

RTI Inc.

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August 30, 1989

Mr. Malcolm R. Knapp, Director
United States
Nuclear Regulatory Commission
Region 1
475 Allendale Road
King of Prussia, PA 19406

Subject: Enforcement Conference Report No. 030-07022/89-002

Dear Mr. Knapp:

Reference is made to your letter and enclosure of August 22, 1989, in which you included a copy of the above-referenced Enforcement Conference Report. As you indicated in your letter, no reply to your letter is required. We note that the Enforcement Conference Report summarizes the Conference which took place on April 26, 1989. We understand that such reports must be in summary fashion, however, we believe that certain sections of the report, from our standpoint, require supplementation or clarification. Accordingly, we request that this letter be filed with the Enforcement Conference Report for that purpose.

I.

The third and fourth sentences on page 3, of the report, state as follows: "Once the problem was reported to the Radiation Safety Office, he took immediate action to repair it. The licensee contends that the door was never opened without the use of the required key and that no one gained access to the irradiator cell without using the required key to open the door."

RTI believes that a more complete summary of the Conference would state as follows. The first two sentences of the paragraph would remain the same. The following sentence, beginning with the phrase "The licensee contends" should be changed to read: The Licensee contended that inadvertent access through the door to the irradiator cell could not occur. The licensee noted that the door has two interlocks, the door latch and the limit switch both of which were fully functional at all times. During the routine audit of February 13, 1989, the doorknob was vigorously twisted with the use of excessive force to intentionally test the interlock system. As a result of this test the door opened, the source immediately dropped to the shielded position as required. Operations were suspended pending corrective action.

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PDR FOIA
JONES90-334 PDR

B/41

AUG 31 1989

Page 2
August 30, 1989
Mr. Malcolm R. Knapp

The following statement on page 3 of the Inspection Report was also discussed:

"During the March 21 and 23, 1989, inspection, the inspector learned that, on March 9, 1989, the licensee removed the 90 second start-up time delay (cell start-up key switch) and installed a toggle switch for the purpose of continuing irradiator operations."

There is an apparent misunderstanding that the 90 second start up time delay was removed. This is in fact, incorrect, in that only the mechanism for activating this time delay was changed from the key switch to a toggle switch.

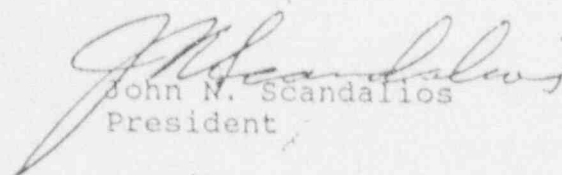
The following statement on page 4 of the Inspection Report was also discussed:

"During the week of February 5, 1989 the operator again experienced problems with the personnel access door lock mechanism which affected the interlock. In this case, the lock mechanism malfunctioned such that it no longer provided a positive lock to prevent inadvertent personnel access to the irradiator cell. This condition was such that an individual could have opened the access door without the irradiator key. The operator notified the RSO and the Plant Superintendent of the problem."

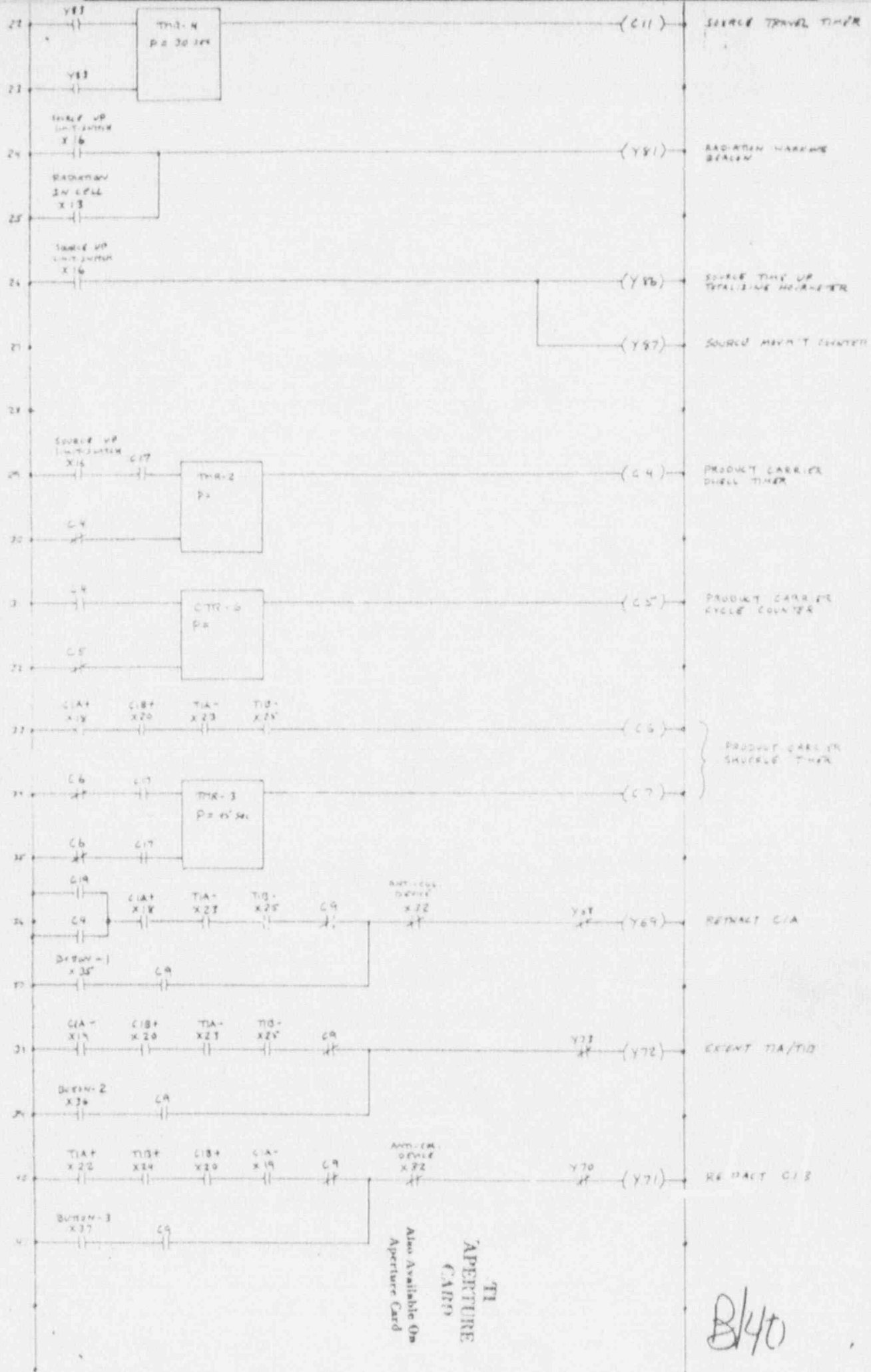
The Vice-President of Operations and Engineering stated that he had spoken with the operator in question, and that he was not sure of whether the operator was "telling him what he wanted to hear" but the operator indicated he had read the Inspection Report and disagreed with the implications found therein. Marlene Taylor, NRC Inspector, stated that although she had talked to other operators, she did not have an opportunity to talk with the other operators about the personnel access door matter.

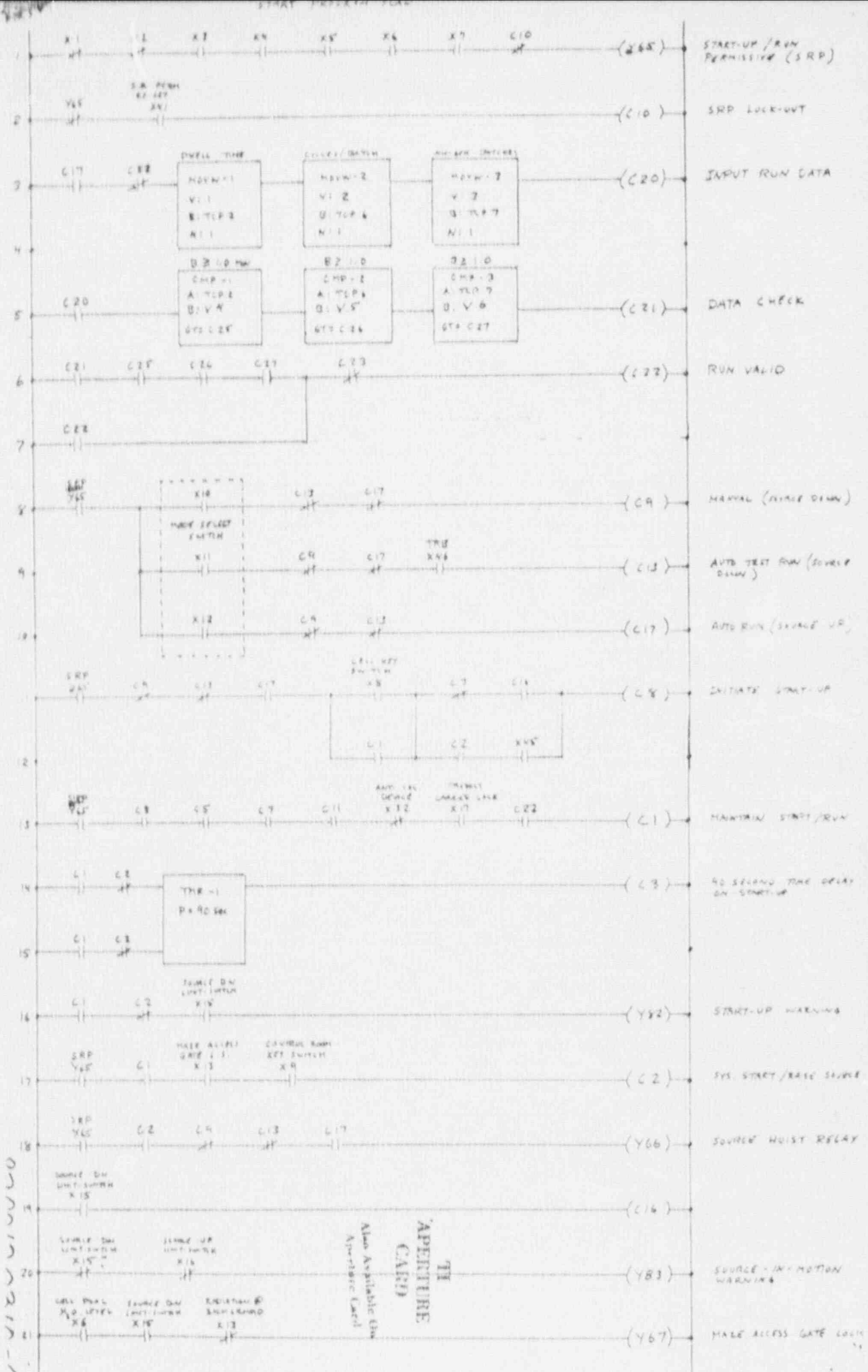
Your cooperation with regard to this matter is appreciated.

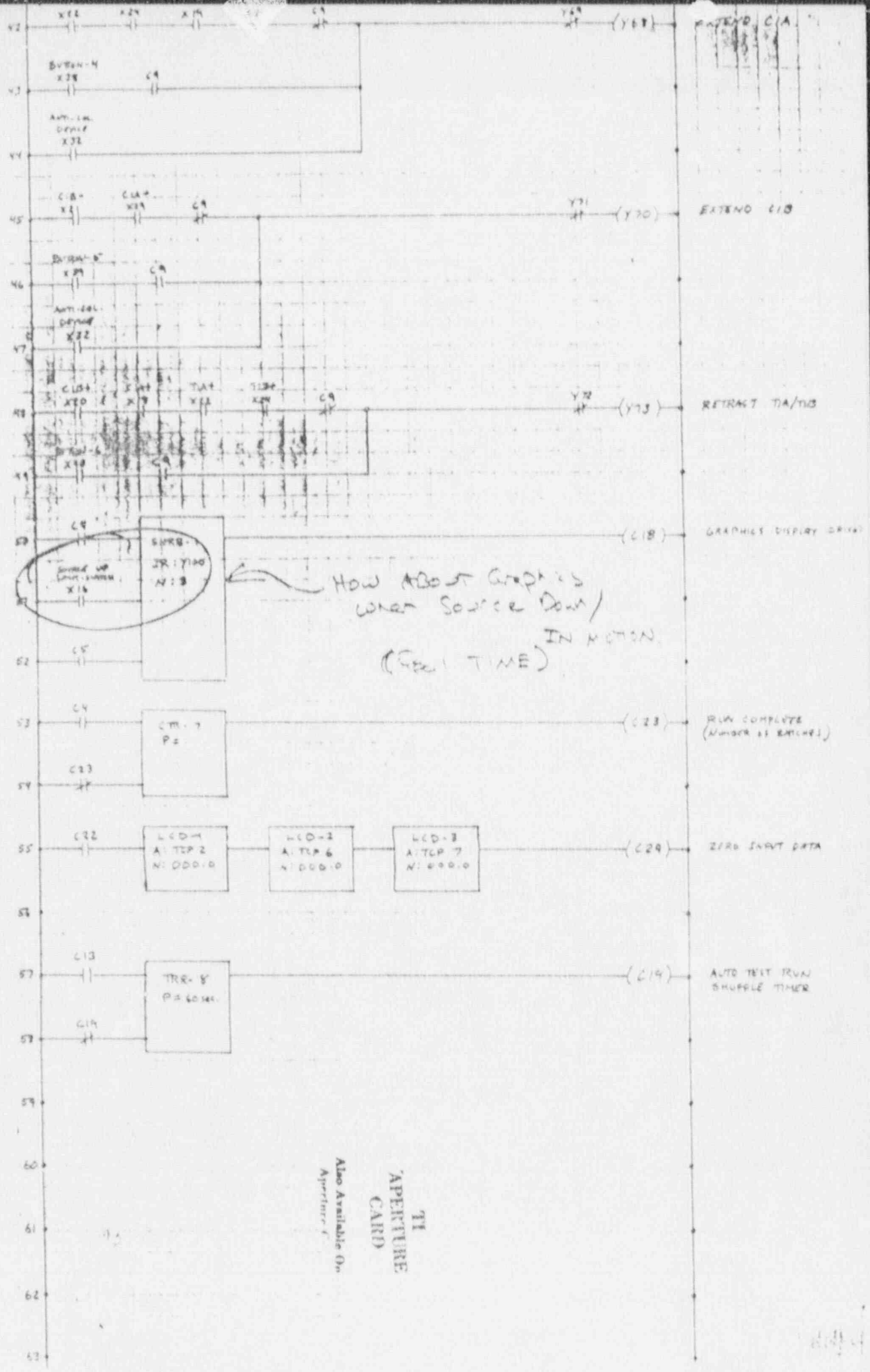
Sincerely,


John N. Scandalios
President

JNS:jk







TI
APERTURE
CARD
Also Available On
Aperture f

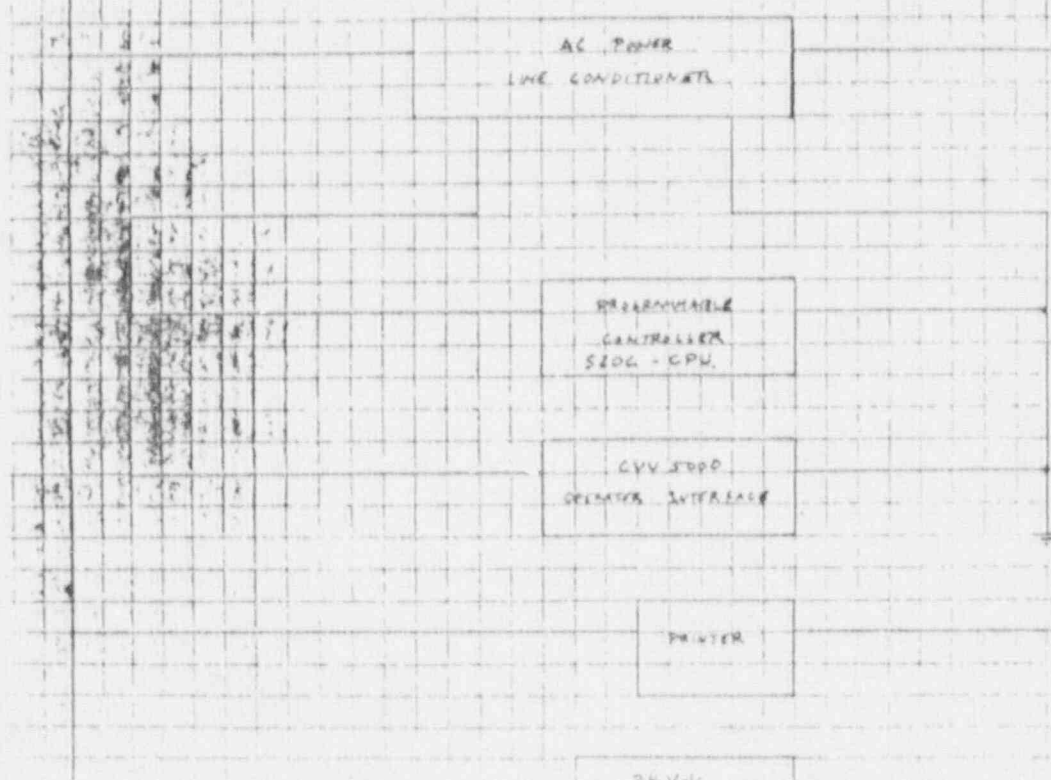
120V, 60Hz

20A

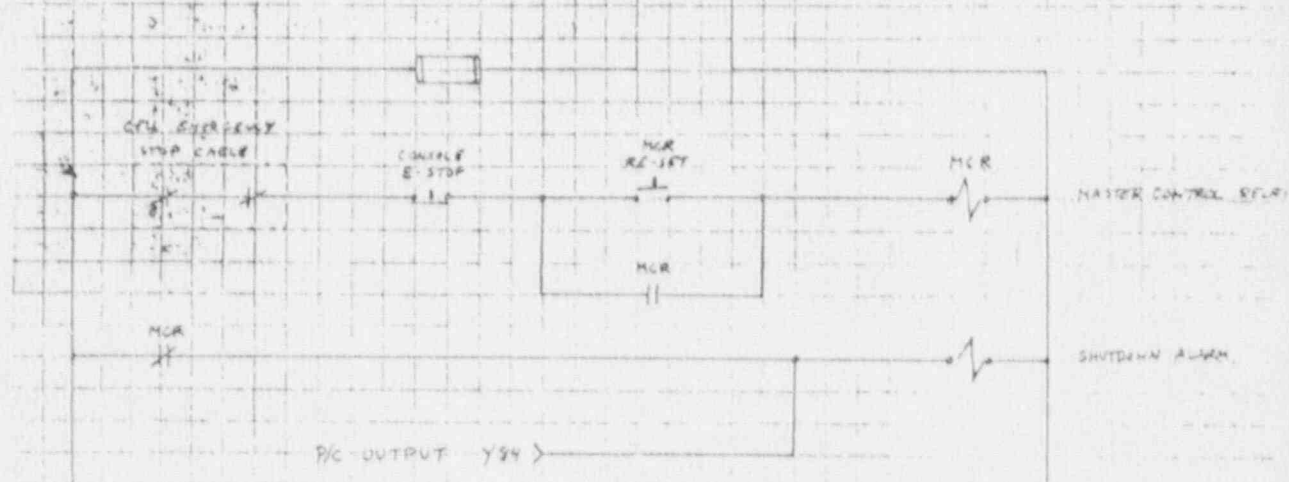
TI
APERTURE
CARD

Also Available
Aperture Card

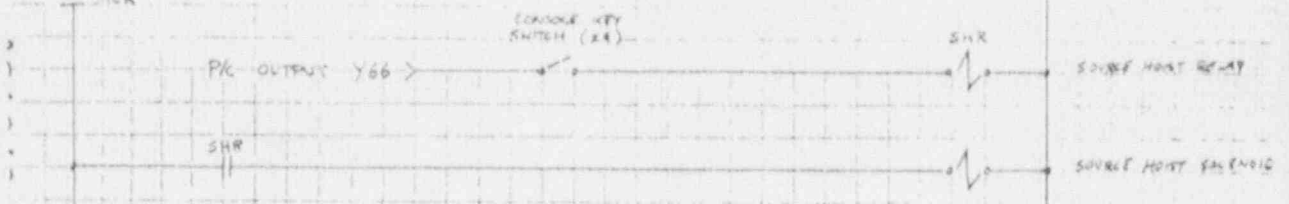
870212031050
INS709



24 Vdc
I/O Power Supply
(+) (-)



MCR



520C INPUT/OUTPUT MODULES

PRINT MESSAGE

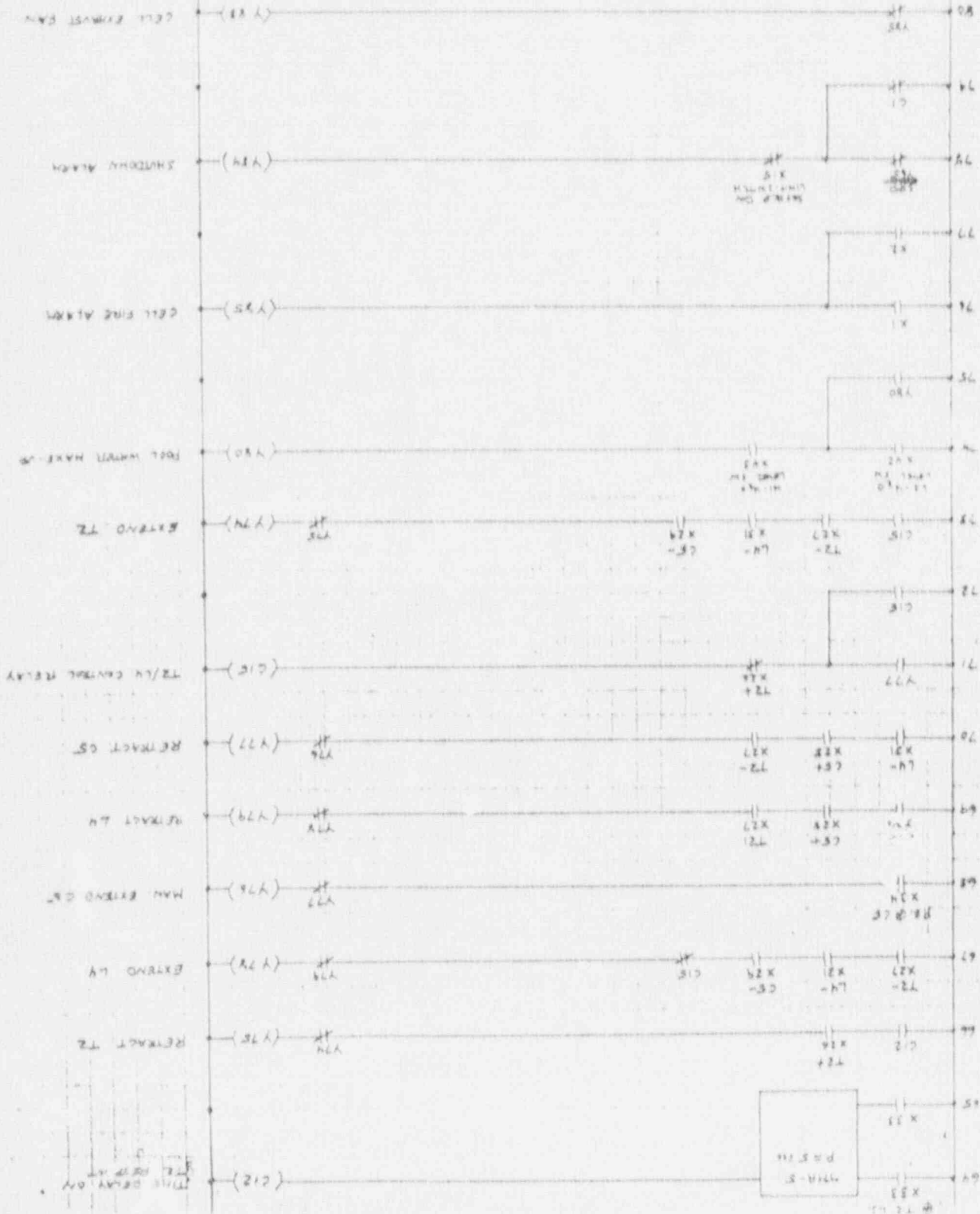
X1	" SHOCK DETECTOR ACTIVATED "	TIME	DATE
X2	" HIGH TEMPERATURE SENSOR ACTIVATED "	TIME	DATE
X3	" CEM ROOM PWR LAMP SWITCH OPEN "	TIME	DATE
X4	" LOW AIR PRESSURE "	TIME	DATE
X5	" CEM EXHAUST FAN OFF "	TIME	DATE
X6	" LOW WATER LEVEL IN CEM POOL "	TIME	DATE
X7	" RADIATION MONITOR FAILURE "	TIME	DATE
X8	" START-UP/RUN PERMISSIVE OFF "	TIME	DATE
X5	" BATCH COMPLETE, REMOVE CARBIDS "	TIME	DATE
X7	" SHUFFLE INTERLOCKMAN, CHECK CARBIDS "	TIME	DATE
X13	" MADE ACCESS GATE OPEN "	TIME	DATE
X11	" SOURCE MUST TRAVEL TIME OUT "	TIME	DATE
X14	" PRODUCT CARBIDE LOCKS NOT IN PLACE "	TIME	DATE
X12	" ANTI-COLLISION DEVICE ACTIVATED "	TIME	DATE
X15	" POOL WATER MAKE-UP VALVE TUNED ON "	TIME	DATE
X40	" DEIONIZER RADIATION MONITORING "	TIME	DATE
X21	" SYSTEM RUN VALID "	TIME	DATE

Also Available On
 Aperture II
 Aperture Card

V I E W

TI APERTURE CARD

Also Available On
Aperture Card



MEMORANDUM

TO: John Scandalios
FROM: John D. Schlecht/ Plant Manager NJPTI
SUBJECT: System Problems on 8/12/89 and 8/13/89
DATE: August 14, 1989

On August 12, 1989 I received a phone call from Dave Smith, the shift supervisor, at 8:00 PM. He informed me that he could not get the system running and that he did not know what the problem was. I arrived at 9:15 PM and assessed the situation. The computer was not allowing access through the keyboard. A message was displaying "Unable to Complete Operation". I reset the system using the MCR (Master Control Relay) over the PLC. The system rebooted. The display now indicated the system was at the seventh index rather than the fourth index as displayed before resetting. We confirmed that the new display was correct by examining the carriers in the cell.

When we attempted to restart we continued to get an alarm indicating ClA travel timed out. We attempted to fix the problem but to no avail. We now continued to get "Carrier Missing at ClA" messages. I aborted the run at 10:11 PM. The system continued to display the "Carrier Missing at ClA-" message. We tried many methods to fix the situation. I cancelled third shift at 1:30 AM.

Myself and Mr. Singleton resumed corrective action at 6:00 AM on 8-13-89. We removed all carriers from the cell and I manually stroked the cylinders to their correct positions. Startup was still not allowed due to "Carrier Missing at ClA+" alarm. We tested the microswitches at ClA and ClB using a voltmeter. All switches tested O.K.. In order to further test the system I forced out this alarm through output Cl43 in the Logic. This allowed us to raise the source in a static mode. This step did not compromise safety because the carrier missing switches are not applicable to static runs.

We topped off using static dwells and manually moving the carriers after tr. source dropped. All dosimetry from Osteonics was acceptable.

MEM was run the evening of 8-13-89 in a static mode.

At 6:00 AM 8-14-89 myself and Mr. Singleton continued to work on the problem. All limit switches for cylinders ClA and ClB were replaced. I removed the "force" on output Cl43 ("Carrier Missing at ClA+") of the program. All now appeared normal.

We ran the system in an "Auto Test" Mode to ensure proper functioning of the cylinders. All functioned properly. We then went up on an SIT and resumed normal operations at 7:49 AM.

8/29

The changing of the limit switches appears to have solved the problem. The initial problem that Mr. Smith encountered involved ClB, so this is logical. The loss of 3 indexes in the computer printout could have occurred if the printer was inadvertently shut off.

All pertinent logs and printouts are attached for inspection.

J. D. Schlecht
John D. Schlecht
Plant Manager

cc: M. Boring
P. Skipro

IRRADIATOR LOG

START STOP	DATE DATE	START STOP	TIME TIME	BATCH NUMBER	DWELL	RUI CLOCK	REMARKS
6/12/89		0935		1452-1-1	9min		
6/12/89		1107		0943-450 1271-11	14sec 15min	5309.8	MA
6/12/89		1222			51sec	5311.2	
6/12/89		1252		1419-101	24min		
6/12/89		1405			6sec	5313.6	
6/12/89		1242			15min		
8/12/89		1502		0982-450	5sec	5312.3	SL JDB
8/13/89		1204			2min	5319.7	JM
8/13/89		1330		0943-450	6sec		
8/13/89		1412			1min		
8/13/89		1636		1002-98	35sec	5320.0	SL
8/13/89		2118			24min		
8/14/89		0749		1419-10-2 (SIT)	6sec	5320.8	R

Source Movement Log

57

PS (Place Static)
 TS (Turn Static)
 RS (Remove Static)

SIT (Safety Interlock Test)
 SOR (Start of Run)
 EOR (End of Run)

DATE	TIME UP	REASON	INITIAL	TIME DOWN	REASON	INITIAL
1/2/89	1405	SOR	JW	1742	EOR	JW
1/2/89	1402	SOR	JW	1704	MISSING CIR	JW
1/2/89	1407	Process	JW	1704	MISSING CIR	JW
1/2/89	1102	System test	JW	1107	End of System Test	JW
1/3/89	1122	Continue Run/SIT	JW	1126	SIT	JW
1/3/89	1128	SIT	JW	1129	SIT	JW
1/2/89	1133	CONTINUE RUN	JW	1145	TS	JW
1/3/89	1140	CONTINUE RUN	JW	1204	EOR	JW
1/3/89	1330	SOR	JW	1333	MOVE CARTRIDGE	JW
1/3/89	1335	continue run	JW	1338	MOVE SERVICES	JW
1/3/89	1340	CONTINUE RUN	JW	1343	MOVE SERVICES	JW
1/3/89	1345	CONTINUE RUN	JW	1347	MOVE SERVICES	JW
1/3/89	1350	CONTINUE RUN	JW	1352	MOVE SERVICES	JW
1/3/89	1354	CONTINUE RUN	JW	1357	MOVE SERVICES	JW
1/1/89	1400	CONTINUE RUN	JW	1402	MOVE SERVICES	JW

ALL STATIC CODES MUST BE FOLLOWED BY STATIC NUMBER
 ALL HALF FUNCTIONS MUST INDICATE COMPONENT PROBLEM

Source Mov^l at Log

DES: SIT (Safety Interlock Test)
 SOR (Start Of Run)
 EOR (End Of Run)

PS (Place Static)
 TS (Turn Static)
 RS (Remove Static)

DATE	TIME UP	REASON	INITIAL	TIME DOWN	REASON	INITIAL
5-13-84	1405	Continue Run	JOP	1407	MOVE Centers	JOP
5-13-84	1409	CONTINUE RVM	JOP	1412	E.O.R	JOP
5/13/84	1636	Process	JOP	1638	TS Turn-Static	JOP
5/13/84	1642	Process	JOP	1644	RS Turn-Static	JOP
5/13/84	1651	Process	JOP	1653	TS	JOP
5/13/84	1657	Process	JOP	1659	RS	JOP
5/13/84	1704	Process	JOP	1706	TS	JOP
5/13/84	1710	Process	JOP	1712	RS	JOP
5/13/84	1720	Process	JOP	1723	TS	JOP
5/13/84	1727	Process	JOP	1729	RS	JOP
5/13/84	1734	Process	JOP	1656	TS	JOP
5/13/84	1739	Process	JOP	1741	RS	JOP
5/13/84	1857	Process	JOP	1859	TS	JOP
5/13/84	1902	Process	JOP	1904	RS	JOP
5/13/84	1909	Process	JOP	1911	TS	JOP

NOTES: A. L. STATIC CODES MUST BE FOLLOWED BY STATIC NUMBER
 ALL MALFUNCTIONS MUST INDICATE COMPONENT PROBLEM

S: SIT (Safety Interlock Test)
 SOR (Start Of Run)
 EOR (End Of Run)

PS (Place Static)
 TS (Turn Static)
 RS (Remove Static)

TIME UP	REASON	INITIAL	TIME DOWN	REASON	INITIAL
13/89 1914	Process	[Signature]	1516	RS	[Signature]
13/89 1926	Process	[Signature]	1928	TS	[Signature]
13/89 1931	Process	[Signature]	1933	RS	[Signature]
13/89 1938	Process	[Signature]	1940	TS	[Signature]
13/89 1944	Process	[Signature]	1945	RS	[Signature]
13/89 1952	Process	[Signature]	1953	TS	[Signature]
13/89 2047	Process	[Signature]	2049	RS	[Signature]
13/89 2054	Process	[Signature]	2056	-TS	[Signature]
13/89 2100	Process	[Signature]	2001	RS	[Signature]
13/89 2108	Process	[Signature]	2110	TS	[Signature]
13/89 2113	Process	[Signature]	2114	RS	[Signature]
14/89 0749	SOR - SIT	R pd	0749	SIT	R pd
14/89 0751	SIT	R pd	0752	SIT	R pd
14/89 0757	SIT	R pd	0757	SIT	R pd
14/89 0804	Continue Run	R pd			

ES: ALL STATIC CODES MUST BE FOLLOWED BY STATIC NUMBER
 ALL MALFUNCTIONS MUST INDICATE COMPONENT PROBLEM

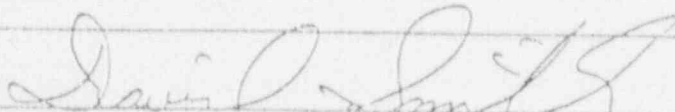
8/12/89

2nd

Personnel - David Smith
 Rich Stout
 Paul Grelicki

Received Shift From Mike Ayres. Cell was running normal until aprox. 9:00 PM when a carrier door opened while cycling causing system to malfunction. After clearing jam up I noticed the screen was frozen on page 4, (would not take any entries. John Singleton and John Schlecht was Infor John Schlecht arrived at 9:40 PM for assistance. Aborted run, but having problems with computer validating entries. Still down at 0030. Shift turned over to Bob Keim.

SCIENTIFIC BINDER PRODUCTS CHICAGO

SIGNATURE			DATE 8/12/89
DISCLOSED TO AND UNDERSTOOD BY	DATE	WITNESS	DATE

8-13-89

1st Shift

BOOK NO.

0700 - 1630

Personnel

John Schlicht

John Singleton

Continued working on system. Replaced
Microswitches at CIA, CIB, TIA + TIB + L4. Input
C143 CIA+ forced to enable completion of run
Number 0943-450 and static jobs. Performed
SIT. Operations turned over to Dave Smith
@ 1600. Can perform static dwells only. Trouble
System troubleshooting will resume in AM 8-14-89

SCIENTIFIC METER PRODUCTS DIVISION

SIGNATURE

J. Singleton

DISCLOSED TO AND UNDERSTOOD BY

M. Brown

DATE

8-14-89

WITNESS

DATE

8-14-89

DATE

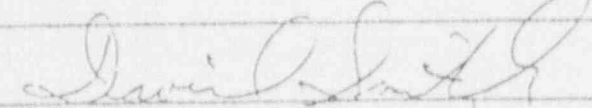
8/13/89

2nd

Personnel - David Smith
Rich Stout
Paul Grelicki

Received Shift from John Singleton
Completed Job # 1042-99-4-15 (STATIC)
Completed Radiological Survey of DI System
Read Harewell Dosimeters, mopped Floor,
Stamped Cartus of Glass. Shift Turned
over to Bob Keim.

ERTON BERRY PRODUCTS CHICAGO

SIGNATURE		DATE 8/13/89
DISCLOSED TO AND UNDERSTOOD BY H.A.C. II	DATE 8-14-89	WITNESS DATE 8/14/89

14 AUG 89

3rd

0001-

Personnel - Bob Keen
Joe Cicciola
Dennis Turvey

Received shift turnover from Dave Smith.
* Late entry; Did not write entry for 8/13/89,
shift cancelled as per J. Schlotz, due to
system malfunctions w/ computer.

System still down this shift, no processing
to do. Worked on PMS, continued restumping pallets
of glass (200) Swept warehouse, cell, maze, stairwell
control room, emptied trash cans. Woodchuck door
was found unlocked during shift. Completed restumping
200 pallets of glass. Reorganized warehouse +
blky 62.

SCIENTIFIC ANALYTICAL PRODUCTS CHICAGO

SIGNATURE <i>Robert S. Keen</i>	DATE 8/14/89	DATE 8/14/89
DISCLOSED TO AND UNDERSTOOD BY <i>M. Keen</i>	DATE 8-14-89	WITNESS DATE

Personnel : Mike Rosa
Joe Giancola until 6:00
Dennis Larena until 6:00
Gilbert Lorenzo
Louis Carrero
John Singleton.

Received shift turn over from Bob Keim. Mr Singleton, Schlect, Rosa working on Cell to repair problem see pages 63, 64, 66. Replaced (3) micro switches in Cell. Received start up, SIT Complete at 0749 hrs, all safety interlocks functioning as normal, Cell up and processing @ 0749 hrs. Note Jack Masimo not in today, illness in family. Material Handler re-palletized L... #3 of 140 loaves as it was palletized wrong. Several malfunctions TIA. Shift turned over to Bob Keim.

08-12-69 22:17 CARRIER MISSING AT CIA+
08-12-69 22:19 CYL. CIA TRAVEL TIMED OUT
CVU5000 PRINTER #1 08-12-69 22:24
08-12-69 22:25 SOURCE DOWN
08-12-69 22:25 CYL. CIA TRAVEL TIMED OUT
08-12-69 22:25 CONSOLE EMERGENCY STOP
08-12-69 22:42 CONSOLE EMERGENCY STOP

08-12-69 22:09 CYL. CIA TRAVEL TIMED OUT
08-12-69 22:10 CARRIER MISSING AT CIA+
08-12-69 22:13 CARRIER MISSING AT CIA+
08-12-69 22:17 CARRIER MISSING AT CIA+
08-12-69 22:19 CARRIER MISSING AT CIA+
08-12-69 22:21 CARRIER MISSING AT CIA+
08-12-69 22:42 CYL. CIA TRAVEL TIMED OUT

ALARM PAGE 1

SMOKE DETECTOR ACTIVATED
TEMPERATURE SENSOR ACTIVATED

NOTE DATE 0891
STATIONARY BELLY FAILURE
REPAIRS TO BE PERFORMED

CELL POOL WATER LOW
LOW AIR

CELL EXHAUST AIR ON OFF
CELL EXHAUST FAN OFF
CELL POOL WATER X-LOW
CONSOLE EMERGENCY STOP
RADIATION MONITOR FAILURE
ALARM POWER CIRCUIT BREAKER "OFF"
CARRIER HIT COLLISION DEVICE
CELL POOL WATER X-HIGH
HIGH CELL RADIATION/SOURCE DOWN
CELL PULL CABLE ACTIVATED
CYL. CIA TRAVEL TIMED OUT
CYL. C1B TRAVEL TIMED OUT
CYL. T1A TRAVEL TIMED OUT
CYL. T1B TRAVEL TIMED OUT
SOURCE-UP TRAVEL TIMED OUT
SOURCE-DOWN TRAVEL TIMED OUT

CARRIER LOCKS NOT IN PLACE

CARRIER MISSING AT CIA+

CARRIER MISSING AT C1B+
CYLINDERS NOT IN HOME POSITION
5200 CPU OVER TEMPERATURE
I/O MODULE FAILURE
ZERO DWELL TIME

CELL ROOM #100 LIMIT-SWITCH OPEN
LOW AIR PRESSURE
CELL EXHAUST AIRFLOW OFF
CELL EXHAUST FAN OFF
CELL ROOL WATER X-LOW
CONSOLE EMERGENCY STOP
RADIATION MONITOR FAILURE
ALARM POWER CIRCUIT BREAKER TRIP
CARRIER HIT COLLISION DEVICE
CELL ROOL WATER X-HIGH
SIDE CELL RADIATION SOURCE DOWN
CELL ROOL CABLE ACTIVATED
CYL. 01A TRAVEL TIMED OUT
CYL. 01B TRAVEL TIMED OUT
CYL. 01C TRAVEL TIMED OUT
CYL. 01D TRAVEL TIMED OUT
CYL. 01E TRAVEL TIMED OUT
CYL. 01F TRAVEL TIMED OUT
CYL. 01G TRAVEL TIMED OUT
CYL. 01H TRAVEL TIMED OUT
CYL. 01I TRAVEL TIMED OUT
CYL. 01J TRAVEL TIMED OUT
CYL. 01K TRAVEL TIMED OUT
CYL. 01L TRAVEL TIMED OUT
CYL. 01M TRAVEL TIMED OUT
CYL. 01N TRAVEL TIMED OUT
CYL. 01O TRAVEL TIMED OUT
CYL. 01P TRAVEL TIMED OUT
CYL. 01Q TRAVEL TIMED OUT
CYL. 01R TRAVEL TIMED OUT
CYL. 01S TRAVEL TIMED OUT
CYL. 01T TRAVEL TIMED OUT
CYL. 01U TRAVEL TIMED OUT
CYL. 01V TRAVEL TIMED OUT
CYL. 01W TRAVEL TIMED OUT
CYL. 01X TRAVEL TIMED OUT
CYL. 01Y TRAVEL TIMED OUT
CYL. 01Z TRAVEL TIMED OUT

CELL ROOM #100 LIMIT-SWITCH OPEN
LOW AIR PRESSURE
CELL EXHAUST AIRFLOW OFF
CELL EXHAUST FAN OFF
CELL ROOL WATER X-LOW
CONSOLE EMERGENCY STOP
RADIATION MONITOR FAILURE
ALARM POWER CIRCUIT BREAKER TRIP
CARRIER HIT COLLISION DEVICE
CELL ROOL WATER X-HIGH
SIDE CELL RADIATION SOURCE DOWN
CELL ROOL CABLE ACTIVATED
CYL. 01A TRAVEL TIMED OUT
CYL. 01B TRAVEL TIMED OUT
CYL. 01C TRAVEL TIMED OUT
CYL. 01D TRAVEL TIMED OUT
CYL. 01E TRAVEL TIMED OUT
CYL. 01F TRAVEL TIMED OUT
CYL. 01G TRAVEL TIMED OUT
CYL. 01H TRAVEL TIMED OUT
CYL. 01I TRAVEL TIMED OUT
CYL. 01J TRAVEL TIMED OUT
CYL. 01K TRAVEL TIMED OUT
CYL. 01L TRAVEL TIMED OUT
CYL. 01M TRAVEL TIMED OUT
CYL. 01N TRAVEL TIMED OUT
CYL. 01O TRAVEL TIMED OUT
CYL. 01P TRAVEL TIMED OUT
CYL. 01Q TRAVEL TIMED OUT
CYL. 01R TRAVEL TIMED OUT
CYL. 01S TRAVEL TIMED OUT
CYL. 01T TRAVEL TIMED OUT
CYL. 01U TRAVEL TIMED OUT
CYL. 01V TRAVEL TIMED OUT
CYL. 01W TRAVEL TIMED OUT
CYL. 01X TRAVEL TIMED OUT
CYL. 01Y TRAVEL TIMED OUT
CYL. 01Z TRAVEL TIMED OUT

09-13-89 20:46 2 ALARMS 0 LOOP ALARMS P/C GOOD PAGE 01

SMOKE DETECTOR ACTIVATED
TEMPERATURE SENSOR ACTIVATED
CELL ROOM #100 LIMIT-SWITCH OPEN
LOW AIR PRESSURE
CELL EXHAUST AIRFLOW OFF
CELL EXHAUST FAN OFF
CELL ROOL WATER X-LOW
CONSOLE EMERGENCY STOP
RADIATION MONITOR FAILURE
ALARM POWER CIRCUIT BREAKER TRIP
CARRIER HIT COLLISION DEVICE
CELL ROOL WATER X-HIGH
SIDE CELL RADIATION SOURCE DOWN
CELL ROOL CABLE ACTIVATED
CYL. 01A TRAVEL TIMED OUT
CYL. 01B TRAVEL TIMED OUT
CYL. 01C TRAVEL TIMED OUT
CYL. 01D TRAVEL TIMED OUT
CYL. 01E TRAVEL TIMED OUT
CYL. 01F TRAVEL TIMED OUT
CYL. 01G TRAVEL TIMED OUT
CYL. 01H TRAVEL TIMED OUT
CYL. 01I TRAVEL TIMED OUT
CYL. 01J TRAVEL TIMED OUT
CYL. 01K TRAVEL TIMED OUT
CYL. 01L TRAVEL TIMED OUT
CYL. 01M TRAVEL TIMED OUT
CYL. 01N TRAVEL TIMED OUT
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CYL. 01P TRAVEL TIMED OUT
CYL. 01Q TRAVEL TIMED OUT
CYL. 01R TRAVEL TIMED OUT
CYL. 01S TRAVEL TIMED OUT
CYL. 01T TRAVEL TIMED OUT
CYL. 01U TRAVEL TIMED OUT
CYL. 01V TRAVEL TIMED OUT
CYL. 01W TRAVEL TIMED OUT
CYL. 01X TRAVEL TIMED OUT
CYL. 01Y TRAVEL TIMED OUT
CYL. 01Z TRAVEL TIMED OUT

SMOKE DETECTOR ACTIVATED
TEMPERATURE SENSOR ACTIVATED
CELL ROOM #100 LIMIT-SWITCH OPEN
LOW AIR PRESSURE
CELL EXHAUST AIRFLOW OFF
CELL EXHAUST FAN OFF
CELL ROOL WATER X-LOW
CONSOLE EMERGENCY STOP
RADIATION MONITOR FAILURE
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CARRIER HIT COLLISION DEVICE
CELL ROOL WATER X-HIGH
SIDE CELL RADIATION SOURCE DOWN
CELL ROOL CABLE ACTIVATED
CYL. 01A TRAVEL TIMED OUT
CYL. 01B TRAVEL TIMED OUT
CYL. 01C TRAVEL TIMED OUT
CYL. 01D TRAVEL TIMED OUT
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CYL. 01G TRAVEL TIMED OUT
CYL. 01H TRAVEL TIMED OUT
CYL. 01I TRAVEL TIMED OUT
CYL. 01J TRAVEL TIMED OUT
CYL. 01K TRAVEL TIMED OUT
CYL. 01L TRAVEL TIMED OUT
CYL. 01M TRAVEL TIMED OUT
CYL. 01N TRAVEL TIMED OUT
CYL. 01O TRAVEL TIMED OUT
CYL. 01P TRAVEL TIMED OUT
CYL. 01Q TRAVEL TIMED OUT
CYL. 01R TRAVEL TIMED OUT
CYL. 01S TRAVEL TIMED OUT
CYL. 01T TRAVEL TIMED OUT
CYL. 01U TRAVEL TIMED OUT
CYL. 01V TRAVEL TIMED OUT
CYL. 01W TRAVEL TIMED OUT
CYL. 01X TRAVEL TIMED OUT
CYL. 01Y TRAVEL TIMED OUT
CYL. 01Z TRAVEL TIMED OUT

09-13-89 20:46 2 ALARMS 0 LOOP ALARMS P/C GOOD PAGE 01

EVUS000 PRINTER #1 09-13-89 00:01
09-13-89 00:02 SOURCE DOWN
09-13-89 00:02 CONSOLE KEY-SWITCH OFF
09-13-89 00:02 CARRIER MISSING AT C1A+
09-13-89 00:09 CARRIER MISSING AT C1A+
09-13-89 00:18 CYL. C1A TRAVEL TIMED OUT
FUNCTION 99 COMPLETE

DWELL TIME ENTRY AND START-UP

AUTO-TEST MODE

TO INPUT PRODUCT RUN TIME, PRESS:
F1 KEY FOR MINUTES: (15)
F2 KEY FOR SECONDS: (15)

USE THE FOLLOWING KEYS TO INPUT THE
NUMBER PRINTER ON BACK CARRIER.

F01 KEY) CARR. NUM. 0 INDEX+0 0 00
F02 KEY) CARR. NUM. 9 INDEX+1 0 00
F03 KEY) CARR. NUM. 9 INDEX+X 0 00
F04 KEY) CARR. NUM. 9 INDEX+X 0 00

08-13-89 08:14:45
 08-13-89 08:15:00 SOURCE DOWN
 08-13-89 08:15:05 CARRIER MISSING AT CYL 44
 08-13-89 08:15:10 PRODUCT RUN TIME, MINUTES: 147
 08-13-89 08:15:15 PRODUCT RUN TIME, SECONDS: 15
 08-13-89 08:15:20 RUN ABORTED
 IF AT ANY TIME YOU FIND THAT THE RUN
 IS INCORRECT, ... USE THE "F12 KEY"
 TO ABORT BEFORE RAISING SOURCE.

08-13-89 08:15:20 RUN ABORTED
 08-13-89 08:15:25 SOURCE DOWN
 08-13-89 08:15:30 CARRIER MISSING AT CYL 44
 08-13-89 08:15:35 PRODUCT RUN TIME, MINUTES: 147
 08-13-89 08:15:40 PRODUCT RUN TIME, SECONDS: 15
 08-13-89 08:15:45 RUN ABORTED

08-13-89 08:15:45 SOURCE DOWN
 08-13-89 08:15:50 CARRIER MISSING AT CYL 44
 08-13-89 08:15:55 PRODUCT RUN TIME, MINUTES: 147
 08-13-89 08:16:00 PRODUCT RUN TIME, SECONDS: 15
 08-13-89 08:16:05 RUN ABORTED

NORTH JERSEY PROCESS TECHNOLOGY
 108 LAKE DENMARK ROAD
 ROCKAWAY, N.J. 07866

PROCESS RUN-TIME REPORT

08-13-89 08:145

CUSTOMER NUMBER: 949 1 0 450
 MIN DOSE, KEADS: 0 MAX DOSE, KEADS: 0
 DWELL TIME: 0 MINUTES / 0 SECONDS
 DOSE MAP DATE: 217 YEAR: 88
 UPDATED DWELL: 15 MINUTES / 0 SECONDS

INDEX POS.	1	2	3	4
CARR. NO.	8	13	20	14
INDEX POS.	5	6	7	8
CARR. NO.	11	1	0	13

PRODUCT RUN VALID INDEX=0
 08-13-89 08:04 CYL. T18 TRAVEL TIMED OUT
 08-13-89 08:11 CYL. T18 TRAVEL TIMED OUT
 08-13-89 08:26 RUN ABORTED

NORTH JERSEY PROCESS TECHNOLOGY
 108 LAKE DENMARK ROAD
 ROCKAWAY, N.J. 07866

PROCESS RUN-TIME REPORT

08-13-89 08:27

CUSTOMER NUMBER: 949 1 0 450
 MIN DOSE, KEADS: 0 MAX DOSE, KEADS: 0
 DWELL TIME: 0 MINUTES / 0 SECONDS
 DOSE MAP DATE: 217 YEAR: 88
 UPDATED DWELL: 15 MINUTES / 15 SECONDS

INDEX POS.	0	1	2	3	4
CARR. NO.	8	13	20	14	17

08-13-89 09:00 DBL FULL CABLE ACTIVATED

08-13-89 10:00 SAFETY INTERLOCKS INTERRUPTED
08-13-89 10:00 SAFETY INTERLOCKS INTERRUPTED
08-13-89 10:00 SAFETY INTERLOCKS INTERRUPTED
08-13-89 10:00 SAFETY INTERLOCKS INTERRUPTED
08-13-89 10:00 SAFETY INTERLOCKS INTERRUPTED
08-13-89 10:00 SAFETY INTERLOCKS INTERRUPTED

08-13-89 10:44 SOURCE DOWN
08-13-89 10:45 STATIC RUN VALID
08-13-89 10:45 CONSOLE KEY-SWITCH OFF
08-13-89 10:45 SOURCE UP
08-13-89 10:45 STATIC RUN VALID
08-13-89 10:45 CONSOLE KEY-SWITCH OFF
08-13-89 10:45 START-UP IN PROGRESS
08-13-89 10:45 SOURCE UP
08-13-89 10:45 START-UP IN PROGRESS
08-13-89 10:45 START-UP IN PROGRESS
08-13-89 10:45 START-UP IN PROGRESS
08-13-89 10:45 START-UP IN PROGRESS
08-13-89 10:45 SOURCE UP
08-13-89 10:45 SAFETY INTERLOCKS INTERRUPTED
08-13-89 10:45 CONSOLE EMERGENCY STOP
08-13-89 10:45 CONSOLE KEY-SWITCH OFF
08-13-89 10:45 SOURCE DOWN
08-13-89 10:45 CONSOLE KEY-SWITCH OFF
08-13-89 10:45 START-UP IN PROGRESS
08-13-89 10:45 SOURCE UP
08-13-89 10:45 KAZE GATE OPEN
08-13-89 10:45 SOURCE DOWN
08-13-89 10:45 CONSOLE KEY-SWITCH OFF
08-13-89 10:45 START-UP IN PROGRESS
08-13-89 10:45 SOURCE UP
08-13-89 10:45 STATIC-A , TURN/ROTATE
08-13-89 10:45 SOURCE DOWN
08-13-89 10:45 CONSOLE KEY-SWITCH OFF
08-13-89 10:45 START-UP IN PROGRESS
08-13-89 10:45 SOURCE UP
08-13-89 12:04 STATIC-A , TURN/ROTATE
08-13-89 12:04 SOURCE DOWN
08-13-89 12:04 STATIC-A RUN TIME-MINUTES: 10
08-13-89 12:04 CONSOLE KEY-SWITCH OFF
08-13-89 12:04 STATIC-A COMPLETE

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08-12-89 13:55 SOURCE UP
08-12-89 13:55 SOURCE DOWN
08-12-89 13:55 CONSOLE KEY-SWITCH OFF
08-12-89 13:55 START-UP IN PROGRESS
08-12-89 13:55 SOURCE UP
08-12-89 13:55 SOURCE DOWN
08-12-89 13:55 CONSOLE KEY-SWITCH OFF
08-12-89 13:55 START-UP IN PROGRESS
08-12-89 13:55 SOURCE UP
08-12-89 13:55 SOURCE DOWN
08-12-89 13:55 CONSOLE KEY-SWITCH OFF
08-12-89 13:55 START-UP IN PROGRESS
08-12-89 13:55 SOURCE UP
08-12-89 13:55 SOURCE DOWN
08-12-89 13:55 CONSOLE KEY-SWITCH OFF
08-12-89 13:55 START-UP IN PROGRESS
08-12-89 13:55 SOURCE UP
08-12-89 13:55 SOURCE DOWN
08-12-89 13:55 CONSOLE KEY-SWITCH OFF
08-12-89 13:57 STATIC-A R.P. TIME MINUTES: 12
08-12-89 13:57 CONSOLE KEY-SWITCH OFF
08-12-89 13:57 STATIC-A COMPLETE
08-12-89 13:58 STATIC RUN VALID
08-12-89 13:59 START-UP IN PROGRESS
08-12-89 14:00 SOURCE UP
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08-12-89 14:02 STATIC-A , TURN/ROTATE
08-12-89 14:02 SOURCE DOWN
08-12-89 14:03 CONSOLE KEY-SWITCH OFF
08-12-89 14:04 START-UP IN PROGRESS
08-12-89 14:05 SOURCE UP
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08-12-89 14:07 STATIC-A , TURN/ROTATE
08-12-89 14:07 SOURCE DOWN
08-12-89 14:07 CONSOLE KEY-SWITCH OFF
08-12-89 14:08 START-UP IN PROGRESS
08-12-89 14:09 SOURCE UP
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