

# Maine Yankee

RELIABLE ELECTRICITY SINCE 1972

EDISON DRIVE • AUGUSTA, MAINE 04330 • (207) 622-4868

May 25, 1994

MN-94-53

JRH-94-122

UNITED STATES NUCLEAR REGULATORY COMMISSION

Attention: Document Control Desk

Washington, DC 20555

References: (a) License No. DPR-36 (Docket No. 50-309)  
(b) Letter, Maine Yankee to USNRC, "Maine Yankee Inspection and Inservice Testing Programs for the Third Inspection Interval", MN-93-13, dated February 2, 1993.

Subject: Transmittal of Revised Page of the IST Snubber Program

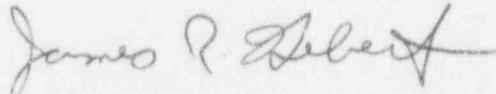
Gentlemen:

In accordance with the discussions held between Maine Yankee and the Staff on May 2, 1994, we are submitting a copy of the revised page 5-1 of the Maine Yankee IST Program as attached to this letter. Please note that this page corresponds to page 103 of the program provided to the NRC in Reference (b). The complete program has been provided as Reference (b).

The revisions to page 5-1 provide clarification to both the definition of the safety class (safety related) snubbers and the population of the applicable snubbers to be tested. Both revisions are consistent with the Maine Yankee Technical Specification 4.9.

Please contact us if the Staff has additional questions.

Very truly yours,



James R. Hebert, Manager  
Licensing and Engineering Support

RPJ

Attachment

c: Mr. Thomas T. Martin  
Mr. J. T. Yerokun  
Mr. E. H. Trottier  
Mr. Patrick J. Dostie

010102

L:\94mn\9453

9406020177 940525  
PDR ADOCK 05000309  
Q PDR

A047  
11

CR-02

## 5.0 IST SNUBBER PROGRAM

### 5.1 SCOPE

- 5.1.1 The IST Snubber Program is established to provide guidance for preservice and inservice testing of snubbers in accordance with the requirements of ASME Section XI 1986 Edition, Article IWF-5000, "Inservice Test Requirements", and the Maine Yankee Technical Specifications. The scope of the IST Snubber Program includes all safety class (safety related) snubbers. The snubber listings are coincident with the Maine Yankee Technical Specification Table 3.20.1 and is located in the IST Snubber Table.

### 5.2 REQUIREMENTS

- 5.2.1 Testing requirements of ASME Section XI 1986 Edition, Article IWF-5000 in its entirety, or the Maine Yankee Technical Specification 4.9, whichever is greater, apply to the IST Snubber Program.
- 5.2.2 Inservice Tests shall be performed either during normal system operation or plant outages. During each inspection interval (as defined by T.S.4.9), a representative sample of 10% of the total number applicable snubbers shall be tested until all the snubbers have been tested, at which time the tests shall be repeated in the same sequence as the original tests (as described by Tech. Spec. 4.9).
- 5.2.3 If any snubber fails the functional test:
- a. All snubbers generically related to the failed snubber (same design subject to the same deficiency) shall be functionally tested for that failure; and
  - b. An additional ten percent of the total number of applicable snubbers shall be added to the sample group for each snubber failure.

Note: Inoperable snubbers connected to a common reservoir represent one failure for determining additions to the sample group unless multiple individual failures are evident.

- 5.2.4 Functional testing shall continue until there are no failures or until all snubbers on Table 3.20-1 have been tested.
- 5.2.5 Preservice testing for new snubbers is required and is to be conducted in accordance with the same requirements as inservice testing. These tests may be performed at the manufacturer's facilities.