

MAY 16 1994

Docket No. 030-32380

License No. 29-28659-01

Canspec Group, Inc.  
Canspec Testing, Inc.  
ATTN: Barry Voit  
Vice President, Eastern Region  
1151 South Service Road, Unit #8  
West Oakville, Ontario, Canada L6L 6K4

Dear Mr. Voit:

SUBJECT: ROUTINE INSPECTION NO. 030-32380/94-001

This letter refers to your April 13, 1994 correspondence, in response to our March 15, 1994 letter.

Thank you for informing us of the corrective and preventive actions documented in your letter. These actions will be examined during a future inspection of your licensed program.

No reply to this letter is required. Thank you for your cooperation in this matter.

Sincerely,

**Original Signed By:**  
**Walter J. Pasciak**  
Walter J. Pasciak, Chief  
Industrial Applications Section  
Division of Radiation Safety  
and Safeguards

cc:  
Public Document Room (PDR)  
Nuclear Safety Information Center (NSIC)  
Commonwealth of Pennsylvania  
State of New Jersey

Canspec Group, Inc.                   9405270145 940516  
Canspec Testing, Inc.               PDR   ADOCK 03032380  
ATTN: Stephen McCool               C                               PDR  
Radiation Safety Officer  
900 Port Reading Avenue, Unit #B-1  
Port Reading, New Jersey 07064

260041

OFFICIAL RECORD COPY - S:\PENDING\CANSPEC.RL - 05/10/94

RETURN ORIGINAL TO  
REGION I

1E07

Canspec Group Inc.

-2-

cc: (cont.)

BP Oil

ATTN: J. Charles Reany

Chief Inspection Engineer

P.O. Box 428

Marcus Hook, Pennsylvania 19061

bcc:

Region I Docket Room (w/concurrences)

DRSS:RI *sr*  
Kirkwood/srb

5/15/94

*WJ*  
DRSS:RI  
Pasciak

5/16/94

# CANSPEC

MATERIALS ENGINEERING AND TESTING

Docket No. 030-32380

License No. 29-28659-01

April 13, 1994

U.S. Nuclear Regulatory Commission  
Document Control Desk  
Washington, DC 20555

Re: Reply to Notice of Violation - Routine Inspection  
No. 030-32380/94-001

To Whom it May Concern:

Enclosed please find our responses pursuant to the provisions of 10CFR 2.201.

#### Violation A:

1. It was my misunderstanding that the audit conducted by the NRC would suffice as an internal audit of these individuals.
2. The individuals involved have since been successfully audited.
3. Notice to file that all individuals involved with radiography for Canspec will be audited internally regardless of NRC involvement.
4. Compliance was achieved immediately.

#### Violation B:

1. The meters in question were units shipped to me from Canada the dates on the meters as written in Canada was 11/8/93. American workers would see this date as November 8, 93. Thus fully believing they were using a calibrated instrument.
2. Any instrument received from Canada in the future will be fitted with a new calibration date written as it would be understood in the US.
3. The violation was discussed with all employees and they were asked to be aware of the possible misunderstanding and if there is any question about the correct date to contact a supervisor to confirm date.
4. Compliance was achieved immediately.

940415001 JAP

APR 15 1994

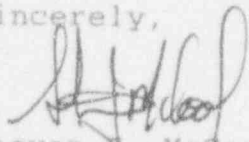
CANSPEC TESTING INC.

Violation C:

1. In the transfer of documentation from our PA location to the office in New Jersey the training document was misplaced, and until this audit had gone undetected.
2. The violation was discussed with the individual involved and he concurred that the training had been given. The individual will write a quick note to his file confirming that the proper training had been given and a new form will be produced and signed by RSO and individual. This new form will be put in file.
3. Future documentation will be confirmed into the individuals file upon completion of training.
4. Full compliance was achieved immediately.

Thank you for your concern in these matters. We will make every attempt possible to follow NRC regulation in the future.

Sincerely,



Steven A. McCool  
RSO/Manager  
Canspec Testing Inc.

cc: Regional Administrator, Region I  
Barry Woit.

SJM/dmm