Docket No. 50-295 Docket No. 50-304

Commonwealth Edison Company ATTN: R. Tuetken, Site Vice President Zion Station 101 Shiloh Boulevard Zion, IL 60099

Dear Mr. Tuetken:

SUBJECT: PHYSICAL SECURITY INSPECTION AT ZION GENERATING STATION

This refers to the inspection conducted by Mr. J. L. Belanger of this office on April 25-29, 1994. The inspection included a review of activities authorized for your Zion Nuclear Power Plant facility. At the conclusion of the inspection, the findings were discussed with Mr. T. Broccolo and other members of your staff identified in the enclosed report.

Areas examined during the inspection are identified in the report. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel and observation of activities in progress.

During this inspection, certain of your activities appeared to be in violation NRC requirements. However, as described in the enclosed inspection report, you identified this violation, and to encourage and support licensee initiatives for self-identification and correction of violations, the violation is not being cited because the criteria specified in Section VII.B of the "General Statement of Policy and Procedure for NRC Enforcement Actions," (Enforcement Policy, 10 CFR Part 2, Appendix (1993), were satisfied.

Overall security performance was considered good. However, we are concerned that continued high overtime hours worked by the security force has the potential to negatively affect performance. Security force staffing levels are at the minimum levels necessary to meet security plan commitments but have been strained to support unplanned events such as the transformer repair project.

We are also concerned that six months were required to complete a high priority work request to replace the security inverter supply fan. This is of additional significance because there we'e past maintenance problems associated with the security inverter. Greater management oversight and support would have been appropriate to effect more timely completion of this priority work.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC Public Document Room.

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We will gladly discuss any questions you have concerning this inspection.

Sincerely,

"Original signed by James R. Creed"

James R. Creed, Chief Safeguards and IR Section

Enclosure: Inspection Reports No. 50-295/94011(DRSS); No. 50-304/94011(DRSS)

cc w/enclosure:

L. O. DelGeorge, Vice President, Nuclear Oversight and Regulatory Services

T. Broccolo, Station Manager
S. Kaplan, Regulatory Assurance
Supervisor

D. Farrar, Nuclear Regulatory Services Manager

OC/LFDCB Resident Inspec

Resident Inspectors, Byron, Braidwood, Zion Richard Hubbard

Nathan Schloss, Economist Office of the Attorney General

Mayor, City of Zion Licensing Project Manager, NRR State Liaison Officer, Wisconsin

State Liaison Officer Chairman, Illinois Commerce

Commission

bcc w/enclosure: PUBLIC IE04

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