AC FOR	U.S. NUCLEAR REGULATORY COMMISSION
7-77	LICENSEE EVENT REPORT
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	ARPORT L 6 0 5 0 0 0 2 8 0 7 1 0 2 0 8 2 6 1 11 1 9 8 2 5 SOURCE 40 0 0 PROBABLE CONSEQUENCES 10
012	With the unit at 100%, both containment vacuum pumps were declared inoperable when
13.13	they failed to develop flow. Inoperability of both pumps is contrary to T.S.
0141	3.15.B and is reportable per T.S.6.6.2.b(2). At no time did the containment exceed
2 6	the limits allowed by the operating envelope governed by containment temperature,
016	containment pressure and service water temperature as set forch in T.S.3.8.
	Therefore, the health and safety of the public would not have been affected.
1018	
	SYSTEM CAUSE CAUSE COMPONENT CODE SUBCODE SUBC
-	9 10 11 12 13 SEQUENTIAL CODE REPORT REVISION 10 LER/RO EVENT YEAR REPORT NO. 11 20 21 22 23 24 26 27 28 29 30 31 32 COMPONENT SECUENTIAL REPORT NO. 10 LER/RO EVENT YEAR REPORT NO. 11 L LER/RO EVENT YEAR REPORT NO. 10 LER/RO EVENT YEAR REPORT NO. 10 LER/RO EVENT YEAR REPORT NO. 11 L
	TAKEN ACTION ON PLANT METHOD HOURS (22) SUBMITTED FORM SUE. SUPPLIER MANUFACTURER $\begin{array}{c c c c c c c c c c c c c c c c c c c $
10	Pump inoperability was the result of sliding vanes held in the pump rotor becoming
11	bound in their respective guide slots due to water damage to the carbon vanes. A
12	broken belt was replaced on pump 1-CV-P-1B. Pump 1-CV-P-1A was replaced with the
	ready-spare. Water was drained from both pumps.
14	80
7 8	POWER OTHER STATUS 30 METHOD OF DISCOVERY DISCOVERY DESCRIPTION 32 E (28) 1 0 0 (29) N/A A (31) 0 0 0 0 0 0 0 0 0
7 8	ACTIVITY CONTENT 12 13 44 45 46 LOCATION OF RELEASE 36
1 6	Z 3 Z 4 N/A 80
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1.0	COSS OF OF DAMAGE TO FACILITY 3
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ATTACHMENT 1 SURRY POWER STATION, UNIT NO. 1 DOCKET NO: 50-280 REPORT NO: 82-120/03L-0 EVENT DATE: 10-20-82

TITLE OF THE EVENT: BOTH CONTAINMENT VACUUM PUMPS INOPERABLE

1. Description of the Event:

On 10/20/82, with the unit at 100% power, both containment vacuum pumps, 1CV-P-1A and 1B, were noted to be developing zero flow. Both pumps were declared inoperable.

Inoperability of both mechanical containment vacuum pumps is contrary to Technical Specification 3.15.B and is reportable per Technical Specification 6.6.2.b.(2).

2. Probable Consequences and Status of Redundant Equipment:

At no time during this event did the containment exceed the limits of the operating envelope set forth in Technical Specification 3.8. These limits are governed by containment pressure, containment temperature and service water temperature. Because the containment air pressure remained sub-atmospheric and both containment vacuum pumps were returned to service within the time allowed by Technical Specification 3.0.1, the health and safety of the public were not affected.

3. Cause:

Containment Vacuum Pumps 1-CV-P-1A and 1B were inoperable due to binding of the sliding vanes in the pump rotor. These vanes fit in machined slots in the rotor, one vane per slot, with the rotor housed in the pump casing. As the rotor spins, the vanes are thrown outward causing their outer edge to come in contact with the pump casing. The distance between the rotor and the inner surface of the casing is not constant around the perimeter, (maximum near inlet port, minimum near discharge port) thus for pump operation, the carbon vanes must be free to slide in and out. Condensation of moisture from the containment building atmosphere in combination with entrained particles resulted in the vanes binding in their slots. In pump 1A, this allowed free rotation of the rotor, but inhibited the intake-exhaust cycle of the pump. In pump 1B, the vane binding resulted in first a slipping belt drive, which later resulted in a broken belt.

4. Immediate Corrective Actions:

The immediate corrective actions were to blow the water from the discharge lines, then replace the belt on 1-CV-P-1B.

5. Subsequent Corrective Actions:

Vacuum pump 1-CV-P-1A was replaced with a shop spare.

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6. Actions Taken to Prevent Recurrence:

Engineering Study 82-04, recommends that the pumps be re-classified and replaced with pumps more compatible with containment environment. A Design Change has been initiated to replace the pumps with equipment better suited to the system conditions.

7. Generic Implications:

None.

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