IES UTILITIES INC.

May 13, 1994 NG-94-1860

Mr. John B. Martin Regional Administrator Region III U.S. Nuclear Regulatory Commission 801 Warrenville Road Lisle, IL 60532-4351

Subject: Duane Arnold Energy Center

Docket No: 0-351 Operating License DPR-49

April 1994 Monthly Operating Report

Dear Mr. Martin:

Please find enclosed the Duane Arnold Energy Center Monthly Operating Report for April 1994. The report has been prepared in accordance with the guidelines of NUREG-0020 and distribution has been made in accordance with DAEC Technical Specifications, Section 6.11.1.c.

Very truly yours,

David Wilson

Plant Superintendent, Nuclear

DLW/RBW/cc Enclosures File A-118d

Dir. of Nuclear Reactor Regulation U.S. Nuclear Regulatory Commission Mail Station P1-137 Washington, D.C. 20555 (Orig.)

Mr. Robert Pulsifer Project Manager 1 Whiteflint North Mail Stop 13E21 11555 Rockville Pike Rockville, MD 20852

Document Control Desk INPO Records Center 1100 Circle 75 Parkway Suite 1500 Atlanta, GA 30339-3064

Mr. Steve Brown Iowa State Utilities Board Lucas State Office Building Des Moines, IA 50319

Mr. Fred Yost Director, Research Services Utility Data Institute 1700 K St. NW, Suite 400 Washington, DC 20006 Mr. Dennis Murdock Central Iowa Power Cooperative Box 2517 Cedar Rapids, IA 52406

Mr. William Loveless U.S. NRC 1 Whiteflint North Mail Stop 11C14 11555 Rockville Pike Rockville, MD 20852 (2)

Dr. William A. Jacobs, Jr. GDS Associates, Inc. Suite 720 1850 Parkway Place Marietta, GA 30068-8237

Mr. Dale Arends Corn Belt Power Cooperative 1300 13th Street North Humboldt. IA 50548

DCRC

NRC Resident Inspector

010021

9405310336 940430 PDR ADDCK 05000331 R PDR

Duane Arnold Energy Center • 3277 DAEC Road • Palo, Iowa 52324 • 319/851-7611
An IES INDUSTRIES Company

1E24

OPERATING DATA REPORT

DOCKET NO:

50-0331

DATE: Unit: 05/13/94

COMPLETED BY:

Duane Arnold Energy Center Richard Woodward

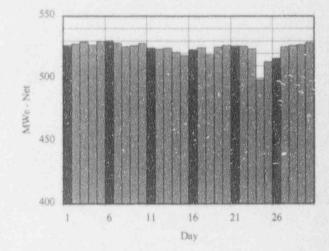
TELEPHONE:

(319) 851-7318

Average Daily Power Level

OPERATING STATUS

- Unit Name: Duane Arnold Energy Center 1.
- 2. Reporting Period: April 1994
- 3. Licensed Thermal Power (MWth): 1658
- Nameplate Rating (Gross MWe DER): 565.7 (Turbine) 4.
- 5. Design Electrical Rating (Net MWe DER): 538
- Maximum Dependable Capacity (Gross MWe MDC): 545 6.
- Maximum Dependable Capacity (Net MWe MDC): 515 7.
- 8. If Changes Occur in Capacity Ratings (Items Number 3 through 7) since the last report, Give Reasons: Not Applicable



- 9. Power Level to Which Restricted, If Any (Net MWe): Not Applicable
- Reasons for Restrictions, If Any: Not Applicable 10.

		Apr-94	Year	Cummulative
11.	Hours in Reporting Period	719.0	2,879.0	168,695.0
12.	Number of Hours Reactor Was Critical	719.0	2,879.0	125,823.6
13.	Reactor Reserve Shutdown Hours	0.0	0.0	192.8
14.	Hours Generator On-Line	719.0	2,879.0	122,657.7
15.	Unit Reserve Shutdown Hours	0.0	0.0	0.0
16.	Gross Thermal Energy Generated (MWHth)	1,188,999.9	4,750,481.6	169,209,045.8
17.	Gross Electrical Energy Generated (MWH _e)	399,249.0	1,604,184.0	56,684,569.5
18.	Net Electrical Energy Generated (MWH _e)	376,689.6	1,513,148.3	53,144,811.2
19,	Unit Service Factor	100.0%	100.0%	72.7%
20.	Unit Availability Factor	100.0%	100.0%	72.7%
21.	Unit Capacity Factor (Using MDC Net)	101.7%	102.1%	62.5%
22.	Unit Capacity Factor (Using DER Net)	97.4%	97.7%	59.8%
23.	Unit Forced Outage Rate	0.0%	0.0%	11.7%

- 24. Shutdowns Scheduled Over Next 6 Months (Type, Date, and Duration of each): None Scheduled
- If Shutdown at End of Report Period, Est. Date of Startup: Not Applicable 25.

AVERAGE DAILY UNIT POWER LEVEL

DOCKET NO: 50-0331

DATE: 05/13/94
Unit: Duane Arnold Energy Center
COMPLETED BY: Richard Woodward
TELEPHONE: (319) 851-7318

MONTH April 1994

Day	Average Daily
	Power Level
	(MW _e -Net)
1	526.8
2	526.4
3	527.6
4	529.3
5	526.7
6	529.6
7	530.0
8	528.4
9	525.6
10	526.2
11	528.0
12	524.4
13	523.5
14	524.2
15	520.9

Day	Average Daily				
	Power Level				
	(MW _e -Net)				
16	518.3				
17	523.0				
18	524.6				
19	518.8				
20	525.1				
21	526.4				
22	525.8				
23	525.8				
24	523.6				
25	498.6				
26	513.3				
27	516.0				
28	525.3				
29	526.4				
30	526.9				
31	#N/A				

DOCKET NO: 50-0331

DATE: 05/13/94

Unit: Duane Arnold Energy Center

COMPLETED BY: Richard Woodward

TELEPHONE: (319) 851-7318

UNIT SHUTDOWNS AND POWER REDUCTIONS REPORT MONTH: April 1994

(There were no shutdowns or day-to-day power reductions (greater than 20%) in April.)

Date	 Duration (Hours)		Licensee Event Report #	System Code (4)	Comp. Code (5)	Cause

1 - F: Forced S: Scheduled 2 - Reason:

A-Equipment Failure (Explain)

B-Maintenance or Test

C-Refueling

D-Regulatory Restriction

E-Operator Training & License

Examination

F-Administrative

G-Operational Error

(Explain)

H-Other (Explain)

3 - Method:

1-Manual

2-Manual Scram

3-Automatic Scram

4-Continued

5-Reduced Load

9-Other (Explain)

4 - Exhibit G-

Instructions for Preparation of Data Entry Sheets for Licensee Event

Report (LER) File (NUREG-0161)

5 - Exhibit 1

(Same Source)

REFUELING INFORMATION

DOCKET NO: 50-0331 DATE: 05/13/94

Unit: Duane Arnold Energy Center

COMPLETED BY: Richard Woodward TELEPHONE: (319) 851-7318

1. Name of facility.

Duane Arnold Energy Center

2. Scheduled date for next refueling shutdown.

February 24, 1995

3. Scheduled date for restart following refueling.

April 14 - 19, 1995

4. Will refueling or resumption of operation thereafter require a technical specification change or other license amendment?

No

5. Scheduled date(s) for submitting proposed licensing action and supporting information.

Not applicable

6 Important licensing considerations associated with refueling, e.g., new or different fuel design or supplier, unreviewed design or performance analysis methods, significant changes in fuel design, new operating procedures.

No

7. Current and projected fuel assemblies inventory:

	Number of Fuel Assemblies	Projected date of last refueling that can be discharged
currently installed in reactor core	368	n/a
previously discharged from core to Spent Fuel Storage Pool	1280	n/a
under present physical capacity of Spent Fuel Storage Pool	1898	2001
under planned capacity of Spent Fuel Storage Pool following re-racking (currently under construction)	2411	2007
under Licensed Capacity of Spent Fuel Storage Pool	3152	2014

DOCKET NO.: 50-0331

DATE: 05/13/94

Unit: Duane Arnold Energy Center

COMPLETED BY: Richard Woodward

TELEPHONE: (319) 851-7318

Monthly Operational Overview for April 1994:

As of the end of April the plant had generated the equivalent of 192.5 full-power-days during the first 200 days of Cycle 13 operation, i.e., a 96.3 % (design gross) electric capacity factor for the cycle-to-date.

Power was reduced April 14 and 15 to perform High Pressure Coolant Injection (HPCI) surveillances, and April 24 for monthly turbing valve testing. Forgone production during these downpowers totaled the equivalent of less than one full-power-hour of electric output. Although the plant continues to run well, some thermal conversion efficiency losses (noted last month) continue. See table below.*

Allocation of Production & Losses:	Electrical Output MW _e		Full Power Equivalent Hours
Actual Metered Gross Electric Output	555.3	98.2%	705.8
Weather (negative losses, condenser pressure less than design)	-0.7	-0.1%	-0.9
Turbine Valve Testing, Control Rod Drive Exercise 4/25/94	0.6	0.1%	0.8
Other Caj ity MWe Losses (Operating at less than full thermal power)	0.9	0.2%	1.1
*Efficiency MWe Losses (thermal conversion @ less than full design output)	9.6	1.7%	12.2
Design Electric Output	565.7	100.0%	719.0

On April 19, while the plant was operating at 100% power, the periodic review of a surveillance test procedure (STP) concluded that one of four Rod Worth Minimizer (RWM) operability checks, required during shutdown by the Technical Specifications, had not been performed between 1989 and 1993. The cause was a misinterpretation of the Technical Specification requirements. The RWM is a backup to procedural controls for control rod selection and movement. All of the RWM operability checks were performed at all startups. There was no effect on plant safety and there are no restrictions on current operation. The Tecnical Specifications had previously been revised to remove misleading wording and the Surveillance Test Procedure (STP) has been revised to assure complete testing at each shutdown. Periodic procedure reviews are continuous and ongoing and are intended to detect and correct such deficiencies. LER #94-05 (pending).

On April 26, when a drain valve was opened during a tagout for maintenance on a valve on the "A" Reactor Water Cleanup (RWCU) pump discharge, a flow differential of 40 gpm in the RWCU system was reached, generating a primary containment isolation signal. The primary containment isolation signal caused the isolation valves in the RWCU system to close, terminating the flow through the system. Control room operators had noticed the increased RWCU flow and were in the process of contacting the operator who had opened the drain valve when the isolation occurred. The cause of the system isolation was flow past a manual (RWCU pump discharge) isolation valve which was not fully closed. Investigation revealed this was due to a position indicator preventing full valve closure. LER #94-06 (pending).

Licensing Action Summary:

Plant Availability: 100% Unplanned Auto Scrams (while/critical) this month:

Number of reportable events: 2 Unplanned Auto Scrams (while/critical) last 12 months: