

FEB 25 1983

Docket No. 99900806/83-01

Alloy Rods, Incorporated
ATTN: Mr. D. J. Jacoby
Manager of QA & Process Engineering
P. O. Box 517
Wilson Avenue
Hanover, PA 17331

Gentlemen:

This refers to the inspection conducted by Mr. J. T. Conway of this office on January 24-28, 1983, of your facility at Hanover, Pennsylvania, associated with the manufacture of nuclear welding filler metals and to the discussions of our findings with Mr. D. Helton and members of your staff at the conclusion of the inspection.

This inspection was made as a result of the notification by Gulf States Utilities Company of the furnishing of mixed stainless steel electrodes (E308 and E309) in the same can to the River Bend nuclear site.

Areas examined and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

During the inspection, it was found that the implementation of your QA program failed to meet certain NRC requirements. The specific findings and references to the pertinent requirements are identified in the enclosure to this letter.

This Notice of Violation is sent to you pursuant to the provisions of Section 206 of the Energy Reorganization Act of 1974. You are required to submit to this office within 30 days from the date of this letter, a written statement containing: (1) a description of steps that have been or will be taken to correct these items; (2) a description of steps that have been or will be taken to prevent recurrence; and (3) the dates your corrective actions and preventive measures were or will be completed. Consideration may be given to extending your response time for good cause shown.

You are also requested to submit a similar written statement for each item which appears in the enclosed Notice of Nonconformance.

RIV *[Signature]*
CI: R&CPS
JTConway/jkh
2/17/83

SC: R&CPS
IBarnes
2/17/83

BC: VPB *[Signature]*
UPotapovs
1/17/83

D: DV&TP
RLBart
2/25/83
[Signature]

8303180192 830225
PDR GA999 EMVALLOY
99900806 PDR

10131

The responses requested by this letter are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room. If this report contains any information that you believe to be exempt from disclosure under 10 CFR 9.5(a)(4), it is necessary that you (a) notify this office by telephone within 10 days from the date of this letter of your intention to file a request for withholding; and (b) submit within 25 days from the date of this letter a written application to this office to withhold such information. If your receipt of this letter has been delayed such that less than 7 days are available for your review, please notify this office promptly so that a new due date may be established. Consistent with Section 2.790(b)(1), any such application must be accompanied by an affidavit executed by the owner of the information which identifies the document or part sought to be withheld, and which contains a full statement of the reasons on the basis which it is claimed that the information should be withheld from public disclosure. This section further requires the statement to address with specificity the considerations listed in 10 CFR 2.790(b)(4). The information sought to be withheld shall be incorporated as far as possible into a separate part of the affidavit. If we do not hear from you in this regard within the specified periods noted above, the report will be placed in the Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

Uldis Potapovs, Chief
Vendor Program Branch

Enclosures:

1. Appendix A - Notice of Violation
2. Appendix B - Notice of Nonconformance
3. Appendix C - Inspection Report No. 99900806/83-01
4. Appendix D - Inspection Data Sheets (4 pages)

bcc:

IE Files

AEOD

QAB

NRC:PDR

Reg. Administrators I, II, III, IV, V

EHJohnson, RIV

RLBangart, RIV

JEGagliardo, RIV