71-133

Howard K. Shapar
Licensing and Compliance
Office of the General Counsel
Donald A. Musshaumer, Chief
Source and Special Euclear Materials Branch
Division of Licensing and Regulation
DETERMINATION OF DE MINIMIS CONCENTRATIONS OF SOURCE AND SPECIAL
BUCLEAR MATERIALS

LRe JCD

Attached for your concurrence is a letter which we propose to send to Clevite Corporation which authorizes possession, wee, and transfer of facilities and equipment contaminated with enriched aranium without the requirement for a license for Clevite or for persons receiving the facilities and equipment from them. Also attached is a memorandum to the files dated September 19, 1962, which summarizes the correspondence and actions which have taken place since we were advised by letter of April 18, 1962, from Clevite that they did not wish to renew their Special Muclear Material License SMM-183 under which they had engaged in the fall eation of fuel elements containing wranium enriched in the isotope.

By our letter dated May 28, 1962, Clevite was advised that after decontamination of their facilities and equipment had been completed they should submit to us a report indicating the levels of fixed and removable wranium contamination existing in the facilities, and were told that the following levels should not be exceeded:

1. For alpha radioactivity

a. 25,000 d/m/100cm² peak
 b. 5,000 d/m/100cm² average

c. 1,000 d/m/100cm2 maximum removable by miping the area with a dry filter or soft absorbent paper.

2. Bets and Gamma

a. 1.0 millired per hour maximum at one contineter from any conteminated surface measured with a beta-gamma survey meter through a tissue equivalent absorber of not more than 7 mg/cm².

09:207 b. 0.2 millired per hour average, measured as above.

9402160094 621114 PDR ADDCK 07000133 C PDR MILLE

e. 1,000 d/m/100cm2 maximum removable by wiping the area with a dry filter paper or seft-absorbent paper.

These limits are those comtained in a proposed revision to 10 GVR, Parts 20, 50, and 70 for natural or depleted uranium, natural therium, uranium exciched in the V-235 isotope, V-236 or Th-232. Those are also the limits provided to Union Carbide Corporation by letter of May 10, 1962, in which you concurred, in commection with the release of preperties, buildings and equipment at the "old" mill at Rifle, Colorado, and their ere concentrator at Green River, Utah.

This action was based upon a memorandum from Geradd Charmoff, OGC, to Marold L. Price dated January 26, 1959, in which it was concluded that radioactive contamination on various items of equipment, including both source material and special muclear material, sould be considered de minimus. In such circumstances it was decided that the radioactive material involved was not special muclear material within the meaning of the Atomic Energy Act and accordingly was not required to be licensed. This action was in accordance with Manual Chapter 5182, dated August 30, 1956, and earlier actions of the Commission referred to in the 1/26/59 memo.

The only question presented in this instance is whether or not we should inferentially define de minimus quantities of SMM and source material in terms of levels of fixed and removable uranium contamination. This position follows that taken in the past in Manual Chapter 5182. Furthermore, it is consistent with the proposed amendment to the Part 70. Accordingly, we believe the proposed action represents the correct interpretation.

It should be noted that Clevite and other source and special muclear material licenses may not wish to renew their licenses and may very well wish to transfer equipment to other persons.

In accordance with the conversations between you, Mr. Lewenstein and Mr. Commor, we have changed the Clevite letter to reflect an informal, ad hec approach.

i stammants :

OF	Loe of the Gen	eral Guasel	Assistant Director for		
OFFICE >	LR	RA -1	M OGC INER	LR	
SURNAME &	JOHN Rehay 134	lers	Wither Pr	Nussbaumer	
DATE	11/13/62	11/,4/62	11/16/62/119	11/14/62	

c. 1,000 d/m/100cm2 maximum removable by miping the area with a dry filter paper or soft-absorbent paper.

These limits are those contained in a proposed revision to 10 CFR, Parts 20, 80, and 70 for natural or depleted grantum, natural thorium, uranium emriched in the 8-235 isotope, 8-236 or fh-232. These are also the limits provided to Union Carbide Corporation by letter of May 10, 1962, in which you consurred, in commertion with the release of properties, buildings and equipment at the "old" will at Rifle, Colorado, and and their ore concentrator at Green River, Utsh.

This action was based upon a memorandum from (braid Charnoff, OGC, to Earold L. Price dated January 26, 1959, in which it was concluded that radioactive contamination on various items of equipment, including both source material and special nuclear material, could be considered de minimus. In such circumstances it was decided that the radioactive material involved was not special nuclear material within the meaning of the Atomic Energy Act and accordingly was not required to be licensed. This action was in accordance with Hammal Chapter 5182, dated August 30, 1956, and earlier actions of the Commission referred to in the 1/26/59 memo.

The only question presented in this instance is whether or not we should inferentially define de minimus quantities of SMM and source material in terms of levels to fixed and removable wranium contamination. This position follows that taken in the past in Manual Chapter 5182. Furthermore, it is consistent with the proposed amandment to the Part 70. Accordingly, we believe the proposed action represents the correct interpretation.

It should be noted that Clevite and other will operators so not intend to renew their source and special much ar licenses and may very well transfer equipment to other persons.

In accordance with the conversations between you, Mr. Lowenstein and Mr. Commar, we have changed the Clevite letter to reflect an informal, ad hop approach.

Attendent to

urfice of the General Counsel

Issistant Director for Materials Standards

OFFICE >	LR	LR	590	IR	
SURNAME .	JCDelaney/ey	Rogers	KV	Nussbaumer	
	11/7/62	11/ /62	11/1/62		

OCT 1 7 1962

Howard K. Shapar
Likeensing and Compliance
Office of the General Counsel
Demald A. Mussbaumer, Chief
Source and Special Nuclear Materials Branch
Division of Licensing and Regulation
SETHERMINATION OF DEMINIMIS CONCENTRATIONS OF SOURCE AND SPECIAL
NUCLEAR MATERIALS

LREJCD

Attached for your concurrence is a letter which we propose to send to Clevite Corporation which authorises possession, use, and transfer of facilities and equipment contaminated with enriched wranium without the requirement for a license for Clevite or for persons receiving the facilities and equipment from them. Also attached is a memorandum to the files dated September 19, 1962, which summarizes the correspondence and actions which have taken place since we were advised by letter of April 18, 1962, from Clevite that they did not wish to renew their Special Muclear Material License SW4-183 under which they had engaged in the fabrication of fuel elements containing granium enriched in the U-235 isotope.

By our letter dated May 28, 1962, Clevite was advised that after decontamination of their facilities and equipment had been completed they should submit to us a report indicating the levels of fixed and removable uranium contamination existing in the facilities, and were told that the following levels should not be exceeded:

- 1. For alpha radioactivity
 - a. 25,000 d/m/100 cm² peak
 b. 5,000 d/m/100 cm² average
 - c. 1,000 d/m/100 cm2 maximum removable by wiping the area with a dry filter or soft absorbent paper.
- 2. Beta and Gamma
 - a. 1.0 millirod per hour maximum at one centimeter from any contaminated surface measured with a beta-gamma survey meter through a tissue equivalent absorber of not more than 7 mg/cm².
 - b. 0.2 millired per hour average, measured as above.

motorit

e. 1,000 d/m/100 cm2 maximum removable by wiping the area with a dry filter paper or meft-absorbent paper.

These limits are those contained in a proposed revision to 10 GFE, Parts 20, 40, and 70 for natural er depleted uranium, natural thorium, uranium enriched in the U-235 isotope, U-238 or Th-232. These are also the limits provided to Union Carbide Corporation by letter of May 10, 1962, in which you concurred, in connection with the release of properties, buildings and equipment at the "old" mill at Rifle, Colorado, and their ore concentrator at Green River, Utah. Subsequent action resulted in your determimation that the quantities of source material contained on certain contaminated equipment to be transferred by Union Carbide to a person not holding an AKC license were de minimis. Several licensecs, including Clevite, have indicated their intention not to renew their source and special nuclear material licenses, and since the above limits are applicable to all eases involving wranium enriched in the U-235 isotope, norwal and depleted wrantum, natural thorium, U-238 and Th-232, we would like your concurrence that for the purposes of requiring licenses under Parts 40 or 70 for possession of conteminated facilities, equipment, buildings, etc., the above materials in concentrations that do not exceed these limits are de minimis. If you so concur, please sign this memorandum below and return it to me. The Office of the Assistant Director for Materials Standards has concurred below that the above concentrations do not present a hazard to health and safety.

Attachment:

Office of the General Counsel

Assistant Director for Katerials Standards

OFFICE >	IR.	IR.	166C		
SURNAME &	Joseph Janey	DANussbau	mer BC		
DATE	10/18/62	10/18/62	10/31/62		