

NOTICE OF VIOLATION

Long Island Power Authority  
Shoreham

Docket No. 50-322  
License No. NPF-82

During an NRC inspection conducted on September 24, 1993, a violation of NRC requirements was identified. In accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," 10 CFR Part 2, Appendix C, the violation is listed below:

10 CFR 71.111 requires that the licensee prescribe activities affecting quality by documented instructions, procedures, or drawings of a type appropriate to the circumstances and shall require that these be followed. The instructions, procedures, and drawings must include appropriate quantitative or qualitative acceptance criteria for determining that important activities have been satisfactorily accomplished.

Contrary to the above, on September 24, 1993, the procedures for inspection of the IF-300 irradiated fuel shipping cask contained inadequate quantitative or qualitative acceptance criteria for determining that important activities were satisfactorily accomplished. Specifically, the procedures failed to provide adequate guidance to personnel inspecting and preparing the cask for transport, an important activity. NRC inspections identified four of four bolts for one of two hold-down brackets for a neutron shield expansion tank to be loose after the cask had been inspected by licensee personnel.

This is a Severity Level IV violation (Supplement V).

No response to this violation is required.