

#### TRANSCO. PRODUCTS INC. **EXECUTIVE OFFICES**

Fifty Five East Jackson Boulevard Suite 2100 Chicago, Illinois 60604-4166 312-427-2818 Facsimile 312-427-4975

ROBERT M. GOSS PRESIDENT

February 16, 1994

Mr. Conrad E. McCracken Chief Plant Systems Branch Division of Systems Safety and Analysis Nuclear Regulatory Commission One White Flint North 11555 Rockville Pike Rockville, Maryland 20852

Dear Conrad,

On the behalf of Transco Products Inc. and Darchem Engineering Inc. we would like to invite you or one of your associates to witness our March 2, 1994 testing of the Darmatt cable wrap protection system.

We will be performing a three hour cable tray and conduit test at the Favordale Technology Center in Darlington, England. The purpose of the testing is to begin qualification of a replacement product used in cable tray and conduit protection. This test will follow the guidelines described in GL 86-10 and its supplements. Testing will also be witnessed by Steve Hoffman of Underwriters Laboratories. Additional information such as test description and themocouples will be provided upon request.

We would be pleased to provide any assistance required in making airplane, car or hotel arrangements.

If you require any further information or have any questions feel free to contact us.

Robert M. Goss

Writer's Extension 121

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Singerely,

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1013 for favewest

To: US Utilities/Nuclear Power Plants

# DARCHEM / TRANSCO ARE HERE TO HELP YOU FIND SOLUTIONS FOR YOUR CABLE-TRAY FIRE PROTECTION PROBLEMS

# **Engineering Services**

Darchem has been closely involved with the nuclear industry for over 30 years, during which time it has developed an extensive engineering capability to solve customer problems through engineering, development, testing, manufacturing and installation under strong project management and in compliance with international quality standards. Services associated with nuclear fire protection include:

- Identification and analysis of site requirements
- Liaison with regulatory authorities to ensure conformance

# Fire Test Capability

Darchem has an internationally recognized fire testing and certification capability which is:

- Compliant with US standards
- UL witnessed and certified testing
- Price Competitive
- Fast turn round times
- Customized testing

# Cable-Tray Fire Protection

Darchem has developed a nuclear-grade flexible fire protection system for fire protection of cable trays and other safety-critical electrical equipment. In cooperation with Transco Products Inc. of Chicago, this product is now being marketed to the US Nuclear Industry.

# The Companies

Darchem Engineering, based in the North East of England and Pasadena, California, is part of the Weir Group PLC (Annual Sales \$700m).

Darchem has specialized in the design and supply of heat shields for primary circuit equipment for the last 30 years, during which time contracts on over 100 nuclear reactors have been performed in 14 countries. In 1987, Darchem acquired a Pasadena business involved in the fire protection of cable trays and electrical equipment associated with emergency shut-down systems. Trading since 1987 as Darchem Engineering Inc. this business has established a strong reputation in the petrochemical industry and has developed a capability in the nuclear industry with the design and test support of Darchem in England.

Since 1936, Transco Inc has been servicing the power generation industry with a variety of services and manufactured products. Transco Products Inc, a Chicago-based wholly-owned subsidiary of Transco Inc, has specialized in thermal and fire protection products for the nuclear power industry for over 30 years. With insulation and fire technologies in use at over 200 operating nuclear power reactors in 15 countries, Transco Products Inc, has the experience necessary to meet the stringent requirements of nuclear power applications.

A comprehensive range of services is available through Darchem in association with Transco:

- Plant surveys
- Custom design
- System testing and certification
- Custom manufacture
- Removal of existing materials
- Installation of the new system
- Liaison with regulatory authorities to ensure conformance

Stillington Stockton on Tees Cleveland TS21 1LB England

Darchem Engineering Ltd Darchem Engineering Inc 81 West Bellevue Drive Pasadena CA 91105 USA

#### US Sales Representative

Transco Products Inc.

Fifty Five East Jackson Boulevard Suite 2100 Chicago Illinois 60604-4166

USA

TEL:

312 427 2818

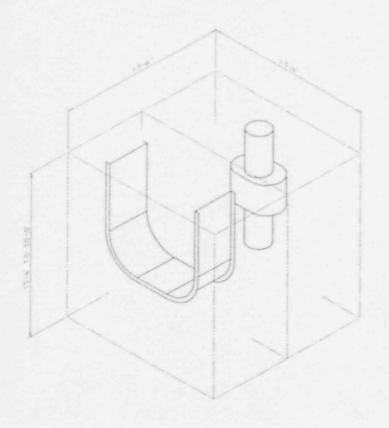
FAX:

312 427 4975

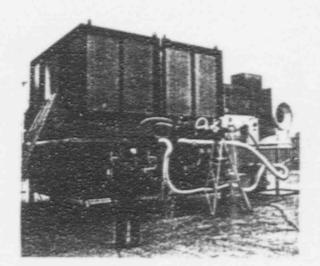
CONTACT: Kevin Hawks



### 2500 ft<sup>3</sup> ENCLOSED FURNACE



- \* 13'- 6" x 13'- 6" x 13'- 6"
- \* Extendable to 20 ft high
- \* Meets requirements of ASTM E119 and UL 1709 fire curves
- \* Maximum temperature 2200°F (1200°C)
- \* Penetrations on any face to suit customer requirements
- \* Thermal capacity of 20 million BThu's

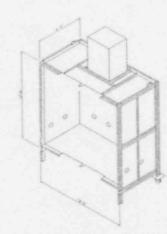


A WEIR Group Company

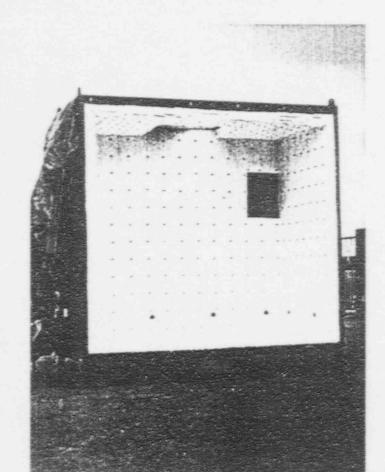


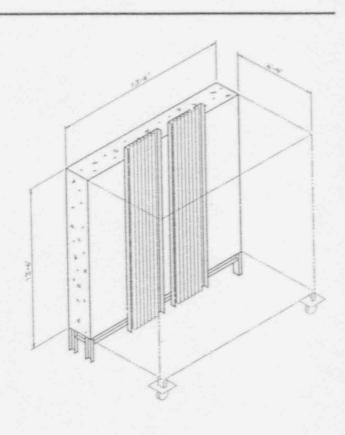
### 1250 ft3 OPEN FACE FURNACE

- \* 13'- 6" x 13'- 6" x 6'- 9"(deep)
- \* Extendable to 20 ft high
- \* Meets requirements of ASTM E119 and UL 1709 fire curves
- \* Maximum temperature 2200°F (1200°C)
- \* Penetrations to suit customer requirements
- \* Testing of systems mounted on vertical walls

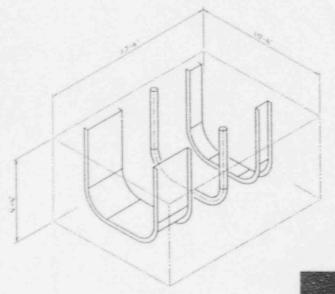


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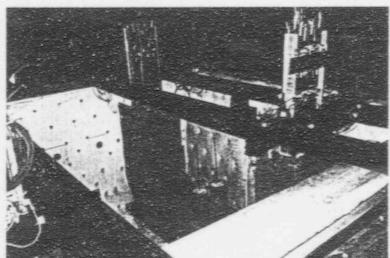


# FIRE TESTING

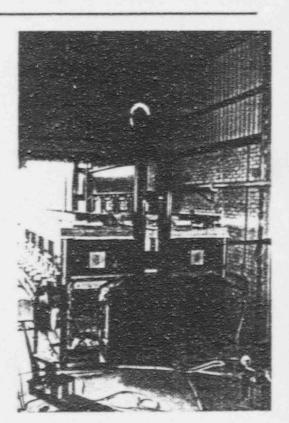


### 900 ft3 ENCLOSED FURNACE

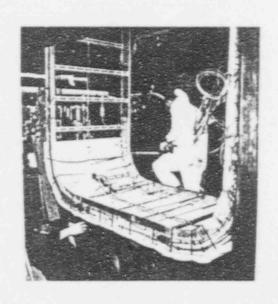
- \* 6' 6"(high) x 13' 6" x 10' 6"
- \* Meets requirements of ASTM E119 and UL 1709 fire curves
- \* Maximum temperature 2200°F (1200°C)
- \* Testing of systems mounted on horizontal floor
- \* Penetrations in roof to suit customer requirements



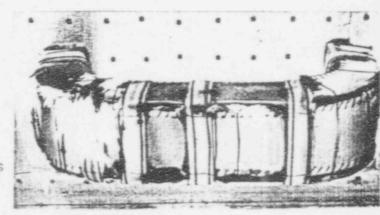
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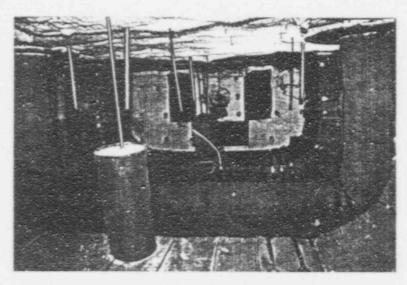


# CABLE TRAY TESTING (IN 900 ft<sup>3</sup> ENCLOSED FURNACE)



- \* 3 hour test to UL 1724 and ASTM E119
- \* 36" and 12" cable trays, including tray support, under test
- \* Cold side thermocouples configured to NRC requirements





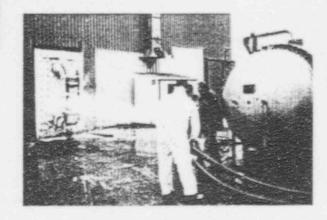
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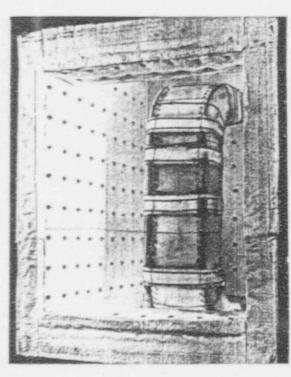


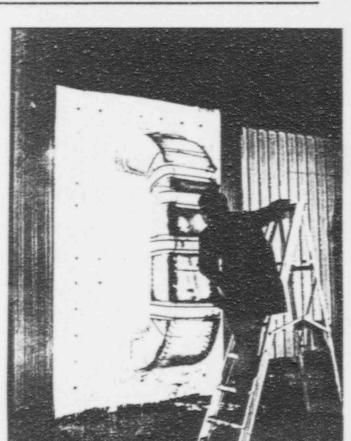


- \* Test sample exposed to 3hr ASTM E119 fire curve
- \* Furnace configured to suit customer requirement
- \* Furnace removed leaving test sample fixed in position
- \* Hose streams applied to meet ASTM E119 and NRC requirements



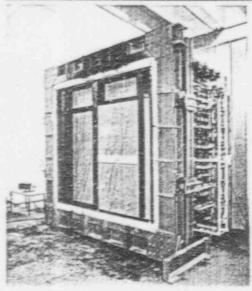
A WFIR Group Company





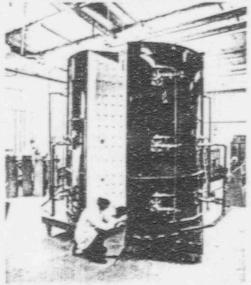
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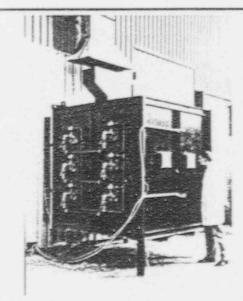
300 ft3 OPEN FACE FURNACE

- \* 10'-0' x 10'-0" x 3'-0" (deep)
- \* Meets requirements of ASTM E119 and UL 1709 fire curves
- \* Maximum temperature 2150°F
- \* Testing of walls and wall mounted systems



330 ft<sup>3</sup> CIRCULAR ENCLOSED FURNACE

- \* 6' 6" diameter x 10'-0" high
- \* Meets requirements of ASTM E119 and UL 1709 fire curves
- \* Maximum temperature 2150°F
- \* Testing of vertically loaded structures (compressive or tensile to 150 tons)



125 ft<sup>3</sup> OPEN FACE FURNACE

- \* 5'-0" x 5'-0" x 5'-0"
- \* Meets requirements of ASTM E119 and UL 1709 fire curves
- \* Maximum temperature 2200°F
- \* Testing of walls and wall mounted systems

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#### NUCLEAR GHADE DARMATT CERTIFICATION TESTS

- \* UL witnessed and certified testing
- \* Fire testing to UL 1724 and ASTM E119
- \* Hose stream to US Federal Register Vol 58, No. 140
- \* Ampacity Derating based on UL 1712
- \* Ageing ASTM E1027
- \* Combustibility ASTM E136
- \* Oxygen Consumption Combustibility ASTM E 1354
- \* Corrosibility US Reg. 1.36
- \* Surface spread of flame ASTM E84
- \* UV Resistance

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# Darchem Engineering Ltd

Stillington, Stockton-on-Tees, Cleveland TS21 1LB England Telephone: 0740 630461 Facsimile: 0740 630529 Telex: 58549

ENGINEERING

World wide nuclear power stations for which Darchem Engineering Ltd has supplied, or received orders to supply, special purpose insulation.

| Country           | Reactor type                    |   |  |   |
|-------------------|---------------------------------|---|--|---|
| Belgium           | Pressurised water reactors      | Doel III<br>Tihange II  | Doel IV<br>Tihange III   |   |
| China             | Pressurised water reactors      | Guangdong 1<br>Guangdong 2  |  |   |
| Finland           | Boiling<br>water reactors       | TVO1<br>TVO2  |  |   |
| France            | Gas cooled reactors             | St Laurent I<br>St Laurent II   |  |   |
|                   | Sodium cooled<br>fast reactors  | Rapsodie<br>Phenix  |  |   |
|                   | Pressurised<br>water reactors   | Fessenheim 1 Fessenheim 2 Tricastin I Gravelines 1 Dampierre 1 Tricastin II Gravelines 2 Dampierre II Tricastin III Gravelines 3 Dampierre III Tricastin IV St Laurent B1 Gravelines 4 Dampierre IV | Le Blayais B 1<br>St Laurent B 2<br>Le Blayais B 2<br>Chinon 1<br>Le Blayais B 3<br>Chinon 2<br>Le Blayais B 4<br>Paluel 1<br>Paluel 3<br>Cruas 1<br>Cruas 2<br>Cruas 3<br>Cruas 4<br>Gravelines 5<br>Gravelines 6 | Chinon 3<br>Chinon 4<br>St Alban 1<br>Flamanville 1<br>Cattenom 1<br>Cattenom 2<br>Cattenom 3<br>Cattenom 4<br>St Alban II<br>Flamanville 2<br>Golfech 1<br>Golfech 2<br>Belleville 2<br>Nogent 2 |
| Germany           | THTR Helium cooled reactor      | Schmehausen   |  |   |
|                   | Pressurised water reactors      | Underweser<br>Biblis B  | Neckarwestheim   |   |
|                   | Boiling<br>water reactors       | Gundremmingen B<br>Gundremmingen C  |  |   |
| Holl: nd          | Pressunsed water reactor        | Borsselle   |  |   |
| tan               | Pressurised water reactors      | Bushehr 1<br>Bushehr 2  |  |   |
| ia.               | Gas cooled reactor              | Latina  |  |   |
| Je .              | Gas cooled reactor              | Tokal-Mura  |  |   |
| Korea             | Pressurised<br>water reactors   | Kon 1   | Uljin 1<br>Uljin 2   |   |
| South<br>Africa   | Pressurised water reactors      | Koeberg 1<br>Koeberg 2  |  |   |
| Spain             | Gas cooled reactor              | Vandellos   |  |   |
| Sweden            | Pressurised water reactors      | Ringhals II<br>Ringhals III   | Ringhals IV  |   |
|                   | Boiling<br>water reactors       | Forsmark 1<br>Forsmark 2<br>Forsmark 3  | Oskarshamn 1<br>Oskarshamn 2<br>Oskarshamn 3   | Barseback 1<br>Barseback 2<br>Ringhais I  |
| Switzerland       | Pressurised water reactor       | Goesgen   |  |   |
| United<br>Kingdom | Gas cooled reactors             | Trawsfynydd<br>Dungeness A<br>Sizewell  | Oldbury<br>Wylfa   |   |
|                   | Advanced gas<br>cooled reactors | Windscale<br>Dungeness B<br>Hartiepool<br>Heysham   | Hinkley B<br>Hunterston B<br>Heysham II<br>Torness   |   |
|                   | Sodium cooled<br>fest reactor   | Dounreay  |  |   |
|                   | Pressurised water reactors      | Manne (19)  | Sizewell B   |   |

# **Test Facilities**

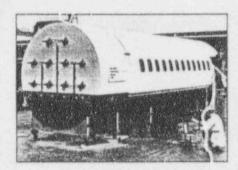
### Faverdale Technology Centre Ltd

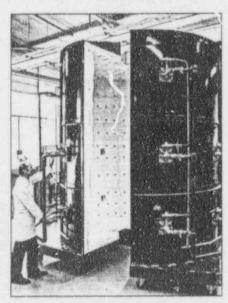
Faverdale Industrial Estate
Darlington Co Durham DL3 0QL
Telephony: 0325 381220

Telephon/: 0325 381220 Facsimile 0325 381218

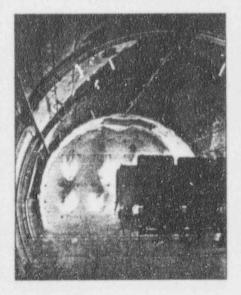


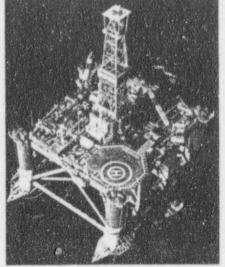














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# Introduction to Faverdale Technology Centre

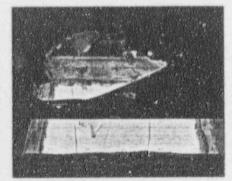
Faverdale Technology Centre is an independent company, within the Weir Group. It was formed by the amalgamation and integration of 3 existing laboratories. These brought together on one site the existing experience in physical, chemical and fire testing.

Since it commenced operations as an independent laboratory, the Centre has rapidly developed into one of the United Kingdom's major fire testing laboratories.

As well as a range of standard fire tests, a wide variety of non standard testing and other services are carried out, including the design and manufacture of large scale non standard fire and thermal conductivity testing facilities for organisations such as Eurotunnel and the CAA.

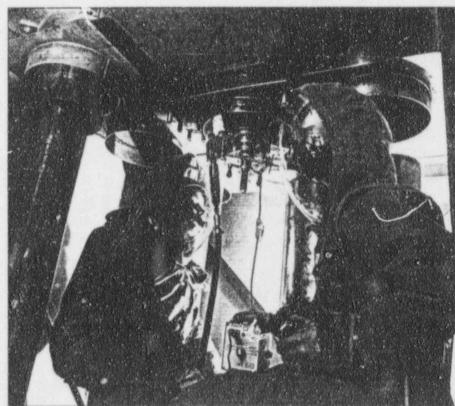


Asbestos Analysis



Fuselago Burnthrough





Nuclear Power Station 'In Service' Inspection and Repair

#### Standard Fire Test Facilities

3m x 3m Wall Furnace
BS 476 Part 22
Beam Furnace BS 476 Part 21
Column Furnace BS 476 Part 21
4m x 3m Deck Furnace
BS 476 Part 21 and Part 22
IMO Resolution
Non-combustability
BS 476 Part 4
Heat Emission BS 476 Part 11
3m³ Smoke Room
BS 5852, BS 6724, BS 6853
Aircraft Components
BS 3G100 Part 2 Section 3

#### **Physical Testing**

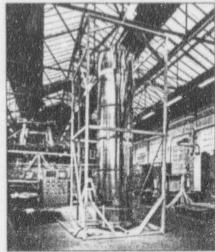
Asbestos Identification Asbestos Fibre Counting Thermal Conductivity

#### Health and Safety

Dust Measurements Noise Measurements Air Monitoring

#### Specialist Services

- Consultancy work on fire engineering and fire dynamics
- \* Development of Test Techniques
- \* Nuclear Reactor feasibility studies



Thermal Conductivity Testing