

December 23, 1982

Office of Inspection and Enforcement  
Region I  
Attention: W. R. W. Starostecki, Director  
Division of Resident and Project Inspection  
U.S. Nuclear Regulatory Commission  
631 Park Avenue  
King of Prussia, PA 19406

Re: Nine Mile Point Unit 2  
Docket No. 50-410

Dear MR. Starostecki:

This letter provides our written report describing the findings and corrective actions taken regarding the review of radiographs of welds as requested by the Nuclear Regulatory Commission IE Bulletin 82-01, Revision 1, Supplement 1.

A review was conducted of ITT Grinnell radiographs for shop fabricated ASME III Code Class 1 and 2 spool pieces having a wall thickness of 1/2 inch or less for those radiographs on site as of November 24, 1982. Radiographs not on site as of November 24, 1982 will be reviewed prior to shipment or upon receipt.

Although not required by IE Bulletin 82-01, a limited review of field welds which were radiographed at the job site was performed. Since some of these radiographs were found to be enhanced, this matter was reported to the NRC as a potentially reportable deficiency under 10CFR50.55(e).

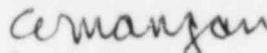
The following provides the information specifically requested by the Bulletin under Action to Be Taken by Holder of Active Construction Permits:

A review of ITT Grinnell radiographs that were at the job site as of November 24, 1982 has been conducted. As a result, forty-two welds (involving 70-radiograph film) showed enhancement. ITT Grinnell has been directed to perform complete reradiography on these forty-two welds. If reradiography is not possible due to present configuration, an engineering disposition will be made and the necessary corrective action will be implemented.

The radiographs that are located at the ITT Grinnell facility in Kernersville, North Carolina are to be reviewed by Stone & Webster Engineering Corporation Quality Assurance personnel prior to shipment. If any of these radiographs are found to be enhanced, the necessary corrective action will be initiated.

Records reflecting the review findings, disposition of identified discrepancies and radiographic film review status are located at the job site and are available for Nuclear Regulatory Commission review.

Very truly yours,



C. V. Mangan

Vice President - Nuclear Engineering  
and Licensing

/djm

xc: R. D. Schultz, Resident Inspector  
Director of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
Washington, D.C. 20555