

FEB 19 1991

X-R-1 Testing, Inc.
Division of X-Ray Industries
ATTN: Leonard H. Schlipp
Radiation Safety Officer
120 James Street
Holland, MI 49424

License No. 21-05472-01
Docket No. 030-04837

Gentlemen:

This refers to the special safety inspection conducted by Mr. B. A. Parker of this office on January 17, 1991, of activities authorized by NRC Byproduct Material License No. 21-05472-01, and to the discussion of our findings with you and Mr. James Broadbent at the conclusion of the inspection.

The inspection was initiated in response to allegations which were received by the NRC Region III office on November 20, 1990. The enclosed copy of our inspection report identifies areas examined during the inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

During this inspection, certain of your activities appear to be in violation of NRC requirements, as specified in the enclosed Notice. A written response is required.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter, the enclosures, and your response to this letter will be placed in the NRC Public Document Room.

The response directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

John A. Grobe, Chief
Nuclear Materials Safety
Branch

Enclosures:

- 1. Notice of Violation
- 2. Inspection Report
No. 030-04837/91001(DRSS)

cc w/enclosures:

DCD/DCB(RIDS)
Kirk Thams, XRI Corporate Headquarters

bcc w/enclosures:

D. Funk, RIII 9102270364 910219
REG3 LIC30
21-05472-01 PDR

RIII
BAP (MS)
Parker/sd

RIII
Caniano

RIII
Grobe

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