BMP 3118-5, Revision 5, "Reactor Vessel Upper Internal Installation", steps f.2.d and f.2.e, states to slowly raise the rig and upper internals off the storage rack until the rig and internals have cleared the storage stand and guide studs. Move the rig and upper internals over the reactor vessel.

Contrary to procedure BMP 3118-5, the Unit 2 upper internals were not kept adequately clear of the storage rack while moving the upper internals to the reactor vessel. As a result, several guide pins were bent that have to be straightened or cut off prior to inserting the apper internals in the reactor vessel.

This is a Severity Level IV violation (Supplement 1) (50-455/90023-02(DRP).

Pursuant to the provisions of 10 CFR 2.201, you are required to submit to this office within thirty days of the date of this Notice a written statement or explanation in reply, including for each violation: (1) the corrective actions that have been taken and the results achieved; (2) the corrective actions that will be taken to avoid further violations; and (3) the date when full compliance will be achieved. Consideration may be given to extending your response time for good cause shown.

Reactor Projects Branch 1