

Southern California Edison Company

SAN DNOFRE NUCLEAR GENER - ING STATION

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1. 11. 1

January 29, 1991

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U. S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Subject: Docket No. 50-562 30-Day Report Licensee Event Report No. 90-014, Revision 1 San Onofre Nuclear Generating Station, Unit 3

Reference: Letter, R. W. Krieger (SCE) to USNRC Document Control Desk, dated January 22, 1991

The referenced letter provided Licensee Event Report (LER) No. 90-014 for an occurrence involving an inoperable Post-Accident Monitoring Instrument. As indicated in the original LER, the results of our investigation, i cluding the root cause and corrective actions to prevent recurrence, have been provided in this supplemental LER. Neither the health nor the safety of plan' personnel or the public was affected by this occurrence.

If you require any additional information, please so advise.

Sincerely,

Enclosure: LER No. 90-014, Revision 1

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cc: C. W. Caldwell (USNRC Senior Resident Inspector, Units 1, 2 and 3)

J. B. Martin (Regional Administrator, USNRC Region V)

Institute of Nuclear Power Operations (INPJ)

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On 12/23/90, with Unit 3 at 100% power, Containment Spray System (CSS) Train "B" pump discharge pressure indicator 3PI-0303-2 was determined to be inoperable due to its failure to display the correct pressure reading. This instrument is a Post-Accident Monitoring Instrumentation (PAMI) component and as such is subject to the requirements of Technical Specification (TS) 3.3.3.6, which allows for the inoperability of PAMI equipment for up to 7 days. Our investigation concluded that 3PI-0303-2 became inoperable on 12/12/90 when the associated pressure transmitter 3PT-0303-2, which provides the input to 3PI-0303-2, failed during subgroup relay testing associated with the CSS. This represents a condition prohibited by TS 3.3.3.6, since 3PI-0303-2 was inoperable for greater than 7 days.

Inspection of the pressure transmitter revealed a small metallic particle located in the vicinity of the feedback coil. It is believed that the particle resulted in the jamming of the feedback coil, and thus produced a pressure indication which was substantially greater than actual pressure (approximately 400 psig versus 25 psig). The transmitter was replaced, and the indicator was returned to operable status on 12/25/90.

SCE's investigation into the reasons why the instrument failure was not identified more promptly revealed procedural deficiencies and a lack of detailed knowledge by control room operators of important standby system parameters.

CSS Train "B" pressure indicator 3PI-0303-2, which is used for indication purposes only, would not have affected the ability of the CSS to fulfill its safety function. In addition, CSS Train "A", including the required PAMI, remained operable during this event.

NUCLEA	AR GENERATION STATION	DOCKET NUMBER 05000362	LER NUMBER 90-014-01	PAGE 2 OF 7
Plant: Unit: Reacto Event	San Onofre Nuclear Gen Three or Vendor: Combustion En Date: 12-12-90	erating Station ngineering		
CONDIT	TIONS AT TIME OF THE EVE	NT -		
Mode:	1, 100% Power Operatio	n		
RACKG	ROUND INFORMATION:			
1	Dest Assident Mesiteria	n forskovanski titan.		
1.	rost-Accident Monitorin	g instrumentation:		
	Post-Accident Monitorin remote monitoring of po Coolant System (RCS) [A the containment [NH]. room operating personne monitoring of plant con the execution of contro accident.	g Instrumentation (PA st-accident condition B], the Steam Generat The instrumentation i 1 in the evaluation, ditions resulting fro 1 room functions in r	MI) [IP] provides s within the React ors (SGs) [SB,SG] s used by the cont assessment, and m an accident, and response to that	for or and rol in
2.	Containment Spray Syste	m Pressure Indication	12	
	Containment Spray Syste PAMI instrument used fo pressure indication is indicators, 3PI-0303-1 and a recorder 3FR-0303 control room. The indi indication is also prov Critical Functions Moni Plant Monitoring System	m (CSS) [BE] pressure r inferring containme provided via two cont for Train "A" and 3PI -1 for Train "A" loca cators range from 0 - (ided on one of the di toring System (CFMS) 1 (PMS) computer.	e indication [PI] i ent spray flow. CS rol room illumigra 1-0303-2 for Train ated directly outsi 650 psig. CSS pr isplay pages of the and as an entry or	s the s iph "B", de the ressure the
	The CSS pressure indica pressure transmitters [for Train "B". The pre- the containment spray p between the pump discha containment spray isola located in a section of operation of the spray routine basis; therefor cause an elevated press time until it decays at connecting systems at section of piping is at	tors receive signals PT] 3PT-0303-1 for Tr assure transmitters ar bumps [P] 3P-012 and 3 arge check valve and 4 ation valve. Therefor f piping that may trais pump. This piping so re, operation of a col- sure to exist in the t an acceptably small lower pressures. Nom-	from Foxboro N-Ell rain "A" and 3PT-03 re located downstre 3P-013, respective the normally closed re, the transmitten p pressure followin ection is not vente ntainment spray pur piping for a period leakage rate to inal pressure in th	IDM 303-2 eam of ly, d rs are ng ed on a mp can d of his
	Plant: Unit: Reacto Event Mode: BACKGM 1. 2.	 Plant: San Onofre Nuclear Genu Unit: Three Reactor Vendor: Combustion En Event Date: 12-12-90 CONDITIONS AT TIME OF THE EVE Mode: 1, 100% Power Operation BACKGROUND INFORMATION: 1. Post-Accident Monitorin Post-Accident Monitorin Post-Accident Monitorin Post-Accident Monitorin remote monitoring of po Coolant System (RCS) [A the containment [NH]. room operating personne monitoring of plant con the execution of contro accident. 2. Containment Spray Syste Containment Spray Syste Containment Spray Syste PAMI instrument used fo pressure indication is indicators, 3PI-0303-1 and a recorder 3FR-0303 control room. The indi indication is also prov Critical Functions Moni Plant Monitoring System The CSS pressure indicators for Plant Monitoring System The CSS pressure indicators for pressure transmitters [for Train "B". The pre- the containment spray isola located in a section of operation of the spray routine basis; therefor cause an elevated press time until it decays at connecting systems at 	 Plant: San Onofre Nuclear Generating Station Unit: Three Reactor Vendor: Combustion Engineering Event Date: 12-12-90 CONDITIONS AT TIME OF THE EVENT: Mode: 1, 100% Power Operation EACKGROUND INFORMATION: Post-Accident Monitoring Instrumentation: Post-Accident Monitoring Instrumentation (PA remote monitoring of post-accident condition Coolant System (RCS) [AB], the Steam Generat the containment [NH]. The instrumentation in room operating personnel in the evaluation, monitoring of plant conditions resulting fro the execution of control room functions in r accident. Containment Spray System Pressure Indication Containment Spray System Orean Pressure Indication indicators, 3PI-0303-1 for Train "A" and 3PI and a recorder SR-0303-1 for Train "A" and 3PI and a recorder SR-0303-1 for Train "A" lock control room. The indicators range from 0 indication is also provided on one of the di Critical Functions Monitoring System (CFMS) Plant Monitoring System (PMS) computer. 	 DB000862 90-014-01 Plant: San Onofre Nuclear Generating Station Unit: Three Reactor Vandor: Combustion Engineering Event Date: 12-12-90 CONDITIONS AT TIME OF THE EVENT: Mode: 1, 100% Power Operation EACKGROUND INFORMATION: Post-Accident Monitoring Instrumentation: Post-Accident Monitoring Instrumentation (PAMI) [IP] provides remote monitoring of post-accident conditions within the React Coolant System (RCS) [AB], the Steam Generators (SGs) [SB,SG] the containment [NH]. The instrumentation, assessment, and monitoring of plant conditions resulting from an accident, and the execution of control room functions in response to that accident. Containment Spray System Pressure Indication: Containment Spray System (CSS) [BE] pressure indication [PI] if PAMI instrument used for inferring containment spray flow. CS pressure indication is provided via two control room fillumingra indicators, 3PI-0303-1 for Train "A" and 3PI-0303-2 for Train and a recorder 3FR-0303-1 for Train "A" in Ocated directly outsi control room. The indicators range from 0 - 650 psig. CSS pr indicators is also provided on one of the display pages of the Critical Functions Monitoring System (CFMS) and as an entry of Plant Monitoring System (PMS) computer. The CSS pressure indicators receive signals from Foxboro N-EII pressure transmitters [PI] 3PI-0303-1 for Train "A" and 3PI-03 for Train "B". The pressure transmitters are located downst the containment spray pumps [P] 3P-012 and 3P-013, respective between the pump discharge check valve and the normally closed containment spray pumps [P] 3P-012 and 3P-013, respective between the pump discharge check valve and the normally closed containment spray pump. This piping section is not vent routine basis: therefore, operation of a containment spray pump cause an elevated pressure to exist in the piping for a perior toutine basis: therefore, operation of a containment spray pump cause an elevated pressure to exist in th

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The CSS pressure indicators are also used to indicate system pressure upstream of the shutdown cooling heat exchangers during the shutdown cooling mode of operation. In this mode, nominal pressure varies between approximately 200 - 550 psig.

3. PAMI Technical Specification Requirements:

San Onofre Unit 3 Technical Specification (TS) Section 3.3.3.6, "Accident Monitoring Instrumentation," requires that each PAMI channel be maintained operable in Modes 1-3 and permits one channel of CSS pressure indication to be out-of-service for up to seven days. Each PAMI channel is demonstrated operable by performance of a monthly channel check and a 18-month interval channel calibration in accordance with TS 4.3.3.6.

4. Foxboro N-E11DM Pressure Transmitter:

Foxboro N-E11DM pressure transmitters are electronic force-balance instruments that measure differential pressure and transmit it as a proportional current output signal. The output current is transmitted to the associated indicating and recording devices.

C. DESCRIPTION OF THE EVENT:

1. Event:

On December 23, 1990, with Unit 3 at 100% power, CSS Train "B" pump discharge pressure indicator 3PI-0303-2 was determined to be inoperable due to its failure to display the correct pressure reading. This instrument is a PAMI component and as such is subject to the requirements of TS 3.3.3.6, which allows for the inoperability of PAMI equipment for up to 7 days. Our investigation concluded that 3PI-0303-2 became inoperable on December 12, 1990, when the associated pressure transmitter 3PT-0303-2, which provides the input to 3PI-0303-2, failed during subgroup relay testing associated with the CSS. This represents a condition prohibited by TS 3.3.3.6, since 3PI-0303-2 was inoperable for greater than 7 days.

 Inoperable Structures, Systems or Components that Contributed to the Event:

None.

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1	3.	Sequence of	Events:					
		DATE 12/12/90	<u>T1ME</u> 1837	ACTION Containment spray pump 3P-013 operated during subgroup relay testing. 3PT-0303-2 failed, resulting in 3PI-0303-2 indicating high.				
		12/23/90	0245	CSS piping vented wi 0303-2 indication. inoperable.	th no change in 36 3PI-0303-2 declare	d d		
		12/25/90	2315	3PI-0303-2 returned replacement of 3PT-01	to service followi 303-2.	ng		
	4.	Method of D	iscovery:					
		On December identified the Control	22, 1990, by routine, Room Super	the high Train "B" CSS on-shift monitoring of visor (utility, license	pressure indicati f equipment status ed).	on was by		
	5.	Personnel A	ctions and	Analysis of Actions:				
		An investig commenced u	ation of th pon recogni	e high pressure indicat tion.	tion was appropria	tely		
	6.	Safety System Responses:						
		Not applica	ble.					
D.	CAUSE	OF THE EVEN	Τ:					
	1.	FAILURE OF	THE PRESSUR	E TRANSMITTER				
		Inspection object (i.e feedback co jamming of which was si 400 psig ve indicator re	of the pres ., metallic il. It is the feedbac ubstantiall rsus 25 psi eturned to	sure transmitter reveal particle) located in t believed that the part k coil, thus producing y greater than actual p g). The transmitter wa operable status on Dece	led a small foreig the vicinity of th icle resulted in t a pressure indica pressure (approxim as replaced and th ember 25, 1990.	n e he tion ately e		
		The particle an independent analysis re- cause or con- will be sub-	e and the t ent laborat veals infor rrective ac	ransmitter's feedback o ory for further failure mation which would sign tions of this event, a	coil have been sen analysis. If th ificantly change revision to this	t to e the LER		

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2. DELAY IN DETECTING INSTRUMENT FAILURE

A. Pressurization of CSS Piping

The possibility of experiencing an elevated pressure (following pump operation) for an extended period of time in the section of the CSS discharge piping in which the PAMI instrument transmitter is located was known to exist. However, adequate guidance was not provided to either periodically check the pressure reading with the expectation that it would decrease in a relatively short period of time (i.e., a few days), or vent the system to return it to its normal condition. Either of these actions would have caused the identification of the failed pressure transmitter more promptly.

B. Knowledge of Standby Equipment Performance Parameters

The displayed CSS discharge pressure was more than 100 psig greater than the discharge pressure of the containment spray pump. Operators (utility, licensed) performing the subgroup relay testing did not recognize this difference as a result of both a procedural deficiency and a lack of detailed knowledge of important standby system performance parameters. Appropriate procedural direction to verify that actuated equipment has generated the proper and anticipated system response (e.g., discharge pressure for a pump is observed to be correct) was not provided. Although we have concluded that this guidance is necessary, we also believe that the knowledge level of control room operators (utility, licensed) should be such that parameters (such as anticipated discharge pressures of standby safety system pumps) are either known or action is taken to verify that indications are appropriate (e.g., use of reference material).

C .

Review of Control Board Status

Our investigation indicated that several of the operators working on the shifts following the subgroup relay test did not question the elevated pressure indication. This was due to the practice of marking the various gauge indications using a grease pencil for the purpose of identifying changes which may occur over a period of time. (This practice is considered a valuable aid to the operators in assisting them in quickly identifying and trending important parameter changes). Since in this case the elevated pressure indication was not changing, operator attention was not focused on this indication and it was therefore not addressed. We have concluded that the use of grease pencils as an aid in monitoring the control board status, while performing a useful and necessary function, is not adequately controlled so as to

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avoid masting equipment deficiencies such as occurred in this event.

E. CORRECTIVE ACTIONS:

- Corrective Actions Taken;
 - a. The CSS pressure transmitter was replaced with an in-kind component, calibrated, and returned to service.
 - b. The particle removed from the suspect pressure transmitter and the transmitter's feedback coil have been sent to an independent laboratory for further failure analysis. If the analysis reveals information which would significantly change the cause or corrective actions of this event, a revision to this LER will be submitted.
 - c. The significance of this event was discussed with the operating crews by the Shift Superintendents and the Operations Manager.
- 2. Planned Corrective Actions:
 - a. All Units 2 and 3 safety related Foxboro transmitters of a similar type will be inspected for foreign materials during their environmental qualification rebuild, currently scheduled to be completed prior to startup following the Cycle 6 refueling outage for each unit, with particular attention given to the feedback coil/housing gap.
 - b. The Units 2 and 3 control room operators (utility, licensed) will be retrained via on-the-job training concerning parameters (i.e., pressures and flows) expected when starting and operating equipment in the containment spray system, the safety injection system, and the auxiliary feedwater system.
 - c. Criteria and guidance for when and how to depressurize standby systems will be incorporated into system operating instructions.
 - d. A document which contains expected full power operating parameters for all control room indicators will be developed and placed within the control room for ready access.
 - e. This event will be included in annual licensed operator requalification training for Units 1, 2 and 3.
 - f. The use of grease pencils for marking and trending plant parameters will be proceduralized to ensure that a consistent methodology of their use is maintained.

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9. Appropriate operating procedures will be enhanced to improve guidance for monitoring pump starts.

F. SAFETY SIGNIFICANCE OF THE EVENT:

There was no safety significance to this event since the CSS Train "B" pressure indicator 3PI-0303-2, which is used for indication purposes only, would not have affected the ability of the system to fulfill its safety function. In addition, Train "A", including the required PAMI, remained operable during this event.

G. ADDITIONAL INFORMATION:

6 8 3

1.1

1. Component Failure Information:

The failed containment spray pressure transmitter is a Foxboro differential pressure transmitter, model number N-E11DM-IID2-F.

2. Previous LERs for Similar Events:

None.

Results of NPRDS Search:

There were no instances of similar Foxboro differential pressure transmitter failures.