

TOPICAL REPORT ON THE USE OF MONK6A FOR THE ANALYSIS OF CRITICALITY PROBLEMS ASSOCIATED WITH THE STORAGE AND TRANSPORTATION OF LOW-ENRICHED UO2 FUEL

Prepared by N R Smith & A K Ziver AEA Technology May 1993



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Summary

This document contains a collection of material to support the use of the MONK6B Monte Carlo criticality computer code for the purposes of analysing the safety of storage and transportation operations involving low-enriched UO₂ fuel. The document comprises: a general introduction to MONK6B; a description of the MONK6B validation database with particular reference to the intended application; a guide to the application of MONK6B to a typical problem; a comparison of MONK6B with the KENOVa Monte Carlo code for a range of problems; an overview of the MONK6B nuclear data library; a description of the QA Programme for MONK6B; and a description of the main user manuals that accompany this document.

	NAME	ISIGNATURE	POSITION	DATE
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UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20656-0001

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January 8, 1994

Mr. Neil M. Irvine, Executive Vice President Business Development AEA O'Donnell, Inc. 241 Curry Hollow Road Pittsburgh, Pennsylvania 15236-4696

Dear Mr. Irvine:

SUBJECT: ACCEPTANCE OF REFERENCING OF THE AEA O'DONNELL TOPICAL REPORT AEA RS 5520, "TOPICAL REPORT ON THE USE OF MONKER FOR THE ANALYSIS OF CRITICALITY PROBLEMS ASSOCIATED WITH THE STORAGE AND TRANSPORTATION OF LOW-ENRICHED UG, FUEL"

The staff has completed its review of the subject topical report submitted by AEA O'Donnell, Inc. in a letter of September 3, 1993. This report provides the analysis to qualify the AEA O'Donnell MONK6B criticality code for use in criticality studies.

The topical report is acceptable for referencing in criticality study submittals to the extent specified in, and under the limitations delineated in, the report and the associated MRC technical evaluation. The evaluation defines the basis for accepting the report.

The staff will not repeat its review of the matters described in the report. except to ensure that future submittals referencing the report adhere to the restrictions described in the technical evaluation and that the topical report is applicable to the referencing analysis. Staff acceptance applies only to the matters discussed in the topical report.

In accordance with procedures established in NUREG-0390, it is requested that AEA O'Donnell publish accepted versions of this report, proprietary and nonproprietary, within three months of receipt of this letter. The accepted versions shall incorporate this letter and the enclosed evaluation between the title page and the abstract. The accepted versions shall include an -A (designating accepted) following the report identification symbol.

Should NRC criteria or regulations change so that the conclusion concerning the acceptability of the report is invalidated, AEA O'Donnell and/or the individuals referencing the topical report will be expected to revise and resubmit their respective documentation, or submit justification for the continued effective applicability of the topical report without revision of their respective documentation.

> Sincerely Dhadan Ashok C. Thadani, Director

Division of Systems and Safety Analysis Office of Nuclear Reactor Regulation

Enclosure: Safety Evaluation



UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

ENCLOSURE

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION RELATING TO THE AEA O'DONNELL TOPICAL REPORT AEA RS 5520.

"TOPICAL REPORT ON THE USE OF MONKOB FOR THE ANALYSIS OF CRITICALITY PROBLEMS ASSOCIATED WITH THE STORAGE AND TRANSPORTATION OF LOW-ENRICHED UO, FUEL"

1. INTRODUCTION

In a letter of September 3, 1993, from N. Irvine (AEA O'Donnell, Inc.) to R. Jones (NRC), AEA O'Donnell Inc. submitted Topical Report AEA RS 5520 for NRC review. This report provides information about the qualification of the MONK6B computer code for use in criticality studies. Included in the submittal was a copy of the MONK6B User's Manual which discusses code models, provides bench-marking data, and outlines the input and output structure.

The comparative studies in the topical report outline the use of MONK6B to model (1) the 12 standard criticality problems established for use in the U.S., (2) a fuel storage cask, and (3) a spent fuel storage facility. The results from the models for the standard problems and the fuel storage cask are compared to data from critical experiments, and the results of the spent fuel storage facility model was compared to a SCALE 3.1 (KENOVa) solution. These data, a detailed review of the supplied user's guide, and a limited review of available literature sources (Refs. 1 and 2) form the basis for the conclusions in this Safety Evaluation Report (SER), and they will be discussed in detail below.

2. MONKEB DESCRIPTION

MONK6B uses point energy Monte Carlo for criticality calculations on a wide variety of systems. MONK6B uses the UKNDL library, which includes data on many nuclides, including those usually associated with criticality studies. MONK6B consists of several major models. The two most important are the geometry and point energy models; these are discussed in the next two sections.

2.1 GEOMETRY MODELING

A MONK6B model is constructed by combining basic geometric shapes into the desired configuration. These individual volumes may comprise combinations of different materials that must be specified by the user. Each individual volume has its own coordinate system associated with it; MONK6B, therefore, must transform the coordinate system once a neutron crosses a boundary. The geometry package is very complex and, with the exception of the next paragraph, will not be discussed further except to say that the staff finds it acceptable.

One aspect of the geometry package which was new to the staff is what are referred to as hole geometries. A hole region contains regions of the model

which are "hidden" because a method called Woodcock tracking has been used (Ref. 3). Woodcock tracking involves artificially equating all of the total cross-sections in the region to the largest total cross-sections in the region, which reduces the number of boundaries that must be traced and has a favorable effect on code speed. As MONK6B tracks a particle through a hole region, it counts a number of pseudo-collisions, which are those collisions that occur because of the modifications to the total cross sections. MONK6B has the capability of determining whether or not the collision is real and it does not count artificial events by allowing the particles to continue along their original trajectory undisturbed. Because the MONK6B hole routines can delineate between real and artificial events, the use of hole geometries has no effect on the answer and the staff considers their use acceptable.

2.2 POINT ENERGY MUDELING

MONK6B uses a point energy algorithm that uses the ultra-fine group UKNDL library consisting of 8220 data points per nuclide. All of the energy models discussed in the topical report have been reviewed and are considered acceptable. MONK6B specifically examines neutron thermalization, resonance reactions, and fission reactions by random number sampling from many different distributions representing these effects. MONK6B tracks all of the sing neutrons from their initial distribution to their end-state, keeping track of any secondary neutrons along the way. This series of events is called a history. MONK6B combines these histories into what are termed super-histories in an attempt to improve the estimation of the variance and the bias. Furthermore, MONK6B has several different starting source and settling options (Ref. 3). The staff has reviewed this approach and finds it acceptable.

MONK6B uses four different k_{eff} estimators. Two are calculated directly from scored parameters and two are calculated by linear combinations of scored parameters. MONK6B also calculates a variance and a bias for each value of k_{eff} . The MONK6B bias is slightly negative and it accounts for small errors in the calculation of neutron importance (Ref. 3). The staff has reviewed the MONK6B approach to k_{eff} , variance, and bias calculation and finds it acceptable.

3.0 BENCHMARKING

This discussion focuses on two of the three data sets used to validate MONK6B for criticality studies. The first set consists of the results from the comparison of MONK6B to the standard problems used for criticality code validation in the US and the second consists of data from a MONK6B simulation of a spent fuel storage bay (Ref. 4). Both of these cases are compared to KENOVa results. To allow for a better understanding of the KENOVa methodology, the SCALE 3.1 documentation was reviewed (Ref. 5).

3.1 COMPARISON TO STANDARD CRITICALITY PROBLEMS

MONK6B was used to model all 12 of the standard criticality problems established for code validation. The MONK6B models were created to simulate the geometry as accurately as possible. Comparison of MONK6B results to KENOVa results show that both methods are, for the most part, equally accurate with results that are comparable to the tolerances of 1.0% and 2.0% for Uranium and Plutonium systems, respectively, established in the validation

database. The error on uranium systems is small and can be attributed to modeling differences between the two methods and evidence from the MONK6B validation database. The error on the plutonium systems, however, is rather large; but the staff concurs with the author's assertion that it is within the uncertainty associated in the basic nuclear data of both methods.

3.2 COMPARISON BETWEEN KENOVA AND MONKER MODELING OF A SPENT FUEL BAY

A discussion of the modeling of a 4x2 high-density, poisoned storage rack used to store standard 17x17 fuel elements using both MONK68 and KENOVa follows. One MONK6B run was made and two KENOVa runs using the 16 and 27 group libraries were performed. Both KENOVa and MONK6B can precisely model this arrangement. The results of these runs show that the MONK6B and KENOVa results are in good agreement, with MONK6B being more conservative than either KENOVa run. Because the MONK6B database suggests a slight over-prediction of $k_{\rm eff}$ for these systems, and because nuclear data libraries have some error associated with them, the staff finds that these results demonstrate reasonable assurance that the MONK6B method is acceptable.

4.0 CONCLUSIONS

The staff reviewed the topical report covering the use of MONK6B as a tool for criticality studies, examining the solution methodology, the validation studies, and documentation on similar methods. The MONK6B solution approach, although different in many ways from the KENOVa method, uses many of the same ideas. This, coupled with the fact that in its review of the documents supplied to it, the staff discovered no major model discrepancies; provides the staff reasonable assurance that the solution technique employed in MONK6B is accurate. In order to determine that MONK6B predictions are acceptable, the staff examined the provided validation studies. On the basis of the acceptability of these studies and previous findings regarding the solution technique, MONK6B is acceptable for use in criticality studies.

5. REFERENCES

- (1) J. Duderstadt and L. Hamilton, "Nuclear Reactor Analysis," John Wiley and Sons, 1976.
- (2) R. V. Rubinstein, "Simulation and the Monte Carlo Method," John Wiley and Sons, 1981.
- (3) "MONK6: A Monte Carlo Code for Criticality Calculations User Guide," UKAEA.
- (4) N. R. Smith and A. K. Ziver, "Topical Report on the use of MONK6B for the Analysis of Criticality Problems Associated with the Storage and Transportation of Low-Enriched UO₂ Fuel," AEA, May 1993. (Proprietary)
- (5) J. A. Bucholz, "SCALE: A Modular System for Performing Standardized Computer Analyses for Licensing Evaluation, NUREG/CR-0200," U.S. Nuclear Regulatory Commission, 1982.

CONTENTS

- A AN INTRODUCTION TO MONK6B
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SECTION A

AN INTRODUCTION TO MONK 6B

Summary

An introduction to the MONK6B code is presented comprising: Overview, The Monte Carlo Method, Nuclear Data Library and Collision Processing, Geometry Modelling, Starting Source Options, Control Parameters, Validation, Geometry Visualisation, Quality Assured Code Management and Code Distribution and User Support.

1 OVERVIEW

MONK is a Monte Carlo neutronics computer code written to assist in the study of criticality safety problems. MONK originated from a code called GEM, which came out of the postwar nuclear weapons programme in the United Kingdom. The most recent period of development was stimulated by the needs of the UK reprocessing industry and resulted in the production of MONK6 in the late 1980's. The most recent version of the code is MONK6B and this is used throughout the UK nuclear industry wherever criticality problems arise. MONK6B is distributed and actively supported in use by AEA Technology and the code is subject to an on-going maintenance and development programme.

For neutronics modelling, the Monte Carlo method enables considerable geometric complexity to be represented and physically-realistic accounts of the neutron interactions to be modelled. No significant modelling approximation is required on theoretical grounds, although some might be introduced to enhance the efficiency of the calculation. The accuracy of the basic nuclear data is the only real limit on the ultimate accuracy achievable, although computer storage and running times might impose further limitations. MONK6B takes full advantage of the possibilities provided by the Monte Carlo method in its modelling repertoire.

The primary aim of MONK6B is to calculate the neutron multiplication factor (k-effective) of systems by the computer simulation of the birth, migration and ultimate fate of a finite sample of typical neutrons. The actual number of neutrons followed or tracked determines the statistical precision associated with the calculated value of k-effective. In fact the variance on any scored parameter (MONK6B also calculates other quantities including neutron fluxes, reaction rates and boundary crossings) varies inversely with the number of neutrons sampled.

A model of the system to be assessed is assembled from simpler sub-systems using the MONK6B geometry package. The basic component of this package is a set of simple bodies, including the sphere, box, rod, prism, cone and torus. These bodies can have general orientation and can overlap each other if necessary. They are used as basic building blocks to form simple parts of the geometry, each part being defined quite independently of the rest of the system using local co-ordinates. These simple parts are then used to make more complex parts in the same way and so on, until the whole system is assembled. Hole geometries (making use of a technique called Woodcock tracking) are used extensively in MONK6B to provide a lot of the more complicated fine geometric details, and to short-cut the specification of some of the commonly-occurring array items.

Neutron interactions are considered in the MONK6B collision processing package called DICE. The standard MONK6B nuclear data library is an 8220 group library based on UKNDL and JEF evaluations. This library, together with the point-energy collision processing algorithms, provides a very detailed modelling of the physics, so that the ultimate accuracy of the MONK6B code largely depends only on the numerical accuracy of the basic nuclear data. It is this continuous energy package that has been the subject of extensive validation studies and is therefore the recommended method for criticality assessments. However for cross-checking purposes MONK6B can also accept multigroup data from the well-established SCALE and WIMS libraries.

MONK6B calculates the k-effective for the system modelled using a staged calculation with each stage consisting of a fixed number of superhistories. A neutron superhistory is the set of tracks followed by a neutron and its fission progeny from birth to absorption or leakage, through a fixed number of fission generations (normally 10). Superhistory powering produces a stable calculation of the scored parameters and their variances which are essentially unbiased and results in a calculation that concentrates on the most reactive parts of a system, thereby enabling MONK6B to be used with confidence even for highly-decoupled systems.

MONK6B has been successfully used in support of the design and operation of a wide range of nuclear facilities covering the complete fuel cycle including:

- fuel fabrication for thermal, fast and experimental reactors
- uranium enrichment covering diffusion and centrifuge plant
- new and spent fuel transportation both within the UK and overseas
- spent fuel handling and pool storage
- fuel consolidation and dry cell handling
- fuel dissolution and chemical separation involving mixer-settlers and pulsed-columns
- product finishing and storage
- waste treatment, handling and storage including evaporation, vitrification, encapsulation and consolidation
- plutonium metal production and handling

2 THE MONTE CARLO METHOD

The Monte Carlo method is distinguished from other numerical techniques by its use of random sampling to obtain solutions to mathematical problems. In many ways the Monte Carlo method can be regarded as a numerical experiment, with statistical techniques being employed to estimate the required quantities by sampling from appropriate probability distributions. For example the probability of throwing double six with two unbiased die can be readily estimated by Monte Carlo means, by repeated random sampling of pairs of numbers between one and six. In this case where the result can be obtained exactly by the laws of the combinations of probabilities, the use of the Monte Carlo method is pointless. However in the wide range of problems where no such simple solution exists, as in the case of general three-dimensional particle transport, the Monte Carlo method is often the only feasible method of solution.

With deterministic methods computing errors are systematic arising from: measurement uncertainties in the nuclear data; discretisation of space/angle/energy; simplifications to 1 or 2 dimensions; and geometric modelling approximations. In contrast Monte Carlo methods can: represent space/angle/energy continuously; deal with complex geometric configurations; and deal with neutron collisions with great physical realism.

The Monte Carlo method therefore has an ultimate accuracy dependent on only the following:

- measurement uncertainties in the nuclear data
- measurement uncertainties in the geometry and composition (these are often negligible)

In addition a Monte Carlo calculation will always provide answers with some stochastic uncertainty; this can be reduced to any desired level by increasing the running time.

The Monte Carlo method is used to estimate numerical quantities by sampling from a stochastic model of a physical system. An estimate for a particular quantity is normally

obtained by performing a number of experimental trials or samples and calculating the sample mean:

$$Xr_i = \frac{1}{n} \sum_{i=1}^{n} x_i$$

where x1,x2,....xn are individual sample values of the random variable X that is being estimated.

In addition, when applying the Monte Carlo method to practical problems some confidence is required in the precision of this estimate due to the limited sample size that has been employed. Clearly the greater the value of n, the more precise the estimate of X is expected to be. A measure of this precision involves obtaining an estimate of the statistical uncertainty of X.

Concerning the mean value, the so-called 'law of large numbers' from probability theory states that the sample mean (Xn) approximates the population or true mean (μ) with a probability that tends to 1 as n increases:

$$P\left(\lim_{n\to\infty}Xn=\mu\right)=1$$

Thus the mean of n sample values converges to its expected value as n increases.

An estimate of the range of values that the mean may take and the rate of convergence to the expected value is given by the central limit theorem. This states that if a series of sample means is obtained from a population (of arbitrary distribution) with mean μ and standard deviation σ , then the sample means will form a distribution which tends to a normal distribution. Moreover this distribution of sample means will also have a mean of μ , but will have a smaller standard deviation (often called the standard error) equal to:

where N is the number of sample means. The number of sample means required to approximate a normal distribution varies depending on the shape of the parent distribution, and can be very large (e.g. several thousand) for a highly-skewed distribution.

In a practical calculation it should be born in mind that the true mean μ is unknown and the standard deviation must be estimated in order to apply the central limit theorem. However provided the sample mean is fairly estimated and a large number of individual sample means are considered, the underlying normal distribution can be used to predict the probability of the estimated mean deviating from the true mean in units of σ . Thus the estimated mean is within \pm one standard error of the true mean 68.3% of the time, within \pm two standard errors 95.4% of the time and within \pm three standard errors 99.7% of the time.

In addition the central limit theorem states that the standard error reduces with the inverse of the square root of the increasing number of sample means; this gives rise to the well-known requirement that to half the standard error on the result of a Monte Carlo calculation, four times the number of samples are required.

It is rare in criticality experience for the normal distribution condition of the central limit theorem to be breached, but for unusual situations the normality condition should be carefully checked; remember that the smaller the statistical uncertainty the bigger the population sample, and hence the better the central limit hypothesis.

In summary, the 'numerical experiment' performed by MONK6B consists of:

- tracking neutron samples through the geometry
- processing collisions as they occur
- scoring appropriate quantities in an efficient manner.

Each scored quantity will have associated with it a stochastic uncertainty characterised by its standard deviation.

3 NUCLEAR DATA LIBRARY AND COLLISION PROCESSING

The standard MONK6B nuclear data library is a continuous energy library based on United Kingdom Nuclear Data Library (UKNDL) and Joint Evaluated File (JEF) evaluations. A highly detailed continuous energy representation is recommended for criticality calculations because:

- a realistic representation of the physics is desirable
- absolute answers are required for k-effective, rather than comparative ones
- a large range of materials in complex geometries must be covered

The continuous energy treatment provides the best physical model of the neutron-nuclei collision process and the ultimate accuracy of the MONK6B code effectively only depends on the numerical accuracy of the basic nuclear data. The UKNDL and JEF nuclear data have been extensively evaluated but still contain some systematic errors (as do all other nuclear data libraries).

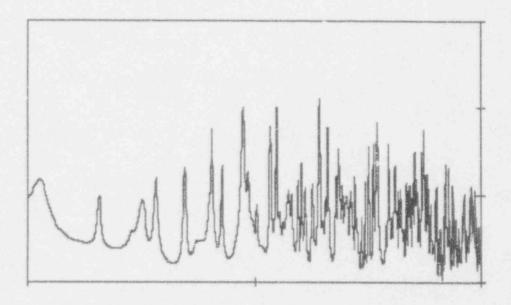
The MONK6B continuous energy library therefore contains additional adjustments made using good-quality critical experiments. These adjustments all lie within the differential experimental uncertainties ascribed to the evaluated data and are not tunings made to compensate for modelling inaccuracies. The sole exception is the thermal η -value for Pu239 which is still the subject of controversy in criticality work; the adjustment made here will ensure, however, that MONK6B produces a conservative estimate of k-effective.

The MONK6B continuous energy library uses 8220 energy groups as defined below. A simple group averaging process is employed which means that the ultra-fine resolved resonance cross-section structure can be averaged out without noticeable loss of accuracy. At higher energies a subgroup treatment is used to achieve the same end. This means that the nuclear data library is effectively system-independent and can be used directly by MONK6B without the need for resonance pre-processing treatments with their inherent limitations. The criticality analyst simply has to select the nuclides in their appropriate proportions for the materials of the problem.

Group Nos.		Energy Range		Energy Mesh
from	to	from	to	
1 1537 4097 6654 6655 8219 8220	1536 4096 6653 6654 8218 8219 8220	0.0eV 3.0eV 33.0eV 72.9531eV 72.9643eV 14.7737MeV 14.8950MeV	3.0eV 33.0eV 72.9531eV 72.9643eV 14.7737MeV 14.8950MeV 15.0MeV	0.001953125eV 0.01171875eV 0.015625eV irregular joining group equal lethargy (1/128) irregular end group irregular end group

The large number of groups at low energy reflects the importance of thermalisation in criticality work, and particularly the important role of hydrogen in many situations has resulted in the development of a special thermalisation treatment for hydrogen in water.

The resonance energy region also has a special treatment and the UKNDL nuclear data for the principal fissile and fissionable isotopes have been supplemented by very detailed additional data incorporating a subgroup treatment. This effectively increases the number of groups in this region to give a well-defined resonance structure. An example of the detail that is present in the MONK6B continuous energy library is shown below (for U235 total cross-section over the energy range 1 to 100 eV).



4 GEOMETRY MODELLING

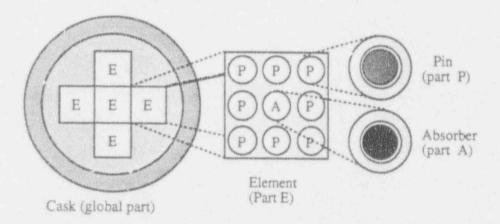
4.1 Simple Body Geometry

It is a key property of Monte Carlo codes that versatile and accurate geometry modelling is possible. The MONK6B geometry package makes efficient use of this power, enabling models of considerable complexity to be created, both accurately and with reasonable ease. The package consists of two distinct but intimately-related sections: simple body and hole geometries. The majority of criticality calculations will employ a mixture of the two to model any given system.

A MONK6B calculation consists of simulating the movement of neutrons within a system and recording what happens to them; in Monte Carlo terminology this is called neutron tracking. For tracking a neutron within a simple body geometry (explicit tracking) the code needs to determine the distance from the current position of the neutron to the boundaries of the neighbouring simple bodies, and select the nearest distance as the body to be entered next. This distance is then compared with the distance to the next neutron interaction with the medium being tracked through, which is obtained by sampling from the transmission probability distribution. The code then determines whether the geometry boundary crossing or the collision is the next event to occur.

Explicit tracking takes place over a range of simple body types including the sphere, box, rod, trapezoidal prism, truncated cone and torus. These are assembled into parts which can be included in other parts and so on until the whole geometry is included in a global part with suitable external boundary conditions.

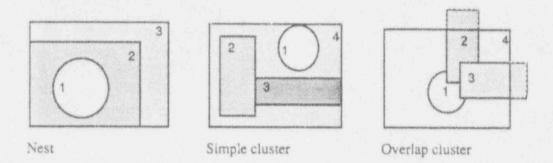
Each part is a self-contained sub-system with its own local co-ordinates. The outer surface of a part is referred to as the part container body. Any body, in any part, may contain a subsidiary part provided that the container of the subsidiary part matches the shape and size of the parent body. This system is specifically tailored to the repeated structures common in criticality applications. Consider the example of a simplified cask model (see below). A fuel pin (with cladding, fuel pellets and end caps) may be defined as a part. A fuel element is a part which includes the fuel pins and an absorber pin as subsidiary parts.



In this simple example, each part (E, P and A) is defined just once but included in parent parts as often as required. Common requirements are met by simple structured parts which serves to simplify the user image.

Each simple body has its own intrinsic co-ordinate system which defines where that body is within a part. Each body may be freely oriented within the part by employing translation and/or rotation transformations.

Each part is constructed from any number of simple bodies and there are two ways of assembling the bodies: the nest and the cluster. For a nest, the bodies are concentric with one inside another and all inside the outermost body or container. For a cluster the simplest arrangement is for each body to be completely inside the container and distinct from all other bodies. More complex use of the cluster can be made where internal bodies may overlap each other to form clumps and/or bodies may be cut back by the container.



The co-ordinate system of the container body is used as the local co-ordinate system for the part; all the other bodies in the part are located with respect to it. Each body of the part is first located at the part origin with its axes lined up with the part axes. Then its origin may be moved to the point **b** and its axes may be rotated by the orthogonal matrix A, i.e. a point x becomes $x^* = Ax + b$.

The effect of creating parts is to containerise the geometry so that the explicit tracking can be performed on a subset of the whole system at any one time. Until the neutron leaves the container the boundaries of the bodies in other parts can be ignored and hence the efficiency of the tracking process is improved. Even in the absence of extensive repetition there are advantages to be gained from dividing the total geometry into sub-sets. It is not uncommon for a major geometry model to include hundreds of bodies. It is a severe test of the user's memory to grasp the entirety of such a model. Communicating the model to another user or attempting modifications after the passage of time are difficult and error prone operations. The use of small, self-contained parts alleviates such problems.

This modelling structure is analogous to the engineering drawing practice of detailing components and then combining them in drawings of larger assemblies. Advantages include the simplification of exercises involving a series of related calculations (such as the evaluation of a shipping cask with different loadings) and the ability to create and use libraries of standard parts. The use of local co-ordinate systems and component numbering means that there are 'ew problems associated with the assembly of a complex model from a kit of relatively simple parts.

The structure imposed by the nest has its own additional efficiency factor. At any point in the nest there are only the boundaries of two bodies (or for the very centre body only one) that can be encountered next. This greatly simplifies the explicit tracking computation. For a cluster, when a neutron leaves a body the code has to consider all other bodies within the cluster to determine which one will be encountered next; the use of overlapping bodies within the cluster increases the complexity further. Thus the nest should be used if possible in preference to a cluster. However as the use of a cluster is often unavoidable, the number of bodies within a cluster should be minimised by further containerisation if possible for optimum tracking efficiency.

Each simple body within a part has some portion of its inside delineated to hold its contents, the exact portion depends on whether the part is a nest (where except for the innermost body the contents occupy the annulus between the body and the next one in) or a cluster. The contents of a simple body may be a real material (a homogeneous mixture of nuclides), a hole geometry (a heterogeneous mixture of nuclides having further geometric detail) or in certain circumstances a subsidiary part (the container and interior simple bodies of some other part which must fit exactly into the delineated space).

MONK6B has a further kind of part called an array which is a large box cut by parallel planes in each of the three directions. Each cuboidal compartment created contains a subsidiary part, which again must fit exactly into the space reserved for it. The array structure also has efficiency advantages over a cluster as the code knows which compartments are next

to each other, and so the array should be used wherever practicable in preference to a cluster, or to break-up a cluster in some circumstances.

The explicit tracking algorithm is designed to answer the following question: 'A neutron is at position x travelling in the direction Ω within some part. What is the distance to the nearest simple body boundary?'.

If the equations of the boundaries of the bodies in the part are:

Bi
$$(x) = 0$$
; $i = 1, 2, 3...$

then all the equations of the form:

Bi
$$(x + \sin \Omega) = 0$$
; $i = 1, 2, 3...$

have in principle to be solved to obtain the shortest distance s along the direction Ω from the point x. This is why only simple bodies are possible if the Monte Carlo tracking is to proceed with acceptable efficiency.

4.2 Hole Geometry

Explicit tracking has certain important limitations:

- Only simple bodies can be employed due to the difficulties involved in solving equations for more complex bodies
- Attempts to model realistic situations can result in a large number of boundary distances to be computed and compared
- Preparing and checking the data for such a case would be a formidable task and the resulting code execution speed could be slow
- Making large geometric modelling approximations is a source of systematic error of unknown size which is unjustified in a point-energy Monte Carlo calculation.

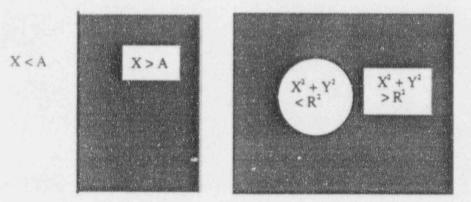
An alternative strategy is available in MONK6B called Woodcock tracking and this enables the code to deal with complex geometry details. Woodcock tracking occurs inside hole geometries and these may be used inside a simple body instead of a real material or subsidiary part.

A hole geometry has:

- its own co-ordinate system which is located with respect to the body or part coordinates of the body it is in
- a hidden geometry of some generic type which is made specific by user-supplied parameter values
- zones of its hidden geometry filled with either real materials or hole materials (and these may contain further hole materials and so on to any depth).

The only reason for computing distances to boundaries with explicit tracking is that the mean free path varies from material to material. The basic idea of Woodcock tracking is to artificially give the complex geometry a constant mean free path equal to the shortest mean free path of those materials in the hole. Now tracking can be performed using this value, and calculations of boundary distances are not needed. Instead the code has the much easier task

of checking inequalities as a means of determining the material present at a collision point, e.g.:

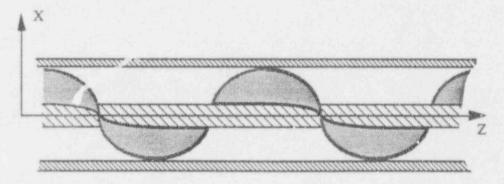


The mean free path is the average distance between collisions so that using a value that is shorter than it should be introduces extra collisions called pseudo collisions, which have to be treated as non-events (i.e. the neutron proceeds in the same direction and at the same speed as before the pseudo collision). Non-events are obviously easy to process, but even so some care must be taken to prevent the introduction of too many of them.

This can happen when one of the real materials in the hole geometry has a much larger total cross-section than all the others. Then the pseudo collision probability would be relatively large resulting in a very large number of pseudo collisions, seriously downgrading the performance of the code. Therefore very heavy absorbers present in relatively small proportions (for example) are best kept out of Woodcock tracking geometries if possible, as are sections of geometry containing a large proportion of void space, but in the majority of other cases Woodcock tracking is faster than complex explicit tracking. Note that there is no harm in using Woodcock tracking in a section of geometry containing a heavy absorber provided it occupies a relatively large proportion of the volume of that section.

There are many different types of hole geometry available in MONK6B and all are infinite in extent. They are only cut to size when they are included in a simple body and any of the geometry outside the simple body or within internal other bodies is discarded. This cutting-to-fit rule provides a solution in many situations to the problem mentioned above of materials with relatively large total cross-sections.

With Woodcock tracking it is possible to model such structures as a screw feeder (see below) or spiral reactivity control blades. It is also very efficient when modelling fine detail such as large arrays of fuel pins.



In many systems the use of hole geometry modelling will dominate with simple bodies being employed to provide only the containers and isolated components. For many applications the use of hole geometries makes the input specification much easier and therefore reduces the possibility of input error considerably, but it is the combination of the two types of geometry that gives the MONK6B package its real power and flexibility, coupled with a straightforward user-image.

Hole geometries provide an enormous range of possibilities for modelling complex geometries and in many cases there exists a choice between different modelling strategies. At first sight the job of optimising code performance looks daunting, but it turns out that the largest savings come from decisions that are easy to make, namely the question of handling heavy absorbers and dealing with complex clusters. However code efficiency is not the only consideration and in a safety-related area it is not necessarily the most important one. Some comments have been made about how to improve the code efficiency, but except in extreme cases this is now less important due to the vast reduction in the cost of performing a calculation. The cost of preparing and checking a case is now dominant and so clarity of specification at the expense of code performance pays dividends, because it simplifies the job of someone independently checking assessments; an important consideration in a safety situation.

4.3 Boundary Conditions

The boundary conditions available in MONK6B include the specular or periodic reflection conditions to provide infinite arrays in one or more direction, or to enable only part of a system to be modelled. There are also albedo co-efficients which are designed to be used in conjunction with thin reflectors in place of thick reflectors thus saving computer time. It has been found however that to avoid biasing the calculation of k-effective, the thin reflector actually needs to be fairly thick, and the result is that little or even no time is saved over modelling the reflector explicitly. Therefore for criticality assessment calculations it is strongly recommended that reflectors are modelled explicitly and that albedo co-efficients are used only for design or survey calculations.

5 STARTING SOURCE OPTIONS

MONK6B contains a wide range of source options which are used as the first guess of the neutron distribution. The code then performs a staged calculation with the source for the next stage being derived from the collisions that occurred during the current stage. Hence the starting source is only used to get the calculation off to a reasonable start.

Superhistory powering enables MONK6B to concentrate on the most reactive parts of a system provided that the initial source guess is not unreasonable; that is provided it allows neutron tracks to reach all parts of the system during settling. In the majority of cases a starting source to meet this criterion can be easily identified. It is normally adequate to have starting source neutrons in all regions of fissile material and this can be done by selecting a source by material and/or volume.

The default starting energy distribution is that the neutrons have an energy sampled from a U235 fission spectrum; the default angular distribution is that the neutrons are sampled isotropically (equally in all directions). Both of these defaults are adequate for normal criticality calculations.

6 CONTROL PARAMETERS

Having selected the source distribution some initial tracking stages (typically two) are performed by MONK6B, the results of which are not included in the scoring statistics. This preliminary process is called settling and it allows time for the neutron distribution to move from the guessed distribution and approach the true neutron distribution.

The computed standard error arising from the Monte Carlo calculation (σ) is usually employed to provide an upper confidence limits on the calculated value of k-effective. Considerable mathematical analysis has been performed analysing the mean and variance computed by MONK6B, and this work led directly to the encoding of the superhistory powering algorithm employed by the code. Superhistory powering prevides accurate values of k-effective and its standard error in all practical circumstances providing the following conditions are met:

- The size of the neutron population per stage must be sufficiently large. It is recommended that at least 600 superhistories per stage be employed and the assessor should check all aspects of the output for adequate sampling.
- The calculation must run sufficient samples to provide a normal distribution for the calculated value of k-effective, otherwise three standard errors cannot be claimed to represent a 99.7% confidence limit; indeed it may err below this confidence value by a large margin. It is recommended that a target standard error of 0.003 be aimed for in all calculations and the assessor should check all aspects of the output for convergence.
- The initial source distribution should not be unreasonable (i.e. preclude the tracking process from proceeding to all parts of the system in principle) in order to minimise the transmission of settling effects into the calculation proper. However note that even if the settling is inadequate, it has been demonstrated that the settling effects tend to zero much faster than the standard error, so for small standard errors (o<0.003) the settling effects are always effectively absent.

Having run a MONK6B calculation for a certain number of stages a more precise answer may be required. Rather than extending the initial calculation, a far better approach is to rerun the calculation to get additional independent results. These calculations can then be combined as follows:

$$k = \frac{k_1/\sigma_1^2 + k_2/\sigma_2^2 + k_3/\sigma_3^2 + \dots}{1/\sigma_1^2 + 1/\sigma_2^2 + 1/\sigma_3^2 + \dots}$$

$$\sigma = \frac{1}{\sqrt{1/\sigma_1^2 + 1/\sigma_2^2 + 1/\sigma_3^2 + \dots}}.$$

Independent calculations using different sources adds considerably to the confidence of the user regarding the settling issue.

7 VALIDATION

Validation can be defined as the process of ensuring that the data, method of solution, code or calculational route is adequate for the solution of a particular problem. This may be achieved by comparison with experimental data and standard analytical solutions, or by comparison against another computer program. With particular reference to MONK6B this can be interpreted as:

Validation is the process of demonstrating that MONK6B can accurately reproduce experimental data over a specified range of applications - i.e. do we get the right answer?

For a criticality analyst to have confidence in the results of MONK6B calculations for a particular type of system, and also to be able to judge how accurate these results might be, the code package (comprising the code itself and its nuclear data library) must be validated by comparison with suitable measured data provided by critical experiments. As far as practicable, the experimental configuration should have neutron leakage and energy distribution similar to that of the system being studied as well as similarities in the materials and geometrical configuration. In addition, the experiment selected for the validation system should have quantified errors on the measured results that can be compared with the calculated uncertainty.

The MONK6B validation database comprises data from a wide range of experimental systems from a number of international laboratories. The validation database covers many of the materials and geometries that are encountered in the nuclear industry, particularly in the areas of reprocessing, transportation and storage, and is subject to on-going review and enhancement. Criticality analysts would normally consult the validation database and identify relevant supporting experiments for each system that is to be studied.

Due to the physically-realistic continuous energy collision modelling employed by MONK6B, interpolation and extrapolation of the validation database are much easier to justify than with multigroup treatments. This is because the ultimate accuracy of the code depends more directly on the uncertainties of the nuclear data library.

In order to assist the criticality analyst in locating relevant supporting validation calculations, a categorisation facility has been included in MONK6B. It may sound surprising that the analyst needs assistance in this, since he is already aware of the system's composition and geometry. However when neutrons move around the system they see the composition and geometry very considerably distorted by the cross-sections. The MONK6B categorisation facility provides an objective view of the system as seen by the neutrons and it is intended to be employed in conjunction with the criticality engineer's knowledge of the system.

The aim of the categorisation process is to select properties which can be used to adequately cover the key neutronic behaviour variations between systems. Obviously all such differences cannot be covered in any manageable scheme but, by concentrating on those that most significantly effect the calculation of k-effective, a usable scheme can be created. The scheme adopted for MONK6B comprises the following seven properties: principal fissile nuclide, non-fuel absorption, leakage, resonance absorption, fast fission, spectrum and geometry type.

Each categorisation property is scored during a MONK6B calculation to produce a real number which is a quantitative measure of the property. The possible range of real numbers for each property is divided into a number of partitions and so for each property the appropriate partition can be located. Thus we end up with each system lying in some partitioned compartment (called a category) of the 7-dimensional property space. The seven properties used by MONK6B, and their sub-divisions, have been selected to provide adequate distinction between systems in the areas that most significantly affect the accuracy of the calculation.

If a validation case lies in the same compartment as a system being studied it may be used as supporting evidence for the accuracy of the MONK6B calculation as it displays comparable neutronic behaviour. In addition supporting validation cases can come from neighbouring partitions if they are carefully reviewed, using a sensitivity analysis if necessary. It should be noted however that unusual nuclides are not covered by the categorisation analysis and need to be separately considered.

8 GEOMETRY VISUALISATION

Companion codes to MONK6B exist called SCAN2D and VISAGE1B which are used to produce two-dimensional pictures of the geometry model. These are either with low-resolution on paper (SCAN) or interactively on a high-resolution computer monitor (VISAGE1B).

VISAGE1B is a high-resolution mouse/menu driven graphics tool for the generation, display and manipulation of two-dimensional slices through the geometry specification. VISAGE1B has been implemented in C and uses the X-Windows and OSF/Motif tool-kits and hence is as portable as possible. SCAN2D and VISAGE1B images are produced using the geometry tracking routines of MONK6B and so are a genuine indication of the geometry seen by the modelling codes themselves.

The value of these codes (especially the high-resolution graphics package) should not be undere, timated and a comprehensive verification stage should precede all MONK6B calculations.

9 QUALITY ASSURED CODE MANAGEMENT

Quality Assurance (QA) is a widespread requirement in the areas of design, manufacture and operation of nuclear facilities. Computer software used to analyse these facilities is clearly no exception, especially in the area of criticality safety assessment. QA principles embrace all aspects of a software package including development, maintenance and in-service use within the industry. In the United Kingdom, these requirements have led to the establishment of the ANSWERS Service to act as a centrally controlled repository and distribution centre for all the major computer codes and data libraries used in the areas of criticality, ship ding and reactor physics. In addition ANSWERS provides a code user support and graining service.

The ANSWERS Service has produced a comprehensive set of software management QA procedures covering the entire software life-cycle including specification, design, coding, testing and in-use support and maintenance. These standards are employed in the development and validation of MONK6B and of course by ANSWERS themselves in its commissioning and user support roles. The Quality Management System provided by these procedures has been certified against the International Standard ISO 9001.

When the development of a version of MONK has been completed the source code is then passed to ANSWERS for testing, commissioning and finally distribution as a recognised updated version of the MONK code. The version of MONK is formally identified (e.g. MONK6B) and the changes made since the previous version and the documentation that supports those changes are recorded and archived. ANSWERS then commissions the version of MONK6B onto a range of industry standard computer platforms and distributes the code to the user community in the form of uniquely identified load modules.

The load module for each computer type is fully tested at the completion of the commissioning phase and again on installation at the user site. Note that this latter installation phase is simply a process of copying an executable program - no source code implementation is required by the user and the code can be up and running within a couple of hours.

Each issue of a version of MONK6B is distributed in reason to run form for maximum user confidence and convenience, with each step in the development and distribution sequence being performed under an effective Quality Management Statem. The texte from source

code to in-use load module is maintained in a fully maceable form by ANSWERS for current and archived versions of the code. The adoption of these QA procedures have added to the confidence in the use of MONK6B for criticality safety assessment and are aimed at meeting the requirements of all code users both today and in the years to come.

10 CODE DISTRIBUTION AND USER SUPPORT

The current version of MONK is MONK6B and is available through the ANSWERS Service of AEA Technology. MONK6B has been commissioned on a wide range of computer hardware including mainframes, workstations and personal computers (PCs). A version is also available for running on a parallel processing supercomputer.

The standard package issued by ANSWERS comprises:

- Executable code modules for MONK, SCAN and VISAGE
- Standard nuclear data library (8°.20 groups)
- Sample problem inputs and outputs for implementation testing
- Hardware-specific installation guide
- User Guide and Reference Manual
- Validation reports

The ANSWERS Service offers a comprehensive user support package which includes maintenance, trouble-shooting and expert advice, as well as providing access to new code versions as they become available. In addition regular seminars and training courses are held, including well-established hands-on workshops for those new to the code.

SECTION B VALIDATION OF MONK6B

Summary

An overview of the MONK6B validation database is presented. Detailed experimental analyses pertaining to the storage and transportation of low-enriched UO2 fuel are also available for MONK code users.

SECTION C

APPLICATION OF MONK6B TO A TYPICAL PROBLEM

Summary

A guide to applying MONK6B to a typical problem is presented, namely the criticality safety assessment of an LWR fuel shipping cask. The guide follows through a complete MONK6B calculation describing each section of the modelling process in some detail. In addition a detailed discussion of the various output tables is given.

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- 1 INTRODUCTION
- 2 BRIEF DESCRIPTION OF THE PROBLEM
- 3 APPLICATION OF MONK6
- 4 GENERAL MONK6 MODELLING
- 5 MODELLING A FUEL TRANSPORT FLASK
- 6 OUTPUT EXAMINATION
- 7 CRITICALITY ASSESSMENTS
- 8 CONCLUSION

REFERENCES

APPENDIX A REFERENCE FLASK INPUT DATA

APPENDIX B SCAN6 PICTURES OF THE REFERENCE FLASK

APPENDIX C SELECTED MONK6 OUTPUT TABLES

1. INTRODUCTION

The need to be able to ensure the subcriticality of irradiated reactor fuel during transportation is of fundamental importance to the nuclear industry. The fuel is removed from a reactor and stored in a water pond at the reactor site to allow for some cooling and decay of short-lived radioactive isotopes. The fuel is then removed from the pond and transported in massive metal containers called flasks to another site for further storage and reprocessing. With the increasing number of fuel movements that are becoming necessary, there is a very strong incentive for the operator to maximise the amount of fuel transported within each flask, and thus reduce the overall costs.

A number of features in addition to criticality safety influence the design of flasks, and hence the amount of fuel that can be transported in one shipment. These include the overall size and weight of the flask, the heat dissipated by the fuel, the structural integrity of the flask and contents, and the radiation exposure to both the operating personnel and the general population. However the need to achieve criticality safety during the transportation process under normal and accident conditions is vital to the whole operation, and is a major design consideration.

This document is intended as a guide to applying the MONK6 Monte Carlo criticality code to the problem of determining the reactivity of an LWR transport flask. It will be of benefit to the knowledgeable but inexperienced user of the code, but is not a substitute for the MONK6 training course as far as the complete beginner is concerned. The guide will follow through a complete MONK6 calculation describing each section of the modelling process in some detail, including the arguments for and against particular options on the occasions when the user is presented with a choice of strategies. In addition a detailed discussion of the various output tables will be given, enabling the user to interpret the MONK6 output.

Section two of the document gives a very brief overview of the transport flask criticality safety problem and section three discusses the process of applying MONK6 to the problem. This will include an overview of the code and data, validation and the calculational uncertainties. Section four contains a description of the general modelling capabilities of MONK6 as a prelude to section five, which describes the construction of a model of a typical flask. Section four contains some information that is available in other MONK6 documents but has been included here for completeness to allow the various options to be meaningfully discussed. Section six analyses the output from a typical MONK6 calculation and section seven puts the calculation in the context of a criticality assessment. Although some of the comments made on modelling using MONK6 will be specific to the transport flask problem, many of the recommendations will be appropriate to other criticality problems.

2. BRIEF DESCRIPTION OF THE PROBLEM

Irradiated light water reactor (LWR) fuel is transported from reactor sites to locations for storage or reprocessing in fuel transport flasks. The movement of such flasks is governed by International Atomic Energy Agency (IAEA) regulations, which state that all fissile material shall be transported in such a manner that sub-criticality is maintained under all foreseeable circumstances; this covers both normal variations in operations (e.g. differing fuel enrichments) and accident scenarios.

LWR fuel elements for transport are often held within a compartmentalised container called a multielement bottle, with the compartment walls constructed from a material aimed at reducing the reactivity of the bottle by parasitic neutron absorption. The multi-element bottle itself is partially flooded with water and it is transported within a water-filled flask, the main body of which is typically a massive iron cylinder with cooling fins around most of its outer surface. Upon removal from the flask the multi-element bottle is normally stored intact under water in a pond, whilst awaiting reprocessing. Certain other types of flask have no internal multi-element bottle, and the fuel elements are located within open racks; in addition some of the flask types employed in France are transported dry. However the type of flask considered for this document is a wet flask containing a multi-element bottle, although many of the comments will also apply to the other types.

It is at present not possible to determine by measurement the reactivity of a particular flask loaded with fuel, and so fundamental to the safe transport of fuel is the criticality safety assessment. The result of the assessment must provide the operator with a suitable safety margin which is preserved under all foreseeable circumstances. Due to the lack of directly-applicable experimental data, the criticality assessment will be based on performing extensive computer calculations, and reasonable allowance should be made for all uncertainties in these calculations. It is therefore required that the assessor performs a demonstrably-safe calculation of the expected state of the flask under normal conditions and under a range of potential accident conditions, and to thereby prove that the sub-criticality safety limits needed by the regulatory bodies are maintained. There are strong economic incentives to maximise flask payloads and hence reduce overall transport costs, and these can only be met by a high standard of criticality safety assessment. Of paramount importance are the potential accident conditions and for this reason a criticality assessment must always aim for identifying the worst-case scenarios.

A large amount of effort has been extended over the years in performing experiments representative of the types of problem encountered in the transport of reactor fuel. The complex computer codes employed in criticality assessments have been extensively validated against such experiments, and are capable of physically-realistic modelling. This may suggest that tools are available to enable precise calculations to be performed, but the users of such tools must avoid complacency and consider each assessment on its own merits. Adequate physical realism is a necessary but not sufficient condition for achieving an accurate criticality assessment. Data uncertainties and biases, code limitations, operational uncertainties and possible mis-reporting, input data errors, and the postulated accident scenarios all require careful consideration during the course of an assessment. It is essential that the assessor is skilled in the application of these complex tools and aware of their many limitations, because of their unique status in criticality work. This status arises from the fact that reactivity cannot be measured in situ and the codes therefore are effectively being used in place of measuring instruments.

The following sections describe the commissioning of an LWR flask calculation and the description is aimed at the novice user of criticality codes based on the Monte Carlo method of calculation, which is the most widely-used method for criticality assessment. Further consideration of how this calculation fits into a full criticality assessment will be reserved for section 7.

3. APPLICATION OF MONK6

a) Basic Statistical Ideas

The Monte Carlo method is distinguished from other numerical techniques by its use of random sampling to obtain solutions to mathematical problems. In many ways the Monte Carlo method can be regarded as a numerical experiment, with statistical techniques being employed to estimate the required quantities by sampling from appropriate probability distributions. For example the probability of throwing double six with two unbiased die can be readily estimated by Monte Carlo means, by repeated random sampling of pairs of numbers between one and six. In this case where the result can be obtained exactly by the laws of the combinations of probabilities, the use of the Monte Carlo method is pointless. However in the wide range of problems where no such simple solution exists, as in the case of general three-dimensional particle transport, the Monte Carlo method is often the only feasible method of solution.

The Monte Carle —thod can be used to estimate some numerical quantity by sampling from a stochastic model of a physical system. The estimate is normally obtained by performing a number of experimental trials or samples and calculating the sample mean:

$$X_n = 1/n \sum_{i=1}^n x_i$$

where x_1, x_2, \dots, x_n are sample values of the random variable X that is being estimated.

In addition when applying the Monte Carlo method to practical problems some confidence is required in the accuracy of this estimate, and this normally involves obtaining an estimate of the statistical uncertainty in the value.

Concerning the mean value the so-called 'law of large numbers' from probability theory states that the sample mean (X_n) approximates the population or true mean (μ) with a probability that tends to 1 as n increases:

$$P\left\{\lim_{n\to\infty}X_n=\mu\right\}=1$$

Thus the mean of n sample values converges to its expected value as n increases. An estimate of the range of values that the mean may take and the rate of convergence to the expected value is given by the central limit theorem. This states that if a series of sample means is obtained from a population (of arbitrary distribution) with mean μ and standard deviation σ , then the sample means will form a distribution which tends to a normal distribution. Moreover this distribution of sample means will also have a mean of μ , but will have a smaller standard deviation (often called the standard error) equal to σ/N , where N is the number of sample means. The number of sample means required to approximate a normal distribution varies depending on the shape of the parent distribution, and can be very large (e.g. several thousand) for a highly-skewed distribution.

in a practical calculation it should be born in mind that the true mean μ is unknown and the standard

deviation must be estimated in order to apply the central limit theorem. However provided the sample mean is fairly estimated and a large number of individual sample means are considered, the underlying normal distribution can be used to predict the probability of the estimated mean deviating from the true mean in units of σ . Thus the observed mean is within one standard error of the true mean 68.3% of the time, within two standard errors 95.4% of the time and within three standard errors 99.7% of the time. In addition the theorem states that the standard error reduces with the inverse of the square root of the increasing number of sample means; this gives rise to the well-known result that to half the standard error of a Monte Carlo calculation four times the number of samples are required. It is rare in criticality experience for this normal distribution condition to be breached, and very unlikely for standard transport flask calculations. However for non-standard situations the normality condition should be carefully checked; remember that the smaller the statistical uncertainty the bigger the population sample, and hence the better the central limit hypothesis.

b) An Introduction to MONK6

MONK6 is a Monte Carlo neutronics computer code written to assist in the study of criticality safety problems [1]. It is a property of the Monte Carlo method that considerable geometric complexity can be represented and a physically-realistic account of the neutron interactions can be modelled. No significant approximation is required on theoretical grounds, although some might be introduced to enhance the efficiency of the calculation. The accuracy of the basic nuclear data is the only real limit on the ultimate accuracy achievable. Although computer storage and running times might impose further limitations it is a false economy at a time when good computing facilities are cheaply and easily available; no safety assessor should be forced to work without such facilities.

The primary aim of MONK6 is to calculate the reactivity of systems by the computer simulation of the birth, migration and ultimate fate of a finite sample of neutrons. The actual number of neutrons followed or tracked determines the statistical accuracy of the final scored parameters. In fact the variance on any scored parameter varies inversely with the number of neutrons sampled as indicated above.

A system under study is assembled from simpler sub-systems using the MONK6 geometry pace. The basic component of this package is a set of simple bodies, namely the sphere, box, rod, prism, cone and torus. These bodies can have general orientation and can overlap each other if necessary. They are used as building blocks to form simple parts of the geometry, each part being defined quite independently of the rest of the system using local co-ordinates. These simple parts are then used to make more complex parts in the same way and so on, until the whole system is assembled. Hole geometries (making use of a technique called Woodcock tracking) are used extensively in MONK6 to provide a lot of the more complicated fine geometric details, and to short-cut the specification of some of the commonly-occurring items.

Neutron interactions are considered in the MONK6 collision processing package called DICE. The basic MONK6 nuclear data library is an 8220 group library based on UKNDL and JEF evaluations. This library together with the point-energy collision processing provides a very detailed modelling of the physics, and the ultimate accuracy of the MONK6 code using this option depends only on the numerical accuracy of the basic nuclear data. It is this DICE package that has been the subject of extensive validation and is therefore the recommended method for criticality assessments. However for cross-checking purposes MONK6 can also accept data from a number of established multigging

libraries, namely the Hansen and Roach 16-group library, the US SCALE libraries and the WIMS UK reactor physics libraries.

MONK6 calculates the multiplication constant k-effective using a staged calculation with each stage consisting of a fixed number of superhistories. A neutron superhistory is the set of tracks followed by a neutron and its fission progeny from birth to absorption or leakage through a fixed number of fission generations (normally 10). Superhistory tracking produces a stable calculation of the scored parameters and their variances which are essentially unbiased. A superhistory calculation concentrates on the most reactive parts of a system and thereby extends the use of MONK6 to highly-decoupled systems. In addition to k-effective the MONK6 output includes estimates of fluxes, reaction rates and boundary crossings.

c) Validation

For the user to have confidence in the results of MONK6 calculations for any type of system, and also to be able to judge how accurate these results may be, the code and its nuclear data library must be validated against suitable experiments. As far as practicable, the experimental configuration should have neutron leakage and energy distribution similar to that of the system being studied as well as similarities in the materials and geometrical configuration. In addition the experiment selected for the validation should have measurement errors smaller than any calculational uncertainty. MONK6 has been validated against a number of systems covering a range of materials and geometries that are encountered in the nuclear industry, particularly in the areas of reprocessing, transportation and storage [2-4].

For fuel transport flask conditions there exists a relatively large set of relevant experimental data, arising from extensive programmes of work in the USA and France. A summary of the experimental data up to 1983 is available [5] which also points to some remaining gaps in the database, and work has continued in the USA [6] to fill one of the more important omissions. The summary document also highlights areas where particular moderation, geometric and enrichment conditions are not covered by any experimental data. In addition the computerised CESAR database, accessible through the Nuclear Criticality Information System (NCIS) [7], gives information on a wide range of critical experiments. The use of NCIS also enables UK criticality practitioners to access a flow of useful information from other workers internationally, via electronic mail and assorted databases.

The MONK6 validation database includes a number of experiments applicable to fuel transport systems, covering a range of problems encountered in practice; these should be studied before employing the code for criticality assessment of a particular system. For these systems, MONK6 performs well, predicting k-effective to an accuracy of about 1% for low-enriched uranium fuel pins with water moderator. However care should be taken to ensure that the validation database includes suitable systems for a particular assessment.

d) Calculational Uncertainties

A sub-critical margin is normally employed (typically several percent in k-effective) for criticality

assessments, and this margin is an upper bound on calculated results plus all uncertainties. This margin does not depend only on the accuracy of the code and data, but is chosen with some judgement regarding the sensitivity of the reactivity to changes under operational or accidental reconfigurations.

By testing MONK6 against a large number of well-reported experiments some confidence in the use of the code for certain fuel transport calculations can be obtained. As a heavy responsibility is often thrown onto the MONK6 code, particularly in the study of accident conditions where validation is less well-defined, certain pessimistic assumptions are normally made when performing such calculations. These include the assumptions: all fuel is unirradiated and at the maximum enrichment; the fuel is arranged in its most reactive configuration; and the moderation and reflection conditions are optimum (i.e. the most pessimistic). The geometric flexibility of MONK6 enables accurate or conservative models to be created for all realistic situations, and this should be exploited.

The k-effective calculated by MONK6 is related to the true k-effective by an equation of the form:

$$k_{TRUE} = k_{MONK} + B + E + R + S$$

where B is the systematic bias of the MONK6 code and data library and may be positive or negative if sufficient justification can be made; $E \ge 0$ is the total random error made up from random errors in the preparation and execution of the MONK6 calculation; $R \ge 0$ is the bias to allow for operational or accidental changes causing increases in reactivity; $S \ge 0$ is the statistical error of the Monte Carlo method.

The sub-critical margin requires that:

$$k_{TRUE} \le L$$

where L is some pre-defined limit, typically 0.95 for transport flask assessments. By examining the validation of MONK6, the only evidence of any bias for fuel transport systems is a slight tendency to over-predict k-effective. Thus the systematic bias (B) is negative, provided that the system hing assessed is covered by those cases in the validation database, but for added conservatism is non-kelly taken as zero. Note that only under extreme necessity, requiring detailed supporting arguments, is use made of a negative value for B.

The random error (E) in the preparation and execution of the MONK6 calculation cannot be completely eliminated, but by a combination of standard QA practices and operational procedures it can be made vanishingly small. These procedures include: rigorous and independent checking of input data and calculations; re-use of standard specifications wherever possible; extensive use of the geometry display code SCAN6; cross-checks with hand calculations, other codes and similar systems; ensuring that the information upon which the model is based is accurate and representative of the operational situation; and modelling the system as accurately as necessary.

The MONK6 code contains a lot of internal checks on input data suitability and consistency but these can never be exhaustive. MONK6 has been carefully developed and tested over many years and has been employed for thousands of criticality calculations, but still the possibility of encountering a code error cannot be entirely discounted. However the possibility of a code error allowing the code to

cute successfully and produce a believable k-effective value lower than the true value with no warning symptoms in the output can be ignored, provided the output is carefully checked. More probable sources of error are the computer hardware, operating system and FORTRAN compiler being employed. These problems can be solved by employing quality-assured ANSWERS versions of MONK6 on licensed computer installations, and by performing regular checks.

The term R, arising from the possibility of accidental changes causing an increase in reactivity can often be set to zero by the use of worst-case scenarios for the Monte Carlo modelling. Such an assumption needs to be considered for each type of system independently and verified by reference to published data or supporting calculations.

The statistical error arising from the Monte Carlo calculation (S) is usually included as some multiple (normally three) of the computed standard error. Considerable mathematical analysis has been performed analysing the mean and variance computed by MONK6 [8], and this work lead directly to the encoding of the superhistory tracking concept now employed by the code. Superhistory tracking provides accurate values of k-effective and its standard error in all practical circumstances providing the following conditions are met:

- 1) The size of the neutron population per stage must be sufficiently large. There are many symptoms of an insufficient population being used and these are discussed in section 6. It is recommended that for most systems at least 600 neutrons per stage be employed.
- The calculation must run sufficient samples to provide a normal distribution for the k-effective estimators, otherwise three standard errors cannot be claimed to represent a 99.7% confidence limit; indeed it may err below this confidence value by a large margin. It is recommended that a target standard error of 0.003 be aimed for in all calculations and the assessor should check all aspects of the output for convergence, as described in section 6.
- The initial source distribution should not be unreasonable (i.e. preclude the tracking process from proceeding to all parts of the system in principle). The superhistory tracking algorithm allows the code user to be less concerned about specifying a very accurate spatial source distribution, and a sensible simple approximation to the true distribution (as shown in section 4d) should be employed to minimise the transmission of settling effects into the calculation proper. However even if this should occur it has been demonstrated [8] that the settling effects tend to zero much faster than the standard error, so for small standard errors (σ=0.003) the settling effects are always effectively absent.

If all these practices are rigorously adopted the sub-critical margin inequality for a well-validated fuel transport calculation can reduce to:

$$k_{MONK} + 3\sigma \le L$$

subject to correct use being made of the MONK6 code. However justification for the elimination of the other terms needs to be made for each case in turn. Note that the standard error arising from the Monte Carlo process determines the precision of the calculation and this can be chosen by the user by running an appropriate-length calculation. The accuracy of the calculation however is determined

principally by the accuracy of the nuclear data being employed, provided the geometry has been acceptably modelled. Thus the accuracy of the calculation is outside the control of the user for any given nuclear dataset and the inaccuracies therein (in the form of biases) must be accepted as a real error in the calculation.

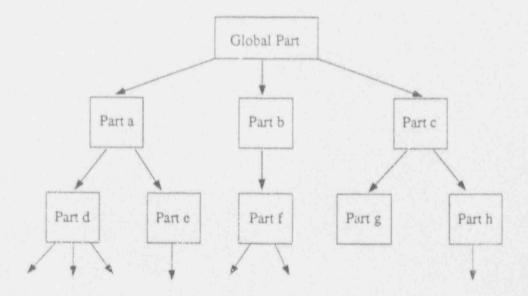
4. GENERAL MONK6 MODELLING

a) Simple Body Geometry

It is a key property of Monte Carlo codes that versatile and accurate geometry modelling is possible. The MONK6 geometry package (described in some detail in Chapter 2 of the User Guide [9]) makes efficient use of this power, enabling models of considerable complexity to be created, both accurately and with reasonable ease. The package consists of two distinct but intimately-related sections: simple body and hole geometries. The majority of criticality calculations will employ a mixture of the two to model any given system.

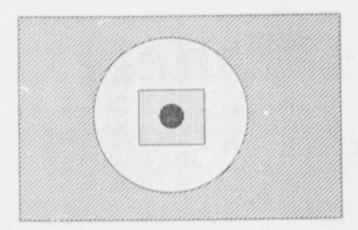
A MONK6 calculation involves simulating the movement of neutrons within a system and recording what happens to them; in Monte Carlo terminology this is called neutron tracking. For tracking a neutron within a simple body geometry (explicit tracking) the code needs to determine the distance from the current position of the neutron to the boundaries of the simple bodies, and select the nearest distance. This distance is then compared with the distance to the next neutron interaction with the medium being tracked through, which is obtained by sampling from the transmission probability distribution, to determine whether a boundary crossing or collision is the next event to occur.

Explicit tracking takes place over six simple body types: sphere, box, rod, trapezoidal prism, truncated cone and torus. These are assembled into parts which can be included in other parts and so on until the whole geometry is included in a global part with suitable external boundary conditions, e.g.:

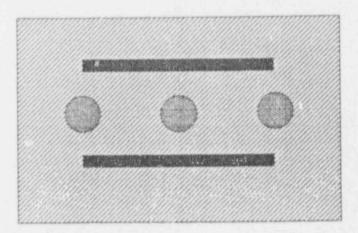


Each simple body has its own intrinsic co-ordinate system which define, where that body is within a part. Each body may be freely orientated within the part by employing translation and/or rotation transformations.

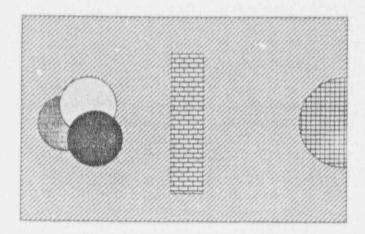
Each part is constructed from any number of simple bodies and there are two ways of assembling the bodies: the nest or the cluster. For a nest the bodies are concentric with one inside another and all inside the outermost body or container:



For a cluster the simplest arrangement is for each body to be completely inside the container and distinct from all other bodies:



More complex use of the cluster can be made where internal bodies may overlap each other to form clumps and/or bodies may be cut back by the container:



The co-ordinate system of the container body is used as the local co-ordinate system for the part, all the other bodies in the part are located with respect to it (note this assumes that the container is neither translated or rotated, as will be recommended in section 4c). Each body of the part is first located at the part origin with its axes lined up with the part axes. Then its origin may be moved to the point b and its axes may be rotated by the orthogonal matrix A, i.e. a point x becomes $x^* = Ax + b$.

The effect of creating parts is to containerise the geometry so that the explicit tracking can be performed on a subset of the whole system at any one time. Until the neutron leaves the container the boundaries of the bodies in other parts can be ignored.

The structure imposed by the nest has its own additional efficiency factor. At any point in the nest there are only the boundaries of two bodies (or for the very centre body only one) that can be encountered next. This greatly simplifies the explicit tracking computation. For a cluster, when a neutron leaves a body the code has to consider all other bodies within the cluster to determine which one will be encountered next; the use of overlapping bodies within the cluster increases the complexity further. Thus the nest should be used if possible in preference to a cluster. However as the use of a cluster is often unavoidable, the number of bodies within a cluster should be minimised by further containerisation if possible for optimum tracking efficiency.

Each simple body within a part has some portion of its inside delineated to hold its contents. The exact portion depends on whether the part is a nest (where except for the innermost body the contents occupy the annulus between the body and the next one in) or a cluster. For overlapping bodies within a cluster additional rules apply based on the dominance number assigned to the relevant bodies. The portion of the body inside that holds the contents is termed a scoring region, and if the part is employed on more than one occasion in the model the scores for the scoring regions of the part are summed over all the occurrences. The contents of a simple body may be a real material (a homogeneous mixture of nu-

clides), a hole geometry (a heterogeneous mixture of nuclides having further geometric detail) in certain circumstances a subsidiary part (the container and interior simple bodies of some other part which must fit exactly into the space of the simple body).

MONK6 has a further kind of part called an array which is a large box cut by parallel planes in each of the three directions. Each cuboidal compartment created contains a subsidiary part, which again must fit exactly into the space reserved for it. The array structure also has efficiency advantages over a cluster as the code knows which compartments are next to each other, and so the array should be used wherever practicable in preference to a cluster, or to break-up a cluster in some circumstances.

The explicit tracking algorithm is designed to answer the following question: 'A neutron is at position x travelling in the direction Ω within some part. What is the distance to the nearest simple body boundary?'.

If the equations of the boundaries of the bodies in the part are:

$$B_{i}(x) = 0$$
 ; $i = 1,2,3...$

then all the equations of the form:

$$B_{i}(x + s_{i}\Omega) = 0$$
; $i = 1, 2, 3...$

have in principle to be solved to obtain the shortest distance s along the direction Ω from the point x. This is why only simple bodies are possible if the Monte Carlo tracking is to proceed at acceptable speed. The input data for the simple body geometry is given in Chapter 3 Unit 2 of the User Guide [9].

b) Hole Geometry

Explicit tracking has certain important limitations:

- Only simple bodies can be employed due to the difficulties involved in solving equations for more complex bodies
- Attempts to model realistic situations can result in a large number of boundary distances to be computed and compared
- Preparing and checking the data for such a case would be a formidable task and the resulting code execution speed could be slow
- 4) Making large geometric modelling approximations is a source of systematic error of unknown size which is unjustified in a point-energy Monte Carlo calculation.

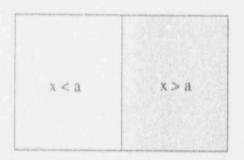
An alternative strategy is available in MONK6 called Woodcock tracking and this enables the code to

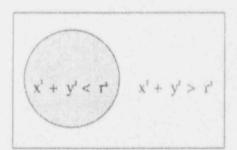
deal with complex geometry details. Woodcock tracking occurs inside hole geometries and these may be used inside a simple body instead of a real material or subsidiary part.

A hole geometry has:

- its own co-ordinate system which is located with respect to the body or part co-ordinates of the body it is in
- a hidden geometry of some generic type which is made specific by user-supplied parameter values
- 3) zones of its hidden geometry filled with either real materials or hole materials (and these may contain further hole materials and so on to any depth).

The only reason for computing distances to boundaries with explicit tracking is that the mean free path varies from material to material. The basic idea of Woodcock tracking is to artificially give the complex geometry a constant mean free path equal to the shortest mean free path of those materials in the hole. Now tracking can be performed using this value, and calculations of boundary distances are not needed. Instead the code has the much easier task of checking inequalities as a means of determining the material present at a collision point, e.g.:



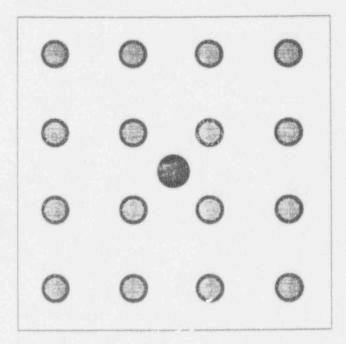


The mean free path is the average distance between collisions so that using a value that is shorter than it should be introduces extra collisions called pseudo collisions, which have to be treated as non-events (i.e. the neutron proceeds in the same direction and at the same speed as before the pseudo collision). Non-events are obviously easy to process, but even so some care must be taken to prevent the introduction of too many of them.

This can happen when one of the real materials in the hole geometry has a much larger total cross-section than all the others. Then the pseudo collision probability would be relatively large resulting in a very large number of pseudo collisions, seriously downgrading the performance of the code. Therefore very heavy absorbers present in relatively small proportions (for example) are best kept out of Woodcock tracking geometries if possible, as are sections of geometry containing a large proportion

of void space, but in the majority of other cases Woodcock tracking is faster than complex expacit tracking. Note that there is no harm in using Woodcock tracking in a section of geometry containing a heavy absorber provided it occupies a relatively large proportion of the volume of that section.

There are many different types of hole geometry available in MONK6 and all are infinite in extent. They are only cut to size when they are included in a simple body and any of the geometry outside the simple body or within internal other bodies is discarded. This cutting-to-fit rule provides a solution in many situations to the problem mentioned above of materials with relatively large total cross-sections. Consider an array of fuel pins with an absorber control pin present in the centre:



This could be specified as a single body nest containing a square hole (an array of pins on a square pitch) containing a further square hole as a subsidiary hole in the interstitial medium to provid___ie control pin. Thus the total cross-section of the absorber pin will be used for the tracking throughout the whole array even though it occupies only a relatively small volume.

Typical input data could be:

NEST 1 BOX BH1 14 14 100 ALBEDO 1 1 1 1 1 1

^{*} material 1 ... UO2 fuel

^{*} material 2 ... water

^{*} material 3 ... boron

^{*} material 4 ... zirconium

SQUARE 4 1234 HTRANS 770 3.41.71.7 0.550.65 14-2 SQUARE 2 23 1000 0.80.8 332

An alternative more efficient specification would consist of a two body nest with the inner body defining the absorber pin. The square hole defining the array would be placed in the container but would not overlay the inner simple body, so now the smallest mean free path of the other materials will be used for tracking in the majority of the system, and the very small mean free path of the absorber will only be used when the control pin is actually entered. Typical input data could be:

- * material 1 ... UO2 fuel
- * material 2 ... water
- * material 3 ... boron
- * material 4 ... zirconium

NEST 2 ZROD ORIGIN 7 7 0 3 0.8 100 BOX BH1 14 14 100 ALBEDO 1 1 1 1 1 1

SQUARE 3 124 HTRANS 770 3.41.71.7 0.55 0.65 142

If the above two cases are run for the same number of samples the first one with the boron in the hole geometry takes six times longer than the second case with the boron in the separate simple body. Thus there are potentially large gains to be made when materials such as boron, cadmium and gadolinium are employed. If a large series of calculations is planned it is ofter worthwhile determining by trial calculations whether the efficiency of the calculations can be improved in this way. This technique clearly extends to more complicated systems than the one considered here.

If the absorber pin was more compicated geometrically, this detail could be included as a separate hole geometry within the first body of the nest (in the second example) without significant penalty. This is because the absorber cross-section would only apply over that simple body space (as for the uniform material example), and the tracking in the bulk of the system would be unaffected. Therefore materials with relatively large cross-sections can be sensibly employed in hole geometries on many occasions and precautions like those employed above can alleviate most problems.

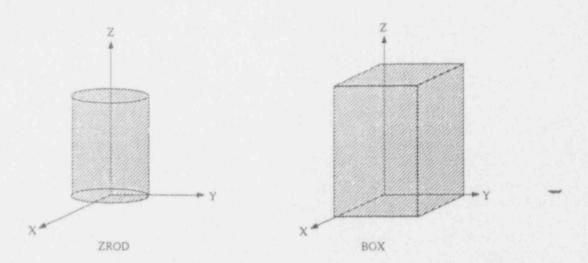
In many systems the use of hole geometries dominates with simple bodies being employed to provide only the containers and isolated components. For many applications the use of hole geometries make the input specification much easier and therefore reduces the possibility of input error considerably, out it is the combination of the two that gives the MONK6 package its real power and flexibility,

coupled with a straightforward user-image.

Hole geometries provide an enormous range of possibilities for modelling complex geometries and in many cases there exists a choice between different modelling strategies. At first sight the job of optimising code performance looks daunting, but it turns out that the largest savings come from decisions that are easy to make, namely the question of handling heavy absorbers and dealing with complex clusters. However code efficiency is not the only consideration and in a safety-related area it is not necessarily the most important one. Some comments have been made about how to improve the code efficiency, but except in extreme cases (such as the hole geometry example shown above) this is becoming less important due to the vast reduction in the cost of performing a calculation on modern high-speed micro-computers. The cost of preparing and checking a case now dominates the cost of performing an assessment and so clarity of specification at the expense of code performance pays dividends, because it simplifies the job of someone independently checking assessments; an important consideration in a safety situation. Using the hole geometries effectively requires Chapter 2 of the User Guide [9] to be read in conjunction with the input specification in Chapter 3 Unit 3.

c) Co-ordinate Systems

Every simple body is given its own intrinsic co-ordinate system, e.g.:



MONK6 allows a general part co-ordinate system against which every body of the part may be located and orientated. However this is an unnessary generalisation and it is strongly recommended that each part takes on the intrinsic co-ordinate system of its container body as the part co-ordinate frame. This is because when a part is assigned as a subsidiary part to a body it takes on the co-ordinate system of that body which becomes its effective container, and all bodies within the subsidiary part are orientated accordingly. Thus there is no need to transform the co-ordinates of the container of any part as the required transformation is performed by the simple body containing that part. The use of local co-ordinates for each part means that the user does not have to individually place every body correctly in the global part, but merely in the correct relative place in the parent part of the body. These parent parts then become additional building blocks which can form further parts and so on, each time the building blocks being positioned relative to the current part being defined. The local co-ordinate sections are supported to the current part being defined. The local co-ordinate sections are supported to the current part being defined.

tem approach to geometry modelling is most suitable for the kind of geometries normally encountered in criticality calculations and enables frequently reccurring geometries to be re-used in other models.

The hidden geometry of a hole forms the contents of a scoring region associated with a simple body and the hole tracking algorithm is either passed the position co-ordinates of the neutron in the part frame or the co-ordinates in the simple body intrinsic frame. The two options are distinguished by the specification of the keywords HOLE or BHOLE (H or BH) respectively.

In most cases the use of the intrinsic co-ordinates of the simple body (BHOLE) is the more appropriate because it is generally more sensible for the hole co-ordinate system to be defined with respect to something fixed, such as the simple body co-ordinate system, rather than the part co-ordinates, which can be rather arbitrary. The user who always employs BHOLE will never be disadvantaged in speed of execution and the simplification of the geometry contruction is a real benefit. The use of HOLE should be reserved for special effects, for example when the part co-ordinates are in fact global co-ordinates being read from an engineering drawing.

However the facilities of the two methods of specification overlap completely and it recommended that BHOLE be employed whenever possible. The following simple example shows how a square lattice of pins within a wrapper can be specified using the two options:

NEST 1 BOX ORIGIN -7 -7 0 H1 14 14 100

SQUARE 3 123 3.41.71.7 0.550.65 WRAP 44 6767 123

is equivalent to:

NEST 1 BOX BH1 14 14 100

SQUARE 3 123 HTRANS 770 3.41.71.7 0.550.65 WRAP 44 6767 123

When a hole geometry contains a subsidiary hole the possibility of a further co-ordinate system exists and here the co-ordinates that are passed from parent hole to subsidiary hole are entirely at the discretion of the designer of the parent hole geometry. These rules are chosen for their likely convenience and in general are consistent between the various hole geometries, e.g. the lattice-type holes pass on co-ordinates relative to the local pin for subsidiary holes within the pin or clad, but pass on those it received itself for subsidiary holes in the interstitial space. However the rules need to be

known for each hole type as the use of holes within holes is frequently used and can provide an elegant solution to the specification of many complex geometries.

d) Source Options

MONK5 contains a wide range of source options which are used as the first guess to the neutron spatial distribution. These were developed during a period when the code lacked a mathematical foundation and many of the options are largely superfluous with the introduction of superhistory tracking. Superhistory tracking enables MONK6 to concentrate on the most reactive parts of a system provided that the initial source guess is not unreasonable; that is provided it allows neutron tracks to reach all parts of the system during settling.

The nature of criticality situations is that there are usually a great many structural materials around the fissile material to parasitically absorb neutrons, so that they settle reasonably quickly into the fire farmental mode that is needed to compute k-effective correctly (provided there are sufficient neutrons per stage to allow this to happen). Superhistory tracking forces the input source to pass through ten fission generations without interference, which effectively removes those neutrons not in the fundamental mode (i.e. those in the harmonic modes), leaving only the most reactive component of the population; this has a powerful stabilising influence on the calculation.

The most generally useful of the source options is the MULTIFISS description, as that distributes the starting neutrons over a selection of simple bodies with only points within fissile material being employed. The most useful of the other options are the POINT, VOLUME and FISSILE descriptions. The following section gives a brief description of how each of these source options work.

The POINT option is clearly the simplest; all of the initial source superhistories start from the same point in space. For homogeneous systems it is usually sufficient to specify a point source at the centre of the fissile material; this gives the added confidence of the code converging from a high value of k-effective as the central point source will normally over-estimate k-effective.

The VOLUME source option is almost as simple; the user defines a source volume and random points are chosen from within the volume at which the superhistories are started. Again for homogeneous systems this can be quite suitable, but for heterogeneous systems, as there is no control over which materials the random points will placed in, some of the points will inevitably be in non-fissile materials. However by suitable choice of source volume this problem can be minimised in many cases.

The FISSILE option will perform a search over the whole system and select source points from within simple bodies that contain fissile material. If a simple body selected contains a real material then obviously the source point will actually lie in a fissile material. However if the body contains a hole geometry there is no guarantee that the point actually chosen will be in a fissile material. For many cases though this may not be a major problem, and this source option has a wide range of application.

The MULTIFISS option selects points at random from within specified simple bodies but only accepts the points if they lie within fissile material. Thus all source points will start in a suitable material which makes this option generally applicable to all systems. There may be some small inefficiency he

amount of fissile material is small within a given simple body but suitable partitioning of the body using the non-default MULTIFISS source options can usually overcome this.

The following input data describes an collection of fuel bodies within compartments separated by absorbing plates. The location of the source points obtained by employing each of the options considered above will then be indicated:

- * material 1 ... UO2 fuel
- * material 2 ... water
- * material 3 ... zirconium
- * material 4 ... steel
- * material 5 ... boron
- * single compartment

NEST 2

BOX ORIGIN 2 2 0 BH1 6 6 10 BOX 4 10 10 10

* single absorber

NEST 1 BOX 5 3 10 10

* form compartment/absorber array

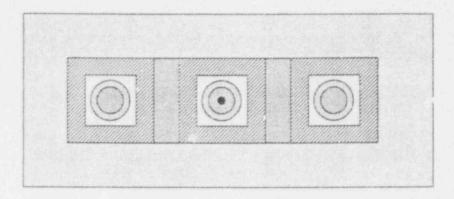
ARRAY 5 1 1 1 2 1 2 1

* surround array with water

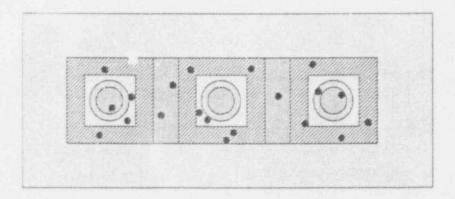
NEST 2 BOX ORIGIN 5 5 5 P3 36 10 10 BOX 2 46 20 20

SQUARE 3 1 2 3 HTRANS 3 3 0 10 0 0 1.5 2.5 1 3 2

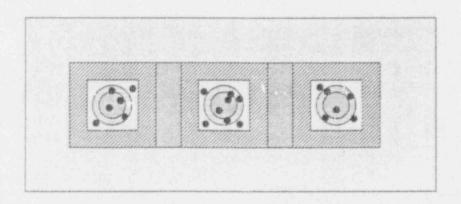
A POINT source specified as POINT 23 10 10 would result in the following initial source distribution (with source points denoted as solid black circles):



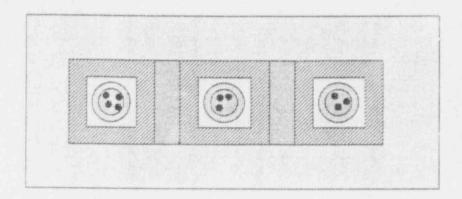
A VOLUME source specified as VOLUME REGION 1 PART 4 / would result in the following initial source distribution:



A FISSILE source specified as FISSILE REGION 1 PART 4 / would result in the following initial source distribution:



A MULTIFISS source specified as MULTIFISS STD REGION 1 PART 4 / would result in the following initial source distribution:



e) Control Parameters

Having selected the source distribution some initial tracking stages are performed by MONK6, the results of which are not included in the scoring statistics. This preliminary process is called settling and it allows time for the neutron distribution to move from the guessed distribution and approach the fundemental mode. The amount of settling that is performed is chosed by the user but provided a reasonable source guess is employed some fairly safe guidelines can be given.

Settling depends on two things:

- Primarily having enough neutrons per stage the more diverse the geometry the more neutrons
 per stage are required to prevent the Monte Carlo statistical error continually disrupting the
 settling process.
- Having enough sertling stages this number is governed by the dominance of the fundamental mode over the harmonic distributions which will always be present to some extent. It is not necessary (or even possible) to get rid of these harmonics before starting to score, and so settling is never really complete; however the bias on k-cifective due to the harmonics dies away much faster than the Monte Carlo statistical error, so provided a lot of superhistories are scored this effect is negligible.

There is no maximum number of neutrons per stage in MONK6 but a value of 600 has been found to be suitable for a wide range of criticality problems. Indeed there is no reason not to use at least this value for all but very simple geometries where 200-300 may be more suitable to recipie the amount of settling performed. Experience has also shown that two settling stages is sufficient over a similar range of calculations, and again as for the number of neutrons per stage, should be regarded as a minimum

value except for very simple geometries.

Having run a MONK6 calculation for a certain number of stages a more precise answer may be required. Rather than extending the initial calculation, a far better approach is to re-run the calculation to get additional independent results. These calculations can then be combined as follows:

$$\overline{k} = \frac{k_1/\sigma_1^2 + k_2/\sigma_2^2 + k_3/\sigma_3^2 + \dots}{1/\sigma_1^2 + 1/\sigma_2^2 + 1/\sigma_3^2 + \dots}$$

$$\overline{\sigma} = \left[\frac{1}{(1/\sigma_1^2 + 1/\sigma_2^2 + 1/\sigma_3^2 + \dots}) \right]^{1/2}$$

Independent calculations using different sources adds considerably to the confidence of the user regarding the settling issue.

f) Miscellaneous Items

For criticality assessments the nuclear data employed will generally be the MONK6 point-energy library. This has been extensively validated over a wide range of systems and is controlled and administered as part of the MONK6 code package. To select nuclides from this library for a particular calculation the recommended method is to use the NUCNAMES option. This is because mistakes are less likely when specifying familiar nuclide names than when using the original MONK6 format of employing rather obscure data file numbers; in addition the NUCNAMES format is more readable. If the nuclear data are computed by some auxiliary computer code then efforts should be made to transfer the output from this code directly into the MONK6 input file and thus avoid re-typing the data. Mistakes made in specifying nuclear concentrations or ratios (however they arise) can be very difficult to locate on occasions, so the chance of making a mistake should be minimised as far as possible. Note that the materials are numbered in the order of specification in the input data.

The boundary conditions available in MONK6 include the specular or periodic reflection conditions to provide infinite arrays in one or more direction, or to enable only part of a system to be modelled. There are also albedo co-efficients which are designed to be used in conjunction with thin reflectors in place of thick reflectors thus saving computer time. It has been found however that to avoid biasing the calculation of k-effective, the thin reflector actually needs to be fairly thick, and the result is that little or even no time is saved over modelling the reflector explicitly. Therefore for criticality assessment calculations it is strongly recommended that reflectors are modelled explicitly and that albedo co-efficients are used only for design or survey calculations.

A companion code to MONK6 exists called SCAN6 which is used to produce two-dimensional cross-section pictures of the geometry either on paper or preferably on a high-resolution colour monitor. The use of SCAN6 should not be underestimated. The vast majority of the FORTRAN coding of SCAN6 comes directly from MONK6, so a comprehensive check on the data can be performed by SCAN6. More importantly the pictures produced by SCAN6 are calculated by tracking through the geor ry

using the MONK6 tracking routines; thus the geometry depicted by SCAN6 is exactly that seen by the neutrons during the MONK6 calculation. No other method of depicting the MONK6 geometry can provide this. SCAN6 can depict the geometry specification at any level of resolution chosen by the user. In all but the simplest geometries this will involve producing several pictures (at least) with varying resolution, although the use of a colour monitor can reduce this number due to the extra detail that is visible in a single picture.

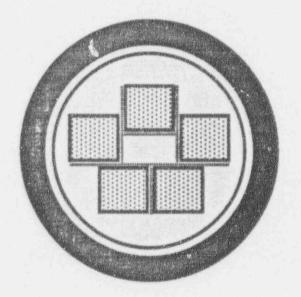
5. MODELLING A FUEL TRANSPORT FLASK

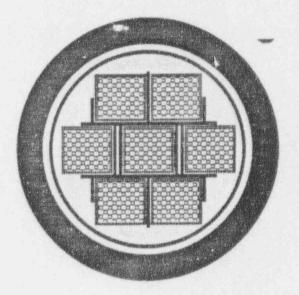
a) Introduction

The geometry of an LWR fuel transport flask is usually fairly straightforward, although as with most configurations there are a number of different ways of modelling the problem using the MONK6 geometry package. The geometric dimensions of the flask are generally well-established and accurate and efficient MONK6 models can be constructed which make use of most of the basic features described in the last section, including the three basic part types and some of the simpler hole geometries. The fuel within the flask is normally assumed to be unirradiated and so the material data are also well-known.

Many of the LWR transport flasks in use in the world have very similar geometries. The main flask structure and inner container (multi-element bottle) are cylindrical in shape, and the interior of the multi-element bottle is compartmentalised in some way to accept a certain number of fuel eler. .ts. The number of fuel elements depends on the type of bottle and the type of fuel being transported and so each case requires assessment on its own merits.

For a criticality calculation the heat-dissipating fins of the flask, the shock absorbing end sections and the assorted securing bolts and handling structure on the exterior of the flask can be ignored as they will have a negligible effect on the reactivity of the whole structure. Details within the fuel elements such as grid plates, spacers and control pins are also ignored which makes for a much simpler model. In addition certain minor localised features within the flask itself can also be omitted from a model such as water draining pipes for cleaning and filling and miscellaneous bolts and locating devices. These are in any case conservative approximations due to the primarily neutron absorbing properties of the omitted materials. The main components can then be modelled as specified with considerable accuracy. Two typical flask radial cross-sections are shown below:





An alternative approach is to make thirteen copies of part one to use as parts two to fourteen and create the cluster of elements from these; this would give detailed scoring information for each element individually. However if the first approach provides too little information, the second approach, although much better, could be considered to provide too much information, which may well suffer from lack of precision and could be misleading if not thoroughly understood.

The best approach is to note the bi-lateral symmetry of the flask geometry (the flask is symmetric about a central vertical plane) and create the following model:

7				8	7		
4			2	1	2	4	
-	3		1			3	
5		6		5			

Hence only seven copies of part one are required which are deployed as shown above. To copy a pre-defined part the MONK6 option SAME is employed. Therefore specifying SAME I seven times defines parts 2 to 8; the numbering order shown in the diagram is completely arbitrary. Note that there is nothing wrong with specifying fourteen different elements and the efficiency of the code is on no way affected, but making use of the symmetry of the system in this way produces all the information necessary for examining the adequacy of the Monte Carlo sampling.

It may be considered that the calculation would be improved if created by employing a central vertical specular reflective boundary and just modelling one half of the geometry, and indeed there is nothing wrong with that approach. However no improvement in efficiency of execution would be obtained, and the model would be more difficult to contruct, as half-fuel elements and half-cylinders would be required. The recommended approach exploits the symmetry of the flask but in such a way that the geometry model is easy to construct.

The fuel elements could now be assembled into a cluster part to give the main components of the multi-element bottle. However most of the tracking will be performed in this cluster and some efficiency improvement is possible by reducing the number of simple bodies in the cluster by further containerisation using the array part type. This results in three arrays: one for the top row, one for the central two rows, and one for the bottom row.

The next three parts of the geometry are therefore array parts. The top and bottom rows each have three boxes in the x-direction and one elsewhere, and the central section has four in the x-direction, two in the y-direction and one in the z-direction. The input data for each array are the dimensions of the array

and the part numbers of the appropriate fuel element/compartment constructions, so the MONK geometry data becomes:

* bottom row

ARRAY 311 565

* central two rows

ARRAY 421 3113 4224

* top row

ARRAY 311 787

These three arrays are now included in the cluster part that defines the multi-element bottle (note that the main cluster now only has four simple bodies rather than the fifteen that would result from the original strategy). To give an idea of the gain in performance arising from this further containerisation both cases have been run for the reference flask. The results show that the case employing the arrays tracks the same number of superhistories about 30% faster than the large cluster model.

The specification of a cluster requires the user to define any number of internal components and then a container which has some associated material that fills all the interstitial space around the internal components. This material is called the interstitial material and it can be a real material or a hole material, but not a subsidiary part.

If a hole geometry is chosen then like all uses of a hole geometry it is cut to fit the available interstitial space. This effect can produce complex and unusual geometries, with hole geometries intirely mixed around simple bodies which may contain real materials, further hole geometries or substituty parts. A further complexity can be that the internal component parts may overlap one another and the container. This enables the majority of plant items to accurately modelled as well as providing many possibilities for overcoming the hole geometry inefficiency regarding materials with very small mean free paths.

A common use of the cluster interstitial material is to produce a plane boundary within the components to give an effective level of solution. This can be done by employing the plate hole geometry as the interstitial material. The plate hole geometry produces a series of infinite parallel plane boundaries, and the spaces between the planes can be filled with real materials or subsidiary hole geometries. The plane boundaries are then cut to fit the simple body container as usual. A description of the plate hole geometry can be found in Chapter 2 Section 2.10.3 of the User Guide [9].

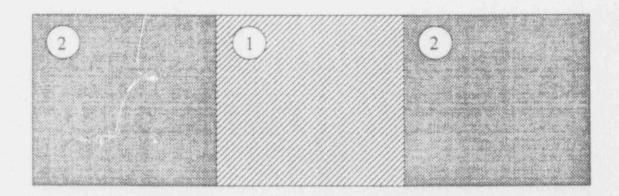
Thus a simple plate hole implementation could provide a water level for a pair of bodies within a cluster:

The boron steel compartment could be incorporated as a subsidiary hole outside the wrapper; the efficiency of the hole tracking would not be greatly downgraded as the boron content is relatively small, meaning that the cross-section of the compartment would not result in too many pseudo collisions. However as the compartment extends beyond both ends of the element it is probably simpler and possibly slightly more efficient, because distance to plane surfaces are easily computed, to include the compartment as another body within a nest.

This nest part needs to include the water that is inside the compartment at either end of the fuel element. This can be readily included by specifying coincident body boundaries to create the effect of a stack or row of bodies. For example the following specification:

NEST 2 BOX ORIGIN 10 0 0 1 10 10 10 BOX 2 30 10 10

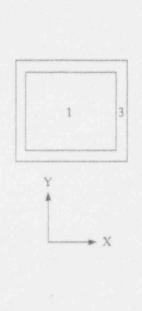
results in the geometry:

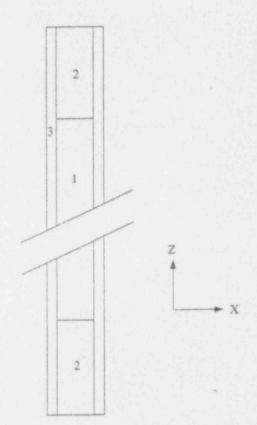


Therefore to model the fuel element/compartment construction a nest consisting of three bodies can be used:

- 1. fuel element and sleeve (square hole geometry)
- 2, water above and below element
- . compartment wall.

The internal dimensions of the compartment is 14.20 x 14.20cm and the walls are 0.50cm thick per compartment. Axially the fuel element is of length 409.50cm and is positioned symmetrically within the compartment which is of length 449.50cm; the compartment is fully flooded with water. Thus the single element/compartment construction looks as follows (not to scale):





This becomes the following MONK6 specification:

NEST 3

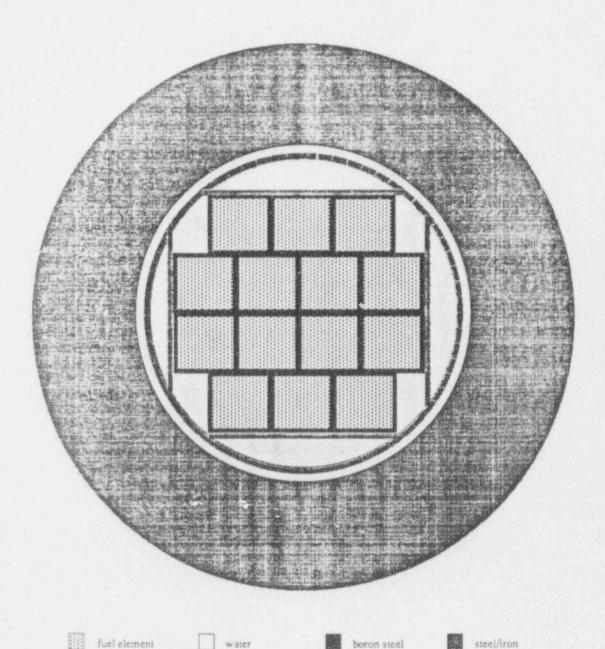
BOX ORIGIN 0.5 0.5 20.0 BH1 14.2 14.2 409.5 BOX ORIGIN 0.5 0.5 0.0 2 14.2 14.2 449.5 BOX 3 15.2 15.2 449.5

This becomes part one of the reference flask model.

It would probably seem reasonable to employ part one repeatedly within the flask to produce the required cluster of fourteen fuel elements. However if that were done some detailed scoring information would be lost. This is because reaction rates, boundary crossings and flux scores for part one would be the sum over all occurrences of the part, as described in section 4a. Information relating to the neutron activity distribution within the flask, which provides a useful check on the adequacy of the Monte Carlo sampling, would therefore be lost.

Apart from obvious dimensional differences the principle variations are in the materials used to form the compartment walls and flux traps that separate the fuel elements. However most of these variations can be incorporated into a basic template for creating a MONK6 model of the generic flask that will be considered in the following sections. The reference flask will be one of the simpler designs, but having followed the basic principles in setting up such a model extra details can be readily included without deviating too far from the basic approach.

b) The Reference Flask



The reference flask contains fourteen LWR fuel elements as shown above. Each element consists of an eight by eight lattice of 3.5% enriched UO, zirconium clad fuel pins. The pins have a radius of 0.55cm and the clad is 0.10cm thick; the pins are positioned on a 1.70cm pitch. The pins are contained within a zirconium sleeve of thickness 0.20cm, the inner boundary of which is located symmetrically 6.80cm from the centre of the element. Although the data are not taken from any particular fuel element specification they are typical of those for a BWR element. The left/right reflective symmetry of the flask is apparent from the drawing and this will be exploited in the modelling.

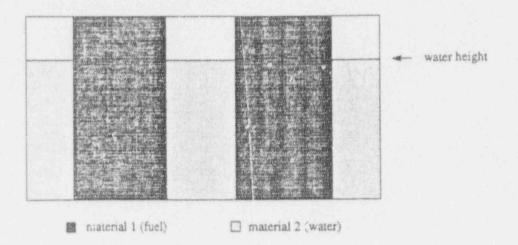
The fuel elements are of length 409.50cm and are contained symmetrically within a boron steel walled compartment of length 449.50cm. The inner wall of the compartment is 0.10cm away from the sleeve of the fuel element and the walls are 0.50cm thick per fuel element; thus where fuel elements are adjacent the wall thickness between them will be 1.00cm. In addition there are steel supports surrounding the outer compartments as shown, and these extend the full length of the multi-element bottle. The bottle contains water to the height shown when the flask is horizontal and it sits insit he main flask body separated from the flask inner wall by a 1.00cm water gap. The multi-element bottle wall is 1.00cm thick and the flask has walls of thickness 33.80cm.

c) The Reference Flask Simple Body Geometry

The recommended way to model any system using the MONK6 geometry package is to take advantage of the local co-ordinate structure and use a building block approach. This means starting from the basic components (the simple bodies and hole geometries) and create the next largest entities (the simple first-level parts), and then use these to construct larger parts and so on until the whole system has been built. For the reference flask described above this translates into creating a model of a single fuel element, copy this to create the required number of elements, arrange the elements within the multi-element bottle and then place the bottle into the flask. Working this way, the use of local co-ordinates is optimised and there should rarely be any need to transform part containers, as the abral the position of any part need not be considered until it is employed in some later part.

As each fuel element has associated with it some thickness of compartment wall, it is convenient to consider the compartment wall as in integral part of the fundamental building block of the geometry. This is a simple technique that is useful on many occasions where the MONK6 building blocks do not necessarily equate exactly to what might be considered engineering components, but include some fraction of the immediate surrounding structure.

The most straightforward way to model the fuel element is to employ the square hole geometry. This generic geometry models a lattice of clad pins on a square pitch and is described in Chapter 2 Section 2.10.4 of the User Guide [9]. The lattice of pins is either infinite in extent (and hence cut back by the containing simple body) or finite and bounded by a plane-sided wrapper medium. This latter option maps directly onto the fuel element as the lattice is finite (eight by eight pins) and resides in a zirconium sleeve (wrapper).



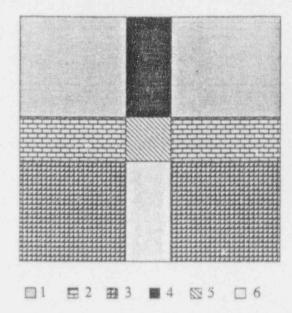
which could be modelled as:

PLATE 1 2 0.0 0.0 1.0 1 15.0 0 2

A more complex but similar use of the plate hole geometry could be to produce a grid by specifying hole geometries with mutually perpendicular plane boundaries:

PLATE 6 1 2 3 4 5 6 1.0 0.0 0.0 2 10.0 -2 5.0 -3 -2 PLATE 3 1 2 3 0.0 1.0 0.0 2 10.0 1 5.0 2 3 PLATE 3 4 5 6 0.0 1.0 0.0 1 10.0 4 5.0 5 6

which would produce:



This type of geometry can be applied to the flask model as there are plane boundaries in two perpendicular directions to be modelled (i.e. the steel supports). Therefore if the interstitial material of the cluster is assigned to hole geometry number 2 for this purpose then the definition of the inside of the multi-element bottle becomes:

CLUSTER 4

BOX	ORIGIN -22.	8 15.25.	0 P11	45.6	15.2 449.5
BOX	ORIGIN -30.	4 -15.2 5.	0 P10	60.8	30.4 449.5
BOX	ORIGIN -22.	8 -30.4 5.	0 P9	45.6	15.2 449.5
ZROD			BH2	39.2	459.5

The multi-element bottle components can now be placed within the container, and the container positioned within the main flask body. As explained above the flask body can be safely modelle s a uniform cylinder due to the large quantities of iron. This becomes a simple nest structure as follows:

NES1 3			
ZROD	ORIGIN 0.0 0.0 41.0	P12	39.2 459.5
ZROD	ORIGIN 0.0 0.0 38.0	4	40.2 465.5
ZROD	ORIGIN 0.0 0.0 32.0	2	41.2 477.5
ZROD		5	75.0 541.5
BOX	ORIGIN -76.0 -76.0 -1.0	0	152.0 152.0 543.5

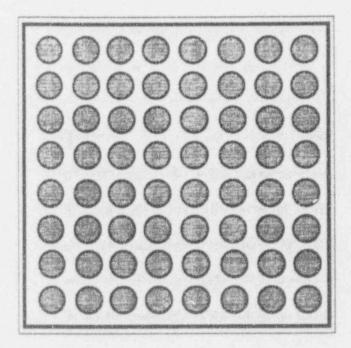
Note that an additional voided box has been included around the flask to enable SCAN6 pictures to be drawn that include the whole flask; a limitation of SCAN6 is that the picture frame co-ordinates must be inside the geometry outer boundary.

This completes the definition of the simple body geometry and boundary conditions can now be necified for the voided box. In this case, having modelled the geometry sufficiently accurately, and with

the expected isolation of the flask, a free boundary condition is sufficient. However it is good criucality practice to include full specular reflection on an outer boundary to accommodate situations when the flask is not isolated (e.g. during storage). This boundary condition constitutes a worst-case scenario as any real arrangement of similar flasks will be less reactive than the infinite array produced by the full specular reflection. If the flask is positioned adjacent to a more reactive flask, the fact that this latter flask has been cleared by consideration of an infinite array means that the situation is implicitly safe.

d) The Reference Flask Hole Geometry

Hole geometry number 1 defines the fuel element as employed by parts 1-8. This is a square hole and models the fuel pins, zirconium sleeve and inte stitial water, but not the compartment walls:



The preliminary data (see Chapter 3 Unit 3.1 of the User Guide [9]) starts with a list of all the real materials used by the hole and any subsidiary holes. If a material is accidently included here which is not actually used, time is wasted in considering it, but more importantly if this material happens to have a very small mean free path, then the hole geometry tracking will be slowed down as described in section 4b.

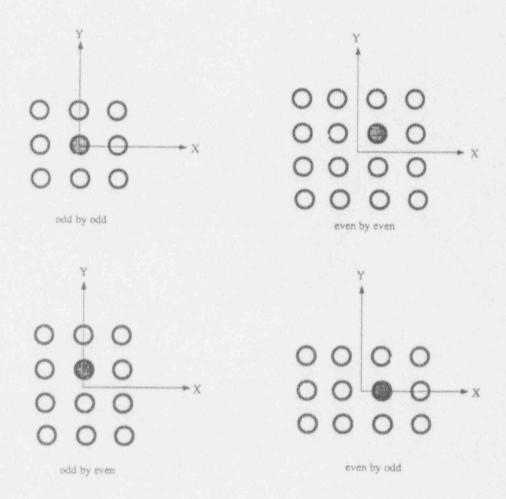
To model the fuel element no subsidiary holes are required and so the material list consists of just the real materials employed in this hole, namely UO₂, zirconium and water. The remaining preliminary hole data consists of hole geometry transformation data for a translation and/or a rotation of the com-

plete hole geometry. The square hole has the centre of a pin of the lattice as the hole origin if the lattice of pins in infinite (i.e. not wrapped). When a wrapper is used the hole origin is at the geometric centre of the rectangular outer boundary of the wrapper, with XY axes parallel to the wrapper sides. For the reference flask the sleeve of the fuel element is being modelled as the hole wrapper, so the hole origin needs to be moved to the centre of the container box. Thus the preliminary data reads:

SQUARE 3 126 HTRANS 7.17.10.0

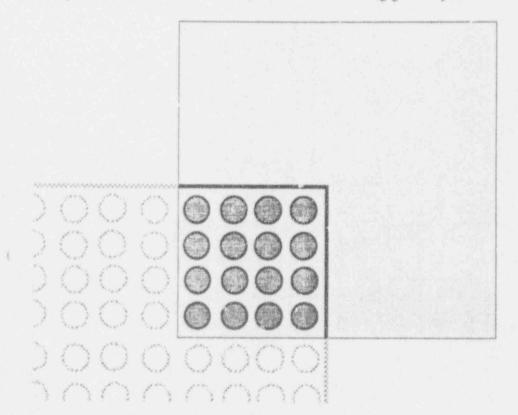
Note that there is no need to transform the z co-ordinate as the square hole pins are infinite in length and will be cut to length by the container.

The first item of square hole data (see Chapter 3 Unit 3.5 of the User Guide [9]) is the lattice pitch which is 1.70cm. The next item arises because the pins are not automatically positioned symmetrically inside the wrapper, and so (DX,DY) is required, which is the location of a pin centre from the hole origin. For an odd number of pins by odd number of pins the pin chosen for this purpose is the centre pin of the lattice, and for the other combinations the pin to the right and up is chosen secessary:



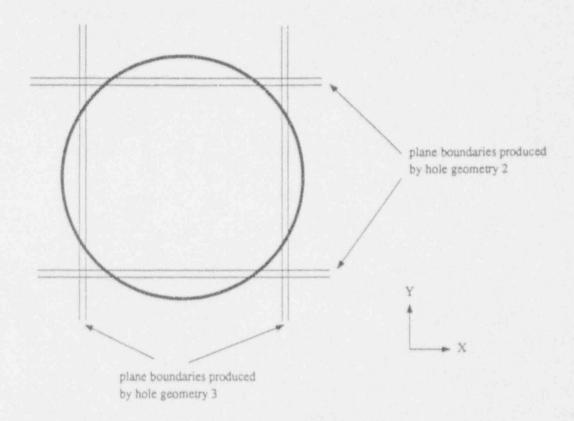
Thus for the reference flask the data DX = DY = -0.85 are required, giving the lattice of pins a symmetric position within the wrapper (note the negative sign on these values; this is a confusing square hole convention). The next two items are the radius of the pin and the radius of the pin plus cladding (0.55cm and 0.65cm respectively). The remaining items of data apart from the allocation of materials are optional. However it has been decided that the zirconium sleeve will be modelled using a square hole wrapper so the WRAP keyword plus associated data is required. First comes the number of pins (8 in each direction), then the perpendicular distances to the inner and outer boundaries of the wrapper in the x- and y-directions; these are measured from the centre of the hole geometry (i.e. the point (7.1,7.1)). The sleeve starts 6.8cm from the centre of the element and is 0.2cm thick, therefore the values 6.8 7.0 are required for each direction. A full 8x8 lattice is required so no OMIT data are required. The remaining hole data allocates the materials to the five zones defined: inside the pin, the clad, interstitial material inside the wrapper, the wrapper itself and outside the wrapper. Note that the container will cut back as much of this definition as required, so although the wrapper has been described in the hole geometry it will only appear in the model if the container is suitably-sized.

Having used BHOLE for the simple body, had the HTRANS option not been employed the centre of the square hole would have been at (0,0) and the following geometry would have been obtained:



The complete square hole specification for the fuel element is:

SQUARE 3 1 2 6 HTRANS 7.1 7.1 0.0 1 70 0.85 0.85 0.55 0.65 WRAP 8 8 6.8 7.0 6.8 7.0 1 6 2 6 2 Hole geometry number 2 will be a plate hole defining the interstitial space within the multi-element bottle; it will provide the steel supports and the water. As there are perpendicular planes required to produce the steel supports a subsidiary hole (hole 3) will be required and this will also be a plate hole. The following diagram shows the planes produced by the two plate holes:



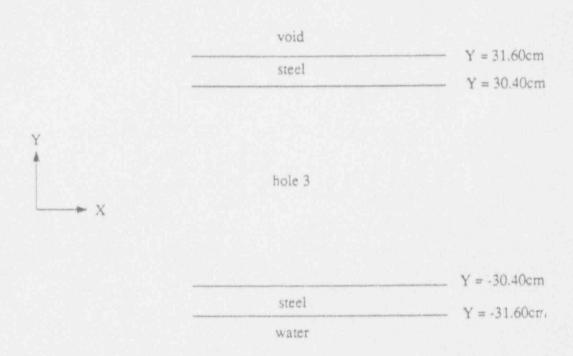
The preliminary data for the first plate hole (hole 2) starts with the material list for this hole and any subsidiary holes (in this case hole 3). However both holes employ the same two materials (water and steel) so the list contains just these. Note that material 0 (void) is not a real material. Transform on data is almost never required for the plate hole as the orientation and location of the planes is given explicitly as plate hole data. As hole 2 is contained within the untransformed cylindrical container of a cluster the use of HOLE and BHOLE are the same for this plate hole.

The first item of plate hole specific data (see Chapter 3 Unit 3.2 of the User Guide [9]) defines the orientation of the parallel planes. The requirement is a vector (normalised or unnormalised) defining the normal to the planes. The next item of data gives the number of internal plane boundaries (note that there may be other plane boundaries provided by the container, but there is no need to specify them here as the hole geometry outside the container is discarded). A repeated CELL structure is not appropriate here so this item can be omitted.

Hole 2 is to provide planes in the xz plane so the normal vector is (0.0,1.0,0.0). Four plane boundaries are required to produce the steel supports shown above. The boundary of the side of each support nearest the centre of the flask coincides with that for the outer edge of the fuel element compartments and the support is 1.2cm thick. The plane boundaries and associated materials (i.e. the material cr the

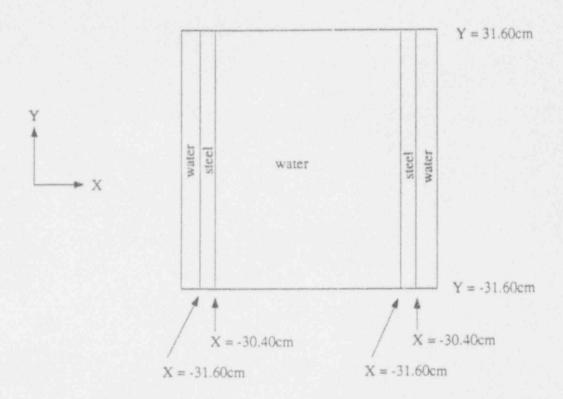
'far' side of the boundary in the direction of the normal vector) are now given, followed by the material on the near side of the final boundary. The boundaries are given in descending order, so the first boundary is at a distance 31.60cm from the origin of the hole with the void space on the far side (i.e. material 0), and the second boundary is at 30.40cm with steel on the far side of it. The third boundary is at -30.40cm and the material on the far side of this is the subsidiary plate hole geometry (hole 3, denoted by -3 in the input); hole 3 will provide the steel supports in the perpendicular direction. The final boundary is at -31.60cm with steel again on its far side and the final material on the near side is water.

Therefore the following hole has been defined:



and the materials will be cut by the inner boundary of the cylindrical container of the multi-element bottle. The complete data specification for hole 2 is:

The second plate hole (hole 3) only appears between the boundaries y=30.4 and y=-30.4cm. The preliminary hole data are as for hole 2. The normal vector is now in the x-direction (1.0,0.0,0.0), but the plane boundaries are the same as for hole 2, except that materials are now water or steel only. This gives the following geometry:



and again the materials will be cut by the multi-element bottle container. The complete data specification for hole 3 is:

PLATE 2 2 4 1.0 0.0 0.0 4 31.6 2 30.4 4 -30.4 2 -31.6 4 2

This completes the geometry specification for the reference flask; a complete input listing is given in Appendix A.

e) Other Data

The standard point-energy library is being employed for the calculation and the material data are specified exactly as supplied. Note that the method of specification can vary between materials, thus in the reference input data material numbers one and four have been defined by nuclide concentration (atom/barn.cm), and the others by atom ratios. The third option (weight ratios) has not been employed here. The material density is not required for the nuclide concentration option as its value is implicit in the concentration values, and note that the atom and weight ratios do not need to be normalised. The NUCNAMES option has been employed to make this part of the input more readable. Note that there are some examples on how to compute atom ratios etc. for simple materials in Chapter 5 Unit 1 of the User Guide [9], and for more chemically complex materials handbook formulae or auxiliary cor-

codes are often employed.

As described in section 4d the MULTIFISS starting source is the most generally useful of the many MONK6 options, especially for heterogeneous systems, and this has been employed for the reference flask. The starting neutrons will be placed randomly within the fuel pins of the flask, which is a good approximation to the true distribution. It is difficult to conceive of a situation where some form of the MULTIFISS source will not be appropriate; here the default option is sufficient.

The remaining data define the frames for a number of SCAN6 pictures. The CODE option has been used to select non-default symbols for paper display output, so that better contrast between adjacent materials will be obtained than with the default numerals. For colour output this is of no concern. The first picture draws a radial cross-section through the centre of the flask, and whereas this shows a good level of detail on a high-resolution monitor, on the line printer the picture is of limited value (see Appendix B Picture 1). The main flask structure is clearly visible but the fuel elements are poorly defined. The following four picture frames zoom in on the flask to produce quarter sections of the model and this enable the internal features to be more clearly seen; an example is shown in Appendix B Picture 2. Further close-ups are still required though to show a fuel element, the steel support/container intersections and an even closer look at a compartment intersection (Appendix B Pictures 3-5). The SCAN6 pictures are completed by axial views of the top and bottom of the flask (the top is shown in Appendix B Picture 6).

Finally the use of comment lines in the reference input data (Appendix A) should be noted. These take very little time to include with the input data and should be used liberally throughout. They help both as a reminder when browsing the input data and are a great help for cases that need to be independently checked. Where appropriate it is also sensible to include references to drawings, documents, validation reports, approximations etc. so that the MONK6 input data becomes a readable part of the documentation of the whole assessment.

f) Variations on a Theme

The difference between the reference flask and other LWR transport flasks can be considered principally as geometric variations as far as standard, non-accident calculations are concerned. Any material variations such as fuel enrichment, structural steel composition etc. are readily incorporated into the material data section of the input.

The main geometric variations are likely to be the type and number of fuel elements and the nature of the internal structures of the flask. For LWR fuel the square hole will almost certainly be used with the dimensions of the components supplied as hole geometry data. Indeed fuel element models could be saved once set up as hole geometries are normally readily employable in other models. The square hole is one of the easiest of the MONK6 hole geometries as use and provided careful use is made of SCAN6 the fuel element variations can be easily modelled.

Where further complexity is likely to be found is in the compartment construction and additional isolating geometric structure. The reference flask has deliberately considered a simple internal structure - a symmetric arrangement of close-packed uniform compartments. Non-uniform shapes, plates

separated by water and water circulating holes are just three examples of geometric variations within the fuel element compartment structure. However these complexities can be readily included in a model by following the outline used for the reference flask.

The main guidelines are to start simple and build up the more complex parts, and to use nests and array part types as much as possible (within reason). However the relative inefficiency of using large clusters should not be overstated and is often quite small anyway when compared with the potential for loss of efficiency present in poorly specified hole geometries. The cluster is often the simplest way of specifying some systems and there is a great QA benefit in using this inherent simplicity and accepting the possible small computing overhead.

The use of the array in the reference flask was restricted to collecting together identical objects; for some of the more complex internal layouts the array might consist of some parts defining fuel elements and other parts defining compartments and other structures. This should pose few problems as the array is a very straightforward construction which can be used to model quite diverse geometries.

For small hole geometries containing heavy absorbers with very small mean free paths or where such an absorber occupies a relatively large volume of a hole geometry, the tracking inefficiency will be considerably reduced and probably tolerable. With experience it will become apparent when special precautions are required to exclude such materials from the hole geometry, and sometimes there will be no alternative but to accept the time penalty.

Thus most basic LWR flask models can be constructed using the tools employed for the reference flask - the box and rod bodies; nest, array and cluster part types; square and plate hole geometries. For example consider a flask similar to the reference flask but with a more complex compartment construction. Let parts 1-8 again define the fuel elements, part 9 define a vertical separating wall for the top and bottom row of elements, part 10 a vertical separating wall for the central two rows. Further let part 10 define a horizontal wall at the top and bottom of the flask, part 12 a horizontal wall between the elements and part 13 a corner section, e.g.:

Γ	1.1	Total	1.1	Tal	11	7
on the same	11	13	11	13	11	-
	7	9	8	9	7	
12	13	12	13	12	13	12
4	10	2	10	2	10	4
12	13	12	13	12	13	12
3	10	1	10	1	10	3
12	13	12	13	12	13	12
	5	9	6	9	5	
-	11	13	11	13	11	-

This could be accommodated within a four body cluster as for the reference flask by forming the following three arrays:

ARRAY 521 11 13 11 13 11 5 9 6 9 5

ARRAY 521 7 9 8 9 7 11 13 11 13 11

This would lead to a similar geometry layout to that for the reference flask, so although the reference flask model was quite simple it can be used as a template for more complex systems.

6. OUTPUT EXAMINATION

a) Introduction

The input data file for the reference flask as listed in Appendix A was submitted for execution by MONK6. This section will follow through the output from this calculation, selected pages from which are included in Appendix C. The process of input data checking and processing will be considered and each table of computed quantities will be examined; where appropriate optional variations to the standard output will be described.

b) Input Data Verification and Processing

MONK6 contains a large number of built-in input data verification checks which as far as pc ble ensure that the data supplied is acceptable. This means the code checks the data supplied against the rules of construction as laid down in the User Guide [9], as well as performing a large number of trivial checks to try to locate mis-typed or missing information. What is not checked, and indeed what would be impossible to check, is that the data makes good criticality sense; that is for the user to ensure. During execution certain extreme calculations will cause the code to terminate prematurely, and although the real physical cause for the termination may not emerge from the code's diagnostic messages, what is printed will normally be a good guide to enable the user to locate a data error.

It is the intention of the code authors that all the input data verification error messages should be self-explanatory. That happy state of affairs may not have been quite reached yet, but any user problems that do occur normally result in improved or additional diagnostic messages. Thus a list of error messages, apart from being too voluminous, should be unnecessary. However although the reference calculation runs to normal completion, the cause of potential user errors will be considered when appropriate in this section.

It should also be noted that although the code can check much of the data for consistency, if itc of data are omitted by the user or if additional illegal data are supplied the code termination message may be quite confusing. This is because within any section of input data the code can only examine what it has read against what it expected to read. If the two are of different type (e.g. one a keyword and one a number) then the code's interpretation of the error may only point in the direction of the real error rather than locate it precisely.

The first pages of output contain various headings and general information regarding the ANSWERS service, the status of the code and details of the version being employed. A message box updated by the local system administrator is also included which should contain information concerning any current problems and errors.

The output listing proper starts with a listing of the input data supplied to the code. As well as being a useful summary of the data (plus comments), it can be helpful in locating input errors as in some parts of the code errors are flagged before a full interpreted listing of the data is printed.

The code continues by rewinding this input file and reading each section of data in turn, with any comment lines being printed as they are read. Note that the code employs a free-format data reading package (called DECIN) and the input is largely keyword driven. Thus as the code often looks ahead to see whether an optional keyword has been specified, comment lines sometimes appear in the output at odd locations. The initial comment lines (and there must be at least one) are now mirrored in the output file. The next page contains a banner detailing the type of calculation (normally FISSION tracking for a k-effective calculation), and the time and date, followed by a statement giving the number of single length storage locations available.

Most of the MONK6 input data and output scores are stored in a single large FORTRAN array within the code. On most installations the size of this large array is fixed at some dimension which will be suitable for the vast majority of criticality calculations. The size of this array can also have an effect on the computer usage efficiency of the code, especially on workstations, and so it has been chosen so that an average workstation can accommodate a MONK6 calculation without a serious degradation in performance. For particularly large calculations a version of the code with a much larger array may be required, provided that the host computer has sufficient memory resources.

The single large array contains a mixture of FORTRAN integers (normally 4 bytes each), single precision reals (normally 4 bytes) and double precision reals (8 bytes). The majority of the space required by a MONK6 calculation (e.g. > 95%) is taken by the point-energy nuclear data. Due to its large volume (there are 8220 energy groups employed) and because the raw source data is only available in limited precision, the real nuclear data are stored as single precision numbers. All of the remaining real data are stored as double precision numbers, and all of the code processing is performed using double precision arithmetic. This is done to reduce the probability of encountering rounding problems close to geometric boundaries and to make it extremely unlikely that any scored quantity will become saturated in normal calculations. Saturation here means that a very large number is having a very small number added to it, and the difference in magnitudes is outside the precision of the arithmetic; in this case the very small number will effectively be set to zero which can lead to biased scores.

The first message concerning the storage therefore gives the number of single length locations (normally 4 bytes) as the nuclear data are to be read and processed first. This is followed by an interpreted summary of the material data specified in the input data headed by a list of all the nuclides available in the point energy library. This gives for each nuclide a data file number (DFN) and nuclide name; if NUCNAMES is being employed the DFN is redundant. A list of the nuclides available in alphabetical order together with their atomic weights is given in the Chapter 1 Appendix A of the User Guide [9].

Two tables are then given in the material data interpretation, the first of which reproduces the material data supplied by the user with the method of specification for each material (i.e. CONC,ATOM or WGT) and the density (for the ATOM and WGT options) on the left. The second table is similar except that it just gives nuclide concentrations (in atoms/barn.cm) for each material, the ratios for the ATOM and WGT options having been converted. Note that the temperature appears in the first table; this is always 293K and cannot be changed by the user at present. This section ends by specifying the units of the geometry dimensions (centimetres or inches).

At this point the code has read all the problem-specific nuclear data but has not accessed the pointenergy library (except to produce the nuclide index). The next step is to read the data required for each nuclide employed from the library and create and store the probability sampling distributions and score contribution tables employed during the Monte Carlo tracking; a description of the data stored is given in Chapter 1 of the User Guide [9]. The library contains cross-sections for each reaction of each nuclide, each nuclide may of course have a different number of reactions tabulated although all will have at least an elastic scatter and a parasitic absorption reaction. In a ldition the library has general nuclide data and secondary particle information, including their distritution by energy and angle. All of this needs to be read and combined to create tables suitable for rapid access during the calculation proper. Some of the data tables created will be material specific (e.g. mean free paths, expected number of fission secondaries (used to score k-effective)), whilst other tables will be nuclide specific (e.g. reaction probabilities) and reaction specific (e.g. secondary emission data). The amount of data involved for an average calculation is quite large (~4Mbytes), and processing it requires a large number of operations to be performed.

When the processing is complete a summary of the data is produced by DICE (the point-energy collision processing package). This lists the built-in adjustments to the basic nuclear data that have been employed by the code (see Chapter 2 and 3 of the MONK6 Supporting Document [2]); a standard set of adjustments are built into MONK6 to create a library suitable for a large range of criticity calculations. The actual number of single length locations employed and the time taken to process the nuclear data are given. For the reference transport flask the nuclear data occupies over 800,000 locations, and this is after considerable optimisation and compression within DICE.

A summary of the material data now appears which supplements the user-supplied input with information taken from the library. The proportion by atom (normalised) appears for each nuclide of each material, as does the density of each material, even where these items were not supplied by the user. This can be a useful check that any concentrations supplied in the input data were sensible. This section of the code concludes by printing the number of location remaining in the main FORTRAN array for the other data and the scoring space; note that for the reasons described above this has now been converted into double length storage locations.

Due to the amount of space occupied by the nuclear data there is always the possibility for big cases that the main FORTRAN array will not be large enough for the materials and nuclides specified. This will normally be reported by a terminating error that starts:

NOT ENOUGH SPACE IN THE MAIN ARRAY FOR NUCLEAR DATA

and finishes with:

INCREASE SIZE OF MAIN ARRAY AND RESUBMIT.

Some computers have a storage allocation facility called dynamic allocation. In these cases the actual size of the single large array can be supplied as control or input data by the user, and in these cases the user can simply increase this value and resubmit the calculation. For most of the micro-computer implementations of MONK6 this is not the case and a new version of the code is needed with a main array fixed at some larger value. In both cases there is obviously a real physical limit on the maximum size that the main array can take, imposed by the virtual or real memory size of the host computer.

An alternative to using a version of the code with a larger array is obviously to reduce the ame of

nuclear data that the case actually needs. The amount of space required by a nuclide varies greatly as different nuclides have different numbers of reactions tabulated, and different quantities of secondary particle data. In addition there is a certain amount of material data, the size of which depends on the number of nuclides in the material. An approximate formula that can be used to estimate the likely space required is:

SPACE (in single length locations) = (3*Number of materials + 6*Number of nuclides + Total number of nuclide occurrences) * 8220

where in the reference flask calculation the number of materials is 6, the number of nuclides is 11 and the total number of nuclide occurrences is 15 (material 1 has 3 nuclides, material 2 has 2, material 3 has 5, material 4 has 3, material 5 and 6 each have 1).

Note that the error on the space predicted by this formula is estimated at about 20%, so it is not very useful for accurate predictions, but it can be used to choose the optimum way of reducing the amount of nuclear data by removing materials, nuclides or a mixture of the two from the model. If any nuclide other than one present in a trace quantity is to be removed from the model then some knowledge of the nuclear interaction properties of that nuclide is required, so that the approximation is acceptable from a criticality viewpoint.

The next section of the output is an interpreted summary of the simple body geometry. This summary is not produced until all the simple body geometry has been read, and so any errors in the input data that cause the job to terminate will appear before the geometry data is printed. The summary of the data is self-explanatory with the properties of each part being listed in turn. The volume of each scoring region is computed wherever possible. For bodies that overlap within a cluster it is not possible to calculate volumes analytically and so the appropriate space in the table contains the ordinal clump number and the dominance integer, except for the container which just has the title OVERLAPPED as it does not explicitly belong to any one clump and always has the highest dominance integer. If any bodies are rotated the transformation data are printed in a sub-table after the appropriate part table; otherwise the title NO ROTATIONS appears. Array part types are printed with the direction with the largest dimension appearing across the page. The simple body geometry summary is completed by the details of the boundary conditions, even when the default free-boundary conditions apply. At this point in the code some further simple geometry checks are made, for example checking that the array part types fit together properly and that any overlap data are consistent.

The simple body geometry summary is followed by an interpreted summary of the hole geometry data which is printed for each hole geometry as its data are read. Therefore any error messages that may appear will refer to the current hole geometry. This table is again self-explanatory and follows the order of presentation in the input data, although some of the terminology used for certain of the older hole geometries may not exactly match that used in the more recent User Guide [9]. Some consistency checks are made for each hole, for example checking that pins within the lattice-type holes do not overlap, and the hole preliminary data material lists are checked for consistency with the materials used by the hole and any subsidiary holes.

At this point in the calculation the main simple body geometry checking is performed. This consists of comparing each pair of bodies within each nest and cluster and determining using a numerical minimisation algorithm, whether the bodies overlap or not [10]. The result is compared with that ex-

pected according to the rules of construction for the part type (taking account of any overlap d. for a cluster) and if the data is invalid an error message is printed. If an error is discovered the calculation is not terminated immediately, and the remaining parts are checked first. Passing successfully through this section only means that the geometry obeys the rules for the creation of nest and clusters; the geometry could still be engineering nonsense and this aspect must be checked by using SCAl 6.

The edit data section normally consists of entirely default options. The code prints how the action counts (reaction rates) are to be scored in energy partitions; the default number of partitions is three corresponding to a fast, intermediate and thermal zone. The values can be changed by employing the edit data PARTITION keyword. This can be used to split up the default nine-group scheme (see Chapter 3 Unit 1 note 3 of the User Guide [9]) into any number of partitions. For example to score the reaction rates in just one partition (i.e. the whole energy range from 0 to 15MeV) the data required are:

EDIT PARTITION 1 9

where the keyword EDIT introduces the edit data section (i.e. it has been assumed that it does yet exist), the number 1 means just 1 partition and the number 9 means that the partition runs from energy group 1 through to 9. For two partitions the data could be:

EDIT PARTITION 289

giving a thermal and epi-thermal partition. For a energy split of one partition per energy group:

EDIT PARTITION GROUPS

could be specified.

If some other inherent group structure is required this needs to have been specified in Unit 1 Item 8 of the input data; the edit partitions are then based in these groups rather than the default scheme.

The default energy group structure for the neutron fluxes is the reaction rate energy partitions amount change made there using the PARTITION keyword will also apply to the fluxes. If it required to score the neutron fluxes in the default energy group scheme (nine groups) or some other group scheme defined as above then the OPTIONS keyword is required to change the sixth trigger from 2 to -2 so the data would be:

EDIT OPTIONS *****-2

The most useful of the other EDIT data options is the CATEGORY keyword which requests that the calculation be categorised according to certain characteristics of the system; this information can be used to investigate possible biases in the nuclear data and to identify systems outside the current validation range of the code.

The control data section merely summarises the supplied and default calculation control parameters. The default mode of tracking for k-effective calculations is superhistory tracking with a maximum of

ten generations per stage; there will rarely if ever be any need to change this number. The value of ten has been chosen as a best compromise between efficiency and the need to produce a stable and unbiased calculation. The other superhistory parameter is the v-value multiplier (the number of neutrons produced per fission collision) which should be equal to 1/k-effective to ensure that neutrons survive the required number of generations. The code can soon determine its own value for this and all that is required is a starting approximate value. The default starting guess of 1.0 is suitable for the majority of normal criticality calculations, but for certain survey calculations a better estimate of 1/k-effective may improve the efficiency of the settling stages. For example for as case where it is expected that the k-effective is very low, say=0.3, then the following data would improve the settling efficiency:

SUPERHIST 10 3.0

However provided that a sensible initial source distribution is supplied there will be no need to amend the default value for the majority of systems.

The phrase:

NO STATISTICS WILL COUNTED UNTIL STAGE 1

in the control data printout means that the stages before stage 1 (e.g. stages -1 and 0) will be used only to settle the initial source guess, and will not be used to calculate any of the scored quantities. The phrase:

SOURCE USED TO START FIRST STAGE ONLY

means that under normal circumstances the initial source guess will just be employed as the source for the first settling stage (e.g. stage -1), after which the neutrons that pass through ten generations will form the source for the next stage. In extreme cases a poor source selection and an inappropriate value for the v-value multiplier may mean that no neutrons actually pass through ten generations; in this case the source that was used to start the previous stage will be re-employed.

The final part of the input summary contains details of the initial source guess. Normally the user supplies a spatial distribution (e.g. MULTIFISS, FISSILE, VOLUME or POINT) and accepts the default energy and directional distribution. This default is that the energy is selected from a typical U235 fission spectrum and the direction is distributed isotropically. It is possible to change both of these items although it will rarely be necessary to do so for the majority of criticality calculations.

The final statement gives the number of locations used by the non-nuclear data. This includes all of the data and the space allocations that will be used to accumulate the scored quantities and their standard errors. For the reference flask this amounts to 7336 double length locations (equivalent to 14672 single length locations), compared with the 807129 single length locations required for the nuclear data. Thus over 98% of the storage used is taken by the nuclear data, which is fairly typical for a point-energy MONK6 calculation.

During the course of the non-nuclear data reading it is of course possible that the large FORTRAN

array will become full; this will be flagged by an error message of the form:

INSUFFICIENT SPACE IN MAIN ARRAY - INCREASE SIZE AND RESUBMIT

Similar comments apply to those for the similar failure during the nuclear data reading section, as any reduction in the total size of the model will almost certainly mean some reduction in the nuclear data, unless a particularly large geometry model has been created. If this latter situation applies it is worth noting that scoring space needs to be assigned for the various quantities, some of which depend of the number of scoring regions, the number of energy partitions or both. In addition for each scored quantity (e.g. the flux in scoring region 1 group 1 or the boundary crossings into scoring region 1) four double length locations are required. These hold the current superhistory score, the cumulative total score, the cumulative sum of squares and the cumulative sum of cross products of score with sample weight (see later in this section when the scoring of k-effective is described). Thus is some cases the balance of storage may be such that some small economy in the scoring space (e.g. reduce the number of energy partitions) may be enough to fit the model into the available space.

This concludes the input data listing, and this is marked by the large MONK OUTPUT banner occupying a page to itself. The remainder of the printout contains all the quantities that have been scored duri; the course of the Monte Carlo tracking; copies of certain tables from the reference flask calculation are included in Appendix C. The first page of scored results lists the collision counts for the settling stages. Normally this is of little value but can give some indication on the suitability of the initial source guess.

The first table giving results for the scoring stages (stage 1 onwards) lists the total collision counts for each stage, both individually on the left and cumulatively on the right (Appendix C Table 1). The STAGE column is exactly what it says and the SAMPLE column gives the total number of neutron fission-to-fission histories. A default superhistory consists of about 10 such histories as the υ -value multiplier is employed to approximately simulate a critical system. Each fission-to-fission history consists of a single generation neutron emerging from a fission and finishing when escaping, being captured or causing further fission. The SCAT/SCATTER column gives the total number of single neutron emission scattering events (elastic and inelastic), the CAP/CAPTURE column gives the number of fission events.

The next two columns (CHILD/CHILDREN and SCORE) are used to form two estimates of k-effective. The CHILDREN are simply the total expected number of neutrons emerging from all the real fission events (with the superhistory v-value multiplier removed), and this total is used to form the simplest estimator of k-effective, which is the ratio of the number of neutrons in one generation to the number in the preceding:

k_{coll} = total number of neutrons emerging from fission = CHILDREN total number of neutrons SAMPLE

The numerator in k_{con.} can be obtained another way by scoring the expected number of fission neutrons to emerge from a collision at every collision, rather than the actual number emerging from just the fission collisions. This leads to a quantity in the table headed SCORE and another estimates of

k-effective:

 k_{corr} and k_{score} are both unbiased estimators of k-effective (i.e. they both have an expected value equal to the true k-effective), and on average are equally efficient (i.e. they will normally have very similar standard errors). The printing of the values of the k-effective estimators is reserved for the next table. The remaining items in the first table give the event count for escaping neutrons (leakage), and multiple-emission scatter events ((n,2n) and (n,3n)).

The outcome of all neutrons tracked is accounted for in this first table. Each of the SAMPLE neutrons is eventually captured, causes a fission or escapes from the system. The definition of SAMPLE is that is is a count of the single generation neutrons, thus neutrons emerging from multiple emission scattering events are of the same fission generation as the neutron that caused the event, and therefore part of the same SAMPLE. Therefore a simple neutron balance applies to this first table:

Although this table contains no actual k-effective estimators explicitly it is a useful global summary of the calculation and the fate of the neutron samples.

The second of the main stage-by-stage tables (Appendix C Table 2) gives the main k-effective estimators and their standard errors. The following is a formal definition of all the k-effective estimators produced by MONK6.

During the course of each superhistory four basic quantities are scored in order to calculate k-effective. The are:

- (i) H_a the total weight of the m^{*} superhistory, which is the sum of the weights of all the histories in the superhistory; this is the quantity head SAMPLE in the first output table
- (ii) the total expected real fission production in the m^{*} superhistory, which is the weight multiplied by u for all real fission events (FISSION)
- (iii) F_n the sum over all collisions of the expected fission yield at each collision for the m^{*} superhistory; this is the value $\upsilon \Sigma/\Sigma$ at the collision point multiplied by the neutron weight (SCORE)
- (iv) L_m the sum over all collisions of the expected nett absorption at each collision for the m* superhistory; this is the value $(\Sigma_1 \Sigma_{m,m} 2\Sigma_{m,m})/\Sigma_1$ at the collision point plus the real leakage (if any) at the end of the superhistory multiplied by the neutron weight.

Note that F and L are scored (appropriately weighted) at hole pseudo collisions, so that these artificial collisions are not er tirely wasted.

At the end of each superhistory the four cumulative totals are updated, in order to estimate the mean values:

the four sum of squares totals are updated, in order to estimate the variances:

$$\Sigma H_{\underline{a}}^{1}, \Sigma R_{\underline{a}}^{1}, \Sigma F_{\underline{a}}^{1}, \Sigma L_{\underline{a}}^{1}$$

and the six cross-product totals are updated, in order to estimate the covariances:

The end of each stage is used to produce a monitor point showing the progress of the calculatio. The means, variances and covariances are calculated at these point as follows (with X and Y taken to mean any of H, R, F or L and N is the number of superhistories):

$$X = \sum X_{a}/N$$

$$S_{a}^{3} = \{ N\sum X_{a}^{3} - (\sum X_{a})^{3} \} / N(N-1)$$

$$S_{a}^{3} = \{ N\sum X_{a}Y_{a} - \sum X_{a}\sum Y_{a} \} / N(N-1)$$

which gives the best estimates of < X >, σ , and σ , respectively.

These are combined in various ways to produce the k-effective estimators and their variances.

The two basic k-effective estimators described above can now be defined as:

$$k_{coll} = \Sigma R_s / \Sigma H_s$$

$$k_{acous} = \Sigma F_a/\Sigma H_a$$

The estimator k_{axxs} makes use of the fact that F_a and L_a are highly correlated in many systems, leading to an unbiased estimator with smaller variance than either k_{coll} or k_{axxs} is defined as:

$$k_{\text{BAGIS}} = \left\{ \sum_{n} + \lambda \sum_{n} (H_{n} - L_{n}) \right\} / \sum_{n} H_{n}$$

where λ is a constant. In the MONK6 output a quantity A (the nett absorption per sample) is printed which is defined as:

$$A = \Sigma L / \Sigma H$$

and as A accounts for all the possible fates of the sample it has an expected value of 1.

If R_a is also included into a further estimator to take advantage of its smaller correlation with L_a and F_a, the recommended estimator k_{news} is obtained:

$$k_{\text{tores}} \, = \, \left\{ \, \, \alpha \Sigma R_{\text{m}} + (1\text{-}\alpha) \Sigma F_{\text{m}} + \beta \Sigma (H_{\text{m}} - L_{\text{m}}) \, \right\} \, / \, \Sigma H_{\text{m}}$$

where α, β are constants.

The above estimators are termed individual sample estimator because the sum of squares and cross-products are accumulated at the end of each independent sample (i.e. superhistory). This assumption that the superhistories are independent has a small enough error to be neglected for practical purposes when ten generations per superhistory are performed. For fewer generations, and especially for single generation ordinary tracking, there may be some biasing of the mean and variance introduced by this assumption.

The second stage-by-stage table contains all the k-effective estimators and the constants used in their calculation. Thus the columns headed by the k-effective estimators are as defined above; λ , α and β are the constants used to form k_{sees} and k_{nese} , and k_{corr} and $k_$

In many cases, due to the limited correlation between k_{coll} and A, k_{max} is only slightly more efficient than k_{sain} ; however it is never less efficient and so k_{max} is regarded as the standard MONK6 k-effective estimator. The variance reduction achieved by k_{max} over k_{coll} or k_{mox} is often a factor of between 2 and 5 on the running time to achieve a given standard error. This is achieved simply by extracting the maximum information from the scored quantities.

This second table can be employed to check on the adequacy of the settling and Monte Carlo sampling of the problem. Problems can be caused by lack of settling and most importantly employing insufficient neutrons per stage (see section 4e). The advice already given should alleviate the majority of problems, but the code cannot be treated as a black box. If insufficient settling was performed the initial stages of the calculation will be overly contaminated with neutron distributions other than the fundamental one; this can be detected by large fluctuations in the values of the k-effective estimators. Some variations will always be visible due to the random fluctuations of the Monte Carlo sampling and because the other distributions cannot be entirley eliminated, but it should always be believable when the statistics are taken into account.

Although the k_{next} estimator is recommended for k-effective calculations the other estimators are all unbiased estimators and their values should be consistent within the statistical uncertainties. Further the expected value of A is 1 as it accounts for the ultimate fate of all the neutrons in the problem, and this can be checked within the statistical uncertainty. If problems are observed here then it is likely that insufficient neutrons per stage have been employed to represent the neutron distribution and the calculation may well be biased; it cannot be stressed too much that a large number of neutrons per stage will help eliminate settling/sampling problems for most calculations.

In addition to the k-effective and A estimators the constants and correlation coefficients should also appear fairly well settled as the calculation progresses. However the main checks are applied to the four k-effective estimators (which all have the same expected value) and the value of A, together with their standard errors and the question that needs to be asked is 'are the values statistically sensible?'.

Upon examining the reference output, the k-effective estimators are all consistent, as the differences between their final values are well within the statistical uncertainty (e.g. the difference between k_{con} and k_{scos} is 0.0039 and the standard error on the difference is the square root of the sum of the variances which is 0.0055). The value of A is within one standard error of its expected value (which should be the case 68.3% of the time); remember A should only fall outside two standard errors of unity about one time in twenty if sufficient neutrons per stage have been employed. In addition the values of λ , α and β are reasonably well settled (this is difficult to quantify) and there are no wild swings in k_{roas} . Thus on the evidence of this table the run would appear to be acceptable although there are a number of other things to check later.

The following two tables contain further information which can be of use when examining the output for adequacy of sampling and settling. However with the introduction of superhistory tracking and provided the guidelines concerning the size of the neutron population are adhered to they are now of more limited use.

The first of these tables (Appendix C Table 3) gives estimates of k-effective and A from the scores for each stage independently. Provided sufficient settling has been performed and enough neutrons per stage have been utilised the values should be acceptable estimates of k-effective and A based on typically several hundred superhistories, and no large variations should be observed; such variations can early be effectively hidden within the cumulative table. For the reference calculation the stage values differ very little, with those for the first stage statistically indistinguishable from those for the last, and with little observable variation during the calculation. This gives further confidence in the sampling of the problem.

The second of these tables and the final stage-by-stage table gives the variation of the main estimators with the number of settling stages (Appendix C Table 4). Here the user is presented with a picture of what would have happened if more (and less) settling stages had been performed. The main use of this table is to examine the variation of k-effective with the number of settling stages. The line corresponding to 2 settling stages is obviously the actual result given in the first k-effective table, and for the reference case increasing or decreasing this number has little effect on the values, suggesting again that the settling is satisfactory. It will be seen that the minimum variance estimates are obtained for 0 settling stages. Unless the starting source is exceptionally poor this will almost always be the case due to the heavy dependence of the variance on the number of superhistories. However this does not mean that this value should be used as the best estimate of k-effective, because unless the starting source was extremely good, an unacceptable bias will almost certainly be present at that stage.

The final page of the k-effective print contains a banner giving the final value of k_{page} for easy reference, and gives the time taken, last stage number and last random number. These last two values have also been saved in the restart file if that is produced. A restart file (which enables the calculation to be continued from where it left off) can be requested by supplying the keyword PUNCH in Unit 4.2 Item 9 of the input data. This means that a file (possibly quite large) containing the current neutron

bution and all the scored quantities to date will be saved, and this file may be used to obtain a more precise calculation by restarting the run. This is the only reason for performing a restart run. If a case has visibly not settled it should be re-run from scratch with more neutrons per stage and/or more settling. A better approach than extending a calculation is to perform independent calculations and combine the results as described in section 4e. More than one consistent independent calculation not only adds greatly to the confidence in the result, but also gives a further chance for any unexpected sampling problems to be revealed. Note that the restart file will be produced automatically whether it was requested or not if the time allowed for the job expires before the requested number of stage can be completed, or when the job satisfies a requested standard error limit inside the requested number of stages (using the STDV option in the control data). The production of a restart file will be noted on the k-effective banner page, before the final random number is printed.

In order that the results from a calculation can be employed to give confidence limits for safety margins (i.e. $k + 3\sigma$), a reasonable size calculation is required; otherwise the 99.7% confidence limit arising from the central limit theorem may be invalid. It is recommended that a precision of at least 0.005 should be aimed for as adequate for criticality assessments, with a precision of 0.003 being achieved whenever possible. With the advent of much cheaper computing (e.g. a workstation is estimated to give computing over fifty times cheaper than a mainframe operated by a bureau), some of these savings should be put back into doing better calculations. It is recommended that this means using superhistory tracking with ten generations, more neutrons per stage (≥ 600 for all but the most trivial geometries), more settling stages (at least 2) and longer calculations (to a precision on k_{nexe} of 0.003). The final criterion could also be reached by a combination of two independent runs, each individual run calculated to a precision on k_{nexe} of 0.0045. For today's top performance workstations this can be comfortable achieved for most problems in well under an hour of computer time.

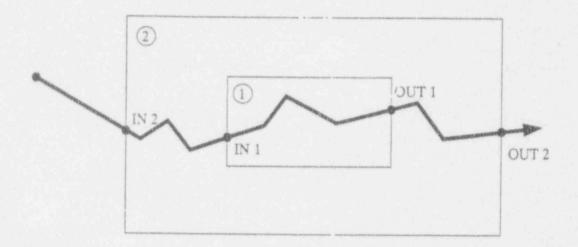
The first of the MONK6 detailed scoring tables gives the spatial distribution of the initial source by scoring region. These region numbers are defined in the geometry summary and refer to the space within the simple body boundary that holds the contents of that body (e.g. for a nest the scoring region is the annular space between the simple body boundary and the next one in). For the reference case this table is given in Appendix C Table 5 and shows the distribution of the 600 source points within the flask. Obviously the level of information contained here is determined by how the geometry is constructed, so having employed the SAME keyword some sub-division of the spatial distribution is available; however some parts have been employed twice so the score for those parts is a combination of the score from the two locations; therefore this table (and the other based on scoring regions) required careful interpretation. The MULTIFISS source spread over the flask should result in about 600/14~43 source points per element (note that this is less than one per pin on average). Examination of the table for the reference calculation shows that scoring regions 1,4,7,10,13 and 19 (containing the fissile material zones within parts 1,2,3,4,5 and 7) do each have about 86 source points (2 occurrences each) and scoring regions 16 and 22 (parts 6 and 8) have about 43. Provided that the source was correctly specified any variations from the expected values are only random fluctuations; however this table is a good check as to whether the source was correctly specified.

In common with the other scoring region-based tables (except the neutron flux) the scores are effectively carried up the hierarchic geometry part tree (see the diagram in section 4a). Region 25 corresponds to part 9, which is the array forming the bottom row of elements consisting of parts 5,6 and 5 again. Thus the score for region 25 is the sum of the scores for parts 5 and 6, namely 140-98+42. Similarly region 26 corresponds to the central array and region 27 the top row. Region 28 corresponds to the simple body in the cluster holding the array of region 27 and so the scores are the same; similarly

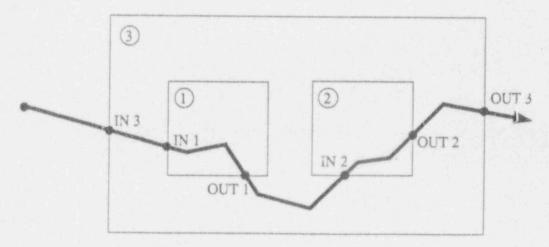
for regions 29 and 30. Finally region 32 is the inner body of the nest that holds the fuel elements and so its score is 600. The standard deviation in each case is simply that arising from the Poisson distribution (\sqrt{n}) .

The second of the auxiliary tables gives the boundary crossings for the simple bodies. It should be noted that this table and those that follow are by default normalised to 10,000 neutron samples. This is done to give some scale to the scores and enable calculation of varying sizes to be readily compared. The boundary crossing table can be used to assess the degree of isolation of various components of a system, for example to examine the separation effectiveness of a thickness of water or an absorbing plate. For the reference calculation this table is given in Appendix C Table 6. This clearly demonstrates, due to the large numbers of IN and OUT boundary crossing for the various can ents within the multi-element bottle that there is a large interaction between the elements (as expected).

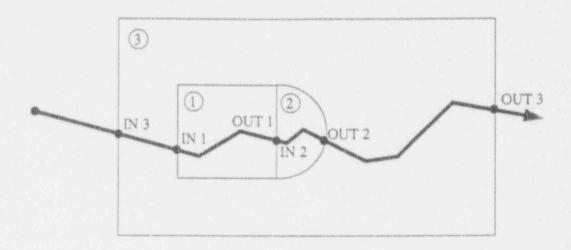
In order to make effective use of this table the definition of IN and OUT needs to be fully appreciated. For a nest and a simple cluster (i.e. no overlaps) the boundary crossings are easily defined, as they refer to neutrons crossing simple body boundar es; note that they do not refer to neutrons er ing scoring regions as the following drawings show. For a ness the scores are accumulated as follows:

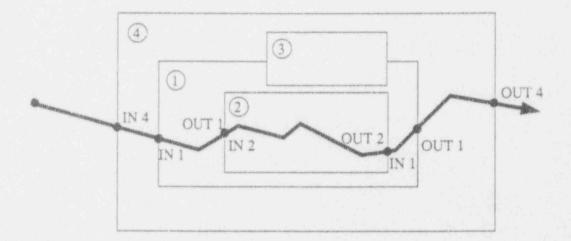


and for a simple cluster as follows:



However for general clusters the scores need more careful interpretation as they are accumulated by scoring region for bodies forming clumps, as the following two diagrams show:





This apparent anomaly occurs because the cluster geometry tracking algorithm has no knowledge of the relative positions of the overlapping bodies. On exit from a scoring region within a clump (which does not necessarily correspond to crossing a simple body boundary) the algorithm will search for the next body to enter in exactly the same way as if the bodies were distinct. The boundary crossings therefore reflect this.

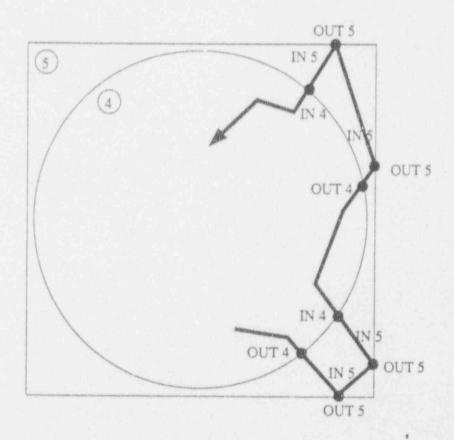
The boundary crossings can also be employed to examine the sampling within the system to a limited extent, by ensuring that bodies expected to see a lot of neutron activity actually do so. In the reference case this is indeed the case with the central elements (parts 1 and 2) seeing more neutron activity in terms of boundary crossings than the other parts, due to their more reactive locations (i.e. completely surrounded by other elements).

Having decided to impose full specular reflection on the outer boundary of the system (for a pessi-

mistic criticality calculation) some information on the number of neutrons reaching the outer boundary of the system has been lost. Results from a similar calculation with a free boundary condition were as follows for part 13:

REGION	IN	OUT
1	956	1584
2	939	1359
3	838	1238
4	0	135
5	0	135

This shows that of the 1238 neutrons (per 10,000 samples) that enter the main flask wall only 135 (=10%) reach the outside. Thus it is clear that the flask wall thickness is sufficient to isolate the fuel elements from the outside as far as criticality interaction is concerned. This information is missing from the reference calculation as the IN and OUT scores will mainly consist of neutrons contilly entering and leaving the flask and others just bouncing around the reflective boundary:



The final part of the boundary crossings table gives the energy distribution by partition of the neutrons reaching the outer boundary of the system, but it excludes those being reflected back by a full re-

flective boundary. Thus for the reference flask the scores are zero. For the calculation mentioned above with a free boundary, of the 135 neutrons leaving the system 93 were in the fast partition (>0.1MeV) and 42 in the intermediate partition (between 0.1MeV and 0.4 eV).

In some calculations this final part of the table can be used to examine the validity of employing a particular thickness of reflector or of employing non-unit albedo coefficients to simulate additional reflector. The albedo coefficients approximately represent the return probability for an incident thermal neutron, otherwise biases of unknown size may be introduced. To avoid these problems it is recommended that sufficient real material reflector thickness be included in the model for assessment calculations, thus completely avoiding the use of the non-unit albedo coefficients, although for survey and design work their use may be more appropriate. In the reference model the full body thickness of the flask has been included and an infinite array of such flasks has been modelled in the calculation.

The next table presents the material action counts or reaction rates for all the materials in the problem. This information is presented for each nuclide in each energy partition for each material. All of the possible reactions tabulated in the DICE library are put into one of six generic types: capture, fission, elastic scatter, inelastic scatter, (n,2n) and (n,3n). An example table for material 1 (the fuel) from the reference calculation is contained in Appendix C Table 7.

This table can be employed to distinguish between different parts of the same material by the simple technique of duplicating materials. If the U235 fission rate was required separately for the central four fuel elements then an additional material (material 7) could have been specified which was an exact copy of material 1. Then for parts 3 to 8 the contents of the inner body of the nest could have been a new hole (hole 4) which had material 7 in its pin material. Note that part 3 would now need to be LIKE part 1 rather than the SAME as part 1, and parts 4 to 8 would now be the same as part 3. The revised input data for parts 3 to 8 could be:

LIKE 1 BH4 2 3

SAME 3

SAME 3

SAME 3

SAME 3

SAME 3

and the fuel material action counts would now be split between material 1 and 7 according to the location of the fuel element.

As far as checking is concerned the material action count table should be used to ensure that all materials behave as expected, e.g. if gadolinium is present in some quantity and the material data have been correctly specified then gadolinium should score a large number of capture reactions. If it does not then there could be an error in the material or geometry specification.

The neutron gain value printed for each energy partition is the neutron balance for the reactions within that energy partition. It is computed as:

GAIN = FISSION CHILDREN + (N,2N) + 2*(N,3N) - CAPTURE - FISSION

Note that although the FISSION CHILDREN is printed as an integer it is scored as a real number (v, the expected number of fission children). Only an integral number of neutrons can be tracked (randomly sampled from the real value), but less variance is introduced by actually scoring the real expected value. As the neutron gain is also printed as an integer, due to the rounding of the individual fission children scores that make up the gain, the gain sum may not appear to tally exactly. It is the printed gain that is the better estimate than that computed from the printed integral values.

The region action count table presents similar information concerning reaction rates but now by scoring region (Appendix C Table 8). The number of reaction types has been reduced by combining the various types of scattering reaction into a single quantity for clarity. In a similar way to the use of the previous table for material sampling, this table can be employed to check for geometry sampling. As for the boundary crossing table, what is obtained here is dependent on how the geometry was constructed, so if specific information is required (e.g. reaction rate by fuel element) this must be considered at the geometry modelling stage. Note that this table also has the information carried up the hierarchic geometry part tree.

This table can be employed to see whether that various sections of geometry have been adequately sampled. If the sampling appears to be not as expected, it must be determined whether it actually matters as far as criticality safety is concerned. As stated in the geometry modelling description, for symmetric geometries lack of sampling uniformity about the plane of symmetry is unimportant, and this has been eliminated from the reference calculation by the duplication of parts. Superhistory tracking will normally seek out the most reactive part of the system [11,12] provided sufficient neutrons per stage are employed and sufficient settling has been performed. The region action count table can be used to check whether that has actually happened. If the distribution of fissions by scoring region is examined for the reference calculation, the following picture emerges (in fissions per 10,000 neutrons):

19	90	23	2	19	0
220	372		37	2	220
215	370	6	37	6	215
18	0	2.3	31	18	80

Note that where parts are employed twice the score has been halved. This shows that as expected the central elements are the most reactive as they are completely surrounded by other elements. Of the other elements the central positions in the top and bottom row are most reactive (slightly more so than the central side locations) as they are surrounded on three out of four sides by other elements. Within the statistical uncertainties there appears to be symmetry about the horizontal centre of the fuel element cluster, indicating that the fact that water is not present above the top row is unimportant. This is because most of the moderation is taking place within the fuel elements.

The next table lists the neutron fluxes by energy partition and scoring region (Appendix C Table 9 contains the printout from the first page of the reference flask calculation). The flux is a track length estimator meaning that the actual distance travelled within a scoring region (the track length) is used as the measure of the flux. For this table the scores are not carried up the hierarchic geometry part tree and so bodies containing subsidiary parts appear to have zero flux (and are therefore not listed in the table). The reason for this is that the flux is accumulated at every boundary crossing as well as at every collision (i.e. at the end of every track length), and so there would be a significant scoring overhead for complex geometries if the full table was scored. This treatment for the neutron flux is considered acceptable due to the limited use made of this table for most criticality applications. It is of more use for comparisons with other codes and methods and for validation purposes.

The neutrons parameters table that follows gives a summary by material of the collision information presented earlier. It also presents a quantity headed 'Mean Energy of Neutrons Causing Events' which is exactly what is says it is and is of little if any value. Remember that a mean value based on neutron energies which may vary by several orders of magnitude can be heavily biased by one large contribution, and except for reactions with energy thresholds it is difficult to put these values to any sensible use. The table is mainly preserved for historical reasons.

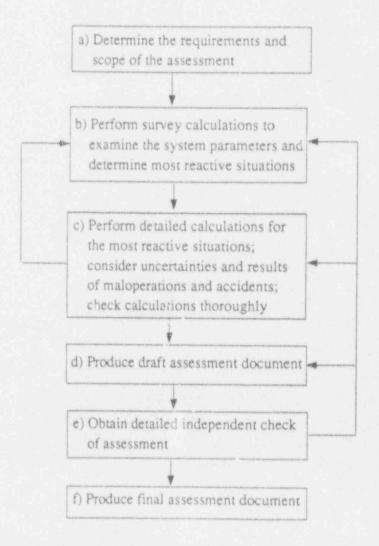
This is followed by the k-effective plot by stage number which can be used to spot fluctuations and sampling problems in a similar way to the use of the main stage-by-stage tables. The plot for the reference calculation is given in Appendix C Table 10.

For the reference calculation the final piece of information is the categorisation output (note that this is optional); the table for the reference calculation is given in Appendix C Table 11. The main aim of the case categorisation is to enable comparisons with code validation systems to be easily made. MONK6 will categorise a calculation by considering a number of criteria which go to make up a description of the system. Seven different criteria are scored by considering the output from the calculation and the individual scores are combined to give a category number. Obviously cases which differ only slightly in one of the category criteria may still be suitable validation for the system under study, but the category number can alert the user to the fact that the calculation is outside the current range of validation. Details of the categorisation criteria are available [13] together with the category numbers for the standard MONK6 validation cases. The reference flask calculation falls into category number 565 which as expected is an area well covered by the MONK6 validation. This concludes the MONK6 output listing.

7. CRITICALITY ASSESSMENTS

Sections 4 to 6 considered the setting up and running of a single MONK6 calculation for a LWR fuel transport flask. Normally such a calculation would form part of a criticality assessment of a particular flask, and as such would be only a relatively small part of the whole exercise. Although expertise in the use of the MONK6 code is essential in criticality assessments, the assessment process consists of much more, including the knowledge and use of other calculational methods and data sources, and the application of detailed criticality analysis to the problem.

Procedures for performing criticality assessments vary between organisations and although the basic structures are similar (and indeed the basic goal the same) the detailed practices can unfortunately be quite different. This document is clearly not the place to advocate any particular working practice, but this section will consider the important features of a criticality assessment. A simplified flowchart of the assessment process is given below:



the range of fuel that may be loaded into the flask; this then automatically covers all the less reactive configurations.

The control by geometry is accomplished by the compartmentalisation of the fuel into fixed positions within the multi-element bottle, and for the bottle itself to be securely fixed within the flask. This limits the interaction effect between the elements to some extent and hence controls the leakage contribution to the neutron balance; it also forms part of the engineered approach to criticality safety as under normal operating conditions the separation of the fuel is ensured.

The control by absorption also forms part of the engineered approach to safety as under normal conditions the neutron absorbers are fixed engineering features of the flask (e.g. boron steel walls, boral sheets). One of the most effective absorption control devices is boral sheet separated by water and here it must be ensured that water is always present; otherwise it needs removing from the criticality assessment and considered as an additional secondary safety feature. Due to the inability to guarantee their presence allowance cannot be taken for dissolved absorbers in the flask.

b) Survey Calculations

Survey calculations for transport flasks consist of considering: various types of fuel element; differing levels of fuel enrichment; sensitivity to the loss or addition of moderating material, separation changes; and temperature effects. These would involve a mixture of handbook usage, simple calculations (such as buckling/shape conversion, density analogue), deterministic computer codes (e.g. WIMS [16], SCALE [17]) and MONK6 and KENO [17] calculations. The requirement at this stage is to perform comparative or scoping calculations to investigate the properties of the system and the sensitivites to various changes. Therefore definitive Monte Carlo calculations are not essential for all such considerations and where simpler, quicker methods are applicable, or where published data aready exist, these should be employed.

At this stage it is also possible to examine any bias in the various calculational methods that might influence the more detailed calculations that will be performed later. It is worth comparing some of the simpler calculations with MONK6 and examining the causes of any differences. It should also be considered whether the system is suitably covered by the MONK6 validation database, as this clearly has a great bearing on the nature of the assessment; if no such validation is available the user is responsible for performing his own, either by locating details of a suitable experiment or if necessary commissioning a new experiment. In addition the survey calculations can be used to establish conservative modelling strategies by examining the sensitivity of the reactivity to various modelling assumptions, for example simplifying the fuel element geometry by the omission of spacer grids or control pins; this again will aid the detailed calculations. This stage of the assessment can also be used to consider some of the simpler contingencies such as corrosion and distortion of the fuel elements and compartments.

The normal assumption for criticality assessments is that all of the fuel in the flask is unirradiated. This is a conservative assumption in practice if the burnable poison complication can be ignored; if it cannot there is the possibility that the reactivity of such fuel may be higher at low burnup than when unirradiated, and so this needs to be taken into account [18]. However in the majority of cases the assumption of zero burnup is conservative and also allows maximum operator flexibility as knowledge

a) Requirements and Scope

The safety requirements for the transport of radioactive materials are by some considerable margin stricter than those for other toxic materials, and to meet these requirements careful attention to detail is needed in addition to sound engineering practices. It is the careful attention to detail that is the business of the criticality assessor. The international regulations concerning the transport of fissile materials in all packages (including flasks) are given in the International Atomic Energy Agency Safety Series No.6 [14], which state that 'fissile material shall be packaged and shipped in such a manner that subcriticality is maintained under conditions likely to be encountered during normal conditions of transport and in accidents'. The regulations go on to say that 'the following contingencies shall be considered:

- a) water leaking into or out of packages
- b) the loss of efficiency of built-in neutron absorbers or moderators
- possible rearrangement of the radioactive contents either within the package or as a result of loss from the package
- d) reduction of spaces between packages or radioactive contents
- e) packages becoming immersed in water or buried in snow
- f) possible effects of temperature changes'.

Advisory material on the interpretation of the international regulations relating to criticality assessment is given in Appendix X of the International Atomic Energy Agency Safety Series No.37 [15]. Due to the inability to measure the degree of subcriticality, the criticality assessment assumes a most important position, and as good a study as possible is required of the likely state of the flask under both normal and postulated accident conditions. In addition to the international regulations additional local or national rules may apply, and these may depend on the nature of the assessment package and the mode and route of transportation.

Fundamental to the job of criticality assessment is the task of considering the neutron balance within the system, i.e. determining the fate of neutrons arising from fission events. This fate can be considered as three parts: fission, where neutrons give rise to further neutrons; capture, where the neutrons are removed from the system by parasitic absorption; and leakage, where neutrons escape from the modelled system and may interact with various postulated adjacent materials. The balance that occurs between these three activities dictates the reactivity of the system.

Criticality control is normally accomplished by the combined use of enrichment control, geometry and parasitic absorption. The control of the maximum fuel enrichment permitted for a given flask limits the reactivity of the fuel element by control of the fission process. Note that this cannot be considered as a primary control mechanism as it depends on fully-reliable administrative practices to ensure that the flask is loaded only with fuel up to the permitted maximum enrichment. Therefore the normal practice is for the criticality assessment to consider that all of the fuel is of the most reactive type from

of the fuel element history is not required to ensure criticality safety is maintained (subject to any maximum initial enrichment limits). It is also conservatively assumed that all fuel within the flask is uniformly at the maximum enrichment.

However this conservativism in the criticality safety assessment can amount to a relatively large effect on the operating sub-critical limits and could be perceived as undue pessimism for the majority of fuel shipments. Significant economic benefits can be realised if credit can be taken in the safety margins for the burnup effects, i.e. the depletion of fissile material and the buildup of fission products and higher actinides. The result of burnup for most fuel is a lowering in the reactivity and this could allow each shipment of fuel to consist of more elements, meaning fewer total shipments and reduced overheads. Moreover the risk of accidents is reduced and the radiation exposure to both the operations staff and general population can be cut.

Although the concept of taking credit for fuel burnup appears attractive, some problems exist that need to be resolved [19-23]. These include ensuring that the irradiation history of each element is available before shipment; being able to calculate the isotopic composition of the irradiated fuel; the availability of nuclear data for the fission products and higher actinides present in irradiated fuel; and most importantly the need for stringent administrative controls to ensure that flask misloading cannot occur.

However with the likely increase in the use of higher fuel enrichments which could fail to meet existing safety margins under the fresh fuel assumption, and with higher fuel burnup where the in-built pessimism of the fresh fuel loading will be greater, taking credit for burnup is not an option that will be discarded and so it will soon form part of the surveying process.

As a conclusion to this stage of the assessment it is recommended that the results and conclusions obtained so far be checked by an independent assessor.

(c) Detailed Calculations

Having performed the survey calculations and gained the necessary insight into the system the conservative approach to safety demands that the most reactive configurations are adopted for fuller investigation, normally by performing extensive MONK6 calculations to establish definitive results for the extreme cases, e.g. maximum reactivity fuel elements in the most reactive configuration with optimum moderation. The various contingencies defined in the regulations also need to be considered together with the effects of reflection and interaction, and suitable supporting calculations need to be made where necessary. If a scenario can be eliminated by careful argument, reference to published data or with reference to the survey calculations then this can reduce the number of detailed calculations required.

For fuel flask transport the assessment requires analysis of the transport, storage and load-ing/unloading phases and the associated accidents that may occur during handling. These include dropping a fuel element, the multi-element bottle or even the whole flask, and flask impacts during transportation, which each require criticality analysis as they can lead to: compartment collapse; distortion of the fuel; the accumulation of fuel debris; loss or addition of moderation; and fire damage. These type of accidents may require detailed calculation using the MONK6 code due to the geometry

modelling complexity, although some further parametric-style calculations may be required to determine the sensitivity of the reactivity to particular reconfigurations.

It is essential to consider the worst-case scenario in each case. For those involving the accumulation of fuel debris, this means determining its most reactive configuration. Studies have shown [24] that it is only fuel elements that have developed cladding material cracks that are likely to fracture during an impact, and it is conservatively assumed that this would apply to 4% of the fuel in a given flask shipment. In many of the accident circumstances the use of probabilistic risk assessment is becoming widespread as supporting evidence in the criticality assessment [25,26]. Manufacturing tolerances and changes due to maintenance (i.e. the differences between the operational flask and the designed one) also need to be considered as the data obtained from engineering drawings may not correspond to the operating flask.

Consideration must be given to the sources of uncertainty in the detailed calculations as described in section 2d, namely the systematic bias (B), the random error in the preparation and execution c he calculations (E), the bias arising from operational or accidental changes causing increases in reactivity (R), and the statistical Monte Carlo error (S). These must be allowed for or eliminated in demonstrating that the sub-critical margin is maintained. If any doubts exist concerning the calculations then independent checking is essential by employing alternative methods, data or codes, and as a conclusion to this stage of the assessment it is recommended that the detailed calculations be checked by an independent assessor.

d) Draft Assessment Document

The assessor is now confident that sufficient calculations have been performed to prove that the flask will remain below the sub-critical margin under normal and postulated accident scenarios. A draft assessment document is therefore produced that describes the criticality analysis and supporting calculations that have lead to this conclusion. It is important that the arguments employed be unambiguously developed and that the worst-case scenarios be adequately described. Detailed descriptions are also required of the calculations performed, and the document should address the applicability and validation of the calculational methods employed. The calculational uncertainties need to be specified and it is essential to remember that the accuracy of the assessment lies unambiguously with the assessor; if there is any doubt concerning the calculations then further checking is essential. The contingencies that either general or local regulations demand must be considered, even if they can be eliminated by a simple statement. Any operating limitations that need applying to the flask and all assumptions made during the assessment must be clearly stated.

e) Independent Checking

The assessment document and supporting calculations should now be passed to an independent assessor who will re-consider the safety argument. Whilst it is normally not necessary for a full independent assessment to be performed, in difficult cases this may be unaviodable. For well-validated fuel transport flasks the independent check would consist of examining the selection of worst-case scenarios, the application of the various calculational methods and the arguments the used to demonstrate the sub-criticality. The advantages of an independent assessment in difficult cases

are that it may result in highlighting problems that the original assessor has neglected or not considered adequately, as well as producing general comments on how the document may be improved. Note that simple mistakes in setting-up calculations should have been eliminated at an earlier stage. The comments of the independent assessor may lead to the original assessor performing additional survey or detailed calculations, as well as amending the text of the document before the independent assessment stage is complete.

f) Final Document

Once the two assessors (or the assessor and the checker) are satisfied with the assessment the final document is produced and issued to the appropriate bodies. As this is the main published record of the assessment the document should be as far as possible self-contained. However it is clearly unreasonable to include full calculational results or copies of published references, but the availability of these items must be ensured, for as long as the assessment remains valid. This forms part of the assessor's QA registry, and forms a vital supplement to the assessment document.

8. CONCLUSION

This document is intended as a guide to applying the MONK6 criticality code to a particular problem. Simple examples exist on the use of the code [9], but are not as detailed as the problem considered here. In addition some attempts have been made to answer some of the questions often encountered by new users of the code, particularly those relating to the choice between two apparently equivalent options. In this respect the guide is of some relevance to other criticality problems, as the main choices presented to the user are not specific to transport flask problems. The same can be said for the output examination section which describes how the information presented in each output table is accumulated. However this guide is in no way intended to replace the two existing main volumes of MONK6 documentation [2,9], which should be regarded as essential reading for a prospective code user, but can be regarded as a supplement where a 'real' problem is tackled from beginning to end.

The sample calculation set up for this guide has been constructed by trying to accommodate the twin goals of simple modelling and calculational efficiency. For the transport flask situation it has the possible to succeed reasonably well on both counts, but for many cases a more severe compromise in one or both directions may be required. It is the author's view that, due to the safety-related nature of the code and the low cost of computing compared with a full assessment cost, the user should not stray too far from the simple approach, apart from avoiding the well-documented gross inefficiencies. This will then enable calculations to be set-up and independently checked much more readily than would be the case where unnecessarily complex geometric construction is employed. In this respect it is hoped that this guide will provide useful information for the novice and experienced user alike, and that the modelling strategies used for the reference calculation will have relevance to a much wider range of criticality problems.

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APPENDIX A - REFERENCE FLASK INPUT DATA

- * Reference transport flask containing 14 LWR fuel elements
- *
- * 3.5% enriched UO2 fuel
- * pin radius = 0.55cm, zirconium can thickness = 1.0cm
- * pin pitch = 1.70cm, element wrapper thickness = 0.2cm
- * element length = 409.5cm
- * flask flooded to the top of the fuel

FISSION

6 10 NUCNAMES

- * material 1 ... UO2 fuel
- * material 2 ... water
- * material 3 ... boron steel
- * material 4 . steel
- * maierial 5 ... iron
- * ma'erial 6 ... zirconium

CONC	U238 2.238E-2	U235 8.2213E-4	O 4.6054E-2
ATOM 0.998	O 1.0	HINH2O 2.0	

ATOM 7.7 FE 1.2311 CR 0.3847 NI 0.1807 B10 1.109E-2

B11 4.436E-2

CONC FE 6.2669E-2 CR 1.6343E-2 NI 6.4342E-3

ATOM 7.85 FE 1.0 ATOM 5.66 ZR 1.0

CM

* Part 1 - single fuel element with boron steel compartment walls

NEST 3

BOX ORIGIN 0.500 0.500 20.0 BH1 14.200 14.200 409.5 BOX ORIGIN 0.500 0.500 0.0 2 14.200 14.200 449.5 BOX 3 15.200 15.200 449.5

```
* Parts 2-8 - exact copies of part 1 to produce sampling information
```

```
SAME 1
```

SAME 1

SAME 1

SAME 1

SAME 1

SAME 1

SAME 1

ARRAY 311 565

ARRAY 421 3113

4224

ARRAY 3 1 1 7 8 7

* Part 12 - assemble all elements and add steel walls and interstitial

* water

CLUSTER 4

BOX ORIGIN -22.8 15.2 5.0	P11	45.6 15.2 449.5
BOX ORIGIN -30.4 -15.2 5.0	P10	60.8 30.4 449.5
BOX ORIGIN -22.8 -30.4 5.0	P9	45.6 15.2 449.5
ZROD	BH2	39.2 459.5

* Part 13 - place elements in multi-element bottle container and

position in flask (note flask fins ignored)

NEST 5

ZROD	ORIGIN 0.0 0.0 41.0	P12	39.2 459.5
ZROD	ORIGIN 0.0 0.0 38.0	4	40.2 465.5
ZROD	ORIGIN 0.0 0.0 32.0	2	41.2 477.5
ZROD		5	75.0 541.5
BOX	ORIGIN -76.0 -76.0 -1.0	0	152.0 152.0 543.5

^{*} full specular reflection to simulate infinite array of flasks

ALBEDO 1 1 1 1 1 1

^{*} Part 9 - bottom row of three fuel elments

^{*} Part 10 - middle two rows of four elements each (lower row first)

^{*} Part 11 - top row of three fuel elments

* Hole 1 - LWR fuel element positioned in centre of compartment

SQUARE 3 1 2 6 HTRANS 7.1 7.1 0.0 1.70 -0.85 -0.85 0.55 0.65 WRAP 8 8 6.8 7.0 6.8 7.0 1 6 2 6 2

* Hole 2 - Horizontal steel walls and interstitial water

PLATE 2 2 4 0.0 1.0 0.0 4 31.6 0 30.4 4 - 30.4 - 3 - 31.6 4 2

* Hole 3 - Vertical steel walls and interstitial water

PLATE 2 2 4 1.0 0.0 0.0 4 31.6 2 30.4 4 - 30.4 2 - 31.6 4 2

EDIT CATEGORY -1 20 600 0 STDV 0.0030 -1

* Position source randomly over all fuel elements

MULTIFISS STD REGION 1 PART 13 / END

* SCAN data

CODE 6 /.*OX@

* Picture 1 - complete flask section

* Pictures 2-5 - flask quarter radial sections

* Pictures 6-8 - radial close-ups

* Pictures 9-10 - top and bottom of flask axially

-76 76 250 76 76 250 -76 -76 250 -50 50 250 0 50 250 -50 0 250 0 50 250 50 50 250 0 0 ...0 -50 0 250 0 0 250 -50 -50 250 0 0 250 50 0 250 0 -50 250 -5 20 250 20 20 250 -5 -5 250 20 35 250 45 35 250 20 10 250 -5 5 250 5 5 250 -5 -5 250 25 7.95 511 42 7.95 511 25 7.95 471 25 7.95 70 42 7.95 70 25 7.95 30 END

APPENDIX B - SCAN6 PICTURES OF THE REFERENCE FLASK PICTURE 1

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APPENDIX C - SELECTED MONK6 OUTPUT TABLES

TABLE 1

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1	6115	234965	3939	2188	5377	3274	0	12	0	4115	234945	3939	2188	5377	5.274	0	1.2	0
- 7	6455	252769	4114	2346	\$759	5670	0	7	. 0	12570	487734	8055	4534	11134	10944	0	1.0	0
. 3	6696	251647	4273	2424	5964	5991	0	1	10	19266	739181	12328	6958	17080	16935	. 0	5.0	0
4	6039	224224	3495	2159	3308	5333		10	0	25305	963405	14218	9117	22389	22267	0	30	0
	5643	222626	3753	2098	5150	5194	0		0	21148	1186031	19971	11215	27536	27442	0	3.8	. 0
4	5550	206748	3552	2002	4910	4879	0	4	0	36694	1392799	23523	13217	32448	32320		4.2	0
7	5245	201489	3404	1845	4532	4595	0	4	0	61943	1594288	26927	15052	36980	36915	0	4.6	0
	4783	177419	3543	1642	4023	4221	0		. 0	46726	1771907	30072	16704	41003	41136		50	. 0
9	6125	228073	3506	2224	5469	3511	0	7	0	52853	1999980	33978	18930	46472	46647	. 0	57	0
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												DLAFIVI				VIDUA		S.A.I			-	T DAOL						eritory.					
TAGE										wise)						8TD										PER		ATE		THRE			
***	E-0-11	****	**	***	**	****	***	****	801	*****		*****	1.01	****			**	*****	1 11 1	****		****		*****		*****	901	*****		****	4.5	**	***
1	0	8793	0.	0151	0	5624	0	0172	0	8834	ō	0125	a.	9797		0111	1	0427	ō	2945	0	9928	0	9646	0	1220	0	8990	0	##2		0	012
2		8859	0	0104	0	2706	0	0122	0	8806	0	0081					. 3							9855		1609	0	9790	0	883	6	0	001
ä	0	.066	0.	0085	0	9790	ø.	0097	0	8853	ů.	0066	0	2243	10	0064	1	1073	0	9937	0	9913	0	9862	0	1865	0	9161	. 0	885	6	5	001
4	0	8847	6	0076	0	8792	q.	9985	0	8860	0.	0058	0	9938	0	0057	1	0869	Ø.	9938	n.	9910	8	9860	0	1814	5	9058		885		0	001
5	0	8841	0.	0068	0	8910	0	0075	ō.	8857	0	0.052	0	9956	0	0050	1	0742	ů.	9936	0	9909	0	9862	0.	2147	0	1641	. 0	885	5	0	00
4	0.	8842	0 .	0063	û	8807	ů.	0069	0	8861	0.	0049	0	9950	0	0046	3	9769	0	9933	0	9908	0	9256	0	2168	0	8619	0	885	7	0.	00
7	0.	6817	0.	0059	0	8801	0	2045	0	A833	ø.	0046	ø.	9970	0	0043	1	0.671	Q.	9930	0.	9903	0	9850	Ø.	2341	0	2325	0	883	0	0 1	00
	0.	8775	0	0056	0	8804	0	0042	0	8812	ō.	0044	0	9992	ď.	0041	1	0635	0.	9925	0	9901	0	9847	0	2623	0	8089	0	880	2	0	0.0
9	6.	6793	0.1	0053	ů.	8826	ø.	0059	0	8861	0.	0042	0	3386	0	0039	1	0683	0	9924	0	2901	0	9846	0	2689	Ů.	7993	0	882	9	0	00
10	4	8772	0 1	0050	0	8823	0	5035	ō	8833	0	0040	9	9990	0	0037	1	0609	Ö.	9923	ŭ.	9901	0	9848	0	2822	Ď.	7838	0	863	6	0.1	00
1.1	0.	67,62	0.1	2048	O.	2729	ů.	0053	0	8821	0	0038	0	9969	0	0035	3.	0294	0	9922	ů.	9199	0	9846	0	2773	0	7550	0	980	5	6	00
1.2	0.	8767	0.	0046	0	9405	O.	9050	0	8831	ō.	0036	0	9974	9	0033	1	0417	0.	9922	0	9901	0	9647	0	2841	¢	7544	. 0	581	Å.	0.1	00
13	0	2782	0	0043	0	8029	0	0048	0	R#42	0	2034	0	9988	0	0032	1	0317	0	9923	0	9899	0	9847	0	2912	0	7495	0	842	4	0	00
14										#825	7		1	0005	0	0031	1	0463	0	9922	0	9900	0	9947	0	2942	0	7634	. 0	350	9	0	00
1.5										8420			1	0007	0	0030	1	0440	0	9922	0	9899	0	2845	0	3043	0	7509	.0	840	X.	5 .	0.0
1.66										8608			0	2919	0	0029	7	0334	ō.	9920	0	9897	Q.	9862	0	3015	0	7406	0	879	2	0.	00
27										8877			0	9997	0	0028	2	0220	Ö	9920	0	9894	0	9942	0	2893	0	7362	0	879	8	0 . 1	00;
1.8	0 :	8.754	D 1	3037	- 0	2793	8	0041	- 6	8404	0	0530	6	9965	In.	5024	4	0149	0	9925	0	9893	0	3942	13	2915	0	7292	0	979	3	0. 1	ALC:

TABLE 3

033001800000000000000000000000000000000										
			INCIAIDIN			BROTA		ACE STACE		
STAGE	K(COLL)	SYD	第(新四四部第)		K(BRZ88)	STD		STD	E (TERMS)	STD
******	******	********	*******	*********	******	******	******	********	**********	*****
1	0.8793	0 0151	0 8624	0 0172	0 4836	0.0125	0.97	97 0.0111	0.8428	0.0124
2	0.8922	0.0144	0.8784	0.0172	0.8756	0 0107	1.00	23 0.0109	0.8790	0.0103
- 3	0 8678	0.0148	0.8947	8.0156	0 8946	0 0112	1.00	01 6 0107	0.8931	0.0109
á	0.0790	0.0170	0.9798	0.0175	1 1661	0.0121	0.99	20 0.0124	0.8967	0 011#
5	0.8813	9 0142	. 8890	0.0156	0.8854	0.0118	1.00	36 0 0101	0.8837	0 0110
- 4	0.8847	0.0172	0.8790	0.0184	0.8880	0.0132	0.99	10 0 0117	0.8873	0.0127
7	0.8641	0.0166	0.8761	0.01#2	0 8452	0.0131	1.01	08 0.0127	0.8649	0 0119
8	0.8410	0.0175	0 9#25	0.0205	0.8632	0.0153	1 01	06 0.0130	0.8470	0.0130
9	0.8929	0.0163	0.8997	0.0188	0 9070	0.0137	0.99	35 0 0116	6.9022	0 0131
1.0	0 8561	0.0144	0 8795	0.0163	0 4759	0.0120	1.00	37 0.0113	0 9662	0.0105
11	0 8663	0.0150	0.8437	0.0154	0 8601	0 0133	0.97	45 0 0117	0.8588	0 0127
1.2	0.8825	0 0155	0.8974	0.0170	0.8932	0 0118	1.00	36 0.0106	0.8687	0.0105
1.0	0.8933	0.0132	0.9092	0.0148	0 1964	0.0102	1.01	26 0 0115	0.9952	0.0050
1.6	0.8602	0.0193	0 8860	0.0197	0 8533	0.0132	1.02	55 0 0110	0.8523	0.0121
1.5	0.0563	0.0134	0 8780	0 0162	0 8747	0 0111	1 60	33 0 0116	0 8672	0 0092
3.6	0.8720	0.0149	0.8327	0.0183	0 8563	0.0149	0.97	13 0.0123	0.2580	0 0144
17	0.8926	0.0169	0 8819	0 0158	0 9855	0.0124	0.99	55 0.0119	0.8863	0 5122
1.6	0 8544	0.0161	0.8690	0.0171	0 8744	0.0132	0.99	38 0 0124	0.8675	0.0124

TABLE 4

*****	******	******	*****	******	*****	******	******	****		*****	******	******	*****	********	******	************
360 O			COMMUT.	ATIVE	INDIA	TEURL	SAMP LE	8.0	TIMATOR	AV A	RYYMG	WO.	CM	SETTLING	STACKS	
SETTLE	EG SCUP.IT	FG														resident from the
STAGE	B BAMPIA	E (COLL	ATD	K (BODBK) ATD	E (BELISE)	820	A	STD	LAMBOA	R(8.A)	B(C,A)	R(C, B	ALPEA	MITA	E (THRUEE) STO
*****		******	*****	******	*****	-	******	*****	*****	*****	*******	******	*****	********	******	*********
1.9	5168	0.8544	0.014	1 0 8690	0.017	1 0 0744	0.0132	0.983	8 0 012	4 5 885	6 3 9927	0.9875	0.965	1 0 3320	0.5950	0.8675 0.0124
18	70967	0.8746	0.911	9 9.8758	0.011	4 0.880Z	0.0090	0.994	7 0.008	6 0 843	9 0 9922	0.9856	0.984	3 0 2052	0 6389	0.8789 0.0088
3.7	16704	0.4737	0.009	3 0.9610	0.010	0 0.8724	0 0078	0.984	7 0.007	0 956	8 0 9910	0.2062	0.982	9 0 2347	0 6078	0.8721 0.0076
7.6	22415	0.8692	0.007	8 0.8653	0.008	5 0 8733	0.0065	0.990	9 0.006	0.897	2 0 9911	0 9864	0.962	0 0.2908	0 5940	0.4720 0 0061
1.5	27847	0.9679	0.007	2 0.8694	0.007	9 0 8716	0.0019	0 997	7 0 005	6 0 960	9 0 9911	0.9874	0.982	0.2927	0 4746	0.8705 0.0056
14	34537	0.8728	0.004	3 0.8769	0.007	0 0.0763	0 0051	1 000	6 0 .004	0.964	5 0 9911	0.9877	0.983	0.3061	0 6623	0.6753 0.0048
1.3	40420	0.8742	0.003	8 0.8799	0.006	5 0.0789	0.0047	1.001	0 0 004	5 0 991	5 0 991	0 9884	0.983	0.3128	0.6904	0.8774 0.0044
12	46104	0.8733	0.005	5 0 8754	0.004	0 0 8776	0.0064	0 997	7 0 004	0.958	9 / 991	0 9882	0.943	5 3027	0 6630	0 2763 0 0042
1.1	51672	0.8715	0.005	1 0 8758	0.005	6 0 8774	0.0.42	0 998	6 0 003	0.960	9 0 993	0 9885	0.983	7 0.3144	2.6594	0.8755 0.0059
10	57597	0.8736	5 004	9 0.8784	0.005	4 0 8835	0.0040	0.997	8 0 003	0 975	9 0 1911	0.9894	0.983	0.3166	0.6631	0 8783 0 0038
	62380	0 8713	0.004	8 9.8787	0.005	2 9 8792	0 0039	0.999	4 0 003	0 980	8 0 9911	0 9984	0 943	6 0.3323	0.6590	0 8766 0 0036
	67425	0 8707	0.004	6 0 2785	9.005	0 0 2762	6 9037	1.000	3 0.003	0 982	0 0 9913	0.9884	0.983	0.3336	0.4580	0 8757 0 0035
7	73175	0.8718	0.004	4 0 8785	0.004	9 0 8798	0.0036	0 999	7 0 003	0 990	5 0 9913	0 9885	0.963	0.3237	0.6731	0 8766 0 0034
. 4	78018	0.8725	0.004	2 0 8793	0.004	7 0 8793	0.0034	1 000	0 0 003	0 991	2 0 9913	0.9887	0.943	9 3269	0.6728	0.8771 0.0032
5	#5057	0.8729	0.004	1 0 8793	0.004	5 5 8799	0.0033	0 999	4 0 003	0 994	5 0 9911	0.9888	0.983	7 0 3137	0 6902	0 8777 0 0031
- 4	91753	9 8740	0.004	0 0 8805	0.004	3 0 8810	0.0032	0 999	5 0 002	0 996	1 0 9914	0.9689	0.984	0.3083	0.4971	0 8788 0 0030
3	98208													0 0.3007	0.7195	0.8790 0.0029
. 2	104323													0 2915	0.70.1	0 8793 0 0029
	109544													0 0 2914	0.1.03	0 8784 0 0027
														0.2905	300007	0 4775 0 0027

TABLE 5

SOURCE DISTRIBUTION AS SAMPLED BY REGION

REGILM	FINED SOURCE	ST DEV.
****	********	
1	62	
2	. 0	
		0
5	8.6	, ,
4	0	0
7	0	6
	8.2	9
	0	
10	77	8
12		0
13	94	1.0
14 15	0	
16	0	
17	42	
18	0	
19		9
20	12	
21		
22		0
	4.9	7
23 24	0	
25	0	
26	140	1.2
27	329	3.6
	131	11
26	131	
29	329	3.6
3.0	140	1.2
31		0
32	600	24
33		
34		
35		
34		

TABLE 6

BOXTEDANY CROSSINGS FO	R STAGES	1 70	2.8	DER LLIAMED	70	10,000	ACUNCE.	MEUTROMS
------------------------	----------	------	-----	-------------	----	--------	---------	----------

PART 1	REGION (ABE)	TW	ST DEV	CUT	ST DEV	COTT/IN
(MAST)	1 (1)	3404		4173	5.8	1 2253
	2 (2)	3406		4171	5.6	1.2248
	3 (3)	3653	4.5	3972	54	1.0975
PART 2	REGION (ABE)	XW.	ST.DEV	OUT	ST DEV.	OUT/IN
(MRET)	3 (4)	3346	44	4128	5.6	1.2193
	2 (5)	3389	84	4129	5.6	1.2183
	9 (4)	3469	45	3972	5.5	3.0027
PART 3	REGION (ABN)	EN	et pav	OTT	ST DEV.	OUT/IN
(100.67)	1. (7)	1920	27	2354	34	1 2263
	2 (#)	1921		2353	38	1.2252
	3 (9)	2122	2.8	2250	35	1 0601
PART 4	REGIOW (ABS)	IN	ST.DEV.	007	ST DEV.	COY/IN
(WEST)	1 (10)	1914	24	2366	37	1 2362
	3 (11)	1916	2.6	2367	37	1.2352
	3 (12)	2123	21	2263	34	1.0662
PART 5	REGION (ABS)	3.9	ST DEV	007	ST.DEV.	CMT/IN
(2887)	1 (13)	1579	32	1961	43	1.2422
	2 (16)	1579	3.2	1960	4.3	1 2412
	3 (15)	1780	35	1874	40	1.0527
FART 6	REGION (ABS)	236	ST DEV	001	ST DEV	COUT/IN
(MEST)	1 (14)	1063	2.6	1292	34	1 2130
	2 (17)	1067	24	1293	3.4	1 2122
	3 (58)	1172	27	1240	32	1.0582
PART 7	REGIOW (ABS)	IN	ST DEV	007	ST DEV	OUT/IM
(WEST)	1 (19)	1645	34	2078	46	1 2329
	2 (20)	1619	34	2080	4.6	1.2316
	3 (21)	1903	37.	1990	44	1 045#
PART 9	REGION (ARE)	ZH	ST DEV	OUT	ST DEV.	CHTT/IN
(9202)	1 (22)	1137	27	1362	3.5	1.1977
	2 (23)	1138	27	1363	35	1 1973
	3 (24)	1234	28	1301	32	1.0542
PART 9	REGION (ARR)		ST DEV.	COUNTY	ST DEV.	OFF / IM
(ARRAY)	1 (25)	1735	31	1497	39	1.0934
PARY 10	REGIOW (ARE)	IW	ST DEV.	007	ST DEV.	007/IW
(ARRAY)	1 (24)	2667	23	3558	24	1.3341
PART 11	REGION (ABE)	ZW.	ST DEV.	OUT	PT DEV.	001/19
(ARRAY)	1 (27)	1877	23	2031	43	1.0821
PART 12	REGICHE (AME)	T.M	87 DEV	0079	ST DEV.	CRFT/IN
(CLUSTER)	1 (28)	1877	3.3	2031	4.3	1 0#21
	2 (29)	2667	21	3558	24	1.3341
	3 (301	1735	31	1897	38	1 0934
	4 (31)	1016	1.8	1605	24	1.5798
PART 13	REGION (ASS)	TW.	ST DEV	9770	AT DEV	OUT/IM
(MEST)	1 (32)	1016	1#	1605	2.4	1 5798
	2 (33)	1016	18	1386	22	1.3642
	3 (34)	908	3.7	1257	22	1 3841
	4 (33)	690	26 34	894	26 34	1 0000
	5 (36)	894		274		4.0000

TABLE 7

MAYERIAL ACTION COUNTS FOR STAGES 1 TO 18 NORMALISED TO 10,000 SOURCE NEUTRONS

			*********	***			
			" MATERIAL :				

MUCLIDE	CAPTURE	FIREZON	FIRSION	BLASTIC	(N . R.)	(W. 2W)	(W. 3W)
				KEV TO 15 000			
	NEEMONA	APPROPRIESTA DE SERVICIO	No. Concession of the Concessi	Marine Marine Statement Statement	NAME OF TAXABLE PARTY.		
7238	103	220	616	6332	203#	10	
VMC 78	3	4	1.3	29	14	1	
0235		51	133	204			
V8C T8	1	2	4	4	41	0	0
0	2.2	-	***	6741	4		
at Day		**	***	31	4		
NECTRON GAIN = 367							
				EV TO 100 000			
	entention.	NAME AND ADDRESS OF THE PARTY O	TO COLORA DO SE SE COLORA DE LA CALIFICIA DE LA CALIFICA DELLA DELLA DELLA DELLA DELLA CALIFICA DELLA	THE PERSON NAMED IN THE PERSON NAMED IN	mental and		
9234	1172	0		9850	11	0	
ST DEV.	10		0	43	1		0
U235	284	586					
MT DEV	3	7	1423	300	0	0	0
			**				
0				6290			
ST DEV.	0		***	. 31	0	~*	-
NEUTRON GAIN w -528							
MENTHUM GAIN W -588							
				EV TO 0 4001			
0236	377						
#7 DEV	377 6	0	0	1648	0	6	0
0235	465	2710	4585	121	0		0
at DEV	*	14	34	3	. 0	0	
6				1638			
ST DEV	0			1438			

METTSON GAIN = 3033

TABLE 8

REGION ACTION COUPER FOR STAGES 1 TO 18 NORMALISED TO 10,000 SOURCE NEUTRONS

RECION NO	CAPTURE	ST DEV.	FIRSTON	#7 DEV	CRILDRES	ST.DEV.	SCAPTER	ST DEV
					********	-	******	
1								
2	389	10	752	7.6	1846	39	48661	770
3		1	0	0	0	0	198	706
	446	7	0	0	0	0	3736	5.5
1	594	10	743	16	1822	38	41494	781
	437	1	0	0	0	0	472	105
,			9	0		0	3732	5.7
	337	7	430	11	1057	28	27341	529
,	2	0		b	a	0	364	9.3
	305	- 4	0	0	0	0	2117	3.6
10	344	7	440	13	10#1	2.0	27591	526
11	1	0	0	.0	0	0	235	5.5
1.2	310		. 0	0	0	0	2122	3.6
13	274	7	359	12	663	28	22697	571
2.4	1	0	.0	0	0	0	250	5.9
15	287	7	0	0	0	0	1795	40
1.6	191		537		566	22	15184	465
17	1	3	0	0	0	0	106	3.5
14	158	5	0	0	0	0	1161	32
1.9	293	7	379	12	930	30	24099	601
20	1	.0	- 0	0	0	0	376	9.6
21	304	7	0	0	0	0	1891	4.3
22	194	- 6	232	3	571	22	152#1	444
23		0	. 0	0	0	0	9.7	27
24	158	5	0	0		0	1225	32
25	91.2	1.0	590	18	1449	43	41193	983
26	3375	21	2345	23	3405	57	165401	1172
27	950	1.9	611	1.0	1501	44	40970	1004
28	950	1.9	611	5.6	1501	44	42970	1004
29	3375	21	2365	2.3	3905	57	165401	1172
30	912	18	590	1.6	1449	43	41193	943
31	618		. 0	0	0		85575	1196
3.2	5855	15	3566	15	9754	37	336139	1091
33	219		· o	0	0	0	3003	53
34	21	1		0	.0.		6983	138
35	249	7	6	0		0	34084	139
36				0	0		0	0

TABLE 9

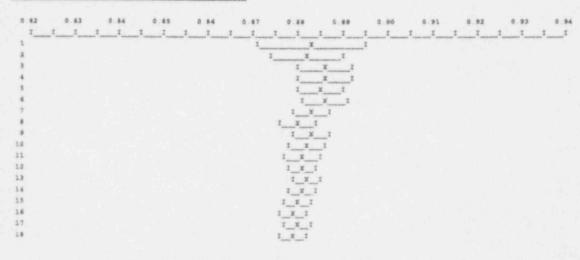
MEUTROW FIJIERS FOR STACES 1 TO 18 MOSMALISED TO 10,000 SOURCE MEDTROWS

S S. FOR REGIONS MRICH OVERLAP THE PLUE PRIFTED MELOW IS THE TOTAL PLUX AND NOT THE PLUE PER UNIT VOLUME. SECIONS CONTAINING SUBSIDIARY PARTS OR WITE IESO PLUES ARE NOT PRINTED.

GROOP EMERGY RANGE BO	REGION	RAGIOM 2	REGION 3	REGION 4	REGION 5	REGION	REGICW 7	RBGIOM 6
1 100 000EEV - 15.000MEV	3 718X-01	6.7958-03	2.8722-01	3 6428-01	6.281X-03	2 ##5#-01	2 0408-01	2 5948-03
VEC. TB	5 784E-03	1.5188-03	4.1958-02	5 #108-03	1 1898-03	4 2928-03	4 0078-03	5.9498-04
2 0.400 EV -100.000EEV	3 2028-01	4.9138-03	2.5568-01	3 2148-01	6 828X-03	2 5238-01	1.7868-01	3 4448-03
67 DEV	4.9738-03	1.2678-03	3 8718-03	4.9608-03	1.0918-03	3 8618-03	3 343H-03	7 523%-04
3 0.000 EV - 0.400 EV	8 567E-02	1 5438-02	1 6748-02	8.480E-02	1 4708-02	1 8268-02	4.9378-02	1 2538-02
	1 6242-03	3.5178-03	4.0828-04	1.6808-03	3 - 6258-03	4 009E-04	1 1648-03	3 3998-03
**** TOTALS ****	7.7779-01	2 9148-02						
****	111111111111111111111111111111111111111	4 A749-05	5 5968-01	7.7448-01	2.780%-02	5.570%-01	4 3698-01	1.8578-02
**** 87 DEV ****	1.1848-02	5 6748-03	7 4758-03	1.1948-02	5 1048-03	7.6168-03	8 1118-03	4 23 78 - 03

TABLE 10

PLOT OF CUMULATIVE MEAN E(TERRE) AGAINST STAGE NUMBER



FIRAL VALUE OF E(TERES) = 0.8793 (ST DEV. =0.0028)

TABLE 11

CARE CATEGORISATION

THERE ARE 2592 CATEGORIES EPLIT AS FOLLOWS

WITEIN BACE 864 NUMBER SEGMENT

Boot LOW MON-FUEL ABBGRPTION . 1 - 432 Bool EIGH MON-FUEL ABBGRPTION . 433 - 864

WITRIW BACK 432 WUMBER SEGMENT

CHO EXPONENTIAL ASSENDLIES 1 - 108 CHI LOW LEAKAGE SYSTEMS 109 - 216 CHI MEDIUM LEAKAGE SYSTEMS 217 - 324 CHI SIGE LEAKAGE SYSTEMS 325 - 432

WITHIN EACH 108 NUMBER REGMENT

DWO LOW RESCHANCE ABSORPTION 1 - 36
DW1 MEDIUM RESCHANCE ABSORPTION 37 - 72
DW2 RIGH RESCHANCE ABSORPTION 73 - 108

WITHIN SACE 36 HIDGER SECHEST

EWO NO PAST FISSION 1 - 9 EWN LOW PAST FISSION 10 - 16 EWN MEDIUM FAST FISSION 19 - 27 EWN MICH FAST FISSION 28 - 36

WITEIN BACE 9 NUMBER RECMENT

PHO FAST SPECTRUM. 1 - 3
F=1 INTERMEDIATE SPECTRUM. 4 - 6
F=2 TERREAL SPECTRUM. 7 - 9

RITHIN SACE S NUMBER SEGMENT :

RESONANCE CAPTURE ... D = 0 MEASURE OF RESONANCE CAPTURE = 0 8259

PAST FISSION 8 = 2 MEASURE OF FAST FISSION = 1.0307

SPECTRUM FYPE F = 2 FRACTICE OF CAPTURES IN SACE PARTITION = 0 0450 0.3216 0.4336

GROWETRY TYPE G = 0 SEASURE OF ENTEROGENEITY = 0 1007

* TELS CARS FALLS INTO CATSGORY SYMMERS 545 *

THE CATEGORY WINNER IS NOT A GUARANTEED INDICATOR OF THE SLAS TO BE EXPECTED ON THE FIRST VALUE OF EMPT.
IT SHOULD BE USED WITE CREAT CAUTION SINCE MANY OTHER PACTORS ARE INVOLVED (S.G. UNUSUAL/EXOTIC MATERIALS AND SUCLIDES).

FIRML VALUE OF E3 = 0 8793 (87 DEV = 0 0028)

SECTION D

COMPARISON OF MONK6B AND KENOVa

Summary

A comparison of MONK6B is presented in two parts: firstly, a wide-ranging overview comparison for a set of standard criticality test cases employed in the USA; and secondly, a detailed comparison for a hypothetical simplified fuel storage test case.

Additional comparisons between MONK6B and other international criticality codes is regularly undertaken by a OECD/NEA working group. Reports of their activities can be obtained from: The Organisation for Economic Cooperation and Development - Nuclear Energy Agency, Paris, France.

COMPARISON OF MONK6B AND SCALE3.1 FOR A SET OF STANDARD CRITICALITY BENCHMARK PROBLEMS

A K Ziver

AEA TECHNOLOGY

Summary

This report presents the results obtained from criticality calculations for a standard set of US code benchmark problems. The problems were modelled using MONK6B and SCALE3.1 systems. The MONK6B calculations were performed using the point energy UKNDL nuclear data library. The SCALE3.1 analysis using KENOVa and XSDRN were performed with the 16 group and the 27 group standard libraries.

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- 1. INTRODUCTION
- 2. THE CRITICALITY CODE SYSTEMS
 - 2.1 MONK6B
 - 2.2 SCALE3.1
- 3. DESCRIPTION OF BENCHMARK PROBLEMS
 - 3.1 The MONK6B Models
 - 3.2 The SCALE3.1 Models
- 4. RESULTS
- 5. CONCLUSIONS
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APPENDIX A MONK6B INPUT DATA LISTINGS

APPENDIX B THE SCALE3.1 PACKAGE INPUT DATA LISTINGS (KENOVa AND XSDRN)

1 INTRODUCTION

A set of 12 benchmark problems have been employed in the United States for the comparison of criticality safety codes. The problems cover a wide range of conditions, including bare and reflected single units containing uranium or plutonium in metal or liquid form, and arrays of similar units. Each problem is presented clearly giving simplified geometrical data and material compositions. This enables equivalent computer models to be constructed for a range of criticality safety codes including both Monte Carlo and deterministic methods.

In this work the point energy Monte Carlo criticality code MONK6B (1) has been used to calculate the system multiplication of the test problems. Calculations were also carried out using the SCALE3.1 (2) package by activating its CSAS control sequences for criticality analysis which employ XSDRN (1D S_n Code) and KENOVa (3D Monte Carlo Code) with multi-group nuclear data.

This report gives a detailed description of the 12 benchmark problems and presents their corresponding computer models as implemented in the MONK6B and SCALE3.1 codes. The system multiplication factors (k-effectives) obtained using MONK6B are presented and compared against SCALE3.1 (XSDRN and KENOVa) results.

2 THE CRITICALITY CODE SYSTEMS

2.1 MONK6B

The current standard version MONK6B has been employed to perform the calculations with its standard point energy nuclear data library.

2.2 SCALE3.1

The version 3.1 of the SCALE3.1 (2) package was used which was released by the Oak Ridge National Laboratory in October 1986. The following Criticality Safety Analysis System (CSAS) modules of the package were used in the present work.

NITAWL: Employs the Nordheim Integral Technique to perform resonance shielding calculations and processes the multi-group nuclear data.

BONAMI: Performs resonance shielding using the Bondarenko shielding factor method and prepares the nuclear data files for use in KENOVa and XSDRN calculations.

XSDRN: The one-dimensional S_n transport code for performing criticality calculations. XSDRN can also be used to perform lattice cell calculations to obtain cell-averaged cross sections for use in KENOVa.

KENO Va: The standard 3D Monte Carlo code used in the US for criticality analysis. It calculates the system multiplication factor (k-effective) using multi-group nuclear data which are derived from ENDFB compilations and pre-processed using the modules in the SCALE3.1 system.

3 DESCRIPTION OF BENCHMARK PROBLEMS

A summary of the test problems is given in Table 1, which was taken from the original specification. The problems are geometrically fairly simple and well-defined, enabling analysis to be performed with a range of computer methods. The first seven of the 12 benchmark problems represent spherical systems comprising either bare or water-reflected plutonium or uranium materials. Problems 8 and 9 represent a water- reflected cylindrical tank containing plutonium-uranium and plutonium-uranium-gadolinium nitrate solutions respectively. In problem 10 a triangular lattice of PuO2-UO2 rods are modelled in plutonium-uranium-gadolinium nitrate solution. An array of 4 x 4 x 4 bare plutonium metal units are presented in problem 11. Problem 12 describes 6 tanks containing plutonium nitrate solution positioned as 3 x 2 array in a cell with concrete walls. Table 2 presents the material specifications for each test problem. The geometrical arrangement for the benchmark problems are shown in Figures 1 to 6.

3.1 The MONK6B Models of Benchmark Problems

The nuclides used from UKNDL point energy nuclear data file are given in Table 2. The input data listing for each case is presented in Appendix A.

3.2 The SCALE3.1 Models

The SCALE3.1 models of the test problems are presented in Appendix B. The CSAS1X and CSAS25 sequences were employed to perform a 1D and 3D criticality calculation using both the 16-group and 27-group libraries.

The CSAS1X sequence comprises the codes BONAMI and NITAWL for cross-section processing including resonance shielding. Then the code XSDRN is used to calculate keffective for one-dimensional systems. Problems 1 to 7 were modelled using CSAS1X as they can be represented in one-dimensional spherical geometry. The test problems 8 to 12 are three-dimensional and therefore were not modelled using the CSAS1X sequence.

The CSAS25 sequence is designed to calculate system multiplication factors using the KENOVa multi-group Monte Carlo code. It comprises the functional modules BONAMI, NITAWL and KENO Va. The 12 test problems were modelled using the CSAS25 sequence.

4 RESULTS

The results of the criticality calculations using the point energy UKNDL data with MONK6B and multi-group data with the SCALE3.1 package (KENOVa and XSDRN) are presented in Tables 3 to 6.

In Tables 3 and 4 the values of k-effective obtained from MONK6B (UKNDL) are compared against the KENOVa (16-Group Hansen-Roach) and KENOVa (27-Group 27GROUPNDF4) results respectively.

Table 5 compares the values of k-effective obtained from KENOVa code using the CSAS25 analytical sequence of the SCALE3.1 package with the two different libraries.

Table 6 gives the results from CSAS1X analytical sequence which gives the one-dimensional solutions based on deterministic solution of the Boltzmann transport equation. Problems 1 to 7 represent spherical systems for which one-dimensional solutions were carried out.

5 CONCLUSIONS

A series of benchmark problems covering a wide range of criticality applications have been analysed with MONK6B and KENOVa and XSDRN. In the light of the results presented in Tables 3 to 6, the following observations can be made:

- The results obtained for problems which do not involve plutonium solutions showed reasonable agreement. The maximum difference in k-effective obtained for these cases was of the order of $0.6\% \pm 0.2\%$.
- The results obtained for the plutonium solution cases showed much worse agreement with significant differences between MONK6B and SCALE3.1 of up to 3%. These larger differences can be attributed to a combination of effects. Firstly, the larger uncertainties that still exist in the basic thermal data for plutonium. Secondly, the limited energy resolution of the small multi-group libraries make it difficult to accurately predict k-effective for a wide range of systems. This is supported by significant inconsistencies between the 16-group and 27-group KENOVa results for plutonium systems, and the generally reasonable agreement between MONK6B and experiments for such systems.
- As expected, XSDRN results agree well with the corresponding KENOVa results.

REFERENCES

[1] The ANSWERS Service MONK6 - A Monte Carlo Code for Criticality Calculations. ANSWERS(MONK6) 1 (1991).

[2] SCALE
A Modular System for Performing Standardised Computer Analysis for Licensing Evaluation. NUREG/CR-0200 (ORNL/NUREG/CSD-2). Version 3.1. (1986).

TABLE 1 A SUMMARY OF US BENCHMARK TEST PROBLEMS

Problem	Description
1	Water-reflected plutonium metal sphere. Plutonium density 19.74 g/cc. Plutonium composition 5.2 w/o Pu240, 0.3 w/o Pu 241, 0.2 w/o Pu242
2	Water-reflected plutonium solution sphere. Solution Composition: gPu/l=140, gNO3/l=284, gH2O/l=880.8 Plutonium Composition 4.57 w/o Pu240.
3	Bare plutonium solution sphere. Solution Composition: gPu/l=9.457 Acid Molarity=1.105 Specific Gravity=1.503. Plutonium composition: 2.521 w/o Pu240, 0.075 w/o Pu241, 0.014 w/o Pu242
4	Bare Uranium (U233) Solution Sphere Solution composition gU/l=17.14
3	Bare Uranium (U235) Metal Sphere Uranium Density = 18.75 g/cc.
6	Bare Uranium (U235) Solution Sphere Solution Composition: gU/1=20.12
7	Water-reflected Low-enriched, Unmoderated Mixed Oxide Sphere Composition: 8 w/o PuO2 in U(nat.)O2.
8	Water-reflected Pu-U Nitrate Solution in Cylindrical Tank. No Reflector above Solution within Solution Tank. Solution Composition: gPu/l=12.4 gU/=29.9 Acid Molarity=1.3 Specific Gravity=1.1030
9	Water-reflected Pu-U-Gd Nitrate Solution in Cylindrical Tank. No Reflector above solution within Solution Tank. Solution Composition gPu/1=77.3 gU/1=176.8, gGd/1=1.06. Acid molarity=3.25 Specific Gravity=1.462
10	Lattice of PuO2-UO2 Rods in Pu-U-Gd nitrate solution in water reflected cylindrical tank. No reflector above rods inside the tank. Solution Composition gPu/1=77.63, gU/1=180.0, gGd/1=1.338. Acid Molarity=3.4 Specific Gravity=1.463
11	Bare Cylindrical array of Plutonium Metal Units (4x4x4) Plutonium density 19.53 g/cc, Plutonium weight = 3 kg.
12	An Array (3x2x1) of Cylindrical Tanks Containing Plutonium Solution in a Cell which has 30 cm Thick Concrete Walls. Solution Composition: gPu/l=115.1, Acid Molarity=2.01 Specific Gravity=1.260. Plutonium Composition 4.23 w/o Pu240, 0.29 w/o Pu241, 0.016 w/o Pu242

TABLE 2 MATERIAL SPECIFICATIONS

Benchmark	Materials	Nucli	de Identifiers	Atom Densities (atoms/barn cm)	
Problem		UKNDL	SCALE3.1		
	Plutonium	PU239	PU-239	4.6980E-02	
	Metal	PU240	PU-240	2.5750E-03	
		PU241	PU-241	1.4900E-04	
		PU242	PU-242	9.9000E-06	
1	Water	HINH2O	H	6.6063E-02	
		0	0	3.3032E-03	
2	Plutonium	PU239	PU-239	3.3662E-04	
	Solution	PU240	PU-240	1.6163E-05	
		HINH2O	H	6.0260E-02	
- 1		0	0	3.7734E-02	
		N	N	2.7595E-03	
1	St. Steel	FE	FE	5.8886E-02	
		NI	NI	8.2374E-04	
		CR	CR	1.7672E-02	
	Water	HINH2O	H	6.6063E-02	
		0	0	3.3032E-02	
3	Plutonium	PU239	PU-239	2.3201E-05	
,	Solution	PU240	PU-240	6.0140E-07	
		PU241	PU-241	1.7720E-08	
		HINH2O	Н	6.4836E-02	
		0	0	3.4367E-02	
		N	N	7.6043E-04	
	Aluminium	AL27	AL	6.0260E-02	
4	Uranium	U233	U-233	4.3280E-05	
	Solution	U234	U-234	7.1600E-07	
		U235	U-235	1.8000E-08	
		U238	U-238	2.8100E-07	
		HINH2O	Н	6.6636E-02	
		0	0	3.3607E-02	
		N	N	1.1780E-04	
	Aluminium	AL27	AL	6.0260E-02	
5	Uranium	U235	U-235	4.5447E-02	
	Metal	U238	U-238	2.5600E-03	
6	Uranium	U234	U-234	5.3800E-07	
	Solution	U235	U-235	4.8066E-05	
		U236	U-236	1.3800E-07	
		U238	U-238	2.8070E-06	
		HINH2O	H	6.6228E-02	
		0	0	3.3736E-02	
		N	N	1.8690E-04	
	Aluminium	AL27	ÂL	6.0260E-02	

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7	Mixed	PU239	PU-239	1.9591E-03
	Oxide	U235	U-235	1.6460E-04
		U238	U-238	2.2450E-02
		0	0	4.9148E-02
	Water	HINH2O	H	6.6680E-02
		0	0	3.3343E-02
8	Plutonium	PU238	PU-238	8.3767E-09
	Uranium	PU239	PU-239	2.9365E-05
	Nitrate	PU240	PU-240	1.7386E-06
	Solution	PU241	PU-241	1.0752E-07
		PU242	PU-242	2.1964E-08
		U235	U-235	5.0609E-07
		U236	U-236	1.4077E-08
		U238	U-238	7.5163E-05
		HINH2O	Н	6.3896E-02
		0	0	3,4957E-02
		N	N	1.0883E-03
	St. Steel	FE	FE	6.3310E-02
		CR	CR	1.6540E-02
		NI	NI	6.5100E-03
	Water	HINH2O	H	6.6680E-02
		0	0	3.3343E-02
9	Plutonium	PU238	PU-238	2.3500E-06
	Uranium	PU239	PU-239	1.8260E-04
	Gadolinium	PU240	PU-240	1.1180E-05
	Nitrate	PU241	PU-2-1	7.1600E-07
	Solution	PU242	PU-242	1.1900E-07
		U234	U-234	2.7000E-08
		U235	U-235	3.0130E-06
		U236	U-236	5.4000E-08
		U238	U-238	4.442E-04
		HINH2O	H	5.5178E-02
		0	0	3.8688E-02
		N	N	3.7278E-03
		GD	GD	4.0600E-06
	St. Steel	FE	FE	6.3310E-02
		CR	CR	1.6540E-02
		NI	NI	6.5100E-03
	Water	HINH2O	H	6.6680E-02
		0	0	3.3343E-02
10	Fuel	PU239	PU-239	4.9900E-03
	PuO2-UO2	PU240	PU-240	6.9190E-04
	Rods	PU241	PU-241	1.0020E-04
		U235	U-235	1.2430E-04
		U238	U-238	1.7170E-02
		0	0	4.6120E-02

Table 2 Continued

10	Plutonium	PU239	PU-239	1.8354E-04
	Uranium	PU240	PU-240	1.1180E-05
	Gadolinium	PU241	PU-241	7.1180E-07
	Nitrate	U235	U-235	3.0670E-06
	Solution	U238	U-238	4.5340E-04
		HINH2O	Н	5.4974E-02
		0	0	3.8564E-02
		N	N	3.7298E-03
		FE	FE	8.6273E-06
		GD	GD	5.1244E-06
	St.Steel	FE	FE	5.8886E-02
	(304L)	NI	CR	8.2374E-03
		CR	NI	1.7672E-02
	St.Steel	FE	FE	4.8381E-02
	(316L)	NI	CR	7.9078E-03
		CR	NI	1.2649E-02
	Water	HINH2O	Н	6.6884E-02
		0	0	3.3442E-02
11	Plutonium	PU239	PU-239	4.6053E-02
	Metal	PU240	PU-240	2.9263E-03
	Units	PU241	PU-241	2.2454E-04
		PU242	PU-242	4.8612E-06
12	Plutonium	PU239	PU-239	2.7682E-04
	Solution	PU240	PU-240	1.2214E-05
		PU241	PU-241	8.3390E-07
		PL 242	PU-242	4.5800E-08
		HINH2O	H	6.0070E-02
		0	0	3.6540E-02
		N	N	2.3699E-03
	St.Steel	FE	FE	6.3310E-02
	(Z3CN18/10)	CR	CR	1.6540E-02
		NI	NI	6.5100E-03
	Concrete	HINH2O	H	9.5470E-03
		0	0	4.5374E-02
		FE	FE	1.3431E-03
		SI	SI	1.2899E-02
		AL27	AL.	3.3567E-03
		CA	CA	2.6128E-03

TABLE 3 COMPARISON OF MONK6B AND KENO Va (16-GROUP)

No	Benchmark Problem Description	MONK6B UKNDL	SCALE 3.1 KENO Va 16-Group	Difference in (*) k-effective
1	Water-reflected Plutonium Metal Sphere	1.0037±0.0013	0.9935±0.0015	+0.0102±0.0020
2	Water-reflected Plutonium Solution Sphere	1.0046±0.0012	1.0057±0.0014	-0.0011±0.0018
3	Bare Plutonium Solution Sphere	1.0038±0.0010	1.0354±0.0010	-0.0316±0.0014
4	Bare Uranium (U233) Solution Sphere	0.9960±0.0011	1.0007±0.0012	-0.0047±0.0016
5	Bare Uranium (U235) Metal Sphere	1.0064±0.0012	0.9999±0.0017	+0.0065±0.0021
6	Bare Uranium (U235) Solution Sphere	1.0015±0.0012	1.0054±0.0012	-0.0039±0.0017
7	Water-reflected Low-enriched Unmoderated Mixed-oxide Sphere	0.7541±0.0013	0.7647±0,0010	-0.0106±0.0016
8	Water-reflected Pu-U Nitrate Solution in Cylindrical Tank	0.9992±0.0011	1.0300±0.0012	-0.0308±0.0016
9	Water-reflected Pu-U-Gd Nitrate Solution in Cylindrical Tank	0.9893±0.0011	i.0025±0.0010	-0.0132±0.0014
10	Lattice of PuO2-UO2 Rods in Pu-U-Gd Nitrate Solution	0.9725±0.0012	0.9934±0.0013	-0.0209±0.0018
11	Bare Cylindrical array of plutonium metal units	0.9614±0.0012	0.9609±0.0013	+0.0005±0.0018
12	An Array of cylindrical tanks containing plutonium solutions	0.9883±0.0011	0.9824±0.0019	+0.0059±0.0022

Note: The errors quoted are one standard deviation (Monte Carlo statistics) (*) k(MONK6B)-k(KENOVa)

TABLE 4 COMPARISON OF MONK6B AND KENO Vs (27-GROUP)

No	Benchmark Problem Description	MONK6B UKNDL	SCALE 3.1 KENO Va 27GROUPNDF4	Difference in (*) k-effective
1	Water-reflected (+) Plutonium Metal Sphere	1.0037±0.0013	1.0056±0.0014	-0.0019±0.0019
2	Water-reflected Plutonium Solution Sphere	1.0046±0.0012	1.0204±0.0013	-0.0158±0.0018
3	Bare Plutonium Solution Sphere	138±0.0010	1.0306±0.0009	-0.0268±0.0014
4	Bare Uranium (U233) Solution Sphere	0.9960±0.0011	1.0006±0.0012	-0.0046±0.0016
5	Bare Uranium (U235) Metal Sphere	1.0064±0.0012	1.0030±0.0015	+0.0034±0.0019
6	Bare Uranium (U235) Solution Sphere	1.0015±0.001	0.9980±0.0012	+0.0035±0.0017
7	Water-reflected Low-enriched Unmoderated Mixed-oxide Sphere	0.7541±0.0012	J.7604±0.0015	-0.0063±0.0020
8	Water-reflected Pu-U Nitrate Solution in Cylindrical Tank	0.9992±0.0011	1.0226±0.0010	-0.0234±0.0014
9	Water-reflected Pu-U-Gd Nitrate Solution in Cylindrical Tank	0.9893±0.0011	0.9985±0.0010	-0.0092±0.0014
10	Lattice of PuO2-UO2 Rods in Pu-U-Gd Nitrate Solution	0.9725±0.0°	0.9642±0.0013	+0.0083±0.0018
11	Bare Cylindrical array of plutonium metal units	0.9614±0.0012	0.9601±0.0013	+0.0013±0.0018
12	An Array of cylindrical tanks containing plutonium solutions	0.9883±0.0011	1.0013±0.0019	-0.0130±0.0022

Note: The errors quoted are one standard deviation (Monte Carlo statistics)

(*) k(MONK6B)-k(KENOVa)

(+) The KENOVa k-effective given for this problem was obtained using the 123-Group Gam-Thermos Library. The 27-Group case failed during NITAWL precessing.

TABLE 5 COMPARISON OF KENO Va 16 GROUP AND 27 GROUP RESULTS

No	Benchmark Problem Description	SCALE 3.1 KENO Va 16-Group	SCALE 3.1 KENO Va 27GROUPNDF4	Difference in (*) k-effective
1	Water-reflected (+) Plutonium Metal Sphere	0.9935±0.0015	1.0056±0.0014	-0.0121±0.0021
2	Water-reflected Plutonium Solution Sphere	1.0057±0.0014	1.0204±0.0013	-0.0147±0.0019
3	Bare Plutonium Solution Sphere	1.0354±0.0010	1.0306±0.0009	+0.0048±0.0014
4	Bare Uranium (U233) Solution Sphere	1.0007±0.0012	1.0006±0.0012	+0.0001±0.0017
5	Bare Uranium (U235) Metal Sphere	0.9999±0.0017	1.0030±0.0015	-0.0031±0.0023
6	Bare Uranium (U235) Solution Sphere	1.0054±0.0012	0.9980±0.0012	+0.0074±0.0017
7	Water-reflected Low-enriched Unmoderated Mixed-oxide Sphere	0.7647±0.0010	0.7604±0.0015	+0.0043±0.0018
8	Water-reflected Pu-U Nitrate Solution in Cylindrical Tank	1.0300±0.0012	1.0226±0.0010	+0.0074±0.0015
9	Water-reflected Pu-U-Gd Nitrate Solution in Cylindrical Tank	1.0025±0.0010	0.9985±0.0010	+0.0040±0.0014
10	Lattice of PuO2-UO2 Rods in Pu-U-Gd Nitrate Solution	0.9934±0.0013	0.9642±0.0013	+0.0292±0.0018
11	Bare Cylindrical array of plutonium metal units	0.9609±0.0013	0.9601±0.0013	+0.0008±0.0018
12	An Array of cylindrical tanks containing plutonium solutions	0.9824±0.0019	1.0013±0.0019	-0.0189±0.0027

Note: The errors quoted are one standard deviation (Monte Carlo statistics)

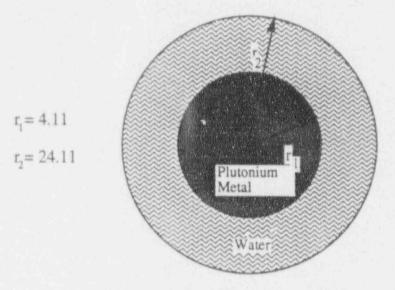
(*) k(KENOVa 16 GROUP)-k(KENOVa 27 GROUP)

(+) The KENOVa k-effective given for this problem was obtained using the 123-Group Gam-Thermos Library.

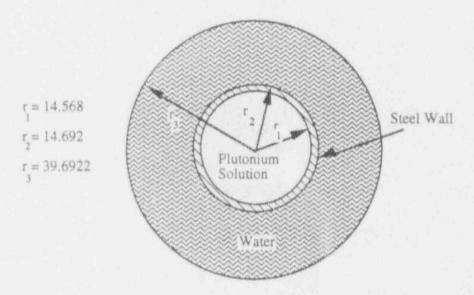
TABLE 6 COMPARISON XSDRN 16-GROUP AND 27-GROUP RESULTS

No	Benchmark Problem Description	SCALE 3.1 XSDRN 16- GROUP	SCALE 3.1 XSDRN 27 GROUP	Difference in k-effective (*)
1	Water-reflected Plutonium Metal Sphere	0.9966	1.0039	-0.0073
2	Water-reflected Plutonium Solution Sphere	1.0055	1.0208	-0.0153
3	Bare Plutonium Solution Sphere	1.0366	1.0290	+0.0076
4	Bare Uranium (U233) Solution Sphere	1.0031	1.0012	+0.0019
5	Bare Uranium (U235) Metal Sphere	0.9999	1.0060	-0.0061
6	Bare Uranium (U235) Solution Sphere	1.0071	0.9991	+0.0080
7	Water-reflected Low-enriched Unmoderated Mixed-oxide Sphere	0.7634	0.7592	+0.0042

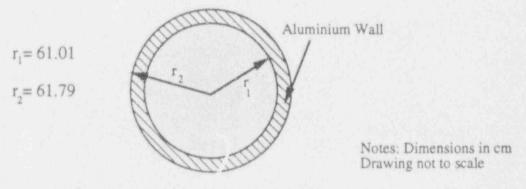
(*) k(XSDRN 16 GROUP)-k(XSDRN 27 GROUP)



Problem 1 Water-Reflected Plutonium Metal Sphere



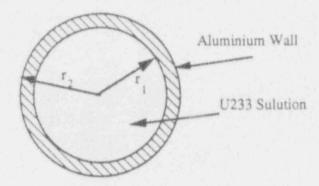
Problem 2 Water-Reflected Plutonium Solution Sphere



Problem 3 Bare Plutonium Solution Sphere

g. 1 MONK Models of Problems 1,2 and 3





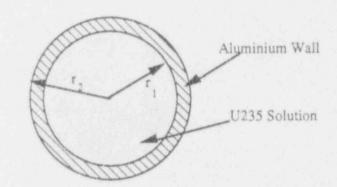
Problem 4 Bare U233 Solution Sphere



Problem 5 Bare U235 Metal Sphere

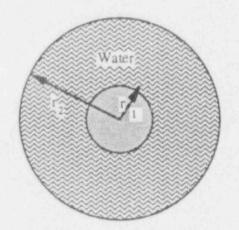
$$r_1 = 34.595$$

 $r_2 = 34.925$



Problem 6 Bare U235 Solution Sphere

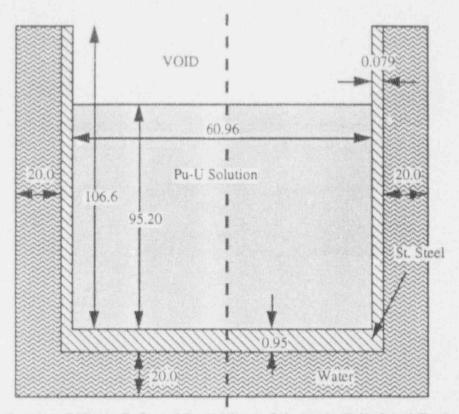
$$r = 19.4$$
 $r = 39.4$



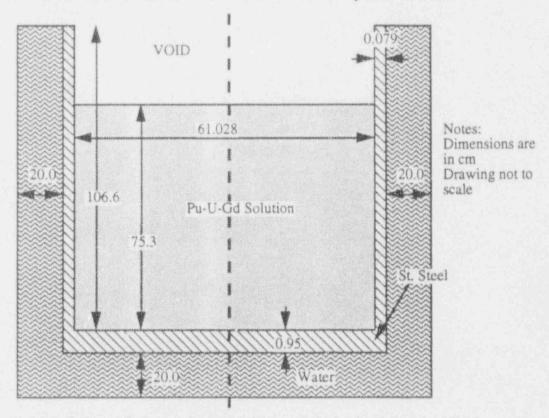
Notes: Dimensions in cm Drawing not to scale

Problem 7 Water-reflected, Low-enriched, Unmoderated Mixed Oxide Sphere

Fig. 2 MONK Models of Problems 4,5,6 and 7

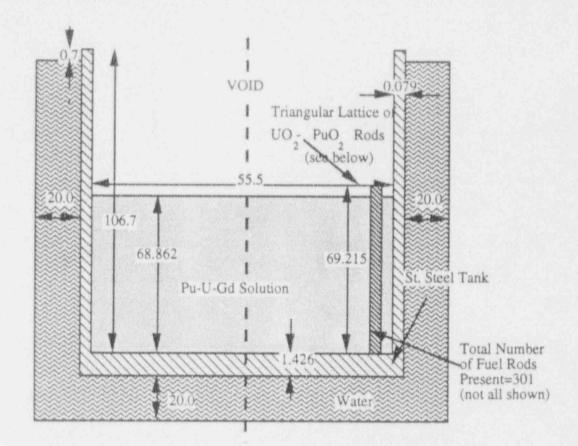


Problem 8 Water Reflected Pu-U Nitrate Solution in Cylindrical Tank

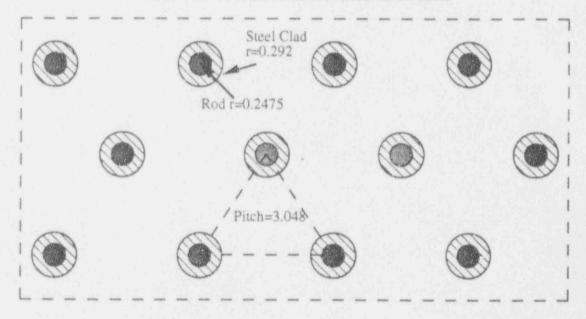


Problem 9 Water Reflected Pu-U-Gd Nitrate Solution in Cylindrical Tank

Fig 3. MONK Models of Problem 8 and 9



A PLAN VIEW OF THE PART OF THE LATTICE



Notes: Dimensions are in cm Drawing not to scale

Fig 4. MONK Model of Problem 10

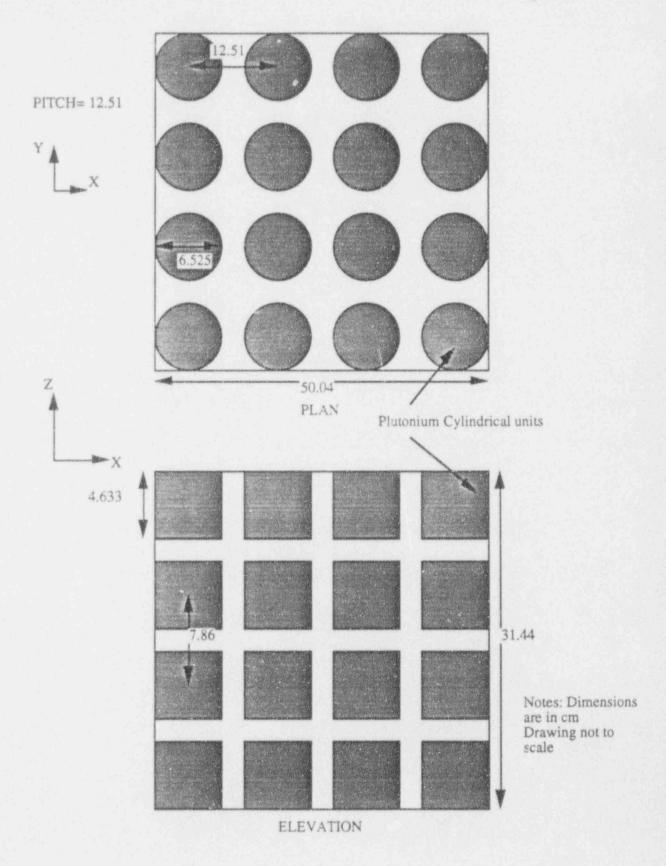
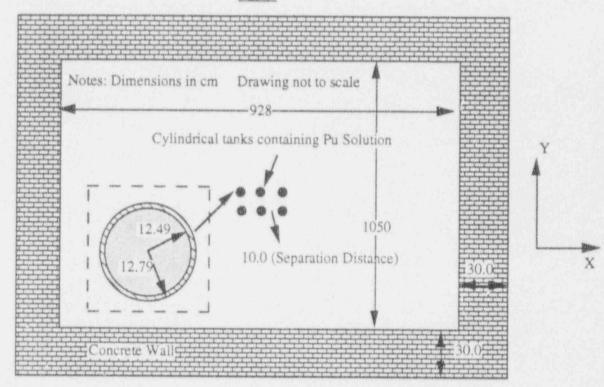
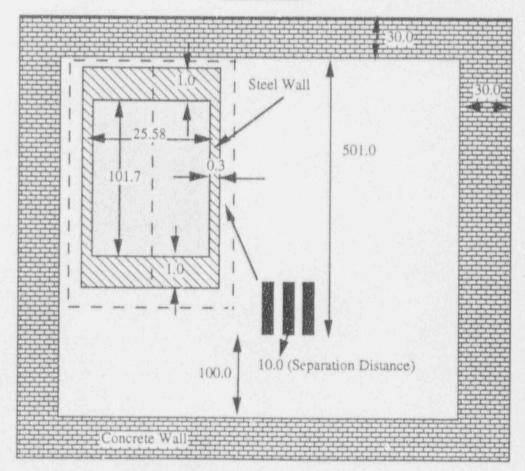


Fig. 5 MONK Model of Benchmark Problem 10

PLAN



ELEVATION





APPENDIX A THE DESCRIPTION OF MONK MODELS

Problem 1.

The benchmark problem 1 was modelled using two nested spheres representing the plutonium metal in the middle and the reflector (water) outside with radii 4.11 and 24.11 cm.

Problem 2.

The MONK model of problem 2 consists of 3 concentric spheres of radii 14.568, 14.692 and 39.6922 cm which are modelled as a NEST. The inner sphere contains the plutonium solution inside a steel container. The outer sphere contains the reflector region (water).

Problem 3.

A bare plutonium solution was represented as a sphere of radius 61.01 cm. The aluminium shell outside was also represented as a sphere of 61.79 cm radius. In MONK the spheres were defined as a NEST.

Problem 4.

The MONK model of problem 4 is composed of two concentric spheres representing the uranium solution inside and the aluminium shell outside. The radii of spheres were modelled as 34.595 and 34.925 cm respectively using the NEST option of the code.

Problem 5.

A bare uranium metal was represented using a sphere of radius 8.71 cm.

Problem 6.

The geometry of this problem was represented using two nested spheres of radii 34.595 and 34.925 cm. The inner sphere contains the U235 solution. The outer sphere represents the aluminium shell.

Problem 7.

The problem 7 represents a bare plutonium solution sphere in an aluminium shell. The MONK model of this problem consists of two concentric spheres of radii 19.4 and 39.4 cm respectively.

Figures 1 and 2 show the MONK models of the benchmark problems 1 to 7. Each problem was modelled using free boundary conditions at the external boundaries. The VOLUME source option was used as the starting source in unit 4 of the MONK input data.

Problem 8.

The problem 8 represents a water-reflected plutonium-granium nitrate solution in a cylindrical tank. The MONK model of problem 8 contains four nested cylinders as shown in Figure 3. The first and second cylinders represent the plutonium-granium solution and the voided region above the solution respectively. The third cylinder represents the stainless steel tank. The fourth (outer) cylinder represents the reflector (water) region which covers the full height of the tank. The dimensions of the regions are given in Figure 3. Problem 9.

The geometrical arrangement of problem 9 is similar to problem 8. The fissile system contains plutonium-uranium-gadolinium nitrate solution in a water-reflected tank. The geometry of this problem was represented by four nested cylinders described as (ZROD) in the MONK code. The first and second cylinders represent the fissile solution and the voided region above the solution respectively The third cylinder was modelled to represent the stainless steel tank. The reflector outside was represented as the fourth cylinder. The dimensions of each region are shown in Figure 3.

Problem 10.

The benchmark problem 10 represents a triangular lattice of PuO2-UO2 rods in plutonium-uranium-gadolinium nitrate solution in a stainless steel cylindrical tank. The tank is water-reflected with no reflector above the rods. The detailed description of the tank showing the key dimensions is presented in Figure 10. The MONK model of this problem consists of two parts. The first part describes the water-reflected steel tank in four nested cylinders (ZROD). The first cylinder describes the triangular lattice inside the Pu-U-Gd solution as the HOLE data. The second cylinder gives the voided region above the rods. The third cylinder describes the stainless steel tank. The reflector (water) outside the tank and the voided region above the reflector are represented as the outer most cylinder. The contents of the fourth cylinder was defined as a PLATE HOLE data.

The second part of the geometry describes the HOLE data. First the triangular lattice is described using the TRIANGLE hole facility of the code. The finite number of rods were presented in the tank using the WRAP option in the HOLE data defining number of rods (11) along one side of the hexagon. The 30 fuel rods of the total (331) were defined using a subsidiary PLATE HOLE, the rest (301) rods were represented as a subsidiary GLOBE HOLE using the MATS option. In the PLATE HOLE data the fuel rods were replaced with the nitrate solution. The GLOBE HOLE was used to define the rod and the clad regions of the fuel lattice. The final HOLE (PLATE HOLE) data was used to define the reflector and the voided regions outside the tank. Figure 10 shows the geometric arrangement of the MONK model. A plan view of the part of the triangular lattice is also shown in this figure.

Problem 11.

The problem 11 represents an array of $(4 \times 4 \times 4)$ bare plutonium metal units as shown in Figure 5. The MONK model of this problem is described in three parts. The first part represents a metal unit of the array as a cylinder (ZROD) inside a box. The second part describes the 4x4x4 array which is constructed from part 1, using individual units. The part 3 gives the array inside the box which is defined to include the whole array given in part 2.

Problem 12.

The problem 12 represents 6 tanks containing plutonium solution in two lines (3x2) with 10 cm edge to edge spacing (see also reference 4). The cylindrical tanks are positioned at the centre of a cell which has 30 cm thick concrete walls. The MONK model of this problem was constructed in three parts. The first part describes one member of the array as NESTED cylinders containing the solution, the tank wall and the part of the voided region outside. The array (two lines) 3x2x1 was described in part 2 using the ARRAY facility of the code which was based on the unit given in part 1. The part 3 of the model represents the the whole array inside the cell with 30 cm thick concrete walls represented as nested BOXes. The geometry and the dimensions of this problem are shown in Figure 6.

APPENDIX A MONK6B Input Data Listings UKNDL Library

```
* Problem 1
* Water-reflected plutonium metal sphere
* Sphere diameter: 8.220 cm
* Plutonium density: 19.74 g/cc , 5.20 w/o Pu-240
     0.30 w/o Pu-241, 0.20 w/o Pu-242
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
 FISSION
 2 6 NUCNAMES
* MAT 1 Plutonium
* MAT 2 Water
* MAT 1
CONC PU239 0.04698 PU240 0.002575 PU241 0.000149
     PU242 0.0000099
* MAT 2 CONC HINH20 0.066063 0 0.033032
* PART 1
NEST 2
1 SPHERE 1 4.110
2 SPHERE 2 24.110
ALBEDO 0.0
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
-1 20 1000 0 STDV 0.003 -1
VOLUME
REGION 1 PART 1 /
END
* END OF MONK DATA
```

```
* Problem 2
* Water-reflected plutonium solution sphere
* Sphere diameter: 11.5 inches
* Wall thickness: 0.049 inches 304L St. Steel
* Solution composition: gPu/l = 140, gNO3/l = 284.0
             gH20/1 = 880.8
* Plutonium Composition: 4.57 w.o Pu240
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
  FISSION
 3 8 NUCNAMES
* MAT 1 Plutonium Solution
* MAT 2 St. Steel
* Mat 3 Water
* MAT 1
 CONC PU239 3.3662E-04 PU240 1.6163E-05 HINH20 6.0260E-02
       O 3.7734E-02 N 2.7595E-03
* MAT 2
CONC FE 5.8886E-02 NI 8.2374E-03 CR 1.7672E-02
* MAT 3
CONC HINH2O 0.066063 O 0.033032
*************************************
CM
********* GEOMETRY
*************
* PART 1
 NEST 3
1 SPHERE 1 14.568
2 SPHERE 2 14.692
3 SPHERE 3 39.6922
ALBEDO 0.0
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
 -1 20 1000 0 STDV 0.003 -1
VOLUME
REGION 1 PART 1 /
END
* END OF MONK DATA
```

```
* Problem 3
* Bare plutonium solution sphere
* Sphere diameter: 48.0 inches
* Wall thickness: 0.303 inches aluminium
* Solution composition: gPu/1 = 9.457, Acid Molarity = 1.105
                   Specific Gravity = 1.503
* Plutonium Composition: 2.521 w/o Pu240, 0.075 w/o Pu241,
                    0.014 w/o Pu242
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
 FISSION
 2 7 NUCNAMES
* MAT 1 Plutonium Solution
* MAT 2 Aluminium Wall
* MAT 1
     PU239 2.3201E-05 PU240 6.0140E-07 PU241 1.7720E-08
      HINH20 6.4836E-02 0 3.4367E-02 N 7.6043E-04
* MAT 2
CONC AL27 6.0260E-02
_________
CM
************
* PART 1
 NEST 2
1 SPHERE 1 61.01
2 SPHERE 2 61.79
ALBEDO 0.0
* END OF GLUMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
-1 20 1000 0 STDV 0.003 -1
VOLUME
REGION 1 PART 1 /
END
* END OF MONK DATA
```

```
* Problem 4
* ------
 * Bare U233 Solution Sphere
 * Sphere diameter: 27.24 Inches
* Wall thickness: 0.13 inch aluminium
 * Solution composition: gU/l = 17.14
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
  FISSION
  2 8 NUCNAMES
 * MAT 1 U233 Solution
 * MAT 2 Aluminium Wall
* MAT 1
 CONC U233 4.3280E-05 U234 7.1600E-07 U235 1.8000E-08
       U238 2.8100E-07 HINH20 6.6636E-02 O 3.3607E-02
       N 1.1780E-04
* MAT 2
 CONC AL27 6.0260E-02
 ******** GEOMETRY - SPECIFICATION OF PROBLEM GEOMETRY
* PART 1
 NEST 2
1 SPHERE 1 34.595
2 SPHERE 2 34.925
ALBEDO 0.0
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
 EDIT CATEGORY
 -1 20 1000 0 STDV 0.003 -1
 VOLUME
 REGION 1 PART 1 /
* END OF MONK DATA
```

```
* Problem 5
* ******
* Bare U235 Metal sphere
* Sphere diameter: 17.42 cm
* Uranium density: 18.75 g/cc
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
FISSION
 1 2 NUCNAMES
* MAT 1 U235 Metal
* MAT 1
CONC U235 4.5447E-02 U238 2.5600E-03
CM
******** GEOMETRY
* PART 1
NEST 1
1 SPHERE 1 8.71
ALBEDO 0.0
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
-1 20 1000 0 STDV 0.003 -1
VOLUME
REGION 1 PART 1 /
END
* END OF MONK DATA
```

```
* Problem 6
* ...........
* Bare U235 Solution sphere
* Sphere diameter: 27.24 inches
* Wall thickness: 0.13 inch aluminium
* Solution Composition: gU/l = 20.12
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
 FISSION
 2 8 NUCNAMES
* MAT 1 U235 Solution Sphere
* MAT 2 Aluminium Wall
* MAT 1
      U234 5.3800E-07 U235 4.8066E-05 U236 1.3800E-07
CONC
       U238 2.8070E-06 HINH20 6.6228E-02 0 3.3736E-02
       N 1.8690E-04
* MAT 2
CONC AL27 6.0260E-02
CM
* PART 1
 NEST 2
1 SPHERE 1 34.595
2 SPHERE 2 34.925
ALBEDO 0.0
  ****************
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
-1 20 1000 0 FTDV 0.003 -1
 VOLUME
REGION 1 PART 1 /
END
* END OF MONK DATA
```

```
* Problem 7
* Water Reflected, low enriched, unmoderated mixed oxide
* sphere, 8 w/o 239PuO2 in U(natural)O2
* Sphere diameter: 38.8 cm
* Oxide density: 11.0170 g/cc
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
 FISSION
 2 5 NUCNAMES
* MAT 1 Mixed Oxide Sphere
* MAT 2 Water
* MAT 1
CONC PU239 0.0019591 U235 0.0001646 U238 0.022450
      0 0.049148
* MAT 2
CONC HINH20 6.6680E-02 0 3.3343E-02
******** GEOMETRY
* PART 1
 NEST 2
1 SPHERE 1 19.4
2 SPHERE 2 39.4
ALBEDO 0.0
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
 -1 20 1000 0 STDV 0.003 -1
VOLUME
REGION 1 PART 1 /
END
* END OF MONK DATA
```

```
* Problem 8
* Water Reflected, Pu-U nitrate solution in cylindrical
* Tank (no reflector above solution within solution tank)
* Cylinder solution diameter: 60.96 cm
* Wall thickness: 0.079 cm, 304L St.Steel
* Bottom thickness: 0.95 cm, 304L St.Steel
* Reflector thickness: 20 cm (walls and bottom)
* Solution height: 95.20 cm
* Reflector height: 106.6 cm (from bottom of solution)
* Solution composition: gPu/1 = 12.4 gU/1=29.9
                   Excess acid molarity = 1.3
                      Specific Gravity = 1.1030
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
 FISSION
 3 14 NUCNAMES
* MAT 1 Pu-U Solution
* MAT 2 St. Steel
* MAT 3 Water
* MAT 1
CONC PU238 8.3767E-09 PU239 2.9365E-05 PU240 1.7386E-06
     PU241 1.0752E-07 PU242 2.1964E-08 U235 5.0609E-07 U236 1.4077E-08 U238 7.5163E-05
     HINH20 6.3896E-02 O 3.4957E-02 N 1.0883E-03
* MAT 2
 CONC FE 6.331E-02 CR 1.654E-02 NI 6.510E-03
* MAT 3
CONC HINH20 6.6680E-02 0 3.3343E-02
CM
* PART 1
 NEST 4
1 ZROD ORIGIN 0.0 0.0 20.95 1 30.48 95.20
2 ZROD CRIGIN 0.0 0.0 20.95 0 30.48 106.6
3 ZROD ORIGIN 0.0 0.0 20.0 2 30.559 107.55
4 ZROD
                              3 50.559 127.55
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
 -1 20 1000 0 STDV 0.003 -1
```

```
VOLUME
REGION 1 PART 1 /
END

* END OF MONK DATA

* SCAN DATA

CODE 6
123456
VISAGE
1000

* PLAN VIEW 1
0.0 35.0 18.0 35.0 35.0 18.0
0.0 0.0 18.0
VISAGE 1000

* ELEVATION 1
0.0 0.0 127.0 35.0 0.0 127.0
0.0 0.0 0.0 0.0
```

```
* Problem 9
* -------
* Water Reflected, Pu-U-Gd nitrate solution in cylindrical
* Tank (no reflector above solution within solution tank)
* Cylinder solution diameter: 61.028 cm
* Wall thickness: 0.079 cm, 304L St.Steel
* Bottom thickness: 0.95 cm, 304L St.Steel
* Reflector thickness: 20 cm (walls and bottom)
* Solution height: 75.3 cm
* Reflector height: 106.6 cm (from bottom of solution)
* Solution composition: gPu/l = 77.3 gU/l=176.8
                       Excess acid molarity = 3.25
                        Specific. Gravity = 1.462
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
  FISSION
  3 16 NUCNAMES
* MAT 1 Pu-U-Gd Solution
* MAT 2 St. Steel
* MAT 3 Water
* MAT 1
CONC PU238 2.35E-06 PU239 1.826E-04 PU240 1.118E-05 PU241 7.160E-07 PU242 1.190E-07 U234 2.700E-08 U235 3.013E-06 U236 5.400E-08 U238 4.442E-04
       HINH20 5.5178E-02 0 3.8689E-02 N 3.7278E-03
      GD 4.060E-06
* MAT 2
 CONC FE 6.331E-02 CR 1.654E-02 NI 6.510E+03
* MAT 3
CONC HINH2O 6.6680E-02 0 3.3343E-02
CM
********* GEOMETRY
* PART 1
 NEST 4
1 ZROD ORIGIN 0.0 0.0 20.95 1 30.514 75.3
2 ZROD ORIGIN 0.0 0.0 20.95 0 30.514 106.6
3 ZROD ORIGIN 0.0 0.0 20.0 2 30.593 107.55
4 ZROD
                               3 50.593 127.55
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
 EDIT CATEGORY
 -1 20 1000 0 STDV 0.003 -1
 VOLUME
```

REGION 1 PART 1 /
END

* END OF MONK DATA

* END OF MONK DATA

```
* Problem 10
 * Lattice of PuO2-UO2 rods in Pu-U-Gd nitrate solution in
 * water-reflected cylindrical tank. (no reflector above rods
 * inside tank)
* Tank Geometry:
* Inside diameter: 55.5 cm
* Wall thickness: 0.79 cm (304L St. Steel)
 * Inside Height: 106.7 cm
 * Reflector thickness: 20 cm (walls and bottom)
* Base thickness: 1.426 cm (304L St. Steel)
 * Reflector Height: 106 cm (from bottom of solution)
* Solution composition: gPu/1 = 77.63, gU/1 = 180.0 gGd/1 = 1.338
* Excess acid molarity = 3.4, Specific gravity = 1.463
* Fuel Pins
* Fuel pin lattice pitch: 3.048 cm (triangular)
* Number of fuel pins: 301
* Cladding: 316 St. Steel
* Fuel Column Length: 69.215
* Fuel O.D.: 0.495 cm
* Cladding O.D: 0.584 cm
* Solution
* Critical Height: 68.862
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
  FISSION
  5 12 NUCNAMES
* MAT 1 Fuel
* MAT 2 Pu-U-Gd Solution
* MAT 3 304L St. Steel
* MAT 4 316L St. Steel
* MAT 5 Water
* MAT 1
CONC PU239 0.004990 PU240 0.0006919 PU241 0.0001002
        U235 0.0001243 U238 0.01717 O 0.04612
* MAT 2
 CONC
        PU239 0.00018354 PU240 0.00001118 PU241 0.0000007118
         U235 0.000003067 U238 0.0004534 HINH20 0.054974
         O 0.038564 N 0.0037298 FE 0.0000086273
         GD 0.0000051244
* MAT 3
 CONC
        FE 0.058886 NI 0.0082374 Ck 0.017672
* MAT 4
 CONC
       FE 0.048381 NI 0.0079078 CR 0.012649
* MAT 5
       HINH20 0.066884 0 0.033442
 CONC
CM
```

```
* PART 1
  NEST 4
1 2ROD ORIGIN 0.0 0.0 21.426 BH1 27.75 69.215
2 2ROD ORIGIN 0.0 0.0 21.426 0 27.75 106.7
3 2ROD ORIGIN 0.0 0.0 20.0 3 28.54 108.126
4 ZROD
                                  BH4 48.54 128.126
* HOLE DATA
TRIANGLE 3 1 2 4
   3.048 0.292 0.292 WRAP 11 100 100
   MATS 11
 (-3)*3 (-2)*5 (-3)*3
  -3 (-2)*10 -3
 -3 (-2)*11 -3
     (-2)*80
 -3 (-2)*17 -3
 -3 (-2)*18 -3
 -3 (+2)*19 -3
 -3 (-2)*18 -3
 -3 (-2)*17 -3
    (-2)*80
 -3 (-2)*11 -3
 -3 (-2)*10 -3
 (-3)*3 (-2)*5 (-3)*3
 1 4 -3 0 0
GLOBE 2 1 4
 1 0.2475 1 4
PLATE 1 2
    0 0 1 1 68.862 0 2
PLATE 1 5
      0 0 1 1 127.426 0 5
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
-1 20 1000 0 STDV 0.003 -1
MULTIFISS STD
 REGION 1 PART 1 /
 END
* END OF MONK DATA
* END OF MONK DATA
* SCAN DATA
CODE 6
123456
VISAGE
```

* PLAN VIEW 1 -30 30 30 30 30 30 -30 -30 30 VISAGE 1000 * ELEVATION -48 0 128 48 0 128 -48 0 0 END

```
* Problem 11
* 3 kg plutonium cylindrical metal units in a 4 \times 4 \times 4
* tare square array
* Plutonium diameter: 6.525 cm
* Plutonium height: 4.633 cm
* Centre-centre spacing
              vertical: 7.86 cm
             horizontal: 12.51 cm
* Plutonium density: 19.53 g/cc
* MONK DATA:
* UNIT 1 MATERIAL COMPOSITIONS
 FISSION
 1 4 NUCNAMES
* MAT 1 Plutonium cylindrical units
* MAT 1
CONC PU239 4.6053E-02 PU240 2.9263E-03 PU241 2.2454E-04
      PU242 4.8612E-06
******* OF PROBLEM GEOMETRY
* PART 1
NEST 2
1 ZROD ORIGIN 6.255 6.255 1.6135 1 3.2625 4.633
2 BOX
                                0 12.51 12.51 7.86
* PART 2
ARRAY 4 4 4
(1)*64
* PART 3
NEST 2
                        P2 50.04 50.04 31.44
1 BOX
2 BOX
                        0 50.04 50.04 31.44
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
 -1 20 1000 0 STDV 0.003 -1
```

MULTIFISS STD REGION 1 PART 3 / END

* END OF MONK DATA

*

8

* END OF MONK DATA

```
* Problem 12
 * REFERENCE: PNL-TR-452 (CEA-R-3946), J. BOULY, ET. AL.,
 "Neutron Interaction in Air of Cylindrical Containers
 * Holding Either Uranium and Plutonium Solutions*
 " March, 1970
 * GEOMETRY: 6 tanks in two lines 3 (x = 3 y = 2), 10 cm
            edge-to-edge spacing
   Tank i.d. = 24.98 cm
   Tank inside height = 101.7 cm
   Tank Wall Thickness (radial): 0.3 cm (Z3CN18/10 St. Steel)
   Tank Wall Thickness (top and bottom) = 1.6 cm
   ARRAY is centred in room with (estimated)
   Distance, centre to X direction Walls: 464.0 cm
 * Distance, centre to Y direction Walls: 525.0 cm
 * Distance, tank bottom to floor: 100.0 cm
 * Distance, tank bottom to ceiling: 501.0 cm
   Wall, floor, ceiling concrete thickness= 30.0 cm
* Solution composition: gPu/1 = 115.1, Acid Molarity = 2.01
                        Specific Gravity = 1.260
* Pu composition: 4.23 w/o Pu240, 0.29 w/o Pu240,
           0.016 W/o Pu242
* MOI . . ATA:
* UNIT 1 MATERIAL COMPOSITIONS
  FISSION
  3 13 NUCNAMES
* MAT 1 Plutonium Solution
* MAT 2 St. Steel
* MAT 3 Concrete
* MAT 1
 CONC
      PU239 2.7682E-04 PU240 1.2214E-05 PU241 8.339E-07
       PU242 4.58E-08 HINH20 6.0070E-02 0 3.6540E-02
       N 2.3699E-03
* MAT 2
  CONC FE 6.331E-02 CR 1.654E-02 NI 6.510E-03
* MAT 3
         HINH20 9.5470E-03 0 4.5374E-02 FE 1.3431E-03
         SI 1.2899E-02 AL27 3.3567E-03 CA 2.6128E-03
* Critical Height 39.24 cm
CM
******** GEOMETRY
------
* PART 1
 NEST 3
```

```
1 ZROD ORIGIN 17.79 17.79 1.0 BH1 12.49 101.7
2 ZROD ORIGIN 17.79 17.79 0.0 2 12.79 103.7
3 BOX 0 35.58 35.58 103.7
* PART 2
ARRAY 3 2 1
(1)*5
* PART 3
NEST 3
1 BOX ORIGIN 410.63 489.42 100.0 P2 106.74 71.16 103.7
2 BOX ORIGIN 30.0 30.0 30.0 0 928.0 1050.0 601.0
3 BOX 3 988.0 1110.0 661.0
* HOLE DATA
PLATE 1 1 0 0 1 1 39.24 0 1
* END OF GEOMETRY MODEL (UNIT 2)
* UNIT 4
EDIT CATEGORY
-1 20 1000 0 STDV 0.003 -1
 MULTIFISS STD
 REGION 1 PART 3 /
END
* END OF MONK DATA
```

APPENDIX B SCALE3.1 INPUT DATA LISTINGS FOR KENOVa CASES

=CSAS 25

PROBLEM 1 WATER-REFLECTED PLUTONIUM METAL SPHERE

HANSEN-ROACH INFHOMMEDIUM PU-239 1 0.0 0.04698 END PU-240 1 0.0 0.002575 END

PU-241 1 0.0 0.000149 END

PU-242 1 0.0 0.0000099 END

H 2 0.0 0.066067 END

2 0.0 0.033032 END

END COMP

PROB 1 KENO 5 WATER-REFLECTED PLUTONIUM METAL SPHERE

READ PARAM RND=6 TME=400 GEN=103 NPG=300 MKU=YES

CKU=YES END PARAM

READ GEOM

SPHERE 1 1 4.11 SPHERE 2 1 24.11 CUBOID 0 1 25.0 -25.0 25.0 -25.0 25.0 -25.0

END GEOM

READ BOUNDS

ALL=VAC

END BOUNDS

READ ARRAY

NUX=1 NUY=1 NUZ=1

END ARRAY

END DATA

```
≈CSAS 25
PROBLEM 2 WATER-REFLECTED PLUTONIUM SOLUTION SPHERE
HANSEN-ROACH INFHOMMEDIUM
PU-239 1 0.0 3.3662E-4 END
PU-240 1 0.0 1.6163E-5 END
H
       1 0.0 6.0260E-2 END
       1 0.0 3.7734E-2 END
0
        1 0.0 2.7595E-3 END
2 0.0 5.8886E-2 END
2 0.0 8.2374E-3 END
N
FE
NI
         2 0.0 1.7672E-2 END
CR
       3 0.0 0.066067 END
3 0.0 0.033032 END
H
0
END COMP
PROB2 KENOS WATER-REFLECTED PLUTONIUM SOLUTION SPHERE
READ PARAM RND=6 TME=400 GEN=103 END PARAM
READ GEOM
SPHERE 1 1 14.568

SPHERE 2 1 14.692

SPHERE 3 1 39.6922

CUBOID 0 1 55.0 -55.0 55.0 -55.0
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
NUX=1 NUY=1 NUZ=1
END ARRAY
END DATA
END
```

```
≈CSAS 25
PROBLEM 3 BARE PLUTONIUM SOLUTION SPHERE
218GROUPNDF4 INFHOMMEDIUM
PU-239 1 0.0 2.3201E-5 END
PU-240 1 0.0 6.0140E-7 END
PU-241 1 0.0 1.7720E-8 END
H 1 0.0 6.4836E-2 END
0
       1 0.0 3.4367E-2 END
N 1 0.0 7.6043E-4 END
AL 2 0.0 6.0260E-2 END
END COMP
PROB 3 KENO 5 BARE PLUTONIUM SOLUTION SPHERE
READ PARAM RND=6 TME=400 GEN=103 END PARAM
READ GEOM
SPHERE 1
SPHERE 2
             1 61.01
            1 61.75
1 75.0 -75.0 75.0 -75.0 75.0 -75.0
CUBOID 0
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
NUX=1 NUY=1 NUZ=1
END ARRAY
END DATA
END
```

```
≡CSAS 25
PROBLEM 4 BARE U233 SOLUTION SPHERE
218GROUPNDF4 INFHOMMEDIUM
U-233 1 0.0 4.3280E-5 END

U-234 1 0.0 7.1600E-7 END

U-235 1 0.0 1.8000E-8 END

U-238 1 0.0 2.8100E-7 END

H 1 0.0 6.6636E-2 END

O 1 0.0 3.3607E-2 END

N 1 0.0 1.1780E-4 END

AL 2 0.0 6.0260E-2 END
END COMP
PROB 4 KENO BARE U233 SOLUTION SPHERE
READ PARAM RND=6 TME=400 GEN=103 END PARAM
READ GEOM
SPHERE 1 1 34.595
SPHERE 2 1 34.925
CUBOID 0 1 75.0 -75.0 75.0 -75.0 75.0 -75.0
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
NUX=1 NUY=1 NUZ=1
END ARRAY
END DATA
```

=CSAS 25

PROBLEM 5 BARE U235 METAL SPHERE HANSEN-ROACH INFHOMMEDIUM U-235 1 0.0 4.5447E-2 END U-238 1 0.0 2.560E-3 END H 2 0.0 0.066 END

END COMP
PROB 5 KENO 5 BARE U235 METAL SPHERE
READ PARAM RND=6 TME=400 GEN=103 END PARAM
READ GEOM
SPHERE 1 1 8.71
CUBOID 0 1 25.0 -25.0 25.0 -25.0 25.0 -25.0
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
MUX=1 NUY=1 NUZ=1
END ARRAY
END DATA
END

```
=CSAS 25
 PROBLEM 6 BARE U235 SOLUTION SPHERE
HANSEN-ROACH INFHOMMEDIUM
U-234 1 0.0 5.3800E-7 END
U-235 1 0.0 4.8066E-5 END
U-236 1 0.0 1.3800E-7 END
U-238 1 0.0 2.8070E-6 END
H 1 0.0 6.6228E-2 END
O 1 0.0 3.3736E-2 END
N 1 0.0 1.8690E-4 END
AL 2 0.0 6.0260E-2 END
END COMP
PROB 6 KENO 5 BARE U235 SOLUTION SPHERE
READ PARAM RND=6 TME=400 GEN=103 END PARAM
READ GEOM
SPHERE 1 1 34.595

SPHERE 2 1 34.925

CUBOID 0 1 55.0 -55.0 55.0 -55.0 55.0 -55.0
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
NUX=1 NUY=1 NUZ=1
END ARRAY
END DATA
END
```

```
=CSAS 25
PROBLEM 7 WATER REFLECTED, LOW ENRICHED, UNMODERATED MIXED OXIDE SPHERE
HANSEN-ROACH INFHOMMEDIUM
PU-239 1 0.0 1.9591E-3 END
U-235 1 0.0 1.6460E-4 END
U-238 1 0.0 2.2450E-2 END
0 1 0.0 4.9148E-2 END
H2O 2 1.0 END
END COMP
PROB 7 KENO 5 WATER REFLECTED, LOW ENRICHED, UNMODERATED MIXED OXIDE SPHERE
READ PARAM RND=6 TME=400 GEN=103 END PARAM
READ GEOM
           1 19.4
SPHERE 1
SPHERE 2 1 39.4
CUBOID 0 1 55.0 -55.0 55.0 -55.0 55.0 -55.0
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
NUX=1 NUY=1 NUZ=1
END ARRAY
END DATA
END
```

```
=CSAS 25
PROBLEM 9 WATER-REFLECTED PU-U NITRATE SOLUTION IN CYLINDRICAL TANK
HANSEN-ROACH INFHOMMEDIUM
PU-238 1 0.0 8.3767E-9 END
PU-239 1 0.0 2.9365E-5 END
PU-240 1 0.0 1.7386E-6 END
PU-241 1 0.0 1.0752E-7 END
PU-242 1 0.0 2.1964E-8 END
U-235 1 0.0 5.0609E-7 END
       1 0.0 1.4077E-8 END
1 0.0 7.5163E-5 END
U-236
U-238
        1 0.0 6.3896E-2
                           END
H
        1 0.0 3.4957E-2 END
        1 0.0 1.0883E-3 END
N
        2 0.0 6.331E-2
FE
                          END
CR
        2 0.0 1.654E-2
                           END
        2 0.0 6.510E-3
                          END
H
        3 0.0 6.6680E-2 END
        3 0.0 3.3343E-2 END
END COMP
PROB 8 KENOS PLUTONIUM SPHERE IN WATER
READ PARAM RND=6 TME=500 GEN=103 END PARAM
READ GEOM
                               0.0
CYLINDER 1
             1 30.48 95.2
CYLINDER 0 1 30.48 106.6 0.0 CYLINDER 2 1 30.559 106.6 -0.95
CYLINDER 3 1 50.559 106.6 -20.95
         0 1 200.0 -200.0 200.0 -200.0 200.0 -200.0
CUBOID
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
NUX=1 NUY=1 NUZ=1
END ARRAY
END DATA
END
```

```
=CSAS 25
PROBLEM 9 WATER-REFLECTED PU-U-GD NITRATE SOLUTION IN CYLINDRICAL TANK
HANSEN-ROACH INFHOMMEDIUM
PU-238 1 0.0 2.3500E-6 END
PU-239 1 0.0 1.8260E-4 END
PU-240 1 0.0 1.1180E-5 END
PU-241 1 0.0 7.1600E-7 END
PU-242 1 0.0 1.1900E-7 END
U-234 1 0.0 2.7000E-8 END
U-235 1 0.0 3.0130E-6 END
        1 0.0 5.4000E-8 END
U-236
U-238 1 0.0
              4.4420E-4
                         END
        1 0.0 5.5178E-2 END
        1 0.0 3.8688E-2 END
N
       1 0.0 3.7278E-3 END
       1 0.0 4.0600E-6 END
FE
       2 0.0 6.331E-2 END
CR
       2 0.0 1.654E-2 END
       2 0.0 6.510E-3
                          END
H
       3 0.0 6.6680E-2 END
       3 0.0 3.3343E-2 END
END COL'P
IROB 9 (ENOS PU-U-GD NITRATE SOLUTION IN CYL. TANK
READ PARAM RND=6 TME=200 GEN=40 END PARAM
READ GROM
CYLINDER 1 1 30.514 75.3 0.0
CYLINDER 0 1 30.514 106.6 0.0
CYLINDER 2 1 30.593 106.6 -0.95
CYLINDER 3 1 50.593 106.6 -20.95
CUBOID 0 1 200.0 -200.0 200.0 -200.0 200.0 -200.0
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
NUX=1 NUY=1 NUZ=1
END ARRAY
END DATA
END
```

```
∍CSAS 25
PROBLEM 10 LATTICE OF PUO2-UO2 RODS IN PU-U-GD SOLUTION
HANSEN-ROACH LATTICECELL
PU-239 1 0.0 4.9900E-3 END
       1 0.0 6.9190E-4 END
PU-240
PU-241
       1 0.0 1.0020E-4 END
U-235
       1 0.0 1.2430E-4
                       END
       1 0.0 1.7170E-2
U-238
                       END
0
       1 0.0 4.6120E-2
                       END
PU-239
       2 0.0 1.8354E-4
                       END
PU-240
       2 0.0 1.1180E-5
                       END
PU-241
       2 0.0 7.1180E-7
                       END
U-235
       2 0.0 3.0670E-6 END
                       END
U-238
       2 0.0 4.5340E-4
       2 0.0
              5.4974E-2
                        END
       2 0.0
              3.8564E-2
                        END
              3.7298E-3
       2 0.0
N
                        END
FE
       2 0.0 8.6273E-6
                       END
GD
       2 0.0 5.1244E-6 END
FE
       3 0.0 5.8886E-2 END
NI
       3 0.0 8.2374E-3 END
       3 0.0 1.7672E-2 END
CR
FE
       4 0.0 4.8381E-2 END
       4 0.0 7.9078E-3 END
NI
CR
       4 0.0 1.2649E-2 END
       5 0.0 6.6884E-2 END
H
0
       5 0.0 3.3442E-2
                        END
END COMP
TRIANGPITCH 3.048 0.495 1 5 0.584 4 END
PROB 10 LATTICE OF PUO2-UO2 RODS IN PU-U-GD SOLUTION IN CYL TANK
READ PARAM RND=6 TME=600 GEN=103 END PARAM
READ GEOM
UNIT 1
CYLINDER 1
            1
                0.2475
                        68.862
                                0.0
CYLINDER 4
               0.292
           - 1
                        68.862
                               0.0
CUBOID
         2 1 0.65991
                       -0.65991 0.762 -0.762 68.862 0.0
UNIT 2
CUBOID
         2 1 0.65991 -0.65991 0.762
                                        -0.762 68.862
UNIT 3
CYLINDER 1
             1
                0.2475 68.862 0.0
CYLINDER 4
                0.292
                        68.862
UNIT 4
CYLINDER
                 0.2475
                        0.353 0.0
                        0.353 0.0
CYLINDER 4
                0.252
CUBOID
         0
                0.55991
                        -0.65991 0.762
                                        -0.762 0.353 0.0
UNIT 5
CUBOID
       0
            1 0.65991
                       -0.65991 0.762 -0.762 0.353 0.0
UNIT 6
CYLINDER 1 1 0.2475 0.353
                                0.0
CYLINDER 4 1 0.292
                       0.353
                                 0.0
UNIT 7
ARRAY 4
        -1.979735 -11.43 0.0
UNIT 8
ARRAY 3
        -8.57885 -22.098 0.0
UNIT 9
ARRAY 2 -1.979735 -11.43 0.0
CORE 1 1 -8.57885 -22.098 0.0
CYLINDER 2 1 27.75 68.862 0.0
HOLE 9 -10.55858 0.0 0.0
```

```
HOLE 9 10.55858 0.0 0.0
HOLE 3 13.1983 0.0 0.0
HOLE 3 -13.1983 0.0 0.0
HOLE 3 13.1983 3.048 0.0
HOLE 3 -13.1983 3.048 0.0
HOLE 3 13.1983 6.096
HOLE 3 -13.1983
               6.096
HOLE 3 13.1983
                -3.048 0.0
                -3.048
HOLE 3 -13.1983
HOLE 3 13,1983
                -6.096
HOLE 3 -13.1983
                -6.096
HOLE 3 1.31983
               22.86 0.0
HOLE 3 3.95949 22.86 0.0
HOLE 3 6.59915 22.86 0.0
HOLE 3 -1.31983 22.86 0.0
HOLE 3 -3.95949 22.86
                      0.0
HOLE 3 -6.59915 22.86
                       0.0
      1.31983 -22.86
HOLE 3
HOLE 3
       3.95949
                -22.86
HOLE 3
       6.59915
                -22.86
HOLE 3
       -1.31983 -22.86
      -3,95949
HOLE 3
                -22.86 0.0
HOLE 3 -6.59915 -22.86 0.0
HOLE 3 0.0
                24.384 0.0
HOLE 3 2.63966 24.384 0.0
HOLE 3 5.27932 24.384 0.0
HOLE 3 0.0
                -24.384 0.0
HOLE 3 2.63966
               -24.384 0.0
HOLE 3 5.27932
                -24.384 0.0
HOLE 3 -2.63966
                24.384 0.0
HOLE 3 -5.27932
HOLE 3 -2.63966
                24.384 0.0
                -24.384 0.0
                -24.384 0.0
HOLE 3
       -5.27932
HOLE 3 1,31983 23,908 0.0
HOLE 3 3.95949 23.908 0.0
HOLE 3 -1.31983 23.908 0.0
HOLE 3 -3.95949
                23.908 0.0
HOLE 3 1.31983 -23.908 0.0
HOLE 3 3.95949 -23.908 0.0
HOLE 3 -1.31983 -23.908 0.0
      -3.95949
                -23,908 0.0
HOLE 3
       0.0
HOLE 3
                25.432 0.0
HOLE 3
        0.0
                -25.432 0.0
HOLE 3
        10.55864 12.192 0.0
HOLE 3
        -10.55864 12.192 0.0
HOLE 3
        9.23881 13.716 0.0
HOLE 3
        11.87847 13.717 0.0
HOLE 3
        -9.23881 13.716 0.0
HOLE 3
        -11.87847 13.717 0.0
HOLE 3
        10.55864 15.241 0.0
HOLE 3
        -10.55864 15.241 0.0
HOLE 3
        9.23881
                 16.765 0.0
                 16.765 0.0
HOLE 3
        -9.23881
HOLE 3
        9.23881
                  19.813 0.0
                  19.813 0.0
HOLE 3
        -9.23881
        10.55864
HOLE 3
                 -12.192 0.0
        -10.55864 -12.192 0.0
HOLE 3
HOLE 3
        9.23881 -13.716 0.0
HOLE 3
        11.87847 -13.717 0.0
```

```
-9.23881 -13.716 0.0
-11.87847 -13.717 0.0
10.55864 -15.241 0.0
HOLE 3
HOLE 3
HOLE 3
         -10.55864 -15.241 0.0
HOLE 3
         9.23881 -16.765
HOLE 3
         -9.23881
HOLE 3
                    -16.765 0.0
         9.23881
                   -19.813 0.0
HOLE 3
HOLE 3
         -9.23881
                    ~19.813 0.0
CYLINDER 0 1 27.75 106.0 0.0
HOLE 7 -10.55858 0.0 68.862
        10.55858 0.0 68.862
HOLE 7
HOLE 8
        0.0 0.0 68.862
HOLE 6 13.1983 0.0 68.862
HOLE 6 -13.1983 0.0 68.862
HOLE 6 13.1983
                3.048 68.862
HOLE 6 -13.1983
                3.048
                       68,862
HOLE 6 13.1983
                 6.096 68.862
HOLE 6 -13.1983
                6.096 68.862
HOLE 6 13.1983 -3.048 68.862
HOLE 6 ~13.1983 -3.048 68.862
HOLE 6 13.1983 -6.096 68.862
HOLE 6 -13.1983
                -6.096 68.862
HOLE 6 1.31983 22.86 68.862
HOLE 6 3.95949 22.86 68.862
HOLE 6 6.59915 22.86 68.862
HOLE 6
       -1.31983 22.86 68.862
-3.95949 22.86 68.862
HOLE 6
                 22.86
                        68.862
HOLE 6
        -6.59915
                 -22.86 68.862
        1.31983
HOLE 6
HOLE 6
       3.95949
                 -22.86 68.862
HOLE 6 6.59915
                 -22.86 68.862
HOLE 6 -1.31983 -22.86 68.862
HOLE 6 -3.95949
                 -22.86 68.862
HOLE 6 -6.59915 -22.86 68.862
HOLE 6 0.0
                 24.384 68.862
HOLE 6 2.63966
                 24.384 68.862
HOLE 6 5.27932
                 24.384 68.862
HOLE 6 0.0
                 -24.384 68.862
HOLE 6
       2.63966
                 -24.384 68.862
       5.27932
                 -24.384 68.862
HOLE 6
HOLE 5
       +2.63966
                 24.384 68.862
HOLE 6 -5.27932
                 24.384 68.862
HOLE 6 -2.63966 -24.384 68.862
HOLE 6 -5.27932 -24.384 68.862
HOLE 6 1.31983 23.908 68.862
HOLE 6 3.95949 23.908 68.862
HOLE 6 -1.31983 23.908 68.862
HOLE 6 -3.95949 23,908 68,862
HOLE 6 1.31983 -23.908 68.862
HOLE 6 3.95949 -23.908 68.862
                 -23.908 68.862
-23.908 68.862
HOLE 6
        -1.31983
HOLE 6
        -3.95949
HOLE 6
                 25.432 68.862
        0.0
HOLE 5
        0.0
                 -25.432
                         68.862
HOLE 6
        10.55864 12.192 68.862
HOLE 6
        -10.55864 12.192 68.862
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```
9.23881 13.716 68.862
HOLE 5
HOLE 6
         11.87847 13.717 68.862
HOLE 6
         -9.23881 13.716 68.862
HOLE 6
         -11.87847 13.717 68.862
10.55864 15.241 68.862
HOLE 6
HOLE 6
         -10.55864 15.241 68.862
                    16.765 68.862
HOLE 6
         9.23881
HOLE 6
         -9.23881
                     16.765 68.862
HOLE 6
         9.23881
                     19.813 68.862
HOLE 6
         -9.23881
                     19.813 68.862
HOLE 6
         10.55864 -12.192 68.862
HOLE 6
         -10.55864 -12.192 68.862
HOLE 6
         9.23881 -13.716 68.862
HOLE 6
         11.87847 -13.717 68.862
HOLE 6
         -9.23881 -13.716 68.862
HOLE 6
         -11,87847 -13.717 68.862
         10.55864 -15.241 68.862
-10.55864 -15.241 68.862
HOLE 6
HOLE 6
                    -16.765
HOLE 6
         9.23881
                             68.862
HOLE 6
         -9.23881
                     -16.765 68.862
                    -19.813 68.862
HOLE 6
         9.23881
HOLE 6
         -9.23881
                     -19.813 68.862
CYLINDER 3 1 27.829 106.0 -1.426
CYLINDER 5 1 47.829 106.0 -21.426
CUBOID
          0 1 50 -50 50 -50 110 -30
END GEOM
READ ARRAY
ARA=1
NUX=13 NUY=29 NUZ=1
FILL
                      1
                            1
                       2
                          1
                             2
                                1
    2
       1
          2
                2
                                   2
                   2
                             1
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             2
                    2
                          2
                             1
                                2
                 2
                       2
                          1
                             2
                                1
                                       1
END FILL
```

```
ARA=2
NUX=3
      NUY=17 NUZ=1
FILL
        2 1
    2
       1 2
       2 1
    2
          2
       1
    1
        2
    2
       1
          2
        2
           1
           2
           2
        2
           2
    2
       1
           1
    1
       2
    2 1
           2
    1 2
END FILL
ARA=3
NUX=13 NUY=29 NUZ=1
FILL
           4
                 4
                     5
                        4 5 4 5 4 5 4
          5
                  5
                     4
                        5
                           4
                               5
                                  4
                                     5 4
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              5
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                        4
                               4
END FILL
ARA=4
NUX=3 NUY=15 NUZ=1
FILL
       5
   4
    5
       4
          5
       5
    4
          4
    5
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       5
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          4
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          5
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       5
          4
```

5 4 5

XUL=-18 YUL=18 ZUL=69.1 XLR=18 YLR=-18 ZLR=69.1 UAX=1.0 VDN=-1.0 NAX=120 END

XUL=-48 YUL=0 ZUL=107 XLR=48 YLR=0 ZLR=-20 UAX=1.0 WDN=-1.0 NAX=120 END

XUL=-28 YUL=0 ZUL=70 XLR=28 YLR=0 ZLR=40 UAX=1.0 WDN=-1.0 NAX=120 END

END PLOT END DATA END

```
=CSAS 25
PROBLEM 11 PLUTONIUM CYLINDRICAL METAL UNITS
HANSEN-ROACH INFHOMMEDIUM
PU-239 1 0.0 4.6053E-2 END
PU-240 1 0.0 2.9263E-3 END
PU-241 1 0.0 2.2454E-4 END
PU-242 1 0.0 4.8612E-6 END
END COMP
PROB 11 KENO5 FLUTONIUM CYLINDRICAL METAL UNITS
READ PARAM RND=6 TME=600 GEN=103 NPG=330 MKU=YES
              CKU=YES END PARAM
READ GEOM
UNIT 1
CYLINDER 1 1 3.2625 4.633 0.0
CUBOID 0 1 6.255 -6.255 6.255 -6.255 6.2465 -1.6135
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
ARA=1
NUX=4 NUY=4 NUZ=4
FILL 64R1 END FILL
END ARRAY
READ PLOT
RUN=YES
XUL=0.0 YUL=50.04 ZUL=4.0

XLR=50.04 YLR=0.0 ZLR=4.0

UAX=1.0 VDN=-1.0 NAX=120 END
XUL=0.0
              YUL=5
                            ZUL=49.972
                          ZLR=0.0
XLR=50.04 YLR=5
UAX=1.0 WDN=-1.0 NAX=120 END
 END
END PLOT
END DATA
END
```

```
=CSAS 25
PROBLEM 1. AN ARRAY OF A CYLINDRICAL TANKS CONTAINING PU SOLUTION
HANSEN-ROAC . LATTICECELL
HANSEN-FJA', LATTICECELL
PU-239 , 0.0 2.7682E-4 END
PU-240 1 0.0 1.2214E-5 END
PU-241 1 0.0 8.3390E-7 END
PU-242 1 0.0 4.5800E-8 END
H 1 0.0 6.0070E-2 END
O 1 0.0 3.654E-02 END
N 1 0.0 2.3699E-03 END
FE
        2 0.0 6.3310E-2 END
         2 0.0 1.6540E-2 END
CR
       2 0.0 6.5100E-3 END
NI
       3 0.0 9.547E-03 END
H
         3 0.0 4.5374E-2 END
FE 3 0.0 1.3431E-03 END
SI 3 0.0 1.2899E-02 END
AL 3 0.0 3.3567E-03 END
CA 3 0.0 2.6128E-03 END
END COMP
SQUAREPITCH 35.58 24.98 1 1 25.58 2 END
PROB 12 KENOS AN ARRAY OF CYLINDRICAL TANKS CONTAINING PU SOLUTION
READ PARAM RND=6 TME=400 GEN=103 NPG=300 MKU=YES
                CKU=YES END PARAM
READ GEOM
UNIT 1
CYLINDER 1 1 12.49 39.24 0.0
CYLINDER 0 1 12.49 101.7 0.0
CYLINDER 2 1 12.79 102.7 -1.0

CUBOID 0 1 18.09 -18.09 18.09 -18.09 102.7 -1.0

ARRAY 1 -54.27 -36.18 -1.0

CUBOID 0 1 464 -464 525 -525 501 -100

CUBOID 3 1 494 -494 555 -555 531 -130
END GEOM
READ ARRAY
ARA=1
NUX=3 NUY=2 NUZ=1
FILL 6R1 END FILL
END ARRAY
READ PLOT
XUL=-494
                           YUL=585
YLR=-585
                                                          ZUL=50
XLR=494
                                                           ZLR=50
UAX=1.0 VDN=-1.0 NAX=120 END
XUL=-494 YUL=18.09 ZUL=500
XLR=494 YLR=18.09 ZLR=-130
UAX=1.0 WDN=-1.0 NAX=120 END
END
END PLOT
END DATA
```

APPENDIX C SCALE3.1 ONE-DIMENSIONAL CALCULATIONS (XSDRN CASES) =CSAS 1X PROBLEM 1 WATER-REFLECTED PLUTONIUM METAL SPHERE HANSEN-ROACH MULTIREGION PU-239 1 0.0 0.04698 END PU-240 1 0.0 0.002575 END PU-241 1 0.0 0.000149 END PU-242 1 0.0 0.0000099 END H 2 0.0 0.066067 END 2 0.0 0.033032 END 0 END COMP SPHERICAL END 1 4.11 ONEEXTERMOD 2 24.11 NOEXTERMOD END ZONE END =CSAS 1X PROBLEM 2 WATER-REFLECTED PLUTONIUM SOLUTION SPHERE HANSEN-ROACH MULTIREGION PU-239 1 0.0 3.3662E-4 END PU-240 1 0.0 1.6163E-5 END 1 0.0 6.0260E-2 END H 1 0.0 3.7734E-2 END 0 1 0.0 2.7595E-3 END 2 0.0 5.8886E-2 END N FE 2 0.0 8.2374E-3 END NI 2 0.0 1.7672E-2 END CR 3 0.0 0.066067 END H 3 0.0 0.033032 END END COMP SPHERICAL END 1 14.568 TWOEXTERMOD 2 14.692 ONEEKTERMOD 3 39.6922 NOEXTERMOD END ZONE END =CSAS 1X PROBLEM 3 BARE PLUTONIUM SOLUTION SPHERE HANSEN-ROACH MULTIREGION PU-239 1 0.0 2.3201E-5 END PU-240 1 0.0 6.0140E-7 END PU-241 1 0.0 1.7720E-8 END 1 0.0 6.4836E-2 END 1 0.0 3,4367E-2 END N 1 0.0 7.6043E-4 END 2 0.0 6.0260E-2 END AL END COMP SPHERICAL END 1 61.01 ONEEXTERMOD 2 61.79 NOEXTERMOD END ZONE END □CSAS 1X PROBLEM 4 DARE U233 SOLUTION SPHERE HANSEN-ROACH MULTIREGION U-233 1 0.0 4.3280E-5 END U-234 1 0.0 7.1600E-7 END U-235 1 0.0 1.8000E-8 END

U-238 1 0.0 2.8100E-7 END

```
1 0.0 6.6636E-2 END
1 0.0 3.3607E-2 END
0
       1 0.0 1.1780E-4 END
N
      2 0.0 6.0260E-2 END
END COMP
SPHERICAL END
1 34.595 ONEEXTERMOD
2 34.925 NOEXTERMOD
END ZONE
END
=CSAS 1X
PROBLEM 5 BARE U235 METAL SPHERE
HANSEN-ROACH MULTIREGION
U-235 1 0.0 4.5447E-2 END
U-238 1 0.0 2.560E-3 END
H 2 0.0 0.066 END
END COMP
SPHERICAL END
1 8.71 NOEXTERMOD
END ZONE
=CSAS 1X
PROBLEM 6 BARE U235 SOLUTION SPHERE
HANSEN-ROACH MULTIREGION
U-234 1 0.0 5.3800E-7 END
U-235 1 0.0 4.8066E-5 END
U-236
      1 0.0 1.3800E-7 END
U-238 1 0.0 2.8070E-6 END
H
      1 0.0 6.6228E-2 END
   1 0.0 3.3736E-2 END
1 0.0 1.8690E-4 END
2 0.0 6.0260E-2 END
N ·
AL
END COMP
SPHERICAL END
1 34.595 CNEEXTERMOD
2 34.925
           NOEXTERMOD
END ZONE
END
≠CSAS 1X
PROBLEM 7 WATER REFLECTED, LOW ENRICHED, UNMODERATED MIXED OXIDE SPHERE
HANSEN-ROACH MULTIREGION
PU-239 1 0.0 1.9591E-3 END
U-235 1 0.0 1.6460E-4 END
      1 0.0 2.2450E-2 END
1 0.0 4.9148E-2 END
U-238
H20 2 1.0 END
END COMP
SPHERICAL END
1 19.4 ONEEXTERMOD
2 39.4 NOEXTERMOD
```

END ZONE

MONK6B/KENOVa COMPARISON FOR A NOTIONAL FUEL STORE

A K Ziver and N R Smith

AEA TECHNOLOGY

Summary

MONK6B and KENOVa criticality safety codes are used to model part of a notional fuel store containing PWR fuel assemblies. The results obtained from both codes are presented together with the input/output listings.

CONTENTS

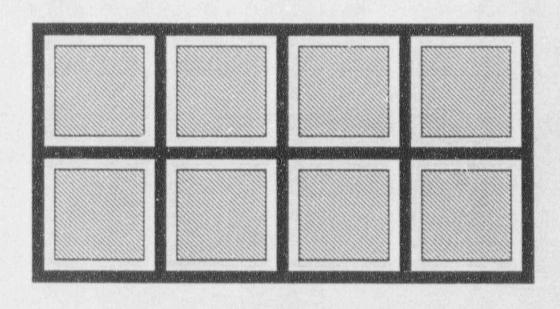
- 1 Description of the Problem
- 2 MONK6B Input Data Listing
- 3 SCALE3.1 (KENOVa) Input Listing
- 4 A View of MONK6B Geometry Model Using VISAGE1B
- 5 A View of the KENOVa Geometry
- 6 Comparison of MONK6B and KENOVa Results
- 7 MONK6B Output
- 8 KENOVa Output

1 DESCRIPTION OF THE PROBLEM

The problem represents 4x2 array of 3.0% enriched PWR fuel elements located between boronated stainless steel storage compartments. The fuel elements comprise 17x17 array of pins located on a 1.27 cm pitch and are 400.0 cm long including 2.0 cm end-caps. The pins have an outer diameter of 1.08 cm which includes a 0.06 cm zircalloy cladding.

The internal dimensions of the storage compartments are 24x24 cm in cross-section and 420 cm in length. The compartment wall thickness is 1.0 cm and there is a 2.0 cm thick base. The compartment has no lid. The fuel elements are surrounded by 30.0 cm water in all directions.

A plan view of the geometrical model is shown below:



Fuel-elements 17 x 17 Water Boronated Steel

Both MONK6B and KENOVa can model this geometry exactly using basic options.

Two KENOVa calculations were performed:

- (i) Using the 16-Group Hansen-Roach Library
- (ii) Using the 27-Group library (a standard criticality library)

2 MONK6B INPUT DATA LISTING

```
* MONK6B Model of PWR Fuel Elements in Water
* Using the UKNDL Point Nuclear Data
FISSION 4 10 NUCNAMES
* material 1 - UO2
* material 2 - zircalloy
* material 3 - boronated stainless steel
* material 4 - water
ATOM 10.65 U235 0.0304
                              U238 0.9696
WGT 6.5
            ZR 1.0
CONC
             FE 5.81377E-2 CR 1.57421E-2
                                               NI 7.74679E-3
             B10 4.99157E-4 B11 2.02430E-3
ATOM 0.998 HINH20 2.0
                            0 1.0
* part 1 - single fuel element plus half-thickness compartment
          (fuel; water at end; compartment)
NEST 3
BOX
     ORIGIN 0.5 0.5 2.0 BH1 24.0 24.0 400.0
BOX ORIGIN 0.5 0.5 2.0 4 24.0 24.0 420.0
BOX
                               25.0 25.0 422.0
* part 2 - assemble 4x2 array of elements in compartments
ARRAY 4 2 1 (1)*8
* part 3 - add remaining half-thickness of compartment and war. r
BOX ORIGIN 30.5 30.5 30.0 P2 100.0 50.0 422.0 BOX ORIGIN 30.0 30.0 30.0 3 101.0 51.0 422.0 BOX
* hole 1 - PWR fuel element
SQUARE 3 1 2 4 HTRANS 12.0 12.0 0.0
 1.27 0 0 0.48 0.54
 WRAP 17 17 10.795 10.795 10.795 10.795
  -2 2 4 4 4
* hole 2 - provide axial partitions in fuel region
PLATE 2 1 2
0 0 1 2 398.0 2 2.0 1 2
```

0

^{* 1000} superhistories per stage

^{*} terminating when standard deviation < 0.0015

```
-1 5 100 0 STDV 0.0015 -1
```

* starting source distributed within the column

```
MULTIFISS STD
REGION 1 PART 3 /
END
```

```
* picture 1 - horizontal section array
* picture 2 - close-up of picture 1
```

*CODE 4

/.0

*VISAGE 1000

161 111 200 0 0 200 56 56 200 30 30 200 42 111 482 42 0 420 42 111 40 42 0 0 *0 111 200 *30 56 200 *42 0 482 *42 0 40

* END

^{*} picture 3 - vertical section at top of array

^{*} picture 4 - vertical section at base of array

3 SCALE3.1 (KENOVa) INPUT LISTING

```
±CSAS 25
PWRARRAY KENOVA CASE COMPARISON WITH MONK 6B
27GROUPNDF4 LATTICECELL
U-235 1 0.0 7.22222E-4
                2.30351E-2
4.75146E-2
4.29091E-2
U-238
           0.0
                              END
           0.0
                              END
          0.0
ZR
                              END
                 5.81377E-2
FE
        3 0.0
                              END
                 1.57421E-2
7.74679E-3
       3 0.0
CR
                              END
       3 0.0
NI
                              END
B-10
       3 0.0 4.99157E-4
                              END
      3 0.0 2.02430E-3
B-11
                              END
H
       4 0.0 6.67221E-2
                              END
        4 0.0
                 3.3361E-02
                              END
END COMP
SQUAREPUTCH 1.27 0.96 1 4 1.08 2 END
PWRARRAY KENO CASE COMPARISON WITH MONK63
READ PARAM RND=6 TME=360 GEN=40 END PARAM
READ GEOM
UNIT 1
CYLINDER 1 1 0.48 398.0 2.0
CYLINDER 2 1 0.54 400.0 0.0
        4 1 0.635 -0.635 0.635 -0.635 400.0 0.0
UNIT 2
ARRAY 1 -10.795 -10.795 0.0
CUBOID 4 1 12 -12 12 -12 420.0 0.0 CUBOID 3 1 12.5 -12.5 12.5 -12.5 420.0 -2.0
ARRAY 2 -50 -25 -2
CUBOID 3 1 50.5 -50.5 25.5 -25.5 420.0 -2.0
CUBOID 4 1 80.5 -80.5 55.5 -55.5 450.0 -32.0
END GEOM
READ BOUNDS
ALL=VAC
END BOUNDS
READ ARRAY
ARA=1
NUX=17 NUY=17 NUZ=1
FILL
 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
  1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
 1 1 1 1 1 1 1 1 1
                                   1
   1 1 1 1 1 1 1 1 1
                             1 1
                                   1
                                     1
  1 1 1 1 1 1 1 1 1 1
                                   1
                                   1
  1 1 1 1 1 1 1 1 1 1
  1 1 1 1 1 1 1 1 1 1 1
                        1 1
                             1
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                             1
                                1
                                   1
                                     1
                          1
END FILL
```

ARA=2
NUX=4 NUY=2 NUZ=1
FILL
2 2 2 2 2
END FILL
END ARRAY
END DATA
END

4 A VIEW OF MONK6B GEOMETRY MODEL USING VISAGE1B

In this section four figures are presented to show the geometrical model using high resolution graphics package VISAGE1B.

Figure 1 shows a plan view of the fuel assemblies arranged as 4 x 2 a.ray.

Figure 2 shows a cross-sectional view of the a fuel assembly.

Figures 3 and 4 show elevation views of the ends of the model.

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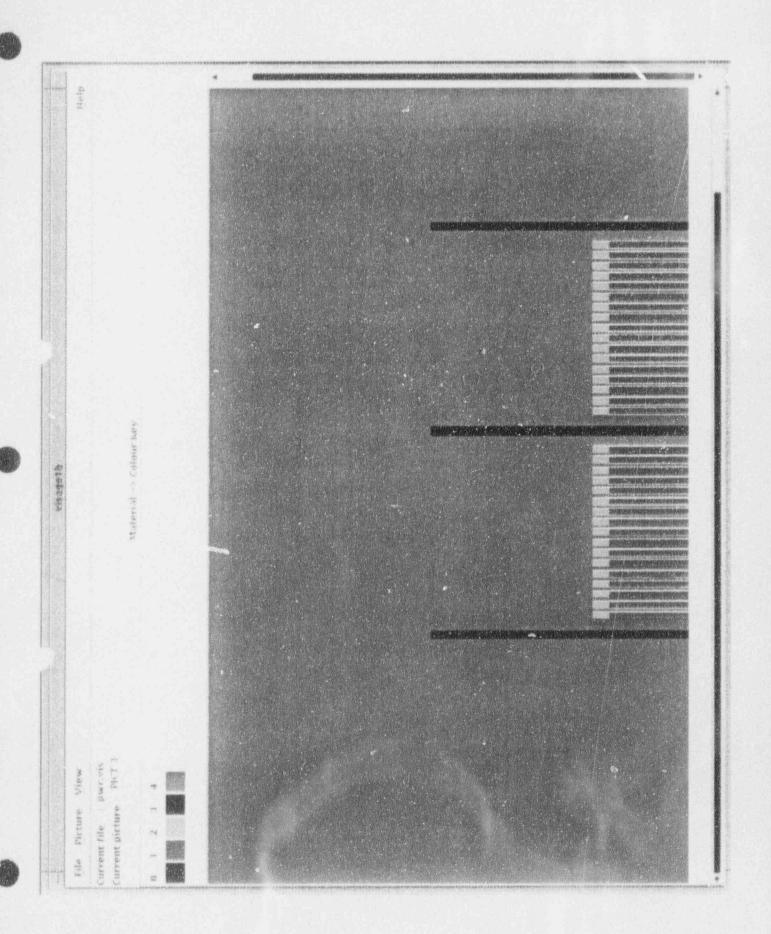
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5 A VIEW OF THE KENOVa GEOMETRY

In this section three figures are presented to show the geometrical model obtained using the graphical option in KENOVa.

Figure 1 shows a plan view of the fuel assemblies arranged as 4 x 2 array.

Figures 2 and 3 show an enlarged cross-sectional view of a fuel assembly and the boronated steel plates positioned between the fuel assemblies.



2

4

OMIXTURE

SYMBOL

kenopict.out



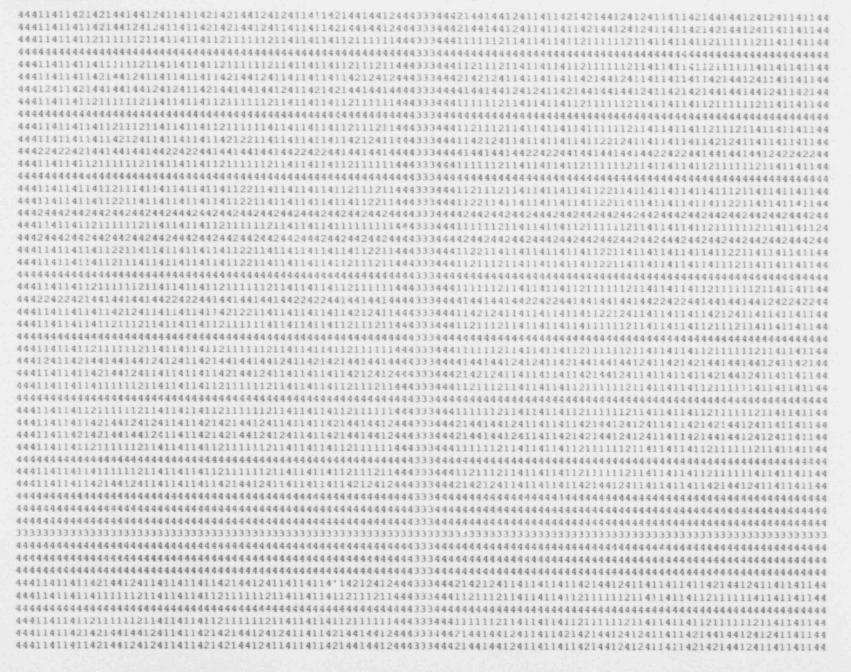
```
0
UPPER LEFT
 LOWER RIGHT
COORDINATES
 COORDINATES
OX
-8.0500E+01
 8.0500E+01
Y
5.5500E+01
 -5.5500E+01
Z
5.0000E+01
 5.0000E+01
0
U AXIS
 V AXIS
(DOWN)
 (ACROSS)
OX
0.00000
 1.00000
Y
-1.00000
 0.00000
Z
0.30000
 0.00000
66 NV= 120
ONU=
 DELU= 1.6771E+00
  DELV= 1.3417E+00
1
```

kenopict.out



```
PWRARRAY KENO CASE COMPARISON WITH MONKER
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    MIXTURE MAP
OMIXTURE
 0
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SYMBOL
  3
O
UPPER LEFT
  LOWER RIGHT
COORDINATES
  COORDINATES
0X
-2.4000E+01
   2.4000E+01
Y
2.4000E+01
  -2.4000E+01
Z
5.0000E+01
   5.0000E+01
0
 U AXIS
  V AXIS
 (DOWN)
  (ACROSS)
OX.
 0.00000
  1.00000
Y
 -1.00000
  0.00000
2
 0.00000
  0.00000
ONU=
  DELU= 5.0000E-01
96 NV= 120
    DELV= 4.0000E-01
```

kenopict.out





```
PWRARRAY KENO CASE COMPARISON WITH MONKEB
0
MIXTURE MAP
```

OMIXTURE n 2 3 SYMBOL UPPER LEFT LOWER RIGHT COORDINATES COORDINATES OX 0.0000E+00 2.2000E+01 Y 2.2000E+01 0.00002+00 5.0000E+G1 Z 5.0000E+01 Q. U AXIS V AXIS (DOWN) (ACROSS) OX 1.00000 0.00000 -1.00000 0.00000 Y



0.00000

0.00000

Z

kenopict.out

a 5

ONU= 96 NV= 120 DELU= 2.2917E-01 DELV= 1.8333E-01 1 3334444444111124411112441111244111144411114421111442111144211114421111442111144211114421111442111144111124411112441111244111124411112 33344444441111244111124411112441111242111124211114421111442111144111114411111441111144111114411111244111124411112 333444444421114442111444211244421124442112444211244411124441112444111244411144421114442111444211144421114442111 3334444444111124411112441111124211111442111114421111144211114421111144211111441111144111114411111244111124411112 333444444421114442111444211144421114441112444111244411124441112444111244411124421114442111444211144421114442111 3334494444411112441111242111124211111242111144211114421111442111144111114411111441111144111114411111244111124411112 3334444444111124411112441111244111144411114441111442111144211114421111442111144111144111112441111244111124611112 33344444442111444211144411114441111444111144411114441112444111244211124421112442111244211124421114421114421114 3334444444411244.21124442112444211244421124442112444211244421144442114444211444411144441114444112444411244421124 3334444444222444422244442234444224444224444422444422244442224444212444421244442124444212444422244442224 333444444411112441111244111144411114441111444111144211114421111442111244211124421112441111244111124411114 333444444441124444112444411244441124442112444211444421144442114444212444212444421244442124444212444421244441124

```
333444444411112441111244111144411114441111444111144411114421111442111244211124421112442111244111244111124411114
33344444444112444211244421124442112444211244421124442112444211244421144442114444211444411444411144441124444112444411244421124
3334444444211144421114441111444111144411114441111444111244411124421112442111244211124421112442111244211144211144421114
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3334444444111124411112441111242111124211112421111442111144211114411111441111144111114411111441111124411112
333444444421114442112444211244421124442112444211244421124441112444111244411144411144411144421114442111444211144421124
33344444442111444211144421114441114441112444111244411124441112444111244411124441112444111444211144421114442111444211144421114
3334444444111124411112441111244111124411114421111442111144211114421111442111144111114411111441111144111124411112441111244111124411112
3334444444111124411112441111244111124211114421111442111144211114421111442111144111144111114411111441111124411112441111244111124411112
3334444444421114442111444211144421124442112444111244411124441112444111244411124441112444111244211144211144211144421114442111
3334444444111124411112441111244111124211114421111442111144211114411111441111144111114411111441111124411112
PWRARRAY KENO CASE COMPARISON WITH MONK &B
```

0

MIXTURE MAP

OMIXTURE SYMBOL

6 COMPARISON OF MONK6B AND KENOVA RESULTS

MONK6B	SCALE 3.1 KENO Va	Difference in (*) k-effective
0.9369±0.0015	0.9221±0.0013	+0.0148±0.0020
0.9369±0.0015	0.9123±0.0014	+0.0246±0.0020

The errors quoted are one standard deviation (Monte Carlo Statistics) (*) k(MONK6B)-k(KENOVa)

From the results given above, it is possible to make the following observations:

- 1. Differences in k-effectives are significant at the 3 standard deviation level for both libraries (between 1.5% and 2.5%) with MONK6B producing more conservative results.
- 2. MONK6B validation database shows MONK6B over-predicts critical experiments for low-enriched UO2 systems by between 0.5% to 1.0%. This suggests that there is some evidence of under-prediction by KENOVa for the 16-group library and strong evidence of under-prediction for the 27-group library.

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z									
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E		HHH HHH	нинини	HH HH	HH NH	MH	HM	HH	20.00

PROGRAM MOWR OF B

This is the ANSWERS DA Set SUN Version of HORKE.
This varsion has executed the designated set of test cases on the HPD ANSWERS SUN Installation.

* 10 August 1989

and or

```
*** NG MESSAGE BOX HAS BEEN CONNECTED TO CHANNEL - 20 ***
   *** PLEASE CONNECT THE HESSAGE BOX IN FUTURE ***
       VERSION 03A OF (RCARD) PACKAGE IS USED HERE (2/87)
      **************
      *** HARDWARE AUTHORISATION PROCEDURE ***
       ************************
"StalD" keyword read , for integer code - 1003993 23
"sYSID" keyword read , for integer code - 1004019 6 19
*** SUCCESSFUL AUTHORISATION ACHIEVED FOR THE PROGRAM ON YOUR HARDWARE ***
*** The SYSTEM Identification Number is - 1392574372 ***
       ************
      *** SOFTWARE AUTHORISATION PROCEDURE ***
       "PASSWORD" syntax read for specified password - NHYFPZX9
*** Password read & verified -- this password expires at the end of DEC 1993 ***
       WARNING TO USERS
                    ***********
       * THIS PROGRAM IS AVAILABLE FOR -- Local Use
         USE ONLY AND ACCESS SHOULD NOT BE GIVEN TO ANY TRIED
         PARTY WITHOUT WRITTEN PERMISSION FROM ARE WINFRITH.
      *************************
                     ISSUE DETAILS
                     ***********
```

```
THIS IS A COPY OF THE SUN V SION OF THE PROGERN AND
   18 PEGISTERED AS COPY - SI
  DATE - As Release Date for Program
**************
        INPUT DATA
        ______
        INPUT READ FROM :
        /dylan/akziver/monkval/pwrarr.dat
        OUTPUT WRITTEN TO :
        /dylan/akziver/monkval/pwrarr.out
        SYSID 1003993 23 9
        SYSID 1004019 6 19
        PASSWORD NHTFPEX9
        * An Introduction to the MONK Monte Carlo Criticality Code
        *
        * University of New Mexico - June 1992
        * Practical III - An array of PWR fuel elements
        * 4x2 array of 3.0% enriched PWR fuel elements located within
        * boronated stainless steel storage compartments.
        * The fuel elements comprise 17x17 array of pins on a 1.27cm
        * pitch and are 4.0m long including 2cm end caps.
        * The pins have an outer diameter of 0.96cm, which includes a
        * 0.06cm zircalloy cladding.
        * The internal dimensions of the storage compartments are
        * 24.0x24.0cm in cross-section and 4.2m in length. The compertment
        * wall thickness is 1.0cm and there is a 2.0cm thick base.
        ****************
        FISSION 4 10 NUCHANES
       * material 1 - UO2
        * material 2 - zircalloy
        * material 3 - boronated stainless steel
        * material 4 - water
        ATOM 10.65 U235 0.0304 U238 0.9696 0 2.0
        WGT 6.5 ZR 1.0
                   PE 5.81377E-2 CR 1.57421E-2 NI 7.74679E-3
        CONC
                   B10 4.99157E-4 B11 2.02430E-3
        ATOM 0.998 HINE20 2.0
                                  0 1.0
        CM
```

```
Page 4 of 24
```

```
* part 1 - single fue! -lement plus half-thickness compettment
         (fuel; water at e) compartment;
NEST 3
BOX ORIGIN 0.5 0.5 2.0 BN1 24.0 24.0 400.0
BOX ORIGIN 0.5 0.5 2.0 4 24.0 24.0 420.0
                       3 25.0 25.0 422.0
* part 2 - assemble 4x2 array of elements in compartments
ARRAY 4 2 1 (1)*8
* part 3 - add remaining helf-thickness of compertment and water
BOX ORIGIN 30.5 30.5 30.0 PZ 100.0 50.0 422.0
BOX ORIGIN 30.0 30.0 30.0
                        3 101.0 51.0 422.0
                          4 161.0 111.0 482.0
* hole 1 - PWR fuel element
SQUARE 3 1 2 4 HTRANS 12.0 12.0 0.0
 1.27 0 0 0.48 0.54
 WRAP 17 17 10.795 10.795 10.795 10.795
 -2 2 4 4 4
* hole 2 - provide exist pertitions in fuel region
PLATE 2 1 2
 0 0 1 2 398.0 2 2.0 1 2
*******************
* 1000 superhistories per stage
* terminating when standard deviation < 0.0015
-1 100 1000 0 STDV 0.0015 -1
* starting source distributed within the column
MULTIFISS STD
REGION 1 PART 3 /
END
*************************
* picture 1 - horizontal section array
* picture 2 - close-up of picture 1
* picture 3 - vertical section at top of array
* picture 4 - vertical section at base of array
*CODE 4
*/*.0
*VISAGE 1000
            161 111 200 0 0 200
56 56 200 30 30 200
*0 111 200
*30 56 200
*42 0 482
             42 111 482
                           42 0 428
```

42 1' 40 *42 0 40 42 0 0

* END

* An Introduction to the MGNK Honte Carlo Criticality Code * An Introduction to the HONK Honte Carlo Criticality Code

* University of New Mexico - June 1992

* Practical III - An array of PWR fuel elements

* 4x2 acrey of 3.0% enriched PWR fuel elements located within

* boronated stainless steel storage compartments.

* The fuel elements comprise 17x17 array of pins on a 1.27cm

* pitch and are 4.0m long including 2cm and caps.

* The pins have an outer diameter of 0.96cm, which includes a

* 0.06cm rircalloy cladding.

* The internal dimensions of the storage compartments are

* 24.0x24.0cm in cross-section and 4.2m in length. The compartment

* wall thickness is 1.0cm and there is a 2.0cm thick base.

************************************ ** ** FISSION TRACKING CALCULATION STARTED AT 13.28. 0 ON 24/ 3/93 ** ************************************

Page 5 of 24

THERE ARE A MAXIMUM OF 1994997 SINGLE LENGTH STORAGE LOCATIONS AVAILABLE FOR THE NUCLEAR DATA

INUCLEAR DATA ----

LIST OF AVAILABLE DATA FILE NUMBERS ______

9160 (02381 159 (02353 160 (0238) 161 (PU239) 9159 (0235) 252 (SI) 259A (1382 (CA) 923A (HINH20) 935A (AL27) 9028 (Cl 908A (FE) N) 8358 (CU) 908 (B10) 445C (CR) 907A (NI) 828 (ZR) 26C (PB) 23E (F191 9498 (60A (PU2411 975A (PU242) 498 (811) 70A (CD) 653 162E (NA23) 213B (W 274A (PU238) 190B (TIL 1418 (CL) 934B (co59) 0233) 953A (U234) GA) 81C (MO) 1 488 HN) 878 (105B (848 (KI 2778 (0240) 211 (55A (ONEOVERV) H) 167A (U237) 276B (11239) 954A (U236) 1009C (AM241) 930A (TH232) 960A : NP237) 9161 (PU239) 402C (90240) 933C (0) 921B (EU151) 9228 (EU153) 984A (CH245) 71B (CD113) 1010A (AM2431 9768 (CH244)

Page 6 of 24

	100	-	100	-		4
100	HEEL	AG1071	CH2431	4937D (JEFNP237)	(JEPCM245) 4964B (JEPCM244) 4951D (JEPAM241)	8 8
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	110	3.8	3.8	70		*
0.	54	(A	96	6 6		4
eri Br			1	-		4
X			-			*
100	-	10	W 95	3.8		4 4
000	25	20		132		*
20						*
-	Ser	Ser.	100	*		*
	*	36	20	0.8		*
781	-	100	00	916		*
1 4.2				777		*
-	-016	-	-	-	-	*
No.	報用	5 9	33	13.3	111	*
100		CI	40	IM	XX	*
120					1 ST	*
	***	4	**	7	Test	*
NV.	4.7	8 2 B	10	938	5.15	* *
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A H						4 4
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ter	91	96	MG	and and	244	
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		198				*
eta.	905A	3122	3288	78238	965B	4
6/1	(Pr	198	(MI)	78	4.9	*****
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1 2	i		AG	H 2	×	*
1 410				at.	325	*
	40		-	-	-	*
	967A £		974	86658	49548 (JEFAH243)	*
	(A)	ch.	0	5 %	ON OF	
						*

NUCLIDE RATIOS (EITHER BY WEIGHT | WOT | OR BY ATOM (ATOM)), OR ACTUAL CONCENTRATIONS (CONC) :-

20	387	DENSITY									TEMP(R)
	1 ATOM	1 ATOM 16.65000	3.04000x-02	3.04000x-02 9.69600x-01	2.00000E+00	3.04960E-82 9.69680E-81 2.06680E+86 8.65680E+88 8.65080E+88 0.6688E+88 0.0080E+88 0.00808E+88	0.000002+00	0.000002+00	0.00000E+30	0000002+00	293.00
	2 wgr	6.50000	0.000002+00	0.000002+00 0.000002+00 0.000002+00 0.000002+00	0,000005+00	6.600002+60 6.606002*00 6.66662+60 1.606002+00 6.008002+60 6.006602+00 6.666002+00 0.666002+00 6.656002+00	0.000002+00	0.000008+00	0.000002+00	00.000002+00	293.60
	3 CONC		0.000000000000000000000000000000000000	0.00000E+00 0.00000E+00	0,0000000+00	0.000008+00 0.000002+00 0.00000E+00 0.00000E+00 5.81377E-62 1.57421E-62 7.74679E-03 4.99157E-04	5.813772-62	1.574212-02	7,746792-03	.991578-04	293.00
	A ATOM	ATOM 0.99800	0.000000x+00 0.00000x+00	0.000000x+00	1.00000E+00	0.00960E+00 0.06900E+00 1.00000E+00 0.0000CE+00 0.00030E+00 0.0000AE+00 0.0000CE+00 0.0000CE+00 0.0000CE+00	0.000302+00	0.000002+00	0.000002+00	0.000002+00	293.69
000	NCENTRA	CONCENTRATIONS :-									
E	MATERIAL										

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E-02 0.1		E+00 4.2	0.0 00+3
6E-02 0.0		0E+00 4.2	0E+00 0.0
146E-02 0.0		000E+00 4.2	000E+00 0.0
5146E-02 0.0		0000E+00 4.2	0000E+00 0.0
.75146E-02 0.0		.00000E+00 4.2	.00000E+00 0.0
4.75146E-02 0.0		0.00000E+00 4.2	0.00000E+00 0.0
2 4.75146E-02 0.0		0.00000E+00 4.2	0.00000E+00 0.0
02 4.75146E-02 0.0	90	00 0.00000E+00 4.2	00 0.00000E+00 0.0
1-02 4.75146E-02 0.0	00+3	2+00 0.00000E+00 4.2	:+00 0.00000E+00 0.0
12-02 4.75146E-02 0.0	08+00	02+00 0.00000E+00 4.2	0E+00 0.00000E+00 0.0
SIE-02 4.75146E-02 0.0	008+00	0028+00 0.000008+00 4.2	00E+00 0.00000E+00 0.0
0351E-02 4.75146E-02 0.0	0000E+00	0000E+00 0.00000E+00 4.2	0000E+00 0.00000E+00 0.0
30351E-02 4.75146E-02 0.0	000008+00	0000008+00 0.000008+00 4.2	000000E+00 0.00000E+00 0.0
2. 30351E-02 4.75146E-02 0.0	0.000002+00	9.000002+00 0.000002+00 4.2	3,00000E+00 0,00000E+00 0,0
2.103512-02 4.75146E-02 0.0	0,0000000+00	0.000002+00 0.00000E+00 4.2	0.00000E+00 0.00000E+00 0.0
34 2.303512-02 4.75146E-02 0.0	30 0.00000E+00	36 9.000002*30 9.00000E+00 4.2	00 0.00000E+00 0.00000E+00 0.0
-04 2.103512-02 4.75146E-02 0.000000E+00 0.00000E+00 0.00000E+00 0.00000E+00 0.00000E+00	*66 0.00000E*00	*00 0.000002*00 0.00000E+00 4.29091E-02 0.00000E+00 6.00000E+00 0.00000E+00 0.00000E+00 0.00000E+00	+00 0,00000E+00 0,00000E+00 0.0
18-04 2.303512-02 4.75146E-02 0.0	E+66 0.00000E+00	E+00 0,00000E+00 0,00000E+00 4.2	E#+00 0.00600E+00 0.00000E+00 0.00000E+00 5.81377E-02 1.57421E-02 7.74679E-03 4.99157E-04
22E-04 2.30351E-02 4.75146E-02 0.0	00E+66 0.00000E+00	002+00 0.000002+00 0.00000E+00 4.2	008+00 0.006608+00 0.006008+00 0.0
2228-04 2.303512-02 4.75146E-02 0.0	0000E+00 0.00000E+00	0008+00 0.000008+00 0.00000E+00 4.2	0000x+00 0.00660x+00 0.00600x+00 0.0
222	300000E+66 0.00000E+00	9999060%+66 9.908808%+80 9.908008+99 4.2	000000E+00 0.00000E+00 0.00000E+00 0.0
222	.00000E+66 0.00000E+00	.000000E+00 0.00000E+00 0.00000E+00 4.2	.0000002+00 0.006002+00 0.006002+00 0.0 .024302-03 0.000002+00
222	6.00000E+00 0.00000E+00	0.000000m+00 0.00000m+00 0.00000m+00 4.2	0.000000E+00 0.00660E+00 0.00000E+00 0.0 2.02430E-03 0.00000E+00
222	C.00000E+60 0.00000E+00	0.00000E+00 0.00000E+00 0.00000E+00 4.2	0.00000E+00 0.00000E+00 0.00000E+00 0.0 2.02430E-03 0.00000E+00
222	C.00000E+60 0.00000E+00	0.000000x+00 0.00000x+00 0.00000x+00 4.2	0.00000E+50 0.00000E+00 0.00000E+50 0.0 2.02430E-03 0.00000E+60
222	C.00000E+60 0.00000E+00	0.000000x+00 0.00000x+00 0.00000x+00 4.2	0.000000E+00 0.00000E+00 0.00000E+00 0.0 2.02430E-03 0.00000E+00
222	6.00000E+66 0.00000E+00	0.00000E+00 0.00000E+00 0.00000E+00 4.2	0.00000E+00 0.00000E+00 0.00000E+00 0.0 2.02430E-03 0.00000E+00
222	C.00000E+66 0.00000E+00	0.00000E+00 0.00000E+00 0.00000E+00 4.2	0.00000E+00 0.00000E+00 0.00000E+00 0.0 2.02430E-03 0.00000E+00
222	C.00000E+66 0.00000E+00	0.00000%+00 0.00000%+00 0.00000E+00 4.2 0.00000E+00 0.00000E+00	0.00000E+00 6.00660E+00 6.00600E+50 0.0 2.02430E-03 0.00000E+00
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222	C. 00000E+66 0.00000E+00	0.00000E+00 0.00000E+00 0.00000E+00 4.2	0.000000x+00 0.00060x+00 0.00000x+00 0.0 2.02430x-03 0.00000x+00
222	C. 00000E+00 0.00000E+00	0.000000E+00 0.00000E+00 0.00000E+00 4.2	0.0000002+00 0.000002+00 0.000002+00 0.0 2.024302-03 0.000002+00
222	C.00000E+66 0.00000E+00	2 0.000000m+00 0.00000m+00 0.00000m+00 4.2 0.00000m+00 0.00000m+00	3 0.00000E+00 0.00600E+00 0.00000E+00 0.0 2.02430E-03 0.00000E+00
222	C. 00000E+66 0.00000E+00	2 0.000000x+00 0.00000x+00 0.00000x+00 4.2	3 0.00000E+00 0.00600E+00 0.00000E+00 0.0 2.02430E-03 0.00000E+00

0.00000E+30 0.00000E+00 1.33610E-02 0.00000E+00 0.00000E+00 0.00000E+00 0.00000E+00 0.00000E+00

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DIMENSIONS ARE SPECIFIED IN

CENTIMETRES ********

* part 1 - single fuel element plus half-thickness compartment

(fusl; water at end; compartment)

DICE MK. VI(SYS) , ABSYND YERSION 3

NUCLEAR DATA IS PROVIDED FOR 4 MATERIAL(S).

THERE ARE 8220 CROSS-SECTION ENERGY GROUPS FROM 1.50000E+01 MEV TO 0.00000E+00 MEV

POINT DATA ADJUSTMENT ... CROSS SECTIONS FOR DPN 9159 POINT DATA ADJUSTMENT ... CROSS SECTIONS FOR DPN 923 POINT DATA ADJUSTMENT ... CROSS SECTIONS FOR DFN 908 POINT DATA ADJUSTMENT ... CROSS SECTIONS FOR DEN 9160

POINT DATA ADJUSTMENT ... NU VALUES FOR DEN 9159

THE NUCLEAR DATA OCCUPIES 741245 LOCATIONS AND TOOK 37.3 SECS OF CPU TO PROCESS

SUMMARY OF MATERIAL DATA

MATERIAL

	DENSITY	1.06500E+01 GRMS/	CC NUMBER	OF NUCLIDES 3	TEMPERATUR	E 293.0 DEGREES KELVIN
NUCLIDE NO.	NAHE	ATOMIC NO.	ATOMIC WT	PROP BY BUCLIDE	DPN	TAPE REP NO.
1	U235	92	235.04	1.01338-02	9159	
2	U238	9.2	238.05	3.2320E-01	9160A	83
	0	8	16.00	6.66678-01	933C	43

MATERIAL 2

DENSITY 6.50000E+00 GRMS/CC NUMBER OF NUCLIDES 1 TEMPERATURE 293.0 DEGREES KELVIN

NUCLIDE NO.

NAME ATOMIC NO. ATOMIC WT PROP BY NUCLIDE DEN TAPE REP NO.

1 ZR 91.22 1.0000E+00 8	15	Page 8 of 24
-------------------------	----	--------------

MATERIAL 3

	DENSITY 7	7.55114E+00 ORMS/0	CC NUMBER	OF NUCLIDES 5	TEMPERATURE	293.0 DEGREES KELVIN
NUCLIDE NO.	NAME	ATOMIC NO.	ATOMIC WT	PROP BY NUCLIDE	DPN	TAPE REF NO.
1	PE	26	55.85	6.9088E-01	908A	10
2	CR	24	52.00	1.87078-01	446C	13
3	NI	2.8	58.70	9.20598-02	907A	14
4	B10	5	10.01	5.9317E-03	90B	17
5	811	5	11.01	2.4056E-02	49B	22

MATERIAL 4

	DENSITY 5	2.98000E-01 GRMS/	CC NUMBER	OF NUCLIDES 2	TEMPERATURE	293.0 DEGREES KE	LVIN
NUCLIDE NO.	NAME	ATOMIC NO.	ATOMIC WT	PROP BY NUCLIDE	DFN	TAPE REP NO.	
	0		16.00	3.3333E-01	933C	43	
2	HINH20	1	1.01	6.6667E-01	923A	7	

THERE ARE THE EQUIVALENT OF 623809 DOUBLE LENG". STORAGE LOCATIONS LEFT FOR THE REST OF THE DATA

^{*} pert 2 - assemble 4x2 array of elements in compartments

^{*} part 3 - add remaining half-thickness of compartment and water

^{*} hole 1 - PWR fuel element ISUMMARY OF GEOMETRY DATA

LEGEND FOR PART PRINT

******	*********			***	******	***		***	*******	A. S.		* *
* SHAPE			PARAM1	40	PARAM2	*	PARAHI	(8)	PARAM4	w.	PARAM5	(8)
******	*********	***	******						*******			* *
A SPHER			RADIUS	*				*				16
* ROD OF	CILINDER	18	RADIUS	A.	REIGHT	8.		*		*		
* TORUS			RADIUSI	*	RADIUS 2	* -		4				*
* BOX 01	CUBOID		LENGTH	*	BREADTH	*	DEPTH	*		*		*
* TRUNCI	TED CONE	*	B-NADIUS		T-RADIUS	*	HEIGHT	-34		*		×
* TRAPES	COIDAL PRISH		T-BASE		T-REIGHT	*	P-HEIGHT	*	I-ANGLEI	*	I-ANGLE2	*
******	********	****	******	***		***	******	* * *		h n. n.		* 8

PART 1 (3 BODY NEST)

BODY	REG	SHAPE	MATERIAL		SHA	PE PARAMET	ERS		VOLUME OR	LOCAT	ION OF ORI	GIH	BODY IS
NO.	NO.	NAME	CONTENT	PARAMI	PARAM2	PARAHS	PARAM4	PARAMS	CLUMPADOMNO	X-COORD	Y-COORD	Z-COORD	ROTATED
1	1	BOX	BROLE 1	24,0000	24.0000	400.0000				0.5000	0.5000	2.0000	NO
									2.304008+05				
2	2	BOX	4	24.0000	24.0000	420.0000				0.5000	0.5000	2.0000	NO.
									1.15200E+04				
3	3	BOX	4	25,0000	25.0000	422.0000				0.0000	0.0000	0.0000	NO.
									2.18300E+04				

NO ROTATIONS

PART 2 (4 BY 2 BY 1 ARRAY)

		*****									. X	Land State									
Y.	Z	1	2	3	4	5	6	7	8	9	10	11	12	1.3	14	15	16	17	18	19	20
								100 (00 mc 100 100											***		
1	1	1	1	1	1																
2	1	1	1	1	1																

F

	X-COORD Y-COORD E-COORD ROTATED 30.5000 Y-COORD 30.0000 NO	**************************************	
	**OLUME OR CLUMPLDOHNO 2.11000E+06 6.37220E+04 6.46510E+05	A P P R P P P P P P P P P P P P P P P P	W W
	PARAMI PARAMI PARAMI PARAMI PARAMI PARAMI 100.000 50.000 422.0000 101.0000 111.0000 482.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000 111.0000	TERIALS IN HOLE GEOMETRY = 3 TERIALS IN HOLE GEOMETRY = 3 NTERIALS = 1 2 4 IN = 12.0000 12.0000 0 DISPLACEMENTS 0.0000 0 -2 08 4 tuel region	NO. OF MATERIALS IN HOLE GEOMETRY = 2 LIST OF MATERIALS = 1 2 0.0000 B = 0.0000 C = 1.0000
BODY MEST)	MATERIAL CONTENT PART 2	THE OUTERHOST REGION OF PATE LIST OF HATE WARD ORIGIN WARD WARD MATERIALS TO BE STALLS TO BE STA	80. E181
(3 BO	SAMPS BOX BOX BOX SOX	8 00 00 00 00 00 00 00 00 00 00 00 00 00	PLATE
PART	800 M	HOLE DATA HOLE 1 HOLE 1 HOLE 2	HOLE 2

* 1980 superhistories per stage * terminating when standerd deviation < 0.0015

398.0000

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THE ACTION COUNTS WILL BE ACCUMULATED IN THE POLLOWING 3 PARTITIONS

PARTITION NUMBER	GROUP	NUMBERS	ENERGY	RANGE (HEV)
	4	TO 2	ABOVE	1.00E-01
2	3	TO S	4.00E-07	TO 1.00g-01
3	9	TO 9	BELOW	4.00E-07

THE CASE CATEGORISATION WILL BE BASED ON THE ABOVE PARTITIONS

INDIVIDUAL STAGE ESTIMATORS WILL BE SCORED

A TABLE SHOWING K VARYING AS A PUNCTION OF THE NUMBER OF SETTLING STAGES WILL BE PRODUCED

NEUTRON FLUXES WILL BE SCORED IN THE ACTION COUNT PARTITIONS SHOWN ABOVE

THE BOUNDARY CROSSINGS, ACTION COUNTS, NEUTRON FLUXES ETC. WILL BE NORMALISED TO 10,000 SOURCE NEUTRONS ICONTROL DATA

SUPERHISTORY TYPE TRACKING WILL BE PERFORMED WITH NEUTRONS TRACKED FOR A MAXIMUM OF 10 GENERATIONS PER STAGE (NUFACT = 1.00)

THE STARTING RANDOM NUMBER IS 48511648 OFFRST STAGE IS -1 LAST STAGE IS 100

NUMBER OF NEUTRONS/STAGE IS ***

NO STATISTICS WILL BE COUNTED UNTIL STAGE 1

THIS RUN WILL STOP IF THE STANDARD DEVIATION ON K(THREE) FALLS BELOW 0.0015 FOR THREE CONSECUTIVE STAGES OSCURCE USED TO START PIRST STAGE ONLY

ISOURCE DATA

* starting source distributed within the column

'MULTIPLE FISSILE' SOURCE.

STANDARD OPTIONS REQUESTED WITH NEUTRONS STARTING IN THE FISSILE MATERIAL CONTAINED IN THE FOLLOWING REGIONS:-

THE EQUIVALENT OF 6739 DOUBLE LENGTH STORAGE LOCATIONS ARE OCCUPIED BY THE NON-NUCLEAR DATA

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8	*		n	×	À	×		æ	p	-	*							*	×	já	n			*				*	ø.	*	*				*	ń	n			
*	×			4	A			×	a	*	*							m	ĸ	×	*			*	À			k	pt.	36	×	è	n	4	×	*				
*	á							R	#	*	R							'n	ń	a					ä	×		à	*	ń	*	×	ě.	n	*	×				
16	k							A	À	à	*							*	Š	A	*					*	×	×	*	×	*					36.	*			
A	*							À	*	*	à	×	×	×	è	ń	-	*	*								×	×	R,	*	A						*	×		
'n.	*							-			n					R	4	-		-	-							4												

*******	4.6 4.6	*******	******	4.4		
*******	** **	********		A.M.	** ***	
** **	5.0 8.0	4.4	** **	**	4.0	* *
** **	1.2 4.2	**		4.5	**	**
** **	88 84	**	******	4.9	**	* *
** **	** **	* * *	K A	4.4	4.8	**
********	********	5 A	8.8	* * * * * * * *	* *	* *
	******	A A	4.3		n.	**

1 SUMMARY OF COLLISION COUNTS FOR SETTLING STAGES

STAGE	SAMPLE	SCAT	CAP	FISS	CHILD	SCORE	ESC	N2H	NIN									
-1	7002	294317	4421	2578	6351	6341	10	7	- (1									
0	12183	507497	7508	4678	11506	11275	1.3	16	- 0									
10::::		:::: 1N	DIVID	UAL ST	PAGE COU	NTS :::		11111	1112	< :::::::			: CUMUL	ATIVE COUN	TS ::::	1111111		<::::::>
STAGE	BAMPLE	SCAT	CAP	FISS	CHILD	SCORE	ESC	N2N	N3N	SAMPLE	SCATTER	CAPTURE	FISSION	CHILDREN	SCORE	TOTESC	TOTE2N	TOTHIN
STAGE	NO	1 K-	EFFEC	TIVE .	0.9259	(0.009	5)											
1	9150	371657	5722	3438	8465	8497	6	16	. 0	9150	371657	5722	3438	8465	8497	6	16	0
STAGE	NO	2 K-1	EFFEC	TIVE .	0.9317	(0.006	5)											
2	12102	488856	7399	4710	11601	11135	12	19		21252	860513	13121	8148	20067	19632	18	3.5	0
STAGE	NO	3 K-1	EFFEC	TIVE .	0.9352	(0.005	41											
3	9873	386835	6:02	3773	9271	9268	8	1.0	- 0	31125	1247348	19223	11921	29338	28900	2.6	4.5	0
	NO																	
4	9162	360450	5672	3497	8589	8592	8	15	0	40287	1607798	24895	15418	3.927	37492	3.4	6.0	0
STAGE	NO																	
5								15	0	50371	2005902	31125	19279	47429	47244	4.2	75	- 6
	NO																	
	10041							19	0	60412	2404957	37303	23153	56958	56472	50	94	0
STAGE	NO																	
7								15	0	69951	2780025	43271	26732	65748	65439	57	109	0
STAGE	NO												110111					
8	8911	359313	5606	3310	8143	8403	9	1.4	0	78862	3139338	48877	30042	73891	73841	6.6	123	0

STAIR NO 9 K-	EFFECTIVE .	- 0.9381 (0.	00311									
9 11517 459027 7037 4	484 11026	10708 13	1 17	- 0	90379 3591	365 5591	4 37 5	84918	84549	79	140	0
STAGE N - 10 K-EFFECTS												
10 . 510 421224 5484 4			20	- 0	100889 4019	9589 6239	8 38562	.4863	94098	8.9	160	0
STAGE NO 11 K-EFFECTI												
11 9654 380932 6004 3			11.	0	110543 4400	0521 6840	2 42216	103855	102956	9.6	171	0
BTAGE NO 12 K-EFFECTI												
12 9278 371773 5783 3			10	. 0	119821 477;	2294 7418	5 45713	112458	111618	104	181	0
STAGE NO 13 K-EFFECTI						والمتال المتالي				1000		
13 10102 409125 6283 3			17	0	129923 518	1415 8046	8 49543	121886	120986	110	198	0
STAGE NO 14 K-EFFECTI											440	
14 10699 440246 6591 4			19	0	140622 562	1665 8705	9 53660	132001	131000	129	217	0
STAGE NO 15 K-EFFECTI 15 9648 381770 6001 3			15	- 25-	150270 600	3435 9306	0 57310	140974	140017	122	222	0
STAGE NO 16 K-EFFECTI					1302/0 000	3433 3306	0 3/310	140214	140013	132	232	13
16 10453 428788 6492 3			19	0	160723 6433	2223 9955	2 61270	150733	140750	143	251	0
STAGE NO. ~ 17 K-EPPECTI					100123 043	2223 7900	2 01219	120713	147/00	143	531	
17 9948 195334 6151 3			1.8	- 6	17067* 682	7557 10570	3 65083	160090	159191	154	269	
STAGE NO 18 K-EFFECTI								200020	APPREA.	104	200	
18 10066 398330 6270 3			2.2	0	180737 722	5887 11197	3 68893	169452	168490	162	291	0
STAGE NO 19 K-EPPECTI					agazdas Towas							
19 10000 193934 6168 3			22	0	190737 7619	9821 11814	1 72737	178908	177958	172	313	0
STAGE NO 20 K-EFFECTI												
20 10138 407229 6266 3	874 9522	9506 14	16	0	200875 8027	7050 12440	7 76611	188430	187464	186	329	0
STAGE NO 21 E-EFFECTI	VE - 0.9359	(0.0020)										
21 8723 343175 5486 3	248 7980	8233 5	16	- 0	209598 8370	0225 12989	3 79859	196409	195696	191	345	0
STAGE NO 22 K-EFFECTI	VE - 0.9355	5 (0.0020)										
22 9565 181725 5960 3	609 8873	8885 15	19	0	219163 875	1950 13585	3 83468	205283	204582	206	364	0
STAGE NO 23 K-EFFECTI												
23 10960 430600 6759 4	210 10366	10336	7 14	1.1	230123 918	2550 14261	2 87678	215648	214918	213	378	1
STAGE NO 24 K-EFFECTI												
24 9420 379944 5883 3			9	0	239543 956	2494 14849	5 91210	224334	223629	227	387	1
STAGE NO 25 K-EFFECTI												
25 9361 171436 5852 3			1.5	- 0	248904 993	1930 15434	7 94730	232994	232347	231	402	- 1
STAGE NO. = 26 K-EFFECTI			2.0	4.1	2504041035		2 20200	040074	242222	***	400	
26 10500 422617 6455 4 STAGE NO 27 X-EFFECTI			20	0	25940410356	5347 15989	2 98790	242976	242382	236	422	3.
27 10626 415383 6568 4			17		2200301027	1930 16737	0 .02854	252077	252236	249	439	
STAGE NO 28 K-EFFECTI					# 1 0 12 2 O X 10 2 T	1930 10737	0 402039	232377	232230		422	
28 10621 422445 6523 4			16	0	2806511119	1175 17189	3 106962	263071	262309	255	455	7
STAGE NO 29 K-EFFECTI										1-1500		100
29 11178 452189 6831 4			15	- 0	29182911646	6564 18072	4 111315	273754	272885	264	470	2
STAGE NO 30 K-EFFECTI												
30 9180 379467 5745 3			8 8	0	30100912026	6031 18646	9 114745	282192	281373	277	478	2
STAGE NO 31 K-EFFECTI	VE = 0.9369	(0.0017)										
31 9110 364090 5732 3	382 8324	8520 8	12	. 0	31011912390	0121 19220	1 118127	290516	289893	285	490	2
STAGE NO 32 K-EFFECTI	VE = 0.9367	7 (0.0016)										
32 10090 406259 6246 3	848 9474	9382 12	16	0	32020912796	6380 19844	7 121975	299989	299275	297	506	2
STAGE NO 33 K-EFFECTI	VE = 0.9366	(0.0016)										
13 9175 361977 5760 3			11	0	3293841315	8357 20420	7 125396	308408	307897	302	517	2
STAGE NO 34 K-EFFECTI										The state of		
34 10790 434458 6652 4			16	0	34017413593	2815 21085	9 129543	318607	318067	309	533	2
STAGE NO 35 K-EFFECTI					*******	2222		327767	127017	227	5.44	
35 9797 398174 6066 3			7 13	1	34997113990	1989 71692	5 133282	321199	32/21/	316	546	3
STAGE NO. = 16 K-EFFECTI					3500751440	3533 33333	5 137101	222226	116660	327	562	
16 10104 412544 6210 3			16	0	3600751446	3333 22313	3 137181	33/3/3	336666	327	302	3
STAGE NO. * 37 K-EFFECTI			1 19		36998814790	1658 22929	8 140947	346649	345951	340	581	
37 9913 387125 6153 3 STAGE NO. * 38 K-EPFECTI			13	. 0	30330014130	0000 22520	4 40747	340043	343031	340	20.1	
			19	0	37958915160	9396 93593	6 144630	355703	354886	149	600	3
38 9601 377738 5928 3	603 2033	2033	4.7	10	37339313101		0 144030	333133	234000	249		

STAIL NO. STAIL HE STAIL NO. STAIL HE STAIL ST	724 9927 (0.00 9370 (0.00 9370 (0.00 9370 (0.00 9370 9370 9370 933 7 903	17 0 19 11 11 11 11 11 11 11 11 11 11 11 11	017115597151 000015975120 	241847 148 247787 1524	2 365927 73	364812 373780 NTS :::::	74 65	m m
37 A 10 782 428755 6631 4152 1022 37 A 10 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	224 9927 16 9370 (0.507 95 COHPC, 1::::::::::::::::::::::::::::::::::::	17 0 39	17115597151 00015975120 11111111111111111111111111111111111	241847 148 247787 1524	2 365927 73004 01.671VE COU	364812 373780 NTS ::::::	365	m m
37 A. D. M. A. D. S.	9370 (0.00) 9 CONFIL 8968 9 CONFIL 11:11:11:11:11:11:11:11:11:11:11:11:11:	13 (111111	00015975120 ::::::::::::::	247787 1524 11:1:1:1 CUM	73 . JOD4 ULATIVE COU	373780 NTS ::::::	# A	pen .
37 A. S.	037 8968 9 CONKY, 1111111111 1110 SCORE ESC 9369 (0.0015) 7	11 0 40	00015975120 ::::::::::::::::::::::::::::::::::::	247787 1524 11111111111111111111111111111111111	73 , 3004 HLATIVE COU	373780 MTS ::::::	60 00 60 00 60 00 60 00	pet .
37. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3.	0077 8568 9 COUNT, 17111111 ILD SCORE ESC 9369 (0.0015)	11 0 40	00015975120 ::::::::::::::::::::::::::::::::::::	247787 1524 11111111 CBM	VIATIVE COU	NTS 1:1:11 SCORE T	374	PR1
STACE SAMPLE SLAT CAP FISS CHIL STACE NO. 41 K EFFECTIVE . 0.93 41 9/29 181745 6043 1688 907 84 8 94 2 0.0086 0.9286 0.0136 0. 8 0.94 12 0.0086 0.9218 0.0095 0. 1 0.94 12 0.0086 0.9218 0.0095 0. 4 0.94 14 0.0086 0.9218 0.0089 0.	COURT, 177711111 1LD SCORE ESC 9368 (0.0015) 078 9033 7	*******	FLE SCATTER U	ADDITION OF SELECT	HLATIVE COU	NTS 111111 SCORE T		
STATE NO. 4	110 SCURE ESC 9369 (0.0015) 078 9033 7	***	PLE BUATTER U	ADDRESS OF SET	HLATIVE COU	SCORE T	***	
STALE SAMPLE STAT CAP FISS CHI STALE NO. 41 K EFFECTIVE 0.99 41 K EFFECTIVE 0.99 41 K EFFECTIVE 0.99 41 K EFFECTIVE 0.99 41 C.9252 0.0116 0.9286 0.0116 0 4 C.9442 0.0086 0.9286 0.0136 0 4 C.9442 0.0086 0.9285 0.0080 0 4 C.9444 0.0086 0.9285 0.0080 0	11.0 SCORE ESC 9369 (0.0015) 078 9033 7		PLE SCATTER U	Derthur orrect	CHILDRE	SCORE		***
31 0.9252 0.0116 0.9286 0.0136 0 2 0.0881 0 0.09412 0.0086 0.9218 0.0080 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	369 (0,0015) 78 9033 7	が		TONE RESON			TESC T	WIN TOTHS
37 Aug K(Colf.) 3TD K(SCORE) 3688 90 37 Aug K(Colf.) 3TD K(SCORE) 8TD K(2 0.9442 0.0086 0.9286 0.0136 0 2 0.9446 0.0096 0.9285 0.0080 0 4 0.9414 0.0086 0.9285 0.0080 0	78 9033 7							
3.7A.E K[COLE, STD K[SCORE; STD K[SCORE; STD K] S.0.925.2 0.0136 0.9286 0.0136 0.0136 0.9286 0.0136 0.0095 0.009412 0.0096 0.9285 0.0080 0.00914 0.00914 0.0091 0.9285 0.0080 0.0099 0.0	100000	Ž,	THE PROPERTY	STATE OF STREET	40.400	4 4 4 4		
37AHE KICOLL, 37D KISCORE, STD KIS 1 0.9252 0.0116 0.9286 0.0116 0. 2 0.9442 0.0086 0.9285 0.0080 0. 1 0.9446 0.0070 0.9285 0.0080 0.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 9.0	12710335	236 113 1361	35400	384813	9 1	37
TAGE RICCELL STD RISCORE; STD RIS 1 0,9252 0.0116 0.9286 0.0136 0. 2 0,9442 0.0086 0.9238 0.0095 0. 3 0,9444 0.0086 0.9285 0.0080 0. 4 0.9414 0.0081 0.9306 0.0069 0.		- 世界技术技术者原用技术技术	· · · · · · · · · · · · · · · · · · ·	*****	******	4 4	****	****
7AUE KICOLL, STD KISCORE, STD KIS 1 0.9252 0.0116 0.9286 0.0136 0. 2 0.9442 0.0086 0.9285 0.0085 0. 4 0.9414 0.0063 0.9285 0.0069 0.	OF STREET, STREET, ST. OF STREET,	Salar and district	A COLUMN TO SERVICE AND ADDRESS OF THE PERSON ADDRESS OF THE PERSON AND ADDRESS OF THE PERSON AN					
TAUR RICOLL, STD. RISCORE, STD. RIB 1 0.9252 0.0116 0.9286 0.0136 0. 2 0.9442 0.0086 0.9238 0.0095 0. 3 0.9444 0.0086 0.9285 0.0080 0.	* CHANDARIL	18071 ATOM	L SAMPLE	ESTIMATORS	** * * * *	打工器 医皮肤皮肤工具	* *	* * * * *
1 0.9252 0.0116 0.9286 0.0136 0.2 0.9442 0.0086 0.9285 0.0088 0.9285 0.0080 0.4 0.9414 0.0086 0.9285 0.0080 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.0069 0.4 0.9414 0.0063 0.9306 0.9306 0.0069 0.4 0.9414 0.9414 0.9063 0.9306 0.9306 0.0069 0.4 0.9414 0.9414 0.9063 0.9306 0.9306 0.9069					· · · · · · · · · · · · · · · · · · ·	The same of the same		
1 0.9252 0.0116 0.9286 0.0136 0. 2 0.9442 0.0086 0.9238 0.0095 0. 1 0.9426 0.0070 0.9285 0.0080 0.	SETTER CONC.	0.0000	The second of the second					
1 0.9252 0.0116 0.9286 0.0136 0. 2 0.9442 0.0086 0.9238 0.0095 0. 1 0.9446 0.0070 0.9285 0.0080 0. 4 0.9414 0.0063 0.9306 0.0069 0.	outpol of	(1 T II)	LANGUA RIS, A	MIC, M) MIC,	S) ALPH	KIR	(THREE	βń.
0.9252 0.0116 0.9286 0.0136 0.050 0.	*****	不使用法法法的 医医原性性皮肤	· 日次日前日日日日日日日	用谁位有情况不及所以 用 用	*****	***	****	
0.9412 0.0086 0.9286 0.0136 0.0095 0.0.9412 0.0086 0.9238 0.0095 0.0.0091 0.9285 0.0080 0.0.9414 0.0083 0.9306 0.0069 0.0089								
0.9452 0.0116 0.9286 0.0136 0.0136 0.0136 0.0136 0.0136 0.9442 0.0086 0.9238 0.0080 0.9446 0.9444 0.9089 0.9285 0.0080 0.0089 0.0081								
0,9412 0.00%6 0.9218 0.0095 0. 0.9416 0.0070 0.9285 0.0080 0.	.9261 0.0097 1	.0023 0.008	.1231 0.992	0.9871 0.98	20 0 190	908	9259	609
0.9426 0.1079 0.9285 0.0080 0.	0303 G GGGT G	BOKT A ANE	500 N 2005	00 00 00 00	2 2 2 2 2	20.00	2000	20.00
0.9414 0.0020 0.9285 0.0080 0.	. 3424 0.000/ 0	. 3331 0.006	766 0 0701	0.96/4 0.96	13 6.100	1761	7 2 2 7 7	9999
0.9414 6.6061 0.9366 0.0069 0.	9335 6.0855 0	9957 0.005	.1471 0.992	0.9884 0.98	28 0 185	9.40	9363	BOSE
11.9414 0.0051 0.9305 0.0069 0.	0.000							
日 日本日本 日 日本日日 日 日日日日 日 日本日日 日	9154 0.0049	.9958 6.804	. 1217 6.992	0.9881 0.98	26 0.194	914	9366.	.004
0.9416 0.0056 0.9379 0.0061 0	9184 0 0042	9995 0 601	1341 0 992	S GREE O GR	316 0 216	0.10	0 20 2	B St St
1 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			****		2000			
0.9478 9.0051 0.9146 0.0056 0.	0 6500 0 8756	. 9977 0.003	. 1079 0.992	0.9880 0.98	27 0.209	.891	9386	. 003
0.9199 0.0047 0.9355 0.0051 0.	9385 0 0017 0	9971 6 661	Baka n aug	D GRAT D GR	24 0 243	45.6	0.188	D.O. 3
A GIVE A ARRA A GIVE A A BOARD A	Danie o span	4004 0 000	STATE OF STREET			1 1	2.1	
0.3570 0.5044 0.9161 0.0049 0.	. 7381 W. 00 14 1	. 3384 0.803	. 1005 0.992	0.98/6 0.58	21 0.238	6 %	9378	. 5003
0.9396 6.0041 0.9355 6.0645 0.	9376 0.0032 0	9980 0.002	C66 0 C980	S 9833 0 98	22 6 247	8 13	9181	5.65
the case of cate of death of the to the	0355 0 0030	STATE STATE	102 0 200	0 0 0 0 0 0	20 00 00		2000	
0 0.7402 U.duin U. 7527 U. 6043 U.	. 9100 0,0010 0	700.0 0066.	766.0 1101.	0.9881 6.98	78 0.733	208.	6756.	7007
1 0.9195 0.0017 0.9314 0.0041 0.	.9362 6.0029 0	9956 0.002	. 0985 0.992	0.9881 0.98	28 0 234	8.55	9110	0.02
S A MINE A ASSE A MINE A MAN O	0 0000		Const of Street	0 0000	20 00 00			-
2 4,9103 U.UUIS U.9313 U.UU4U U.	0 9700 0 1056	. 9763 U. 60.2	786 0 9850	0.9883 0.98	10 0.247	3.40	9996	700
1 0.9181 0.0014 0.9112 0.0019 0.	9150 0.0027 0	9966 0.002	1695 0 992	0.9884 0.98	10 0 24R	REF	9158	663
A CONTRACTOR OF STACE OF SALES IN	0 0 0 0 0 0 0 0	100 0 0000				2 4 4 4		
4 4.9.67 0.0013 0.9116 0.0017 0.	. 9343 G. GUED G	74472 0 0002	. 10c6 0.992	0.9885 0.98	33 6.244	858	6656	7 69 7
5 0.9181 0.6012 6.9117 0.0016 0.	9345 0.0825 0	9975 6.002	1640 0 992	89 0 8885 0 98	34 0 244	B 5.5	935.6	003
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Page 16 of 24

AFTER 4' STAGES THE STANDARD DEVIATION ON HREF. HAS FALLEN BELOW THE REQUESTED VALUE OF 0.0015 FOR THREE CONSECUTIVE STAGES THIS WALL HIEVED IN 460.24 HINUTES

A DUMP FILE POR USE IN A RESTART RUN WILL BE WRITTEN TO THE DATA SET ALLOCATED TO UNIT ?

THE FINAL RANDOM NUMBER IS 1981236573 ISHIRCE DISTRIBUTION AS SAMPLED BY REGION

REGION	FIXED SOURCE	ST.DEV.
		*
	1000	3.2
2	0	0
3	0	0
	1000	3.2
5	1000	32
6	0	0
7		0

TOTAL WT. OF MEUTRONS STARTED PROM PIXED SOURCE - 1000

TOTAL SOURCE WT. - 409729

H.B. FIXED SOURCE MEANS THE IMPOSED SOURCE FOR A FIXSOURCE RUN AND THE USER SUPPLIED STARTING SOURCE FOR A FISSION TRACKING RUN.

THE FOLLOWING TABLES ARE BY DEFAULT NORMALISED TO 10,000 SOURCE NEUTRONS.
FOR A FIXSOURCE RUN THESE SOURCE NEUTRONS ARE NEUTRONS STARTED FROM THE FIXED SOURCE,
AND FOR A FISSION TRACKING RUN IT IS THE TOTAL WT. OF NEUTRONS TRACKED IN THE SCORING STAGES.
IBOUNDARY CROSSINGS FOR STAGES 1 TO 41 NORMALISED TO 10,000 SOURCE NEUTRONS

	PART 1	REGION (ABS)	1 N 7910	ST.DEV.	OUT 10873	ST.DEV.	OUT/IN 1.3746
4	(NEST)					**	2.3740
		2 (2)	7907	2.3	10868	24	1.3745
		3 (3)	8316	26	9525	2.5	1.1453
	PART 2	REGION (ABS)	IN	ST.DEV.	OUT	ST.DEV.	OUT/IN
		1 (4)	782	6	1991	11	2.5455
*	(ARRAY)						
	PART 3	REGION (ABS)	IN	ST.DEV.	OUT	ST.DEV.	OUT/IN
		1 (5)	782	6	1991	11	2.5455
* 1	(NEST)						
		2 (6)	984	7	1791	10	1.8203
		3 (7)	. 0	0	9	0	0.0000

DISTRIBUTION OF NEUTRONS REACHING THE OUTER BOUNDARY OF THE SYSTEM

ST. DEK. SHATEHIAL ALTICH COUNTS FOR STAGES 1 TO 41 HORMALISED TO 10,090 SOURCE NEUTRONS AND MATERIAL COLORS AND COUNTS FOR STAGES 1 TO 41 HORMALISED TO 10,090 SOURCE NEUTRONS

	(N, 2N) (N, 3N)		0 0	15	11		00	0 0	11		0 0	0 0	
	(N, H*)	A H H H H H H H H H H H H H H H H H H H	9 ==	2687	90	0 KEV	60	90 01	0	0 EV	0	0	
	FLASTIC	KEV TO 15.0000 BEV	231	8 586	8911	EV TO 100.0000 KEV		13058	8 199	ó	121	2245	0.000
FISSION		*** FROM 100.0000 KEV TO	139	806	11	PROM 0.4000	1583	00		o	6846	0	
8810W			45 T-1	289	-11	N	5.53	0 0	11		2818	0	
CAPTURE		MANUTALION S	90	147	12	PARTITION		1452	0	PARTITION	E COLUMN	#35 3	0
NUCLIDE			U235	U238	0 87. DEV.	REUTRON GAIN - 453	8235	U238	OST. DEV.	NEUTRON GAIN * -807	U235	0238	

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м.	bet.	*
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R.	951	K
*	100	*
×	AC.	*
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NUCLIDE	CAPTURE		FISSION	FISSION	ELASTIC.	(N,N+)	(N, 2N)	(8,38)
	D. 1	PARTITION	1 PROM	100,0000 K	PARTITION 1 PROM 100.0000 KEV TO 15.0000 HEY	D 11		
28 S.	70		1.4	11	4405	24 52	0 0	11
NEUTRON GAIN								
	Di B	PARTITION	2 FROM	0.4000	PARTITION 2 FROM 0.4000 BY TO 100.0600 KEY wennesseement and the second se	> 1		
28	2.5		11	11	4231	00	0 0	11
MEUTRON GAIN * -25								
	D. 1	PARTITION	3 FROM	0.0000	PARTITION 3 FROM 0.6666 EV TO 0.4000 EV	> 1		
A SE	50 m		11	1:	868 5	0 0	00	11
NEUTRON GAIN 15								

* HATERIAL 3 *

FISSION ELASTIC

CAPTURE PISSION

NUCLIDE

(N, 3H)

(N, 2N)

(3,8*)

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PARTITION 1 PROM 105.0000 KEV TO 15.0000 MEV

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C								
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REUTRON GAIN - 11								
	PARTITION	Z PRON	C. 4000 EV	TO 100.0000 KEV				
280				4891	0	0		
				7.7	0	0		
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BT.DEV.					0	0	1	
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611	0			9.5	0		1	
Add To	0			7	0	,	1	
SON A MARCO MODERNIA								
	PARTITION	3 FROM	0.0000 EV	TO 0.4000 EV				
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5 All Di					0	0		
E C	3.6			1 80	0	0		
8T. DEV.	**			-	0	0	* *	
I Z	2.6			164	c	c		
ST. DEV.	200			2	0	0		
8:0	1361							
ST. DEV.	5			0	0	1		
H111	0			**				
. vag. 22v.	0				0 0			

NEUTRON GAIN - -1551

NUCLIBE	CAPTURE	FISSION FI	FISSION		(N, N*)	(N, 2N)	(N, 3N)
	PARTITION		100.0000 8	3 FROM 100,6000 KEY TO 15,0000 MEY	> 1		
0 ST.DEV.	CN on per		11	8410	9 0	11	
HINHZO ST.DEV.	0 0	1 1	11	28404	1.1	11	11
NEUTRON GAIN13	NO 1 TO 1	# # # # # # # # # # # # # # # # # # #	0.4000	PARTITION 2 FROM 0.4000 EV TO 106,6900 KEY	> 1		
0 8T.DEV.	0 0	-11	11	9659	0 0	11	11
HINH2O	50 m	11	1.1	102251	11	1 1	11
MEUTRON GAIN *	PARTITION OF STREET OF STREET	3 FROM	0.000	PARTITION 3 PRGH 0.0700 EV TG 0.4008 EV	5.1		
0 37. DEV.	0 0	11	11	6078	00	11	11
HINHZOST.DEV.	1100	11		175512	1.1	11	11

IREGION ACTION COUNTS FOR STACES 1 TO 41 NORMALISED TO 10,066 SOURCE NEUTRONS

3 T T T T T T T T T T T T T T T T T T T	271	77	32	289	289	11	1067
SCATTER	241477	454	6116	251040	251040	1361	146810
ST.DEV.	61	0	0	61	1.9	0	0
CHILDREN	9374	0	0	9374	9374	0	0
ST.DEV.	8	0	0	89	89	0	0
PISSION ST.DEV.	3811	0	9	3811	3811	0	0
ST. DEV.		0	9	90	90	3	un
CAPTURE	3241	~	1753	966\$	9668	402	198
REGION NO.		2	m	*	5	9	

INCUINON FLOXES FOR STAGES 1 TO 41 NORMALISED TO 18,000 SOURCE NEUTRONS

N.B. FOR PENTONS WHICH OVERLAP THE PLUX PRINTED BELOW IS THE TOTAL FLUX AND NOT THE PLUX PER Unit VOLUME. REGIONS CONTAINING SUBSIDIARY PARTS OR WITH ZERO PLUXES ARE NOT PRINTED.

GROUP	ENERGY RANGE	REGION	REGION 2	REGION 3	REGION 6	REGION 7
	0.000KEV - 15.000ME		2,196E-03 4.068E-04		3.795E-02 1.474E-04	1.363E-03 1.063E-05
	0.400 EV -100.000KE		2.947E-03 4.381E-04	3.755E-01 1.409E-03	1.797E-02 1.525E-04	1.646E-03
	0.000 EV - 0.400 E		1.102E-02 1.962E-03	4.495E-02 2.622E-04	3.691E-03 3.928E-05	6.380g-03
	**** TOTALS **** **** ST.DEV ****		1.6168-02 2.6648-03	7.911E-01 2.360E-03		9.388E-03 6.279E-05
INEUTRON	PARAMETERS FOR STA					0.2736-03

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	ELASTIC	CAPTURE	FISSION	(N, N*)	(N, ZN)	(N,3N)	TOTAL
TOTAL NO. OF EVENTS	43991	2826	3811	2756	1.5	0	53309
MEAN ENERGY OF MEUTRONS CAUSING EVENTS (MEV)	4.36474E-01	6.80858E-02	2.513688-81	1.70771E+00	8.24131E+00	1.339758+01	4.71688E-01
HATERIAL 2							

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	ELASTIC	CAPTURE	FISSION	(N,N*)	(N, 2N)	(N, 3N)	TOTAL
TOTAL NO. OF EVENTS	9504	45	0	245	0	0	9794
HEAN ENERGY OF NEUTRONS							

CAUSING EVENTS (MEV) 4.33737E-01 1.75978E-01 0.00000E+00 3.39578E+09 1.19093E+01 0.00000E+00 5.06887E-01

10224 2154 0 246 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	100	10224 2.59054E-01	2154 1,46862E-02	0	246	0	0	12625
2.59054E-01 1.40862E-02 0.00000E+00 3.03160E+00 0.00000E+00 0 0.0000E+00 0 0.00000E+00 0 0.0000E+00 0 0.00000E+00 0 0.00000E+00 0 0.0000E+00 0 0.00000E+00 0 0.00000E+00 0 0.00000E+00 0 0.00000E+00 0 0.0000E+00 0 0.00000E+00 0 0.0000E+00 0 0.0000E+00 0 0.00000E+00 0 0.00000E+00 0 0.	AL NO. OF EVENTS FERENCY OF NEUTRONS AUSING EVENTS (MEV)	10224 2.59054E-01	1.468622-02	0	246	0	0	12625
2.55054E-01 1.46862E-02 0.00000E+00 3.03180E+00 1.03724E+01 0.00000E+00 3.23185 1170 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	AUSING EVENTS (MEV)	2.59054E-01	1.46862E-02					
### STANTIC CAPTURE FISSION (H.N+) (H.N+) (N.2N) (N.3N) 332315				0,0000001+00	3.03160E+00	1.037242+01	0.000000.0	2.71474E-01
### ### ##############################								
1723155 1.00252E-01 1.00252E-01 1.00252E-01 1.00252E-01 2.00000E+00 2.00000E+00 3.95752E+00 0.0000E+00 0.		2LASTIC	CAPTURE	FISSION	(N,N*)	(N, 2N)	(8,38)	TOTAL
### ### ### ### #### #### ############	TOTAL MO. OF EVENTS	332335	1170	0	9	0	0	333491
0.89 0.90 0.91 0.92 0.94 0.95 0.96 0.97 0.98 0.99 0.99 0.99 0.99 0.99 0.99 0.99	NERGY OF REUTRONS ING EVENTS (HEV) F CUMULATIVE HEAR	1.002531 AGAINST		0.000002+00	8.957528+00	0.0000000000	0.00000000000	1.00271E-01
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Thu May 13 09:28:5 1993 Pcgs 3:65

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PROGRAM: RENCYA-W CREATION DATE: 88-09-07	****							
PROGRAM: RESUDE SERVICES SCALECOE FERROWS, EXE CREATION DATE: 88-D9-C7 STATE OF EXECUTION: 17.00 D5 FIRE OF EXECUTION: 17.00 D5	**********	***********	**********	**********	***************************************			
PROGRAM KEMCVA-W PROGRAM KEMCVA-W CREATION DATE: 88-09-07 LIBBART: AECLSAABI: (SAB_CODES GENOVA_EXE	*********	*********	· · · · · · · · · · · · · · · · · · ·			2 4		
PROGRAM: KENGVA-W PROGRAM: KENGVA-W SERVE CDEATEON DATE: 88-09-07 SERVE SERVE CDEATEON DATE: 88-09-07 SERVE SERVE	****						****	
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ALEBRANT: ARCLASABL: (SAB_CODES SCALECODE) FERCOVA. EXE +++++ *******************************							****	
SAND CONTROL OF EXECUTION: 93-04-19 SAND SAND SAND SAND SAND SAND SAND SAND	9 4 4 4	LIBRARY	ARCISSABL: [SAB CODES SC	ALECODE, KEN		****	
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Thu May 13 09:28:5 1993 Page 4 of 69

		FREEDRICH RENC CASE COMPARISON WITH MCHREB	368	***
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	NBK	MEDTROW BANK SILE	223	
	XNB	ERTER POSITIONS IN NEUTRON BANK	0	444

	93.60	FIBSION BANK SIZE	300	****
	5.8.6	Water Day of the Contract of the San		***
	200	MALHA POSITIONS IN FISSION BANK	0	***
	MTA	THE STATE OF THE PARTY AND PROPERTY OF THE PARTY OF THE P		***
		PARTICULAR OF MALCHI AVERAGE	0.3000	***
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	WTT	WEIGHT LOW FOR RUSSIAN ROULETTE	0.3333	***

	RMD	STARTING RANDOM NUMBER	4038	***
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	ar and an	MUMBER OF D.A. BLOCKS ON DRIT 8	200	***
	24.50	The second secon		***
	977	LARACTE OF D.A. BLOCKS OF UNIT 6	312	* * *
	ADJ	MODE OF CALCITYANTON		* * *
		MATERIAL CONTROL OF THE PARTY O	FORKARD	***
		INDUS DATA METHORS ON BRANKOW CLASS		*
		THE THEORY OF THE PROPERTY CALL	OM	*
		BINARY DATE INTERFACE	0 800	
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Thu May 13 09:28:3. 1993 Page 5 of 67

	PWBARRAY	KEND CASE	COMPARISON WITH	WITH MONKEB	8 8 9
4	1. 中央中央教育社会主义的教育中央的教育教育的中央中国教育的中央中央的专家教育的专家教育的专家教育教育教育教育教育教育教育教育教育教育教育教育教育教育教育教育教育教育教育	· · · · · · · · · · · · · · · · · · ·	*********	· · · · · · · · · · · · · · · · · · ·	***
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RUE	EXECUTE PROBLEM AFTER CRECKING DATA	TA TES	PLT	PLOT PICTURE MAP (S)	YES STE
					* * *
FIX	COMPUTE FLUX	0 98	FDR	COMPUTE FIRSTON DENSITIES	NO see
diserr	the second section of the second seco				***
2		TON NO.	MOR	COMPUTE NU-BAR & AVG FISSION GROUP	NO see
285	CONSTRUCTION OF SERVICE OF STRUCTURE SERVICES AND SERVICE				***
3		EX. NO	MRD	COMPUTE MATRIX K-REF BY UNIT LOCATION	NO see
-					***
3	COMPUTE COTACION N-MIN BI UNIT NOMBRE	MBER NO	CKG	COMPUTE COFACTOR K-RFF BY UNIT LOCATION	MO ***
FINES	PRIME FIRS PROD MAPRIX BY UMIN WINGS	UM SAME	137.0	Corner avenue and commence of the second	
				TATES FROM BRIDER BI UNIT LOCATION	BO SEE
MKH	COMPUTE MATRIX E-EFF BY BOLK HUMBER	ER NO	NEA	COMPUTE MATRIX R-RFF BY ARBAY HUMBER	WO SEE
CKR	COMPUTE COFACTOR R-EFF BY ROLE NUMBER	(日本) (日本)	CKA	COMPUTE COFACTOR K-EFF BY ARRY HUMBER	NO
FNEH	PRINT FIRS PROD MATRIX BY HOLE NUMBER	GRER NO	TNG	PALMY FISS PROD MATRIX SY ARRAY NUMBER	NO see
HRT	COLLECT MATRIX BY HIGHEST HOLE LEVEL	PEL NO	SIA	COLLECT MATRIX BY HIGHEST ARRAY LEVEL	# O#
AMX	PRINT ALL MIXED CROSS SECTIONS	02	FAR	PRINT FIS. AMD ABS BY REGION	see OR

++i 05 06	PRIMT 1-D MINTORE X-SECTIONS	OM	PAX	PRINT XMEC-ALBEDO CORRELATION TABLES	*** 08
X 3 2	PRINT 2-D MIXTURE X-SECTIONS	NO	S.M.C	PRINT MEIGHT AVERAGE ARRAY	*** 08
XX	PRINT MINTURE ANGLES & PROBABILITIES	ON SE	P.C.N.	PRINT INPUT GECMETRY	NO ***
DKI	MINE NO BOLDERA	CN	2000	STATE OF STREET, STREET, SEE GO	
			all		MO
PID	PRINT EXTRA 1-D CROSS SECTIONS	NO	TRE	PRINT TRACKING INFORMATION	MO ***

有一个,我们是我们的,我们也没有我们的,我们也没有我们的,我们也没有我们的,我们也没有我们的,我们也没有我们的,我们也没有我们的,我们也没有我们的,我们也没有我们的,我们也会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会会	法犯法的法律法律犯罪的 化二甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基甲基	**********	*********	,这一年来是是不好的不会,它是是这些是我的是我的是我的是我的,我们也没有我们的,我们也没有我们的,我们也没有一个,我们也没有我们的,我们也没有我们的,我们也会会	

PARAMETER INPUT COMPLETED

C 10'S NESE USED READING THE PARAMETER DATA

****** DATA KEADING COMPLETED *******

Thu May 13 09:28:3. 1993 Page 6 of 64

***					000
***			DATA LIBRARY VERIFICATION INFORMATION		***
***					424
*****	******	*****	*************************		
***	DE	FAULT	DIRECTORY : USERI: (ARSIVER)	non a de la de desta de se	***
*****	******	*****	<pre><pre></pre></pre>	************	
***					***
***		TIME			***
***	360	REENU	DATA SET NAME	THIT FUNCTION	***
***		-	AND THE RESIDENCE AND ADDRESS OF THE PARTY O	To the same of the same states	***
***					***
***	XSC	14	(UNDEFINED)	WINED CROSS SECTIONS	***
***					***
202	ALB	79	USER1: [SCALE LIBE] ALBEDO BIN	INPUT ALBEDOS	***
***					***
***	WYS	80	USER1: [SCALE LIBE] WEIGHT BIN	INPUT WEIGHTS	***
4.6.6					***
***	SKT	16	USER1: [AREIVER] ELEIS	WRITE SCRATCH DATA	***
***					***
***	BIN	9.5	(UNDEFINED)	BINARY INPUT DATA	***
***					***
***	RST	95	(OMDEFIRED)	READ RESTART DATA	***
***					***
***	LIB	4	DSER1: [ARSIVER] EZZO4	INPUT AMPX MORKING LIBRARY	444
***					***
***		8	(UNDEFINED)	INPUT DATA DIRECT ACCESS	***
***					***
***		9	USERI: [AMEIVER] EEEO9	SUPER GROUPED DIRECT ACCESS	***

		10	(UNDEFINED)	XSEC MIXING DIRECT ACCESS	***
***			*********************************		***

...... 0 IO'S WERE USED PREPARING INPUT DATA

TRIS ESDEN WORKING TAPE WAS CREATED 93-04-19 AT 17.00.05 THE TITLE OF THE PARENT CASE IS AS FOLLOWS 27 MEUTROW GROUP LIBERRY SASED ON ENDF/B VERSION 4 DATA COMPILED FOR NEC

Page 7 0/64 Thu May 13 09:28:3, 1993

PWEARRAY RENG CASE COMPARISON WITH MONRES

MIXING TABLE

NUMBER OF SCATTERING ANGLES = 2 CROSS SECTION MESSAGE THRESHOLD = 5 OE-05

DEBSIFY	7.2222220	2.30351E-02	4.751462-02	3361	4.29091E-02	977E-0	1.574218-02	7.746798-03	6.99137E-04	4302-0	6.67221E-02
NUCLIDE	92233	92238	8016	408016	40000	28000	24000	28000	5010	3611	1001
MINIMA	et	н	4	*	N	m	r)	n	15	93	4
ENTRY	we	ex	n	*	0	10	p	00	Ø1	1.0	11

CROSS SECTIONS READ FROM THE AMEN WORKING LIBRARY ON UNIT

H 1269 F. 1002 T 218 GF 032475(2) B-10 1273 218NGP 042375 P-3 293K B-11 150 NF 1/KST 218NGP P-3 293K B-11 150 NF 1/KST 218NGP P-3 293K RE(0423) O-16 1276 218 GF 030476(7) CR 1151 218NGP NF 1/K P-3 293K SIGD=5+4 RE ER (MET) 7141 21 NGP NF 1/K P-3 293K SIGD=5+4 RE ER (MET) 7141 21 NGP NF PER PER (0.17020)-1/K-NM

3 TO GROUP #3-60 THE ANGULAS SCAPTERING DISTRIBUTION FOR MIXTURE 4 RAS BAD MOMENTS FOR THE TRANSFER FROM GROUP

THE LEGENDRE EXPANSION OF THE CROSS SECTION (PO-PM) IS
4.2463264-05 3.2227865-07 -2.122832-07

THE MOMENTS CORRESPONDING TO THIS DISTRIBUTION ARE
7.3892876-05 3.2003358-05 6.0359546-07

THE MOMENTS CORRESPONDING TO THE GRASHED DISTRIBUTION ARE
7.3892876-03 3.2003358-03 3.3208546-03 3.208546-03

THE LEGENDRE EXPANSION CORRESPONDING TO THESE MOMENTS IS
5.2463268-05 3.227865-07 -5.3042392-06 -1.30882XE-07

O TO'S WERE USED MIXING CROSS-SECTIONS

O IO'S WERE USED PREPARING THE CROSS SECTIONS

Thu May 13 09:28:3 1993 Pogt 8 0 669

*** PHRARRAY KEND CASE COMPARISON WITH	AALSON MI	CASE CUMPARISON WITH MORRED		
	THE MOST TWO	2. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.		
		· 经存货 电达 经存 电阻 医布 电光 医电动脉 电电池 化电阻 电子 经股份 医医皮肤 化乙烷 医		4.4
	******	- 经企业条约会企业公司各种公司企业企业企业企业企业的企业企业企业企业企业企		
我你也仍得我都在我们在心不知识这句的也的女子会会				****
经存在法律法律证证 医克勒氏性 医克勒氏性 医克勒氏性 医克勒氏性	*******	安全中央地位的地名 化安全电子 经存金的 人名英格兰 经非非常的现在分词 医克拉克氏病 医克拉氏病 医克拉氏病 医克拉克氏病 医克拉氏病 医克拉氏病 医克拉氏病 化二甲基二甲基二甲基二甲基二甲基二甲基二甲基二甲基二甲基二甲基二甲基二甲基二甲基二	*****	

*****	ADDITIONAL	***** ADDITIONAL INFORMATION *****		
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	н	GLUBBAL ARRAY SUMBER	CN.	9.04
And the section of th				* * *
30	rv	NUMBER OF UNITS IN THE GLOBAL M DIR	*	***
Manager on on its Proposition over				***
ANIKASA MEUTAUN IN THE MEUTAUM DAMPA	2.1	NUMBER OF UNITS IN THE GLOBAL Y DIR	N	***
Management and Property of the Parks				***
*** BETRING/REUTRON IN THE FIRSTON BANK	2.4	HUMBER OF UNITS IN THE GLOBAL 2 DIR	rt	***
The second second second second				***
*** ROMERS OF MIXIONES USED	w	USE A CLOBAL REFLECTOR	11.3	**
the witnessen on heart was as maken				***
BO WELLER OF	el	USE NESTED ROLES	MO	* * *
1				* * *
ACRES OF DIFTERSTIAL ALBEDOR USED	0	STAMBER OF HOLES	0	***

THE SULAR THRUT GEORGING REGIONS	ď	MAXIMUM HOLE RESTING LEVEL	0	* * *

*** NUMBER OF GECHERTRY REGIONS USED	Ø1	THE WESTED ARRAYS	YES	***
The second secon				* * *
*** NEWSBRE OF GROWNEY URITS	m	NUMBER OF ARRAYS USED	N	:
				* * *
ARITEST ARRAY WOMBER	2	MAXIMUM ARRAY NESTING LEVEL	N	* * *
				* * *

+A BOUNDARY COMDITION	VAC	-X BOTHDARY CCHDITION	VAC	* * *
+Y BOUNDARY CONDITION	VAC	-Y BOUNDARY COMDITION	VAC	***

+2 BOUNDARY COMDITION	VAC	-E BOUNDARY CONDITION	VAC	808

Thu May 13 09:28:3 1993 Page 9 of 64

******	*********	*********	*********			************	المحطاعا
***	PWRARE	CAY WENO CA	SE COMPANY	SOR WITH MOR	re en		400
***			- Committee	21.024 64.7.712 56/52	A 52		***
******	*********	*********	*********	**********		**********	
******						***********	
***							***
***		***** SPA	CR AND SUPE	ACROUP INFORM	CATTON		***
***							***
***	1000000 WORD	S IS THE TOT	AL SPACE RVI	SIGALIA			***
***							***
***	12969 WORD	HERE USED	FOR NOW-SUPE	ERGROUP STORA	GR.		***
***							***
***	987031 MORD	S OF STORAGE	ARE AVAILAR	HLE FOR SUPER	GROUPED DETA		***
***	The second second						***
***	999834 WORD	DS OF STORAGE	ARR AVAILAR	BLE FOR COMST	RUCTING THE	SUPERGROUPS.	***
***							* * *
***	996971 WORD	S OF STORAGE	ARE AVAILAS	SLE TO EACH S	UPERGROUP		***
***	***						***
***	219 MOND	S ARE WEEDED	FOR THE LAP	GEST GROUP			***
***	19701 MODE						0.00
***	23 FOE WORLD	S OF STOKAGE	IN SUFFICIS	DET TO RUN TH	IS PROBLEM.		***
***	19709 WORD	OF DECREASE	WYTE \$11.00				***
***	20103 MOND	OF STURME	WILL ALLOW	THE PROBLEM	TO RUM WITH	OME SUPERGROUP.	***
000	Tanna Mobil		MILL DE MOR	D TO RUN THI			***
***	Arrest House	O OF DIVIDEN	MITTER DE COE	TO NOW THE	S PROBLEM.		***
*****	*********	**********	*********			************	***

***							***
***		STARTING	ENDING	XSEC	ALBEDO	TOTAL	***
*** 3	UPERGROUP	GROUP	GROUP	LENGTH	LENGTH	LENGTH	
***						AMERICA LEI	***
***							***
***	1	1	27	1069	0	5680	
***							***
*****	******	*********	*******	********	*******	***********	*******

5 IO'S MERE USED IN SUPERGROUPING

6.6						-
**	ARRAY	UNITS IN	UNITS IN	UNITS IN	MESTING	**
**	NUMBER	X DIR.	Y DIR.	E DIR	LEVEL	-
**						
0.0	1	2.7	3.7	1	2	
**						**
**	2 GLOBAL	4	2	1	1	**
.0.0						**

...... 0 TO'S WERE USED LOADING THE DATA

Thu May 13 09:28:3 1993 Pgs 10 of 6p

PWRABRAY RENO CASE COMPARISON WITH MONROS

CENTERLINE IS AT X * 0 D0000E+00 Y * 0.00000E+00 -2 * 0.00000E+09 CENTERLINE IS AT X * 0.00000E+00 7 * 0.00000E+00 -E = 0.00000E+00 -E . C. DODODE+00 -E = 0.00000E+00 -1 × -2,0000 -E = -2.0000 -E = -2.0000 -2 = -32.000 4E = 400.00 +E * \$20.00 420.00 400.00 42 m 420.00 +E = 420.00 +E * 430.00 # 60 + * 27+ -Y m-0.63500 GROMMYRY DESCRIPTION FOR THOSE UNITS UTILIED IN THIS PROBLEM -Y = -10,795 -Y -12 000 -Y = -12.500 -Y = -25,000 -Y = -25.500 -Y = -35.500 UNIT 3 EXTERNAL TO LATTICE 2 UMIT 2 ENTERHAL TO LATTICE -2 m 2.0000 4Y * C. 63500 4T = 10.795 +Y = 12.500 4¥ m 25.300 +Y = 55.500 4Y * 12.500 +X = 25.000 TIBLE +E = 398.00 60.00% × 2+ -X --0.63500 -K = -10.795 -X = -12.000 -X = -12 500 -X * -30,000 -X * -80.300 -X = -50.500 ***** 1 I SADIUS * 0.48000 2 1 RADIUS * 0.34000 4K = 10.795 4X = 0.63300 +X = 12.000 12 300 20.000 30,500 +X * 80.300 e X+ +2 10 NEDIA BIAS NUM ID I ARRAY NUMBER 1 ARRAY SUMBER 1 CTLINDER 2 CYLINDER 3 CUBOID 2 CUBOID 3 CUBOID 2 CUBOID 3 comorp REGION

Thu May 13 09:28:5 1993 Pogs 11 of 64 perrarbat reso case comparison with monkes

UNIT ORIENTATION DESCRIPTION FOR ARRAY

TROW 1 TO 17 BOTTOM TO TOP THEF ORIENTATION DESCRIPTION FOR ARRAY E LAYER 1, X COLUMN 1 TO 17 LEFT TO RIGHT

& LAYER 1, X COLUMN 1 TO 4 LEFT TO RIGHT Y ROW 1 TO 2 BOTTOM TO TOP

Thu May 13 09:28:3. 1993 Prg. 12 n/6y. PREABEAN RESO CASE COMPANION WITH MORKED VOLUMES FOR THOSE DWITS UTILIZED IN THIS PROBLEM

		REGION		PEGION	
		BOUNDARY		BOUNDARY	
METAE	2.86633E+02.CM**3 6.6533E+02.CM**3 6.63160E+02.CM**3	4 IS AN ABBAY PLACEMENT BOUNDARY REGION	1.86451K+03 CM**3 2.41920K+03 CM**3 2.63750K+05 CM**3	7 IS AN ARRAY PLACEMENT BOUNDARY REGION	2,17372E+06 CM**3 8,61382E+06 CM**3
COMDIATIVE	2.86634E+02 3.66435E+02 6.43160E+02	AH ARRAY	1.86451E- 2.41920E- 2.63750E-	AN ARRAY	2,11000E 2,17372E 8,61382E
		# 13		7 18	
WOLOW	2 86634E+02 CM**3 7.96013E+01 CM**3 2.78723E+02 CM**3	GROMMIRY REGION	1.864318405 CM**3 3.346888404 CM**3 2.183008404 CM**3	GECMETRY REGION	2.11000E+06 CM+*3 6.37230E+04 CM+*3 6.48010E+06 CM+*3
REGION		VOLUMES -	* 0 *	VOLUMES -	r e s
	e 10 10	GECMETRY	~ N FI	GEORGIPHY	M N N
UNIT REGION	н	SURROUNDING CECHETRY	N	SURRCONDING GROMETRY VOLUMES -	4

7963	ON***3	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	ON***3
TOTAL VOLUME	6.444118+05	1.491618+06 4.437508+05 1.745408+05	2.11000E+06 6.37220E+04 6.44010E+06
MIXTURE	n 20 mg	* 11	
REGION	мим	***	A 6 5
USES	2312		×
TIMO	w	n	n

244		· 情情情情,我们也是一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个	***
***		BIASING INFORMATION	***
***			***
***	A DEFRUIT WEIGHT OF	A DEFAULT WEIGHT OF G 500 MILL BY HISED FOR SIL BILG IN. B	

-			***
	在中央市场内内内与中央公司的公司 中国公司的公司	,然后,我们也是一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个	

O IO'S MERE USED IN REMO-V BEFORE TRACKING

0.09817MINUTES MERE USED PROCESSING DATE.

VOLUME FRACTION OF "ISSILE MATERIAL IN THE CORE. C. 314578+00

START TYPE O WAS SED.

THE NEUTRONS WERE . TABLED WITH A FLAT DISTRIBUTION IN A CUBOID DEFINED BY:

Thu May 13 09:28:1 1993 Page 13 - 66;

X 5 000008+01 -X*-3 000008+01 +Y* 2 300008+01 -Y*-2 500008+01 +X* 4 200008+02 -X*-2 000008+00

0.01217 MINUTES WERE REGULARD FOR STARTING. TOTAL ELAPSED TIME IS 0.11035 MINUTES.

Thu May 13 09:28:5 1993 Page 14 of 64

1 6.93873E-01 2.77667E-02 2 8 97690E-01 7.35000E-02 3 9 9213E-01 7.35000E-02 3 9 9213E-01 7.35000E-02 10 9 9213E-01 7.35000E-02 11 9 9 05977E-01 7.35000E-02 12 8 98137E-01 7.35000E-02 13 8 98137E-01 7.35000E-02 14 8 98137E-01 7.35000E-02 15 8 98137E-01 7.35000E-02 15 8 98137E-01 7.35000E-02 16 8 98137E-01 7.35000E-02 17 8 98137E-01 7.35000E-02 18 9 9137E-01 7.35000E-02 20 9 05000E-01 7.35000E-02 21 8 98137E-01 7.35000E-02 22 8 92500E-01 7.35000E-02 23 8 93127E-01 7.35000E-02 24 8 96236E-01 7.35000E-02 25 8 93127E-01 7.35000E-02 26 9 05000E-01 7.35000E-02 27 8 92600E-01 7.35000E-02 28 9 97377E-01 7.35000E-02 29 9 07327E-01 7.35000E-02 20 9 07327E-01 7.35000E-02 21 9 07323E-01 7.35000E-02 22 8 97332E-01 7.35000E-02 23 8 97332E-01 7.35000E-02 24 8 97332E-01 7.35000E-02 25 8 97332E-01 7.35000E-02 26 9 07323E-01 7.35000E-02 27 8 97332E-01 7.35000E-02 28 9 073232E-01 7.35000E-02 29 9 073232E-01 7.35000E-02 20 9 073232E-01 7.35000E-02 20 9 073232E-01 7.35000E-02 21 8 97332E-01 7.35000E-02 22 9 073233E-01 7.35000E-02 23 8 97332E-01 7.35000E-02 24 8 97332E-01 7.35000E-02 25 8 97332E-01 7.35000E-02 26 9 73833E-01 7.35000E-02 27 9 073233E-01 7.35000E-02 28 9 73833E-01 7.35000E-02 29 9 73833E-01 7.35000E-02 20 9 738300E-01 7.35000E-02 20 9 73830E-01 7.35000E-02 20 9 73830E-02 7.3500E-02 20 9 73	0.64	SVERKGE 9 encircular	AVG K-KFF	MATRIK	MATRIX K-EF
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9 42238E-01 9 99138E-01 1 9 99139E-01 1 9 99139E-01 1 9 99139E-01 2 8 9133E-01 2 8 9133E-01 2 8 90201E-01 2 8 90201E-01 2 8 90201E-01 2 8 90201E-01 2 9 90201E-01 3 9 90201E-01 3 9 90201E-01 4 9 90201E-01 5 9 90201E-01 6 9 90201E-01 7 7 7 8 9 90201E-01 8 9 90201E-01 9 9 9000000000000000000000000000000000	18-01	I COCCOCCEPOS	0.000008+00		
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9 099318-01 9 03498-01 8 947 72-03 8 947 32-03 9 07228-03 9 07228-03 9 07228-03 9 199978-03 9 227178-03 9 227178-03 9 289088-03 9 286388-03 9 286388-03	E+00			00130000000	0.000008+00
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9 62049488-01 8 944-01 9 94538-01 9 95338-01 9 07228-01 9 07228-01 9 193978-01 9 227178-01 9 227178-01 9 28908-01 9 28908-01 9 28908-01 9 346188-01 9 346188-01 9 346188-01	2400	9.09368E-01	5.456428-03	0.000002+00	0.000000000
8 946". 2011 6 9 971128 01 9 971128 01 9 971128 01 9 072238 01 9 19978 01 9 221178 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01 9 289038 01	E+00		5.304258-03	0.000008+00	0 . 60000E+00
8 953328-01 8 95328-01 9 249338-01 9 072238-01 9 199978-01 9 227178-01 9 289038-01 9 289038-01 9 289038-01 9 289038-01 9 386338-01 9 386338-01 9 386338-01 9 386338-01	00+2	A- 1	2	0.000000000	
9 979942-01 9 249332-01 9 072235-01 9 172235-01 9 18972-01 9 22172-01 9 22172-01 9 289038-01 9 83638-01 9 189538-01 9 189538-01 9 189538-01 9 189538-01	RELOG	S TOWNEY OF	1	0.000002+00	
8 99912R-01 9 24939R-01 9 93939R-01 9 19397R-01 9 22717R-01 9 23717R-01 8 83638R-01 9 18353R-01 9 9 29778R-01	M+00	D 11241E-01	3.10637E-03	0.000000100	
9 24933K-01 9 9535K-01 9 19597K-01 9 22717K-01 9 22717K-01 9 28737K-01 9 18735K-01 9 18735K-01 9 18735K-01 9 18735K-01	8+00				O COCOCCETO
9 072238-01 9 07238-01 9 227178-01 9 227178-01 9 731938-01 9 187338-01 9 346178-01 9 346178-01	E+00	9.08907K-01	5.		
9 221178-01 7 9 221178-01 7 9 221178-01 7 9 221178-01 9 9 24178-01 9 9 246178-01 9 9 9 246178-01 9 9 9 247478-01 9	E+00		5.168178-03	0.00000E+00	0.000002+00
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6 03638-01 9 18738-01 9 266128-01 9 297728-01 9 19818-01	E+00	9.09312E-01		0 0000000000000000000000000000000000000	0 0000001100
9 836338-01 9 187398-01 9 297738-01 9 197748-01	00+2	- 6	5. KB1		
9.187358-01 4.346128-01 9.134758-01 6.134484-01	00+2	9.080312-01	4.673488-03	0.000002+00	
9.291738-01 6.	2+00	4.	6.58407E-03	0.0000000.0	0.000000000
D TO HOLINGTON	0013	9.08781X-01	4.32300E-03	0.000000000	
	0040	9.091838-01	4.45344E-03		
8 93214K-01 8	200	9 1399318-01	4 30325E-03	0.600002+00	0.0000000000
8 92907E-01 8	100	9.08698E-01	4.22668E-03		0.0000011400
38 9.21€77E-01 9.30133E+00	00+2	9.08930K-01			
9.12337K-01	90+3	9.08990K-01			
60 9.11125E-01 9.61800E+00	0012	a namera na			

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32.	1.069532+61	9.08254E-01			
9 301448 01	1.084328401	1	180	00.0000000.00	
- 3.	1.113928+01	9.084808-01 9.084148-01	3.643078-03	00.000000+00	
- 2	1.131652.401	- 3	U 18.	0.0000008+00	0.00000000000
	1.147982+01	1			
8 747548-01	1.164128401	9 08945E-01	35.		0.060002+00
8 96107E-01	1.196938+01	9 DR1) 8X-01	3.33842E-53	0.00000E+00	
8 34998K-01	1.212788+01	- 1		G SONGORANO	0 0000000000000000000000000000000000000
4	1.22780K+01		- 70		
	1.243692+01		3.448648-03	0.000000000	
9 420838-01	1.259638+01	T	1	0.000000E+00	0.00000E+00
	1 388388401	9.07877E-01	J	-	
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- 1	1.335638+01		1. 11	D PERSONATOR	0.0000008+60
	1.332182+01	9.05182E-01			
9 33638K-01	1.367038401	100		0.000002460	
4 4 5 6 1 AP - 0.1	1. 302978+01	9.034468-01	2		
	1.413482401	9.031748-01	3.341368-03	0.0000008400	0 0000001100
	1.429182+01	100		0.00000K+00	
. 397918-01	1.643938401		-2	0.0000001+00	0.000001100
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	1.584328+01	9.09554E-01	1180		0.000008+03
	1.59947E+01	4	3.65022E-03	0.00000E+00	0.000002+00
0.56778-01	1.614182601				0.00000£+00
	1.648938+01	9 10751K-01	3.61740E-03	0.0000001+00	
.83303E-01	1.650778+01	-	0.06		0 0000008+00
129048-01	1.676428+01	1	3.322448-03		250
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.76900K-01	1.723372461	9 10896E-01	3.30019E-03	0.000008400	
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8 301138-01 6 940328+01			0.0000001+00	
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2 - 253 / 28 - QX	7.09679%+01	9.106912-01	1.8486911-03	0.0000011+00	5.00000E+00
9 209738-01	7.111828+01	\$.10714E-01			
	7.127328301		84401K-		
8 987273E-01	7.142608401	9.10734E-01	842258		
8 710308-61	7.17382E401	E 10404E-01	2 030938-03	0.0000000000	
9.310328-01	7.188968401		1.633468-03		O COCOCOMPTO
	7.20373K+61	9.10438E-01			
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A WEATHE-OF	7 39 14 38 + 01	# 10750E-01	3.		
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8.30462K-01		1.0	0.083		0 0000000000000000000000000000000000000
9.12193E-01	7.299602+01	9.10565E-01			
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8 973078-63	7.343528+01	3	(B)		
	7 377308401	9.10378E-01	1.838438-03	0.566062+00	
	7.393158+01			00480000000	0.000001100
	7.408452403		- 1		O DOODOODETOO
9.01930K-01	7.424458401	- 1			
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# 348028-01	7.471138401	E .	.E		
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	7.519382+01		E 3.		0 0000000000000000000000000000000000000
8.95301E-01	7.53303E+01	1	12	0.000001100	
all.	7.550558+01	9.10728E-01	1.808158-03	0.0000001+00	
4.0	7.35802E+01		-3.	0.00000E+00	0.000008+00
8 8778428-01	7.382402+01	9.10838E-01	3C	0 000000 +00	
	7.61295K+01	1 1	1.80046K-03	0 0000000000000000000000000000000000000	0.000000840
	7.629072+01	- 2		0.0000000000000000000000000000000000000	
	7.643638+91	Æ.	1.799378-03	0.000001+00	- 77
P. SISING-01	7.661888.401	A C			
е з	7 693988401	0 100358-01	1.792745-03	0.00000E+00	
	7.70912E+01	- 3		DOCOOR	G GGGGGGK+GG
B. 68203E-01	7.72620E+01	- 2		.000000	
- 5	7.741638+01	3.		0.0000000000	O. BOBOOR +OD
9 430878-01	7.737138+01	2	9		
1. 3	7 788208401	9.11133E-01	1.786338-03	0.000000E+00	0.00000K+00
	7.80332E+01	. 1	18:		0 000008+00
9.23630E-01	7.81862E+01	. (1)	I.780968-03	.00000E+	
	7.835628+01	-1	18		6.00000E+00
G. NUSCION-OL	7.831038+01			+300000 -	
	7.88233E+01	9.11313E-01	1.758938-03	0 00000000000	0 000000100
8 80303E-01	7.89778E+D1	1	3	+300000	
	7.91317E+01	- 80	1.76299E-03	0.00000K+60	
	7. \$2910K+01		16		0.00000E+00
8 94230E-01	7.943638+01	\$ 11275E-01	J	-300000C	
	7.976982401	9 113998-01	1 75293K-03	0.000000000000	0 000008+00
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8.95937E-01	8.02392E+01	9.11401K-01	1.74489K-03	0.000001400	
8 935998-01	8.04032E+01		- 4		
9.153032-01	8 033438401 a prorocetor	9.11375K-01	1.738412-03		
R 871178-03	B DOKKORIOI	TO MODOTT A	1.133038-03		G . GGGGGGK+50
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		9.112728-61	1.728482-03	0.000001100	0-20000000
8 695888-01	8 13483K+01	.11193E-	1.72701E-03	0.000008+00	
2 40809E-01	8.23028E+61	112498-		0.000001+00	
0 K49404 01	8.16603E+01	112392		0.000002+00	0.00000X+0
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- 6		\$ 119282-01	1 710308-03		
9.37391E-01	9.22813E+01	115772		0 000000E+00	0.000000
	8.243638+01		. (8)	- 00000g	O PRODUCE O
	8.25882E+01	9.117168-01	- 30	+300000	
8 85505E-01	8.27497E+01	115682-	3.	0-0000000000	
9 81366K-01	8 28993K401		(A)	.00000C+	0.00000x+0
	8 31938E+01	9.1178/E-01	1.70739E-03		
	8 33312E+01	117942	4 4	+300000	
9.649498-01	6.35033£+01	118848.			0.00000E+0
3.	8.366358+01	- 1		000000	
1	8.38272E+01	9.11691E-01	1.70009E-03		
9.01329E-01	8.397788.401	4		0.00000010	D. 00000E+0
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	B 4412 MELO1	9.117668-01	200	. 000000.	
- 15	B.43677E+01	1 3	1.69221E-03	0.0000000000000000000000000000000000000	
9.08090E-01	8.471788+01		- 4		0.0000008+00
	8.48752E+01	- 4	- 30	.00000E+	
	8.303282101	W	1.682348-03	0.000000000	0.000008+0
S SECTION OF S	8 31812E+61	E	3.	O. GODGODE+OG	0.6050001400
1. 35	S. 33340E+03	9.118258-01	16.11		
- 4	8.36290E+01		1.08123E-03		
9.23458K-01	8.37843E+01	- 4	10.3	DOSTON OF THE PORT	0.000000#+00
	8.396472401	9.11800K-01	18.	300000	
20	8.51037E+01	2	1.670028-03	0.000000#+00	
R KOKTOW-DI	8.627828401		1		0.000008+00
	R 66147E401	9.117038-01	2	.00000E+	
- 78	8.67847E+51	F 3	7.66519E-03	0.00000000000	
9.36907K-61	8.692478+01		. 4	000000000000000000000000000000000000000	0.000000100
3	8.70762E+91	0	- 4.		D DAGGGGETOG
300	8 72307E+01	9.11927E-01	1.661338-03	0.000002+00	
	8.738138+01		-8-	0.000008+00	
9 01279E-01	8 78370E+01	9.120328-03	(3:00)	- #000000 ·	0.00000E+00
.0/80	8.78337£401	S TOURSE OF		*300000	
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9.136368-01	8.81510E+01	20118-	100		0 0000004+00
9.11126E-01	8.830538+01	1	- 10	000000	
9.23487E-01	8.84378K+01	1	1.64044E-03		
9 67010K-01	8 834338401		3.1	.00000E+	
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9.28808E-01	8.908328401	11. A		000000000000000000000000000000000000000	0 0000000000000000000000000000000000000
9.324962-01	8.923602+01		1.63672E-03		O COCOCOETO
38. L	8.93888E+01	9.12238E-01			COCCO
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9.00234E-01	8 98348EA01	9.12099E-01	3: 1	+3000000	30
9.17782E-01	9.001302+91		1 628808-03	0 - 000000E+00	
- 25	9.61722E+01	1			0.0000008+00
	9.0333338+01	1		.00000E+	
9.26963K-01	9.048982+01	11985E	1.62412E-03	0.000000£+00	
9.301688-01	9.06398E+01	9.12043E-01			4
9.31358E-01	9.09337E401		2 . 62 40 4K - 03	360	O COCCOCK+DG
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9.13961E-01 8.37340E-01	9.128138+01 9.142368401	9.12198E-01	1.616018-03	0.0000000000000000000000000000000000000	0.000008+00
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8.365478-01	9.174328+01	\$.11961E-01	- 1		
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S DESCRIPTION	9.20682E+01	E	-31	0.0000008+00	0.000002+00
a 650306-01	W. ZZZeomeon	ž. –	A	0 . 00000 E+00	0.050008+60
8 35949E-01	DAMORTON D	W. 1.18008-01	F. 1	00-20000000	
	9.27287E+01	b8	1 ADSG18-03	000000000000000000000000000000000000000	0 000000K+00
	9.289132+01	7	1.0	0.0000000000000000000000000000000000000	O DESCRIPTION
	\$.30500K+01	\$ 114972-01	1.603418-03	0.0000008+00	
9.057358-01	9.32200E+01	-3	1.602768-03	0.000000000	0.000000 +00
6. 90639g-01	9.33860E+01	7	· O	0.000000E+00	O. BOBBOK+OD
8 80349E-01	9.33340E+01	4	18.0		
8 69139K-01	9 38360K+01	8 11 4 2 0 B - 0 1	1.396628-03	0 0000008+00	
	9.39842E+01	. 15	1 46964W-04	00+20000000	0 000000E+00
9.30088E-01	9.415132+01	- 1	1.0	0 0000000000000000000000000000000000000	O DOGGOOM FOOD
9.21349K-01	\$.43028E+01	- 4		\$ 000000K+00	
8.368338-01	9.446822+01	9.11329E-01	1.39018E-03	0.000000000	6.3
4	9.462458+01	9.11373E-01	1.588102-03	0.000002+00	
	9.47778E+01	9.114188-01	1. 586161-03	0.000000000	0.00000E+00
8 70978E-01	9.49397E+01			0.0000008+60	0.00000010
8 41 61 4E-01	9.30987E+01	9.113978-01	1	0.00000100	
9 245448-01	S ARIDIETOI		<u> </u>	0 000000 0	
8.82429E-51	9.336358+01	0 11374E-01	1 470108-03	0.0000000000000000000000000000000000000	G . OCCOOOE+00
8.732588-01	9.571438+01	9.11211E-01	1. J	0 0000000100	0.000000000000
9.40752E-01	9.38650E+01		18	0.000000000	
1.015818+99	9.60173K+01	9.11431E-01	1.58268E-03	0.60600E+00	200000
6.62993E-01	9.618088401		J	0.000000%+00	
	A ANDROSETOR		30.00		
	9 KKKKOR+OT	4 111408-01			
	9.68293E+01	9 111 02 K-01	1 - 300000E-03	O OCCODOR + OC	0 00000000000
B. 93880K-01	9.698132+01		5 3		
8.73578E-01	8.71350E+01		- 4		
	9.72893E+D1	9.11075K-01	- 3:		
	9.74372E+01		I.37598K-03	0.000008+00	0.0000011+00
	9.761638+01		1.573368-03	0.060008+00	0.000008+00
9.404968-01	9.77708E+01				
1 003516100	0 0013E401	S.lliege-ol	# O	.00000E+	
9 33458X-01	S SONTENDS			0.00000000000	
8.73702K-01	9.83970K+01	- 1	1 370858-03	D DODOORTOD	0 00000000000000
8.99303E-01	9.854728+01	- 1			
9.32387K-01	9.87003E+01	9.11329K-C1	1.36627E-03		
3.	9.894808+01	- 1	1.564058-03	0.050008+00	0.00000X+00
8.45737E-01	8-90030E+01	3	20.0		
	9.910/0E+02	F 3	30.		
	9 947872101	0 111 K18-01	1 354148-03	0.0000000400	
- 3	9.96392E+01		1. 56278E-03	0 0000000000000000000000000000000000000	D GOODSEALOO
8.83463E-01	9.979182+01	- 1	1. 360918-01		
8.88327E-01	9.994622+01		1.358902-73		
	1.00198E+02	9.11082E-01	1,556587-03		
	1.00263E+02	1			0.00000K+00
9.06562E-01	1.00419E+02	10.1	13		
P. L. TRUSE-UL	1.003738402		1.3511/2-03	CV "	-2
8 6796/1E-01	1 008678402	20-20-00-00-00-00-00-00-00-00-00-00-00-0	1.369368-03	0 0000000000000000000000000000000000000	
8 88 60 3E-01	1.010172+02	9.10868E-01	1 3462UR-03	0 000008+00	O SOCOCOR+OO
			ALL MANAGEMENT AND		
8 89108E-01	1.01184E+02	9.108348-01	1 56420 03	O DOGGOSTAGO	

9.23	212458-01	1.014998+02	\$ 10831E-01	1.539612-03	1.00	0.000002+00
20.00		1.016592402			0.0000001+00	C. DDDDOOE+00
	10-12-10-10-10-10-10-10-10-10-10-10-10-10-10-	1.018128402		7		0.000001
80.8	O-KERREDO	1.01970E+02			0.000002400	0.000000K+60
2 4		1.023838403	P. LIGORE-CI			
8.79	79119E-01	1.0242RE+02	. A	1 43349E-03	0.0000000000000000000000000000000000000	0 0000011
8 8	87040E-01	1.025848+02			- C000084	0 0000000000000000000000000000000000000
9.10		1.027418+02	9.10916E-01	1.327748-03	0.000001100	
F) 6		1.028928402		1,329688-03	0.000000000	0.000008+00
8 12	10-338-01	1.03033K+02	185.11	Τ.		
0.00		1 044678402	9.10736E-01	1.32734K-03	. 000000E+	
9.17		1.035148+02	. 4	3 NONNOR-03	000000000000000000000000000000000000000	0.000000%+00
9.79		1.03662K+02	9.10828E-01			D GGGGGK+OG
9.31		1.038098402	9.10839K-01	. 3.		
00 1	2	1.039632+02		1.320428-03		
0 78	796178-01	1.041198402	3			
8.88		1.04436,402	8 108788-01	1. 31889E-03		
9.86		1.043862+02		1 420008-08	00+300000000	
9.07	07103E-01	1.047448+02	3 . 3	D 1	00-1000000 U	0.000001100
8.96	96338E-01	1.048908402	- 8	211282		
P 43		3.05037E+02	9.11017E-01	1.514312-03	0.00000£+00	
9 7 9	28850E-01	1.051861202		-	0.0000000000	0 . GGGGGGE+00
0 8 1	87340E-01	2 DESCRIPTION 2	8 10887E-01	26.69		
9.18	180338-01	1.056518402	D 3	1 STOCKE-03	0 0000000000000000000000000000000000000	20.0
9.36	364G2K-01	1.058108+02	- 1		0 0000008+00	0 0000000000000000000000000000000000000
86.8		1.039708402	9.10692E-01			0 00000K+00
20.00	33247E-01	1.061322402		T 1		
9.48	1.00	1.068472403	\$ 10913E-01	1.30860K-03	0.00000K+00	
8 60	60163E-01	1.065108+02			0.0000000000000000000000000000000000000	0.0000000000000000000000000000000000000
9.23	23091K-01	1.067588+02	9.10856E-01		.00000E+	
C 4 4	97627E-01	1.069012402		-30	0.00000E+00	0.00000E+00
9.31	31408E-01	1.072258+02	G TIOSON-OI	1.303838-03	0 000000E+00	
9.18	189448-01	1.073708+02	U		0.0000000000000000000000000000000000000	0.00000X+00
9.29	292412-01	1.075358+02			0000000	
9.75		3.07890K+02	1	1.301518-03	+300000	0.000001100
0 10	1478314-01	1.078438+02	45-3		.00000E+	
9.288		1 081218403	9.112368-01			
6.97		1.08333E+02	9.11227E-01	1.493488-03	0.0000008+00	0.0000011+00
9.083	C43642-01	1.084872+02			+1000000	
8.785	789448-01	1.08643E+02	7.	1.48990E-03	0.00000E+00	6.00000£+00
20.0	03614E-01	1.08808E+02		1.		-
9.528		1.091102402	9 112108-01	1 604648-03	0.0000002+00	
9.847	847891-01	1.09275E+02		E		O COCCOCETOS
9.249	249492-01	1.09421E+02	9.11336E-01	: (8)	- 000000 T+	1 1
9.324		1.095842+02		1.483328-03		-
W 740	740808-01	1 097492+02		180.0	.00000E+	720
0.833	86311第一01	1.100622+02	9.11486K-01	1.681832-03	0.00000E+00	
9.204	2C433E-01	1.102142+02			000000	C GOOOGE +OO
9.822	92268E-01	1.103842+02	9.113611-01	1.479498-03		
850.6		1.10540E+02	9.113398-01	1.477438-03	0.000008+00	
O. 1	39994K-01	1.106848+02	40.0	18		0 D0000E+00
9.300	353218-01	1.10830E+01	633K-	67615E-		5
0000	93073K-01	1 111438402	9.11633E-01	1 472278-03	0.0000008+00	
9.288	28888E-01	1 213048402	100000000000000000000000000000000000000	F. 410018-03	-	0.00000000000
		TO LONG THE REAL PROPERTY.	9.11636E-01	2 46949K-03	COLMODOR O	A MANARAMETER

9.11		1.116132002	9.118612-01	1.464368-03	0.090008+00	0 000000 +000
8.91		1.117698+02	533E			0.000000K+00
0 0	67037E-01	1.119238+02	9.11371E-01	- 1	0.0000001+00	0.000008+00
2 0	TO SETEIN	1.12089E+01	5528		00000E+	0.0000011+00
40 0	10-20-000	1.142638+02	S 113138-01	1.	-200000G	
9.63	633118-01	1.129528402	9 11417E-01	2.43618E-03	0 0000000000000000000000000000000000000	
8.93	93433E-01	1.127158+02	13528-		O DOGODETO	0.000000#+60
9.14		1.128738+02	9.11956E-01			
9.37	37234E-01	1.130222403	-2	1.451462-03	0.000000000	
0 0 0	586292-01	1.131648+02		Œ	0.0000001100	0.00c30x+0
9.27	27270K-01	1 194008402	9.11793E-01	1.452612-03	0.000000000	
80	345918-01	1.136562+02	3.	1 430848-03	DD+MODODO G	0 0000000x+00
9.08	082518-01	1.138028+02		. Æ.		
ed i	3462-01	1.139588+02	4	1.446935-03	00+%0000000	
1 th 6	273728-01	3.14119R+02		3	0.0000000000	0.000008+0
9.02	02892E-01	1 144258403	9.11633E-01	1 446718-03	0.000001100	
86.8	981148-01	1.145848+02			00-200000000000000000000000000000000000	0 0000000000000000000000000000000000000
8 78	786238-01	1.147608402	Ŧ			
9.36		1.148968+02	9.11838E-01	- 18	0.0000001100	
200		1.150508+02		1.439328-03	0.0000001100	0 000000 +00
8 8		1.152048452		15	0.00000E+00	0.00000E+00
20 20	28 32 7K-01	1.133378402	4	(B) -0	0.000001+00	0.0000011100
0.00		1 156748403	8 11730K-01	1.435478-03		0.000002+00
9.13	139798-01	1.158248+02		1.431888-03	0 0000001+00	0.000008+00
3.17	17096E-03	1.159732+02		O 36	0 00000E+00	0.000001100
9.02		1.161312+02	9.11716E-01	1.42808E-03	0.00000E+00	0.000008+00
60.03		1.16273E+02		. (8)		0.00000E+00
0 0 0	30041E-01	1.164288402 1.164288403	9.116718-01			
9 86	864168-03	1.167482+02	9 118 118-01	1 4246026-03	0.0000000000000000000000000000000000000	0.00000000000
8.528		1.169108+02			000000	0.0000000000000000000000000000000000000
9.43	45228K-01	1.170712+02	9.117978-01	1.424738-03		
9.23		1.17229E402	. 1.	1.422938-03	0.000000000	0 000000000
0 0 0	10-36-60	1.173738+02	1			0 00000E+00
B 480		1 178778402	9.11830E-01	1.422238-03	0 0000001100	3.0
9, 22		1.178512+02	1		0.000000000	0 0000008+00
7.60		1.179998+02	9.116198-01			
9 61	61354E-01	1.181508+02	- 1			0.0000008+08
00 00	38618E-01	3.183038+02	2.	A		
8 830	82011E-01	1.18437E+02	9.11747E-01			
9 513		1 187748409	0 1176mg-01		0.00000E+00	
9.666	86479E-01	1.189258+02	3	1 425158-03	OCTADODO D	0.00.30058+00
8.312	31242K-01	1.19078E+02				
9.308	- 1	1.192262+02	-	1.42388E-03	0-0000000-0	
0 0 190		1.193718402		100		7
0 427	112388-01	1.193348+02	9.118642-01	X		
8 367		1.19833M402	1 3	1 420778-03	0 0000000000000000000000000000000000000	0.0000000000000000000000000000000000000
9.074		1.199888+03	1	(B)		
9.00.6	006378-01	1.201498+02	9.11799K-01	- 4		
9.681		1.20307E+02	9 11742E-01	1.416478-03	0.00000E+00	
9.048		1.20468E+02	- 40	3		0.00000E+30
9.034878 8.034878	03-878-01	1.206222+02				
B 443	1	1.207738+02	9.117038-01	30.00	78.0	
1.001	001901+00	1.21093E+02	9 117608-01	1 414478-03	000000000000000000000000000000000000000	0.00000004+00
9.369	36966E-01	1.212418+02				
9.683	683398-01	SOTABBE SE S				
		A. A. S. S. S. D. S. T. V. A.	9.11866E-01	1.412162-03	O O O O O O O E + O O	0 0000000000000000000000000000000000000

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9.12342K-01
9.12301E-01
9.12387E-01
9 12380E-01
9.123398-01
9.12244E-01
9.12231E-01
9.122278-01

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KENO MESSAGE HUMBER K3-123

EXECUTION TERMINATED DUE TO COMPLETION OF THE SPECIFIED WINDER OF GENERATIONS.

PWBARRAY KENG CASK COMPARISON WITH MONKES Page 27 of 64 Thu May 13 09:28:3 1993

LIFETIME - 3.19904K-03 + OR - 2.76423E-07

NUMBER OF HISTORIES 240000 238300 237500 237600 235800 232800 231300 225800 228300 239700 239400 239100 238800 238200 223300 223800 237300 234300 222300 226800 20800 214800 213300 219300 217855 216300 SO PER CENT CONFIDENCE INTERVAL 0.90807 TO 0.91642 0.90812 TO 0.91648 TO 0.91644 TO 0.91646 TO 0.91647 TO 0 91645 0.90811 TO 0.91652 TO 0.91645 0.90826 TO 0.91670 0.90821 TO 0.91670 TO 0.91641 0 90811 TO 6 91631 0.90803 TO 0.91665 TO 6.91671 0.90805 TO 0.91651 3.90796 TO 0.91639 0.90812 TO 0.91677 0.90811 TO 0.91687 0.90807 TO 0.91689 0.90816 TO 0.91684 0.90815 TC 0.91701 TO 0.91698 0.91720 TO 0.91733 70 0.91732 TO 0.91743 GENERALION TIME * 2.297992-03 + OR - 5.722872-08 10 80806 0.90805 90806 0 0.90809 0.908.0 0.90802 0.90819 0.90808 0.90825 0.90836 0.90833 0.90843 95 PER CENT CONFIDENCE INTERVAL 0.90946 70 0.91503 0.90948 TO 0.91503 0.90952 70 0.91308 0.90549 TO 0.91507 0.90949 TO 0.91508 0.90930 TO 0.91510 0.90932 70 0.91512 0.90943 TO 0.91305 0.90951 TO 0.91511 0.90966 70 0.91329 0.90963 TO 0.91328 0.90548 70 0.91518 0.90942 TO 0.91301 0.90961 TO 0.91329 C. 90948 TO C. 91321 0.90940 TO 0.91516 0.90956 70 0.91533 0.90959 %0 0.91539 0.90937 TO 0.91541 0.90954 TO 0.91542 0.90963 TO 0.91333 TO 0.91549 0.90973 70 0.91971 0.90983 70 0.91384 TO 0.91602 0.90995 TO 0.91593 0.90956 0.91004 67 PER CERT CONFIDENCE INTERVAL 0.91085 TO 0.91364 91091 TO 0.91369 5.91087 TO 0.91366 0.91088 TO 0.91367 0.91088 TO 0.91368 0.91090 TO 0.91370 0.91092 TO 0.91372 0.91085 TO 0.91385 0.91082 TO 0.91361 0. \$1091 TO 0. 91371 TO 0.91387 0.91103 TO 0.91387 0.91091 TO 0.91378 0.91107 70 0.91388 0.91032 70 0.91378 0.91084 TO G. 91372 0.91100 TO S. 91389 0.91104 TO 0.91394 0.91103 TO 0.91395 0.91101 70 0.91395 TO 0 91405 TO 0 91401 TO 0.91422 TO 0 91453 TO 0.91434 0.91144 70 0.91444 0.91104 91104 0.91135 0.91110 G. 91124 0.91154 DRVIATION - 6.00139 - 0.00139 00140 OR - 0.00139 - 0.50140 09100 OR - 0.00140 00140 - 0.00140 - 0.00140 - 0.00141 OR - 0.00142 OR - 0.00143 OR - 0.00141 - 0.00143 - 0.00144 - 0.00143 0.00144 0.00148 0.99147 0.00148 0.00148 0.00149 0.00130 OR - 0.00149 - 0.00130 - 0.1 0 -OR - C. - 30 - 30 OR # OR + 80 180 80 NO S 80 OR S OF OM OR S OB OR OR K-EFFCTIVE AVERACE 0.91225 0.91230 91230 0.91226 0.91228 0.91228 0.91232 0.91222 0.91225 0.91231 0.91248 0.91246 0.91245 0.91233 0.91239 0.91228 0.91244 0.91249 0.91249 91238 91283 91294 0.91248 0.91253 0.91273 91303 GENERATIONS SKIPPED 2.0 24 ** 12 2.3 32 37 422 1 32 37 82 67 24 17 8.2 87

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	NUMBER OF	211800	210300	208800	207300	205850	204300	202800	201300	199800	198300	196800	195300	193850	192300	199800	189300	187800	186300	184800	183300	181800	180300	178800	177300	175800	174300	172800
MORREE	SOUTHDERCE INTERVAL	0.90817 TO 0.81716	6 90792 TO 0 91693	0.90792 70 0.91699	0.90783 TO 0.91695	0.90800 TO 0.91710	0.90805 70 0.91721	0 90805 TO 0.91726	0.90799 TO 0.91725	0.90803 70 0.91734	0.90837 TO 0.91768	0.90848 TO 0.91782	0.90862 TO 0.91802	0 90836 TO 0 91803	0.90832 TO 0.91782	0.90820 10 0.91775	0.90804 TO 0.91763	0.90782 TO 0.91739	0.90776 TO 0.91740	0.90766 TO 0.91734	0.90758 70 0.91732	0.90766 TO 0.91744	8.1718 TO 0.91718	0.90731 TO 0.91713	0.90734 TO 0.91736	0.90763 TO 0.91750	0.90761 TO 0.91745	0.90753 70 0.91743
CASE COMPARISON WITH	SS PER CENT CONFIDENCE INTERVAL	0.90967 TO 0.91366	0.90942 TO 0.91543	0.90943 TO 0.91348	0.90937 70 0.91343	0.90951 70 0.91558	0.90938 70 0.91368	0.90958 TO 0.91372	0.90933 TO 0.91571	0 90938 TG 0 91579	0.90993 TO 0.91613	0.91002 TO 0.91626	0.91018 TO 0.91643	0.91016 TO 0.91643	0.90990 TO 0.91623	0.90979 TO 0.91618	0.90964 TO 0.91602	0.90941 TO 0.91360	0.90936 TO 0.91579	0 90927 TO 0 91373	0.90920 TC 0.91370	0.90929 TO 0.91381	0 30300 TO 0.91554	C. 90898 TO C. 91349	0 90918 TO 0.91572	0.90928 70 0.91386	6.90925 TO 0.91581	0.90918 TO 0.91578
PHEARRAY KERO	COMFIGENCE INTERVAL	0.91117 TO 0.91416	0.91093 TO 0.91393	0.91054 70 6.91396	0.91089 70 0.91392	6.91103 TO 0.91407	C.91110 TO 0.91616	0.91112 TO 0.91419	0.91107 TO 0.91416	0.91114 70 0.91424	0.91148 TO 0.91458	0.91138 TO 0.91470	0.91175 TO 0.91489	0.91171 TO 0.91487	0.91149 TO 0.91465	0.91138 TO 0.91457	0.91124 TC 0.91443	0.91101 TO 0.91420	0.91097 70 0.91419	0.91088 TO 0.91411	0.91083 TO 0.91406	0.91092 TO 0.91418	0.91063 PO 0.91391	0.91058 TO 0.91385	0.91091 TO 0.91409	0.91092 TO 0.91421	0.91089 TO 0.91417	0.91063 TO 0.91413
	TOR DEVIATION	+ 08 - 0.00130	+ 08 - 0.00150	+ OR - 0.00151	+ OR - 0.00152	+ 08 - 0.00132	+ OR - 0.00133	+ 08 - 0.00153	+ 08 - 0.00154	+ 08 - 0.00133	+ OR - 0.00155	+ 08 - 0.00156	+ 08 - 6,00157	+ 08 - 0.00136	+ 08 - 0.00156	+ 08 - 0.00139	+ 08 - 0.00160	+ 08 - 0.00160	+ 08 - 0.00181	+ 08 - 0.00161	+ 08 - 0.00162	+ OR - 6.00163	+ 08 - 0.00164	+ OR - 0.00164	+ 09 - 0.00164	+ OR - 0.00163	+ 08 - 0.00164	+ 08 - 0.00163
	AVERACE K-RFFCCTIVE	0.91268	0.91243	0.91245	0.91240	0.91233	0.91283	0.91263	0.91262	0.91269	0.91303	0.91314	0.91332	0.91329	0.91307	0.91297	0.91283	0.91261	0.91238	0.91230	0.91245	0.91235	0.91227	0.91222	0.91245	0.91237	0.91233	0.91268
	MO. OF INITIAL ORNEPATIONS SKIPPED	7.6	102	101	112	117	122	127	132	137	142	147	152	1,57	1.62	167	172	177	182	181	192	1.97	202	202	212	22.7	222	227

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CENERALICAS	7		67 PER CENT	95 PER CENT	99 PER CENT	SCOMBER OF	
SKIPPED	A-RFFECTIVE	CTIVE DEVIATION	CONFIDENCE INTERVAL	CONFIDENCE INTERVAL	CONFIDENCE INTERVAL	RISTORIES	
232	0.91243	43 + 08 - 0,00166	0.91078 TO 0.91411	0.90912 TO 0.91577	0.90746 TO 0.91743	171300	
233	0.91233	35 + 08 - 0.00167	0.91088 TO 0.91423	0.80820 TO 0.91590	0.90753 TO 0.91759	169800	
242	0.91276	76 + 08 - 0.00169	0.91108 TO 0.91445	0.90939 70 0.91513	0.90771 10 0.91762	168300	
247	0.91313	15 + 08 - 0.00169	0.91148 TO 0.91484	0.90977 TO 0.91633	0.90808 TO 0.91822	166800	
232	0.91278	78 + OR - 0.00169	0. 51109 TO 0. 91447	0.90941 70 0.91613	0.90772 TO 0.91784	165300	
257	0.91296	96 - OR - 0,00169	0.91127 TO 0.91456	0.90937 TO 0.91633	0 90788 TO 0 91804	163600	
262	6.91277	071 + OR - 0.00170	0.91106 TO 0.91447	0.90936 TO 0.91617	0.90766 TO 0.91787	3 62 300	
267	0.91272	72 + OR - 0.00171	0.91101 90 0.91643	0.90930 TO 0.91614	0.90739 TO 0.91783	1,60800	
272	0.91264	64 + OR - 0.00172	0.91092 TO 0.91437	0.90920 TO 0.91609	0.90747 TO 0.91781	139300	
277	0.91259	59 + 08 - 0.00173	0.91086 TO 0.91433	0.90913 70 0.91606	0.90739 TO 0.91780	137800	
282	0.91239	39 + OR - 0.00174	0.91084 TO 0.91433	0 90910 TO 0 91607	0.90736 TO 0.91781	156300	
287	0.91226	26 + OR - 0.00174	0.91052 TO 0.91399	0.90879 TO 0.91373	0.90705 TO 0.91746	154800	
292	0.91234	34 + 0R - 0.60173	0.91059 TO 0.91409	0 90885 TO 0 91584	0.90710 TO 0.91738	133300	
297	0.91267	67 + 08 - 0.00173	0.91092 70 0.91442	0.90917 TO 0.91617	0.90742 TO 0.91792	131800	
302	0,91272	72 . 08 - 0.90176	0.91098 TO 0.91448	0.90920 TO 0.91624	6.90744 TO 0.91800	130300	
367	0.91254	54 + OR - 0.00177	0.91077 70 0.91430	0.80800 TO 0.91607	0.90723 TO 0.91784	148800	
312	0.91260	80 + OR - 0.00178	0.91081 TO 0.91438	71916 0 CT E0808 0	0.90724 20 0 91795	167300	
317	0.91274	74 + CR - 0.00180	0.91094 TO 0.91454	0.90914 TO 0.91634	0.90734 70 0.91814	145800	
322	0.91285	85 + OR - 0.06181	0.91104 TO 0.91467	0.90922 TO 0.91648	0.90741 TO 0.91830	144300	
327	0.91257	17 + OR - C.00182	0.91073 70 0.91639	0.90893 TO 0.91621	0.90711 TO 0.91803	142800	
332	0.91252	32 + 08 - 0.00182	0.91070 TO 0.91435	0.90888 70 0.91617	0.90705 TO 0.91799	141300	
337	0.91220	20 + OR - 0.00183	0.91037 TO 0.91404	0.90833 TO 0.91367	0.90670 70 0.91770	139900	
342	0.91220	10 + OR - 0.00183	0.91035 TO 0.91405	0.90830 70 0.91590	0.90863 TO 0.91773	138300	
347	0.91211	11 + OR - 0.00186	C.91024 TO 0.91397	0.90838 TO 0.91583	0.90652 TO 0.91769	136800	
332	0.91194	74 + CR - 0.00189	0.91006 TO 0.91381	G. 90819 TO G. 91569	0.90631 TO 0.91756	135300	
333	0.91208	18 + OR - 0.00188	0.91019 TO 0.91396	0.90831 TO 0.91583	0.90643 TO 0.91773	133800	
362	0.91235	15 + OR - 0.00190	0.91045 TO 0.91425	0.90836 TO 0.91614	0.90566 TO 0.91804	132300	

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PWBARBAY KEMO CASE COMPARISON WITH NOMING

NIMBER OF	130800	129300	127800	126300	124800	123300	121800	120300	118800	117300	115800	114300	112800	111300	109800	108300	106800	105300	103800	102300	100800	99300	97800	96300	94800	93300	91800
SO PER CENT	0.90697 70 0.91839	0.90683 TO 0.91830	0.90672 TO 0.91821	0.90680 TO 0.91833	0.90683 TO 0.91834	0 90692 TO 0 91851	0.90707 20 0 91672	0.90589 TO 0.91868	0.90703 TO 0.91885	0.90655 TO 0.91842	0.90683 TO 0.91879	0.90631 TO 0.91836	0.90660 70 0.91877	0.90684 TO 0.91913	0.90687 TO 0.91929	0.90710 70 6.91964	0 90777 70 0 92026	0.90788 TO 0.92051	0.90801 TO 0.92074	0.90803 TO 0 92069	0.90818 TO 0 92086	0 90816 TO 0 92098	0.90792 TO 0.92091	0.90785 TO 0.92161	0.90783 TO 0.92094	0.90774 TO 0.92096	0,90701 70 0,92030
95 PER CENT CONFIDENCE INTERVAL	0.90888 TO 0.91649	0.30874 TO 0.91639	0.90563 TO 0.91630	0 90872 TO 0 91641	0.90876 TO 0.91642	0.90885 70 0.91658	0.90901 TO 0.91678	0.90885 TO 0.91671	0.90900 TO 0.91688	0.90833 TO 0.91645	0.90882 TO 0.91680	0.90832 TO 0.91633	0.90863 TO 0.91674	0.90889 TO 0.91708	0.90894 TO 0.91722	0 90919 70 0.91755	0.90983 TO 0.91818	0.90999 TO 0.91841	0.91013 TO 0.91862	G. \$1014 TO 0. 91838	0.91029 70 0.91875	0.91010 TO 0.91885	0.91008 TO 0.91874	0.91013 TO 0.91883	6.91001 TO 0.91875	0. 90993 TO 0. 91876	0.90922 TO 0.91808
ST PER CENT CONFIDENCE INTERVAL	0.91076 TO 0.91458	0.91065 TO 0.91648	0.91035 TO 0.91438	0.91065 TO 0.91449	0.91068 TO 0.91451	0.91078 TO 0.91463	0.91095 TO 0.91484	0.91082 TO 0.91475	0 91097 TO 0 91491	0.91051 TO 0.91447	0.91082 TO 0.91480	0.91053 TO 0.91454	0.91066 TO 0.91671	0.91094 TO 0.91303	0.91101 70 0.91515	0.91128 TO 0.91546	0.91193 TO 0.91610	0.91209 TO 0.91630	0.91223 TO 0.91650	0.91225 TO 0.91647	0.91240 TO 0.91663	0.91244 TO 0.91671	G.91225 TO 0.91658	0.91231 70 0.91666	0.91220 70 0.91657	0.91215 TO 0.91636	0.91144 TO 0.91357
T DEVIATION	+ 08 - 0.00190	+ OR - 0.50191	4 3.00192	+ 04- 0.00192	+ OR - 0.00191	+ OR - 0.00193	+ - 0.00194	+ 08 - 0.50196	+ 08 - 0.00197	+ 08 - 0.00198	+ OR - 0.00199	+ 08 - 0.00201	+ OR - 0.00203	+ OR - 0.00205	+ 08 - 0.00207	+ 08 - 0.00209	+ 08 - 0.00208	+ 08 - 0.66211	+ 08 - 0.00213	+ 08 - 0.00211	+ OR - 6.00211	+ 08 - 0.00214	+ OR - 0.00216	+ OR - 0.00218	+ OR - 0.60218	+ OK - 0.00220	+ CR - 6.00222
AVERAGE K-EFFECTIVE	0.91268	0.91256	0.91247	0.91257	0.91259	0.91272	0.91289	0.91278	0.91294	0.91249	0.91281	0.91234	0.91268	0.91299	0.91308	0.91337	0.91402	0.91420	0.91437	0.91436	C.91432	0.91437	0.91641	0.91448	0.91438	0.91433	0.91363
GENERATIONS	367	372	11.5	382	287	392	397	402	407	412	417	25 22	427	432	437	442	447	432	437	463	467	472	***	482	487	492	497

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99 PER CENT CONFIDENCE INTERVAL	0.90700 70 0.92048	0.90688 70 0.92033	0.90682 90 0.92063	0.90693 TO 0.92096	0.90663 TO 0.92083	0.90613 70 0.92044	0 90363 70 0 92014	0.90384 70 0.92086	0.90389 TO 0.92070	0.90577 50 0.92072	0.90600 70 0.92113	0.90320 TO 0.92049	0.90493 TO 0.92031	D. 90446 TO 0,92514	0.90462 70 0.92047	0.90484 TO 0.92095	0.90413 TO 0.92047	0.90495 70 0.92142	0.90393 TO 0.92250	0.90804 TO 0.92295	0.90633 TO 0.92386	0. 90642 TO 0. 92376	0.90607 TO 0.92347	0.90699 TO 0.92430	0.90730 TO 0.92503	0.90655 TO 0.92440	0.90744 70 0.92543
SS PER CENT CONFIDENCE INTERVAL	0.90923 TO 0.91823	0.90916 70 0.91876	0.90912 TO 0.91833	0.90927 TO 0.91862	0 90901 TO 0 91846	0.90852 70 0.91806	0.90807 70 0.91713	0.90828 TO 0.91803	0.90636 TO 0.91824	0.90826 50 0.91822	0.90853 TO 0.91862	0.90775 TO 0.91794	0.90754 70 6.91792	0.90707 TO 0.91733	0.9072E TO 6.91783	0.90752 TO 0.91826	0.90686 TO 0.91775	0.90759 TO 0.91867	0.80870 TO 0.91974	0.90886 TO 0.92013	0.90921 70 0.92061	C. 90931 TO C. 92087	0 90897 TO 0 92637	0.90988 TO 0.92142	C. 91625 TO G. 92205	0.90932 TO 0.92142	0.91044 TO 0.92243
67 PER CENT CONFIDENCE INTERVAL	0.91130 %0 0.91399	0.91143 TO 0.91398	0.91143 TO 0.91604	0.91161 70 0.91628	0.91137 70 0.91610	0.91090 TO 0.91367	0.91048 TO 0.91531	0.91072 PO 0.91359	0 91083 TO 0.91577	0.91075 TO 0.91573	0.91105 TO 0.91610	0.91929 70 0.91539	0.91013 TO 0.91532	0.90969 TO 0.91491	0.90990 TO 0.91519	0.91021 TO 0.91338	C. 90958 TO 0.91502	0.91044 70 0.91593	0.91146 70 0.91698	0.91168 70 0.91732	0.91206 TO 0.91776	0.91220 TO 0.91798	0.91187 TO 0.91767	C. 91276 TO 0 91853	0.91320 TO 0.91910	0.91230 70 0.91843	0.91344 TO 0.91943
AVERACE -EFECTIVE DEVIATION	91374 + CR - 0.00223	91371 + OR - 0.00227	91373 + CR - 0.00231	91395 + OR ~ 0.00234	91374 + OR - 0.00238	91329 + OR - 0.00238	91290 + 08 - 0.00241	91313 + OR - 0.00254	91330 + OR - 0.00247	91324 + CR - 6.00249	91338 + OR - 0.00232	91284 + OR - 0.00233	91273 + OR - 0.00259	1230 + OR - 0.00261	(234 + 0R - 0.00264	91289 + OR - 0.00269	91230 + 08 - 0.00272	91318 + OR - 0.00274	422 + OR - 0.00276	91430 + 08 - 0.00262	91491 + OR - 0.00283	91309 + OR - 0.00289	\$1477 + OR - 0.00290	91365 + OR - 0.00289	91613 + OR - 0.06293	91547 + OR - 0.00298	644 + OR - 0.00303
MO. OF IMITIAL GENERATIONS AVY SKIPPED K-EFF	302 0 93	307 0 91	312 0.93	517 0.92	322 0 91	527 0.93	532 0 93	557 0.93	542 0.92	547 0.93	352 0.91	357 0.91	562 0.91	367 0.91230	372 0.91236	377 0.91	382 0.91	387 0.91	392 0.91422	397 0.91	602 0.91	607 0.91	612 0.93	617 0.91	622 0.93	627 0.91	632 0.91644

Thu May 13 09:28:3, 1993 Profe 32 of 64 PHRABBAR RENO CASE COMPARISON WITH MOREOS

96	AVERACE R-RFFCTIVE	VR DEVIATION	67 PER CENT CONFIDENCE INTERVAL	93 PER CENT CONFIDENCE INTERVAL	SS PER CENT CONFIDENCE INTERVAL	HISTORIES
0.91633		+ OR - 0.00303	0.91347 TO 0.91957	0.91041 TO 0.92262	5.90736 TO 0.92367	49800
0.91723		+ 08 - 0.00312	6.91411 TO 0.92034	0.91099 TO 0.92346	0.90787 70 0.92638	46300
0.91792	-	+ 08 - 0.00319	0.91472 TO 0.92111	0.91153 70 0.92430	0.90834 TO 0.92749	46800
0.91789	- th	+ 08 - 0.00326	0.91423 TO 0.92074	0.91098 TO 0.92400	0.80772 \$0 0.92723	45300
0.91897	0	+ 08 - 0.00328	0.91369 TO 0.92224	0.91242 TO 0.92552	0.90914 TO 0.92880	43800
0.91863	23	+ 08 - 0.00333	0. \$1528 TO 0. \$2198	0.91192 TO 0.92534	0 90837 TO 0 92869	42300
0.91827	6	+ 08 - 0.00339	0. \$1488 TO 0.92165	0.91149 TO 0.92504	0 90810 TO 0 92843	40800
0.91903	63	+ 08 - 0.00341	0.91362 TO 0.92244	0.91220 TO 0.9258*	0.90579 TO 0.92927	39300
0.91984	4 6	+ 08 - 0.00349	0.91634 TO 0.92333	0.91285 TO 0.92562	0 90936 TO 0 93032	37800
0.92922	22	+ 08 - 0.00353	0.91569 TO 0.92275	3.91216 TO 0.92628	0.90862 TO 0.92981	36300
0.91816	116	+ OR - 0.00363	0.91432 TO 0.92179	0.91089 70 0.92342	0.80726 50 0.82903	34800
0.918	91830	+ 08 - 6.00378	6.91472 TO 0.92229	0.91094 70 0.92607	0.90716 TO 0.92985	33300
0.91	91820	+ OR - 0.00388	0.91432 TO 0.92207	0.91045 TO 0.92595	0,90637 TO 0,92982	31800
0.91	91763	+ OE - 0.00400	0.91363 TO 0.92163	0.90963 70 0.92363	0.90563 TO 0.92963	30300
0.91659	80	+ 08 - 0.00414	0.91243 TO 0.92073	0.90831 TO 0.92487	0.90416 TO 0.92901	38800
0.91664	*81	+ 08 - 0.00436	0.91228 TO 0.92100	0.90792 TO 0.92336	0.90336 TO 0.92972	27300
0.91623	53	+ 08 - 0.00434	0.91369 TO 0.92278	0.90915 TO 0.92732	0.90460 TO 0.93186	25800
0.92693	en di	+ 08 - 0.00471	0.91221 70 0.92164	0.96750 70 0.92835	0.90278 TO 0.93107	24300
0.91697	16	+ 08 - 0.00468	0.91209 TO 0.92166	0.90720 TO 0.92674	0.90232 TO 0.93163	22800
0.91686	9 8	+ 08 - 0.00510	0.91176 70 0.92196	0.90667 TO 0.92706	0.90157 TO 0.93215	21300
0.91754	3.6	+ OR - 0.00335	0.91219 TO 0.92290	0.90683 TO 0.92823	0.90148 TO 0.93361	19800
0 91833	66	+ 08 - 0.00377	0.91279 TO 0.92432	0.90702 TO 0.93009	0.90126 TO 0.93383	18300
0.91793	8.0	+ OR - 0.00396	0.91198 TO 0.92393	0.96602 TO 0.92987	0.90006 TO 0.93584	16800
0.91821	2.1	+ 08 - 5.00639	0.91182 70 0.92460	0.90343 TO 0.*3099	0.89904 TO 0.93738	15300
0.92076	18	+ 08 - 0.00603	0.91473 TO 0.92679	0.90876 TO 0.93282	0.90267 TO 0.93885	13800
0.91909	60	+ 08 - 9.00627	0.91281 TO 0.92336	0.90634 TO 0.93163	0.90027 TO 0.93791	12300
0.92139	3.0	+ CR - 0.00689	0.91444 TO 0.92822	0.90735 70 0.93311	0.90066 %0 0.94200	10800

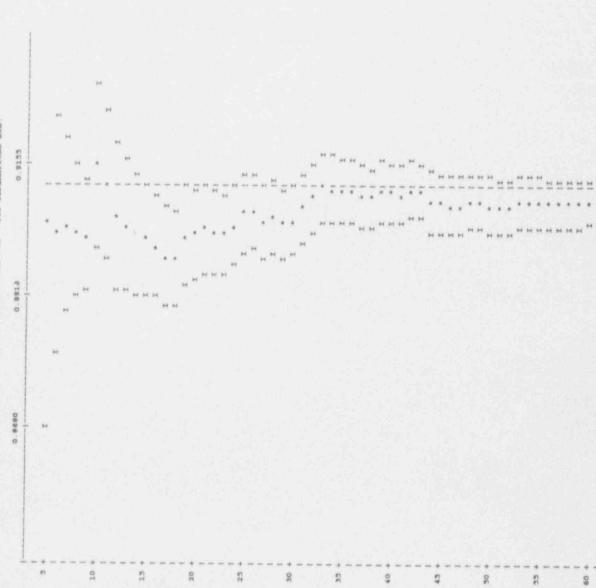
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PWSARRY RESO CASE COMPARISON WITH MONKES

NUMBER OF	9300	7800	6360	4800	3300	1800
CENT	0.94911	0.94528	0.94393	0.95260	0.96577	0.93964
S9 PER CENT CONFIDENCE INTERVAL	0.90436 TO 0.94911	0.89750 TO 0.94528	0.88765 TO 0.94593	C 88395 TO 0,95260	0.87410 TO 0.96577	0.84306 TO 0.93964
CERT	0.94163	0.93732	0.934.55	0.94116	0.93049	0,94054
95 PER CEMT COMPIDENCE INTERVAL	0.91182 TO 0.94165	0.90547 70 0.93733	0.89703 TO 0.93455	0.89539 70 0.94116	0.88938 70 0.93049	0.86416 TO 0.94054
CENT	0.93420	0.92933	0.92517	0.92972	0.93321	0.92145
67 PER CENT CONFIDENCE INTERVAL	0.91928 70 0.93420	0.91343 TO 0.92933	0.90641 70 0.92517	0,90683 TO 0.92972	0.90466 TO 0.93321	0.88325 70 0.92143
DEVIATION	0.92674 + OR - 0.00746	+ CR - 0.00796	+ OR - 0.00938	+ 08 - 0.01144	+ 08 - 0.01528	0.90233 + 08 - 0.01910
AVERAGE K-EFFECTIVE	0.92674 +	G. 92139 &	0.91379 +	0.91827 +	0.91294 +	0.90233 +
SO OF INITIAL GENERATIONS SKIPPED	277	777	782	787	792	181

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PHRARBAY KEND CASE COMPARISON HITH MONKER

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PWBARRAY KRHO CASE COMPARISON WITH MONKES

FIGT OF AVERAGE E-EFFECTIVE BY CENERATION SEIPPED.

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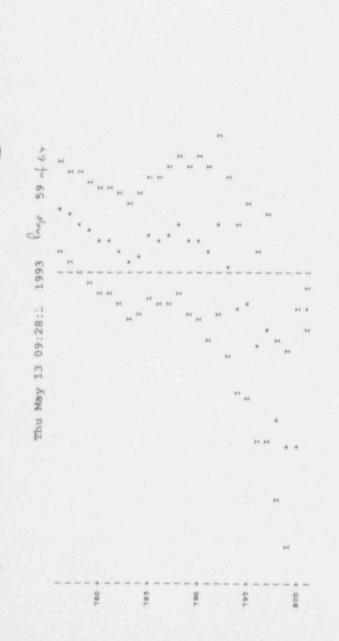
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6.84398-03 2.1164 2.94318-03 1.12411E-02 0.9831 1.12411E-02 0.9831 1.04328-04 6 3.231138-02 0.5311 1.13130E-02 0.5311 1.04328-04 1 3.23138-02 0.6324 6.23990E-03 0.5391 1.04328-03 1 3.45962-02 0.6324 6.23990E-03 0.5391 1.04328-03 1 3.45962-03 0.6432 0.6394 3.34118-03 0.4394 1 0.0432 0.4394 1.4496E-02 0.4394 1.3496E-02 0.4394 1 0.0430E-03 0.4394 1.4496E-02 0.4394 1.3496E-02 0.4394 1 0.0430E-03 0.4396 4.3184E-02 0.4396 4.3184E-02 0.4396 1 0.0430E-03 0.4396 4.3564E-02 0.4396 4.3564E-02 0.4396 2 0.430E-03 0.430E 4.4564E-02 0.4396 4.3564E-02 0.4396 3 0.430E-03 0.430E-03 1.3466E-03 1.3460E-03 1.3460E-03		No.		Name of the last	n #1700 1 kg	DEVIATION	ABBORDTIONS	DEVIATION	LEAKAGE	PERCENT DEVIATION	
3.42128-02 0.554	×	0.0073			6.843398-03	2.1164	2.96519K-03	1.8363	9.27808K-03	20.1513	
1.344358-02	24	0.0313			2.83933K-02	0.6383	1.26411E-02	0.3887	7,707078-03	22.1228	
1.342362-02 0.5554 6.3599X-03 0.5503 5.39408E-03 3.45392E-03 0.4550 3.81313E-03 0.4390 6.26674E-03 3.45392E-03 0.4133 8.01944E-03 0.4390 5.11093E-03 3.45392E-03 0.4352 1.14296E-03 0.4393 3.11093E-03 3.45392E-03 0.4352 1.14296E-02 0.4393 3.11093E-03 3.45392E-03 0.4357 1.184296E-02 0.4393 3.90830E-06 3.42030E-03 3.45392E-03 0.4357 1.184296E-02 0.4393 3.90830E-06 3.42030E-03 3.45392E-03 0.4357 1.184296E-02 0.4393 3.90830E-06 3.42030E-03 3.4532E-03 0.4357 1.184296E-03 0.4393 3.90830E-06 3.42030E-03 3.4532E-03 0.4357 1.1845 1.13861E-02 0.4393 1.35607E-03 3.4532E-03 1.1845 1.13861E-02 0.4393 1.33890E-06 3.42030E-06 3.42030E-03 3.45536E-03 1.1846 1.13861E-02 0.4803 1.138607E-06 3.138000E-00 0.00000E400 6.20713E-03 1.3403 3.13138E-03 3.	#1	0.0356			5.251158-02	0.3711	1.315108-02	0.5651	1.043228-04	18.9775	
3.459528-03 0.4138 6.01848-03 0.4390 6.26411E-03 3.459528-03 0.4138 6.01848-03 0.4390 6.26411E-03 3.459528-03 0.4138 6.01848-02 0.4390 3.110938-03 3.459528-03 0.4552 1.14296E-02 0.4390 3.110938-03 3.459528-03 0.4552 1.14296E-02 0.4392 3.10938-03 3.459528-03 0.4552 1.14296E-02 0.4392 3.10938-03 3.459528-03 0.4552 1.18454E-02 0.4392 1.19908-03 3.459528-03 0.4552 1.18454E-02 0.4392 1.19908-03 3.459528-03 0.4552 1.18458-02 0.4592 1.176078-03 3.459528-03 1.1845 1.13461E-02 0.4593 1.134908-06 3.459528-03 1.1845 1.13461E-02 0.4503 1.134908-06 3.459528-03 1.1845 1.13461E-02 0.4503 1.134908-06 3.45528-03 1.1845 1.1845 1.13468-03 1.1349 3.45528-03 1.1845 1.1845 1.13493 0.000008400 4.07487E-03 1.1845 1.13468-03 1.13493 0.000008400 3.45528-03 1.1845 1.1848-03 1.13493 0.000008400 3.45528-03 1.1845 1.1848-03 1.13493 0.000008400 3.45528-03 1.1845 1.13492E-03 1.13493 0.000008400 3.45528-03 1.1845 1.18493 0.01038-03 1.1348-05 1.134938-04 3.45528-03 1.1845 1.18492-03 0.4656 0.1018 4.18412-05 1.13412-05 1.13412-05 1.13412-05 1.13412-05 1.13412-05 1.13412-05 1.13412-03 0.4651 0.1018-03 1.13412-05 1.13412-03 0.4651 0.1018-03 1.13412-05 1.13412-03 0.4651 0.14612-03 0.4651 0.14612-03 0.4651 0.14612-03 0.4661 0.14612-03 0.4661 0.14612-03 0.4661 0.14611	*	0.0147			1.344568-02	0.6354	6.23990K-03	0.6303	394088-03	26.3636	
3.45982E-03 0.4138 6.01948E-03 0.4980 6.2654E-03 3.49392E-03 0.4989 3.11093E-03 3.49392E-03 0.4989 3.11093E-03 3.49392E-03 0.4989 3.11093E-03 3.49392E-03 0.4989 3.11093E-03 3.49392E-03 0.49892E-03 0.4989 3.11093E-03 3.49392E-03 3.4939	*	0.0043			3.932748-63	0.5450	3.815158-03	0.3381	3.514112-05	33.2218	
3.439328-03 0.4332 3.499622-03 0.3989 3.110938-0-03 1.002302-05 1.002302-05 1.002302-03 0.4597 1.845442-02 0.4332 1.393302-03 1.002302-02 0.4597 1.845442-02 0.4332 1.393302-05 1.002302-02 0.4597 1.845442-02 0.4332 1.393302-05 1.002302-02 0.4861 2.845442-02 0.4332 1.393302-05 1.393302-05 1.002302-02 0.4861 2.845442-02 0.4932 1.318482-02 1.318482-02 0.4932 1.318482-05 1.318482-02 1.32402 0.4932 1.324882-02 1.32484 1.324822-02 1.32484 1.324822-02 1.32484 1.324822-03 1.3248	w	0.0038			3.469822-03	0.4158	5.019448-03	0.6080	6.266748-03	24.8062	
4.71442E-03 0.4562 1.44296E-02 0.4193 3.90839E-06 4.71442E-03 0.4597 1.84544E-02 0.4332 1.59830E-05 1.00230E-02 0.4881 2.45677E-02 0.4812 3.93146E-06 2.04830E-02 0.4881 2.45677E-02 0.4812 3.93146E-06 2.04830E-02 0.4881 4.45674E-02 0.4878 1.21900E-05 2.04830E-02 0.4988 4.45674E-02 0.6078 1.1800E-05 1.68067E-02 0.5984 6.02873E-02 0.4803 1.13490E-05 2.91637E-03 0.8661 1.13861E-02 0.9272 7.96029E-06 3.91637E-03 0.8661 1.13861E-02 0.9272 7.96029E-06 4.07487E-03 1.648 7.04860E-03 1.23409E-06 1.34909E-06 5.07138-03 1.2803 7.78480E-03 1.2340 3.00000E+00 6.07138-03 1.2803 7.78480E-03 0.9000E+00 3.7871E-06 1.03984E-03 1.2803 7.78480E-03 0.90000E+00 3.7871E-06 1.39082E-01 </td <td>+</td> <td>0.0038</td> <td></td> <td></td> <td>3 433328-03</td> <td>0.4132</td> <td>8.49632E-03</td> <td>0.3989</td> <td>3.110938-03</td> <td>35.2698</td> <td></td>	+	0.0038			3 433328-03	0.4132	8.49632E-03	0.3989	3.110938-03	35.2698	
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2.62024E-03 1.546 7.06850E-03 1.2393 0.00000E+00 6.07487E-03 1.5933 3.01621E-03 1.2394 3.90829E-06 8.50713E-03 1.2602 7.78483E-03 1.210 0.00000E+00 2.73574E-02 0.7058 3.1213E-02 0.6626 3.77174E-06 1.47831E-02 1.2021 1.34694E-02 0.9607 0.00000E+00 3.3555E-02 0.8101 2.97218E-02 0.7018 4.76817E-06 1.05994E-01 0.6629 9.97290E-02 0.7018 4.76817E-06 1.37358E-01 0.4650 1.46013E-01 0.3109 6.32534E-03 4.93401E-02 0.8359 4.80475E-01 0.3109 6.32534E-03 8.93401E-02 0.0529 1.00122E+00 0.0691 7.79319E-06	13	0.0043			3.916158-03	0.8661	1.138612-02	0.9272	4.13490K-06	100.0000	
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8 507158-03 1.2602 7.78493E-03 1.2210 0.00000E+00 2.73574E-02 0.7058 3.12133E-02 0.6626 3.77174E-06 3.35656E-C2 0.9101 2.97215E-02 0.7018 4.76817E-06 1.03996E-01 0.6629 9.97290E-02 0.7782 3.67793E-05 1.37395E-01 0.8629 9.97290E-01 0.2822 9.19241E-05 1.37395E-01 0.4623 1.29732E-01 0.3109 6.32634E-05 1.37395E-01 0.4650 1.46013E-01 0.5345 3.87313E-03 4.93401E-02 0.8359 4.80473E-02 0.3627 4.48878E-06 9.12243E-01 0.1329 1.00122E+00 0.0491 7.79313E-06		0.0039			5.42623E-03	1.5605	S 212708-03	1.5713	001200000000	0.000	
2.73574E-02 0.7058 3.12133E-02 0.6626 3.77174E-06 3.3555E-02 1.1021 1.34694E-02 0.9607 0.00000E+00 3.3555E-02 0.8101 2.97218E-02 0.7018 4.76817E-06 1.03994E-01 0.8529 9.9720E-02 0.7018 4.76817E-05 1.3562E-01 0.8529 1.29730E-01 0.2622 9.19241E-03 1.37339E-01 0.4650 1.46013E-01 0.3109 6.32634E-03 4.93401E-02 0.8559 4.80473E-01 0.3545 8.87318E-08 9.12243E-01 0.1529 1.00122E+00 0.0491 7.79319E-04	6	0.0071			6.50715K-03	1.2602	7.78483E-03	1.2210	0.000002+00	0.000	
1.47851E-03 1.1021 1.348948-02 0.9607 0.00000E+D0 3.35858E-02 0.3158E-02 0.7018 4.76817E-06 1.03894E-01 0.4629 9.97290E-02 0.7018 4.76817E-05 1.73082E-01 0.3924 1.53981E-01 0.2822 9.19241E-05 1.37338E-01 0.3924 1.28732E-01 0.3109 6.32834E-05 1.37338E-01 0.4660 1.46013E-01 0.343 3.87313E-03 8.93401E-02 0.9627 4.80473E-02 0.3627 4.88978E-06 9.12243E-01 0.1323	52	0.0300			2.73574K-02	0.7058	3.121332-02	0.6626	3.771742-06	100.0000	
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1.03994E-01 0.4629 9.97190E-02 0.3782 3.65783E-05 1.37395E-01 0.3924 1.53951E-01 0.2822 9.19241E-05 1.37395E-01 0.4650 1.46013E-01 0.3109 6.32634E-05 4.93401E-02 0.8369 4.80473E-02 0.3627 4.48919E-06 9.12245E-01 0.1329 1.00132E+00 0.0491 7.79319E-04	13	0.0368			3.356562-02	0.8101	2.97216E-02	0.7018	4.76817E-06	83.9226	
1.373598-01 0.4423 1.287528-01 0.5109 6.3253418-03 1.343598-01 0.4660 1.460138-01 0.5343 5.873158-03 4.934018-02 0.8969 4.804758-02 0.3627 4.488788-06 9.122458-01 0.1529 1.001228400 0.0491 7.793198-04	65	0.1140			1.039941-01	0.8629	9.97290E-02	0.3782	3.65783E-03	25.6826	
1.373538-01 0.4650 1.460132-01 0.5109 6.326342-03 4.934013-02 0.8369 4.804738-02 0.3627 4.488788-06 9.122438-01 0.1329 1.001328400 0.0491 7.793198-06	*	0.1897			1.730628-01	0.3924	1 55961E-01	0.2822	9.15241E-03	16.4943	
1.34385E-01 0.4660 1.46013E-01 0.5343 5.81313E-03 4.93401E-02 0.8369 4.80473E-02 0.5627 4.48878E-06 9.12243E-01 0.1529 1.00122E+00 0.0491 7.79919E-04	52	0.1303			1.373358-01	0.4423	1.29732E-61	0.3109	6.32634E-03	17.6913	
4.934018-02 0.8369 4.80473E-02 0.3627 4.48978E-06 9.122438-01 0.1529 2.001222E+00 0.0491 7.79319E-04	92	0.1695			1.34383E-01	0.4860	1.460138-01	0.5343	3.87313E-03	22.7041	
9.12243E-01 0.1523 1.00132E+00 0.0491 7.79319E-04	2.1	0.0341			4.934015-02	0.8369	4.80475X-02	0.3627	4.48978E-06	71.1998	
	CHEN	FOTAL .			9.122458-01	0.1525	1.001328+00	0.0491	7.79319E-04	6.6957	

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PWEARRAY RENO CASE COMPARISON WITH WOMERE

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 COMCRATULATIONS: YOU MANY SUCCESSIULLY TRAVERSED THE PERILOGS PATH THROUGH RENO V IN 125,86300 MINUTES

SECTION E

NUCLEAR DATA LIBRARY

Summary

A summary is presented of the history, development and contents of the MONK6B nuclear data library.

1 SUMMARY AND BACKGROUND

The standard isotopic library available with MONK is based on the United Kingdom Nuclear Data Library (UKNDL) compilation. The history of UK Nuclear Data evaluation is long and diverse; for the purpose of this report the description starts around the mid 1960s. This era corresponds to the early years of the UK reactor development programme.

The first UKNDL nuclear data library was issued in 1964 [1]. At that time UKNDL probably contained the best consistent nuclear data available in the world. During 1964-73 many evaluations and revisions were carried out which were included in NDL Tapes [2]. In 1973 Pope [3] published a document summarising the contents of the NDL-1 tape which quotes the energy range of the cross section tabulations together with a list of tabulated reactions. This document referred to the sources of the origins of the data used in NDL-1.

In the period from 1973 to 1979 a number of inconsistencies, mostly minor, were identified in several of the files and a number of new evaluations (some for materials already in the 1973 edition) became available. During 1979 the Nuclear Data Group at UKAEA Winfrith began to revise and recompile the 1973 edition of the UKNDL and this was completed in early 1980. This revised library contained NDL-1, NDL-2 and NDL-3 files (tapes) and a tape mainly for dosimetry files.

In early 1980's the method development groups at UKAEA Harwell and Winfrith began a program of work making extensive use of 1980 edition of NDL files for the production of Monte Carlo cross-section data using the processing code MOULD. During the course of this work further improvements were made to some of the files and a new version of the UKNDL tapes was issued in 1981 [4].

Table 1 gives a summary of the historical evolution of the UKNDL library. More information can be obtained from references [1] to [4]. A recent review of the UKNDL data evaluation is given in reference [5]. For the purpose of criticality calculations a UKNDL library was created containing 77 nuclides including fissile isotopes and other important nuclides. Table 2 presents the reference sources used during the compilations for some of the important isotopes. A full list of the nuclides available in the UKNDL library with MONK6 is given in Table 3.

Results from benchmarking the MONK library based on the UKNDL led to adjustments to the nuclear data for U235, U238, Pu239, Pu240, Gd and Fe. These adjustments reduced the error on k-effective from ±3.5% to ±2%. All adjustments were made, to produce a systematically high k value; an important safety issue for a criticality code.

Since 1981 UKNDL libraries have been used as one source of evaluations for incorporation into the Joint Evaluated File (JEF). The JEF library is in ENDF6 format. It is a joint Japanese European library. The first version JEF1 was a collection of the best evaluations available in collaborating countries together with published ENDF files. A benchmarking exercise highlighted where further evaluation effort was needed and resulted in the JEF2.2 evaluation [6]; released internationally in 1993. JEF2.2 evaluations are considered to be of equal quality to those in ENDF/B-VI and both libraries are undergoing extensive benchmarking.

Currently, MONK libraries are based on adjusted UKNDL data. However MONK is being used with new JEF based test libraries for benchmarking the JEF2.2. This exercise should also result in a revised MONK library for users.

2 THE CONTENTS OF UKNDL NUCLEAR DATA FILES

NDL-1: The 1981 edition of NDL-1 contains neutron cross section data for 82 materials. About 21 files in the library were either completely new evaluations or MISSIONARY conversions of American ENDF files (mainly ENDF III).

NDL-2: The NDL-2 tape contains neutron cross section data for 192 fission product nuclides compiled by an Australian group at Lucas Heights [7]. All 192 files have common energy range 1.0263 meV to 15 MeV and they contain data only for capture, elastic inelastic and transport cross sections.

NDL-3: The 1981 edition of NDL-3 tape contains 63 files of neutron cross section data. The original notion of maintaining NDL3 as a library of files for activation detectors is widened to include other small files; nevertheless most of the files in NDL-3 are for activation detectors.

3 PROCESSING CODES

During the evaluation period of UKNDL data (1964-81) various processing codes were written to prepare data for application codes. Those relevant to MONK are listed below.

CHECK [8]

This code was written to check the internal structure of the data files as well as the crosssections making sure that all components of the reactions added to the total cross section at every energy point.

GALAXY [9]

GALAXY was used as the main processing tool. It generated group average cross sections and scatter matrices at the temperature of the UKNDL evaluation. It was used for all nuclides in the library.

GENEX/SDR and RESP [10]

The program GENEX is used to calculate Doppler broadened cross sections from resonance parameters. The resolved and unresolved resonance calculations were made with this code. The resonance data for most important heavy nuclides, (U-238, U-235, PU-239 etc.) were generated using GENEX. The RESP code was developed to generate statistical resonance parameters which were used in GENEX calculations.

ERIC2 [11]

The programme was used to process resonance data for some important resonance absorbers.

MINIGAL [12]

Calculates thermal cross-sections, resonance integrals and fission spectrum averaged values from UKNDL. These can be compared with other evaluations.

MISSIONERY [13]

The UKNDL data contains nuclides obtained form American ENDF evaluations. These nuclear data for these nuclides were converted to UKNDL format using the MISSIONERY code.

DICE [14] - MOULD

DICE converts the nuclear data in the UKNDL library into a form which can be used in MONK. It is employed in MONK for accessing the nuclear data for a particular calculation. The main part of the DICE package is the MOULD module. MOULD accepts neutron cross section data in the UKNDL library format and converts them to the MONK library format.

References

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- [12] A L Pope and J S Story. MINIGAL Output from UK Nuclear Data Library NDL1 (1973) Thermal Cross Sections, Resonance Integrals and Fission Spectrum Averages. AEEW - M 1234 Dec (1973).
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- [14] J B Parker (editor). Preparation of Nuclear Data into a form suitable for Monte Carlo Calculations using an Electronic Computer. AWRE 0-27/66 May 1966 DICE Mk V.

Table 1 The Historical Development of the UK Nuclear Data Library

Year	UK Evaluated Data	Format	Other Major Data Choice	Processing	Remarks
1964	UKNDL	UKNDL	None	GALAXY, GENEX/SDR	The UKNDL probably contained the best consistent nuclear data available at this time
1975	UKNDL	UKNDL	ENDFB III	GALAXY GENEX/SDR,ERIC2	Data of equal quality UKNDL has better QA than ENDFB III
1981	UKNDL	UKNDL	ENDFB IV	GALAXY	Fewer new evaluation in UKNDL (Am and Hf isotopes) than ENDFB IV. ENDFB IV OA improve

Table 2 The UKNDL Evaluations of Some Important Nuclides

MatJ	Energy	Range,eV	Reference (Source)	Lab.	Comments, Data Type	Eval.
DFN	Min	Max		(+)		Date
U-233	1.0E-04	1.5E+07	Ainger (1969),		Total, Elastic, Inelastic,	1969
87B			NDFWP/P97,unpublished		N.2N, N.3N, N.Fission,	1970
			Hart(1969), AHSB(S)R-124 fission cross section	WIN	N,Gamma.	1973
U-234	1.0E-05	1.5E+07	Drake & Nichols (1970)	GGA	ENDFB/2 Mat 1043 Converted to	1972
953A			GA-8135 ENDF/B2, MAT-1043		UKNDL format, Total, Elasitic, Inelastic, N,2N, N,3N,	1973
			Douglas (1972) NDFWP(72)	ALD	N.Fission, N.Gamma.	
			P21, unpublished			
U-235	1.0E-04	1.5E+07	Douglas (1972) AWRE Nuclear	ALD	Revised to DFN-271 above 25KeV	1972
159 B			Research Note NRN-4/72		using older file DFN66A at lower	
9159			Sowerby et al (1972) AERE-	HAR	energies. Nu-bar revised over whole	
(*)			M2497		energy range. Further revised to DFN	
			Mather et al (1972) AWRE-O	ALD	159 for N,2N cross-sections. Total	
THE			72/72 Pendlebury (1972) unpublished	ATD	Elastic, Nonelastic, Inelastic, N, 2N, N, 3N, N, Fission, N, Gamma.	
U-236	1.0E-05	1.5E+07	Drake and Nichols (1970)	bounds associated	ENDF/B2 MAT-1046 converted to	1972
954A	21000 00	**********	GA-8135		UKNDL format.	
			ENDF/B2 MAT-1046		Total, Elastic, Inelastic, N,2N, N,3N,	
			Douglas (1972) NDFWP(72)	ALD	N,Fission, N,Gamma.	
			P21 unpublished			
U-238	1.0E-04	1.5E+07	Douglas (1972) AWRE	ALD	Revised to DFN-272 above	1972
160 A			Nuclear Research Note	1	25KeV, using at lower energies	
9160A			NRN-4/72		the French File DFN-401.	
(*)			Sowerby et al (1972) AERE-	HAR	Further revised as DFN-160 for	h. i
. 21			N2497 Mather & Bampten (1971)	A1 D	N,2N cross sections. Total, Elastic, Nonelastic,	
			AWRE 0-44/71	MUD	Inelastic, N.Fission, N.Gamma.	
			Pendlebury (1972) Unpublished	ALD		
U-239	1.0E+03	1.5E+07	Pendlebury (1972) Unpublished	0.0000000000000000000000000000000000000	Total, Elastic, Inelastic,	1972
276 B					N,2N . N,3N , N,Fission, N,Gamma.	
U-240	1.0E+03	1.5E+07	Pendlebury (1972) Unpublished	ALD	Total, Elastic, Inelastic,	1972
277 B					N,2N, N,3N, N,Fission, N,Gamma.	
Pu-238	1.0E-04	1.5E+07	Pendlebury (1972) Unpublished	ALD	Total, Elastic, Inelastic,	1972
274 A					N,2N, N,3N, N,Fission, N,Gamma	
Pu-239	1.0E-04	1.5E+07	Douglas (1972) AWRE Nuclear	ALD	Revised to DFN-269 above 25 KeV	1972
161 A			Research Note NRN-4/72		using older file DFN-65A at lower	133
9161			Sowerby et al (1972)	HAR	energies. Nu-bar revised over whole	
(*)			AERE-M2497		energy range. Further revised to	
			Mather et al (1970)	ALD	DFN-161 for N,2N cross sections	
			AWRE 0-86/70		Total, Elastic, Inelastic,	
		ALIES THE STREET	Pendlebury unpublished	CONTRACTOR OF THE	N,2N, N,3N, N,Fission, N,Gamma.	-
Pu-240	2.5E-10	1.5E+07	L'Heriteau and Ribon (1970)	SAC	Total, Elastic, Inelastic,	1970
402 C			CEA-N-1273		N,2N, N,3N, N,Fission, N,Gamma.	1980

Table 2 Continued

Mat/ DFN	Energy Min	Range,eV Max	Reference (Source)	Lab. (+)	Comments, Data Type	Eval. Date
Pu-241 60A	1.0E-04	1.5E+07	Pope (1968) AEEW-M824 Appendix B Doherty (1966) AEEW-M714	WIN	Extensive revisions by Pope above 50 eV to Doherty's DFN 40. Total, Elastic, Inelastic, N,2N, N,3N, N,Fission N,Gamma.	1967 1973
Pu-242 975A	1.0E-05	1.5E+07	Alter & Dunford (1967) NAA-SR-12271 and supplement ENDF/B3 MAT-1161	The second	ENDFB/3 Mat 1161 Converted to UKNDL format. Total, Elastic, Inelastic, N,2N, N,3N, N,fission, N,Garnma	1972
HinH2O 923A	1.0E-04	2.0E+07	Butland (1970) WNDG/76 unpublished below 1KeV, Pope Story (1972) NNDEN/8 above 1KeV; angular distributions deduced from Stewart et al (1971) LA-4574	WIN	For H in Water Total, Elastic, N,gamma. Revised in 1980.	1972
O 933C	1.0E-04	1.5E+07	Slaggie & Reynolds (1965) KAPL-M6452 above 15KeV Butland, Pope & Story (1967- 1971) below 15KeV ENDF/B2 MAT-1046		Revised below 1KeV. Mainly ENDF/B file MAT 1013. LASL revisions included. Total, Elastic, Nonelastic, Inelastic, N.Gamesa, N.P. N.D., N,Alpha.	1971
B-10 90 E	1.0E-04	1.5E+07	lijima (1970) unpublished	WIN JAERI	Total, Elastic, Nonelastic, Inelastic, Parasitic Absorption, N.P., N.T., N.Alpha, N.D.	1970
Fe 908A	1.0E-04	1.5E+07	Pope & Story (1972) unpublished	WIN	SIGAR is used to calculate resonance parameters up to 330 KeV. Above 330 KeV DFN 950 was used.	1972
Zr 82B	1.0E-04	1.5E+07	Pope and Story (1969) AEEW-M921	WIN	Total, Elastic, Nonelastic, Inelastic, N.2N, N.gamma, N.P.	1970
AL27 935A	1.0E-04	1.5E+07	King (1964) AEEW-M445	WIN	Total, Elastic, Nonelastic, N,alpha, Inelastic, N,2N, N,gamma, N,P.	1967

(+) See below for Laboratory Codes

WIN: AEA-Winfrith (UK)

RLY:AEA-Risley (UK)

GGA:Gulf General Atomic,San Diego, California (USA)

ALD: AWRE, Aldermaston (UK)

HAR: AEA-Harwell (UK)

SAC:CEN Sacley, France

AI: Atomics International, Canoga Park, Calif. (USA)

KAPL: Knolls Atomic Power Lab., Schenectady, New York (USA)

JAERI: Atomic Energy Research Inst., Tokyo, Japan

^(*) For U235,U238 and Pu239 data in resonance region were generated using the GENEX code.

Table 3 - MONK6B Continuous Energy Nuclear Data Library

Nuclide	File No.	Nuclide	File No.
H HinH2O DinD2O T He He3 He4 Li6 Li7 Be9 B10 B11 C N O F19 Na23 Mg Al27 Si P31 S32 Cl K Ca Ti Cr Mn Fe Co59 Ni Cu Cu63 Cu65 Ga Zr Nb93 Mo	211 923A 905A 252A 47 44 221D 914A 215E 967A 90E 49B 902B 259A 933C 23E 182E 986 935A 25E 7821B 987 141E 84B 138E 190B 446C 88A 908A 934B 907A 835B 681B 682B 105B 82B 79C 81C	Ag107 Ag109 Cd Cd113 Sn Eu151 Eu153 Gd Hf174 Hf176 Hf177 Hf178 Hf179 Hf180 Ta W Pb Th232 U233 U234 U235 U236 U237 U238 U239 U240 Np237 Pu238 Pu239 Pu240 Np237 Pu238 Pu239 Pu240 Pu241 Pu242 Am241 Am242m Am243 Cm243 Cm244 Cm245	973A 974A 70A 71B 988 921B 922B 949B 1201B 1202B 1203B 1204B 1205B 1206B 328B 213E 26C 930A 87B 953A 9159 954A 167A 9160A 276B 277B 960A 274A 9161 402C 60A 975A 1009C 4953B 1010A 4963B 976B 984A

SECTION F OA PROGRAMME

Summary

A description of the Quality Assurance programme for MONK6B can be provided to MONK code users. This comprises two parts: firstly, a general programme for all codes provided by the ANSWERS Software Service (which includes MONK6B); and secondly, additional features specific to MONK6B in recognition of its criticality safety role.

SECTION G

MONK6B USER GUIDE & REFERENCE MANUAL

Summary

A summary of the contents of the MONK6B User Guide and Reference Manual is presented. The documents themselves are distributed as part of the MONK code package.

1 SUMMARY OF USER DOCUMENTATION

The documentation which supports the use of MONK6B comprises two volumes:

- User Guide
- Reference Manual

A summary of the contents of the two volumes is given below.

1.1 MONK6 - User Guide (ANSWERS/MONK6/1)

The MONK6B User Guide contains a description of the code input data, output data and the principal modelling facilities, including a number of example problems. The document is divided into six chapters as follows:

Chapter 1 Point Energy Modelling

Chapter 1 gives the details of the MONK6B nuclear data library and its use by the collision processing section of the code (the so-called DICE module). Included here is: an overview of the thermalisation and resonance treatments; a description of the material tracking algorithm; a summary of the collision mechanics; and a range of miscellaneous items, including a definition of the k-effective estimators used by MONK6B.

Chapter 2 Geometr: Modelling

Chapter 2 describes the MONK6B geometry modelling package, covering both simple body and hole geometries. A description of the algorithms used in each case is provided. The use of generally-oriented simple bodies to form structured parts is presented, together with the inherent limitations of such a scheme. This leads on to the introduction of hole geometries, where each of the MONK6P options is described.

Chapter 3 Input Description

The input data for the MONK6B code are a free-format mixture of keywords and numeric items. The input description is given by a means of numbered items within sections (units), together with overview flow-charts; a introduction to the format is given at the start of the chapter. The description is presented as five units: the material specifications; simple body geometry; hole geometry; control and edit data; and geometry visualisation.

Chapter 4 Output Description

This chapter describes the MONK6B output, which includes an interpreted summary of the input data, followed by a number of output tables, some of which are optional.

Chapter 5 Multigroup Pre-processing Calculations

Multigroup nuclear data libraries can be employed in MONK6B in place of the standard continuous energy library. The code can access the SCALE and WIMS systems and this chapter describes the input data requirements for the various preprocessing codes that need to be used.