Docket Nos. 50-245 50-336 50-423

Mr. John F. Opeka Executive Vice President-Nuclear Northeast Nuclear Energy Company P.O. Box 270 Hartford, Connecticut 06141-0270

Dear Mr. Opeka:

SUBJECT: MILLSTONE COMBINED INSPECTION 50-245/94-17; 50-336/94-16; 50-423/94-15

This refers to a special safety inspection conducted by Messrs. R. Barkley and N. Blumberg of this office from March 6, 1994, through April 16, 1994, at Millstone Station in Waterford, Connecticut. Preliminary inspection findings were discussed with Mr. Harry Haynes and others of your staff at the conclusion of the inspection. Areas examined during the inspection included work and modification control, the qualification of contractor maintenance mechanics and other operational and maintenance concerns, primarily at Unit 1.

The inspectors noted minor weaknesses in the implementation of various work control and Plant Design Change Record (PDCR) procedural requirements which, while not safety significant, reflect the need for continued emphasis on procedure adherence. A violation of administrative procedures requiring the issuance of a work request prior to actually performing work was not cited since the examples noted occurred prior to the implementation of corrective actions for a recent similar violation. Also, while your efforts to resolve concerns with the qualification of contractor personnel were good, management expectations regarding the oversight of unqualified employees need to remain emphasized.

It is anticipated that this special inspection effort in these performance areas will continue for the foreseeable future. We appreciate your continued support and cooperation in this matter.

Sincerely,

9406010006 940524 PDR ADOCK 05000245 Q PDR Lawrence T. Doerflein Chief, Project Section No. 4A Division of Reactor Projects

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Mr. John F. Opeka

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Enclosure: NRC Combined Inspection Report 50-245/94-17; 50-336/94-16;

50-423/94-15

cc w/encl:

D. B. Miller, Senior Vice President, Millstone Station

S. E. Scace, Vice President, Nuclear, Operations Services

H. F. Haynes, Nuclear Unit Director, Unit 1

G. H. Bouchard, Nuclear Unit Director, Unit 2

F. R. Dacimo, Nuclear Unit Director, Unit 3

R. M. Kacich, Director, Nuclear Planning, Licensing, and Budgeting

J. M. Solymossy, Director of Nuclear Quality and Assessment Services

Gerald Garfield, Esquire

Nicholas Reynolds, Esquire

K. Abraham, PAO

Public Document Room (PDR)

Local Public Document Room (LPDR)

Nuclear Safety Information Center (NSIC)

NRC Resident Inspector

State of Connecticut SLO

bcc w/encl:

Region I Docket Room (with concurrences)

DRS/EB SALP Coordinator

DRSS SALP Coordinator

L. Doerflein, DRP

P. Swetland, SRI, Millstone

## bcc w/encl (VIA E-MAIL)

- J. Stolz, NRR/PD I-4
- J. Andersen, PM, NRR, Unit 1
- G. Vissing, PM, NRR, Unit 2
- V. Rooney, PM, NRR, Unit 3
- W. Dean, OEDO
- R. Barkley, DRP
- N. Blumberg, DRP

bcc w/Report Cover Sheet and Executive Summary only:

- C. Hehl, DRSS
- J. Wiggins, DRS
- W. Lanning, DRP
- R. Cooper, DRP
- S. Shankman, DRSS
- D. Holody, EO
- J. Durr, DRS
- J. Joyner, DRSS

RI:DRP \* RBarkley RI:DRP \*Blumberg

RI:DRP

\* Doerflein

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\*See previous concurrence page

bcc w/encl:

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- J. Joyner, DRSS

RI:DRP R. Barbley

4/25/94

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N. Blumberg

4/25/94

RI:DRF

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5/\_/94