

DCD/DCB

JAN 15 1991

ABB Process Automation, Inc.
ATTN: Donald C. Stephens
Corporate Radiation Safety Officer
650 Ackerman Road
Columbus, OH 43202

License No. 34-00255-03
Docket No. 030-05610

Gentlemen:

This refers to the routine safety inspection conducted by Mr. D. R. Gibbons and W. H. Schultz of this office on December 17, 1990, of activities authorized by NRC Byproduct Materials License No. 34-00255-03 and to the discussion of our findings with you and John R. Dukes at the conclusion of the inspection.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and with the conditions of your license. The inspection consisted of a selective examination of procedures and representative records, observations, independent measurements, and interviews with personnel.

In addition to the above areas, the inspectors examined actions described in your letter dated November 5, 1987, regarding apparent violations found during our September 15, 1987, inspection. We have no further questions regarding these matters.

During this inspection, certain of your activities appeared to be in violation of NRC requirements, as specified in the enclosed notice. A written response is required.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter, the enclosure, and your response to this letter will be placed in the NRC Public Document Room.

The response directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

William H. Schultz, Chief
Nuclear Materials Safety
Section 1

Enclosure: Notice of Violation

cc w/enclosure:
DCD/DCB (RIDS)

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WRS/gor	WRS
Gibbons/cs	Schultz
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