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ATTACHMENT

CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (CONT'D)

After 40 minutes of hydrolasing on 21 S/G cold leg, contractors were checking the S/G drain filter dose rates when they recognized that the drain pump was hooked-up backwards. Temporary nozzle dams were installed in the S/G to prevent tools and hydrolasing spray from entering the RCS. The dams also appeared to have substantially restricted the dilution of the RCS. Contractors re-aligned the pump and recommenced operation until completion (20 min). The BG&E supervisor arrived and halted further operation until the S/G was pumped dry (less than 1 hour).

Recent borations of 3000 gal. Boric Acid (7.3%/13,300 ppm) on October 20, 1982 at 1325 and 1000 gal. Boric Acid on October 21, 1982 at 0730 negate accurate chemical analysis of the entire RCS until the concentration can equilibrate. The samples are taken from the shutdown cooling which taps off of 22 hot leg and returns via LPSI to all 4 cold legs. However, both cold leg nozzles on 21 were isolated during the event which contributed to the incomplete mixing. Five Boron samples were taken between the boration and the dilution and range from 2306 to 2593 (Δ 287) ppm. A Boron sample before the event of 2570 ppm and the minimum Boron sample during the event of 2463 ppm indicate a maximum possible dilution of 107 ppm. However, these Boron samples are only an indication of the Reactor Coolant Boron concentration in the Shutdown Cooling at that particular time and probably represent a small fluctuation from recent borations.

Alternative dilution calculations based on pump operating time yield a dilution of less than 20 ppm or 160 gals. Conservative assumptions used were: (1) Hydrolasing times with and without drain pump, (2) drain pump times with and without hydrolasing, (3) hydrolasing and drain pump flow rate, and (4) RCS volume and concentration. Similarly, to dilute the RCS 107 ppm would require 1300 gals of non-borated water: clearly greater than all the water used by the hydrolasing (960 gals).

Procedures now include specific steps to verify S/G level for every 15 minutes of hydrolasing. Further hydrolasing will require either borated water or recirculation of a finite volume.