

MAY 16 1994

Docket No. 030-12926

License No. 37-17534-01

High Steel Structures, Inc.
ATTN: Jere D. Long
Radiation Safety Officer
1905 Old Philadelphia Pike
Lancaster, PA 17605-0008

Dear Mr. Long:

SUBJECT: ROUTINE INSPECTION NO. 030-12926/94-001

On April 21 and 22, 1994, R. H. Ladun of this office conducted a routine safety inspection at the above address and at your Williamsport, Pennsylvania facility of activities authorized by the above listed NRC license. The inspection was an examination of your licensed activities as they relate to radiation safety and to compliance with the Commission's regulations and the license conditions. The inspection consisted of observations by the inspector, interviews with personnel, and a selective examination of representative records. The findings of the inspection were discussed with you at the conclusion of the inspection.

This also refers to the telephone conversation on May 3, 1994 between you and Mr. Ladun.

Based on the results of this inspection, it appears that your activities were not conducted in full compliance with NRC requirements. A Notice of Violation is enclosed as Appendix A and categorizes each violation by severity level in accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," 10 CFR Part 2, Appendix C (Enforcement Policy). You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendix A.

Please use the enclosed self-addressed green envelope when you submit your copy to the Regional Administrator, Region I. This will assist us in the timely processing of your response. In accordance with Section 2.790 of NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and your reply will be placed in the Public Document Room. The responses directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

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High Steel Structures, Inc.

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Your cooperation with us is appreciated.

Sincerely,

Walter J. Pasciak, Chief
Industrial Applications Section
Division of Radiation Safety
and Safeguards

Enclosure:
Appendix A, Notice of Violation

cc:
Public Document Room (PDR)
Nuclear Safety Information Center (NSIC)
Commonwealth of Pennsylvania

bcc:
Region I Docket Room (w/concurrences)
D. J. Holody, RI

DRSS:RI
Ladun/cmm

5/16/94
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Pasciak

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