



Consumers
Power

**POWERING
MICHIGAN'S PROGRESS**

Palisades Nuclear Plant: 27780 Blue Star Memorial Highway, Covert, MI 49043

David W. Rogers

Plant Safety and Licensing Director

May 25, 1994

Nuclear Regulatory Commission
Document Control Desk
Washington, DC 20555

DOCKET 50-255 - LICENSE DPR-20 - PALISADES PLANT - PALISADES SUITABILITY,
TRAINING AND QUALIFICATION PLAN, REVISION 13

Attached are one original and three copies of Revision 13 to the Palisades
Suitability, Training and Qualification Plan (STQP). The attachment includes
a description of and the justification for the changes included in
Revision 13.

Consumers Power Company has determined that the changes contained in this
Revision do not degrade the safeguards effectiveness of the Plan. Accordingly
this revision is submitted under the provisions of 10CFR50.54(p)(2).

James L. Kucemir for

David W. Rogers
Plant Safety and Licensing Director

CC Administrator, Region III, USNRC
NRC Resident Inspector - Palisades

Attachment

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ATTACHMENT

Consumers Power Company
Palisades Plant
Docket 50-255

Palisades Suitability, Training
and Qualification Plan, Revision 13

May 25, 1994

6 Pages

PALISADES NUCLEAR PLANT
SUITABILITY, TRAINING AND QUALIFICATION PLAN

APPENDIX B
Revision 13
Page 6 of 19

JOB ANALYSIS

SHIFT ASSIGNMENT

VEHICLE ESCORT OFFICER

<u>Number</u>	<u>Duties and Tasks (Actions)</u>	<u>Conditions</u>	<u>Standards (Measurable and Observable)</u>
ALL CRUCIAL TASKS REQUIRED BY THE SHIFT ASSIGNMENTS OF PERSONNEL AND VEHICLE SEARCH OFFICERS			
5.5	Demonstrate Required Physical Fitness	Doctor's Statement of Satisfactory Physical Condition	<p>Demonstrate ability to complete following physical agility course within 2 minutes 45 seconds while wearing a handgun (may be simulated) and weapons belt:</p> <ul style="list-style-type: none">• Run 100 yards to building, pick up shotgun and load 4 rounds of ammunition (may be dummy rounds);• Run 50 yards to lower shooting platform;• Perform tactical maneuver using handgun;• Run 50 yards to building, perform tactical maneuver using handgun or shotgun• Run 50 yards to course end

**PALISADES NUCLEAR POWER PLANT
SUITABILITY, TRAINING AND QUALIFICATION PLAN
REVISION 13**

INTRODUCTION

This document provides a detailed description of and justification for changes to the Palisades Suitability, Training and Qualification Plan (STQP). These changes have been designated as Revision 13.

Also included in this attachment are the revised pages of the Plan. Text changes to the Plan have been shaded to identify their location.

This revision does not decrease the safeguards effectiveness of the Plan. As such, it is submitted under the provisions of 10CFR50.54(p)(2).

DESCRIPTION OF AND JUSTIFICATION FOR REVISION 13

Listed here is section of the STQP which has been revised along with a description of and justification for the changes:

- **Appendix B, Page 6 of 19, Crucial Task 5.5, Standards:**
This crucial task requires security personnel to demonstrate a specific level of physical agility. The specific standards of this task have been changed to provide a more rigorous test of the security officer's ability and fitness to perform duties required in their jobs.

The required completion time for this physical agility course has been reduced by 45 seconds from the previous course. Two tactical maneuvers have been added to test officers abilities to respond to contingencies which involve protected and/or vital area intrusions which meet the design basis threat. In addition, a requirement to ascend and descend a stairway has been added.

**PALISADES NUCLEAR POWER PLANT
SUITABILITY, TRAINING AND QUALIFICATION PLAN
REVISION 13**

Security personnel are still required to run a total of 250 yards to complete the course.

The revised physical agility course does not require the security officer to wear a riot helmet while running the course. This requirement has been changed because security officers are not required by plant contingency procedures to carry or wear the helmets as part of regular or contingency duties. The helmets are still available for use by security officers as required by Section 5, page 16 of 16, paragraph 5.3 of the STQP.

INSTRUCTIONS FOR ADDING REVISION 13

- Remove:**
- Revision Approval Page, Revision 12a
 - List of Effective Pages, Pages 1 and 2 of 2, Revision 4
 - Appendix B, Page 6 of 19, Revision 12a
- Add:**
- Revision Approval Page, Revision 13
 - List of Effective Pages, Pages 1 and 2 of 2, Revision 5
 - Appendix B, Page 6 of 19, Revision 13