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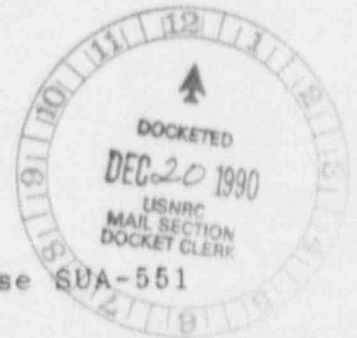
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PETROTOMICS COMPANY

P.O. BOX 8509, SHIRLEY BASIN, WY 82615 \* TELEPHONE: (307) 234-9341

RETURN ORIGINAL TO PDR, HQ. December 18, 1990

Mr. Ramon Hall  
Licensing Branch 1  
U. S. Nuclear Regulatory Commission  
Uranium Recovery Field Office, RIV  
P. O. Box 25325  
Denver, CO 80225



Ref: License Condition 23 - Source Materials License SUA-551

In accordance with the requirements of License condition 23, we are submitting herewith the revised estimated costs for completion of the approved reclamation plan as requested by Mr. Paul Michaud of your office. Total estimated cost is \$4,729,387. The cost estimate generally follows the outlines provided in "Recommended Outline for Site Specific Reclamation and Stabilization Cost Estimates," and Section 4.0 of the "Technical Position on Financial Assurances for Reclamation, Decommissioning, and Long-Term Surveillance and control of Uranium Recovery Facilities," October, 1988.

Five copies of the cost estimate are enclosed.

A check for the amendment application fee was submitted in June 1989 for the annual update of our surety. Since approval of our new reclamation plan was imminent, Mr. Rose informed us that no further review would be done under the old surety and that the application fee would be applied to the submittal of the new surety based on the final approval of the new reclamation design. Since this amendment is still open, no additional application fee is being sent.

Please contact us if you have any questions.

Sincerely,

*R. A. Juday*  
R. A. Juday  
Supervisor

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PETROTOMICS

ESTIMATED COST FOR  
RECLAMATION

NRC LICENSE SUA-551  
CONDITION NO. 23

December, 1990

PETROTOMICS COMPANY  
ESTIMATED COST FOR RECLAMATION  
SUMMARY

1.	Facility Decommissioning	\$ 30,652
2.	Groundwater Restoration and Well Plugging	\$ 111,309
3.	Interim Stabilization of Tailings During the Drying-out Phase	Complete
4.	Tailings Impoundment Area Reclamation	\$2,042,059
5.	Radiological Survey and Environmental Monitoring	\$ 171,355
6.	Project Management and Miscellaneous	\$ 832,900
7.	Labor and Equipment Overhead, Contractor Profit	- 0 -
	Subtotal	<u>\$3,188,275</u>
8.	Long Term Surveillance and Control Fee (October 1989)	\$ 463,750
9.	Contingencies	
	A. Engineering	\$ 478,241
	B. Contract Administration	\$ 318,828
	Subtotal	<u>\$4,449,094</u>
10.	Adjustments for Inflation based on October 1990 CPI.	
	\$ 4,449,094 X 1.063	\$4,729,387
	Estimated Total Cost	\$4,729,387

PETROTOMICS COMPANY

ESTIMATED COST FOR RECLAMATION

The following calculations are based on October 1989 dollars. The dollar amounts are adjusted in Item No. 10, page 18, to account for inflation since January 1990 submittal. Completed work is indicated.

1. Facility Decommissioning

A. Salvageable building and equipment decontamination - None.

Petrotomics Mill was decommissioned in 1985. Minor salvage only is anticipated from the remaining office complex. Costs are estimated under non-salvageable buildings below.

B. Non-Salvageable building and equipment disposal.

Four one-story sheet metal buildings remain in the office complex. In addition, two small building foundations remain.

	CF	SF	CY	
Office	42,841	4,284	53	concrete
Accounting	37,639	3,764	47	concrete
Warehouse	33,472	3,347	41	concrete
Shop	21,913	1,725	21	concrete
Foundations only-2 each		9,005	112	concrete
Total	<u>135,865</u>	<u>22,125</u>	<u>274</u>	

Demolish & bury buildings.

Unit cost (Appendix. Section B.1) - \$0.082/CF  
 $135,865 \text{ CF} \times \$0.082/\text{CF} = \$ 11,141$

Light building foundation demolition.

Unit cost (Appendix. Section B.1) - \$0.052/SF  
 $22,125 \text{ SF} \times \$0.052/\text{SF} = \$ 1,151$

Removal of electrical power distribution system.

Unit cost (Appendix. Section B.1) - \$0.85/LF  
 $21,600 \text{ LF} \times \$0.85/\text{LF} = \$ 18,360$

Subtotal Non-salvageable buildings/equipment \$ 30,652

C. Restoration of contaminated areas.

Reclamation of the ore storage pad was completed in 1988. Clean cover was placed on the process area in 1985. Removal of

contaminated soil, topsoil placement and revegetation of 27.5 acres located north of the process area was completed in 1988. An additional 12.3 acres was cleaned up in 1986.

Remaining cover material, contouring, topsoil and revegetation for the process area and office complex area are included under Item 4. - Tailings Impoundment Area Reclamation. Also included under Item 4 is 143,000 cubic yards estimated excavation and cleanup required outside of the tailings area which will be used in shaping the tailings area. Cleanup of access roads and the East drainage basin cleanup is included in this quantity.

Placement of topsoil and revegetation for remaining cleanup areas is included in Item 4.

Subtotal Section 1. Facility Decommissioning \$ 30,652

2. Groundwater Restoration and Well Plugging

A. Method of restoration.

The corrective action program is continuing in accordance with License Condition 47C. Four additional wells were installed in the down-gradient area late in 1990.

Pumping is planned for ten wells north of the tailings (seepage, 51-SC, 54-SC, PT-6, PT-7, 58-SC, 59-SC, 62-SC, 63-SC, and 64-SC). Wells 55-SC, 56-SC, and 57-SC (completed in 1989), 60-SC and 61-SC (completed in 1990), encountered little or no saturation and are not pumpable.

It is anticipated that corrective action will be complete about mid - 1992.

The Stage I and II clay-lined evaporation ponds have been completed in the tailings area and are in operation, as is the enhanced evaporation system.

In addition, tailings dewatering is continuing with 12 wells.

B. Volume of aquifer, pumping cycles, and cycling time.

Full data concerning the upper sand is not currently known. Recent reported data, October 1989, indicates substantially less saturation than previously estimated. There are indications that the fluid may consist of leachate only in the downgradient area of the upper sand. The basis of this corrective action estimate is a plan to continue pumping from tailings and from upper sand until the pumpable water is removed. One and one-half years (until mid 1992) are estimated for multiple well pumping. The seepage collection system in the upper sand will have been pumped for about 11 years.

It is anticipated, as the annual reviews and interim reports are developed in accordance with License Condition 47D, that modifications to the corrective action plan may be made.

C. Labor and equipment cost estimate - corrective action.

Install three upper sand wells.

Est. unit cost (Appendix Section B.2) - \$3,780/well  
3 X \$3,780 = \$ 11,340

Install four tailings wells

Est. unit cost (Appendix B.2) - \$1,448/well  
4 X \$1,448 = \$ 5,792  
Completed 1990

Well and enhanced evaporation operation and maintenance

Est. unit cost (Appendix B.2) - \$42,541/yr.  
Est. remaining time requirement - 1.5 years  
1.5 years X \$42,541/yr. = \$ 63,812

Subtotal labor/equipment \$ 75,152

D. Verification Sample Analysis.

It is anticipated that verification sampling and testing would be performed over approximately a six month period in accordance with License Condition 47A requirements for constituents. A full set of constituents would be analyzed at the beginning, middle and end of the six month period to determine verification.

Twenty five wells - sampled three times  
Est. unit cost (Appendix Section B.4) - \$ 281.04  
25 wells X 3 = 75 samples  
75 samples X \$281.04/sample = \$ 21,078

E. Well Plugging.

The anticipated number of wells to be plugged is 51. Depths range from 19 feet to 400 feet. Well casing size ranges from two inch to six inch. Total footage to be plugged is about 5,960 LF.

Est. unit cost (Appendix Section B.2) - \$ 2.53/LF  
5960 LF X \$2.53/LF = \$ 15,079

F. Estimated total cost - Groundwater restoration completion.

Subtotal Section 2. Groundwater Restoration  
and Well Plugging \$111,309



3. Interim Stabilization of Tailings During the Drying-out Phase

The drying of surface water on the tailings was substantially complete in December, 1987. Final interim soil cover placement was completed in 1988.

Operation and maintenance costs for the enhanced evaporation system, and seepage control cost, are included in Item 2 above.

4. Tailings Impoundment Area Reclamation

Estimated costs of work required to complete reclamation of the area are computed below. Estimated unit costs for this work are developed in Appendix Sections A and B.4.

A. Shaping, grading, and cover material.

1. Tailings excavation and shaping.

Est. quantity of 57,000 CY remain.  
Est. unit cost (Appendix Section B.4 and  
Table B.4-1) = \$0.57/CY  
57,000 CY X \$0.57/CY = \$ 32,490  
Completed 1990

2. Outside excavation and cleanup.

Est. quantity of 143,000 CY  
Est. unit cost = \$0.72/CY  
143,000 CY X \$0.72/CY = \$102,960  
Completed 1990

3. Borrow to complete shaping except reserve depression.

Est. quantity of 50,000 CY  
Est. unit cost = \$0.63/CY  
50,000 CY X \$0.63/CY = \$ 31,500  
Completed 1990

4. Excavate and place clay cover except reserve depression.

99 acres remain to be completed, thickness 61 Cm.  
Obtain cover material from clay stockpile.

Est. quantity of 320,000 CY  
Est. unit cost = \$0.77/CY  
320,000 CY X \$0.77/CY = \$246,400  
Completed 1990

5. Borrow to shape reserve depression.
- Est. quantity of 10,000 CY  
 Est. unit cost = \$0.63/CY  
 10,000 CY X \$0.63/CY = \$6,300
6. Excavate and place clay cover - reserve depression.
- 7 acres remain to be completed, thickness 61 Cm.  
 Obtain cover material from clay stockpile.
- Est. quantity of 23,000 CY  
 Est. unit cost = \$0.77/CY  
 23,000 CY X \$0.77/CY = \$17,710
7. Regrade and recompact surface of clay cover.
- 145 acres of the clay cover to regrade and  
 recompact, .5' average thickness.
- Est. quantity of 117,000 CY  
 Est. unit cost = \$0.33/CY  
 117,000 CY X \$0.33/CY = \$38,610
8. Excavate and place silty-sand cover.
- 145 acres to be covered, thickness 62 Cm.  
 Obtain the cover material from the north channel,  
 southwest channel and southwest borrow area.
- Est. quantity of 476,000 CY  
 Est. unit cost = \$0.88/CY  
 476,000 CY X \$0.88/CY = \$418,880
9. Excavate and place topsoil on tailings area.
- 137.1 acres to be covered, thickness 25 Cm.  
 Obtain topsoil from topsoil piles #8 and #9  
 directly west of the tailings area.
- Est. quantity of 182,000 CY  
 Est. unit cost = \$0.76/CY  
 182,000 CY X \$0.76/CY = \$138,320
10. Dam Outslope Shaping.
- Cut the existing dam to the designed configuration.
- Est. quantity of 532,000 CY  
 Est. unit cost = \$0.47/CY  
 532,000 CY X \$0.47/CY = \$250,040



11. East Drainage Basin Shaping.

Fill the bottom to elevation 7085 and shape the slope into the basin. Obtain the material from the clay pile.

Est. quantity of 108,000 CY  
Est. unit cost = \$0.60/CY  
108,000 CY X \$0.60/CY = \$ 64,800  
Completed 1990

12. Construct the east and west dump channels.

Minor cuts and fills along the face of the dump area for PMF drainage control.

Est. quantity of 22,000 CY  
Est. unit cost = \$0.59/CY  
22,000 CY X \$0.59/CY = \$ 12,980  
Completed 1990

13. Complete shaping of the north channel.

After excavating the material for the silty-sand cover, finish shaping will be required.

Est. quantity of 87,000 CY  
Est. unit cost = \$0.68/CY  
87,000 CY X \$0.68/CY = \$ 59,160

14. Complete shaping of the southwest channel.

After excavating the material for the silty-sand cover, finish shaping will be required.

Est. quantity of 34,000 CY  
Est. unit cost = \$0.67/CY  
34,000 CY X \$0.67/CY = \$ 22,780

15. Remove topsoil from the dam face and below.

Est. quantity of 40,000 CY  
Est. unit cost = \$0.61/CY  
40,000 CY X \$0.61/CY = \$ 24,400

16. Replace topsoil on shaped dam outslope.

Est. quantity of 40,000 CY  
Est. unit cost = \$0.61/CY  
40,000 CY X \$0.61/CY = \$ 24,400

17. Remove and replace topsoil in north and southwest drainage channel areas.
- Est. quantity to be removed 88,000 CY  
 Est. quantity to be replaced 88,000 CY  
 Est. unit cost = \$0.51/CY  
 175,000 CY X \$0.51/CY = \$ 89,760
18. Place topsoil on east and west dump channels and south dump slope repair.
- 53.6 acres will require 0.5' of topsoil from topsoil pile #1
- Est. quantity to be removed 43,300CY  
 Est. unit cost = \$0.97/CY  
 43,300 CY X \$0.97/CY = \$ 42,001  
 Completed 1990
19. Place topsoil on remaining disturbed areas.
- 89.7 acres will require 0.5' topsoil from topsoil piles #1 and #10.
- Est. quantity of 72,400 CY  
 Est. unit cost = \$0.97/CY  
 72,400 CY X \$0.97/CY = \$ 70,228
20. Millsite clay cover.
- An additional 52 Cm. - (Use 21") of clay cover will be placed over 4 acre process area. Clay from clay stockpile.
- Est. quantity of 11,300 CY  
 Est. unit cost = \$0.57/CY  
 11,300 CY X \$0.57/CY = \$ 6,441
21. Office area cover.
- 4 acres to be covered with 1.5' of clean clay from the clay stockpile.
- Est. quantity of 9,700 CY  
 Est. unit cost = \$0.57/CY  
 9,700 CY X \$0.57/CY = \$ 5,529
- Subtotal shaping, grading, and cover material \$1,172,558

B. Revegetation of disturbed areas.

	<u>AREAS</u>	<u>ACRES</u>
1.	Tailings area	137.1
2.	Tailings dam, SW channel, and North Channel	128.0
3.	Southwest borrow area	28.6
4.	East and West dump channels	14.0
5.	South dump slope repair	39.6
6.	East drainage basin area	38.0
7.	Clay stockpile area	22.2
8.	Millsite and office area	23.5
9.	Access roads	<u>6.0</u>
	Est. total	437.0 acres

Est. unit cost (Appendix Section B.4) - \$311/acre  
437 acres X \$311/acre = \$135,907

C. Riprap/rock armor.

Riprap and rock armor are required as follows:

North and SW Channels and Swale Discharges - 11,100 CY of riprap, 1.9 feet thick, underlain by a 6-inch thick coarse filter, 2,900 CY, and a 6-inch thick fine filter, 2,900 CY. The dam outslope and the north swale discharge transitions require a 4.5-inch layer of rock armor, total 2,900 CY, underlain by a 4-inch thick layer of fine filter material, 2,600 CY. The 5:1 slope above tailings requires 7,200 CY of rock armor 5.75-inches thick, underlain by 5,000 CY of fine filter material 4-inches thick. All of these materials will require processing by crushing and/or screening. For purposes of this cost estimate, it is assumed that all of the above materials will be obtained from a quarry approximately fifteen miles East of the site.

Material from this site is currently being tested.

In summary, required quantities are as follows:

	Quantity, CY
1. Riprap	11,100
2. 5.75" rock armor	7,200
3. 4.5" rock armor	2,900
4. 6" coarse filter	2,900
5. fine filter	<u>10,500</u>
Est. Total	34,600 CY

Categories for estimating the cost for these materials are drilling and blasting, crushing and screening, haulage and placement, and royalty.

Drilling and blasting:

34,600 CY product required

Est. unit cost (Appendix Section  
B.4) - \$2.54/CY

34,600 CY X \$2.54/CY = \$87,884

Crush and Screen:

Riprap and coarse filter

Est. 14,000 CY product required

Est. unit cost (Appendix Section  
B.4) - \$4.84/CY

14,000 CY X \$4.84/CY = \$67,760

Rock armor

Est. 10,100 CY product required

Est. unit cost (Appendix Section  
B.4) - \$7.77/CY

10,100 CY X \$7.77/CY = \$78,477

Fine filter

Est. 10,500 CY product required

Est. unit cost (Appendix Section  
B.4) - \$9.54/CY

10,500 CY X \$9.54/CY = \$100,170

Haul and place

All materials estimated at the same rate of production.

Est. 34,600 CY product required

Est. unit cost (Appendix Section

B.4) - \$7.66/CY

34,600 CY X \$7.66/CY = \$265,036

Royalty

All materials estimated at the rate of \$1.50/CY

34,600 CY X \$1.50 = \$ 51,900

Subtotal Riprap/rock armor \$651,227

D. Special engineered features.

There are no special engineered features which require additional costs.

E. Quality assurance program.

Compacted clay and silty-sand cover:

For these materials, quality assurance testing frequency is as follows:

Field density	1/1000 CY
Gradation	1/5000 CY
Atterberg limits	1/5000 CY
Proctors	1/20,000 CY

The material quantities and number of tests by type are:



ITEM	QUANTITY M CY	# FIELD DENSITY	# GRADATIONS	# ATTER. LIMITS	# PROCTORS
Clay cover 99 acres - Completed 1990	320	320	64	64	17
Clay cover 7 acre reserve area	23	23	5	5	1
Regrade & compact clay	117	117	24	24	6
Silty-sand cover	476	476	95	95*	24
Total	<u>936</u>	<u>936</u>	<u>188</u>	<u>188</u>	<u>48</u>

\* Probably nonplastic and will not be needed, but are included in estimate.

1. Clay cover tailings - 99 acres. - \$30,323  
Completed 1990

2. Clay cover - 7 acres reserve depression.

Assume Approx. Production of  
6000 CY/day = 6 field density test/day  
Days technician required = 23 test/6 test/day = 4 days  
Assume a 10 hour day.  
Rates are from a local consultant and are current.

Technician cost \$35/Hr.  
4 days X 10 Hr./day X \$35/Hr. = \$ 1,400  
Mileage @ \$0.30/mile  
4 days X 130 miles X \$0.30/mile = \$ 156  
Field Density (included in cost  
of inspection)  
Atterberg Limits @ \$40/test  
5 test X \$40/test = \$ 200  
Gradations @ \$52/test  
5 test X \$52/test = \$ 260  
Proctors @ \$79/test  
1 test X \$79/test = \$ 79  
Project Engineer @ \$75/Hr.  
3 Hr. X \$75/Hr. = \$ 225  
Est. total - clay 7 acres \$ 2,320

3. Regrade & compact clay.

Assume Approx. Production of  
6000 CY/day = 6 field density test/day  
Days technician required = 117 test/6 test/day = 20  
days  
Assume a 10 hour day.  
Rates are from a local consultant and are current.

Technician cost	\$35/Hr.	
20 days X 10 Hr./day X \$35/Hr.		= \$ 7,000
Mileage @ \$0.30/mile		
20 days X 130 miles X \$0.30/mile		= \$ 780
Field Density (included in cost of inspection)		
Atterberg Limits @ \$40/test		
24 test X \$40/test		= \$ 960
Gradations @ \$52/test		
24 test X \$52/test		= \$ 1,248
Proctors @ \$79/test		
6 test X \$79/test		= \$ 474
Project Engineer @ \$75/Hr.		
13 Hr. X \$75/Hr.		= \$ 975
Est. total - regrade clay		\$11,437

4. Silty-sand cover.

Assume Approx. Production of  
6000 CY/day = 6 field density test/day  
Days technician required = 476 test/6 test/day = 79 days  
Assume a 10 hour day.  
Rates are from a local consultant and are current.

Technician cost	\$35/Hr.	
79 days X 10 Hr./day X \$35/Hr.		= \$27,650
Mileage @ \$0.30/mile		
79 days X 130 miles X \$0.30/mile		= \$ 3,081
Field Density (included in cost of inspection)		
Atterberg Limits @ \$40/test		
95 test X \$40/test		= \$ 3,800
Gradations @ \$52/test		
95 test X \$52/test		= \$ 4,940
Proctors @ \$79/test		
24 test X \$79/test		= \$ 1,896
Project Engineer @ \$75/Hr.		
51 Hr. X \$75/Hr.		= \$ 3,825
Est. total - regrade clay		\$45,192

5. Riprap, Rock Armor, and filter material.

For these materials, quality assurance testing criteria are as follows:

Riprap Durability: Initial + Final + test at 1/3 & 2/3 of total Q

Rock Armor: Same as for riprap + 1 gradation/1000 CY

Coarse Filter: Same as for riprap + 1 gradation/1000 CY

Fine Filters: 1 gradation/1000 CY

\* Riprap gradation will be done by inspector in the field - no charge other than Technician rate.

Material quantities and the number of test by type are:

ITEM	QUANTITY M CY	GRADATIONS	SP. Gr.	ABSORP- TION	SODIUM SOUNDNESS	L.A. ABRASION
1.9' riprap	11	*	4	4	4	4
5.75" R.A.	7	7	4	4	4	4
4.5" R. A.	3	3	4	4	4	4
6" C. F.	3	3	4	4	4	4
FINE F.	11	11	-	-	-	-
TOTAL	35	24	16	16	16	16

Assume Technician required for above materials throughout placement period of 35 days, plus 5 days at production site.

Technician cost \$35/Hr.  
 40 days X 10 Hr./day X \$35/Hr. = \$14,000  
 Mileage @ \$0.30/mile  
 40 days X 130 miles X \$0.30/mile = \$ 1,560  
 Gradations @ \$27/test (coarse  
 aggregate only)  
 24 test X \$27/test = \$ 648  
 Sp. Gravity @ \$30/test  
 16 test X \$30/test = \$ 480  
 Absorption @ \$30/test  
 16 test X \$30/test = \$ 480  
 Sodium Soundness @ \$150/test  
 16 test X \$150/test = \$ 2,400  
 L. A. Abrasion @ \$100/test  
 16 test X \$100/test = \$ 1,600  
 Project Engineer @ \$75/Hr.  
 30 Hr. X \$75/Hr. = \$ 2,250  
 Est. total - riprap, R. A., F. M. \$23,418

Subtotal - Quality assurance program - \$ 82,367

Subtotal Section 4. Tailings Impoundment  
 Area Reclamation

\$2,042,059

#### 5. Radiological Survey and Environmental Monitoring

A radiological survey consisting of gamma surveys and soil samples was conducted on the areas outside the restricted boundary in 1985. Cleanup of contaminated areas was performed in 1986, 87, 88 and 90.

All equipment salvaged from the mill was surveyed prior to being released for unrestricted use in 1985 and 86. Records are on file at Petrotomics.

A. Soil samples for radium-226.

It is anticipated that 25 additional soil samples for radium-226 will be collected on areas surrounding the tailings as reclamation proceeds on site.

Est. unit cost (Appendix Section B.5) - \$71.36/sample  
25 samples X \$71.36 = \$ 1,784

B. Decommissioning equipment and building smear samples.

The mill and the associated buildings were decommissioned in 1985.

C. Gamma Survey.

Two gamma surveys are planned. The first is to locate any contamination which may have been missed by previous surveys and flag it for cleanup. The second would be done prior to completion of the tailings cover to insure all areas meet the established standards for closure.

Est. unit cost (Appendix Section B.5) - \$2,210/survey  
2 surveys X \$2,210/survey = \$ 4,420

D. Environmental Monitoring.

Environmental monitoring will be conducted in accordance with License Condition Nos. 41 and 47. The monitoring program is subject to change as additional wells are brought on line or wells are abandoned due to construction requirements. Sampling is projected through 1994 when completion of the tailings cover is planned.

The environmental monitoring program consists of air, radon, groundwater, surface water, and direct radiation measurements as prescribed in License Condition 41 and 47.

Est. cost of Environmental Monitoring \$165,151. Individual Item cost and total costs are shown below.

E. Total cost of Radiological Survey & Environmental Monitoring.

Cost shown represent the cost of the sampling and analysis to be done through 1994.

1. 25 soil samples (Item 5.A.)  
Est. unit cost (Appendix B.5) - \$71.36  
25 samples X \$71.36/sample = \$ 1,784

2.	2 gamma surveys (Item 5.C.)			
	Est. unit cost (Appendix B.5) -	\$2,210		
	2 surveys X \$2,210/survey		=	\$ 4,420
3.	16 air samples			
	Est. unit cost (Appendix B.5) -	\$677		
	16 samples X \$677/sample		=	\$ 10,832
4.	32 radon samples			
	Est. unit cost (Appendix B.5) -	\$70		
	32 samples X \$70/sample		=	\$ 2,240
5.	300 quarterly groundwater samples			
	Est. unit cost (Appendix B.5) -	\$359.92		
	300 samples X \$359.92 sample		=	\$107,976
6.	100 annual groundwater samples			
	Est. unit cost (Appendix B.5) -	\$407.92		
	100 samples X \$407.92/sample		=	\$ 40,792
7.	16 surface water samples			
	Est. unit cost (Appendix B.5) -	\$161		
	16 samples X \$161/sample		=	\$ 2,576
8.	32 direct radiation			
	Est. unit cost (Appendix B.5) -	\$22.95		
	32 samples X \$22.95/sample		=	\$ 735
	Total cost of Radiological survey.*			
	* (Includes cost of environmental monitoring)			\$171,355
	Subtotal Section 5. Radiological Survey and Environmental Monitoring			\$171,355

6. Project Management and Miscellaneous

Reclamation work is anticipated to be complete by year-end 1994. Project management and miscellaneous cost are therefore estimated for a four year period.

A. Site representative - One.

Est. \$40/Hr. X 2,000 Hr./Yr. = \$80,000/Yr. X 4 Yr. = \$320,000  
 Transportation - 250 day/Yr.  
 250 day/Yr. X 130 mi. X \$0.30/mi. X 4 Yr.. = \$ 39,000

B. Clerical - One half time.

Est. \$20/Hr. X 1000 Hr./Yr. = \$20,000/Yr. X 4 Yr. = \$ 80,000



C. Field Survey - 3 construction seasons.

Est. 5 months each or 15 months total  
Est. 15 mos. X 20 days/mo. X 10Hr./day = 3,000 Hr.  
Est. 2-man crew @ \$50/Hr. (equipped)  
3,000 Hr. X \$50 = \$150,000  
Transportation - 15 mos. X 20 days/mo. = 300 days  
300 days X 130 mi. X \$0.30/mi. = \$ 11,700

D. Telephone and Miscellaneous Supplies.

Est. \$500/mo. X 48 mos. = \$ 24,000

E. Radiological Safety.

Personnel monitoring, Instrument  
calibration, and bioassay.  
Est. \$4,900/Yr. X 4 = \$ 19,600

F. Electrical power.

Est. average \$5,000/mo. to mid 1992 or 18 months,  
then \$1,500/mo. through 1994.  
\$5,000 X 18 mo. = \$ 90,000  
\$1,500 X 30 mo. = \$ 45,000

G. Legal and Technical Consulting.

Est. \$10,000/Yr. X 4 Years = \$ 40,000

H. Equipment Mobilization.

Est. equipment mobilization (contractor)

Earthwork spread - mobilize 1992

Scrapers -	6	@	\$400/each X 1	=	\$2,400
D9H -	3	@	\$500/each X 1	=	\$1,500
140G M.G.-	2	@	\$400/each X 1	=	\$ 800
Water Truck	2	@	\$200/each X 1	=	\$ 400
Compactor	1	@	\$400/each X 1	=	\$ 400
Subtotal					\$ 5,500

Crushing & Screening Spread mobilize in 1994

Drills & Compressors	2	@	\$400 =	\$ 800
Grizzly	1	@	\$700 =	\$ 700
Crushing Plant	1	@	\$2,400 =	\$2,400
D9H Dozer	1	@	\$500 =	\$ 500
988 Loader	1	@	\$500 =	\$ 500
Trucks	7	@	\$200 =	\$1,400
140G Motor Grader	1	@	\$400 =	\$ 400
Truck scale	1	@	\$900 =	\$ 900
235 Backhoe	1	@	\$500 =	\$ 500
Subtotal				\$8,100

Est. Total Mobilization \$ 13,600

Subtotal Section 6. Project Management  
and Miscellaneous \$ 832,900

7. Labor and Equipment Overhead, Contractor Profit

The labor and equipment overhead and contractor profit are included in the labor and equipment rates used. Rates are developed in the Appendix.

Summary of closure cost:

1. Facility Decommissioning	\$ 30,652
2. Groundwater Restoration and Well Plugging	111,309
3. Interim Stabilization of Tailings	Completed
4. Tailings Impoundment Area Reclamation	2,042,059
5. Radiological Survey and Environmental Monitoring	171,355
6. Project Management and Miscellaneous	832,900
7. Labor and Equipment Overhead, Contractor Profit Included in rates used.	-----
	-----
Total closure cost for reclamation	\$3,188,275

8. Long Term Surveillance and Control Fee based on October 1989 CPI

\$250,000 in 1978 dollars

Using the 1982 base CPI,

October 1989 = 125.6

December 1978 = 67.7

125.6 / 67.7 = 1.855

\$250,000 X 1.855

= \$ 463,750

9. Contingencies

A. Engineering Contingency.

Reclamation cost estimate \$3,188,275

15% X \$3,188,275

=

\$ 478,241

B. Contract Administration Contingency.

10% X \$3,188,275

=

\$ 318,828

Estimated Total Bond Cost Items 1 thorough 9

\$4,449,094

10. Adjustments for Inflation based on October 1990 CPI

Adjustment for inflation by using the 1982 base CPI,

October 1990 = 133.5

October 1989 = 125.6

133.5 / 125.6 = 1.063

\$4,449,094 X 1.063

=

\$4,729,387

Amount to be bonded

=

\$4,729,387

APPENDIX

A. Equipment and Labor Costs

Equipment proposals for three Petrotoomics Company projects, bid in 1988 and 1989, were analyzed to determine estimated equipment rates for completion of the reclamation work. The high bidder for each project was eliminated. Remaining bid rates for like units among twelve proposals were averaged to yield conservative rates. Equipment rates shown include ownership costs, operation, maintenance, supervision, overhead and profit. The rates determined on this basis are:

<u>Unit</u>	<u>Hourly Rate</u>
Cat 631 Scraper	\$124.00
Cat 627 Scraper	107.00
Cat D9H Dozer/Rip	105.00
Cat D7G Dozer/Rip	81.00
Cat 140G Motor Grader	67.00
Water Truck - 4000 gal.	40.00
Cat 815 Compactor	60.00
Dump Truck 10-12 CY	45.00

A similar analysis of labor rate bids results in the following labor rates, which include wages, payroll tax and insurance, transportation, overhead and profit:

<u>Classification</u>	<u>Hourly Rate</u>
Foreman	\$ 18.00
Operator	16.40
Truck Driver	14.23
Laborer	11.88

Rates for equipment units other than shown above are estimated based on the Cost Reference Guide For Construction Equipment, 1982. "Total Hourly Costs" from the guide are increased by 15% for contractor overhead and profit, and the appropriate operating labor cost above is added. Comparison of these rates with the current average bid rates shown above for the major equipment (Scrapers, D9H dozer, and trucks) shows that current bid rates are about 10 to 20 percent less than the adjusted Cost Reference Guide rates. The support equipment bid rates approach or exceed the adjusted Cost Reference Guide rates, from slightly less for the compactor to about 25% more for the water truck. Since production equipment spreads are heavily weighted with the major equipment, estimated costs on the 1982 Cost Reference Guide basis for equipment for which current bids are not available are believed to yield conservative values. These rates are as follows:

	CRG Total Hr. Cost	Contr. OH & P @ 15%	Operating Labor	Total	Est. Hrly. Rate
Cat 235 Backhoe	\$84.70	\$12.71	\$16.40	\$113.81	\$114
Cat 988 Loader	\$102.22	\$15.33	\$16.40	\$133.95	\$134
Tractor-Hwy					
80 M GVW	\$25.19				
Trailer-					
Rear dump-21CY	<u>\$ 9.09</u>				
	\$34.28	\$5.14	\$14.23	\$53.65	\$ 54
Air Trac (12')					
2 1/2"-4"drill	\$ 3.82				
600 cfm Cmpr.	<u>\$33.13</u>				
Subtotal	\$51.02				
Bits & Steel-					
Est. \$0.12/ft					
25'/hour	<u>\$ 3.00</u>				
Total	\$54.02	\$8.10		\$62.12	\$63
Crushing Plant					
Cedarapids					
544 VS-M	\$94.86				
250 hp motor	<u>\$ 9.24</u>				
Total	\$104.10	\$15.62		\$119.72	\$120
Portable Screen Plant					
5'x 10' 3 deck	\$37.64				
Motor - allow	<u>\$ 5.00</u>				
Total	\$42.64	\$6.40		\$49.04	\$50
Grizzly					
Motor - allow	<u>\$ 5.00</u>				
Total	\$30.99	\$4.65		\$35.64	\$36
Generator Set - 200 KW					
Cat 3406 DITA	\$30.55	\$4.58		\$35.13	\$36
Truck Scales					
10'x 60'Tandem					
60 ton	\$8.20	\$1.23	\$11.88	\$21.31	\$22



B. Reclamation Crews, Production Rates and Unit Costs

1. Facility Decommissioning

Demolish and bury buildings.

<u>Crew:</u>	<u>Hourly Cost</u>
1 Cat D9H	\$105.00
1 Cat 235 /Backhoe	\$114.00
2 Laborers @ \$11.88 each	\$ 23.76
Small tools - est. 10% labor cost	<u>\$ 2.38</u>
Total	\$245.14/Hr.

Production rate estimate - 3,000 CF per hour

Est. unit cost \$245.14/3,000 CF/Hr. = \$0.082 per CF

Light building foundation demolition.

Demolition crew item 1.	\$245.14 /Hr.
Less - Cat 235 Backhoe	<u>&lt;114.00&gt;</u>
Total	\$131.14 /Hr.

Production rate estimate - 2,500 SF per Hr.

Est. unit cost \$131.14/2,500 SF/Hr. = \$0.052 per SF

Removal of electrical power distribution system.

Cost estimate obtained by personal contact with local (Casper, Wyoming) electrical contractor, January, 1990,

Remove electrical power distribution system - unit cost - \$0.85/LF

2. Ground-Water Restoration and Well Plugging.

Install wells:

Upper sand wells - depth est. 220 LF each

Drill, case and develop:

Drilling rates for Petrotonics in 1988 and 1989 ranged from \$92/Hr. to \$125/Hr.

Est. Drilling contractor @ \$125/Hr.		
Overall production - Est. 20 LF/Hr.		
Cost per well - Est. 11 hours @ \$125	=	\$1,375/well
Casing, sand, bentonite & supplies		
Est. \$3.50/LF X 220	=	\$ 770/well
Pumps, piping, & installation supplies:		
Pumps - 3 HP, 480 v - Est.		\$ 850/well
Pipe & supplies	Est.	\$ 550/well
Install pumps and piping:		
Est. 1 electrician & 1 labor - 5 hours		
\$35/Hr. + \$11.88/Hr. = \$46.88/Hr.		
\$46.88/Hr. X 5 hours	=	\$ 235/well
Est. total per upper sand well		<u>\$3,780/well</u>

Tailings wells - depth est. 50 LF each

Drill, case, & develop:		
Overall production est. 10 LF/Hr.		
Cost per well - Est. 5 hours @ \$125	=	\$ 625/well
Casing, sand, bentonite & supplies		
Est. \$4.24/LF X 50	=	\$ 212/well
Pumps, piping, & installation supplies:		
Pumps - 1/2 HP - Est.		\$ 300/well
Pipe & supplies	Est.	\$ 170/well
Install pumps and piping:		
Est. 1 electrician & 1 labor - 3 hours		
\$35/Hr. + \$11.88/Hr. = \$46.88/Hr.		
\$46.88/Hr. X 3 hours	=	\$ 141/well
Est. total per tailings well		<u>\$1,448/well</u>

Well and enhanced evaporation operation and maintenance:

Operation and maintenance labor.

1 laborer @ \$11.88/Hr. - Est. one-half time		
\$11.88 X 0.5 X 176 Hr./Mth. X 12 Mth./Yr.	=	\$ 12,545/Yr.
1 electrician @ \$35/Hr. - Est. 1 day/Mth.		
8 Hr./day + 2 hours travel		
10 Hr./Mth X \$35/Hr. X 12 Mths/Yr.	=	\$ 4,200/Yr.
Est. total labor		<u>\$ 16,745/Yr.</u>

Well pumps - replace

Tailings - Est. 50% /Yr. - 12 wells	
6 X \$300	= \$ 1,800/Yr.
Upper Sand - Est. 25% /Yr. - 8 wells	
2 X \$850	= \$ 1,700/Yr.
Pump replacement	\$ 3,500/Yr.

Enhanced evaporation system

Pump - 60 HP 480 v	
Equipment Cost Guide - 1982	= \$ 5.59/Hr.
Less electrical power	<u>\$ &lt;2.01&gt;</u>
Est. cost/Hr.	\$3.58/Hr.
Est. 8 months/Yr., 24 Hr./day	
24 Hr. X 30 X 8 Mths. = 5,760 Hr./Yr.	
5,760 Hr./Yr. X \$3.58/Hr.	= \$ 20,621/Yr.
Small tools and supplies	
Est. 10% of labor	
0.10 X \$16,745	= <u>\$ 1,675/Yr.</u>
Est. total unit cost	\$ 42,541/Yr.

Verification sample analysis

Sample 25 wells	
Est. 3 - 10 hour days for 25 wells	
Technician - \$35/Hr. X 30 Hrs.	= \$ 1,050
Vehicle - Est. \$0.40/mile + \$40/day	
(\$0.40 X 130 miles + \$40) X 3 days	= \$ 276
Supplies - Est.	\$ 100
Laboratory analysis @ \$224/sample	
25 samples X \$224/sample	= <u>\$ 5,600</u>
Est. total cost / sample period	\$ 7,026
Est. total unit cost/sample period	
\$7,026 / 25 samples	= \$ 281.04

Well plugging

Drilling Contractor - ream and plug hole  
Production rate - Est. 50'/Hr.  
Cost Est. \$100/Hr. plus bits, plus mud  
from communication with local (Casper, Wyoming)  
drilling contractors - January 1990.

Estimated unit cost - 51 holes - 5,960 LF	
Ream - \$100/Hr. / 50'/Hr.	= \$ 2.00/LF
Bit cost - 800'/bit, \$120/bit	
\$120/bit / 800'/bit	= \$ 0.15/LF
Drilling mud - Est. 223 bags	
223 bags X \$5.25/bag	= \$1,171
Abandonment mud - Est. 60 bags	
60 bags X \$6.75/bag	\$ 405
Backhoe ( 1/2 CY)	
0.5 Hr./hole @ \$26/Hr.	
0.5 Hr. X \$26/Hr. X 51 holes	= \$ 663
Subtotal	\$2,239
Est., unit cost per LF	
\$2,239 / 5,960 LF	= \$ 0.38/LF
Est. total unit cost	\$ 2.53/LF

4. Tailings Impoundment Area Reclamation

Earthwork

Tailings excavation and shaping - 57,000 CY

Use 631 scraper crew  
Haul distance 1,200 feet  
Grade - Est. 3%  
Rolling resistance equivalent - Est. 3%  
Cycle time data from Caterpillar - Performance Handbook, Edition No. 11

Cycle time:	Minutes
Load	0.7
Haul        3% + 3% = 6	1.2
Return     3% - 3% = 0	0.6
Dump & turn	0.7
Total	3.2

Efficiency adjustment - use 50 minute hour  
Efficiency adjustment - limit D9H to 50 pushes/Hr.  
50/3.2 = 15.6 loads/scraper/Hr.  
50 pph/15.6 = 3.2 scrapers - use 3  
Scraper yield - Est. struck capacity = 21 CY/load  
Hourly production  
3 scrapers X 15.6 loads/Hr. X 21 CY = 983 CY/Hr.

Crew:		
3 - 631 scraper @ \$124/Hr.		= \$372 /Hr.
1 - D9H @ \$105/Hr.		= \$105 /Hr.
1 - 140G Motor Grader @ \$67/Hr.		= \$ 67 /Hr.
1/2 - Water Truck @ \$40/Hr.		= \$ 20 /Hr.
Total hourly cost		\$564 /Hr.

Estimated unit cost \$564/Hr. / 983 CY/Hr. = \$0.57/CY

The remaining estimated unit costs for scraper crew hauls were developed in a similar manner. Crews, haul characteristics, production and unit costs are summarized in Table B.4-1.

#### Regrade and recompact clay surface

Use Cat 815 Compactor, 140G Blade and 4,000 Gallon Water Truck

Compactor performance from the Caterpillar - Performance Handbook, Edition No. 11

Compactor yield 0.5' layer is 616 CY/Hr. compacted  
Efficiency adjustment - use 50 minute hour = 513 CY/Hr.  
Requires 70 additional hours of 140G blade to scarify, grade and regrade.

Used one 4,000 gallon water truck for moisture control and dust abatement one-half of the time.

The total quantity of 117,000 CY is used to calculate the total equipment hours required.

Crew:

1 - Cat 815 Compactor	228 Hr.	@ \$60/Hr.	= \$ 13,680
1 - Cat 140G Blade	298 Hr.	@ \$67/Hr.	= \$ 19,966
1 - Water Truck	114 Hr.	@ \$40/Hr.	= \$ 4,560
Total cost			\$ 38,206

Estimated unit cost \$38,206 / 117,000 CY = \$0.33/CY

#### Dam outslope shaping.

Shaping the existing tailings dam is estimated utilizing Cat D9H dozers. Using the Caterpillar - Performance Handbook, Edition No. 11 yields the following production:

Cat D9H production for a dozed distance of 200 feet is 640 LCY/Hr.

Correction factors are:

30% swell	=	0.769
Hard packed clay	=	0.80
Grade correction	=	1.10
Average operator	=	0.75
Job efficiency	=	0.833

Therefore:

640 LCY/Hr. X 0.769 X 0.80 X 1.10 X 0.75 X 0.833 = 271 BCY/Hr  
3 dozers X 271 CY/Hr. = 813 CY/Hr.



ITEM	Est. Quantity M CY	Haul Length	PERCENT GRADE	Cycle Time Minutes
Tailing Exc. & Shaping	57.00	1,200.00	3.00	3.20
Outside Exc. Clean-up	143.00	2,000.00	2.00	3.90
Borrow to Complete Shaping	50.00	1,840.00	-1.00	3.40
Clay Cover 61 Cm.	343.00	2,900.00	-1.00	4.20
Regrade & Recompact Clay Surface	117.90	0.00	0.00	
Silty-sand Cover 62 Cm.	476.00	3,800.00	1.00	4.80
Topsoil, Top of Tailings 25 Cm.	182.00	2,720.00	1.00	4.40
Dam Outslope Shaping	532.00	200.00	-12.00	
East Drainage Basin	108.00	900.00	-5.00	2.75
East & West Dump Channels	22.90	1,500.00	1.00	3.20
North Channel	87.00	1,200.00	-1.00	3.10
S. W. Channel	34.00	1,000.00	-1.00	2.65
Remove Topsoil - Dam Face & Below	40.00	1,100.00	-10.00	2.80
Replace Topsoil - Dam Outslope	40.00	1,100.00	5.00	3.30
Remove & Replace Topsoil Drainage Areas	176.00	600.00	0.00	2.35
Place Topsoil (5 Disturbed Areas)	115.00	5,000.00	0.00	6.10
Mill site Clay Cover and Office Cover	21.00	975.00	-1.00	2.60

ESTIMATED EARTHWORK COSTS

TABLE B.4 - 1

Number of 631 Scrapers @ \$124/Hr.	Number of D-9E Dozers @ \$105/Hr.	Number of 140C Blade @ \$67/Hr.	Number of 4000 gal. Water Truck @ \$40/Hr.	Number of 815 Compactor @ \$60/Hr.	Spread Cost/Hr. \$	Production per Hr. Cubic Yards	Cost per Yard \$
3.00	1.00	1.00	0.50		564.00	983.00	0.57
3.00	1.00	1.00	1.00		564.00	807.00	0.72
3.00	1.00	1.00	1.00		564.00	927.00	0.63
4.00	1.00	1.00	1.00	1.00	768.00	1,000.00	0.77
0.00	0.00	298 Hr.	114 Hr.	228 Hr.			0.33
4.00	1.00	1.00	1.00	1.00	768.00	874.00	0.88
4.00	1.00	1.25	1.00		725.00	954.00	0.76
5.00	3.00	1.00			382.00	813.00	0.47
2.00	1.00	1.00	1.00		460.00	764.00	0.60
3.00	1.00	1.00	1.00		564.00	985.00	0.59
3.00	1.00	2.00	2.00		691.00	1,016.00	0.68
2.00	1.00	2.00	2.00		567.00	842.00	0.67
2.00	1.00	1.00	1.00		460.00	750.00	0.61
3.00	1.00	1.00	1.00		564.00	955.00	0.61
2.00	1.00	1.00	1.00		460.00	894.00	0.51
5.00	1.00	1.00	1.00		632.00	861.00	0.97
2.00	1.00	1.00	1.00		460.00	807.00	0.57

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Crew:

3 - Cat D9H Dozers @ \$105/Hr. = \$315/Hr.  
1 - Cat 140G Blade @ \$67/Hr. = \$ 67/Hr.  
Total \$382/Hr.

Est. unit cost of \$382/Hr. / 813 CY/Hr. = \$0.47

Revegetation of disturbed areas.

Shallow ripping (scarification)

Est. cost per acre - \$ 74

The shallow ripping cost is the average of five bids for State of Wyoming Abandoned Mine Land Project #13, Shirley Basin, Wyoming, for performance in 1989.

Disking

Est. cost per acre - \$ 50

The disking cost is the contract rate from Petrotomics site for fall 1989 work.

Seeding

Est. cost per acre - \$ 50

The seeding cost is the contract rate from Petrotomics site for fall 1989 work.

Seed Cost

Est. cost per acre - \$137

The cost for seed is that used in the State of Wyoming Mine Permit Surety. Due to seasonal variations in prices this value is higher than fall 1989 actual seed costs.

Est. total unit cost for revegetation \$311/acre

Riprap/rock armor

Est. total 34,600 CY required

Drill and Blast

Est. drill @ 5"/min. rate

Efficiency adjustment - use 54 min hour

Allow for load and blast delays and equipment availability:

Est. total 20% reduction for average rate per hour.

0.42'/min X 60 min/Hr. X 0.80 = 20.2 Ft/Hr.

Est. pattern - 6.5' X 6.5' = 1.56 BCY/Ft

Est. swell factor 1/.75 = 1.33

1.56 CY/Ft X 1.33 = 2.07 in place CY/Ft

Allow 5% not usable 2.07 X .95 = 1.97 in place CY/Ft

1.97 CY/Ft X 20.2 Ft/Hr. = 39.7 in place CY/Hr.

Estimate using 2 drills:

Production: 2 drills X 39.7 CY/Hr. = 79.4 in place  
CY/Hr.

Crew:		<u>Cost/Hr.</u>
2 Air Trac & compressor @ \$63/Hr.	=	\$126.00
2 drillers @ \$16.40/Hr.	=	\$ 32.80
2 helpers @ \$11.88/Hr.	=	\$ 23.76
Blasting supplies:		
Est. \$0.30/BCY X 62.7 BCY/Hr.	=	<u>\$ 18.81</u>
Est. total		\$201.37/Hr.

Est. unit cost = \$201.37/Hr. / 79.4 in place CY/Hr.

Est. unit cost = \$2.54/CY

### Crush and Screen

Riprap and coarse filter - 14,000 CY, will not require  
crushing.

Est. 165 lbs /BCF X 0.75 = 123.75 lbs/in place CF or  
1.67 tons/in place CY

Separate materials through grizzly @ 300 tons/Hr.  
300 tons/Hr. / 1.67 tons/in place CY = 179.6 CY/Hr.  
Efficiency factor 85%  
0.85 X 179.6 CY/Hr. = 153 in place CY/Hr.

Est. one D9 Dozer and one 988 Loader sorting and  
stockpiling from blasting to Grizzly and from Grizzly  
to product areas.

Est. 120 CY/HR.

Net 60 CY/Hr.

60 CY / 153 in place CY/Hr. = 0.39 Grizzly operation  
factor.

Crew:		
1 Grizzly @ \$36/Hr. X 0.39	=	\$ 14.04
1 Generator Set @ \$36/HR. X 0.39	=	\$ 14.04
1 Foreman @ \$18/Hr. X 0.39	=	\$ 7.02
1 Operator @ \$16.40/Hr. X 0.39	=	\$ 6.40
1 Oiler @ \$14.23/Hr. X 0.39	=	\$ 5.55
1 Laborer @ \$11.88/Hr. X 0.39	=	\$ 4.63
1 D9H Dozer @ \$105/Hr.	=	\$105.00
1 988 Loader @ \$134/Hr.	=	<u>\$134.00</u>
Est. Total		\$290.68

Est. unit cost - \$290.68 / 60 CY/Hr. = \$4.84/CY

Rock Armor - 10,100 CY

Est. 123.75 lbs/CF in place or 1.67 tons/in place CY  
Est. production through crushing plant @ 145 ton/Hr.  
145 tons/Hr. / 1.67 tons/in place CY = 86.8 CY/Hr.  
Efficiency factor = 85%  
86.8 CY/Hr. X 0.85 = 74 in place CY/Hr.  
Estimate 1.5 D9's and 1.5 988's sorting, stockpiling,  
feeding, tramping finished product.

Crew:		<u>Cost/Hr.</u>
1 Crushing Plant	=	\$120.00
1 Generator Set	=	\$ 36.00
1 Foreman	=	\$ 18.00
1 Operator	=	\$ 16.40
1 Oiler	=	\$ 14.23
1 Laborer	=	\$ 11.88
1.5 D9H Dozer @ \$105/Hr.	=	\$157.50
1.5 988 Loader @ \$134/Hr.	=	<u>\$201.00</u>
Est. Total		\$575.01/Hr.

Est. unit cost - \$575.01/Hr. / 74 CY/Hr. = \$7.77/CY

Fine filter - 10,500 CY

Est. 128.7 lbs/CF in place or 1.74 tons/in place CY  
Est. production through crushing plant @ 90 tons/Hr.  
90 tons/Hr. / 1.74 tons/in place CY = 51.7 CY/Hr.  
Efficiency factor = 85%  
51.7 CY/Hr. X 0.85 = 44 in place CY/Hr.  
Estimated .85 D9's and .85 988's feeding & tramping

Crew:		<u>Cost/Hr.</u>
1 Crushing Plant	=	\$120.00
1 Generator Set	=	\$ 36.00
1 Foreman	=	\$ 18.00
1 Operator	=	\$ 16.40
1 Oiler	=	\$ 14.23
1 Laborer	=	\$ 11.88
.85 D9H Dozer @ \$105/Hr.	=	\$ 89.25
.85 988 Loader @ \$134/Hr.	=	<u>\$113.90</u>
Est. Total		\$419.66

Est. unit cost - \$419.66/Hr. / 44 CY/Hr. = \$9.54/CY

Haul and Place

All materials estimated at the same rate of production.

Est. 34,600 CY required.  
Est. truck cycle time for round trip of 31 miles  
equals 1.34 hours at 90% efficiency.  
Est. trucks haul 14 CY/cycle



14 CY/cycle / 1.34 hours = 10.45 CY/Hr.  
 Est. 7 trucks used for haul  
 Production = 10.45 CY/Hr. X 7 trucks = 73.15 CY/Hr.  
 Use 1.1 blade and water truck for haul road maintenance  
 .20 backhoe and .30 blade for placement.

Crew:			<u>Cost/Hr.</u>
7 Trucks @	\$54	=	\$378.00
1 Scale @	\$22	=	\$ 22.00
1.1 Blade @	\$67	=	\$ 73.70
1.1 Water Truck @	\$40	=	\$ 44.00
.2 Backhoe @	\$114	=	\$ 22.80
.3 Blade @	\$67	=	<u>\$ 20.10</u>
Est. Total			\$560.60

Est. unit cost = \$560.60/Hr. / 73.15 CY/Hr. = \$7.66/CY

#### Royalty

All materials estimated at the rate of \$1.50/CY.

#### 5. Radiological Survey and Environmental Monitoring

Prices used for technician, vehicle, mileage, and analysis are based upon current prices charged by a local (Casper, Wyoming) consultant laboratory from their December, 1989 price list.

##### Soil samples for Radium

25 samples X \$36/sample	=	\$900
Technician @ \$35/Hr.		
Est. 2 days sampling		
2 days X 10 Hr./day X \$35/Hr.	=	\$700
vehicle \$0.40/mile + \$40/day		
(\$0.40/mi. X 130 mi. + \$40/day) X 2 trips	=	<u>\$184</u>
Est. Total		\$1,784

Est. unit cost \$1,784 / 25 samples = \$71.36/sample

Decommissioning equipment and Building smear samples.

The Mill was decommissioned in 1985.

#### Gamma Survey

Technician @ \$35/Hr.		
Est. 10 days sampling (5 days initial, 5 days verification)		
10 days X 10 Hr./day X \$35/Hr.	=	\$3,500

vehicle \$0.40/mile + \$40/day  
 (\$0.40/mi. X 130 mi. + \$40/day) X 10 trips = \$ 920  
 Est. Total \$4,420

Est. unit cost - \$4,420 / 2 surveys = \$2,210/survey

### Environmental Monitoring

Monitoring performed according to the requirements in License Condition 41 and 47.

#### Air Sampling - one site

One site sampled quarterly  
 Quarterly analysis of radionuclides = \$ 131/qr.  
 Est. one trip per month by technician  
 On site personal will check sampler  
 Technician @ \$30/Hr.  
 Est. 3 days/quarter  
 3 days X 3 Hr./day X \$30/Hr. = \$ 270/qr.  
 vehicle \$0.40/mile + \$40/day  
 (\$0.40/mi. X 130 mi. + \$40/day)  
 X 3 trips = \$ 276  
 Est. Total \$ 677

Est. unit cost = \$677/sample

#### Radon Sampling - two sites

2 sites sampled quarterly  
 Transportation and technician cost  
 included in Air Sampling.  
 Cost \$70 X 2 = \$140/qr.  
 Unit cost \$70/sample

#### Groundwater

Groundwater is sampled at 25 locations on a quarterly basis according to License Condition 41 and 47. Cost of analysis is taken directly from a price sheet of a local laboratory.

25 locations sampled quarterly  
 Quarterly analysis of constituents = \$7,672/qr.  
 Est. three trips per quarter by technician  
 Technician @ \$35/Hr.  
 Est. 3 days/quarter  
 3 days X 10 Hr./day X \$35/Hr. = \$1,050/qr.  
 vehicle \$0.40/mile + \$40/day  
 (\$0.40/mi. X 130 mi. + \$40/day)  
 X 3 trips = \$ 276/qr.  
 Est. Total \$8,998/qr.

$\$8,998/\text{qr.} / 25 \text{ samples/qr.} = \$359.92/\text{sample}$

Est. unit cost =  $\$359.92/\text{sample}$

25 locations sampled annually  
Annual analysis of constituents =  $\$8,872/\text{qr.}$   
Est. three trips per quarter by technician  
Technician @  $\$35/\text{Hr.}$   
Est. 3 days/quarter  
3 days X 10 Hr./day X  $\$35/\text{Hr.}$  =  $\$1,050/\text{qr.}$   
vehicle  $\$0.40/\text{mile} + \$40/\text{day}$   
( $\$0.40/\text{mi.} \times 130 \text{ mi.} + \$40/\text{day}$ )  
X 3 trips =  $\$276/\text{qr.}$   
Est. Total  $\$10,198/\text{qr.}$

$\$10,198/\text{qr.} / 25 \text{ samples/qr.} = \$407.92/\text{sample}$

Est. unit cost =  $\$407.92/\text{sample}$

#### Surface Water

1 location sampled quarterly  
Quarterly analysis of constituents =  $\$161/\text{qr.}$   
Transportation and technician included  
in cost of Groundwater sampling.

Est. unit cost =  $\$161/\text{sample}$

#### Direct Radiation

2 locations sampled quarterly.  
Unit cost of sample  $\$22.35$

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