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Westinghouse
Electric Corporation

Power Generation
Group

Steam Turbine Division

Lester Branch Box 9175
Philadelphia Pennsylvania 19113

September 14, 1982

Mr. Thomas T. Martin, Director
Div. of Engrg. & Technical Programs
U.S. Nuclear Regulatory Commission
Region One
631 Park Avenue
King of Prussia, PA 19406

Dear Mr. Martin:

Following are the corrective actions we have taken as a result of the three violations identified from the inspection (No. 82-01) of our radiographic facilities made by Mr. C. Stearns on July 15, 1982.

Response to A

All radiographic personnel have been directed to survey the entire circumference of the radiographic exposure device as well as the length of the source tube after each exposure. We are now assured that they all now fully understand this requirement.

Our Radiographic Personnel Audit form has been revised to include the specific survey techniques to be used as noted above. Audits are conducted at three month intervals and this will avoid further violations.

At this time we are in full compliance with the survey requirements specified in 10CFR34.43(b).

Response to B

All Radiographers have been reinstructed and they now understand the requirement that whenever a Radiographer's assistant uses radiographic exposure devices, he must be under the personal supervision of a Radiographer. All Radiographers have been reminded that they are to be present and directly involved in all radiographic operations conducted with the aid of a Radiographer's assistant.

In order to avoid further violations, this requirement has also been included in our Radiographic Personnel Audit form and will be checked on a continuing basis.

We are in full compliance with this requirement at this time.

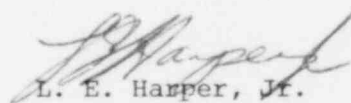
Response to C

Per telephone conversation with Mr. C. Stearns of the NRC on 9-10-82, this violation is invalid since the requirement to hire only experienced Radiographers was deleted from the license application by subsequent revision of the application.

Response to C2

Concerning the pocket dosimeter finding, please refer to Mr. F.N. Gibson's letter dated August 17, 1982 with its attachment of Dosimeter Calibration Certificates dated 4-19-82.

Sincerely,



L. E. Harper, Jr.
Lester Plant Controller