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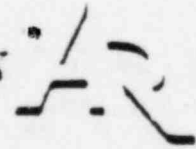
ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

WATERFORD UNIT III

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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

WATERFORD UNIT III

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Israeli Room
Internacional Hotel
300 Canal Street
New Orleans, Louisiana

Tuesday, November 9, 1982

The meeting of the Advisory Committee on
Reactor Safeguards was convened at 8:30 a.m.

PRESENT FOR THE ACRS:

- Dave Ward
- Myer Bender
- Chester Siess
- Jeremiah Ray
- Gary Quittschreiber
- Zenon Zudans
- Ricahrd Pearson
- Ivan Catton
- Don Bucci

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P R O C E E D I N G S _

MR. WARD: Good morning.

The meeting will now come to order. This is a meeting of the Advisory Committee on Reactor Safeguards, Sub -Committee on Waterford Unit 3.

My name is David Ward. I am Sub-Committee Chairman.

Other ACRS members present today are, on my left, Mr. Bender, Mr. Ray and Mr. Siess.

We also have ACRS Consultants Mr. Zudans, Mr. Pearson and Mr. Catton.

The purpose of the meeting is to review the licensee's effort to improve their operating training program and staffing and recruiting program.

This meeting is being conducted in accordance with provisions of the Federal Advisory Committee Act and the Governmental Sunshine Act.

Mr. Gary Quittschreiber, at the corner of the table, is a designated Federal Employee for the meeting.

Also here is Mr. Don Bucci, to my right, of the ACRS Staff.

Rules for participation in today's meeting have been announced as part of the notice of this meeting, previously published in the Federal Register on Tuesday, October 19, 1982.

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A transcript of the meeting is being kept and will be made available, as stated in the Federal Register Notice.

We request that each speaker first identify himself or herself and speak with sufficient clarity and volume so that he or she can be readily heard.

We have received no written comments, no written statements from members of the public and we have received no requests for time to make statements from the members of the public.

Unless any of the other members have some comment to make at this time, we will go ahead with the agenda and call on Suzanne Black of the NRC Staff.

MS. BLACK: My name is Suzanne Black. I am the NRC Project Manager for Waterford 3.

I am here to give a short update on the status of the plant since the last dates you are estimating.

The plant is approximately ninety-five percent (95%) complete now and they are currently scheduling some fuel loads for May of '83.

The commercial operation is scheduled for January of '84.

Cold hydro testing was completed in October of this year.

Since the February ACRS meeting, we have issued

3
1 two supplements. Supplement Three was issued in April and
2 Supplement Four was just issued last week. It probably has
3 not reached you yet.

4 MR. WARD: Suzanne, do you have a copy of
5 your slides?

6 MS. BLACK: Yes.

7 MR. WARD: I think we would like to have
8 them.

9 MS. BLACK: And as of today, there are open
10 issues remaining for review.

11 (Slide)

12 I have a slide which shows the remaining open
13 issues.

14 Fire protection. That is a small area of fire
15 protection that has to do with INPO 9-27. Procedures
16 have not yet been finalized.

17 PSI/ISI review is -- I believe Staff has all
18 the information it needs to complete that review.

19 Environmental Qualification the article has
20 been scheduled for that.

21 Seismic Qualification. The article was completed
22 in the latter part of August and Staff believes they can
23 close it out with no problem.

24 Reactor Coolant Pump Shaft Break. The proposed
25 protective system is now under Staff review.

4 1 The Core Protection calculators, the Staff has
2 all the information it needs to complete their review there,
3 too.

4 There is a type in that spot. It should be
5 CPC, not CPS.

6 MR. BENDER: Are those mikes working?

7 MS. BLACK: Yes.

8 Okay.

9 Indemnity Requirements. That's the letter we
10 get when they get ready for fuel loading indemnifying them.

11 Licensee Qualifications. Well, we're going to
12 have a presentation on that today.

13 Training is probably the only thing that's left
14 open and Licensee Qualifications, as of today.

15 On the TMI Issues. Upgrading procedures. They
16 submitted updated and upgraded procedures about two weeks
17 ago and they are under Staff review right now.

18 The Control Room Review. We have the Control
19 Room Review here today, if you would like to hear more about
20 it. That's just in the final stages and the Staff sees
21 no problems with the Control Room Review.

22 The Containment System Design, Plunge Valve
23 Operability is still an open issue in that, although, I
24 believe that the utility is committed to -- or is considering
25 committing to getting a mini-purge system which will make

1 this open item not a relevant open item any more.

2 And II.F.2, the utility is purchasing the CE
3 System and that is currently under Staff review.

4 MR. BENDER: The operating procedures, are they
5 in the development stage or what?

6 MS. BLACK: They have upgraded their
7 procedures. We walked through with the operators at
8 Palo Verde and the upgrade I of their procedures or a sample
9 of their procedures after that walk-through and we approved
10 their method of upgrading them and then they went back and
11 upgraded every procedures, according to our comments and
12 they have just resubmitted all procedures.

13 But these are not the long-term symptom oriented
14 procedure, these are the short-term.

15 MR. BENDER: What's the status of the long-term
16 procedures?

17 MS. BLACK: I don't think the utility has a
18 schedule yet for developing the long-term.

19 MR. BENDER: What's the view about the need
20 for them as part of the initial operation?

21 MS. BLACK: The Staff is not requiring them for
22 fuel load for these plants.

23 MR. BENDER: Pardon.

24 MS. BLACK: The Staff is not requiring the symptom
25 oriented fuel -- their symptom oriented procedures for fuel

1 load for the interim analysis.

2 MR. BENDER: How about for power operation?

3 MS. BLACK: I don't believe it's even tied to
4 power operation.

5 MR. WARD: Maybe we can hear later from
6 the licensee about what the actual schedule is. His EEOP's.

7 Yes, Chet.

8 MR. SIESS: Suzanne, I didn't get what the item
9 was on containment systems.

10 MS. BLACK: They have very large purge valves
11 and they haven't been able to satisfy us on the operability
12 of them.

13 MR. WARD: Suzanne, the Control Room
14 Review, is that the NUREG 0700 review?

15 MS. BLACK: Yes.

16 Although they have not submitted a detailed
17 control room design. They are doing the interim Control Room
18 design review.

19 MR. WARD: And you say that's almost
20 finished?

21 MS. BLACK: Yes.

22 As a matter of fact, we were out at the site
23 yesterday to look at the improvements they're making.

24 MR. WARD: And preliminarily, at least,
25 things look good; is that the conclusion?

1 MS. BLACK: Yes.

2 MR. BENDER: What's the containment system
3 design -- what's left in that to be done?

4 MS. BLACK: Well, if they decide not to put in
5 the mini-purge system, they'll have to prove operability
6 of their 40-inch valves, the closing time.

7 MR. BENDER: That's still under debate?

8 MS. BLACK: Yes.

9 We issued more questions to them approximately
10 two months ago, perhaps.

11 MR. RAY: Is the size of these valves the
12 peculiarity that you're concerned about?

13 MS. BLACK: Most utilities have put in smaller
14 purge valves. So, to try to prove operability or closing
15 time, I believe it's two seconds on a 40-inch valve, is
16 very difficult.

17 MR. RAY: And no one else has done it?

18 MS. BLACK: Not that I'm aware of.

19 I think every utility these days has put in a
20 mini-purge system.

21 MR. SIESS: Let's see. Don't you have a
22 requirement that they can limit the operation with the large
23 valves opened so many hours a year?

24 MS. BLACK: Yes.

25 We have discussed how many hours we'd let them

8

1 have open but they still have to prove that they can close,
2 not only in two seconds, but close during a seismic event
3 and that sort of --

4 MR. SIESS: Seismic event under LOCA?

5 MS. BLACK: And under LOCA, yes, and I think
6 it's the combination of the two that's giving them
7 problems.

8 MR. ZUDANS: How important is the
9 closure time of two seconds.

10 MS. BLACK: It's to limit the amount of
11 radiation that escapes after an accident, so you assume that
12 you can tolerate a two-second closure time.

13 MR. ZUDANS: Can they prove that they
14 prove that they can close them at all?

15 MS. BLACK: Yes, they can close them.

16 MR. ZUDANS: And what is the time?

17 MS. BLACK: Actually, they can meet the two-
18 second closure time if there is no accident or no seismic
19 and LOCA combination.

20 MR. BENDER: Are we doing a probablistic analysis
21 of this?

22 MS. BLACK: No, I don't think the Staff has.

23 MR. BENDER: That's deterministic?

24 MR. SIESS: Let's see. You assume that there's
25 an earthquake and there's a LOCA and that in less than

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1 two seconds the Reg Guide 1.4 source term is all under
2 containment; right?

3 MS. BLACK: I believe that's correct.

4 MR. SIESS: To get to the dose that would go
5 out in two seconds?

6 MR. WARD: That does sound like a
7 deterministic argument; doesn't it?

8 MR. SIESS: Yes, it does.

9 MS. BLACK: Any further questions?

10 MR. WARD: Any other questions?

11 (No response.)

12 MR. WARD: Thank you.

13 Our next speaker is Mr. Johnson of the NRC
14 Staff.

15 We have your slides, I believe, Eric.

16 MR. JOHNSON: Yes, sir.

17 I am Eric Johnson of the Region 4 Staff of the
18 NRC.

19 In October of this year, October 4th to the 8th,
20 the Region 4 Staff assisted by some members of the
21 Headquarters Staff, conducted a training review at the
22 Waterford Plant.

23 The purpose of the review was to get an early
24 feel for the licensee's progress, or the applicant's progress
25 towards completing the necessary training for fuel load.

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The findings from that visit I have summarized for you in those slides.

(Slide)

The first slide, we indicate our findings as to overall strengths and overall weak areas in the training program.

Under strengths, I think the foremost strenght that we identified is a very strong corporate committment to training.

They have indicated to us by the quality of people that they have brought on board to conduct their training by their intent to use the INPO Guidelines, which you'll see listed as another strength.

By the efforts that they have already put into place using a simulator and a laboratory. This laboratory refers to -- there are two laboratories.

There's an INC laboratory and an electrical laboratory that they have purchased and will be bringing on the site.

And they also have in their training department a built-in capability for review and update of the training program, to anticipate their needs.

Their training department is broken into three sections.

First is the implementation section. The

11

1 instructors that give the training courses.

2 There is a section dedicated for simulator
3 training and, lastly, is the program development section.

4 The second strength I've listed is a centralized
5 training department. This is a two-edged sword. You
6 see this under the problem areas, also.

7 The centralized training concept has only
8 recently been put into effect. I believe it was in
9 September that that came into being, which has left some of
10 the training program still operating under individual
11 departments.

12 Ho , the concept that they've laid out with
13 this three-pronged training department, one doing program
14 development and folding back in new requirements or new
15 needs as they are developed, with a second section which
16 will be dedicated just to implementing the program, and,
17 of course, the third for simulator. I believe that to be
18 a fairly significant strength.

19 We've seen several other licensees in our Region
20 who have gone to centralized training, have a good deal of
21 success with that.

22 MR. WARD: So this plan was just put into
23 operation in September, you said? Two months ago.

24 MR. JOHNSON: Yes.

25 They had been moving towards that for some time.

12

1 Back in December of 81, they brought on board Dr. Sabri
2 as their training manager and elevated the level of
3 management for the head of nuclear training to the same
4 management level as the plant superintendent, which I
5 believe underlines their corporate commitment

6 I think this shows us that training is going to
7 be holding equal ground -- having equal sway along with
8 the other commitments that they'll be facing.

9 So, since December --

10 MR. WARD: To what extent are they using
11 contractors in this training activity and how does --
12 whatever extent that is, how does that compare with other
13 licensees, applicants, with whom you're familiar?

14 MR. JOHNSON: Well, it's difficult for me
15 to make a judgment as to other applicants or licensees.
16 Coming from the Regional perspective, we have looked at
17 several other plants and this is not a typical -- right now,
18 the authorized staffing level for the training department
19 is fifty-four (54), which would be fifty (50) persons at
20 the instructor level and then four supervisors, one for each
21 of the three sub-sections of the training department and then
22 a training manager.

23 Presently they have some ten (10) or so LP&L
24 employees on the training staff. They balance our contractor
25 employees.

13

1 During our review, we did try to assess how
2 the students felt about the instructors, the quality of the
3 instructors and I believe -- we came away with the
4 impression that not only were they -- oh, some were good;
5 some were not so good but -- not only were they on balance,
6 the impression was the instructors -- these contractors that
7 they were bringing in were fairly good people. Motivated
8 and wanting to do a good job but that, on the other hand,
9 the LP&L training staff, the LP&L employees were looking at
10 their contractors to make that same assessment.

11 MR. BENDER: Excuse me.

12 You said this was not typical of others.

13 MR. JOHNSON: It's not atypical. I think it's
14 fairly typical.

15 MR. BENDER: I'm sorry. I misunderstood.

16 MR. JOHNSON: I think it's fairly typical at
17 this stage for a utility to be relying fairly heavily on
18 contract support.

19 MR. BENDER: Is there a maintenance training
20 program in that picture up there that I --

21 MR. JOHNSON: Yes, there is.

22 MR. BENDER: Okay.

23 MR. JOHNSON: There is a training program that
24 has been developed for all phases of the plant staff, all
25 parts of the plant staff.

1R

1 MR. BENDER: What program elements remain to
2 be developed?

3 MR. JOHNSON: There are some holes in some of
4 the individual programs. The mechanical -- let me get some
5 notes.

6 In the mechanical maintenance area, for example,
7 the program is laid out but we didn't see a schedule that
8 would allow them to meet fuel load.

9 INC training again, we didn't see a schedule
10 to accomplish the commitments that they had made in the
11 FSAR.

12 The specific commitment was that in the analog
13 technician area and analog technicians, this would be the
14 basic INC Tech. Their other two INC groups are computer
15 techs and metrology -- that in the analog tech group, each
16 technician would be qualified to what they call Level 2.
17 Level 1 being their entry level, their base level.

18 Level 2, the advanced level. They would be
19 qualified to Level 2 in at least five different systems
20 and we didn't see a training schedule that showed us that
21 they would be able to accomplish that.

22 Of course, I've got to put the disclaimer on
23 this, that we're looking -- we were down here looking at an
24 early stage, to try to point out some of these -- some of our,
25 you know, potential concerns or weaknesses to allow these

1 weaknesses to be fixed in tim for fuel load.

2 MR. BENDER: I get the impression that you
3 have a checklist of things that are to be identified in
4 these programs? Is that a --

5 MR. JOHNSON: I have -- we developed some
6 concerns and those are going to be laid out in the report
7 that will be issued.

8 MR. BENDER: Concerns is different from the
9 question I asked.

10 MR. JOHNSON: Yeah.

11 MR. BENDER: You must have come to a conclusion
12 by now as to what ought to be in a training program and
13 since you've pointed out some gaps, if we were to ask the
14 Staff to give us their current list of things that ought
15 to be in a training program, could we get it?

16 MR. JOHNSON: Not from me, sir.

17 MR. BENDER: Who could you get it from?

18 MR. JOHNSON: I defer to Suzanne.

19 MS. BLACK: I can check with our reviewer.

20 I imagine -- the Standard Review Plan probably
21 gives a very general description of what we look for. The
22 Training Reviewer, who is not here today, reviews the
23 program on paper, as opposed to the implementation, which
24 is what this item was.

25 MR. BENDER: There's nothing wrong with having

16

1 concerns, of course, but I'm concerned that there's no
2 checklist because, if you're checking, there ought to be a
3 basis for checking and I'm surprised that there's nothing.

4 MR. JOHNSON: Well, our guidance was the FSAR
5 committments that they had made.

6 MR. BENDER: Well, the FSAR committment was kind
7 of Jekyll. It just said there would be a good training
8 program and it wasn't too explicit in what was needed
9 and by this time I would think there ought to be something
10 that would represent a list of things that ought to be
11 carried on for CE-type plants.

12 I guess I'm a little surprised that it doesn't
13 exist.

14 MR. JOHNSON: One of the elements of the training
15 program is going to be a position task analysis and I
16 believe this is the tack that the Staff has taken.

17 A single training program covering all
18 organizations is not necessarily going to work, so you look
19 at how you've laid out your organization and then you
20 perform position task analysis for each of those identified
21 positions in the organization, and from that, the training
22 needs -- the specific training needs are developed.

23 MR. BENDER: That's all right but I suspect
24 if you're going to do that, some kind of matrix kind of
25 comparison is needed. There are certain capabilities to

1 be provided and you can look at the organization structure
2 and see how they fit into it.

3 Without something like that, I'm not sure that
4 you'll ever know whether you've filled all the gaps.

5 MS. BLACK: Eric, I understand that the
6 Headquarters Staff is in the process of developing
7 something like that for the inspectors.

8 Is that your understanding, too?

9 MR. JOHNSON: Yes. We were handed a copy of
10 -- kind of an advance copy to look over for use.

11 Typically, the Regional people will come only
12 after the plant goes into operation.

13 In this case, because of our participation in
14 the Chapter 13 Review back in December, the concerns with
15 the recruiting and the staffing of the plant, we felt that
16 it would be useful to come down in an early stage because,
17 of course, the Regional Administrator will have to make a
18 finding of readiness to Mr. Denton, prior to the issuance
19 of the operating license.

20 So we wanted to get a feel for their progress
21 towards the goal of providing a qualified staff.

22 We weren't trying to match them specifically
23 against some preconceived checklist of, you know, elements,
24 but we wanted to get a feel for, were they meeting -- did
25 they appear to be on the road.

1 The bottom line -- we do have some concerns.
2 I'll put up the next slide --

3 MR. BENDER: Excuse me.

4 Before you do that, just a matter of curiosity
5 about the Staff's style of operation.

6 You're presenting something to Mr. Denton.

7 What is the procedural aspects of reporting
8 the status of training? Does it go from you to Mr. Denton
9 or does it go through some channel of review?

10 MR. JOHNSON: Well, this, as I said before, I
11 believe that this may be one of the first times that this
12 kind of review has been performed.

13 The report was transmitted just yesterday from
14 our Regional Office to Mr. Case.

15 MR. BENDER: I see.

16 MR. JOHNSON: To the Project Managers to
17 Licensee Qualification Branch.

18 MR. BENDER: That's very interesting. I hadn't
19 realized that it was a unique situation.

20 Thank you.

21 MR. RAY: Is this one of the early moves in
22 regionalization?

23 MR. JOHNSON: No, sir. It wasn't designed to
24 flex the Region's muscles. It was based on our concern
25 that we wanted this plant to enter fuel load with a fully

1 qualified capable staff and they had had problems meeting
2 the numbers, required numbers, required expertise, back in
3 December and earlier, so we felt that getting an early look
4 at training would be useful.

5 MR. RAY: That's a good idea but something went
6 past rather fast.

7 You said there are ten (10) LP&L personnel in
8 a total of how many?

9 MR. JOHNSON: The current -- I'll have to defer
10 to the applicant on that.

11 The total manning that's authorized for the
12 training department, the ultimate manning level is fifty-
13 four (54).

14 MR. RAY: So the --

15 MR. JOHNSON: So the actual number on board right
16 now, it's ten (10) LP&L and then many contractors and the
17 specific number --

18 MR. RAY: And you don't know -- you don't really
19 know, then, how heavily they're leaning on the contractors?

20 MR. JOHNSON: They're leaning very heavily on
21 the contractors. In the cold license training program it's
22 been --

23 MR. RAY: If the numbers are correct -- he's
24 talking about authorized, not on board.

25 You don't know how many are on board,

20

1 contractors?

2 MR. JOHNSON: I believe there are several
3 dozen, in addition -- fifty-nine (59), I'm told. I didn't
4 count, because the numbers change from day to day as a
5 task is completed.

6 For example, they brought in five contractors
7 to teach the NSSS course and when that course was done, you
8 know, those people left the site.

9 MR. RAY: When the applicant takes over the
10 podium, I'd like an explanation of the details on
11 Attachment 1 of the data we have, which indicates the
12 Staff complement and the approved number was twelve (12).

13 Now, you're talking as if they have a total
14 approaching sixty (60), and the personnel hired as of
15 9-15-82 is ten (10) and I presume that's the ten you're
16 talking about?

17 The twelve (12) is not reconcilable with what
18 he's saying, so when you make your presentation, I would
19 like a reconciliation of those totals.

20 I'm looking at a report that was given to us.

21 Is the information you are presenting compatible
22 with 9-15-82?

23 MR. JOHNSON: Well, we took a look at it on
24 October 4th and, at that time, we were told that nine or
25 ten -- I believe since then they've converted several other

1 -- of their contractors, to regular LP&L employees.

2 MR. BENDER: There's likely to be a difference
3 between what the licensee provides in the way of a permanent
4 cadre and what you use for initial training.

5 How can we determine that? Do you have something
6 which represents the capabilities that are in the permanent
7 training staff as opposed to those that are in this
8 contractor organization?

9 MR. JOHNSON: I think we made two observations.
10 One is that the long-range training program that they are
11 working to put into place, will be all-encompassing, since
12 it's going to be based upon the INPO Guidelines and the
13 INPO Guidelines are extremely detailed, we have no concerns
14 with the long-range program.

15 Our concerns right now center on their
16 capability -- their ability to meet the immediate goals for
17 the projected fuel load date.

18 Most of the program that will be put into place
19 is going to be in place by the time of fuel load. Our
20 concern is what about that initial staffing at the time you
21 start dropping fuel into the reactor.

22 The second observation I believe, we probably
23 feel that their projected number fifty-four (54) will turn
24 out to be too many; could easily turn out to be too many
25 instructors.

1 MR. WARD: Too many for which phase?

2 MR. JOHNSON: Too many for the long-term program
3 and that's based on if they have very little attrition, then
4 they're going to have instructors with very little to do
5 because you'll only be doing the "requalification training".
6 The continuing upgrading.

7 If they have a very high turnover rate, then
8 fifty-four (54) will probably be very necessary.

9 MR. BENDER: Well, having too many doesn't bother
10 me so much. It may bother the ratepayer but doesn't bother
11 me.

12 MR. JOHNSON: I'm not going to tell the
13 applicant he has too many.

14 (Laughter.)

15 MR. BENDER: But there is some interest in
16 knowing the rate of build-up of the permanent staff and the
17 rate at which the contractor organization completes its
18 part of the program and I would expect that somebody has
19 some kind of a manning curve that goes with that. Does that
20 exist?

21 MR. WARD: Yes. Well, I think we ought to
22 let the -- maybe hold any more detail here until the
23 applicant has a chance to talk.

24 MR. JOHNSON: Yes. So many elements of the
25 training program are very specific and needed only in a

1 limited time frame.

2 The NSSS course, where they brought in five
3 contractors, the balance of plant systems, lectures, where
4 they brought in people to teach those and once you
5 dispense with those courses, you move on to the next area.

6 Specific results from the -- or specific
7 concerns that we generated from our review are presented in
8 this slide.

9 (Slide)

10 The STA training program, we found a weakness
11 there in that the training was completed in August for
12 their initial staffing of proposed shift technical advisors
13 and yet they don't have an ongoing program to keep the STA's
14 apprised of plant changes.

15 MR. BENDER: Is that a common requirement?
16 Do all applicants have that, or all licensees have that
17 capability?

18 MR. JOHNSON: It's not a requirement anywhere,
19 sir. That's one of the problems. We had to point out to
20 them that if you go and qualify or complete the initial
21 phase of training for your staff and then freeze it at that
22 point, while the plant design marches on, you're going to
23 discover there's a gap of understanding when you get down
24 the road.

25 I assume it's something they just hadn't

1 considered or hadn't put into place yet. We raised it
2 as a concern. The applicant acknowledged that and I'm
3 certain will be doing something about it because we're going
4 to come back in February and look again.

5 MR. BENDER: Well, what do you envision? Just
6 a periodic update of some sort, as being what's needed?

7 MR. JOHNSON: I won't dictate to the applicant
8 how he's to accomplish that.

9 We're going to look and see how effective we
10 think it is; whether it's routing design changes around and
11 having people initial off on them or whether it's a once-a-
12 week lecture to, you know, "Here's what went on during this
13 week.". I think it can take a variety of forms.

14 The second item of concern was centered on the
15 --I think the lack of getting all of the programs under the
16 wing of the centralized training department. Some of the
17 individual department schedules that are out there are --
18 don't appear to be designed to be complete by the time of
19 fuel load.

20 The third area centered on the cold license --

21 MR. WARD: Now, is that -- you mentioned
22 earlier it was apparently the mechanical maintenance and
23 the INC.

24 MR. JOHNSON: INC.

25 MR. WARD: Was it something other than

25

1 that? In addition to that?

2 MR. JOHNSON: We had a concern in the chemistry
3 training. They had an excellent initial training program.
4 Again, they completed training for a class of chemists.
5 They had high attrition, so you're bring in now inexperienced
6 people.

7 The fellow who developed and taught the training
8 program has left the site. They are now having to contract
9 for someone to come in and resurrect that initial training
10 program.

11 The Cold License Candidate Training Program was
12 the area where we had the most significant concerns and
13 because, of course, that is the one that are absolute
14 requirements. Insufficient number of licensed operators at
15 the time of fuel load means that fuel load is held up.

16 The first concern we felt that Cold License
17 Candidates were not spending -- up til now were not spending
18 enough time walking down systems in the plant and reviewing
19 operating procedures and, again, this is based on our
20 perception of where they should be measured against the
21 projected fuel load date of May '83 and looking at what
22 elements of the training program had to be completed from
23 now, from the present until this date of fuel load.

24 The second item, applicant needs to develop
25 meaningful follow-up program.

1 We noticed in their non-licensed operator
2 training program, that this was a very, very successful
3 program. The training staff went into the plant once each
4 month; met with each non-licensed operator; took a look
5 at his qualification card where the specific requirements
6 were signed off; measured that against where he should be;
7 gave him a swift kick in the pants if he wasn't where he
8 should be and shortened the follow-up interval to two weeks.

9 If the candidate was still not up to standards,
10 then the level of concern was elevated to his supervisor.

11 MR. BENDER: Are you saying this has stopped now?

12 MR. JOHNSON: No, no, no. This is what we
13 found in the non-licensed training program.

14 We found no similar kind of effort -- emphasis
15 in the licensed operator training program. They were treated
16 as, "Here is the class. We will teach the lectures. We
17 are authorizing four hours of overtime to go into the plant.
18 Go out into the plant and use it."

19 They were at one time given call cards and given
20 system walk down checklists. Those are not being used at
21 present. The License Operator Candidates told us that since
22 no one had shown interest in following up on their progress
23 on these call cards, that most of them had just put them
24 away and they were either at home or in a locker or lost.

25 Consequently, what we found, the applicant has

27

1 done some work on his own to evaluate the progress. He
2 has brought in some contractors to give NRC-type exams and
3 we looked at the results of these exams and talked to
4 candidates who did very well and candidates who didn't do so
5 well on these exams and tried to figure out what were these
6 people doing. Was it just that these guys were smarter
7 than these other guys?

8 And what we found, given the same basic
9 background, a young fellow coming out of the Navy Nuclear
10 Program in Case A did very well. Same fellow, young Navy --
11 ex-Navy Nuclear fellow didn't do so well.

12 So we asked the first guy what was he doing
13 differently and we found that almost to a man, those who
14 did very well were the ones who had spent, on their own,
15 time in the plant tracing down systems.

16 Asked the other fellow, how much time he was
17 spending in the plant tracing down systems. Got a distinct
18 impression that it wasn't the same level and because no one
19 was doing the follow-up, you know, giving him a prod, giving
20 him directions where to go, we felt that that was a -- could
21 be a contributing factor.

22 MR. BENDER: Is this analysis you're doing
23 typical of what is being done in all plants now?

24 MR. JOHNSON: Again, I can only say that this was
25 the first time, to my knowledge, that it's been done.

1 MR. BENDER: It's a good review process but I
2 wonder whether it's --

3 MR. JOHNSON: Well, I think we've learned quite
4 a bit from it and we certainly intend to do this for other
5 plants that are coming up.

6 MR. RAY: The difference in the follow-up; is
7 it the same management personnel that are initiating these
8 pressures or are they different levels?

9 MR. JOHNSON: They are different instructor
10 groups within the training department.

11 There are two instructors that are assigned to
12 follow non-license operator training and there's a separate
13 group that deal with just Cold License Candidates.

14 MR. WARD: Eric, are the licensed operator
15 candidates in their permanent shift organizations or --

16 MR. JOHNSON: They have been broken into shift
17 organizations. I don't believe they're in their permanent
18 shift organizations.

19 MR. WARD: Would their supervisors parti-
20 cipate in the training or in this follow-up or is this all
21 under the training department?

22 MR. JOHNSON: You made a very good observation
23 because we had the same observation.

24 We pointed out to the applicant that he hasn't
25 yet identified who in his class of forty (40) Cold License

1 Candidates are going to be seniors and who are going to be
2 just reactor operators.

3 I can see from his perspective that you wouldn't
4 necessarily want to make that determination too early. You'd
5 want to see, you know, who can go -- you know, who has the
6 potential to be a senior and who has potential only to
7 pass the reactor operator exam.

8 Consequently, he hasn't yet formally identified
9 shift structure and shift supervisors and he has -- although
10 during the cold hydro testing in-plant phase, folks were
11 broken into shifts. I don't believe that was a permanent
12 arrangement, from my discussions with the operations
13 staff. They haven't formally identified -- they haven't put
14 their finger on a shift supervisor and said, "These are
15 your folks. Get them trained.", because, you know, "We're
16 going to be looking to you to provide the leadership."

17 When we raised that as an observation in our
18 next interview, I believe that was very, very favorably
19 received by the applicant. He may be able to address that
20 if you want to pursue that with him.

21 MR. WARD: Is the shift organization
22 pointing toward, I suppose -- it is consistent with the
23 proposed new rule. That is, there are two SRO's on each
24 shift?

25 MR. JOHNSON: Two SRO's, two RO's.

1 MR. WARD: So what you're saying is that
2 one of those SRO's will be the shift --

3 MR. JOHNSON: Shift supervisor and one would be
4 a control room supervisor.

5 MR. WARD: Okay.

6 And the shift supervisors haven't been
7 designated then?

8 MR. JOHNSON: No. They have designated, for
9 purposes of -- I'm not sure whether it's their own internal
10 payroll purposes or what not, they have identified what
11 they call nuclear plant operators and nuclear operations
12 supervisors and there are several -- there are about a dozen
13 in that nuclear operations supervisor; to sort out who is
14 going to be the shift supervisor out of that or whether
15 all of those folks are even going to be recommended to take
16 the SRO license, I don't believe that determination has been
17 made yet.

18 MR. WARD: Okay.

19 Well, the licensees are probably sitting on
20 their hands wanting to participate in this and we'll give
21 them a chance to follow up on some of these a little later.

22 MR. JOHNSON: This last slide, Suzanne asked me
23 to present this.

24 (Slide)

25 It gives the pictures as of October 8th when we

1 when we left the site, for their remaining schedule and I
2 have just indicated for the Cold License Candidates, this
3 is the area that we have the greatest concern in because
4 this is the area that could stop them from loading fuel
5 on time, if there aren't sufficient numbers there.

6 It's a measurable quantity that we could focus
7 on.

8 At present they've completed the cold hydro
9 static test program, as noted before. Right now, the
10 licensed operators are going into the reactor theory class-
11 room session, the need for which was generated out of their
12 consultant's NRC-type examination walk-throughs.

13 They have identified then, fuel handling,
14 health physics, transient analysis course in December.

15 There's another on-shift period in January. A
16 very short one-week classroom session in the middle of
17 January for procedures and technical specifications. Not to
18 say that in the on-shift periods, they also won't be doing
19 extensive procedure review.

20 Then they anticipate putting all the operators
21 on shift in February for the hot functional testing program,
22 which they hope to get significant benefit out as the systems
23 are actually exercised.

24 Another intensive review and the NRC licensing
25 exam, we pointed out to them that that part of the

1 schedule, if they're projecting a mid-May fuel loading
2 date, won't fit with the needs of the Operator Licensing
3 Branch, and the actual exams will have to be given -- the
4 written exams will have to be given sometime around March.
5 Because the walk-throughs alone will take the better part
6 of two to three weeks.

7 MR. BENDER: What this is, their schedule is
8 about two months' late, based on their predicted fuel
9 loading?

10 MR. JOHNSON: The schedule that they had at that
11 time. Now, I don't believe that they were really aware of
12 the current scheduling mechanism that the operator licensing
13 branch is using.

14 In the past, it used to be the OLB would come
15 and give the writtens and stay and give the walk-throughs.
16 OLB is now giving the written exams, grading them and then
17 only giving walk-throughs to those who pass the written
18 exams and that saves everybody a lot of effort.

19 That way, also, if they upgrade a fellow who
20 failed a written exam, he can get the written one when the
21 examiner comes to the site for the walk-throughs.

22 MR. ZUDANS: You mentioned about shift
23 technical advisor, that they have gone through the training
24 and they are not participating in the plant design changes.

25 What are they doing?

33 1 MR. JOHNSON: Well, they are engineers. Most
2 of them are working on the plant staff but there's no
3 formalized program to make sure each of them is reviewing
4 design changes in areas where he might not necessarily be
5 already participating.

6 MR. ZUDANS: I see.

7 So to some extent, they participate in design
8 changes --

9 MR. JOHNSON: Yes.

10 MR. ZUDANS: -- but may not be fully covered?

11 MR. JOHNSON : That's right.

12 That's the extent of that concern.

13 MR. CATTON: The STA's, who are they and what
14 kind of background do they have?

15 MR. JOHNSON: I'll let Bob Benedict answer that.
16 We interviewed a number of the STA's when we
17 were here in December. Some of them had been former STA's
18 at other plants. The balance are, I believe, and I'll let Bob,
19 maybe, or the applicant address that.

20 MR. CATTON: That will be fine.

21 MR. JOHNSON: Are engineers. Graduate engineers.

22 MR. CATTON: Fresh out of school?

23 MR. JOHNSON: Not all of them but it's hard
24 to find -- it's hard to find an STA with twenty years
25 experience.

1 MR. WARD: Okay. Will it be okay if we
2 wait until the applicant gets up --

3 MR. CATTON: I just wanted to sort of forewarn
4 him.

5 MR. WARD: Okay.

6 Eric, do you have anything else?

7 MR. JOHNSON: That's -- no, that's the substance
8 of my presentation.

9 MR. WARD: Any other questions for Mr.
10 Johnson?

11 MR. BENDER: I think this review process you're
12 using is a very good one. It may be showing up some things.

13 MR. JOHNSON: As I say, we've learned quite a
14 bit. We fully intend, based on the concerns that we
15 generated, to return in February and why we've picked
16 February is, that that will be about the time when the
17 applicant has a second formal review of the qualifications
18 progress of his candidates by an outside consultant.

19 We will come back down at that time, look it
20 over and see if there is Delta and we hope we will see one.

21 MR. PEARSON: One more question.

22 When you talk about the contractors involved
23 in this training, I hope somebody will ultimately elaborate
24 on specifically who these people are and, you know, where
25 they're from and where they're doing the work and what are

35 1 their qualifications, too.

2 Either you or somebody else.

3 MR. JOHNSON: I can -- the contractors come
4 from all over. They are independent contractors -- in some
5 cases, independent contractors. I think that's kind of a
6 typical -- it's becoming a very typical practice now in
7 the nuclear industry. A guy works for -- worked for a
8 utility. He gains a certain experience and expertise.
9 He leaves. He might work for a consultant for a while. Go
10 out and body shop and discovers that, why should he pay --
11 you know, why shouldn't he get the whole thing, the whole
12 piece of the pie instead of just a thin slice and, so, he
13 goes out and independently contracts.

14 Certainly the major service organizations are
15 providing -- they are using combustion engineering --
16 Westinghouse has provided, G.E. has provided, Quadrex has
17 provided --

18 MR. WARD: You're saying all these --
19 you're giving the impression that all of these have provided
20 services here at Waterford. Is that what you're saying?

21 MR. JOHNSON: Right. Indeed.

22 I mean, they have gone and looked at their needs
23 and then gone out and tried to match those needs to the
24 best that's available.

25 We found, for example, in one case, there had

1 been an allegation that had been made outside of this Region
2 that combustion engineering was not providing qualified
3 people to the -- to Waterford and several other nuclear
4 power plants.

5 I had an opportunity to review in detail this
6 allegation while I was down here and determined that it was,
7 indeed, not founded.

8 The combustion engineering people very speci-
9 fically outlined the qualifications and capabilities of the
10 contractors they had sent down, the folks they had sent
11 down here to the site.

12 The site people were similarly aware of exactly
13 what they could do and couldn't do and used them only in
14 that regard. In other words, didn't try to use a guy who
15 wasn't familiar with overall plant operations to teach, you
16 know, integrated plant response but just let him teach the
17 individual system that he was an expert on and then used
18 other qualified people to teach integrated plant response .

19 So, in that regard, I believe we came away with
20 the impression that there has been a sensitivity to the
21 qualifications of the contractors that are brought in.

22 MR. CATTON: How do you assure yourself that
23 the day they start operating, they don't just get rid of
24 all those contractors?

25 MR. JOHNSON: Well, I'm sure that they would

1 like to be in a position where they could get rid of all
2 the contractors.

3 I'm not certain that I can really give an
4 adequate answer to that. It may not be necessary to have
5 all of these folks on board.

6 MR. CATTON: Is the anticipated training program
7 described in some concrete way that sort of fits into their
8 text facts: of something that you assure yourself is
9 maintained in the future?

10 MR. JOHNSON: Well, there are industry standards
11 that they are committed. There are commitments -- some
12 very specific commitments in the FSAR that hold them to
13 some fairly strict guidelines.

14 But they're not going to fold their tent and,
15 you know, pack all these folks off until they're -- I've
16 gotten that impression.

17 The number one item on the first slide said:
18 Strong Corporate Commitment to Training. I believe that
19 that's the case.

20 MR. WARD: Thank you, Mr. Johnson.

21 Our next speaker will be Mr. Benedict.

22 Bob, you're going to give us a comparison of
23 their operator training program with that in other utilities?

24 MR. BENEDICT: No, sir.

25 MR. WARD: What are you going to tell us

1 about?

2 MR. BENEDICT: I was going to tell you about
3 Item -- I guess, it's D.

4 Let me -- I'm Robert Benedict, Licensee
5 Qualifications Branch, NRR.

6 We do not make a comparison, a detailed
7 comparison of licensed operator training programs. As Eric
8 had already mentioned that item, I thought perhaps we had
9 gone past that point.

10 Our review Operator Licensing Branch and LQB,
11 our review is primarily -- is definitely directed to what
12 -- to meeting the criteria, the acceptance criteria, given
13 in the Standard Review Plan.

14 So that where there may be quite a wide variety
15 of methods of teaching or of various training programs
16 among utilities, their requirement -- any given applicants'
17 requirement is to meet those acceptance criteria of the
18 Standard Review Plan, and we judge what is stated in the
19 FSAR, for example, against that SRP.

20 MR. RAY: Bob, you're speaking from the
21 perspective of the Central Staff, not the Regional Staff?

22 MR. BENEDICT: That is correct.

23 See, when we write an SER, we are constrained
24 effectively to the Standard REview Plan.

25 MR. BENDER: I can understand a position which

1 says, "We don't want to have any explicit set of training
2 practices that have to be followed regardless of who the
3 licensee is.", but it does seem to me that there should be
4 some general assessment of what the good versus less good
5 utilities do. Just so there's some basis for comparison.

6 Is anything going on in the Staff that would
7 eventually get to a point where you could make a judgment
8 like that?

9 MR. BENEDICT: Yes, sir, I believe so.

10 As a matter of fact, during the October visit
11 down here, we brought down from Licensee Qualifications
12 Branch two other people who have experience in training.
13 One of whom has had extensive experience in developing
14 training programs and developing lesson plans and so forth.
15 And they participated, together with the Regional people in
16 looking at some of the details.

17 Those are details that are not covered by our
18 Standard Review Plan but are factors involved in our LQB
19 getting involved in looking at the details of these programs
20 and seeing -- comparing them with training programs and
21 methods that have been used elsewhere in the past.

22 Right now we have not gotten that to the point
23 of being an established procedure within our branch for
24 checking Waterford against Grand Gulf or someone else.

25 MR. BENDER: You used to use warm feelings.

1 What's the temperature in this case?

2 (Laughter.)

3 MR. BENEDICT: I think I can reiterate Eric's
4 statement that these people have come a long way since last
5 year, and obviously have -- they're coming from way back and,
6 therefore, you might say they don't look quite as good at
7 this stage of the game, but they're getting there.

8 They're going and to be able to say that it's
9 a go, no-go case at this stage, at this time, that's
10 practically an impossibility.

11 MR. BENDER: Well, I'm conscious of some
12 situations -- not applying to training but to other things
13 in the review processes, in which the Staff has suggested,
14 well, things are not as good as we would like but they are
15 getting better and the better never seems to get there and
16 I know of at least one case where better seems to have
17 gotten worse and I hope that's not the case in this
18 training program.

19 Can I be assure that that is the case? That
20 they are progressing and that you see a positive trend and if
21 the trend continues, you'll be comfortable with the
22 situation?

23 MR. BENEDICT: I think that -- I defer that
24 judgement to Eric, who has provided the in-depth look at
25 what they are doing and how they have progressed.

1 Again, as I say, our efforts in Bethesda are
2 primarily directed at the written word, at this stage of
3 the game. I fully expect that some time in the future,
4 we will digging in more deeply, just as the Region has ,
5 and as Eric has said, for the first time at this plant.

6 Now, we are trying to develop that capability
7 to judge the mechanics of a training program.

8 MR. WARD: Maybe we ought to let Mr.
9 Johnson answer that question. I'd be interested in
10 hearing that. I guess it wasn't put to him quite that way.

11 Would you answer Mr. Bender's question?

12 (No response.)

13 MR. WARD: Do you want it restated?

14 MR. JOHNSON: If you would, please.

15 MR. BENDER: All right. I'll try.

16 Can you make a judgment at this stage that while
17 the program may not be as good as you'd like to have it,
18 that the trend is good and if the trend continues in the
19 way in which it's going, it should come up to your intended
20 specifications in a reasonable time?

21 MR. JOHNSON: Yes, sir, I believe that we in the
22 Region feel that way. I made an observation -- a light
23 observation that it's really not a question of too little,
24 too late. There are sufficient resources applied.

25 Our concern is the too late part and, as long

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1 as -- I told the applicant that he is not burying his head
2 in the sand on this. I see that he has full-square
3 addressed the problem. I want him to understand that we
4 in the Region also know that he is on a tight schedule to
5 meet the projected fuel load date and that was the reason
6 why we will be coming back down here in February, to help him
7 out again.

8 MR. BENDER: I wish I knew this kind of review
9 was being carried on at other plants. I think we'd all
10 be more comfortable with the situation. There's nothing
11 magic about a two month delay. I suspect there are a lot
12 of reasons why a two month delay may show up anyhow but
13 regardless, it's good to know that's about the mismatch at
14 this stage.

15 MR. WARD: Yes, Chet.

16 MR. SIESS: The concern here, of course, is
17 the Cold License Program that this plant hasn't started yet
18 and we're trying to keep them on schedule and I guess this
19 may be addressed more to Bob than it is to the Region, Dr.
20 Catton raised a question that he said would be addressed
21 later about the continuing program after they get started
22 up.

23 Is the Staff looking at the training programs
24 for the 70-odd operating reactors with the same degree of
25 intensity that they're looking at the training programs of

1 the new plants that are having trouble getting people?

2 And one thing that's in the back of my mind is,
3 that I suspect some of the people they are getting are
4 coming from those other 70 plants, and are having to be
5 replaced there.

6 MR. BENEDICT: I think your last remark is
7 probably quite true, a great deal of thievery going on.

8 We, in Licensing Qualifications, have not
9 gone back to operating plants. I have heard of nothing in
10 the wind to do so, to review their continuing programs.

11 MR. SIESS: You see, those plants started up
12 probably with people trained by a program only a fraction
13 as effective as the one we're talking about here and some
14 of them have been operating for fifteen (15) years and I
15 guess I have to be as much or more concerned about a plant
16 that's operating as about one that isn't operating --

17 MR. BENEDICT: They have the advantage of
18 fifteen(15) years of experience, on the job.

19 MR. SIESS: I'm not sure, you know -- it might
20 have had one year experience fifteen times and it might
21 not have all been good experience, either.

22 I mean, if they didn't have good training, they
23 could still be operating with poor operating practices that
24 just haven't caused any problem. Maybe never will cause a
25 problem. We don't know but we know it did in one case.

1 But the emphasis now is on the NTOL plans.

2 MR. BENEDICT: That's correct.

3 MR. SIESS: Does the Staff have any idea at
4 some time of going back and looking at the operating plants?

5 You know, if you say their experience is good,
6 why isn't somebody looking at what their training program
7 was as a guide to what training programs ought to be.

8 Instead, it seems that we've started out de
9 novo on training programs as if there had never been one
10 before.

11 MR. BENEDICT: I have seen nothing nor heard
12 nothing in the wind of going back, unless it were to be
13 included in what -- the SEP? Systematic Evaluation Program.
14 And I don't believe --

15 MR. SIESS: SEP doesn't look at that. I can
16 assure you.

17 MR. BENEDICT: It has not been looked at. No.
18 That is correct.

19 MR. SIESS: Well, you know, we were talking
20 about comparing this program with somebody else's. Now,
21 there were plants that have been operating for five years
22 or ten years, more or less successfully. You can say TMI
23 wasn't so successful but somebody else was. Con-Yankee,
24 for example, it went thirteen (13) months without a shutdown.

25 Was their program as good as this one? And if

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1 it wasn't, do we know how good a program has to be?

2 MR. BENEDICT: I have no answer. Your comment
3 is, I think, well taken, and I'll bring it home.

4 MR. WARD: Okay. Let's see, Bob.

5 I guess I'm a little confused as to where we
6 are in the agenda and you were going to talk --

7 MR. BENEDICT: Well, I'm after the -- what? C?

8 MR. BENDER: I think you're on for C or whatever
9 it is; aren't you?

10 MR. JOHNSON: Yes, sir.

11 This is Eric Johnson.

12 I believe that there was an item for Enforcement
13 History and I believe what you were looking for there was
14 if there was an enforcement action in the area of training,
15 plant staffing, qualifications. There is none. So I suppose
16 that should suffice.

17 I do want to make one comment on -- the two-month
18 time frame that we're talking about, that was something
19 that I don't believe the applicant was aware of. It doesn't
20 necessarily mean that his program could not be compressed
21 if he works -- if he decides to work Saturdays or
22 something.

23 He just wasn't aware of the kind of time frame
24 that OLB operated under.

25 Typically, you don't start talking to OLB for

1 scheduling exams until you're, oh, about five or six months
2 away from actually giving the exams and we're just about
3 at that point, so I think it was timely. The applicant
4 learned something about communicating with the Staff and
5 finding out what kind of time frame they're working on.

6 MR. WARD: Welcome back, again.

7 MR. BENEDICT: I didn't even have a chance to
8 catch my breath.

9 Here is a chart showing the progress of the
10 staffing for the nuclear operations department of LP&L.

11 MR. WARD: Do you have a handout on this,
12 Bob?

13 MR. BENEDICT: Yes.

14 MR. WARD: Gary, do we have a handout on this?

15 MR. ZUDANS: It's already been --

16 MR. BENEDICT: Thank you.

17 The applicant has been providing us with monthly
18 reports on the progress in staffing, oh, for the past year
19 and a half or so.

20 Late last year we had reported in the supplement
21 to the SER the staffing levels at that time and we would like
22 to bring you up to date as we have it on their October 15th,
23 1982 report.

24 Here we have a chart that shows in the two left
25 hand number columns the approved staffing levels, the number

1 of slots in the various groups.

2 The left hand one labeled 12-81 were the
3 authorized slots at the end of last year and as this past
4 year has gone by and their various reports, their monthly
5 reports, we see that they have changed to some degree, such
6 that in October, they have increased the total staff from
7 407, at the bottom of the page, to 483.

8 Most of these, as you can see, came by the
9 increase in the training department staff, the allocated
10 slots there, with some increases also in the QA staff and
11 the start-up organization had significant increases, as well
12 as in health physics.

13 The actual personnel on board are shown in the
14 two righthand columns; one effective last year and one
15 effective as of October 15th, as the applicant has reported.

16 And from this you can see that there have been
17 significant increases in number of personnel, having gone
18 from a total of 267 to 380.

19 They are still down 100 people. Of course, much
20 of that, as I mentioned, is in the training department where,
21 although they have apparently adequate numbers of people on
22 site for the training, this indicates the number of LP&L
23 employees involved.

24 MR. WARD: So the 380, they are all LP&L
25 people?

1 MR. BENEDICT: These are all LP&L people,
2 if I'm not mistaken.

3 MR. WARD: Then, if we look at the training
4 staff, they're really expecting to have fifty-five (55)
5 people, corporate employees in the training staff?

6 MR. BENEDICT: Ultimately.

7 That is my understanding.

8 Again, they may have their ups and downs, as
9 Mr. Johnson mentioned.

10 MR. WARD: But right now there are only ten?

11 MR. BENEDICT: Ten LP&L people.

12 MR. WARD: But these are supplemented by
13 contractors, at the present time?

14 MR. BENEDICT: Right. That's correct.

15 And you can see that they have improved their
16 HP staff by seven (7) people -- that is, they have
17 increased it by fifty percent (50%). You can look at it
18 that way, too, since the end of last year.

19 Of course, HP people are the not easiest in
20 the world to get.

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1 MR. BENEDICT: Technical Support Staff
2 is almost up to full strength. Operations the same way.
3 Well, you can see the numbers for yourself.

4 MR. WARD: What was the reason for this
5 kind of dramatic increase in the approved staff for
6 Health Physics that went up from 17 to 27? Was there some
7 particular reason for that that you are aware of?

8 MR. BENEDICT: No. I suspect that the
9 Applicant can best answer that. We have not gone into the
10 details of exactly how many people are needed.

11 MR. WARD: Okay. Perhaps we could hear
12 later on what was the perceived need there to increase
13 that.

14 MR. BENEDICT: We do have a little
15 concern, and we have mentioned this in the past, that in
16 startup, up above here, we wish that there were more LP&L
17 employees directly involved in that startup operation,
18 even though they are now up to 18 out of an allocated
19 total of 23. We do like to have the knowledge and
20 experience that is gained during startup remain with the
21 company rather than leaving the site with contractor
22 employees.

23 The same is true with QA. The staff
24 down here near the bottom shows that they have also
25 improved at that position. So I think they are going in

1 the right direction of trying to get people onboard of
2 their own.

3 MR. BENDER: This plant parallel the activities
4 of Palo Verde fairly closely, doesn't it?

5 MR. BENEDICT: I'm not familiar with Palo
6 Verde. Sorry about that.

7 MR. BENDER: Is anybody familiar with Palo
8 Verde?

9 (No response.)

10 MR. BENDER: Well, if no one is familiar
11 with Palo Verde, there is no point in asking a question,
12 but I was curious to know how that tabulation up there
13 compares with what is planned at Palo Verde for their
14 first unit, just so we have some feeling for the relative
15 approaches of the two organizations. I don't know whether
16 one is better than the other or not, but it would be
17 interesting to see what the matchup was.

18 MR. BENEDICT: Well, certainly the increase
19 in total number of people in the Nuclear Operations
20 Department is in that ball park range that we have been
21 seeing more recently of plants, and shows their, I think
22 to me demonstrates the Applicant's awareness that you do
23 not run a plant like this with 75 people like was proposed
24 about ten years ago.

25

1 MR. SIESS: Bob, there was an implication
2 that only the people listed under startup participated in
3 startup. You didn't really mean that, did you?

4 MR. BENEDICT: If that is what I said, I did
5 not mean that. What I am saying is we want startup work
6 to be done, as much of that being done by LP&L permanent
7 employees, so that the experience gained does not leave
8 the site as soon as the startup is done.

9 MR. SIESS: But then I'm sure a lot of those
10 two hundred and some odd people are going to be involved
11 in the startup and will gain experience, will they not?

12 MR. BENEDICT: Yes, but startup starts, in
13 my book startup begins, well, now, or even before systems
14 are being turned over. I look at it from that standpoint.

15 MR. SIESS: But you are talking about those
16 23 people now.

17 MR. BENEDICT: This is just in the startup
18 test engineers --

19 MR. SIESS: Now, those 23 people have very
20 special duties for the startup of the plant; right?

21 MR. BENEDICT: Yes. They are specific --

22 MR. SIESS: And after the plant is started up,
23 is it ever started up again?

24 MR. BENEDICT: Every time it is shut down.

25 MR. SIESS: Is that what you mean by startup

1 or do you mean by taking things over from contractors, and
2 so forth?

3 MR. BENEDICT: All right. Let me --

4 MR. SIESS: Does startup mean just going
5 critical?

6 MR. BENEDICT: No. No. No. It's the whole
7 business from the completion of construction --

8 MR. SIESS: But the 23 people that are listed
9 there under startup, what special skills do they have
10 that would not be needed during normal operations, or
11 during subsequent operations, is what I'm getting at?

12 MR. BENEDICT: Okay.

13 MR. SIESS: It's a small number. They must
14 have some special function.

15 BENEDICT: Right. I understand your point
16 now. I think I did not understand it before.

17 These are the startup test engineers, the
18 ones who are preparing the tests, and overseeing the tests.
19 Where plant operations, themselves, will be done,
20 manipulation by the plant people. You are right, their
21 talents tend to be somewhat special.

22 MR. SIESS: Well, what would be wrong if those
23 people were a crew that came in from say combustion, or
24 wherever and just did the startup, and then left and went
25 and worked on startup for another plant?

1 MR. BENEDICT: Which is what they do.

2 MR. SIESS: So what's the loss then, --

3 MR. BENEDICT: Specifically, in the --

4 MR. SIESS: -- if you have to use contract
5 people for that?

6 MR. BENEDICT: We certainly do not object to
7 the use of contract people per se. We just want to make
8 sure that there is a lot of rubbing off of their experience
9 in performing these tests where there is a lot of learning
10 about how the plant operates, systems operate during this
11 testing period. This is basically what I'm trying to get
12 at. I guess I'm not saying it very clearly.

13 MR. BENDER: Bob, what you are saying makes
14 very good sense, but it seems to me in order for the Staff
15 to have some kind of judgment they might consider
16 developing some kind of a ratio between those people that
17 are involved in the startup that come from outside
18 contractors as opposed to those that are part of the
19 permanent staff, just so there's a criterion for saying
20 that some fraction of the expertise remains when the
21 startup crew disbands, because there are always startup --
22 I think you are right; every time you shut down for some-
23 thing some fraction of the startup activity has to be
24 repeated again. Not all of them, but some of them.

25 MR. BENEDICT: I think you have a good point,

1 Mr. Bender.

2 MR. ZUDANS: Could I ask a question relative
3 to the item Onsite Safety Review. Out of 9 there are 4
4 people indicated. What is the function of this group, and
5 how could they suffice during the construction, if 9 is
6 required?

7 MR. BENEDICT: The Onsite Safety Review Group
8 is what is performing, will be performing the ISEG function,
9 the Independent Safety Engineering Group function, that we
10 like to see on board several months prior to fuel load, but
11 need not be extremely early. We have pressed for them to
12 get these people on board.

13 There are two groups. I must admit a lack of
14 understanding. Perhaps the Applicant will be able to
15 address this. There are 9 people shown there. There are
16 two groups, not all of those 9 are necessarily doing the
17 ISEG function.

18 MR. ZUDANS: In other words, this particular
19 slot does not specifically address the construction aspects
20 of safety?

21 MR. BENEDICT: That is correct. It does not
22 address construction.

23 MR. ZUDANS: And the people that are on board
24 can take care of construction aspects, and the new ones to
25 be added will be required later when the plant goes into

1 operation?

2 MR. BENEDICT: Yes. The Independent Safety
3 Engineering function is a requirement for operation of the
4 plant. It has not been applied to review of construction.

5 MR. ZUDANS: Okay. I would like to ask
6 another question with respect to startup. Of the 23 people
7 projected that would be on the Staff, what fraction do
8 they represent of total startup force of contractors that
9 are on board during this time? How many total people are
10 actually associated with that slot?

11 MR. BENEDICT: I cannot answer that. I don't
12 know. Perhaps the Applicant can.

13 MR. WARD: Did you want to get an answer now?

14 MR. ZUDANS: No. When they will come up, they
15 can remember the question.

16 MR. WARD: I would appreciate it if you would
17 remember it, too. We are getting a lot of these.

18 MR. BENEDICT: We had, since last year when
19 we had done our last review the Applicant has filed a
20 couple more FSAR amendments, and in the most recent
21 amendment that just recently came in we found that in
22 looking at the qualifications of two of the positions, the
23 qualification requirements for two of the positions
24 proposed don't seem to us to be as high a level as they
25 ought to be. The Assistant Plant Manager of Plant Services

1 is listed as being equivalent to an, in accordance with
2 the ANS 3.1 Standard, being a supervisor not requiring an
3 NRC license. However, when you look at the details of
4 that this person only requires minimum of experience and
5 high school diploma. When you see what this person is
6 involved in, this Assistant Plant Manager serves as a
7 member of the Plant Operations Review Committee. He
8 manages the Health Physics Department, and the entire
9 Technical Support Department.

10 He also manages the entire plant
11 organization in the absence of the Plant Manager, and the
12 other Assistant Plant Manager for Operations and
13 Maintenance. So it is our position that the Assistant
14 Plant Manager of Plant Services should meet the qualifica-
15 tion requirements of a Technical Manager as prescribed in
16 Section 4.24 of the ANS Standard 3.1.

17 We have a similar problem with the
18 STA coordinator, where the --

19 MR. WARD: Could we stay on that a minute?
20 Is that -- Do you think that the ANS Standard for this
21 job is inadequate, or do you think they just applied the
22 wrong standard to what this man's job really is?

23 MR. BENEDICT: I think they applied the wrong
24 standard to what this person should be doing.

25 A similar situation has come up

1 with the STA Coordinator. They have an STA Coordinator
2 who is a functional supervisor of the STA's when they are
3 working as STA's. He sets the training requirements, and
4 his responsibilities include the review of records, logs,
5 and other documentation generated by the STAs for
6 completeness, accuracy, and technical content, insuring
7 that all STAs are apprised of significant plant situations,
8 and so forth.

9 Again, the Applicant does propose
10 that he be a supervisor not requiring an NRC license. We
11 feel that in light of the responsibilities of this position
12 this person ought to have at least the qualifications of
13 the STA.

14 MR. CATTON: At present he doesn't?

15 MR. BENEDICT: At present the FSAR commitment
16 does not require that. We just recently got in the
17 resumes of peoples that have been brought on board since
18 last year and have not had a chance to go through their
19 resumes, but the qualification requirements have been
20 stated in the FSAR, so at least we got to that point.

21 MR. BENDER: There's a wide range of viewpoints
22 about those qualifications, actually, isn't there?

23 MR. BENEDICT: Yeah.

24 MR. BENDER: And so we really don't know
25 that we have a standard that we can --

Q.10 1 MR. BENEDICT: That is correct.

2 The other point I wanted to mention
3 is recently the Assistant Plant Manager for Operations and
4 Maintenance resigned. The individual who was then in that
5 position, together with the Operations Superintendent, each
6 of them, and both together had extensive experience in
7 commercial nuclear power plant operations. This is a point
8 that we noted in our SER recently. These two fellows were
9 quite important in our evaluation. The Applicant has
10 stated that he is recruiting for that position, and because
11 of that significant reduction in the plant organization's
12 operating experience we will want to review the
13 qualifications of whoever they hire for that, or appoint
14 to that position to try to maintain the commercial
15 operating plant experience.

16 MR. BENDER: Did the man that had the job
17 before leave for some understood reason?

18 MR. BENEDICT: We do not know what the
19 particular reason is for his having resigned. Perhaps
20 the Applicant can approach that.

21 MR. BENDER: This is not a meeting to discuss
22 that matter, but it is just interesting to know whether
23 the attrition is coming about because there are better
24 opportunities elsewhere, or whether it is coming about
25 because of difference in philosophy between management and

1 personnel. We can look into it at some other time.

2 MR. ZUDANS: Could I ask you a question
3 relating to Quality Control and Quality Assurance?
4 Quality Assurance Staff, how many of these people are
5 strictly construction related; how many are on the
6 construction? All of them?

7 MR. BENEDICT: I'm afraid our review does not
8 get involved in the details of the QA and QC program.
9 That's handled by another branch and is evaluated under
10 Chapter 17 of the FSAR. I'm afraid I cannot answer those
11 details.

12 MR. ZUDANS: Well, maybe Applicant will know.

13 MR. BENEDICT: Yes.

14 MR. WARD: Any other questions for Mr.
15 Benedict?

16 (No response.)

17 MR. WARD: All right. Thank you, Bob.

18 Let's see, Mrs. Black, did you have
19 any wrapup comments?

20 MRS. BLACK: No, I didn't.

21 MR. WARD: All right. Well, let's take a
22 10-minute break. We'll come back at five after 10:00 and
23 ask Mr. Maurin to lead off.

24 (A short recess was taken.)

25 MR. WARD: We've had a request that the

-12
1 people at the tables up here use the microphones. The
2 people in the back of the room are having trouble hearing
3 the wise comments and questions.

4 MR. MAURIN: Good morning. I am Lee Maurin,
5 Vice President of Nuclear Operations for LP&L, and this
6 would be our agenda for the day. I'll discuss matters
7 pertaining to staffing.

8 Dave Lester will talk about the
9 integration of contractors.

10 And then down below Zena Sabri and
11 Charlie Toth, and Don Lowe, on the next page will talk
12 about training.

13 Now, these are the subjects that
14 they will cover, but they won't be jumping up and down.
15 Zena, when she gets up will say everything that she has
16 to say about these subjects, and then turn it over to
17 Charlie.

18 And that's the remainder of the
19 agenda.

20 And my remarks will be centered
21 around these topics. These are the milestone events
22 associated with the unit.

23 The ECCS Flow Test, and the Cold
24 Hydro were actually completed some 9 days ahead of
25 schedule. These are the start dates. Our next significant

-13 1 test, of course, is Hot Functional, presently scheduled
2 for January 18th, 1983. And it's a tight schedule, but
3 we are working very hard to make that.

4 MR. BENDER: Excuse me, Lee. The schedule
5 you are showing, do these have to be done sequentially?
6 I mean if you miss one date is that incremental and move
7 the next date, or does it not?

8 MR. MAURIN: Dr. Bender, I don't know that it
9 would move them day by day, but right now in order to fit
10 into the overall schedule, as an example, the integrated
11 leak rate test is now scheduled after hot functional. It
12 has to come now after hot functional the way the events
13 are scheduled.

14 MR. BENDER: Okay. I was just trying to get
15 it clear.

16 MR. MAURIN: This chart will be a little
17 different than that shown by Mr. Benedict, because we are
18 out to November 5th, whereas, his chart showed staffing as
19 of October the 15th, so that's the difference.

20 I think there is a couple of
21 significant things here. One of them, of course, is that
22 we have been doing, I believe, a significant job of
23 staffing the plant. We still have three people devoted
24 full time to recruiting and staffing; two contractors, and
25 one full time from Louisiana Power & Light Company.

-14 1 You will note that the training
2 staff has been increased from an approved 11 to a currently
3 approved 55, and on board now hired as of November 5th
4 are 13 people.

5 I would like to say a couple of
6 things about this. First of all, since Dr. Sabri took
7 over in December of last year she, of course, has been
8 very busy, and so she has had to priortize her activities.
9 She has emphasized getting the training job done. And as
10 a result of that the actual submission for a permanent
11 chart was delayed somewhat. But foremost in her mind was
12 getting on board qualified people, whether they be LP&L
13 people or contract people to get the training job done,
14 and we believe that we have done that, and we believe that
15 we are on course now to having trained qualified people by
16 fuel load.

17 She has now embarked on staffing up
18 her organization. She has the key managers on board now,
19 and she has a high degree of optimism in getting many
20 people in her chart, chart positions filled within the
21 next month or two.

22 The comment was made that perhaps
23 this organization is too large. I think maybe there's
24 about a couple of comments that might be made there. First
25 of all, there was a workload analysis performed that

1 justified these number of people.

2 Then in addition to that, Dr. Sabri
3 is going to be charged with doing the fossil training
4 within Louisiana Power & Light, also. Now, we don't
5 believe that this will be to the detriment of nuclear
6 training, because that's going to take the highest
7 priority, but we think that as a result of that she will
8 get even more of the things that she needs to do her job,
9 because the overall training job will be even larger.

10 The third thing I think to recognize
11 is that even though you have an organization chart
12 approved of this magnitude, rarely do you see an organization
13 chart that 100 percent filled. There's always a few
14 vacancies, due to attrition.

15 The other thing to mention is our
16 QA Staff, you will notice it has been increased from an
17 approved 21 to an approved 32, with 26 people having been
18 hired as of November the 5th. Our QA Manager Tom Garrett
19 believes that he will need some contractors during this
20 peak load period to accomplish his job, but that the
21 steady state requirements of his department will be some-
22 where around 32.

23 Back in February when we saw you we
24 showed this slide, which has to do with vital personnel, and
25 at that time we had 41 of the 45 which had been committed

-16 1 for. We now have 44. And for one brief period we had
2 all 45, but then we lost the Assistant Plant Manager,
3 Operations and Maintenance. The question was asked why he
4 left. The reason, as stated to me, was that his family had
5 difficulty in adapting to the area. In addition to that
6 he was able to re-establish with the company that he had
7 left. He had not been able to sale his house at the
8 previous location, so the move was a convenient one.

9 On this slide I'd like to point out
10 a few other things, one of them having to do with the
11 nuclear operations supervisors. You notice that we have
12 six here, had committed for 6. We now have 6 who have
13 been previously licensed. We have an additional individual
14 classified as a nuclear operations supervisor who had been
15 also an STA in an operating plant.

16 The Assistant Plant Manager,
17 Technical Services, which is not shown on this chart, but
18 who had been alluded to before, is really a college
19 graduate; he is a mechanical engineer. He has now -- He
20 has been with Louisiana Power & Light for some 15 or 20
21 years. I forget exactly the correct number, and he is now
22 full time in training for an SRO. He expects to achieve
23 an SRO by fuel load.

24 By the same token, the shift
25 technical advisor was a previous SRO. He was SRO licensed

1 at another plant. He has also been released for full-time
2 training, and we would expect him to have an SRO by fuel
3 load.

4 MR. RAY: Before you take the chart down,
5 Mr. Maurin, --

6 MR. MAURIN: Yes, sir.

7 MR. RAY: -- I see the word "auxiliary" in
8 both of your operator listings. Where are the ROs and the
9 SROs?

10 MR. MAURIN: The SROs would be in the nuclear
11 operations supervisor, and the ROs would be in the nuclear
12 auxiliary operator. Really now we call those nuclear
13 plant operators. Before I am done I'll show you an
14 organization chart of the operations department showing
15 the slots that are filled and those vacant, and you'll be
16 able to see that better.

17 MR. RAY: All right. But before you leave the
18 chart, as of now what's your position on the ROS you need
19 versus hires?

20 MR. MAURIN: This --

21 MR. RAY: If you can tell me, I'll be
22 satisfied.

23 MR. MAURIN: Okay. But I think we can see it
24 better on that slide. This is the Operations Department,
25 and is headed by Bud Peeler, who will also have an SRO. He

1 was previously SRO licensed, and now in the nuclear
2 operations supervisors, the individuals Booher, Olson,
3 Crouch, Maley, Davie, Perhala, were all previously
4 licensed. Joe McCann was previously an STA.

5 And then the individuals under
6 Nuclear Plant Operator are all in licensing training, and
7 they may go up for SROs, depending upon their level of
8 training and qualification at the time. There are others
9 down below in the Nuclear Auxiliary Operators who are
10 presently in training.

11 MR. WARD: Let's see. I need to try to
12 understand this. Your Nuclear Operations Supervisor,
13 those are SROs who will be the shift leaders, shift
14 supervisors?

15 MR. MAURIN: That's correct.

16 MR. WARD: Okay.

17 MR. MAURIN: And, Mr. Ward, they are presently
18 classified as Nuclear Operations Supervisors.

19 MR. WARD: Okay. They have been selected.
20 We had this little discussion earlier, and --

21 MR. MAURIN: That's right.

22 MR. WARD: -- your Shift Supervisors SROs
23 have been selected.

24 MR. MAURIN: Yes.

25 MR. WARD: Now, your previous table shows 6

1 hired and committed to this. You've got 11 of them up
2 there.

3 MR. MAURIN: Mr. Ward, the commitment at that
4 time, at the time we made that commitment we already had
5 five or six Nuclear Operations Supervisors, but none had
6 been previously licensed. None had had experience in an
7 operating plant. So our commitment then was that we would
8 get six Nuclear Operating Supervisors who had had previous
9 commercial operating experience. All right. We have met
10 that obligation, of course. Six of these individuals have
11 been either ROs or SROs at another plant. I think there
12 are four SROs and two ROs.

13 MR. ZUDANS: So the previous chart did not
14 show the totals? It showed only committed additions?

15 MR. MAURIN: That's correct. Somewhere in
16 our evolution of discussions this shortcoming was pointed
17 out, that we didn't have experienced people on shift, and
18 we committed at that time to get 6 Nuclear Operations
19 Supervisors with previous experience. At that time we
20 were short in staffing the Operations Department, and we
21 also said that we would meet those commitments for hiring,
22 or for recruiting.

23 MR. RAY: I guess I'm suffering from the
24 early stages of senility. It suddenly leaves me as to how
25 many ROs you will need at fuel loading time, and how many

0.20
1 of those men you have aboard. Can you give me an explicit
2 answer to that?

3 MR. MAURIN: I'll have a chart that shows
4 that exactly. We now have 38 people in operating training
5 for licenses. We will need to maintain a 6-person shift --
6 we will need two SROs per shift. That will be 12 total
7 SROs.

8 By the same token, we are committed
9 to have two ROs per shift, and if we use a 6-person shift
10 there, that would be an additional 12, we would need 24
11 to get the 6-person shift.

12 Now, the minimum shift would be one
13 with four people per shift, and in that case then you would
14 need 8 SROs and 8 ROs.

15 MR. RAY: So of the 24 you need you have 36,
16 you say, in the pipeline?

17 MR. MAURIN: We have 38.

18 MR. RAY: 38 in the pipeline?

19 MR. MAURIN: In the pipeline, yes.

20 MR. RAY: Thank you. I didn't mean to get
21 ahead of you.

22 MR. PEARSON: Can you comment on the offsite
23 support? What is an Offsite Training Supervisor. The
24 Nuclear Training Director, I assume is Dr. Sabri?

25 MR. MAURIN: Mr. Pearson, at this time there

3-21 1 was different organization chart than that which we now
2 have, and it showed under the Training Director two
3 branches. One was for on-site training, and the other
4 one was for offsite training. That no longer exists.

5 As you will see in Dr. Sabri's
6 presentation, her training and organization possesses three
7 branches, one for the actual instruction, one for the
8 development, one development, one implementation, and then
9 one for the facilities and the simulated laboratory
10 training, and the like.

11 So it's a different situation now.
12 But we think that we have met that commitment.

13 MR. BENDER: All this does is provide fresh
14 ability for the commitments, really.

15 MR. MAURIN: That's right.

16 MR. PEARSON: What is an Offsite Training
17 Supervisor?

18 MR. MAURIN: We have one offsite group that
19 is the Nuclear Project Support Group located in Gretna
20 in the Metropolitan New Orleans area. Training is
21 required there. Training is also required in our corporate
22 office, and as envisioned then that individual was to
23 handle that training.

24 ///

25 ///

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1 MR. MAURIN: You had also asked to be shown
2 the positions that are vacant and in your package are all
3 of the organization charts for the nuclear operations
4 department, which shows by name the slots that are occupied.

5 Now, these are by Louisiana Power and Light
6 employees. No contractors and shows the vacancies.

7 As an example, the assistant plant manager ,
8 operations and maintenance, is shown vacant on this chart.

9 The other chart, of course, is this one which
10 I have shown and there is only one case, I believe, where
11 we deviate from what I just said, showing only LP&L
12 contractors, and that is up there in nuclear operations
13 supervisors and we show four contractors.

14 Now, the purpose of those is to assist in the
15 ongoing testing while the regular supervisors are pulled off
16 for training.

17 Now, unless you want me to, I won't show all of
18 the other organization charts, because it's voluminous.
19 There's many of them but I will if you would like me to.

20 MR. WARD: Let's see, you're nuclear
21 operations supervisors, six of those have previous SRO or RO
22 experience?

23 MR. MAURIN: Yes.

24 MR. WARD: And you say you're committed to
25 using those as your initial shift leaders?

1 MR. MAURIN: Yes.

4-2 2 MR. WARD: But you have other who will be
3 doing miscellaneous support work and eventually, they'll
4 be available as shift supervisors?

5 MR. MAURIN: Correct.

6 The company classification is Nuclear Operations
7 Supervisor but from a functional shift standpoint, six will
8 be designated as shift supervisors. The other six will be
9 designated as control room supervisors.

10 All right.

11 Now, once everybody is licensed and has gained
12 experience, then all twelve (12) will rotate through all
13 positions, and they will all be equal.

14 For the time when we start up, we anticipate
15 that those with -- who have had previous experience,
16 previous licenses, will be the leaders on the shift.

17 MR. WARD: Okay.

18 So the twelve or the eleven people you have up
19 there are the entire complement of SRO's? Is that --

20 I'm having trouble --

21 MR. MAURIN: That's the entire required
22 complement of SRO's, except we're looking for one more, the
23 twelfth, right there.

24 But if other people are qualified to take the
25 examination for SRO, we will permit them to do so and it's

4-3

1 quite possible that in the lower categories, we might wind
2 up with some people who will hold SRO licenses.

3 They will not, however, at that time, necessarily
4 become nuclear operations supervisors. They could be rated
5 company classification as nuclear plant operators or nuclear
6 auxiliary operators.

7 MR. WARD: So they'll be functioning as
8 RO's or auxiliary operators --

9 MR. MAURIN: That's correct.

10 MR. WARD: -- but will be available to
11 be promoted, if you have the slots open up or want to
12 promote them?

13 MR. MAURIN: That's correct.

14 MR. WARD: Have you set up -- when do you
15 anticipate -- as I understood from the previous discussion,
16 all these people are now in training full-time.

17 When do you anticipate setting up your final
18 -- your permanent shift organizations?

19 MR. MAURIN: We will have a shift organization
20 set up for hot functional.

21 Right now, we have , in order to accomplish the
22 in-plant training, the walk-throughs, the qualification
23 card training -- we have two, three, four plant operators or
24 auxiliary operators assigned to each nuclear operation
25 supervisor.

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1 They have the responsibility for taking the
2 people now through the training.

3 They will not necessarily, however, be the
4 people who will be on their shift. Further, the shift
5 organization is not necessarily going to be one in which all
6 members of a shift rotate through concurrently.

7 All right.

8 It might be that the nuclear operations
9 supervision or supervisors, would have a different shift
10 rotation than would the others.

11 All right.

12 So that you would have some cross training
13 then between supervisors and between operators.

14 MR. WARD: Oh, I see.

15 MR. MAURIN: I suspect that's that way it is
16 in many operating plants.

17 MR. WARD: So you don't have permanent terms,
18 then?

19 MR. MAURIN: I think I'm saying, Mr. Ward, that
20 the decision has not been made as to whether or not there
21 will be permanent teams or whether the rotations might be
22 independent in the different classifications.

23 MR. WARD: But at the present time, you do
24 have -- you are using a supervisor-operator temporary
25 set-up to supplement the training and provide follow-up?

1 MR. MAURIN: Three or four plant operators are
2 auxiliary operators reporting to one supervisor, who is
3 responsible for their training. Now, in particular, the
4 qualifications card training.

5 MR. ZUDANS: Let's see.

6 In the same context, how is the control room
7 manned now?

8 MR. MAURIN: Now?

9 MR. ZUDANS: Now.

10 It is essentially ninety-five percent (95%)
11 complete, so you have people in the control room. Who are
12 those people?

13 MR. MAURIN: At this stage of the game, our
14 operators in training and, of course, not all of these are
15 in cold license training.

16 The operators in training, right now, are doing
17 eight hours of classroom and study work and an additional
18 four hours in the plant, five days a week.

19 So they are working twenty (12)hour days, five
20 days a week.

21 For the period that they're in the plant, three
22 or four of the operator classifications, then report to
23 one supervisor up there, who is responsible to see that they
24 complete their qualification card training.

25 MR. ZUDANS: That is not really the question.

1 There is a control room right now. Somebody
2 mans that control room. Who are those people and how is
3 that shift arranged? And it's manned for twenty-four
4 hours, I assume.

5 MR. MAURIN: That's correct.

6 MR. ZUDANS: Now, who are those people that
7 are in the control room?

8 MR. MAURIN; Some of the nuclear auxiliary
9 operators and the nuclear auxiliary operators in training,
10 plus the four contractor supervisors, are the people who
11 are on-shift now, to do the ongoing operations required for
12 start-up between now and hot functional.

13 But at hot functional, which is a six-week
14 evolution, we expect then to have the people who are now
15 in training integrated into the shift schedule then, so
16 that they are going to be the ones who will be performing
17 the operations during that evolution.

18 MR. BENDER: Sir, have you taken over the
19 control room? Are you running the control room now?

20 MR. MAURIN: Yes.

21 MR. BENDER: Do you have people that --

22 MR. MAURIN: Through these people.

23 MR. BENDER: But are there people actually there
24 assigned to control the button pushing and that sort of
25 thing?

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MR. MAURIN: Yes.

MR. BENDER: Who are they?

Are they -- they're not -- the nuclear auxiliary operators don't normally do those kinds of things; do they?

MR. MAURIN: They will not on a continuing basis, but for the time being, they are performing those minor operations, now. The starting of a pump, the stopping of a pump or something like that, under the supervision of the contractor operations supervisors.

While the other people, the licensed people are in full-time training.

You see, the situation we get caught in, in a nuclear plant is, even though we'd like the plant staff to do everything, right now we have approximaely 400 people in the nuclear operations department and we have 800 contractors and consultants assisting us.

So, to do everything, would mean that 400 people would have to do what 1200 people are doing now. So, we have to prioritize our activities.

MR. BENDER: I understand that.

I was just a little surprised that the people that you have in training that will eventually take over the control room are not at the moment actively running it. I think that was the thrust of Dr. Zudan's question.

MR. WARD: Yeah, but that's what he's

1 aiming to do for the hot functional test. It's just
2 right around the corner.

3 MR. ZUDANS: Is the SRO license required to
4 be a supervisor if the plant has not been hot functionally
5 tested yet? Are these contractor people licensed, also?

6 MR. MAURIN: They were licensed at one time.
7 They will not be licensed on Waterford 3.

8 MR. ZUDANS: So, if I would now -- you do have
9 obviously a shift structure right now in the control room?
10 Each shift is supervised by a contractor?

11 MR. MAURIN: Yes.

12 MR. ZUDANS: You have four of them?

13 MR. MAURIN: Yes.

14 MR. ZUDANS: Now, how many of those people
15 that are listed in nuclear operations supervisors slot
16 are standing by with these contractor people to be trained?

17 Are any of your people also on four shifts in
18 the same position?

19 MR. MAURIN: Not at the present time, Dr.
20 Zudans.

21 At the present time, the people who are in
22 licensing training are devoting full time, sixty (60) hours
23 a week to training. This week they will be twelve (12)
24 hours either in academic training or in study for academic
25 training and four hours will be devoted to the plant for

1 walk-downs and studying of the systems and the like.

2 MR. ZUDANS: Do you have a schedule which says
3 that at a given time, in the calendar, at sometime in the
4 future, your people will begin to stand by these contractor
5 people to get their training?

6 MR. MAURIN: When hot functional testing begins,
7 presently scheduled for January 18th, I believe it is, then
8 these people who are on-training, will go on shift to
9 accomplish that evolution.

10 Now, that's when, of course, you practically
11 run the whole plant at that time. That evolution is
12 estimated to take about six weeks.

13 Following hot functional training, they go into
14 a period of intensive review, in preparation for the
15 examination, presently scheduled to be given in the first
16 week in April.

17 MR. CATTON: Is it common to have training
18 programs that are sixty-hour weeks? Even the army doesn't
19 do that.

20 MR. WARD: Well, they said they were trying
21 to catch up.

22 MR. MAURIN: That's right.

23 MR. CATTON: I'd like to hear their training
24 officer comment on that approach to catching up.

25 MR. WARD: Okay.

4-10

1 Let me ask a related question.

2 Mr. Johnson earlier expressed concern about
3 whether the operators in training were spending enough time
4 in plant walk-downs and that sort of thing.

5 Is that what you've -- is your twelve-hour day
6 responding to that?

7 MR. MAURIN: Yes, it is.

8 MR. WARD: Okay.

9 You wanted to get a professional trainer's
10 opinion on whether --

11 MR. CATTON: Whether sixty hours a week is
12 effective. I kind of have my doubts.

13 Another comment Eric Johnson --

14 MR. MAURIN: We'll be doing this, Professor
15 Pearson, for about two and a half months. It's not a
16 situation where we'll be going on for eight, ten months
17 or anything like that.

18 Dr. Sabri will comment on this later. In my
19 own discussion with her, I believe she indicated to me that
20 this will be effective for this period.

21 People will still be getting off two days a
22 week.

23 MR. CATTON: I don't know anything about the
24 intensity and so forth, but sixty hours seems a lot.

25 There was a comment by Eric Johnson about the

1 follow-up program, to see if your training objectives were
2 being met. Would you like to comment on his criticism?

3 MR. MAURIN: I think we have done that. We
4 now have in place a chart which shows the systems that are
5 to be covered and learned by each individual each week,
6 with a check-off mechanism and that chart is displayed
7 prominently around the plant.

8 One will also be in my office, to make sure
9 that we keep up with this thing; that we are not falling
10 behind.

11 We feel confident that with the training program
12 now in place, that we will have qualified licenseable
13 operators by April.

14 Dr. Sabri will mention this also, but in
15 February, we have contracted the services of Jerry Holman,
16 who was a prior NRC Examiner and now has his own company.
17 But he will come in to do an evaluation on us. He did an
18 evaluation in August. He's going to come by on a monthly
19 basis to do many evaluations, but, then, in February, he'll
20 come by to give NRC-type examinations to the people, so that
21 we'll know for sure where we stand.

22 MR. CATTON: It will be interesting to have
23 your training officer also comment on that approach to
24 passing the examination.

25 Jerry Holman is very effective and I think that

4-12

1 with his help, you will pass the exam but I wonder if you
2 will pass the exam with properly trained operators.

3 MR. MAURIN: We are sure that we will.

4 You asked me also to address the amount of
5 experience that we now have within our nuclear operations
6 department.

7 The headings here are misleading. The heading
8 to the left is really Total Nuclear. The heading in the
9 middle is really Commercial Nuclear, as defined in the
10 Regulatory Guides. In other words, experience in design,
11 experience in start-up counts and then the right heading
12 is really Nuclear Commercial Operations, which is that
13 experience gained with commercial operating plants.

14 You'll notice that back in March, we had those
15 levels of experience and we have now improved that.

16 In Nuclear Commercial Operations from 209 to
17 252.

18 In Commercial Nuclear from 341 to 1010 and in
19 Total Nuclear, from 1490 to 1826.

20 One other comment.

21 Commercial Operations is included in Commercial
22 Nuclear and then those two are included in Total Nuclear.
23 So these are not separate and distinct columns.

24 But we think that we have seeded through the
25 whole organization a nuclear experience and background

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1 which is adequate, which will be adequate, and we haven't
2 stopped looking for experienced people.

3 I believe that I have really already touched
4 on this. You'll notice in license reactor training, we
5 have thirty-eight (38). The twelve and twelve desired
6 would be for a six-person shift. That would be six RO's
7 and six SRO's, and the minimum required, of course, is four
8 RO's and four SRO's. I mean, eight and eight.

9 Now, in one case the desired represents about
10 two-thirds of the thirty-eight (38) passing the exam .

11 You'll notice also that we anticipate the
12 operations superintendent getting an SRO. The assistant
13 plant manager, technical services, getting an SRO, the
14 STA coordinator an SRO and then the plant and then some other
15 people also getting SRO's, for a total of about thirty-two
16 (32) being desired.

17 MR. SIESS: I am a little confused by your
18 terminology.

19 Required is based on four shifts? And desired
20 six shifts?

21 MR. MAURIN: Yes, sir.

22 MR. SIESS: Can you operate with four shifts
23 and a training program?

24 MR. MAURIN: It's not a desirable thing .

25 The desirable thing is to have six people per shift position.

1 But, as a result of the situation that now
2 exists within the industry, the demands for licensed people,
3 people going off to other utilities and in the contractors
4 and the consultants; there are plants now operating with
5 four people per shift and, as far as I know, they are
6 maintaining their requalification requirements, but, of
7 course, with difficulty, with a lot of overtime.

8 MR. ZUDANS: To the previous slide, I would
9 like to ask a question.

10 Could you point to these positions, the ones
11 that have been with the company since the beginning of
12 construction. Are there any in any of these categories?

13 Or let's say, since early stages of
14 construction.

15 MR. MAURIN: We began construction, really, in
16 about 1974.

17 MR. ZUDANS: Right.

18 MR. MAURIN: Two or three of our senior
19 reactor operators were with the company at that time but in
20 fossil plants.

21 The assistant plant manager, technical support,
22 has been with Louisiana Power and Light, as I said, for some
23 15 or 20 years and he's been in the nuclear program now for
24 -- I don't know. Eight years, Dave?

25 Something like eight years.

4-15

1 The maintenance assistant superintendent, I see,
2 previously served in one of our fossil plants and he has
3 been around for eleven or twelve years, but not all of that
4 time at Waterford. Maybe four or five years at Waterford.

5 MR. ZUDANS: Thank you.

6 MR. MAURIN: And I don't know that those numbers
7 are exact.

8 There was a shift technical advisor program
9 given at Waterford 3 under the training department and
10 these were all engineering graduates. The bulk of them
11 relatively young and beginning the program were eighteen.
12 Fifteen successfully completed the program.

13 They came from the sources listed at the bottom.
14 We have since lost one to another company, so that we now
15 have fourteen engineers who have successfully completed the
16 STA program and we have three more who we feel confident,
17 the three who did not complete, we feel confident that they
18 will be able to complete.

19 Some of them didn't complete because they didn't
20 have the opportunity -- it wasn't possible to go to
21 simulator training and that kind of thing.

22 MR. CATTON: So you have seventeen?

23 MR. MAURIN: We hope to have seventeen, yes.

24 MR. CATTON: Of the seventeen, how many have
25 had actual plant experience?

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1 MR. CATTON: Three or four.

2 MR. MAURIN: Four.

3 MR. CATTON: And what was that experience?

4 MR. MAURIN: I'm going to ask -- I can't give
5 you that but I will ask Dave Lester to address that when
6 he comes up.

7 There was one other question I should answer
8 while I'm here.

9 The question was, why has the Health Physics
10 group grown?

11 I think it grew in response to a couple of
12 things. One of them was that our Health Physics people were
13 able to get around to see what the other plants were doing
14 and were able, from that experience, to justify more
15 people.

16 The other thing was that there is a new
17 commitment that there be a health physics technician on
18 shift. So that added to the total number.

19 Those two things above all others.

20 MR. WARD: Lee, why do you want so many
21 STA's? Are you just training a lot? Do you think that's
22 good training? I mean -- the STA program only called for
23 six of them; right?

24 MR. MAURIN: Mr. Ward. Yes. If they're on
25 shift.

4-17
1 We are approaching it from a duty-day concept
2 where an STA will have a full duty-day, twenty-four hours,
3 when he comes up on the list.

4 We believe now and, of course, I know there's a
5 lot of discussion -- a lot of pros and cons about that --
6 but at the time we started, we believed that we could best
7 fulfill the needs of the company plus the career
8 opportunities for those people, by approaching it in that
9 manner.

10 MR. WARD: That's right. I recall you
11 saying that before. I understand.

12 MR. MAURIN: Right, and to give it continuity,
13 the person who headed the STA group would be full-time and
14 that's what we call our STA coordinator.

15 MR. RAY : What do you mean by a twenty-four
16 hour duty day?

17 MR. MAURIN: The person would be available as
18 a shift technical advisor for the full twenty-four hours
19 of the day. We would provide a little apartment right there
20 at the plant and he would spend whatever time is necessary
21 within the plant, to keep abreast of what is going on and
22 he would be available on-call within a matter of minutes
23 at any time.

24 He would also be notified throughout the day
25 when important changes had occurred in plant operations.

4-18

1 MR. RAY: So he's not standing, looking over
2 the shoulder of the operators, as to what's going on on a
3 twenty-four hour a day basis?

4 MR. MAURIN: No.

5 MR. RAY: And you don't have anyone doing that
6 for twenty-four hours? I mean, any three doing that for
7 twenty-four hours?

8 MR. MAURIN: No, we would not have that, Mr. --

9 MR. RAY: You have one, presumably, on the day
10 shift and the other two shifts, he's in residence but not
11 with his hand ready to touch --

12 MR. MAURIN: To go beyond that, we had not
13 envisioned on this duty day that person necessarily ever
14 being in the control room, looking over the shoulder of
15 the operator.

16 It could be that for his normal eight hours,
17 that he would utilize those in his normal duties, but be
18 available right there and kept abreast of what was happening
19 within the plant.

20 MR. ZUDANS; Now, I think I understand.

21 He has other assignments normally?

22 MR. MAURIN: Yes.

23 As an example, if this were a plant engineer
24 and he came up on his duty day, he would report, if the
25 shift change were at 8:00 o'clock, he would report, go up

4- 19

1 to the control room, get oriented as to what was going on
2 in the plant and full familiar with what was going on in
3 the plant and then maybe return to his normal duties in the
4 plant engineering group, until the end of the normal work
5 day.

6 Now, as plant evolutions occur or operations
7 occur that are significant -- you know, say a ten percent
8 change in load or something like that, he would be made
9 abreast of that and he would be available to go up to the
10 control room to see what was going on.

11 Now, following the regular work day, he would
12 spend some time in the plant but he would also live in that
13 little apartment there, for the day, where he would be
14 free to do as he chose and then -- but would be available
15 for call out.

16 MR. RAY: He's aboard ship, in a strict sense?

17 MR. MAURIN: He's aboard ship.

18 MR. RAY: So I can see the analogy.

19 MR. ZUDANS: Now, how does it physically, --
20 now, then, the next STA for the next day, would they rotate
21 in this case or, if a person --

22 MR. MAURIN: What we had in mind is, if there
23 were seventeen, there would just be a seventeen-day
24 rotation, then each seventeenth day an individual would come
25 up for duty.

4-20

1 MR. ZUDANS: So in other words, each
2 seventeenth day, he would be available, essentially, twenty-
3 four hours a day.

4 MR. MAURIN: That's correct.

5 MR. ZUDANS: And that's the only day he would
6 reside in that apartment?

7 MR. MAURIN: That's correct.

8 MR. ZUDANS: You would have to change laundry
9 very day? Right?

10 MR. MAURIN: That's right.

11 MR. BENDER: That's not an STA job?

12 (Laughter.)

13 MR. ZUDANS: That sounds very interesting.
14 That's a very interesting concept.

15 MR. MAURIN: We didn't think it was necessarily
16 unique. I believe we thought that other people were doing
17 that.

18 MR. RAY: Your tentative breakdown by department,
19 is this where they are now assigned in the organization
20 and that's Waterford? That isn't any central engineering
21 organization, for instance? They're on the scene, at
22 Waterford.

23 MR. MAURIN: Plant engineering would be at the
24 Waterford plant. Nuclear engineering at the plant. Start-
25 up presently at the plant. Nuclear Project Support Group

1 in the metropolitan area of New Orleans, in Gretna.

2 MR. RAY: Thank you.

3 MR. MARUIN: Okay.

4 Well, if there are no other questions, next up
5 will be Dave Lester, the Plant Manager.

6 MR. LESTER: My name is Dave Lester. I am
7 Plant Manager, Waterford 3.

8 My presentation will be on the items shown in
9 this slide.

10 (Slide)

11 Before we begin, I'd like to address the question
12 of technical advisors. Four of those individuals have
13 previous experience, of which three were Navy nuclear
14 engineering officers of the watch. The fourth was a
15 LP&L employee we sent to Arkansas Nuclear 1 for a couple
16 of years for training.

17 Now, in addition to that training, the shift
18 technical advisors beyond the training program itself have
19 been sent to other utilities for undergoing start-up
20 testing at the present time.

21 In fact, further along in my presentation, I
22 will show you how we plan to use those shift technical
23 advisors in our start-up program.

24 The integration of contractors into the start-
25 up program was covered at our March meeting, if you recall,

1 and the slides I'll use are very similar to those.

2 I intend to point out the differences which
3 have occurred since our March meeting with the reps.

4 You might recall, for example, this slide
5 wherein I presented to you the arrangement we had for
6 conducting prerequisites and preoperations tests.

7 (Slide)

8 If you recall, our test program is based on
9 three phases. The prerequisite wherein we test components.
10 The operational, wherein we test systems and, finally,
11 integrated testing, some of which really aren't integrated
12 systems but just large tests like, for example, the
13 integrated heat wave tests.

14 The first two phases, prerequisite or component
15 testing and preoperational tests, are conducted under an
16 organization -- this organization.

17 The differences in this slide from the one
18 we presented at the March meeting, are the fact that we
19 have changed a little bit of the arrangement of the unit
20 coordinators in start-up and mainly the fact that LP&L
21 intends -- has and intends to participate more in start-up.

22 For example, you will recall that I spoke about
23 the permanent organization being in the solid line and the
24 start-up organization being in the dotted line and the
25 situation such that as we complete start-up, the start-up

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folks leave and we remain with the operating staff.

A key individual in each of the disciplines, was the start-up and maintenance engineer and at the time -- at the March meeting, I discussed the fact that this individual was responsible for both development of unit maintenance software procedures and so forth, as well as to conduct the start-up testing on these electrical lines and mechanical components.

Since that time, our maintenance assistant superintendent has assumed full responsibility for the permanent maintenance functions. The start-up and maintenance engineer no longer has to worry about that. We're far enough along in our procedural development and in actual practice in the use of the procedures, that permanent maintenance assistant to the superintendent is capable of handling all of the pure maintenance functions.

He has helped in supporting start-up and in that case, he does still report to a start-up and maintenance engineer.

You will recall also that we only talked about electrical but I indicated at that time that there were similar organizations both in mechanical and INC and the main feature of the discussion had centered around the fact that test teams got their engineering expertise from start-up; got their operations expertise from permanent

4-24

1 operating staff and got their craft expertise from the
2 maintenance staff.

3 Now, I'd like to point out to you, our electrical
4 maintenance, mechanical maintenance and INC maintenance
5 departments are much larger than just the permanent staff.
6 We mentioned the fact that if we staffed for this peak
7 period permanently, we'd have to have 1200 people on the
8 staff and we just don't have that many.

9 So, in that case, electricians, mechanics,
10 technicians and operators, sometimes --when cold license
11 candidates are in class -- may be contract personnel but
12 they are operating in the permanent organization, permanent
13 maintenance or permanent operations organization.

14 You might also recall that we discussed the
15 fact that LP&L conducts its testing even down to many of
16 the construction tests. We have control of all testing
17 within LP&L.

18 MR. WARD: Okay.

19 So everybody in the solid blocks are LP&L people
20 and the broken line blocks are contract people?

21 MR. LESTER: No. That's not true, Mr. Ward.

22 MR. WARD: Not quite true.

23 MR. LESTER: Everybody in the solid blocks are
24 LP&L people except that we supplement with contract people
25 down here.

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1 MR. WARD: Okay. Right.

2 MR. LESTER: Now, in addition to that, some of
3 these dotted line positions may also be filled by LP&L
4 personnel.

5 For example, the start-up manager is an LP&L
6 person or one of our start-up and maintenance electrical,
7 start-up and maintenance engineer is an LP&L person.
8 Some of our test directors are LP&L people.

9 For example, Lee showed you a chart which
10 indicated we had twenty-one people now in start-up LP&L
11 positions.

12 MR. WARD: Yes.

13 MR. LESTER: They fill various positions in the
14 start-up hierarchy to keep LP&L -- keep that kind of loyalty
15 in the start-up program.

16 MR. WARD: Okay.

17 Now, I think we had a question earlier about
18 -- Dr. Zudan's question about those twenty-three or some
19 fraction of the total start-up organization.

20 MR. LESTER: Yes.

21 I have a slide which I'll show you which indicates
22 the number of contract people we have by department.

23 MR. WARD: Okay.

24 MR. LESTER: Which will give you some feel for
25 that.

1 MR. WARD: And where on the schedule that
2 Mr. Maurin presented originally, do these -- do the dotted
3 blocks fade away now?

4 MR. LESTER: My slide will also show that.

5 MR. WARD: Will show that. Okay.

6 MR. LESTER: How we plan to utilize contractors
7 throughout the remainder of the test program.

8 MR. WARD: I think that's an effective
9 way to show that. It illustrates --

10 MR. LESTER: I'd like to point out one other
11 thing.

12 A dotted line is shown between myself and Tom
13 Wallington, my start-up manager. In fact, at the site
14 right now, since our meeting in March, we have assigned a
15 site director who has functional control over start-up.

16 His purpose is to bring start-up and
17 construction together. I still have administrative control
18 over the start-up manager and, as we move out of hot
19 functional, I'll probably take the lead for the whole site,
20 in getting systems into operation.

21 That's the intent right now.

22 MR. RAY: You mentioned in your last statement
23 implications on your long-range plans. Have you firmed up
24 the long-range use of personnel to a point where you know
25 where the LP&L people who are now in broken line blocks

1 will fit into your permanent organization?

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2 MR. LESTER: I can't say that we have that
3 figured out, Mr. Ray, but it is certainly on my mind that
4 we have to -- and it's on their minds, obviously, that we
5 have to put those people in the permanent organization.

6 What we have told them is that we will.

7 Now, going beyond the prerequisite operations
8 testing and into the integrated testing, that testing
9 will be conducted with the support of the start-up operations
10 in a large measure but, primarily, under my guidance.

11 This has been a recent change and, frankly,
12 as the result of -- from the fact that we believe we've
13 got an excellent STA program. We have trained our technical
14 advisors significantly at Waterford 3, in addition to the
15 fact that we are sending them off to these other test
16 programs and, as a result of that, we feel that we can now
17 take direct control on the permanent plant staff of the
18 integrated testing or the post fuel load integrated testing.

19 I should point out that this does not apply to
20 hot functional testing but it does apply beginning with
21 fuel and beyond.

22 The difference in this chart from the one we
23 showed in March, is simply the fact that this is now a
24 solid line. (Indicating.)

25 This is a person on my staff who will lead the

4-28

1 entire post fuel load integrated testing and not shown on
2 the slide, is the fact that the tech support superintendent
3 will take the lead in the testing now, instead of with
4 start-up leading, which is a contract man. Very qualified,
5 experienced contract man.

6 Instead of him leading the integrated test
7 program, Don McGaha, my tech support superintendent will
8 lead the program with this man's help .

9 By the same token, there is an individual on
10 contract with significant experience also, who will hold
11 the hand of this permanent LP&L test director.

12 So we fully intend to take full control of the
13 integrated testing beginning with fuel load and beyond.

14 That organization shows an integrated shift
15 test team. This next slide depicts that.

16 (Slide)

17 That shift test team, and again, you saw a slide
18 very similar to this in March. The only difference being
19 that this is now a solid line and that is a permanent LP&L
20 employee and the program will be -- the testing will be
21 conducted under the cognizance of that engineer, along with
22 the shift supervisor and his permanent shift organization.

23 Of course, there'll be need for contract
24 personnel to fill shift positions. But, again, the thrust of
25 this change is the fact that we now will control it

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1 directly from the plant status.

2 MR. BENDER: Excuse me.

3 Who does the shift test director report to?

4 MR. LESTER: The shift test director reports to
5 the --

6 MR. BENDER: It's probably in here somewhere but
7 I --

8 MR. LESTER: The overall integrated test
9 director.

10 MR. BENDER: All right.

11 MR. LESTER: This gent right here.

12 (Indicating.)

13 MR. BENDER: I see it. Okay.

14 MR. LESTER: He is responsible for carrying out
15 the integrated test program.

16 Obviously, this is a functional organization
17 just for carrying out this test program.

18 MR. BENDER: Thank you.

19 MR. LESTER: One of the positions which will no
20 doubt be a contract person, is the combustion engineering
21 representative and we have lined up a number of individuals
22 with experience to fill that position for combustion and
23 for LP&L.

24 Just for completeness purposes, we will go
25 from an organization like this, during post fuel load

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1 integrated testing to a shift organization like this, for
2 permanent plant operation and this is no different from
3 what you saw in March.

4 (Slide)

5 Lee mentioned that we have a nuclear operations
6 supervisor designated as shift supervisor and one designated
7 as control room supervisor. Either has the shift technical
8 advisor available to him and two RO plant operators and
9 three auxiliary operators. In addition, since he is the
10 corporate representative on site when the plant manager and
11 so forth, the hierarchy, is not there, he also has
12 supervision over the security organization and health
13 physics technicians and the radiation chemists.

14 ~~Q.~~ MR. WARD: When the plant is operating
15 normally, what routinely -- what fraction of the time do
16 you expect the shift supervisor to be in the control room
17 and what fraction of the time is he going to be out
18 elsewhere with other duties?

19 MR. LESTER: I would expect him to be out as much
20 as half the time. I would not want him to linger around
21 the control room. His job is to see what's going on on the
22 site.

23 But that's just an estimate. I don't know that
24 we've made a determination.

25 ~~Q.~~ MR. WARD: Oh, yes. I realize that. I

1 just wanted your estimate.

2 Thank you.

3 MR. LESTER: One of the things that we've been
4 very interested in doing is gaining the participation and
5 the experience we have discussed before, within our permanent
6 LP&L staff.

7 The comment was made that by use of contractors,
8 contractors gain all the experience and leave. Well, I
9 think the last two slides, last three slides, show a little
10 bit of how we're trying to keep that experience on site,
11 but in addition to that, just the process of our test
12 program has called for LP&L participation and this slide
13 just lists some departments.

14 (Slide)

15 I'll talk from the slide and give you and
16 indication of what we're doing so far.

17 Again, I don't want you to get the feeling that
18 when I say the maintenance department is doing all the
19 calibration, that it's all being done by permanent LP&L
20 employees, because there are just too damn many
21 calibrations to be done by our permanent staff. So, to the
22 extent we can use permanent staff, we hope to do so while
23 still having some permanent staff to look out for LP&L's
24 interests in areas that may not be involved in
25 calibrations.

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1 MR. LESTER: But in any event the Operators
2 have been doing the valve lineups for flushes and testing,
3 and so forth, supplemented sometimes.

4 The Maintenance people have been
5 doing -- Operations have been doing all of the tagouts.
6 The Maintenance Department does all the calibrations for
7 instruments, relay calibrations for electrical, circuit-
8 breaker checkouts.

9 The Mechanical Maintenance
10 Department, in the case of the core hydrostatic test, did
11 the entire assembly of the reactor. They put the internals
12 in. They put the head on. It was all done with our
13 Mechanical Maintenance Department. In doing these
14 evolutions we have been using permanent plant staff
15 procedures. So our Maintenance procedures are getting a
16 pretty significant workout during these component tests.

17 Now, I want to say that we have to
18 put more emphasis on specifically using permanent staff
19 people, and I'll tell you how we intend to do that in a
20 minute. But, basically, operations, twist valves, tagouts,
21 Maintenance does all of the testing of the components,
22 using permanent procedures where applicable. Maintenance
23 is also doing all of the metrology for the entire site.
24 Our metrology lab has been audited by several contractors
25 and we do all the calibrations, so forth and so on in our

1 lab.

2 Our Mechanical Maintenance Machine
3 Shop is doing quite a bit of the work for other contractors
4 onsite as well.

5 Quality Control on my staff is doing
6 the quality control surveillance for all of the startup
7 evolutions, as well as the maintenance evolutions.
8 Maintenance, by the way, is also conducting preventative
9 maintenance onsite.

10 Chemistry is conducting all of the
11 chemistry for the startup program. There is no other
12 chemistry entity other than my staff's chemistry
13 department. We are now located in the permanent lab
14 facilities, and will be involved in doing a lot of check-
15 out of that equipment from here on out in the test program.

16 Plant Engineering is heavily
17 involved in pre-service inspection. They are doing
18 technical reviews of purchase requisitions, those kinds of
19 things that would be normal evaluations for startup
20 operations.

21 Security, the entire security for
22 the site is being done by LP&L Security Department.

23 Yes, sir.

24 MR. BENDER: Dave, you may come to this, but
25 I'm just struck by this tabulation down here, and it leads

1 me to ask a question: Do you have any way of monitoring
2 the effectiveness of your chemistry group? Does anybody
3 come in and take a look at what they are doing?

4 MR.LESTER: It's funny you should ask the
5 question, Mr. Bender. We have gotten so much interest in
6 our chemistry department, that I think we'll have -- we
7 have to have a first-class chemistry department in order
8 to make comments. Our Safety Review Committee includes a
9 gentleman from outside the company, who has made a
10 specific emphasis on doing audits. Our offsite group is
11 developing capabilities to come in and help us in an audit
12 function.

13 The Quality Assurance Group, Tom Garrett, is
14 hiring, I believe -- Tom, correct me if I'm wrong -- an
15 individual versed in chemistry to do quality assurance
16 checks on chemistry. We had not originally intended to
17 bring it under the Quality Assurance, but it looks like
18 for sure it going to come under the Quality Assurance.

19 MR. BENDER: Well, that's an important issue
20 that deserves that kind of attention.

21 MR. LESTER: I'm sensitive to chemistry, and
22 I think I'll support chemistry --

23 THE REPORTER: I'm sorry, Mr. Lester. You
24 keep dropping your voice, and I'm having a great deal of
25 difficulty hearing you.

1 MR. LESTER: Okay. Do you want me to get
2 back here to the microphone?

3 THE REPORTER: I would appreciate it.

4 MR. LESTER: Chemistry has received a
5 tremendous amount of attention, and it will continue to do
6 so.

7 For example, we are now looking into
8 the sulphur business that came up as a result of Three
9 Mile Island Unit I, and plan to -- we are looking into it
10 to see what we can do to get controls over those trace
11 elements in the primary cooling system.

12 MR. ZUDANS: You described the LP&L staff
13 participation in many of these groups. Are these people
14 also at the same time going through the training?

15 MR. LESTER: They are going through training
16 for their permanent positions. They are also involved, not
17 as much now as previously, in the developmental things
18 that are required to make a staff operate once we are
19 ready.

20 Dr. Zudans, our developmental work
21 is now nearing completion, and now our emphasis on the
22 plant staff, I think you could talk to just about anybody
23 on the staff, is an objective that I've established for
24 people to practice operations, or to gain an operational
25 mentality.

1 MR. ZUDANS: Essentially the ones you have
2 described here are fully qualified to do the --

3 MR. LESTER: They are qualified to carry out
4 their functions in startup for sure. I'm not saying that
5 we've completed all of our training program, and I think
6 that won't occur until sometime shortly before fuel
7 loading.

8 MR. ZUDANS: This type of approach should make
9 the transition really very easy.

10 MR. LESTER: That's our intent. The name
11 of the game right now from here through fuel load will be
12 practice operations.

13 MR. ZUDANS: Very good.

14 MR. RAY: As I recall it, your instrumentation
15 and control system surveillance test will be a maintenance
16 function; am I right?

17 MR. LESTER: That's correct.

18 MR. RAY: How are you --

19 MR. LESTER: That's correct for the tests
20 that really require an I&C Technician. Some of those
21 tests may be able to be done by an operator on shift.

22 Most of the -- If you are doing a
23 calibration obviously you're going to have an I&C Technician
24 doing it. Whereas, if it's just to check a meter, or
25 something like that, an operator may be able to do it. But

1 those technical specifications are now, they have been
2 assigned to all departments. Primarily you are correct,
3 though.

4 MR. RAY: And I think it's a matter of
5 industry record that a very large number of SCRAMS are
6 generated by through the fact that to set up a surveillance
7 procedure in many cases you have to go into a half SCRAM
8 condition, and then somebody in restoring that misperforms
9 and trips the unit. Are you doing anything in your
10 training program to minimize this propensity?

11 MR. LESTER: I believe we recognize that fact.
12 Our intent is to have our I&C Technicians trained, probably
13 not as nearly as in detail as an operator, but in the
14 system performance itself, so that at least when they are
15 calibrating an instrument they will know the effect of
16 that instrument on the operation of the plant.

17 I'm not going to say every technician
18 will receive that kind of training, but obviously it's to
19 our benefit to reduce outages, and to the extent that we
20 train our people for that purpose we'll do so.

21 MR. RAY: But you recognize this vulnerability
22 and --

23 MR. LESTER: Yes, sir.

24 MR. RAY: -- you are addressing it?

25 MR. LESTER: Yes, sir.

1 Dr. Sabri may mention that, also,
2 in her training development work.

3 MR. BENDER: Where in that list up there are
4 is the responsibility for the technical records assigned,
5 and things like the condition of the pressure vessel, the
6 history of the steam generator tubes, things of that sort,
7 that you have to maintain surveillance over?

8 MR. LESTER: Records as a retention matter are
9 a part of the administrative services group, has an
10 administrative services manager that reports directly to
11 Lee Maurin, from a maintenance record point of view.

12 MR. BENDER: Are any of those in that list of
13 functions up there, or is that somewhere else?

14 MR. LESTER: Well, these are the generators
15 of the records, and the users. They don't maintain them.
16 The maintenance people, obviously, when they do a
17 calibration check it goes into the records.

18 MR. BENDER: Yes. I guess I'm somewhat
19 conscious now of the -- who is looking at those records to
20 be sure you've got everything you need, and that they
21 represent the plant, and things of that sort, and there
22 is a place where -- there's a repository, but the repository
23 is just that, it's a repository, and somebody has to be
24 conscious of whether you've got everything, whether it's
25 in the right form or not, things of that sort, that have

1 been troublesome in the past.

2 MR. LESTER: I have to say, gathering up the
3 records that go into that repository is no small task. We
4 identified that quite a while ago. I won't say that we are
5 100 percent there. In fact, I think we have some work to
6 do in that respect. We have recently assigned that
7 responsibility to the Nuclear Project Support Group to
8 lead, but there are elements throughout the project that
9 get involved, including construction. Ebasco design, our
10 own maintenance and startup efforts.

11 MR. ZUDANS: Wouldn't that normally be a QA
12 or QC function?

13 MR. LESTER: What is "normally," Dr. Zudans.
14 There's a lot of technical information that has to go into
15 it.

16 MR. ZUDANS: I know that.

17 MR. LESTER: Certainly there's Quality
18 Assurance aspects. Such mundane things as humidity
19 control, temperature control, and the records storage
20 vault, and so a lot of people get involved in it. It's a
21 difficult thing to get together.

22 MR. WARD: Okay. We had better move along,
23 Dave.

24 MR. LESTER: We recently, as Lee indicated,
25 completed our cold hydrostatic test. Cold hydrostatic

1 test was really, in my opinion, the first opportunity we
2 had to bring every element of the project together and
3 try to work it as a team. I think we carried out cold
4 hydro in an excellent fashion. We did it ahead of time
5 on our current schedule, but we also recognize some
6 deficiencies having had that experience behind us in the
7 participation of LP&L personnel in the startup program.

8 As a result of that we have now
9 developed a planning book for purposes of assuring our-
10 selves that when we come to hot functional test, pre=cold/
11 hot functional tests that departments will be prepared to
12 make better use of that in gaining experience on the plant.

13 I don't intend to go through that
14 slide entirely, but I'd like to make a few points. First
15 of all, here's the book (indicating) I have a copy of it
16 here. The book was developed under the cognizance of that
17 individual who fills that now solid block of integrated
18 test director. The reason for that is that much of the
19 hot functional testing that will -- pre-cold/hot functional
20 testing that will occur between mid March and the end of
21 February will occur again post fuel load. We repeat many
22 of those tests. So since he is responsible for the test
23 after fule load and he is most knowledgeable of these
24 integrated test procedures we had him coordinate putting
25 this plan together. And it's based on the actual startup

1 hot functional schedule. We have in here a 24-hour
2 coverage by plant management, including myself, and then
3 each department has its own plans for personnel
4 participation, for communciations, and for their own
5 equipment checkout, equipment and procedure checkout.

6 So we have identified in relative
7 detail how we plan to participate in pre-cold/hot
8 functional tests. I think the book is relatively new, and
9 it will certainly be refined between now and the middle of
10 January, but already I believe it is pretty advanced.

11 Beyond that we have the beginnings,
12 and I have a copy of it here. It's really a preliminary
13 draft of a power extension manual for the plant to use
14 during post fuel load testing, again to gain as much
15 experience practicable during that period for permanent
16 LP&L employees.

17 MR. ZUDANS: Now, this participation book
18 is essentially a companion to the complete test plan?

19 MR. LESTER: It's separate and distinct from
20 the test plan, but it uses the test plan as its basis.

21 For example, if we are going to do
22 an, bore an addition test during pre-cold/hot functional
23 tests, which we will, then the chemists will take full
24 advantage of doing the sampling and learning the sampling
25 techniques for boron. The operator should get some feel

1 for maybe some thumb rules on time of boration in order to
2 gain a few parts per million boron, or whatever they can
3 develop some thumb rules for the plant specific condition.

4 Some of the departments have
5 included matrices, for example, which include on one column
6 the names of their technicians or people, and along the
7 top the specific procedures that they desire to be
8 practiced during pre-cold/hot functional tests.

9 The fact that we are getting
10 participation does not by any means eliminate the need for
11 contract services, as you well know. And just to indicate
12 how we are equipped to gain contract services, I have
13 included this slide in the package. Those contracts are
14 all in place with the exception of the last word at the
15 margin, and we expect to put out requests for bids this
16 month for a maintenance contract.

17 MR. BENDER: I'd like to get a little feel
18 on what the maintenance contract provides to you.

19 MR. LESTER: Okay. We expect there will be a
20 significant number of manhours devoted to modifications,
21 retrofits, and early-life problems with the plant, just
22 as other plants have experienced.

23 In addition to that, it may be to
24 management advantage to actually assume some completion of
25 construction work in the plant staff, because I think we

1 may be better equipped to complete some of these final
2 touches on systems. For that purpose we want to get a
3 single contractor in here who is capable of working
4 nuclear plants, with all of the health physics and security
5 problems associated with it, and can provide the
6 supervision for the local craft to complete this work.

7 MR. BENDER: I take it there are organizations
8 out there that are willing and able to provide these
9 services and have the qualified people on hand?

10 MR. LESTER: Can't keep them away. Yes, sir.
11 They are ready, willing, and able to do that.

12 MR. ZUDANS: Could you briefly indicate what
13 each of these, say, consulting groups --

14 MR. LESTER: I meant to do that before, Dr.
15 Zudans. Let me recall for you our philosophy regarding
16 contract personnel. Where it is possible to get a
17 contracting company to do a well scoped piece of work, we
18 might give that piece of work to the contractor. Where it
19 is necessary for us to gain expertise to supplement
20 staff we are much more interested in individual resumes.
21 All right. So if I were to go down and say "What contractor
22 is doing what?" it would be inappropriate except for maybe
23 a few of the areas. For example, general physics is doing
24 some work for us in the area of fire protection strategies.
25 Quadrex is helping Dr. Sabri quite a bit in the development

-13
1 of some specific well-scoped training program. On the
2 other hand, we have people from TERA Corporation who are
3 dispersed into the staff for that particular personal
4 expertise, and others, as well.

5 MR. PEARSON: What happened to Lockheed?

6 MR. LESTER: They --

7 MR. PEARSON: Weren't they helping you with
8 your control room design in this way?

9 MR. LESTER: I'm going to have to let Dr.
10 Sabri discuss that when she comes up.

11 And to give you an idea of how we
12 anticipate the use of contractors to grow from here on out,
13 this slide was prepared. Actually the heading should read
14 "At Fuel Load" and "At Commercial Operation," not "Through."
15 Again, as Lee Maurin pointed out, you know, it's our
16 desire, just as it would be the desire of any smart
17 management to gain as much experience for our permanent
18 personnel as possible, and have them do as much as
19 possible. There's just so much work that it's impossible
20 to do, you know, do it without a lot of contract people, I
21 should say.

22 If there are no further questions,
23 I --

24 MR. WARD: Let's see. If we go to the
25 question of the 23 people in the startup organization, --

1 MR. LESTER: Yes.

2 MR. WARD: -- so they work with 172 here.

3 MR. LESTER: You see, that's supplemented now
4 by 172 contract folks, many of which have several startups
5 under their belts, and that's true for any of the
6 departments. As you can see, the maintenance craft is a
7 relatively large group. On the other hand, health physics
8 is a realively small group, and those three people are
9 doing some very specialized developmental work on dosimetry
10 and so forth.

11 MR. ZUDANS: Quality Assurance, why is that so
12 small in terms of contractors? Do you have all of your own
13 staff to take care of --

14 MR. LESTER: We have, I don't remember the
15 number. I think it might be in one of the earlier slides
16 in Tom Garrett's group, a relatively large number of
17 Quality Assurance personnel, but Tom now is in the process
18 of trying to hire additional contractors.

19 MR. ZUDANS: Because if you -- Say a
20 contractor is doing the construction work within the plant,
21 who then is the Quality Assurance for that work, the
22 contractor himself?

23 MR. LESTER: The contractors provide Quality
24 Control. Ebasco services provides a level of Quality
25 Assurance, and then we have a level above that. So there's

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1 a lot more quality assurance people on site than just the
2 LP&L Quality Assurance people.

3 MR. ZUDANS: They are just not identified in
4 these sections.

5 MR. LESTER: They are not identified in this
6 section. This does not identify any of the construction
7 craft. I should have said that. If I left you with that
8 impression, I didn't mean to. This is supplements to the
9 LP&L staff, plant staff, nuclear operations department.

10 MR. ZUDANS: Oh, okay.

11 MR. LESTER: It does not include construction
12 at all.

13 MR. WARD: Any other questions for Mr. Lester?

14 (No response.)

15 MR. WARD: Okay. Thank you. Let's go ahead
16 with the discussion of training then, please.

17 MRS. SABRI: My name is Zena Sabri, and I'm
18 the Director for nuclear training with Louisiana Power &
19 Light.

20 Last March we briefed you on the
21 objectives of the training program. I'll be briefing you
22 today on progress ultimately meeting these objectives.
23 I'll be briefing you on the status of training of
24 personnel, and I'll be stressing particularly the licensed
25 operator program status. We will be ready to discuss in

-16
1 detail the status of other non-licensed operator training
2 programs. Mr. Charlie Toth, Training Manager for
3 implementation can address this to you, if you want to go
4 into detail in non-licensed operator training program.

5 You remember back in March we said
6 that one of the key objectives that we had in this training
7 program, is to make sure that feedback from industry-
8 related experience is fed back in a timely manner, in a
9 sensitized piece of information to all personnel training.
10 I'll be briefing you on how we are doing it for all
11 personnel, but with more emphasis on licensed operator
12 training, and I'll be discussing the simulator we have
13 committed to have our specific simulator. I'll be
14 discussing the characteristics of this simulator.

15 And, meanwhile, Mr. Toth will be
16 briefing you on how we are making sure that the simulator
17 training that we have now in combustion engineering, which
18 their simulator does not really represent the plant that
19 we have. How we are feeding back plant specific information
20 to compensate for that, you know, lack of fatality between
21 the combustion engineering simulator and between our plant
22 specific information.

23 Again, I'll be addressing the
24 characteristics of the future simulator. Mr. Toth will be
25 addressing how we are feeding industry-related events in

-17 1 the current simulator, including using the compact
2 simulator that we have rented and is available now onsite.

3 And the last one is easy to answer,
4 whether there will be an SPDS system? Yes.

5 These are some of the objectives
6 that we discussed with you back in March, and to make sure
7 that we have on a continuous basis sufficient number of
8 trained operator, and by this Professor Catton we do not
9 mean operators that can pass the license exam. We mean
10 operators that really know the plant, and one of the
11 criteria is to make sure that everyone of these operator
12 can take a recent event and tell us what does this recent
13 event mean to this particular plant.

14 When we go back to the plant we show
15 you how we are accomplishing this. We have a half scale
16 model of the plant containment that has every pump and
17 valve in the plant on it. I expect every operator to be
18 able to show where is every valve is in this, you know,
19 containment model, and also to tell us, and that's during
20 their exam, their oral exams, to tell us what does it mean
21 to have this valve closed in a combination with couple of
22 pumps in another system? If they are able to do that,
23 then they meet the requirement for being recommended to an
24 NRC exam. And for sure if they meet that requirement they
25 will pass any rational, reasonable NRC exam, which that's

1 a different question. Okay.

2 MR. CATTON: I think my concern was more the
3 reasonableness of the NRC exam, and I was hoping that you
4 wouldn't devote too much effort to passing it.

5 MRS. SABRI: No, sir, we are not. That's
6 just --

7 MR. CATTON: I would like to see your course
8 outline for them out there this afternoon, if possible.

9 MRS. SABRI: We'll be happy to do that.

10 We have 24 prospective candidates
11 for the hot license class, and as Mr. Maurin discussed
12 that's, you know, we really have quite a few people to
13 make sure that we have enough personnel for the -- to be
14 licensed operators.

15 Now, in terms of feedback from
16 operating experience, we do have one contractor on site
17 who is seeking every system description, whether it's
18 integral system description or balance of plant system
19 description. This organization have analyzed all past
20 operation experience, you know, of the LER type, extracted
21 from it the human related or human initiated events, and
22 what we are having them to do is, for example, when you
23 talk about the HIPSI system, we have a section that goes
24 after the system description for HIPSI system, whereby
25 they tell them, say there was, say, an operator error that

1 happened to this type of a pump, they make sure the error
2 was so this happened in 15 other plants and it led to so,
3 so they not only take the synthesis of all past operation
4 experience, but they make it plant specific, and we'll be
5 happy to show you this, also, at the plant.

6 MR. CATTON: What about things like operating
7 characteristics of the HIPSI pump? I mean does the operator
8 know how much water he can get in as a function of the
9 pressure of the system? Does he know these kinds of things?

10 MRS. SABRI: Yes. That's part of the system
11 description, yes.

12 MR. CATTON: So he knows the head curve and
13 so forth?

14 MRS. SABRI: Right.

15 MR. WARD: You say the organization that is
16 making this analysis of LER, you said there's an organization
17 at the plant. Is that part of the training organization?

18 MRS. SABRI: That's part of the contracted
19 services, sir, under Don Luther's organization. Part of
20 his program is program, update of program development, and
21 this is also what is unique about the organization, and
22 that's one of the reason for the 55 people that we have.

23 MR. WARD: This is under the training program
24 development --

25 MRS. SABRI: Yes.

1 MR. WARD: -- part of your outfit, but it's
2 done by the contractor.

3 MRS. SABRI: It's done by contractors, yes.

4 MR. WARD: Okay. I understand.

5 MR. ZUDANS: And, Dr. Sabri, did you say that
6 you have the operating experience analyzed in this fashion
7 for every system in the plant?

8 MRS. SABRI: The way we are approaching it is
9 that they have analyzed there's something like 160 manyear
10 of experience in operating, all past operation experience.
11 Okay. They take their data bank and then extract from it
12 for example all events there is to the HIPSI system, if
13 this is the system that you are interested in.

14 MR. ZUDANS: Yeah, I understood what you do.
15 I just wanted to know whether you applied this concept to
16 all important systems.

17 MRS. SABRI: All safety related systems, and
18 all systems, again, one or the other approaches, particularly
19 the HIPSI system, we have done a PRA work for it, so all
20 event sequences that are high frequency -- there is a high
21 frequency use of this system, and also can have a high
22 probability in the high risk value associated with its
23 failure, those are the ones that we are trying to stress
24 at this first phase of operation, this first phase of
25 development. Not for every system.

-21 1 MR. ZUDANS: It's a very interesting way of
2 factoring the actual experience into this. It's really
3 interesting.

4 MR. CATTON: Do you do this with things like,
5 say, the service water system, and the secondary side, as
6 well?

7 MRS. SABRI: Okay. We are doing it now for
8 the ox -- I can show you some of the results from the ox
9 feed system, because we have done both a PRA and data
10 analysis on it, and the HIPSI system, whereby you can
11 really -- you notice we said here we are going to be
12 emphasizing areas most contributing risk, and that's how
13 we are approaching it, risk meaning the frequency kind of
14 sequences, and we are trying to address both.

15 MR. CATTON: Who is your contractor?

16 MRS. SABRI: TII.

17 Any other questions there?

18 (No response.)

19 MRS. SABRI: Another feature there is the --

20 MR. CATTON: Who is TII?

21 MRS. SABRI: Technology International
22 Incorporated.

23 MR. CATTON: Where are they?

24 MR. PEARSON: I think they are at Palo Alto.

25 MR. BENDER: California.

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1 MRS. SABRI: The other factor thereto is, for
2 example, we do have onsite the past manager of NPRGS. He
3 is, again, part of the organization -- a contractor
4 reporting to Mr. Don Lowe, who is setting up the NPRGS
5 system, and developing a statistical system by which we
6 can extract, you know, since the LER only address certain
7 aspect. NPRGS covers more than LERs. So he is developing
8 a system by which we can extract from NPRGS things that
9 relates to trends, and this will cover not only licensed
10 operator, but all other personnel.

11 So, you see, we are really very
12 sensitive to make sure that past operation experience is
13 fed back into training program.

14 Okay. During the, for example, hot
15 functional we try to emphasize the interfaces between
16 operators and between other plant personnel, like when
17 does operator need the HP? When does he need the
18 maintenance staff? When does he need the chemistry staff?

19 MR.CATTON: Is there one of your people on
20 PORC? That is the --

21 MRS. SABRI: Yes, sir. Mr. Redonda, who is
22 the training development, manager of training development,
23 he is on PORC, and I am on the systems review committee.

24 Now, with cold license program, you
25 know, there are very specific elements that are set for us

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1 by the regulatory requirement that need to be met. So
2 when I was talking about both short term and long term
3 objectives, one of our key objectives now is to follow
4 very, very closely the cold license program progress. Okay.
5 I do agree with Eric, with Mr. Johnson, that we do not have
6 that much time. We are aware of that. There is no fact left
7 in the time that we have, so the way we are structuring and
8 the way we are managing the program now, we do realize that
9 there is a challenge ahead of us, whether it is for
10 licensed program, operator program, or other personnel
11 program, but I have every confidence that we will be able
12 to have every individual appropriately trained before fuel
13 loads, which is the date that we are shooting for, and I
14 believe that --

15 MR. CATTON: Are you going to comment on the
16 60-hour week?

17 MRS. SABRI: Yes, sir. Okay. Your concern
18 there was whether we are going to be asking everyone to be
19 there for 60 hours a week. No, we are not. The 12 hour --
20 See, there is a 10-hour mandatory, whereby they take six
21 hours, for example, if there is a classroom they take six
22 hours in it, and there is many of them four hours, whereby
23 they work the system in the plant. We did have, as Mr.
24 Maurin mentioned, we did develop -- and that was done
25 following the NRC visits, they did point to us something

1 that, you know, we agree with them that we need to really
2 follow more closely, and have a much more rigid control in
3 progress for every individual. So we did develop a matrix by
4 the name of every individual, the name of every system that
5 he has to finish by the qual card. Okay.

6 We follow this on a weekly basis,
7 what every individual in the class have to finish a certain
8 number of systems. Now, if he does not finish the number
9 of systems that he has to finish, then in this case, you
10 know, he is required to spend 12 hours to finish it. So
11 far there have not been any, the way the progress is, and
12 it does not seem there is going to be any whereby we ask
13 them to have to spend the 12 hours.

14 MR. CATTON: I guess I'm confused. I thought
15 earlier we were told that people who were in training were
16 spending a 60-hour week. Now --

17 MRS. SABRI: They are authorized --

18 MR. CATTON: -- from what you have said it's
19 a 50-hour week?

20 MRS. SABRI: They are authorized to spend,
21 and we are willing to pay overtime up to 12 hours per day,
22 so that's 60 hours per week.

23 MR. CATTON: What is the average day for one
24 of the trainees?

25 MRS. SABRI: It's about 10 hours per day.

1 MR. CATTON: Three?

2 MRS. SABRI: Ten hours per day.

3 MR. CATTON: Ten.

4 MRS. SABRI: And, again, you know, it's, they
5 realize and we realize that we have a limited time, and --

6 MR. CATTON: And how long will this 50 hours
7 per week go on?

8 MRS. SABRI: Until the systems are walked
9 through, every procedure is as it applies to a system is
10 verified as far as the system is concerned, until they
11 really, you know, know the physical plant. There is no
12 easy way to know the physical plant, and we feel that at
13 this stage where the plant have, you know, is really in
14 a final stage where there really isn't that many with
15 implications, this is the best time to do these walk
16 throughs.

17 MR. CATTON: I understand, but I'm still
18 having a little bit of trouble getting the measure of this.
19 Is it for six months, three months, or what? How long is
20 it going to take this person to do these things at the
21 rate of 50 hours a week?

22 MRS. SABRI: Well, for the qual cards, the
23 total time -- I can answer that later. For the qual
24 cards we estimate it takes something like 400 hours total
25 to finish all system qual cards.

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MR. CATTON: Okay. Now, that's in excess of their eight hours per day.

MRS. SABRI: Well, the eight hours per day, you know, the operators are now relieved from every duty except training. They are returned on the shift during hot functional, and there they are carrying both their work -- it's on-the-job training, and there they also get a training as far as integrated plant response. They will be finishing the four-month classroom and transient analysis on November 18th. So from November 20th they'll be on shift until they pass their review period. And when they are on shift, again, they are finishing the system qual cards.

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1 MR. CATTON: Maybe you can explain this to me
2 later, because right now I'm going to give up.

3 MS. SABRI; Okay.

4 Maybe the next slide will explain that.

5 (Slide)

6 As part of the -- to assure ourselves of any
7 area of weakness or any area that needs more emphasis, is
8 addressed for the whole group or for individuals in the
9 group.

10 We do have Mr. Jerry Holman, who has been
11 conducting license operator exams ever since there was one,
12 come in and give an independent evaluation of the progress
13 of the licensee candidates.

14 These are the statements that are made by Mr.
15 Holman in his reports in August. Remember, in August, that
16 was not intended to be an NRC-type exam. We did not expect
17 at that time to have any of the licensee's pass an NRC-type
18 exam because there were certain areas that we knew we had
19 not covered yet.

20 These areas were procedures and the rest of the
21 knowledge of the technical plant. Some of the procedures
22 were still being finalized.

23 If you look at the individual and the groups
24 score, all of the areas that had been covered in training,
25 the majority of the class did pass it on the SRO and RO level.

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2 The only two areas where you do find that the
3 operators do not meet the passing criteria are procedures
4 and we do realize that and we have a plan of handling it,
5 and we have some weaknesses both administrative and normal
6 operating procedure, so we do have a plan, as I'll show you
7 in the rest of the training program, to make sure that these
8 areas of deficiencies are addressed.

9 Knowledge of the physical plant, procedures
10 and, again, our involvement.

11 I think Mr. Lester addressed this in his
12 presentation.

13 So the knowledge of the physical plant and the
14 procedures, we have no a system of qual cards, whereby
15 every licensed candidate has to walk every system in the
16 plant, know where every valve and every pump is and the
17 procedures that goes with this system.

18 As Mr. Maurin said, we are following this on
19 a weekly basis.

20 So rigid supervision will be followed between
21 now and the time they finish the qual cards.

22 MR. ZUDANS: Could you qualify that? I thought
23 previously you mentioned that qualification cards only were
24 used for non-operators.

25 MS. SABRI: We are using them now for both
non-licensed and licensed operators.

1 MR. ZUDANS: All right.

2 MS. SABRI: The licensed operator, we did give
3 them the qual cards before. We assumed that they know that
4 they have to turn these qual cards.

5 They were undergoing quite a bit of other
6 training, so, you know, there was a lack of following up
7 on them to make sure they had turned in these qual cards in
8 a timely manner.

9 MR. ZUDANS: Now, how does this aspect work,
10 the qualification cards? Could you give an illustration?

11 MS. SABRI: Of the qualification cards?

12 MR. ZUDANS: Yes. How is this done?

13 MS. SABRI: For example, I can show you this
14 one. Look at the slide.

15 (Slide)

16 And tell him the objectives. For example, he
17 is supposed to know so and so and so about the system. He
18 is supposed to review this operating procedure in this
19 system. He is supposed to be -- and it's very specific --
20 system interfaces. Like, for example, if you have one
21 system affecting another, he has to review that.

22 And he has to review a particular chapter in
23 the FSAR that relates to that system .

24 After he has done that, then there is group of
25 system experts -- one of them is in training, one of them

1 is in the start-up, one of them is in operations and that
2 system expert is supposed to examine this individual to
3 make sure that he has done all that and he signs off.

4 MR. ZUDANS: And what is it? He has a specific
5 physical card that the results of this are marked?

6 MS. SABRI: Yes.

7 MR. ZUDANS: And he has to go through this for
8 a given system several times?

9 MS. SABRI: System by system until he feels
10 comfortable and there is also the oral exam and the system
11 expert probing into his knowledge.

12 MR. ZUDANS: Okay, and if he did well on the
13 first test, that's the end of that qualification card?

14 MS. SABRI: Well, that's right. That's the end
15 of that qualification card, but we still have a three-
16 phase oral examination, by which we make sure that he didn't
17 forget something. You know, we keep on covering all that
18 has been covered after the training program.

19 MR. ZUDANS: I see.

20 I like the qualification card concept because
21 I understood it could be periodically repeated, regardless
22 of whether they passed or not.

23 MS. SABRI: Yes.

24 MR. ZUDANS: But now you say it's done, it's
25 done.

1 MS. SABRI: It's done when we have assured
2 ourselves --

3 MR. ZUDANS: Oh..

4 MS. SABRI: Yes, that he has --

5 MR. ZUDANS: So he may have to go through
6 several cycles on the same system --

7 MS. SABRI: Until he gets it right.

8 MR. ZUDANS: -- until you, as trainers, are
9 satisfied that he knows the system?

10 MS. SABRI: Yes.

11 MR. BENDER: And do you use such a procedure in
12 your requalifications?

13 MS. SABRI: The requalification is a part of
14 the requal cards and, also, there is an additional thing
15 we have to know, like in a plant modification, they have to
16 know --

17 MR. BENDER: I understand that but I'm referring
18 to the quali -- the operator learns the systems by your
19 qualification card method and I think it's a very good one
20 but do you have a continuing program that's similar, so that
21 you make sure he doesn't lose the pieces later on?

22 MS. SABRI: Yes. We have a very well-developed
23 requal program. It has quite a bit of the elements of
24 the qual program.

25 MR. BENDER: Does that answer your question?

1 MR. ZUDANS: Yes, it does.

2 MR. RAY: Who monitors the status of the control
3 card to make sure that the student is doing what he should
4 be doing on a progressive basis?

5 MS. SABRI: We have a group of the training
6 staff, the NOS's and the training staff are supposed to be
7 jointly assuring that every individual is finishing the
8 system which he is supposed to finish in that week. So,
9 in a sense, the NOS's are carrying their -- you know, their
10 regular responsibility of supervising their operating
11 trainees and the training is also very closely working
12 with the NOS's to make sure that nothing falls in the
13 crack.

14 MR. RAY: What you're saying is, there are
15 weekly objectives. He can't just let it go and follow a
16 casual schedule to suit him.

17 MS. SABRI: Yes. System by system and I'll be
18 happy to show you this when I get to that point.

19 System by system, individual by individual.

20 MR. WARD: I think we need to pick up the
21 pace a little bit here, if you can.

22 MS. SABRI: These are the programs that are
23 already complete for the cold license program. During the
24 part of the balance of plan and the integralness; there was
25 some system walk-throughs. Those are the only elements of

1 the training program that are not yet complete. The
2 accident transient analysis and, as you see, they are to
3 be completed very soon and reactor theory, we've got the
4 simulator because the operators, historically, have had
5 difficulty in understanding reactor physics.

6 So we got the compact simulator and it is
7 modified to plant parameters and system qual cards, they
8 are due to be finished by that one.

9 MR. WARD: So, the compact simulator is
10 just an interactive CRT or something? Is that it?

11 MS. SABRI: It is a compact simulator with a
12 plant model.

13 MR. ZUDANS: That's the one where you mentioned
14 he has to walk by and show the valve and explain what that
15 valve is and that's the one that --

16 MR. WARD: No, no, no.

17 MS. SABRI: That is a mock-up of the plant.
18 Next to it is a compact simulator that tells you, for example,
19 if you add boron, this is how the nuclear flux will look
20 like.

21 MR. WARD: Atari.

22 MS. SABRI: And during the intensive review
23 period, any area of deficiency that are picked for an
24 individual or for a whole group, will be picked and will
25 be covered pretty thoroughly.

1 We do plan to send them for the NRC exam; those
2 that are selected from them will be sent to NRC exam in the
3 first part of April.

4 Now, to address how we are organized, both to
5 make sure we cover operating experience now and later on,
6 okay, these functions are carried under Don Lowe's
7 organization and the status of the simulator and what is
8 to be covered on Waterford's specific simulator, is under
9 Mr. Dan Packer's organization.

10 Those are all permanent LP&L individuals.

11 Mr. Toth will be discussing the status of
12 current simulator training.

13 Here in the program development there are
14 elements to make sure that descriptions and materials are
15 being used for training and all of this is kept updated
16 and one of the key elements in updating it is industry-
17 related experience.

18 The way the program is developed, this is for
19 all plant personnel, is through use of test analysis and
20 I understand this is something we have committed to in the
21 FSAR.

22 We have not done that for every plant position
23 yet because we are working very closely with INPO to make
24 sure we can keep things as they occur.

25 We don't want to forget the effort and expend

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1 the same amount of funds.

2 You notice here, under this part of the
3 organization, human engineering discrepancy committee, which
4 was involved in control room design review and meeting
5 all the Sec. 811 requirements, this is a permanent part
6 of the organization, whereby any plant modification that
7 is to take place is to be looked into from its probability
8 ease of training on it, adequate procedure on it.

9 So, these are some of the things that are
10 really --

11 MR. PEARSON: What kind of people make up that
12 committee?

13 MS. SABRI: Lockheed. Westinghouse.
14 Combustion Engineering. The plant superintendent, operations
15 superintendent.

16 MR. PEARSON: So, a number of consultants.

17 MS. SABRI: Consultants and quite a few LP&L
18 individuals. Myself, Don Lowe, Buck Peters, two of his
19 operators. Staff from Dave Lester's organization.

20 MR. BENDER: How often does that group meet?

21 MS. SABRI: When we were trying to finish the
22 control room design review, it was too often.

23 MR. PEARSON: Is there a periodic schedule for
24 that meeting?

25 MS. SABRI: There is a plan to be a periodic

1 schedule, like maybe once a month or once every one and a
2 half months but, if there something -- where there is a
3 plant change that we know of, then there has to be a special
4 meeting.

5 MR. PEARSON: I see.

6 Thank you.

7 MR. CATTON: Does this group look into both
8 operations in the control room and the maintenance?

9 MS. SABRI: And maintenance.

10 As a matter of fact, Mr. Don Lowe will be
11 talking about that.

12 MR. CATTON: If it turns out that this committee
13 decides that, gee, maybe it ought to be done a different
14 way or we should do something and there's a disagreement,
15 what is the path to resolution?

16 MS. SABRI: Negotiating is a factor.

17 MR. CATTON: With whom.

18 MS. SABRI: For example, this is one of the
19 things that we had on waste reduction --

20 MR. CATTON: I understand and I think this is
21 a very important committee, providing it has some kind of
22 strength in the organization.

23 MS. SABRI: Well, I am a member of this
24 organization and --

25 MR. ZUDANS: Who chairs it?

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MS. SABRI: Well, currently, Mr. Don Lowe chairs that committee. You know, the permanent one. We have not decided yet who will be the chairman of the permanent one.

For example, if there is a plant retrospect that you can fix by procedure or by training, we will be addressing this and we will be discussing this with the plant manager, with the project support manager, myself and with Mr. Maurin, so that we can look at our options.

MR. ZUDANS: And are you saying that you would not have a rule change but you would have a significant negotiating position to change it, so that it fits with the requirements of human engineering?

MS. SABRI: Yes.

It's not a matter of only approving the change. It's a matter of making sure that when we have a change and we decided that this is the best way to go, that human factor engineering concerns, maintainability, testing, surveillance, procedure that goes with it, are addressed in a timely manner whereby we don't, you know --

MR. ZUDANS: I guess I'm not quite convinced that you answered -- I said, if you disagree, if this HED disagrees, human engineering discrepancies group, disagrees with the change, can it be implemented?

MS. SABRI: Well, it has to be refuted with --

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MR. ZUDANS: Well, you're refusing to answer my questions.

MS. SABRI: Well, if it's obviously the wrong kind of change --

MR. ZUDANS: Not obviously. Obvious only to this group.

MR. CATTON: I'll give you an example.

There is a pump that has a valve that is important, it's in the back -- he wants me to be quiet -- on the backside of an apparatus where you can't see it. And it has been overlooked on a number of occasions.

That would come up in a committee like this. Would you tell them to change it and would they?

MS. SABRI: I'll have to make a good case why it has to be changed, based on that operation, based on our plans and I'll have to look into when is the right time to change it.

Maybe the first refueling; the second refueling.

MR. WARD: Yeah, I think, you know, the management runs the place and this committee will make recommendations to management, I'm sure.

MS. SABRI: When something -- you see, this committee is made up of both engineers and human factor psychology.

MR. CATTON: Yes, but that's why I was asking

1 the question.

2 What is the change of command to the guy who
3 makes the decision? I really can't see it.

4 MS. SABRI: Okay.

5 We'll make the decision right now.

6 Now, as far as programs, we have developed
7 training programs for every item on this training
8 implementation, and Charlie Toth will be happy to discuss
9 the schedule for finishing the required training before
10 fuel load.

11 As far as the simulator, the management and
12 the running of the simulator comes under Dan Packer's
13 organization and here a simulator is planned to be used for
14 every individual, for every discipline in the plant. Not
15 only for licensed operators. For engineers, for maintenance
16 staff, for health physics staff.

17 Another key feature that we use the simulator
18 for is to do procedure relegation and verification and
19 also to test any plant retrospect before it is done, so
20 that might also explain why we need the fifty-five
21 individuals.

22 As a matter of fact, I feel we are understaffed
23 with fifty-five individuals.

24 MR. WARD: What is the schedule for your
25 simulator?

1 Okay, you've got that on your next chart.

2 MS. SABRI: Yes.

3 Originally, we reviewed all the bids for the
4 simulator. We expect to award the contract by the end
5 of this year.

6 We are writing up the brief, the plant exhibit,
7 the company figures as to our recommendation to the company
8 for the independent award to the contractor.

9 It is supposed to be ready for training by mid-
10 '85 and the criteria that we use for what goes on in the
11 simulator, these are the preliminary lists of the
12 simulator malfunctions.

13 The criteria that we used that it not only
14 includes the requirements of 3.5 ANSI but also we have
15 looked into some of the work that was done for NRC by
16 Oak Ridge National Lab, whereby they have identified events
17 that happened very frequently but are not simulated or
18 carried on a simulator.

19 We have to got make sure that this is not the
20 case here. Events that happen frequently will, though
21 they might not be much safety related, but they might be
22 of concern as far as plant reliability are simulated on
23 the simulator.

24 When we get back to the plant, I'll be happy
25 to show you the details of this.

1 MR. CATTON: Do you have requirements for
2 fidelity?

3 MS. SABRI: Yes.

4 MR. CATTON: On reproduction?

5 MS. SABRI: Yes.

6 As a matter of fact, that was one of the
7 criteria for use for evaluation.

8 Now, Mr. Charlie Toth will be discussing with
9 you how current simulator training is taking place.

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1 MR. TOTH: Good morning. My name is Charles
2 Toth. I am the Training Implementation Manager at
3 Waterford, and I'd like to make a presentation this morning
4 on the status of current simulator training.

5 The simulator training right now we
6 have conducted for our cold license candidates on the
7 combustion engineering simulator Windsor. The simulator
8 at Windsor is somewhat different than our actual plant,
9 and we also face the problem that very few of our cold
10 license candidates have any commercial operating experience.

11 To address that problem we had every
12 candidate attend the simulator for 8 weeks if they had no
13 commercial operating experience, as a minimum. Some of
14 those fellows have attended simulator training a couple of
15 years ago and we sent them back for recertification at
16 this time.

17 Any people with previous operating
18 experience attended the simulator for a minimum of three
19 weeks. At the end of those training periods a reactor
20 startup certification exam was administered and reactor
21 physics, and you post your criticality, maintaining safety
22 reactor was measured and evaluated by the combustion
23 engineering staff.

24 Also, to make the training as
25 relevant as possible to Waterford III we used our own

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1 operating and emergency procedures to the maximum extent
2 possible. During the conduct of an exercise we followed
3 our procedures very closely, where the simulator model
4 would not hold together using our procedures the simulator
5 was put in hold, we walked through the specific steps in
6 our procedures, re-energized the machine to continue the
7 exercise.

8 MR. WARD: The third --

9 In the third item there, the
10 certification test given at the end of the program, do you
11 see any difference in the performance on the exam of the
12 people who had previous commercial experience and the
13 people without it?

14 MR. TOTH: As far as completing the startup,
15 it was a little easier for them. What is demonstrated by
16 that startup certification is the ability to approach
17 criticality in a safe manner, monitoring the proper
18 parameters --

19 MR. WARD: Okay. So this isn't actually an
20 exam that you have a quantitative grade on?

21 MR. TOTH: No. It's a pass/fail sort of
22 exam.

23 MR. WARD: All right. Thank you.

24 MR. TOTH: Okay. The accidents that had
25 normal occurrences that were included in the simulator

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1 training at Windsor were a typical list of accidents you
2 would expect to see; main steamline breaks both inside and
3 outside the reactor building, LOCAs of various sizes,
4 steam generator tube leaks, loss of main feedwater, both
5 partials and full, loss of component cooling to the
6 reactor building, typical reactivity addition accidents,
7 both the positive type and negative type. Natural
8 circulations established after a trip, and also natural
9 circulation cool down.

10 We also conducted a station black-
11 out when in natural circulation from there. And also saw
12 a demonstration on the ATWS.

13 Now, to insure that the simulator
14 training did not put any wrong ideas into our candidates'
15 minds during the reactor theory course we emphasized the
16 operating characteristic differences between that model
17 plant and our own plant. Also during the transient
18 accident analysis training session, which is currently in
19 progress, we were emphasizing the plant response
20 differences.

21 The control room indication and
22 control differences in locations are identified during
23 qual-guide completion and our in-house three-phase oral
24 exam program. And also we emphasize these concepts on a
25 compact simulator, and we conduct procedural walkdowns on

1 a control room half-scale model.

2 MR. BENDER: I wanted to ask about the
3 previous slide. Don't put it back on, but is there some
4 kind of written description of how these things are
5 covered?

6 MR. TOTH: A list of casualties?

7 MR. BENDER: No, not the casualties. In the
8 previous slide you had a list of accidents and abnormal
9 occurrences, and I just wondered whether there was some
10 written description of how they are treated by the
11 simulator?

12 MR. TOTH: Yes, sir. We do have that.

13 MR. BENDER: Thank you. We may want to take a
14 look at it out there at the plant.

15 MR. ZUDANS: And the other questions refers
16 to the same area like that. From what I understand there
17 is a simulator that has some substantial difference. Okay.
18 And how is it that you perceive it possible to go count
19 down with these operators who have never done any
20 simulation on something that resembles the Waterford III?

21 MR. TOTH: The rod control system is very
22 similar. The plant protection system is quite similar.

23 MR. ZUDANS: I asked the differences, not the
24 similarities.

25 MR. TOTH: Well, saying is the startup

1 certification exam that was done, really, was the startup
2 certification was not administered any anything very
3 significant. They can safely start up the reactor.

4 MR. ZUDANS: Well, you also mentioned the
5 simulator --

6 MR. TOTH: Now, the control board differences --

7 MR. ZUDANS: Wait a minute. You also said
8 that the simulator would be run for these training purposes,
9 and that where the response of the simulator would differ
10 from Waterford you would stop the simulator and do certain
11 procedures. That kind of broken up training, how could --

12 MR. SIESS: On transients --

13 MR. ZUDANS: Well, on transients, yes.

14 MR. TOTH: We didn't necessarily stop the
15 transient. Normally, the --

16 MR. ZUDANS: Stopped the simulator.

17 MR. TOTH: -- simulator training displays an
18 event that's in progress. The operator must identify and
19 apply the appropriate emergency procedures. In the
20 transients where our procedures would invalidate the
21 transient, we wait until after the transient is completed
22 to walk down our procedure. There was a point in a
23 slow transient where we could stop the machine and point
24 out procedural differences at Waterford III at this point
25 we would check these indications, make sure that these

1 systems are operating, which is deviation from maybe the
2 simulator model. Then restart the transient.

3 On the large type casualty, steam
4 line breaks, things like that, you don't have time to
5 respond to procedures during the transient. You have to
6 know your immediate actions by memory for the operators,
7 and they do respond to the immediate actions. The ones
8 that they could not conduct in the simulator they did
9 verbally say they would have conducted at such and such
10 panel. At that point then the supplementary actions, which
11 are rather significant differences are in the procedures --

12 MR. ZUDANS: No. What it really works out to
13 be is the simulator is not exactly Waterford III. There
14 are some differences. The training procedure I assume
15 therefore is not a continuous process but is associated
16 with some interruptions during the test. And what I am
17 really asking is how secure or how comfortable you feel
18 about such a training in terms of operator being able to
19 do what he's required to do in a real power plant, or --

20 MR. TOTH: Well, I feel very comfortable from
21 the fact that for the last group -- not the last group,
22 but the last series of simulator training sessions, a
23 training representative was present at the simulator, as
24 well as the experienced trainers at CE. Our training
25 representatives were all previously licensed SROs, and most

-7

1 of them on combustion engineering plants, and they are
2 familiar with the Waterford operation, and they did an
3 evaluation of the candidates above and beyond the evaluation
4 that was done by the combustion instructors. All the
5 instructors wrote trip reports. The candidates write trip
6 reports, also, on how valuable the training was to them.
7 And it's that type of feedback that we integrated back
8 into the training program to explain the differences in
9 the characteristics in the transient responses, both in the
10 reactor theory and the transient accident analysis
11 training programs.

12 MR. BENDER: Excuse me. Again, thinking of
13 Palo Verde, which was one of the first simulators of CE
14 plants to represent the more modern design, have you
15 given any thought to trying to get access to that
16 simulator?

17 MR. TOTH: We opened negotiations with them.
18 They are at the point right now where they are deciding
19 whether to use a vendor to sell back time, how much. They
20 have some contractual commitments to Southern California
21 Edison, which may get in the way. We are keeping our
22 finger on the pulse, trying to get some time at Palo Verde,
23 the simulator, because it is more closely modeling the
24 Waterford plant.

25 MR. BENDER: I think it would obviate some of

1 Dr. Zudans' concerns if you able to do that.

2 MR. TOTH: As I said in earlier slides, we
3 also do try and show proper Waterford response on a compact
4 simulator. We have had that compact simulator data base
5 modified to reflect the actual Waterford core characteristics
6 and plant characteristics to the maximum event possible,
7 and the soliciting of the typical accidents we can run on
8 that. Again, they are your pretty standard list of
9 accidents. Loss of feedwater. You can take that all the
10 way to steam generator dry out, variable steam breaks,
11 tube ruptures, natural surf cool down. A small hard spot
12 is the LOCA. It can only be a minor LOCA. We can do a
13 complete major load rejection, various equipment failures,
14 normal start of shutdowns, and plant maneuvering. And we
15 can also model various stages of core life.

16 MR. BENDER: Where would depressurization fit
17 in that list of items?

18 MR. TOTH: We can run it through the minor
19 LOCA through the CVCS flight, having the computer not
20 allow the operator to isolate, but we can run a
21 depressurization at that point.

22 MR. BENDER: No, I think that's not the one
23 I'm thinking of.

24 MR. WARD: Are you thinking of secondary side?

25 MR. BENDER: I'm thinking of secondary side

1 depressurization, where you use --

2 MR. CATTON: The maximum steam break.

3 MR. BENDER: No, I'm not thinking of that one,
4 either. I'm thinking about the circumstance where some-
5 thing requires you to depressurize and you do it by
6 pumping water into the sprays in the pressurizer. Is that
7 simulated --

8 MR. TOTH: That's beyond the capabilities of
9 this machine.

10 MR. BENDER: Beyond the capabilities?

11 MR. TOTH: Yes.

12 MR. BENDER: How do you deal with it in the
13 program?

14 MR. TOTH: That was conducted at the
15 combustion simulator, when we were doing cooldown
16 depressurization, how to line up auxiliary spray, collapse
17 of the bubble.

18 MR. BENDER: I see. Okay. I forgot. That's
19 a compact simulator. Okay. Thank you.

20 MR. TOTH: Okay. Our industry operating
21 experience is fed back into the training program. The
22 program onsite, the operator's assessment and information
23 dissemination group; they evaluate SERs, SOERs, and LERs, and
24 transmit those packages to the training development
25 section under Mr. Lowe, who recommends specific training

1 changes that need to be made in programs, or additions that
2 need to be made to the programs. And, also as Dr. Sabri
3 mentioned earlier, the LER evaluation project by TII
4 international has a large bank of LERs and will produce
5 supplements to all the system descriptions on safety-
6 related systems that will summarize not only industry-
7 related events, but how those apply specifically to
8 Waterford III.

9 The last point I would like to
10 address is how much PDSs conducted in current simulator
11 training? A simple answer is that it is not at this
12 point. When we contracted for simulator training and
13 conducted simulator training SPDS was in a conceptual stage
14 at that point because of the change in regulations. We
15 did emphasize during our emergency procedure utilization
16 that both the simulator and on our compact simulator the
17 various safety parameter installed instrumentation that
18 should be utilized. The same safety parameters, as I
19 said, are used during compact simulator, and we will
20 instruct during our requalification cycle when SPDS is
21 operational we will conduct specific training in our
22 actual SPDS and the operation of that system.

23 Are there any further questions?

24 MR. ZUDANS: Where is this compact simulator?

25 MR. TOTH: It's at the Waterford site right

1 now.

2 MR. ZUDANS: Physically?

3 MR. TOTH: Yes.

4 MR. ZUDANS: We will see, huh?

5 MR. TOTH: Yes, sir.

6 MR. ZUDANS: Okay.

7 MR. PEARSON: Did you say whose SPDS you're --

8 MR. TOTH: That's the safety parameter
9 display system.

10 MR. PEARSON: Whose? Who is the vendor?

11 MR. TOTH: I don't think that the vendor has
12 been chosen at this time. We are going to be putting the
13 other computer program, utilize the information on the
14 plant computer. Mr. Drummond will address that in detail.

15 If there are no other questions, I
16 will turn it over to Mr. Bud Peeler, who will talk about
17 emergency procedures.

18 MR. WARD: Okay. Thank you, Mr. Toth.

19 MR. PEELER: Good morning. My name is Bud
20 Peeler. I'm the Operations Superintendent at Waterford III,
21 and my discussion this morning is going to be associated
22 with emergency operating procedures.

23 Basically our emergency operating
24 procedures that are now in use at Waterford III are event-
25 base procedures. They have been developed, were developed

1 early on by utilization of CE experience, and associated
2 with CE workshops in developing the procedures. They were
3 written, reviewed by the operations personnel, completely
4 evaluated and -- actually went through several iterations.

5 After they were completed we had a
6 review by the procedures with the NRC. The NRC selected
7 a group of our procedures, and they attended Palo Verde
8 simulator with us, and the procedures were actually walked
9 through on the simulator. That was basically four of the
10 emergency operating procedures that they chose to walk
11 through.

12 The procedures were also walked
13 through not only on the Palo Verde simulator with the
14 Commission, but also were walked through in our Waterford
15 III control room. Based on that walk through the NRC
16 basically had accepted those emergency operating procedures,
17 provided that the comments that we received during the
18 walk through both at Palo Verde simulator and the walk
19 through that was done in the control room, those comments
20 would be incorporated into those procedures. The comments
21 have been incorporated into the procedures. They have been
22 revised, and they have been returned to the Commission for
23 final acceptance at this point.

24 In addition to the walk through with
25 the Commission we had several reviews of our procedures.

-13 1 We had a CE review of the NSSS vendor review is completed.
2 In addition to the normal review that they do on emergency
3 operating procedures we had them do a comparison of our
4 procedures with accident and transient analysis, looking at
5 the proper timing and proper sequencing of our procedures
6 to make sure that they were adequate. And that has also
7 been completed.

8 MR. WARD: It looks like you are coming in at
9 sort of an awkward time here
10 relative to the development of the so-called symptom
11 base procedures. I mean I realize you have to go with
12 something that's available, but do you have -- See,
13 combustion has developed the technical guidelines for a
14 system base procedures for your plant or for combustion
15 plants; right?

16 MR. PEELER: That's correct, the generic
17 procedures. The stages of development on that, on the
18 bottom category down here I'm a member of the CE owner's
19 group, the operation subcommittee of the owner's group,
20 which has been working with CE in developing the generic
21 guidelines, a CEN-152 document, which is in the symptom
22 base format. We had our most recent meeting was held in
23 September, and as a result of that meeting -- well, it was
24 actually a joint meeting that was held with members of the
25 Commission, the procedures test review branch, and the

-14

1 system branch, along with the operation subcommittee and
2 members of combustion engineering. At that meeting the
3 members of the Commission in attendance basically accepted
4 the CEN-152 document in concept, and we are anticipating an
5 issuance of a letter hopefully by the middle of this month
6 from the Commission, with an acceptance in concept of the
7 procedures with an SER issued in January. That was
8 basically the results of the meeting that we had in
9 September.

10 MR. WARD: Okay. So CEN-152 is a description
11 of the symptom --

12 MR. PEELER: That's right.

13 MR. WARD: -- the generic symptom base
14 procedures.

15 MR. PEELER: That is correct.

16 MR. WARD: So what are you going to do with
17 that? When --

18 MR. PEELER: Okay. As I was saying we are
19 going with the event base procedures. That's what we have.

20 MR. WARD: Right.

21 MR. PEELER: And we are doing a documentation
22 and a walk through, and a validation of those procedures.
23 Now, with the symptom base procedures there are several
24 elements that really have not been in place for us to
25 proceed with the symptom base procedures. One of those has

-15 1 been the CEN-152 document final acceptance, which we hope
2 to have soon.

3 Another element of that which we
4 do not have is SECY-82-111, and how that will impact those
5 procedures, that is not finalized at this point. And in
6 accordance with that SECY-82-111, we will be developing a
7 plan, once we know what its requirements are, as to when
8 we will develop and have our symptom base procedures in
9 use at Waterford.

10 We are continuing to work on the
11 symptom base procedures. We have copies of the CEN-152
12 guidelines and we are utilizing those to work toward the
13 symptom base procedures.

14 MR. WARD: Okay. So you are going to start
15 up your reactor in January of '84 with the event base
16 procedures, and then you'd expect to have the symptom base
17 procedures under development and substitute those for --
18 a year later or two years later, five years later, what
19 would you estimate the schedule is?

20 MR. PEELER: Well, I really can't say a
21 definite time. That's based a lot of what the require-
22 ments are in SECY-82-111. We certainly want to get the
23 symptom base procedures out and in use as soon as possible.
24 It's getting the guidelines, developing the procedures in
25 accordance with SECY-82-11, which also includes proper

-16 1 training on those procedures before you implement them. So
2 we've got to look at a timely implementation. We certainly
3 want to do that as soon as we practically can.

4 MR. BENDER: I'd like to try to understand the
5 relationship between the training program which is done on
6 the CE simulator, and the verification of the event related
7 procedures that is verified on the Waterford simulator.
8 I'm having some trouble fitting those two kinds of
9 activities together. If you find something peculiar in
10 the Waterford verification procedure you would probably
11 look to correct it, but how would you know that the
12 training program reflected things that were uncovered in
13 the Palo Verde simulator review?

14 MR. PEELER: Well, the procedures as we now
15 have them have been walked through Palo Verde. This was
16 back in August of 1980 or July of 1980; that's when this
17 walk through was conducted.

18 MR. BENDER: 1980?

19 MR. PEELER: That's correct, and so they were --

20 MR. BENDER: So you had the benefit of those
21 before you started the training program with the CE
22 simulator.

23 MR. PEELER: Certainly there were some stages
24 of the training --

25 MR. BENDER: I see.

-17 1 MR. PEELER: -- that was already in progress,
2 and as Charlie Toth did say some of the people who went
3 through the simulator early did go back for a recertification
4 to get exposure to those procedures.

5 MR. BENDER: That would pick up the discrepancies
6 That's what I was concerned about.

7 MR. PEELER: Okay.

8 MR. ZUDANS: I have a question: You have, at
9 least I remember from one of the earlier meetings, an
10 extensive diagnostic computerized system to help the
11 operator. Now, would the diagnostic be based on symptom
12 oriented analysis of the event?

13 MR. PEELER: Okay. The diagnostics that's
14 available in the computer system is not actually built
15 into the emergency procedures. The emergency procedures
16 are oriented around using installed instrumentation on the
17 plant, on the control board, and not using the computer.
18 The computer is used as a tool and as a backup for --

19 MR. ZUDANS: That means there is kind of a
20 gap, because I visualized the diagnostics to lead and
21 indicate which procedure to follow after certain symptoms
22 had been identified, and that will be not the case.

23 MR. PEELER: the diagnostics on the computer
24 will be a backup and are a backup. We anticipate that
25 the CEN-152 guidelines is a function-base procedure, and

1 it has diagnostic steps in that procedure to be used by
2 us.

3 MR. ZUDANS: And those will be in the
4 computerized system in essence, or no?

5 MR. PEELER: I cannot say at this time, but
6 they will be incorporated into the computer.

7 MR. ZUDANS: You see the computerized
8 diagnostic system should have some product that's
9 supposed to be useful to the operator. Now that product
10 could be to tell the operator what's happening, or identify
11 the event so that he can pick the procedure, or the
12 computerized system could identify the procedure that he
13 should look at, or alternative procedures. What will this
14 system do? Will it tell the operator this is the kind of
15 event that you are faced with, or what?

16 MR. PEELER: Well, if you look at the function
17 base guidelines with the CEN-152, the symptom base
18 guidelines --

19 MR. ZUDANS: When you say "function" you mean
20 symptom?

21 MR. PEELER: Symptom base guidelines with the
22 CEN-152 document, it has a diagnostics section incorporated
23 into that. That document is oriented around, however,
24 addressing the safety functions and maintaining the
25 safety functions of the plant. In so doing you maintain

1 the plant in a stable configuration, and you have an ample
2 amount of time to perform diagnostics as far as to address
3 the specific casualty that's in progress.

4 MR. SIESS: Is the computer safety grade?

5 MR. PEELER: It is not.

6 MR. SIESS: You don't use it then in your
7 procedures?

8 MR. PEELER: That's what I'm saying, we
9 develop the procedures using all control board instrumen-
10 tation, because the computer itself is not safety grade,
11 even though it's a highly reliable system it is not a
12 safety grade system.

13 MR. ZUDANS: Maybe I was not successful in
14 asking what I was trying to ask. What is it that the
15 computer diagnostic system will do for the operator?
16 Because it has to be based on symptom oriented inputs, and
17 yet the operator is only trained with what event oriented
18 in out, input.

19 MR. PEELER: Well, okay. The event procedures
20 that we now have and that we are now utilizing, do not
21 utilize the computer at all. It's based solely on control
22 board instrumentation.

23 MR. ZUDANS: What is the computer going to --
24 Is the computer going to confuse the operator?

25 MR. SIESS: It must be ignored.

-20

1 MR. ZUDANS: Wait a minute. If the computer
2 is there, it's reacting to some symptoms, and if the
3 operator is trained not to pay any attention to it, so why
4 it is there? Is going to confuse the operator, going to
5 give him a different direction.

6 MR. SIESS: If it is not safety grade. it's
7 not there.

8 MR. ZUDANS: It was intended to be safety
9 grade. It's not for control --

10 MR. SIESS: As far as NRC is concerned in
11 approving procedures it is not there if it's not safety
12 grade.

13 MR. ZUDANS: It's a diagnostic tool. If it's
14 there you can use it; it doesn't mean it helps you, you
15 can use it for control. I just want to find out whether
16 there's a conflict between the diagnostic system and plant
17 operating procedures, whether they are in conflict with
18 each other?

19 MR. CATTON: What would you do if they are?

20 MR. ZUDANS: And what do you do if they are?

21 MR. WARD: Okay. I think we may be
22 suffering in that I don't think we have a good picture of
23 what the diagnostic system Dr. Zudans is talking about
24 really is, and is there some way we can -- Would it be
25 better if we looked at it at the plant?

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1 MR. PEELER: I think we can show you that at
2 the plant. I don't know if there is anyone here that's in
3 a better position to address that, but we can show you what
4 is available in the computer at the plant as far as mimics,
5 what displays are available in the control room when you
6 are on the plant tour.

7 MR. WARD: Would you say the plant computer
8 that you have, that you plan to have operating at startup
9 in January of '84 is going to have diagnostic programs in
10 it of the sort that Dr. Zudans is thinking about?

11 MR. PEELER: I don't think that we can say
12 that they are going to be there at this time. Maybe
13 someone else can.

14 MR. ALPHONSO; Wayne Alphonso. At the January
15 '84 we won't have the diagnostic capabilities like you are
16 talking about where the system will identify a procedure.
17 We don't feel at this time we know enough about how to
18 do that independent system to identify exactly, have the
19 computer identify what procedures. It's pretty risky to
20 have a computer system decide exactly which procedure we
21 are concerned with. It could mislead.

22 MR. ZUDANS: All right. I didn't mean to
23 imply that you shall have such a system. I only asked
24 whether you had a system like that in mind.

25 MR. ALPHONSO: Okay.

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1 MR. ZUDANS: Or whether your diagnostic
2 system is symptom based --

3 MR. ALPHONSO: No. Right now we have the
4 capability, but that's a future --

5 MR. ZUDANS: Okay. The next question is the
6 logical question: Will computer diagnostic displays
7 confuse the operator or it will help, because he thinks in
8 terms of events; right? The display won't tell him event.
9 It will tell him some symptoms.

10 MR. ALPHONSO: It will provide information to
11 aid. It's an information tool that provides him information
12 to help him diagnostic --

13 MR. CATTON: Is the instrument part of the
14 training program?

15 MR. ALPHONSO: Yes. It will be part of the
16 training program.

17 MR. WARD: Let's get it straight. I think we
18 are talking about the future here. Their computer
19 diagnostic is something in the future, and when you get in
20 the future you'll integrate it with the emergency procedures
21 and the training, but I don't think we are talking about
22 it today.

23 MR. ZUDANS: It's not in the future. The
24 diagnostics capability by January 1, 1984. It won't have
25 reference to procedures to be followed suggested by

1 computer, but nobody is asking for that.

2 MR. WARD: No, I think I heard a different
3 answer to the question than you did.

4 MR. PEELER: I think the diagnostic capability
5 as far as diagnostics in the computer in the use of
6 emergencies is not a function that is going to be
7 operable in the computer in 1984.

8 MR. CATTON: But all kinds of symptoms can be
9 brought up on the screen. It's not going to be turned
10 off.

11 MR. PEELER: No, it's not going to be turned
12 off. It is another tool. It's a source of information to
13 support the instrumentation that's on the control board in
14 combating emergencies or transients.

15 MR. CATTON: And that aspect of it is built into
16 your training program?

17 MR. PEELER: Yes, it is.

18 MR. ZUDANS: What you are saying, you have
19 certain displays that show the state of reactor of the
20 plant.

21 MR. PEELER: That is correct.

22 MR. ZUDANS: And, of course, these displays
23 are function oriented, naturally?

24 MR. PEELER: Yes.

25 MR. ZUDANS: It shows the symptoms; if it is

1 hot it shows hot, but this should not then interfere with
2 the operator to identify the event in case and proceed to
3 look up proper procedures? That's the thinking behind it;
4 right? In other words, the computer is not going to say
5 you will have this event?

6 MR. PEELER: No. The computer is not going to
7 diagnose an event for us. It is a tool, and it will have
8 backup information as far as parameters and stability
9 system operation.

10 MR. ZUDANS: I think it is okay now.

11 MRS. SABRI: If I may just comment, in the
12 systems training we try to emphasize events only. We talk
13 about the event phases. When we do the training we try to
14 stress very much integrated plant response, is how every
15 system affects other systems, so the operator is not
16 supposed to be looking at only one indicator and be a
17 total vision one direction. He is supposed to be looking
18 or move on one indication. So that I believe you are
19 moving from symptom base versus event phase, such as --
20 it's a second reconsideration. As long as they are doing
21 the assistance training and integrated plant response.

22 MR. WARD: Let's go ahead, please.

23 MR. PEELER: Any other questions?

24 (No response.)

25 One area that I did not get into

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1 with the emergency operating procedure is the human factors
2 review that is presently going on with the event base
3 procedures. That's in progress now on the Waterford III
4 control board is being done by Westinghouse. It's a human
5 engineering portion of our review of our procedures. It's
6 a walk down of the procedures, and filming the actual flow
7 of the procedures on the control board itself. That's
8 being done in conjunction with Westinghouse, and is using
9 some of our plant operators to perform the functions.

10 If there are no questions, that
11 concludes the presentation.

12 MR. WARD: Okay. Thank you. We are running
13 a good bit behind. Let's go ahead with Mr. Lowe, please.

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1 MR. LOWE: Good morning.

2 My name is Don Lowe. I'm Training Development
3 Manager, Waterford 3.

4 Two subjects I'd like to talk to you about this
5 morning is the detailed control room design review and it's
6 status and tell you shortly where we have implemented
7 training concerning the technical support center and EOF.

8 A quick background, a very quick review on
9 how we got where we are at on the control room design
10 review, it is a major project which is being completed
11 early next Spring and we are rather proud of it, but to
12 say to build an advance plan on modern computers made back
13 in 1975, nearly eight years ago, at that time IP&L
14 instituted a plant operation review program, the idea being
15 to look at every system, identify the operator information
16 needs, make sure that those information needs were on
17 the main control board in the proper location and proper
18 sequences.

19 I realize this was some time before TMI and
20 0700.

21 The actual formal control room design review
22 program was initiated in November of '80. They evaluated
23 it. They had -- they, I say. I wasn't here at that time.

24 Lockheed came in and done a human factor study
25 of the control board itself. Ebasco and Louisiana Power and

1 Light engineers cooperated in this effort and they
2 published the LED report late in 1981.

3 At the same time, they done some PRA work to
4 make sure that all events were properly located on the
5 control board and in December of 1980, they built a formal
6 program that specified where they were going from then
7 until start-up.

8 At that time, Lockheed built a half-scale model
9 you heard referred to, to do their design of the enhancement
10 program; instrument locations and all that.

11 LP&L formed the Human Engineering Committee --

12 MR. WARD: So, this half-scale model that is now
13 being used for training, started out as a development
14 model for for improving the control room design?

15 MR. LOWE : Yes, sir.

16 Actually, a photographic model of the plant,
17 half-scale. It was built by Lockheed out in California, just
18 recently moved, in the last couple of months, down to --

19 When they were done with it as an enhancement
20 project, we moved it and kept it for our training
21 program.

22 MR. SIESS: This is a model of what?

23 MR. LOWER: The entire control room, sir.
24 Half size. Very handy little gadget.

25 You'll see it this afternoon, I think. It's

1 not enhanced yet. We have to update the enhancement model.

2 In late 1981 LP&L issued their HED report that
3 involved 138, I believe it was, ATD's, identified problems
4 and they went to work on them.

5 They formed this committee which is made up
6 of Lockheed, Ebasco , Westinghouse, LP&L, you name it. A
7 whole bunch of consultants.

8 Large human factors input and they decided what
9 they were going to do with each of these HED's they had
10 identified.

11 Human Factor Engineering Branch, and I see I
12 left the date off, came in in May of this year and done
13 the audit of the program and the control room and we began
14 the enhancements in August of this year. We expect to
15 complete revision of all the enhancements in December of
16 this year.

17 Those are ongoing and we are about eighty percent
18 (80%) through the enhancements right now. You'll see them
19 in the control room this afternoon.

20 MR. PEARSON: You say human factor engineering
21 branch. Is that NRC?

22 MR. LOWE : Yes, sir.

23 MR. PEARSON: I didn't recognize the title.

24 MR. LOWE: What's the title of your branch up
25 there, Ann?

1 A VOICE: Division of Human Factor Safety.

2 MR. LOWE: That audit occurred in May of this
3 year, 10th to 13th. We delivered our response report to
4 human factors October 22nd; went up last week to review
5 that report with Human Factors and agree on schedules and
6 that sort of thing.

7 The majority of the deficiencies found in this
8 audit cover the three areas you show there. They are
9 essentially -- they boil down to Functional Locations and
10 Readability or Intelligibility of the Control Room Board.

11 MR. BENDER: Were the recommendations that
12 the NRC made implementable?

13 MR. LOWE : Yes, sir. The great majority.

14 Of course, you realize we had already
15 identified 138. I think Ann's group added another 80 or 90
16 to that. I think we had around 200 or 225 total.

17 MR. BENDER: But you could take care of most
18 of them?

19 MR. LOWE : Yes, sir. Most of them were pretty
20 straight forward.

21 We had, I think -- well, I'll show you in
22 another slide.

23 (Slide)

24 During our review last week with the NRC we
25 designed and agreed upon an implementation schedule for

1 each of the actions to clear these ATD's and, in the
2 discussion of these ATD's and our response, we agree, I
3 think, on about 26 items where our answer was inadequate
4 but further explanation cleared it up and we revised the
5 response in our report that we're going to issue within a
6 week or ten days.

7 We also agreed, since there were some items
8 that will not be cleared up before hot functionals and those
9 dates, to give continuing evaluations of these seven areas
10 you see here, so that they know that what we discussed in
11 Washington last week doesn't get dropped. We go on with an
12 ongoing program.

13 MR. BENDER: What does the term habitability
14 imply?

15 MR. LOWE: We're talking here about control
16 room space itself, sir. The storage, to protect equipment,
17 references, the furniture. You know, the livability of it,
18 too.

19 MR. WARD: Let me ask a question here, and see
20 if I understand what the evolution has been.

21 The original control room design was enhanced
22 with the 1980 study, I guess. Were there actually changes
23 made in the control room as the result of this -- the review
24 that was made, started in 1980 with Lockheed and others?

25 MR. LOWE: Yes, sir. Quite a few.

1 Lockheed and LP&L together identified quite a
2 number of areas; particularly in the location of
3 instruments --

4 MR. WARD: Okay. But those enhancements or
5 improvements were all in place when the next review was
6 made?

7 MR. LOWE: When the NRC audit was made?

8 No, sir, they weren't. As a matter of fact, a
9 lot of the HED's were identical to the original findings.

10 MR. WARD: That's what I'm driving at.

11 Did the NRC audit show up -- well, you said
12 it added 80 to 138 or something to --

13 MR. LOWE; Somewhere in that area.

14 MR. WARD: The 138 were what you had identified
15 as desirable changes in your 1980 --

16 MR. LOWE: Yes, sir.

17 Some of those were complete. Some were ongoing.
18 Some were under study at that time, when the NRC audit
19 occurred.

20 MR. WARD: All right. Thank you.

21 MR. LOWE : I think this adds up to 225. I
22 should have added it up for you, I guess.

23 The status of that program today is that we
24 have completed action on those 30. We've scheduled to
25 complete 58 more of the hot functionals; an additional

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93 by fuel load. We resolved 40 of them without a committed action, either with a clarification of ATD's or we decided there was no action necessary or possible, in some cases, and we agreed to do four by first refueling.

I may add that this is really a deadline, not a schedule. Each of these ATD's that involve any movement of instruments or change of instruments, is covered by a design change notice right now and they are being completed daily.

The major categories of modifications, again, were functional grouping of instruments. We changed instruments, added instruments. For instance, we added fourteen (14) ammeters to major pumps to the control board after the audit.

Probably the most visible result of the control room design review is the enhancement program which involved a standardization of colors, terms, abbreviations, the layout of the demarcation lines; that sort of thing.

The sort of thing that makes the control board much more readable and, of course, reduces your propensity for errors.

And, of course, one of the major problems is you have many vendors input into that control board and to standardize their displays is a major problem.

Any further questions?

1 MR. WARD: Any other questions?

2 (No response.)

3 MR. WARD: Thank you, Mr. Lowe.

4 MR. CATTON: I think in your questionnaire you
5 have a continuing human factor program.

6 MR. LOWE: That's a listing of the continuing
7 human factors programs that LP&L has agreed to go on with
8 to make sure that the enhancements and the control room
9 design stays up to date.

10 The habitability study we're going to try to
11 complete by Decemer, 1982. The emergency procedures
12 validation, you may note that those two dates on my slide
13 are different than Bud's. By the end of next week we'll
14 have a report by Westinghouse on all of the -- if they
15 find any human engineering problems involving the emergency
16 operating procedures walk-through that's going on in the
17 control room right now.

18 We're considering becoming a part of the
19 operating maintainability study. We threw in the alarm
20 response manual because it's one of the man-machine
21 interfaces, particuarly in the area of backup information
22 in the validation of these alarms to the operator.

23 And we intend to use the simulator, when it
24 arrives on the spot, to do procedure validations and all
25 the other man-machine interfaces.

1 And, again, the HED committee is a permanent
2 organization.

3 MR. PEARSON: Who in the organization is
4 responsible for all of this or overlooks it?

5 MR. LOWE: Excuse me, sir.

6 MR. PEARSON: Who in your organization oversees
7 this? Has the responsibility for seeing all these things
8 are done?

9 MR. LOWE: I do.

10 MR. PEARSON: You?

11 MR. LOWE: Yes, sir.

12 It's not a single responsibility. There's about
13 a dozen people back there involved in this project.

14 MR. WARD: I guess I'm a little puzzled here.
15 Some of this work doesn't seem to fit in what I call
16 training. I think much of what you talked about. So,
17 your responsibility is really broader than training; is
18 that right?

19 MR. LOWE: We have what you might call a unique
20 training organization, sir. How we got there might take
21 us a little while but the main point was, that during that
22 plant operational review program that I told you they started
23 in 1975 and worked on for about -- well, I guess some
24 work is still going. They developed an enormous data base
25 about that plant. An enormous information source.

1 That had to be preserved and updated and kept
2 up somehow, so you give it to the person with the most
3 vested interest; right?

4 A training man just loves to give out the
5 right information, so, based on the fact that that base was
6 there and that Dr. Sabri is a Human Factors expert, it was
7 sort of adopted as -- it's a beautiful information source.
8 It's unbelievable how much information is there.

9 MR. WARD: Okay. Thank you.

10 MR. LOWE; This shows very briefly the training
11 that was put into the people that work in the TSC and EOF.
12 Fred Drummond will address the facilities themselves, as
13 soon as I'm done here.

14 The 290 of 330 of our central personnel have
15 been trained in GET and the essential personnel course,
16 which just simply identified the emergency plan, how it
17 fits with everybody.

18 The tech support center, 31 of the 35 designated
19 people to work there have been trained. At this point, the
20 only primary person that has not been trained is one of
21 the engineers in a position that is presently filled with
22 a contractor. So, the alternates have been trained.
23 The primary has not.

24 And, again, that's the course content of what
25 we give.

1 We've given way more than the required number
2 of people the Radiological Dose Assessment course, since
3 that's sort of the heart of the whole program.

4 Emergency Off-Site Facility, the EOF -- I should
5 say Emergency Operating Facility -- we've trained 24 of 25.
6 The one person who is not rrtrained is a communicator.

7 To date, at least seven drills, toally 1640
8 hours, are only those where we have activated all the
9 facilities.

10 There's probably another 18,000 man hours
11 invested in training for emergency plan in many drills,
12 table-top exercises, that sort of thing.

13 I didn't bother to total those up.

14 Any questions here?

15 MR. WARD: Any other questions?

16 (No response.)

17 MR. LOWE: In that case, I give you Mr. Fred
18 Drummond, if you'd like to go on.

19 MR. WARD: Yes, please. Let's go ahead.

20 MR. DRUMMOND: Good afternoon.

21 My name is Fred Drummond. I am the Project
22 Support Manager.

23 One question came earlier. Mr. Zudan's, I
24 believe, and was about the safety on-site review group and
25 I wanted to address that real quick.

8-12

1 Basically, the on-site safety review group
2 has two functional sections. One is operational assessment
3 where we have two LP&L people and two contractors filling
4 slots now and ISEG , which is the Independent Safety
5 Engineering Group.

6 Both of these groups are functioning right now.
7 They are actually functioning. This group is doing
8 start-up reviews and we have plans for hot functional
9 testing and the operational assessment group is functioning,
10 doing the operational assessments.

11 My part on the agenda was Emergency Response
12 Facilities and the SPDS system.

13 In persepctive, to give you an idea of where
14 we're at with Emergency Response Facilities, we have right
15 now an interim emergency operations facility, which is
16 physically located on the site and you should be able to
17 see that this afternoon.

18 Our long-range plans are to have the emergency
19 response facility located in the training facility, which
20 we are committed to have built by 1984.

21 The alternate emergency operations facility is
22 located in Gretna, Louisiana, across the river from here
23 and my office is located across the river.

24 The technical support center surrounds the
25 control room envelope here. That is a permanent facility

1 as well as the operations support facility at the plant
2 site.

3 (Slide)

4 This slide -- I'm not going to go over it in
5 detail. It's the purpose of the facility and it's used
6 in some of our training. In the interest of time, I guess
7 we can leave that for the packet, but I think it's
8 pretty much -- it describes the purpose of the facility
9 as the guidance document, you asked us to provide.

10 The technical support center, this is the
11 layout. You should see this this afternoon.

12 This is the control room envelope itself. Or
13 this is the control room itself. The entire area is the
14 control room envelope, which is a habitable area and it's
15 own ventilation system.

16 The computer room is part of the technical
17 support center and has a conference room, a record storage
18 area. This area has an extremely wide hall where we're
19 going to have fold-down desks for an engineering technical
20 assessment area. The brain room, so to speak.

21 The control center is located in this area.

22 MR. CATTON: Is there a window between that
23 control center and the control room?

24 MR. DRUMMOND: I don't know.

25 Dave? Is there a window between the control

8-14

1 center and the control room? We took that window out;
2 didn't we?

3 MR. LESTER: There is a window between the
4 passageway and the control room.

5 MR. DRUMMOND: We were going to have -- right
6 here; is that it?

7 MR. LESTER: Actually, there's two. One there
8 and one near the computer room.

9 MR. DRUMMOND: There's no window here.
10 (Indicating.) The control boards actually come like this.
11 (Indicating.) Across here.

12 MR. ZUDANS: I must have missed something.
13 You have a new emergency control center?

14 MR. DRUMMOND: That's the emergency control
15 center within the technical support center.

16 MR. ZUDANS: Oh.

17 MR. DRUMMOND: That's where Mr. Lester is and
18 his immediate staff. Kind of the brain room.

19 MR. ZUDANS: That's a piece of the technical
20 support center?

21 MR. DRUMMOND: That's right.

22 It's kind of the brain room of this whole
23 operation which we have spread out around. This is the
24 focal point where information is --

25 MR. ZUDANS: All right.

1 MR. CATTON: Is there any way, without
2 interfering with what's going on in the control room, you
3 can see what's going on in the control room?

4 MR. DRUMMOND: This double door here has windows
5 in it.

6 MR. CATTON: Okay.

7 MR. DRUMMOND: There's no video capability.

8 MR. CATTON: That's what I was thinking about.
9 It's one of the things they found valuable, was to be able
10 to see what's going on. You get the feeling that there
11 is a sense of rhythm by watching.

12 MR. DRUMMOND: Well, looking in here, the
13 control board, like I say, comes kind of like this. You
14 can see what's going on at the control board and you can
15 tell, I think, quite easily what state the operator's in.

16 The emergency operations facility described on
17 this slide and the back facility in my office, which is
18 about eighteen miles as the crow flies, from the plant site
19 itself.

20 The temporary emergency operations facility is
21 laid out like this and it's located on-site, in a construc-
22 tion building. The EOF director's office, which is down
23 in this corner, is actually Mr. Moran's office, on-site now
24 and he is the EOF director.

25 The EOF operations room is located here and we

8-16

1 have a rad assessment area here, a conference room and a
2 communications room.

3 Other space in this building presently is
4 being occupied by start-up engineers, but when we get to
5 a mode where we will have fuel and we will load the
6 reactor, all of that area can become additional work area
7 for staff engineers that would be called out from my staff,
8 downtown to work in the building.

9 Before I start into the safety parameter
10 display system, I guess I'd better introduce it by saying,
11 we have a combination safety parameter display system.
12 We have what's going to be an LP&L system and then we have
13 the combustion engineering qualified safety parameter
14 display system.

15 I guess we were a victim of -- not a victim but
16 we had to make some decisions a year and a half ago in
17 terms of what we were going to do to meet NUREG 0737
18 requirements and, at that point in time, we decided to use
19 our plant computer with a required, at that time, qualified
20 backup. In fact, it's still required but I've seen three
21 or four versions of SECY 82.111. I think it's getting
22 close. I've seen the draft letter that's going to be
23 coming out, that has really backed off on the requirement
24 for a qualified safety parameter display system.

25 So, we have what will be our only computer

1 safety parameter display system, as well as the qualified
2 system and that's what I'll be talking about.

3 Basically, I think our safety parameter
4 display system is described there as two computer driven
5 CRT's and an operator's console.

6 We have a redundant computer system. I think
7 the sub-committee heard that at the first sub-committee
8 meeting.

9 Colorgraphic displays being located in the
10 control room with operator commands. Display formats
11 and we haven't finalized the display formats. We've got
12 from various inputs and I want to talk about parameter
13 selection in a minute.

14 But we were trying to follow as close as we
15 can, the industry and the evolvement of SECY 82.111 and
16 we'd like to finalize our final display formats in our
17 final inputs following the Regional meetings that I believe
18 are going to be scheduled.

19 The computer programs, the whole software
20 package to give us the capability to display, has been
21 written and is being debugged in the plant computer right
22 now.

23 The hard part -- not the hard part but the
24 critical ingredient is the parameters and the program that's
25 going to put those parameters in the proper format to

8-18
1 display them to the operators and we, I think, in line
2 with what it looks like SECY 82.111 is going to say,
3 will finalize the schedule on that following the Regional
4 meetings.

5 In fact, the letter is going to ask for us
6 to give them a schedule within sixty days, if I'm not
7 mistaken.

8 The documents that were used, these documents
9 were primarily used, not only for the safety parameter
10 display system, our computer driven system, but were also
11 used to some degree for the qualified safety parameter
12 display system.

13 They are all various documents that have
14 evolved since Three Mile Island and I guess one document
15 that's left off the list, is the final safety analysis
16 report that was used in selecting the parameters for the
17 QSPDS and the parameters for QSPDS have been selected and
18 that equipment is on order.

19 The selection process we want to complete for
20 computerized system, like I say, after issuance of the
21 SEC 82.111 letter, as well as the Regional meetings.

22 MR. CATTON: That's certainly a lot of
23 documents to sort through. What do you do?

24 MR. DRUMMOND: Some of them date back quite a
25 ways. Some of these NUSAC, some of these early NUSAC,

8-19
1 Nuclear Safety Analysis Center reports, go back early on
2 -- this NUREG contractor -- I don't know what NUREG it was
3 folded into. That was an early -- back in 1980 -- NUREG
4 and, of course, 0696, the bulk of what's there is pretty
5 much referenced in SEC 82.111 as regard to those documents
6 and we've got a lot of documentation and a lot of meetings
7 and a lot of people sat in a room going through a selection
8 process, to come up with QSPDS parameters, which we intend
9 on using those QSPDS parameters, with other appropriate
10 parameters that might come up at the Regional meetings.

11 MR. BENDER: Are any of those documents in
12 conflict with each other?

13 MR. DRUMMOND: I'm not sure. If I was betting,
14 I would say maybe that some of them are.

15 MR. ZUDANS: Could I have one question, please?

16 Didn't you say that there are essentially two
17 systems. One is displaced in two computers when the CRT's
18 are displayed in the console for the operator and the other
19 one is a hard qualified set of instruments someplace else?

20 MR. DRUMMOND: I've got a couple of slides on
21 that in just a second.

22 MR. ZUDANS: All right.

23 MR. DRUMMOND: Within the emergency response
24 facilities from the plant computer QSPDS, we will have this
25 hardware.

8-20

1 This will be hardware in the TSC, as well as
2 the hardware in the EOF, itself.

3 SECY 82.111 asks that we address certain
4 parameters or variables within REG Guide 197.

5 Some of those won't be on SPDS but we have
6 another system that's called a Computerized Emergency
7 Planning Data Acquisition System, which will provide
8 meteorological data and radiation monitoring data.

9 They will also be in these facilities.

10 Software for this is basically the system
11 software itself. The colorgraphics, report generation
12 system. We have a couple hour pre-event data collection
13 and recording system and post-event collection system and,
14 of course, retrieving historical information.

15 MR. BENDER: Is your SPDS going to be similar
16 to the one at Palo Verde or will it be different or will
17 it be similar to some other combustion system or what
18 are the criteria?

19 MR. DRUMMOND: Combustion have a complete
20 package that they had proposed, called -- well, it was a
21 total critical function monitoring system and part of
22 that critical function monitoring system was the safety
23 parameter display system and emergency response facilities
24 components.

25 The other part was the qualified safety

1 parameter display system, which was the backup to that.

8-21 2 Ours is going to be, I would hope that it's
3 going to be as consistent as it possibly can be following
4 these Regional meetings. I think that's the purpose of
5 these Regional meetings, is to get some kind of
6 consistency within the industry.

7 I've got proposals on my desk from Quadrex.
8 I've got proposals from here and proposals from there and
9 you look at them and, you know, they're not all the same
10 Everybody's got different ideas and I think what it's
11 going to boil down to, once we get into these Regional
12 meetings, we get the general concepts that everybody else
13 is using. We, as LP&L, along with our consultants, we're
14 going to sit down and we're going to design our system
15 and, hopefully, take advantage of what SECY 82.111 says
16 and that's to get a preliminary staff review prior to
17 finalizing the system.

18 MR. BENDER: Well, if there's one place where
19 some standardization would be advantageous, I think it's
20 in this system, because if you want to take advantage of
21 national resources, I think people have to have general
22 familiarity with what's in every emergency center.

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1 MR. DRUMMOND: You see magazine articles where
2 one company's got this type system. There are just numerous
3 systems out there, and I think there's got to be some
4 consistency.

5 Our bottom line is we want to come
6 up with the right system for Louisiana Power & Light
7 Company. We hope we can do that. We think we can do that.

8 The qualified safety parameter
9 display system, basically it's a two-channel system. It's
10 qualified Class I.E, and it's a complete safety system,
11 has a plasma display system that will be on the main
12 control board. System A -- Both systems, System A and
13 System B had the degraded core cooling information on them.
14 That's redundant on these two systems.

15 System A and System B deviate beyond
16 the degraded core cooling information in that System A will
17 have reactivity information, primary system integrity, and
18 additional primary system integrity information, primary
19 and secondary flow mass valves. And System B will have the
20 containment integrity and radiation monitoring.

21 As I said, the plasma display, I
22 think everybody is familiar with this color display and I
23 have some color graphics if you would like to see them
24 later on. I don't have them with me, but I've got a typical
25 display directory for one channel, and -- well, I've got

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1 it actually for both channels and you can see the 200
2 series, which is the core series, and that's core cooling
3 information, saturation margins, reactor vessel level,
4 and core exit thermocouples, will be the same on the
5 other channel, and then when you get down to 300, 400 and
6 500 series you get into the things that aren't consistent
7 between both channels.

8 This is the other directory, which
9 you see the core information is the same, repeated and
10 redundant, and then we have containment information and
11 radiation emission diagnostics there.

12 This one sample page that I have
13 here would be the core map that would show -- and this is
14 the Channel A core map -- the location by number and
15 quadrant of the core exit thermocouple, the combustion
16 engineering point ID number, and of course it would
17 display the temperature.

18 Then Channel B would have the other,
19 not the same locations but the other 28 core exit
20 thermocouples. And, of course, this just is telling us
21 what the quadrant of the core of the steam generators are
22 located in.

23 The other slide that I had is the
24 very last slide in the book that you have, it's just a
25 very simple slide mentioning the onsite simulator. We are

1 going to have the exact configuration of what we have in
2 the control room on the onsite simulator. The QSPDS will
3 be implemented, will be modeled within the simulator
4 computer. The base parameter display system will be also
5 part of the simulator computer. So our plans are to have
6 the exact replication.

7 That's all I had. Did you have
8 any additional questions?

9 There was one other thing, if I
10 could help, Mr. Zudans I believe you also asked about
11 construction quality assurance. We have our quality
12 assurance man here, but I -- we might can do it later on
13 while we are on the site, we can show you the organization
14 chart by numbers.

15 MR. ZUDANS: I don't think I have any questions.

16 MR. WARD: Are there any other questions.
17 Mr. Maurin, would you like to make a comment at this time?

18 MR. MAURIN: No. I would like to introduce
19 two people who are here, Mr. Ward. That is Jack Wyatt,
20 our chairman of the board and chief executive officer,
21 and Gerald McLyndon, our senior vice president of operations.

22 MR. WARD: Before concluding the meeting, this
23 Subcommittee will report to the full committee at the
24 December meeting the first week in December. At this
25 time I don't anticipate there will be any need for LP&L

1 participation. Again, at the present time, unless the
 2 full committee has some other ideas, I don't see any
 3 particular follow-up that will be necessary, but we
 4 appreciate the information that you have given us today.
 5 It's been very helpful to us.

6 So, we conclude the meeting.

7 (Whereupon, at 1:10 p.m., the
 8 meeting in the above-entitled matter was
 9 adjourned.)

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NUCLEAR REGULATORY COMMISSION

This is to certify that the attached proceedings before the

in the matter of: ACRS Subcommittee Meeting On Waterford Steam Electric
Station, Unit 3

Date of Proceeding: November 9, 1982

Docket Number: _____

Place of Proceeding: New Orleans, Louisiana

were held as herein appears, and that this is the original transcript
thereof for the file of the Commission.

Mary L. Bagby

Official Reporter (Typed)

Mary L. Bagby

Official Reporter (Signature)

AGENDA

INTRODUCTORY REMARKS

- FUTURE SCHEDULE-CONSTRUCTION COMPLETION, HOT FUNCTIONAL TESTING, INITIAL FUEL LOADING, STARTUP, COMMERCIAL OPERATION, ETC. L.V. MAURIN

STATUS OF STAFFING

- POSITIONS CURRENTLY VACANT L.V. MAURIN
- SRO/ROS LICENSED VS. NEEDED L.V. MAURIN
- SUMMARY OF EXPERIENCE LEVELS (NAVY-NUCLEAR, COMMERCIAL NUCLEAR, FOSSIL, ETC.) L.V. MAURIN
- INTEGRATION OF CONTRACTOR EMPLOYEES IN STARTUP AND TESTING ORGANIZATIONS D.B. LESTER

OPERATOR TRAINING PROGRAM

- PROGRESS IN MEETING TRAINING PROGRAM OBJECTIVES Z.A. SABRI
- STATUS OF TRAINING PERSONNEL VS. SCHEDULED NEEDS Z.A. SABRI
- FEEDBACK OF INDUSTRY EXPERIENCE TO TRAINING PROGRAM Z.A. SABRI
- DESCRIPTION OF SIMULATOR TRAINING
 - HOW IS THIS TRAINING SUPPLEMENTED BY WATERFORD 3 SPECIFIC FEATURES C. TOTH
 - ONSITE SIMULATOR INSTALLATION SCHEDULE Z.A. SABRI
 - ACCIDENTS AND ABNORMAL OCCURRENCES INCLUDED IN SIMULATOR TRAINING Z.A. SABRI
- HOW ARE INDUSTRY RELATED EVENTS FACTORED INTO THE SIMULATOR TRAINING Z.A. SABRI/C. TOTH
- HOW IS SPDS INCORPORATED INTO CURRENT SIMULATOR TRAINING C. TOTH
- WILL THERE BE AN SPDS WITH THE ONSITE SIMULATOR Z.A. SABRI

● STATUS OF CONTROL ROOM HUMAN
FACTORS UPGRADE (SECY 82-111)

- EMERGENCY OPERATING PROCEDURES-
STATUS OF DEVELOPMENT, INCORPORATION
WITH TRAINING AND SIMULATOR PROGRAM,
PARTICIPATION WITH OWNER'S GROUP,
CE INPUT G.R. PEELER
- DETAILED CONTROL ROOM DESIGN REVIEW-
RESULTS OF REVIEW, MODIFICATIONS MADE
TO ORIGINAL CONTROL ROOM DESIGN D. LOWE
- TECHNICAL SUPPORT CENTER AND EMERGENCY
OPERATING FACILITY
- HOW ARE THESE FACILITIES INCLUDED D. LOWE
IN PRESENT TRAINING PROGRAM
- TECHNICAL SUPPORT CENTER AND EMERGENCY
OPERATING FACILITY F.J. DRUMMOND
- DESCRIPTION AND SCHEDULE FOR COMPLETION F.J. DRUMMOND
- SPDS F.J. DRUMMOND
- DESCRIPTION AND SCHEDULE FOR COMPLETION F.J. DRUMMOND
- HOW ARE PARAMETERS SELECTED F.J. DRUMMOND

AGENDA

- INTRODUCTORY REMARKS
 - FUTURE SCHEDULE-CONSTRUCTION COMPLETION, HOT FUNCTIONAL TESTING, INITIAL FUEL LOADING, STARTUP, COMMERCIAL OPERATION, ETC. L.V. MAURIN

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KEY MILESTONES

● ECCS FLOW TEST	*8/6/82
● COLD HYDRO	*10/2/82
● HOT FUNCTIONALS	1/18/83
● INTEGRATED LEAK RATE TEST	3/11/83
● ESF LOSS OF OFFSITE POWER	3/19/83
● FUEL LOAD	5/12/83
● COMMERCIAL OPERATION	1/14/84

* ACTUAL START DATES

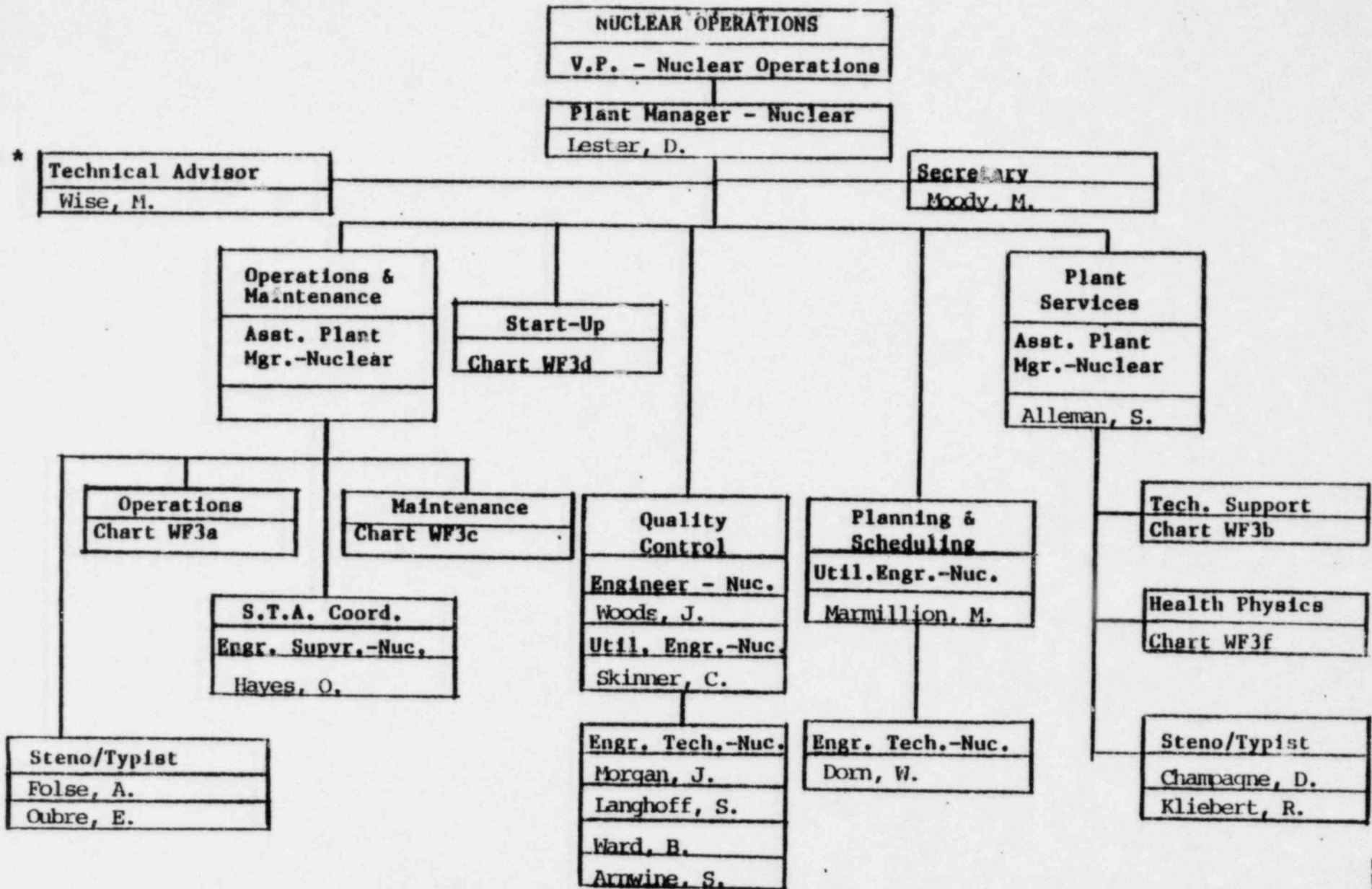
11/09/82

NUCLEAR OPERATIONS STAFFING

	APPROVED <u>3/03/82</u>	PERSONNEL HIRED AS OF <u>2/28/82</u>	APPROVED <u>11/09/82</u>	PERSONNEL HIRED AS OF <u>11/05/82</u>
<u>NUCLEAR OPERATIONS</u>				
STAFF	2	2	2	2
<u>PLANT OPERATIONS</u>				
STAFF	10	10	10	9
STARTUP	23	12	23	21
MAINTENANCE	76	63	76	64
OPERATIONS	67	65	67	63
TECHNICAL SUPPORT	47	32	47	43
HEALTH PHYSICS	27	14	27	23
QUALITY CONTROL	<u>6</u>	<u>6</u>	<u>6</u>	<u>6</u>
TOTAL	256	204	256	231
<u>PROJECT SUPPORT</u>				
STAFF	2	2	2	2
CONSTRUCTION ENGRG.	12	7	12	11
OPERATIONAL ENGRG.	26	12	26	21
TECHNICAL SERVICES	15	9	15	11
ONSITE SAFETY REVIEW	9	4	9	5
LICENSING	<u>13</u>	<u>6</u>	<u>13</u>	<u>12</u>
TOTAL	77	40	77	62
<u>TRAINING</u>				
STAFF	11	6	55	13
<u>QUALITY ASSURANCE</u>				
STAFF	21	17	32	26
<u>ADMINISTRATIVE SERVICES</u>				
STAFF	<u>59</u>	<u>49</u>	<u>60</u>	<u>58</u>
TOTALS	426	316	482	390

ACQUISITION OF VITAL PERSONNEL

<u>PLANT STAFF</u>	<u>COMMITTED 4/20/81</u>	<u>HIRED AS OF 2/28/82</u>	<u>HIRED AS OF 11/5/82</u>
OPERATIONS SUPT.	1	1	1
ASST. PLANT MGR., O & M	1	1	0
PLANT ENG. DEPT. SUPV.	1	-	1
GENERAL SUPPORT SUPT.	1	-	1
NUCLEAR OPERATIONS SUPV.	6	6	6
NUCLEAR AUXILIARY OPERATOR (COLD LICENSE)	10	10	10
NUCLEAR AUXILIARY OPERATOR (HOT LICENSE)	10	11	10
PLANT UTILITY ENG.	3	3	3
STA ENGINEERING SUPV.	1	-	1
PLANT ASSOC. II/I ENG.	5	5	5
 <u>OFFSITE SUPPORT</u>			
ONSITE SAFETY REVIEW ENG. SUPV.	1	1	1
ONSITE SAFETY REVIEW ENG.	1	-	1
OFFSITE TRAINING SUPV.	1	-	1
NUCLEAR TRAINING DIR.	1	1	1
 <u>CONSULTANTS</u>			
TECHNICAL ADVISOR TO VICE PRES. NUCLEAR OPERATIONS	1	1	1
TECHNICAL ADVISOR TO PLANT MANAGER	1	1	1
	<hr/>	<hr/>	<hr/>
TOTALS	45	41	44



* Contractor

LP&L TOTAL EXPERIENCE

3/3-4/82 ACRS

	NUCLEAR	NUCLEAR	OPERATIONS
N.O.D.	1340	760	205
QUALITY ASSURANCE	<u>150</u>	<u>81</u>	<u>4</u>
TOTAL	1490	841	209

11/09/82 ACRS

N.O.D.	1651	906	237
QUALITY ASSURANCE	<u>196</u>	<u>95</u>	<u>15</u>
TOTAL	1826	1010	252

*ABOVE NUMBERS ARE IN MAN YEARS

LICENSING PROGRAM

	<u>REQUIRED</u>	<u>DESIRED</u>	<u>IN TRAINING</u>
REACTOR OPERATORS	8	12	38*
SR. REACTOR OPERATORS	8	12	
OPERATIONS SUPT.	1	1	1
ASST. PLANT MANAGER	0	1	1
STA CO-ORDINATOR	0	1	1
PLANT ENGINEERS	0	1	2
MAINT. ASST. SUPT. I&C	0	1	1
NUCLEAR INSTRUCTORS	-	3	3
TOTAL	17	32	47

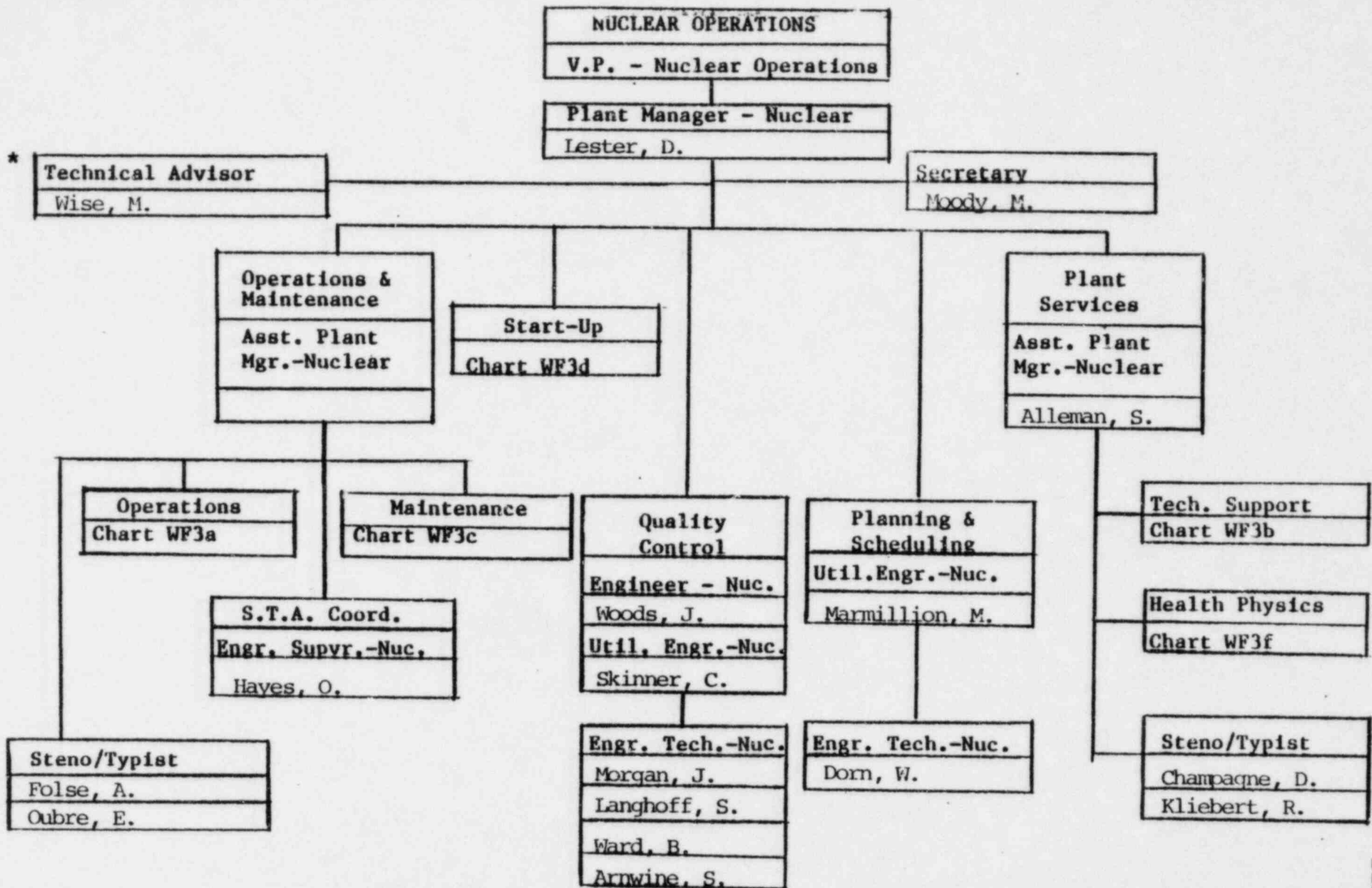
* THE TOTAL NUMBER IS INTENDED TO PROVIDE PERSONNEL FOR BOTH REACTOR AND SENIOR REACTOR OPERATORS.

SHIFT TECHNICAL ADVISORS

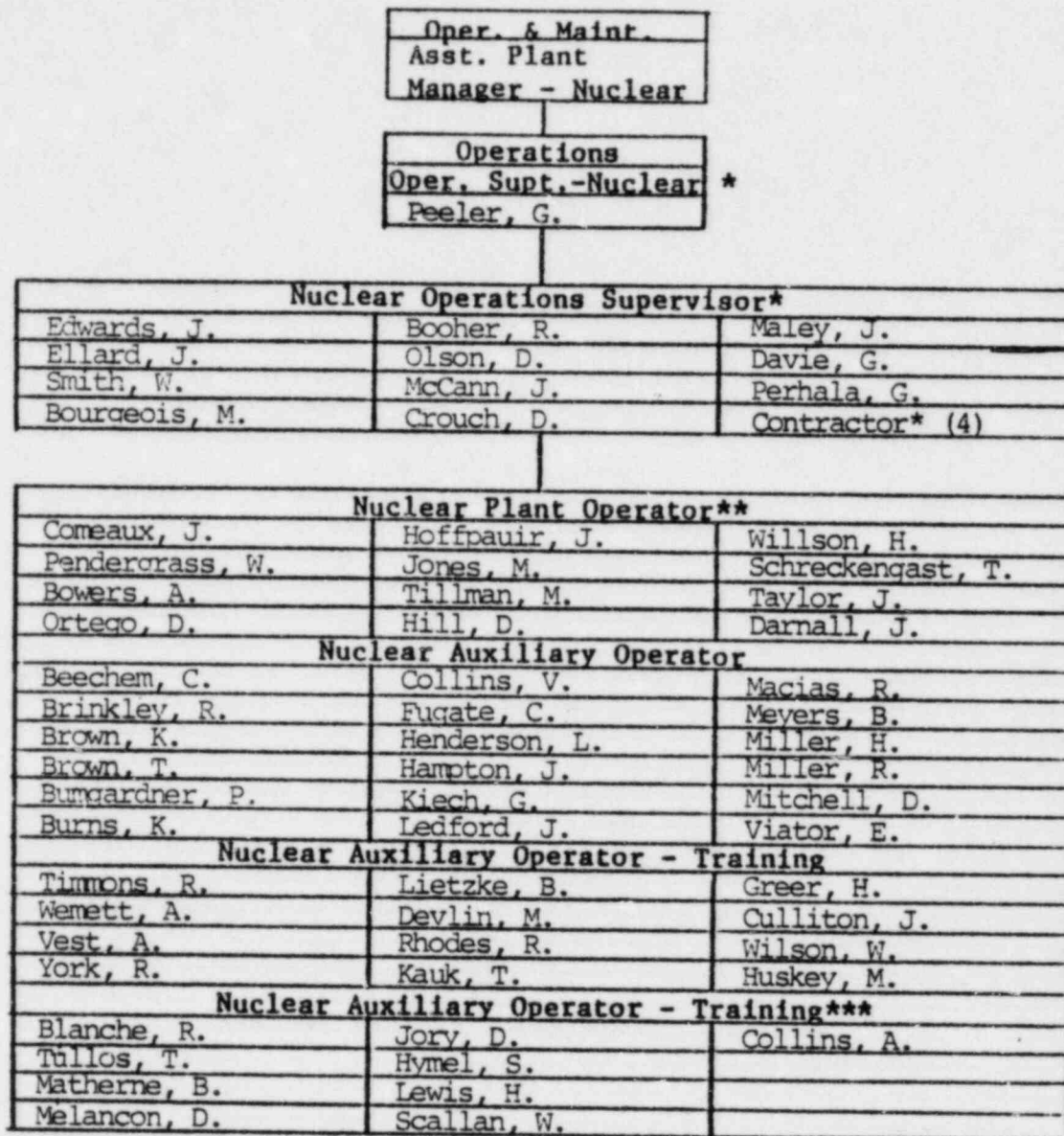
- NUMBER OF CANDIDATES
 - BEGINNING PROGRAM 18
 - SUCCESSFULLY COMPLETING PROGRAM 15

- CANDIDATE BREAKDOWN BY DEPARTMENT
 - PLANT ENGINEERING 2
 - NUCLEAR ENGINEERING 5
 - NPSG 6
 - STARTUP 2

*THREE (3) ARE IN THE PROCESS OF COMPLETING TRAINING

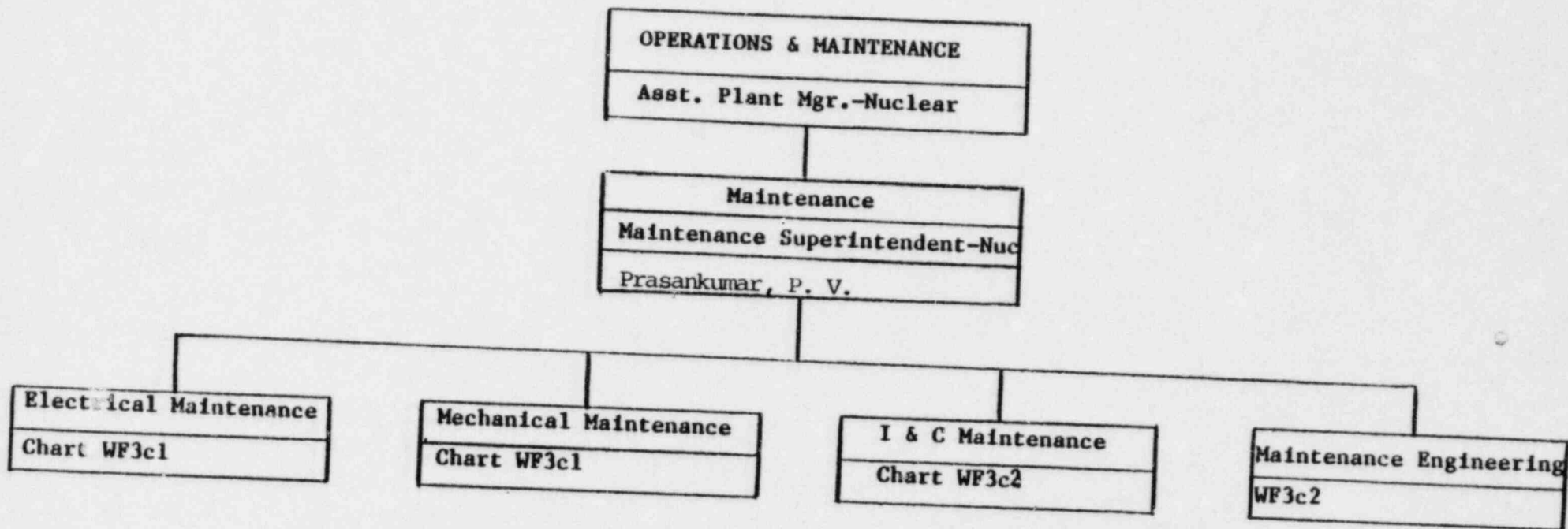


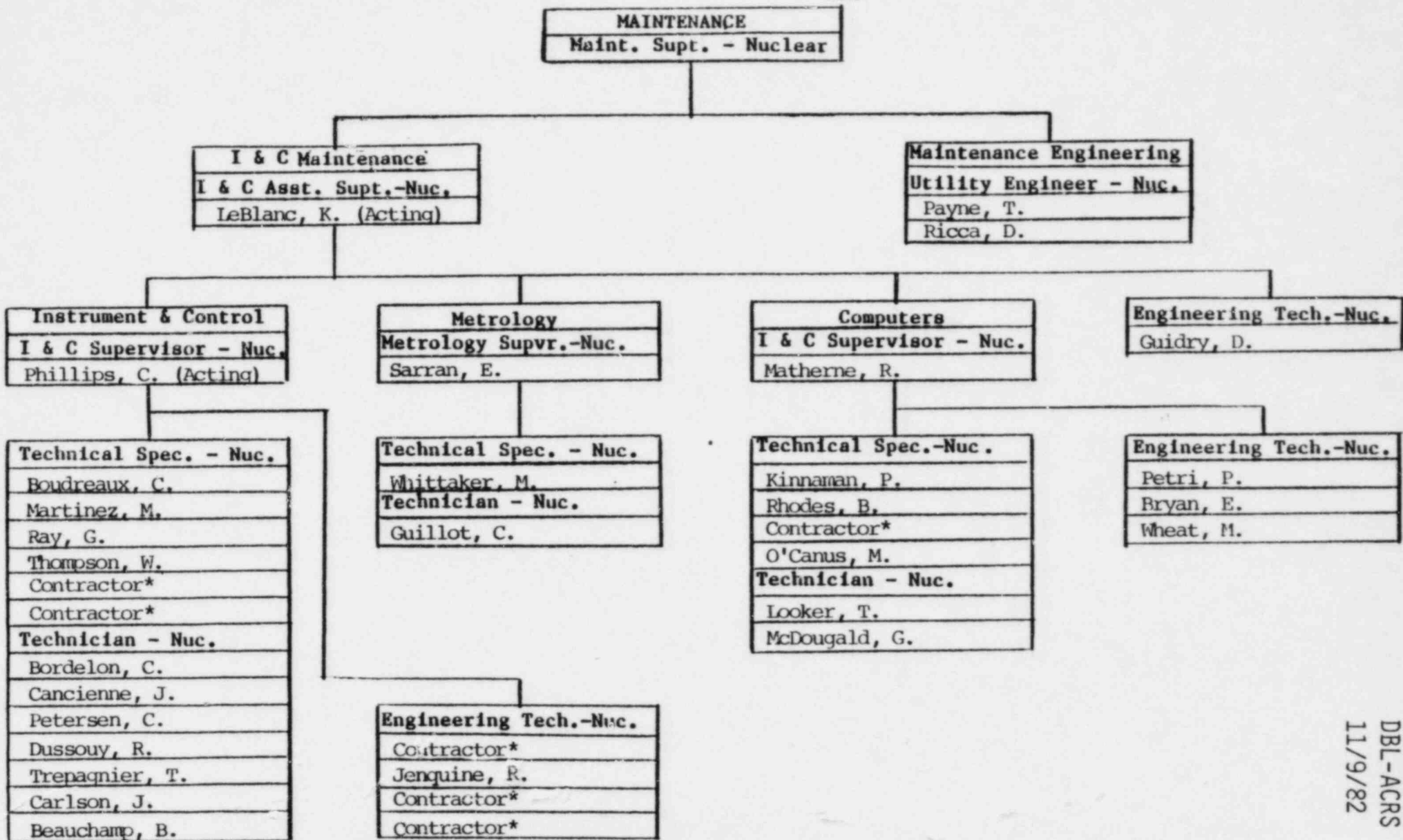
* Contractor



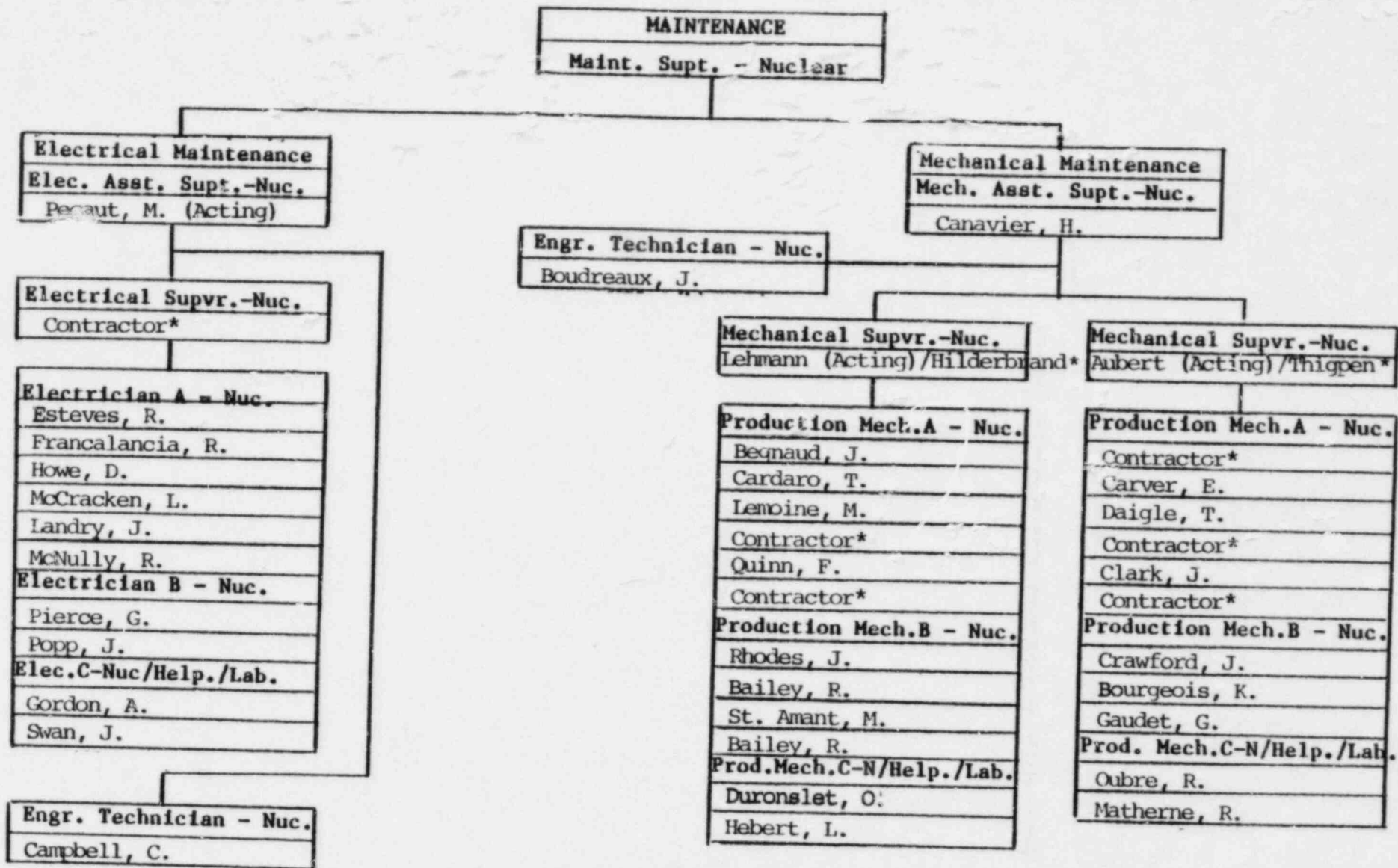
*SRO Required
 **RO Required
 ***These 12 positions re-
 quired for Startup only and
 are to be reduced by
 attrition following com-
 mercial operation.

* Contractor personnel with
 experience in specific
 areas are used to fill
 vacancies.

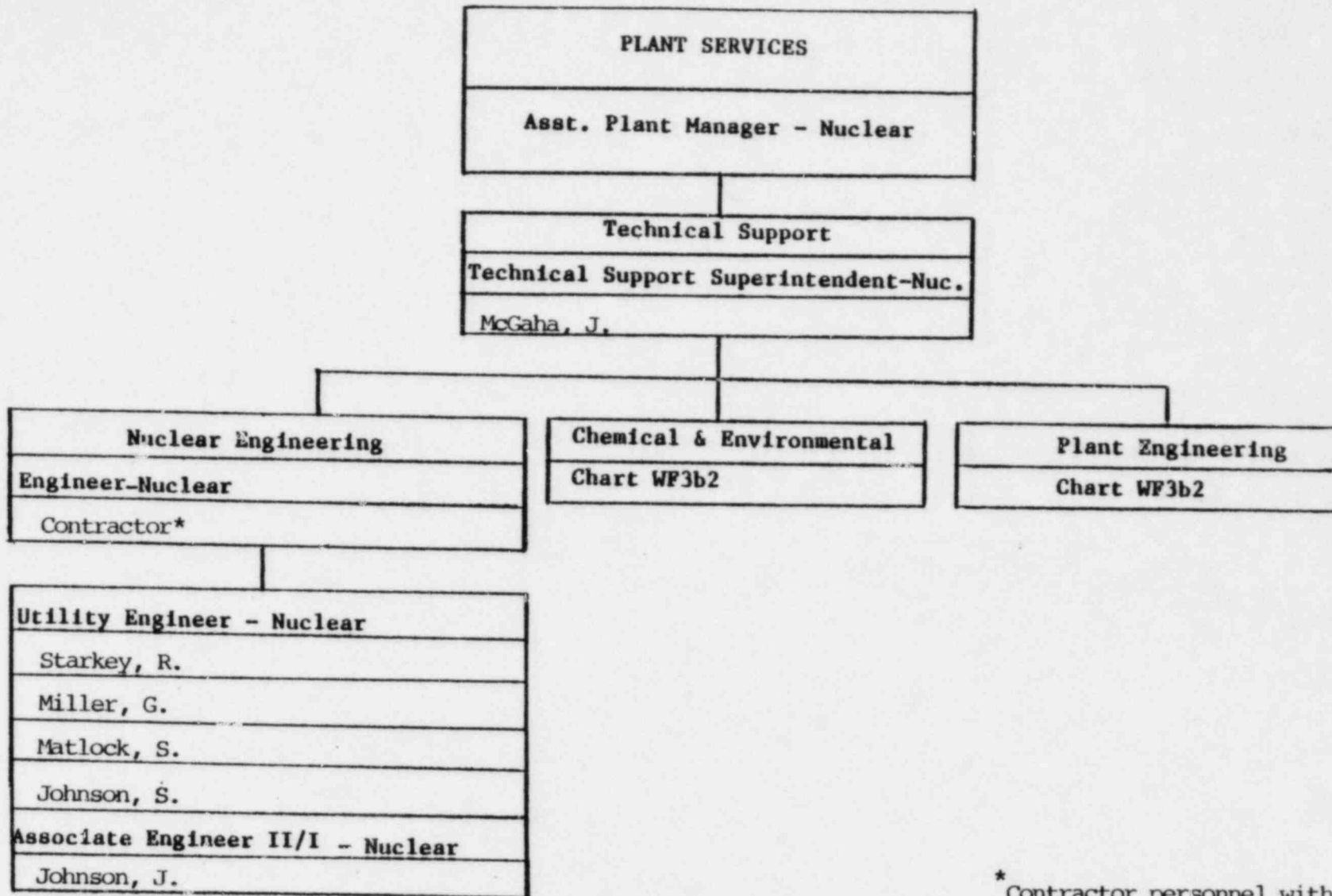




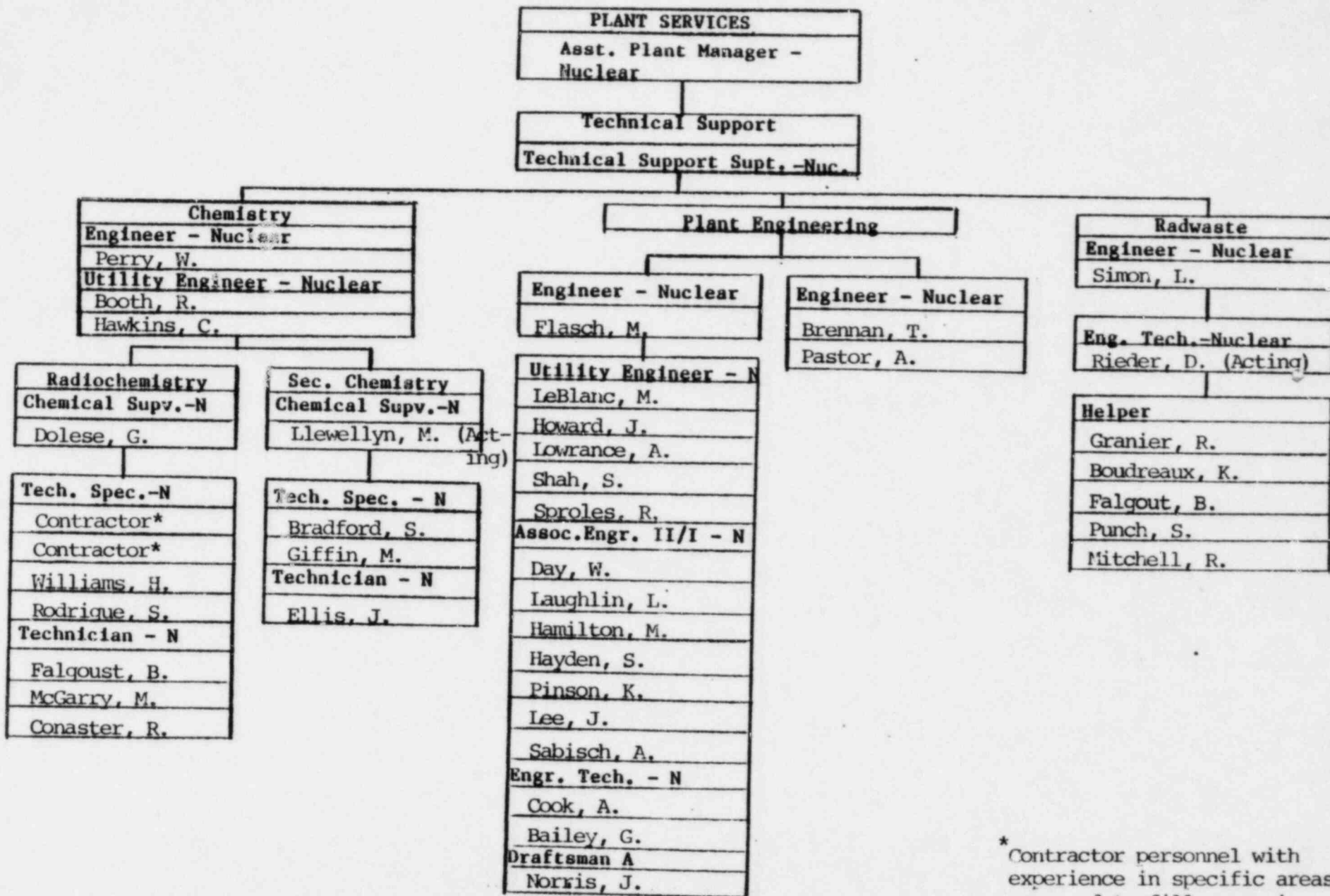
* Contractor personnel with experience in specific areas are used to fill vacancies.



* Contractor personnel with experience in specific areas are used to fill vacancies.



* Contractor personnel with experience in specific areas are used to fill vacancies.



* Contractor personnel with experience in specific areas are used to fill vacancies.

PLANT SERVICES
Asst. Plant Manager-Nuclear

Health Physics
Health Physics Superintendent-Nuc
Kenning, R.
Utility Engineer-Nuclear
Hall, D.

Health Physics Supervisor-Nuclear
Hoel, D.

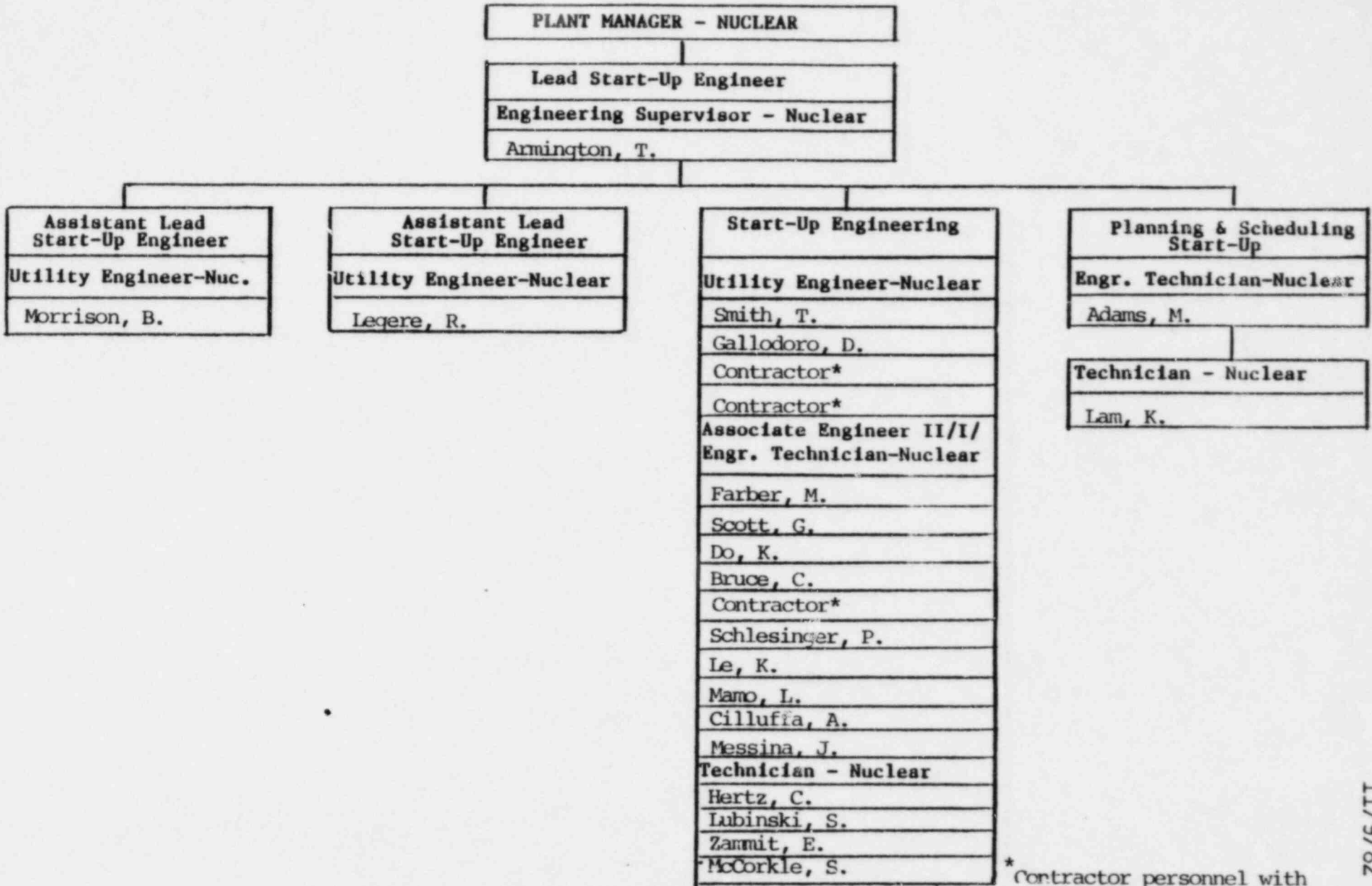
Health Physics Supervisor-Nuclear
Funk, J.

Associate Engineer II/I-Nuclear
Espanan, D.
McLendon, R. (Acting)
Engineering Technician-Nuclear
Landeche, D.

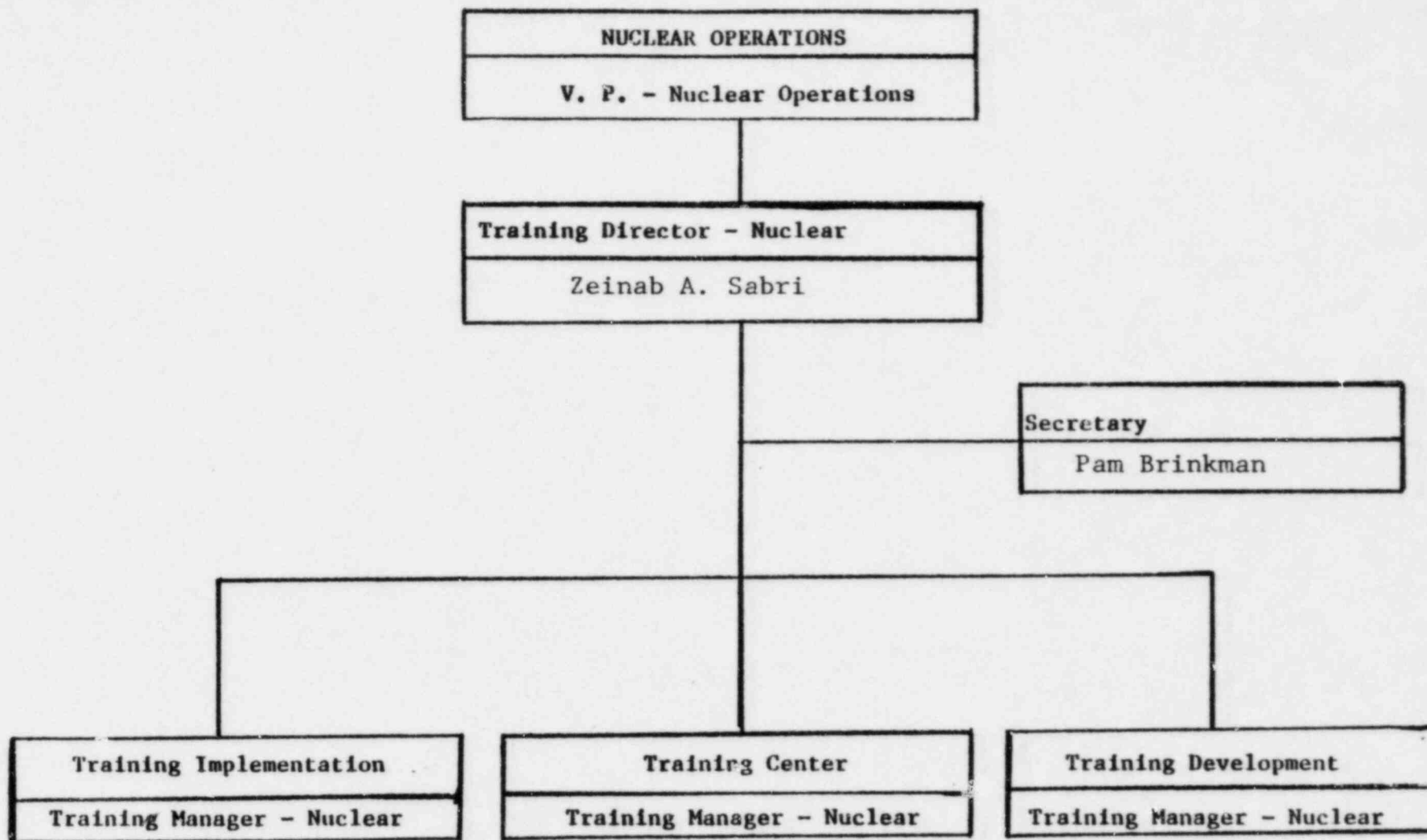
Technical Specialist-Nuclear
VanDerflorst, M.
Pilluti, B.
VanCleef, D.
Marler, M.
Bailey, R.
Mason, M.
Technician - Nuclear
Bickham, J.
Herring, J.
Huber, N.
Kelly, P.

Technical Specialist-Nuclear
Briggs, D.
Conley, G.
Linares, K.
Contractor*
Technician-Nuclear
Stevens, D.
Savois, M.
Duhe, R.

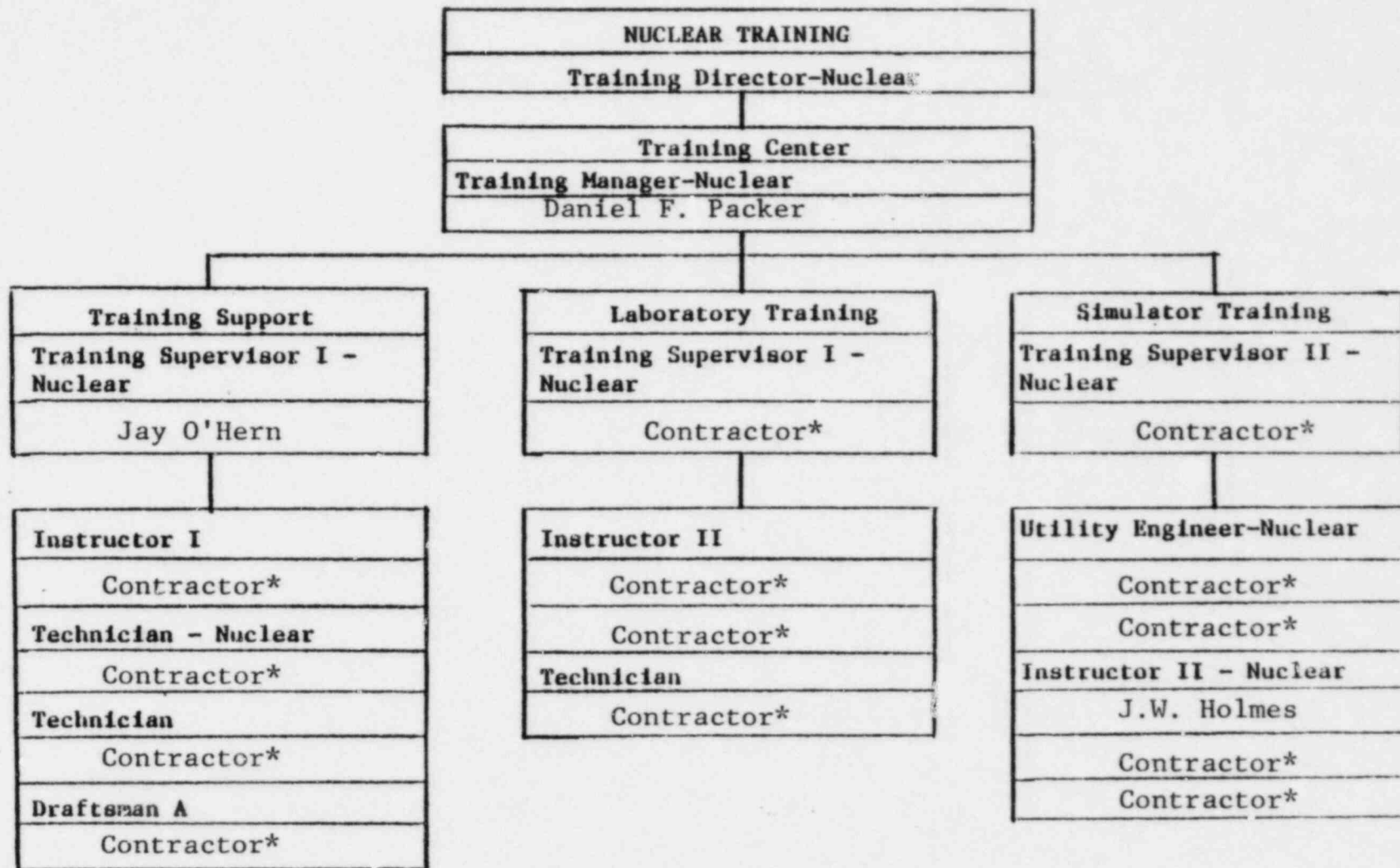
* Contractor personnel with experience in specific areas are used to fill vacancies.



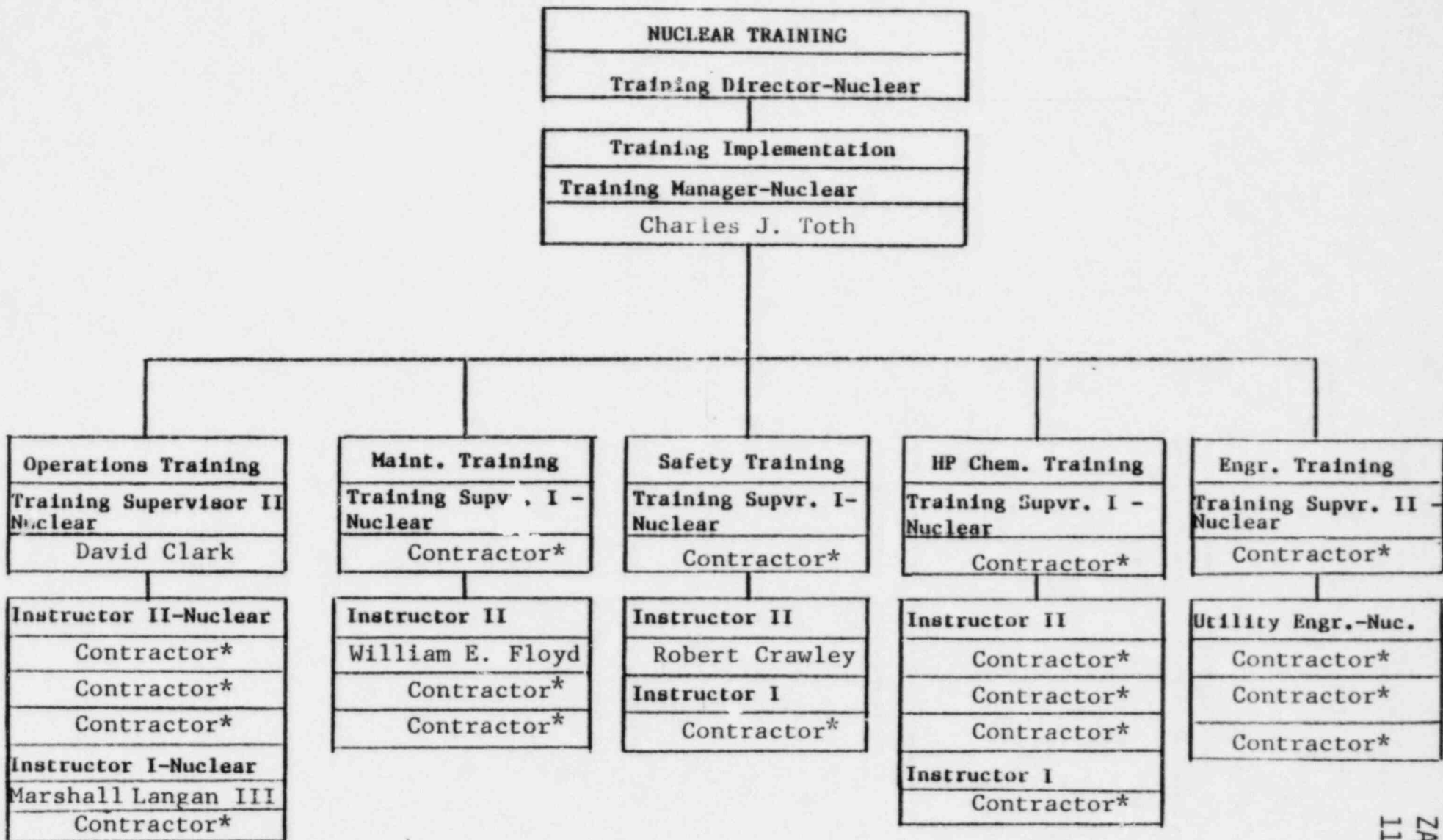
* Contractor personnel with experience in specific areas are used to fill vacancies



ZAS-ACRS
11/9/82

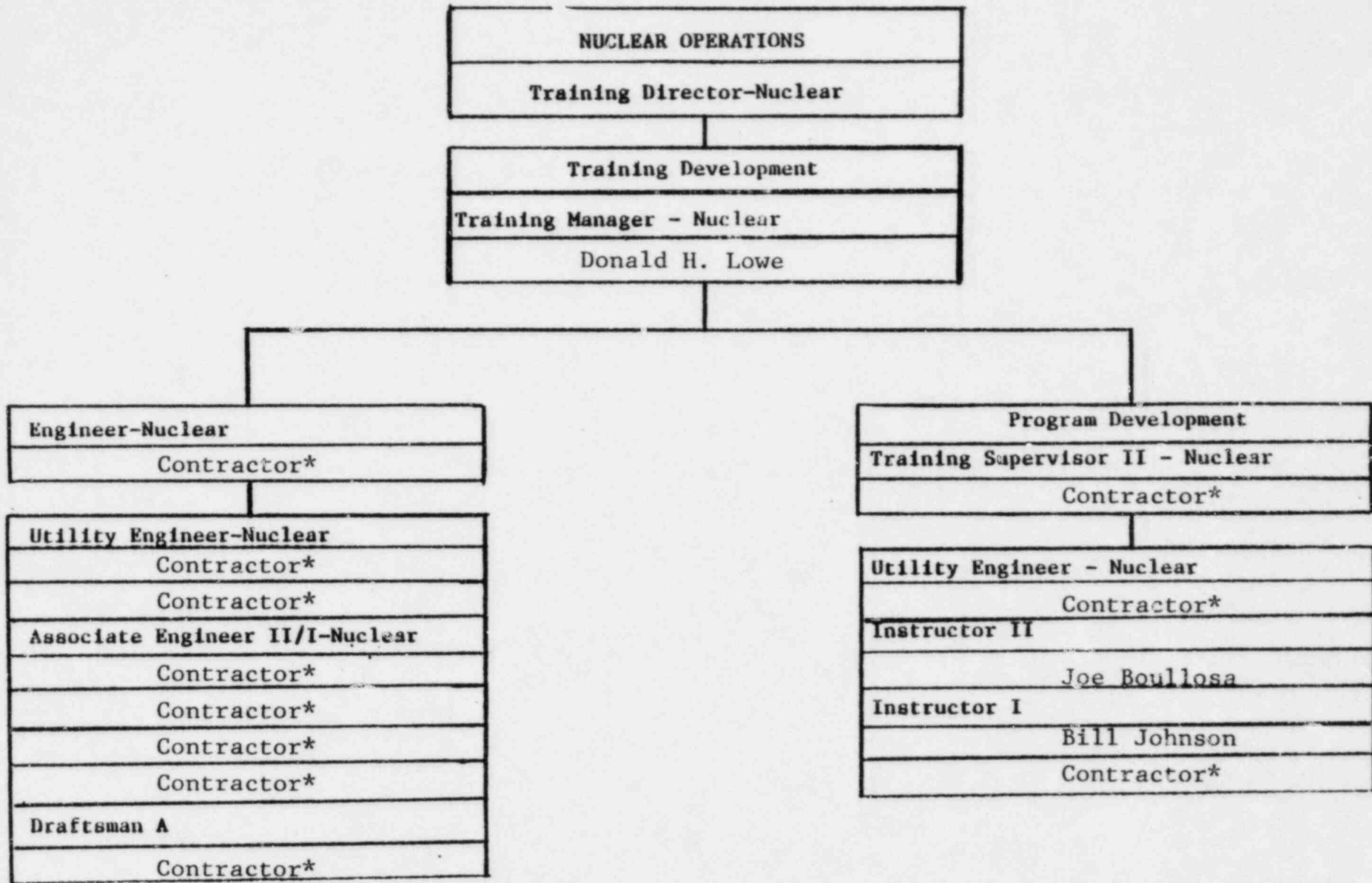


*Contractors with experience in specific areas are used to fill vacant slots



*CONTRACTORS WITH EXPERIENCE IN SPECIFIC AREAS ARE USED TO FILL VACANT SLOTS

ZAS-ACRS
11/9/82



*CONTRACTORS WITH EXPERIENCE IN SPECIFIC AREAS ARE USED TO FILL VACANT SLOTS

ZAS-ACRS
11/9/82

NUCLEAR OPERATIONS
V. P. Nuclear Operations

Nuclear Administrative Services
Administrative Services Manager-Nuc.
Sleger, J.

Secretary
Tauzin, J.

Planning & Scheduling
Utility Engineer - Nuclear

Engr. Technician - Nuclear
Draftsman A

Procurement Task Force
Engineer - Nuclear *
Barsley, P.

Offsite Administrative Services
Accountant II
Gilbert, N.

Departmental Clerk
Diket, G.
Clerk A
Eloi, J.
Clerk B/C
Gates, L.
Fradella, K.
Steno/Typist
Cooks, D.
Lorio, P.
Site
Steno/Typist
Burnette, C.

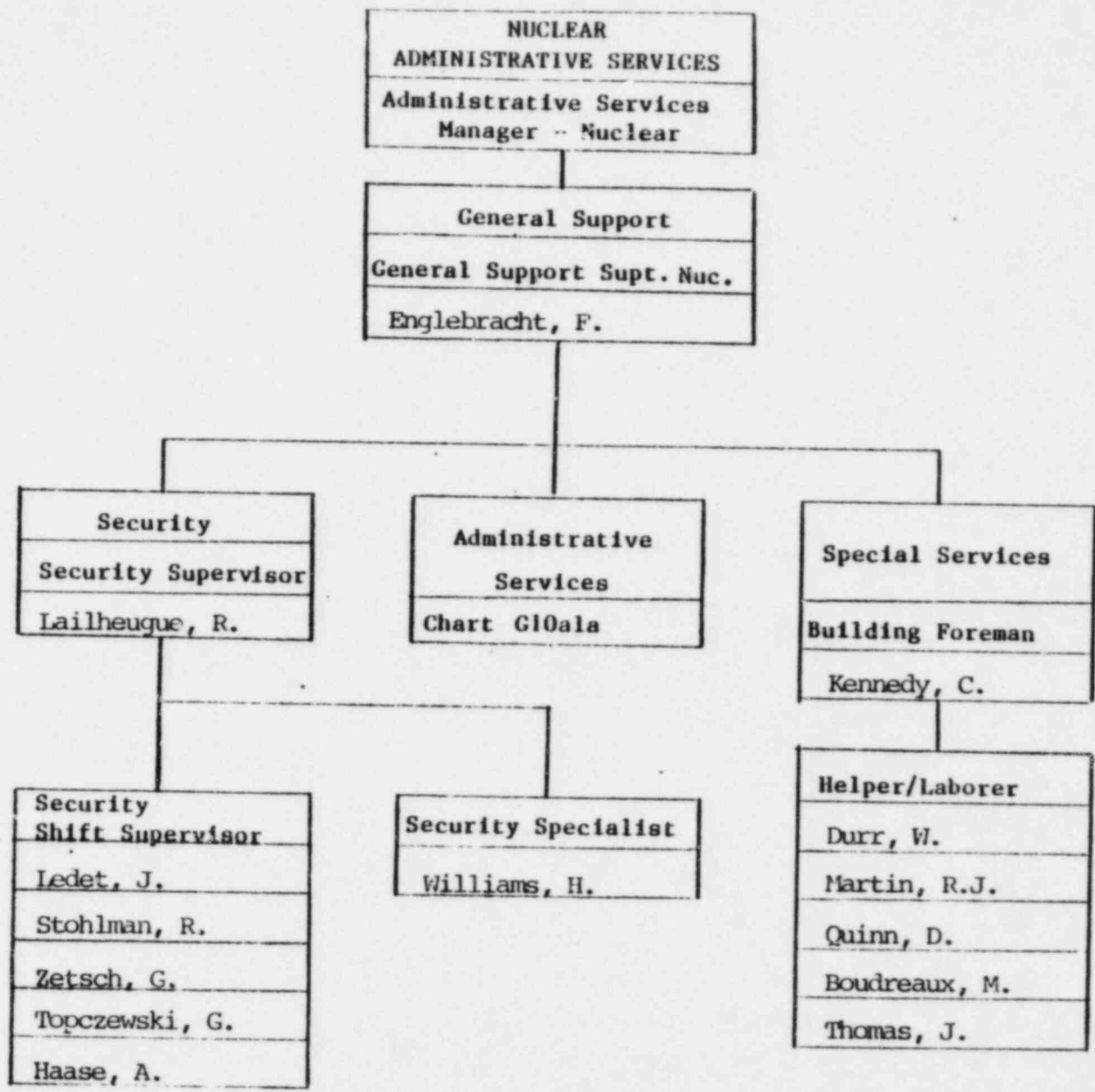
Cost Control/ Contract Administration
Utility Engineer - Nuclear
Simister, K.

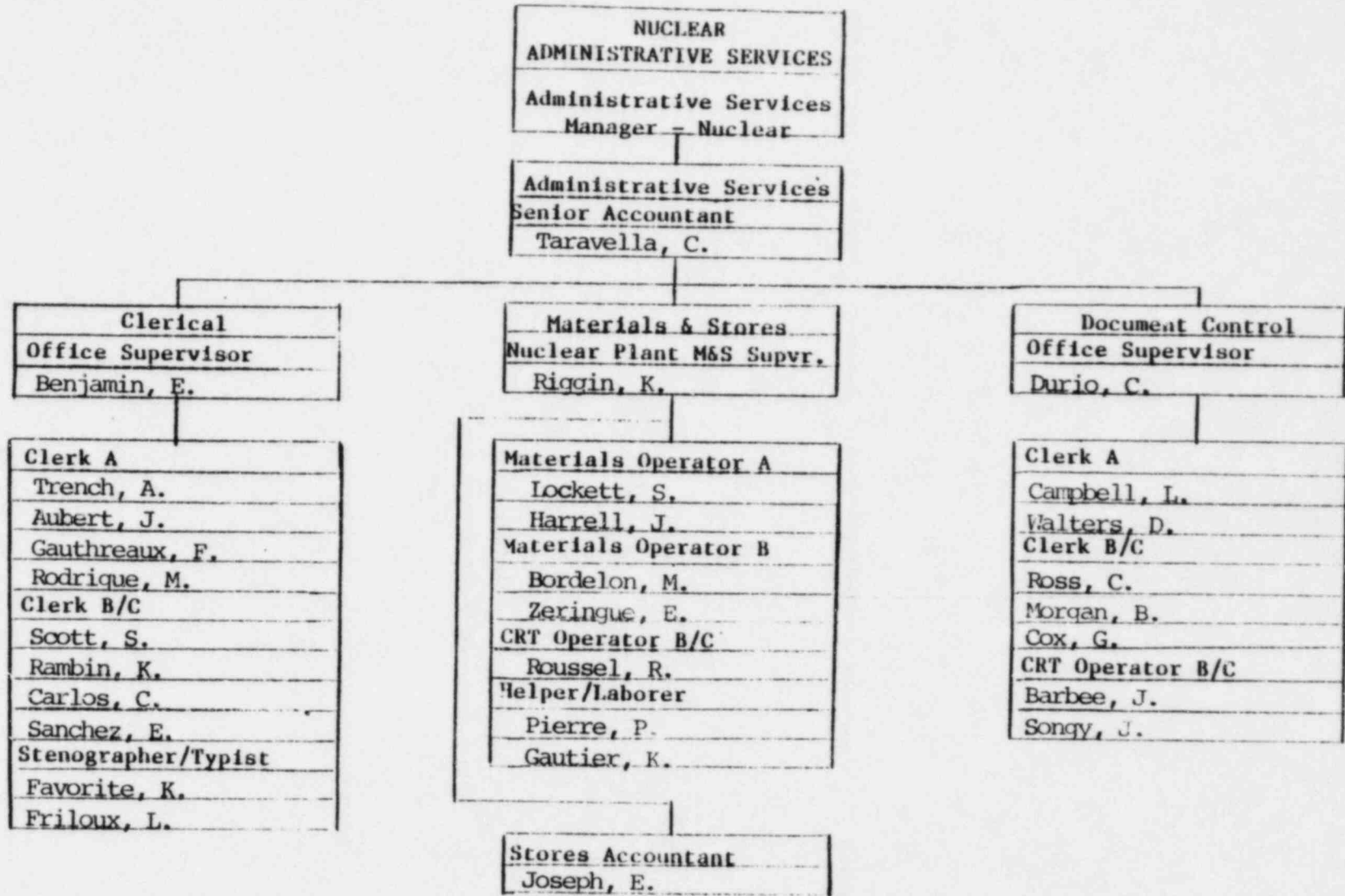
Engr. Technician - Nuclear
Ross, B.
Senior Accountant
Cerise, G.

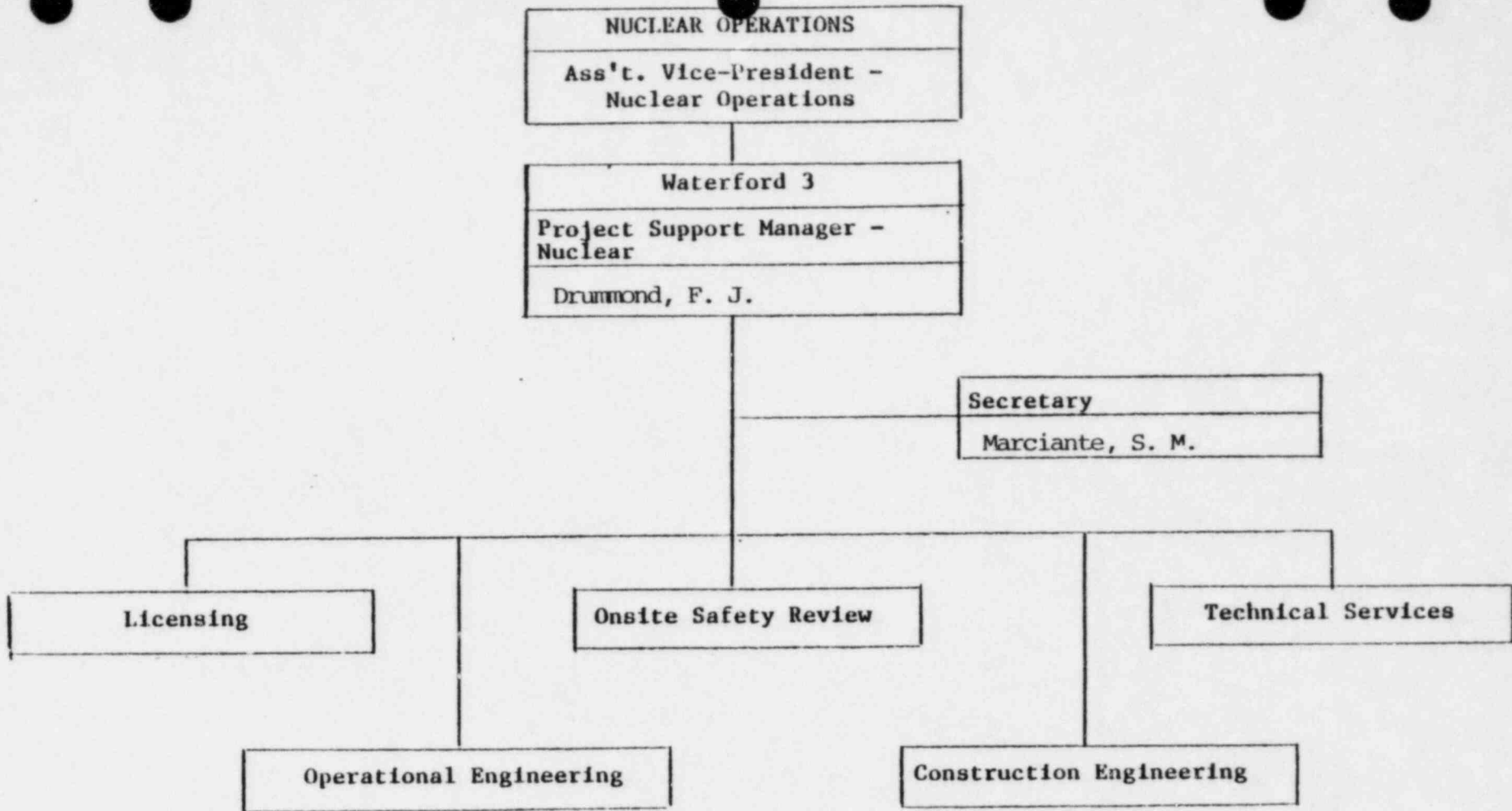
Plant General Support
Chart G10a1

*Position subject to review on 3/1/83 to determine continued requirement.

JSJR-ACRS
11/9/82

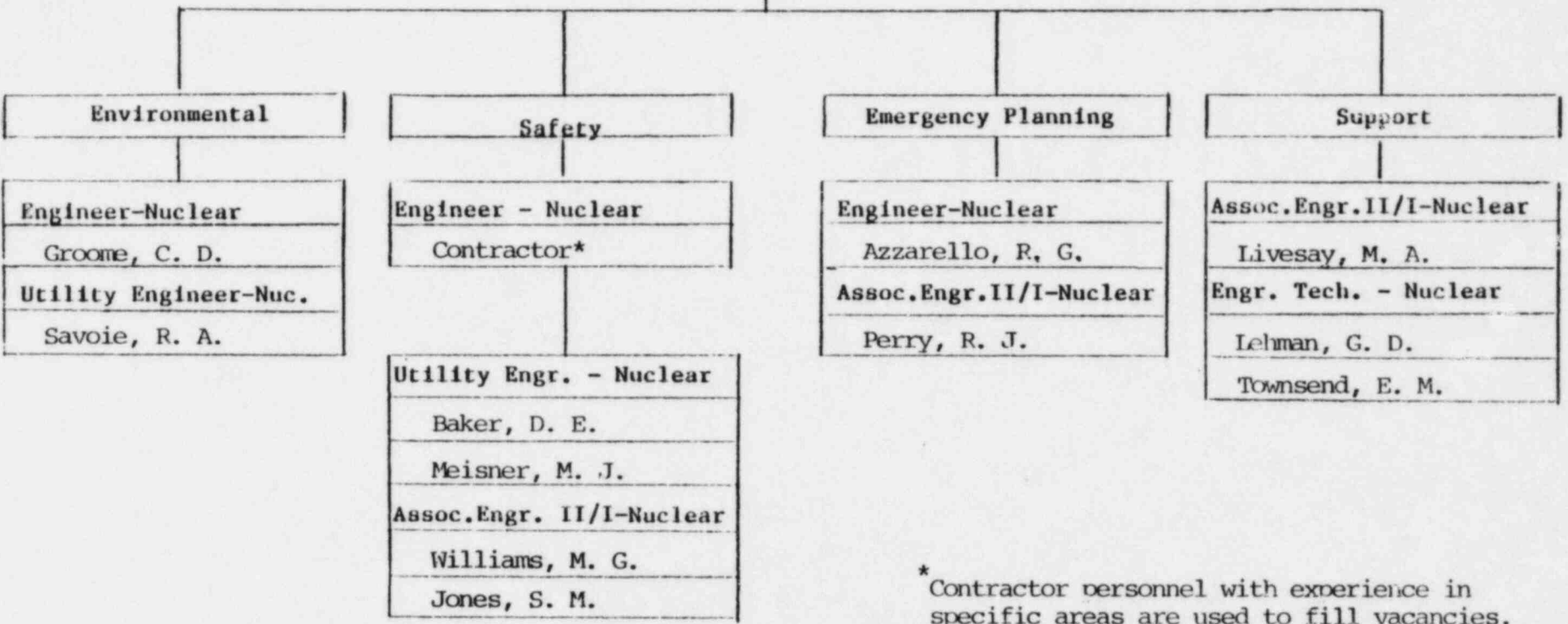






WATERFORD 3 NUCLEAR PROJECT SUPPORT
PROJECT SUPPORT MANAGER-NUCLEAR

Licensing
Eng. Supervisor - Nuclear
Prados, R. W.



* Contractor personnel with experience in specific areas are used to fill vacancies.

WATERFORD 3
NUCLEAR PROJECT SUPPORT
Project Support Mgr., - Nuclear

Onsite Safety Review
Engr. Supervisor - Nuclear
Burski, R. F.

Indp. Safety Engr. Group

Engineer - Nuclear
Willis, R. B.
Utility Engineer - Nuclear
Cornell, R. A.
Contractor*

Operations Assessment

Engineer - Nuclear
Contractor*
Contractor*
Utility Engineer - Nuclear
Alsworth, M. W.
Assoc. Eng. II/I - Nuclear
Steelman, M.

* Contractor personnel with experience in specific areas are used to fill vacancies.

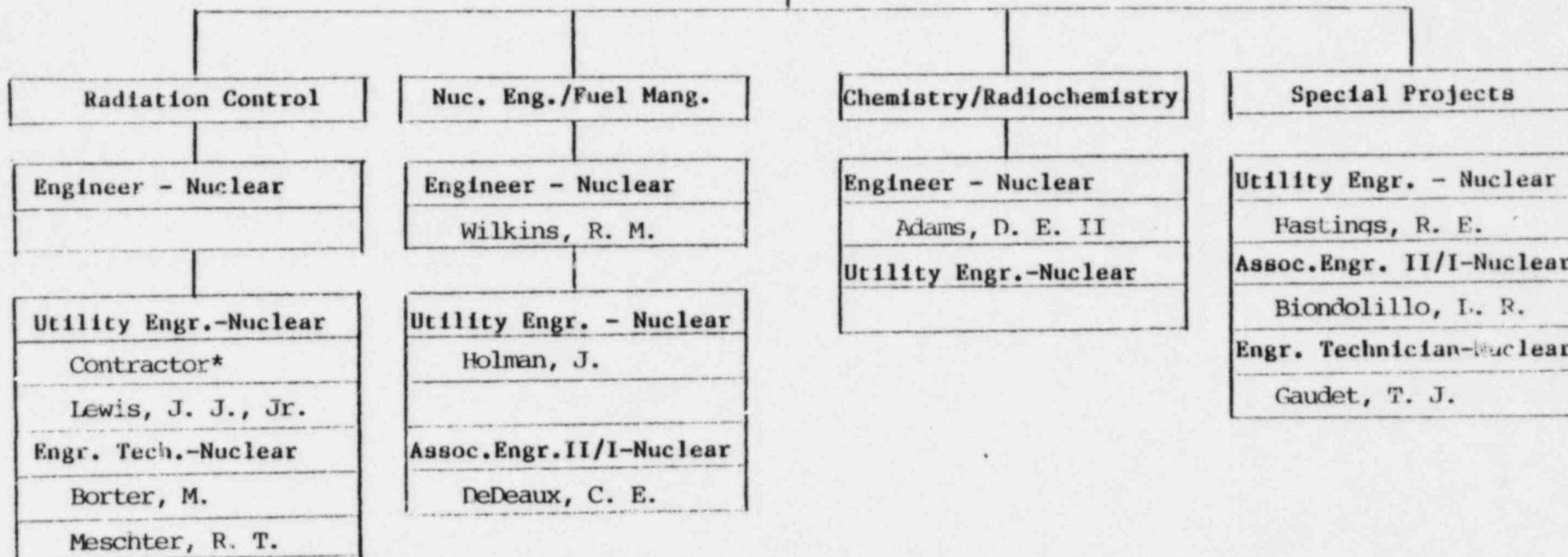
WATERFORD 3
NUCLEAR PROJECT SUPPORT

Project Support Mgr.-Nuclear

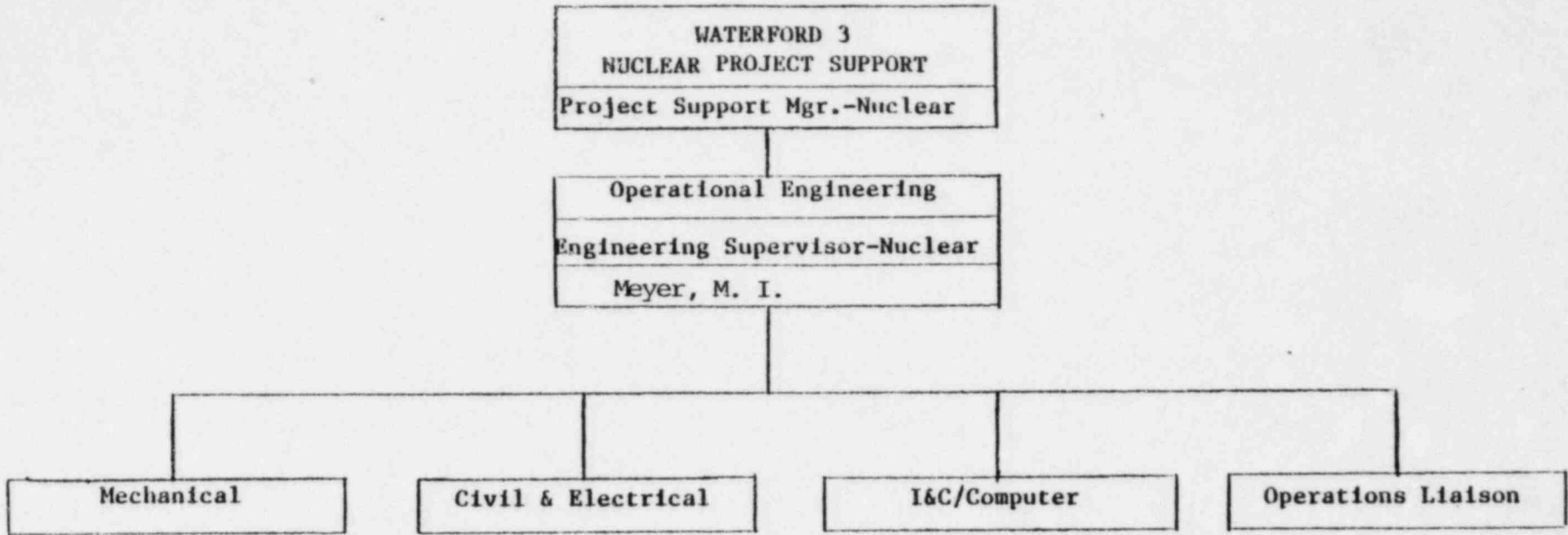
Technical Services

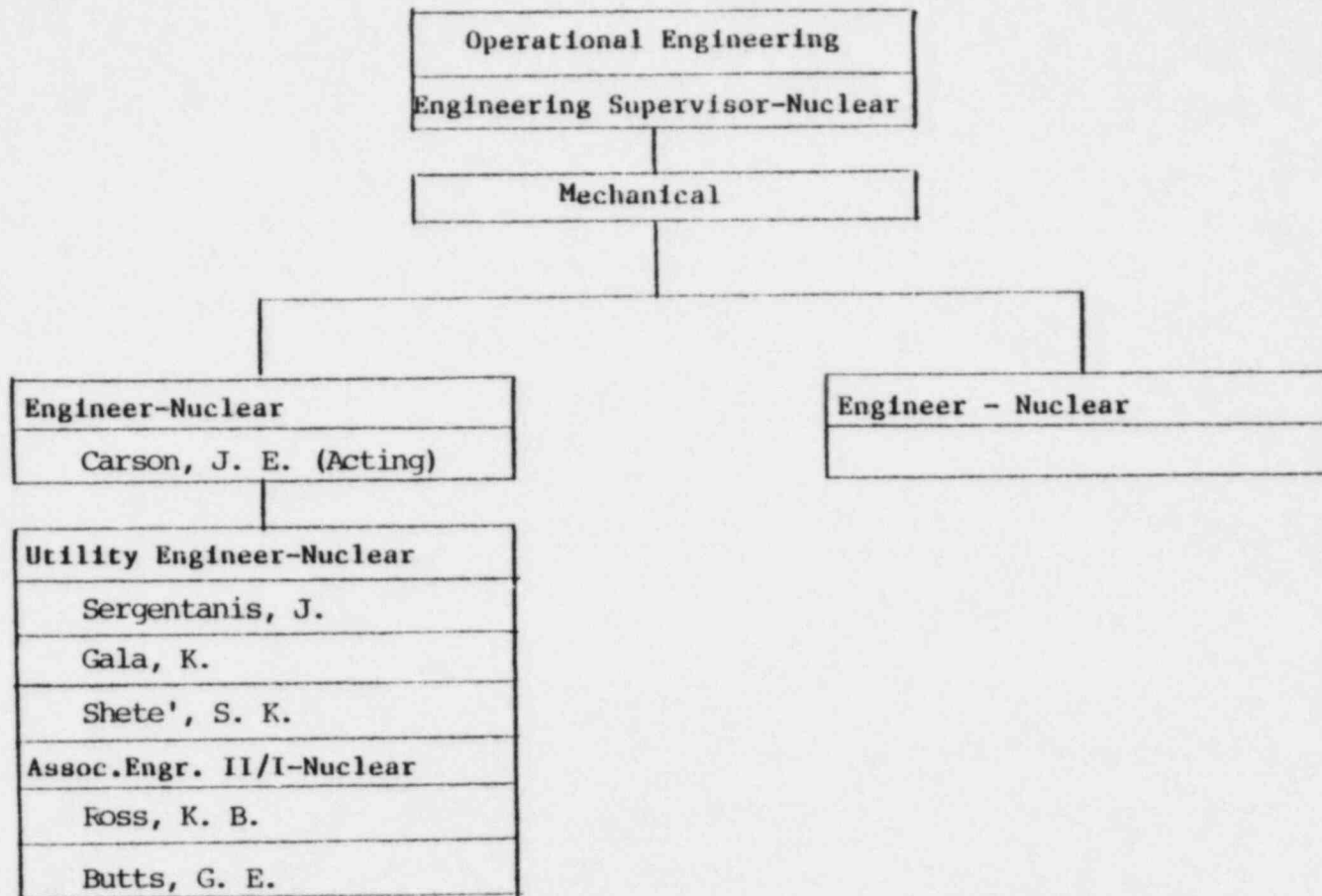
Engr. Supervisor - Nuclear

Iyengar, K. R.

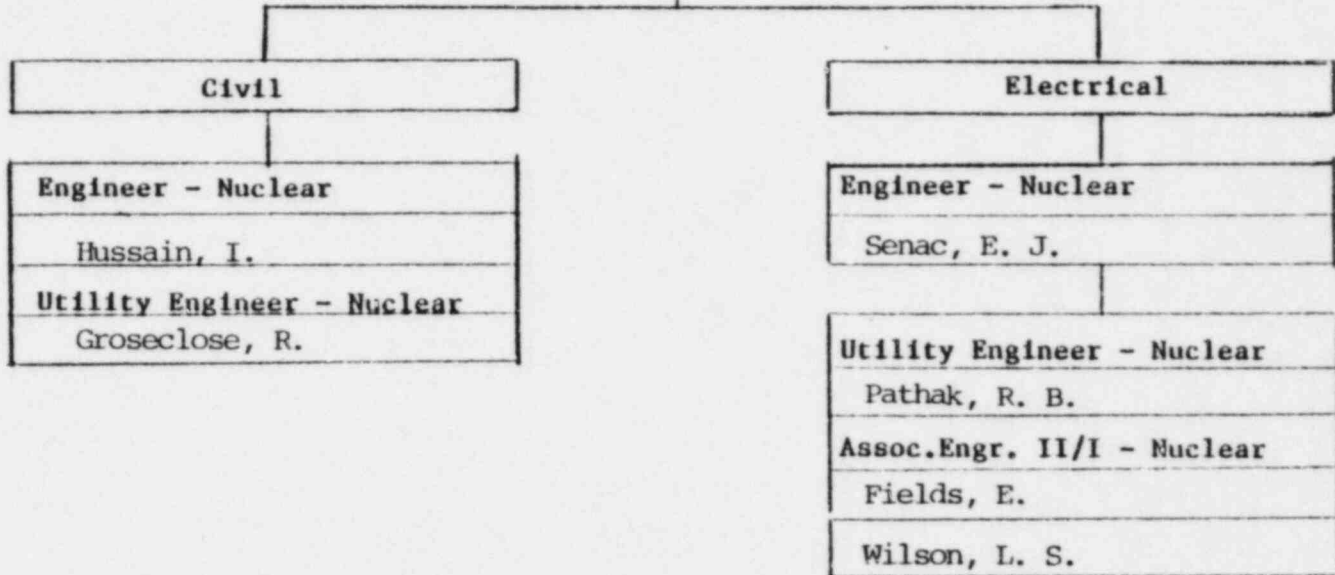


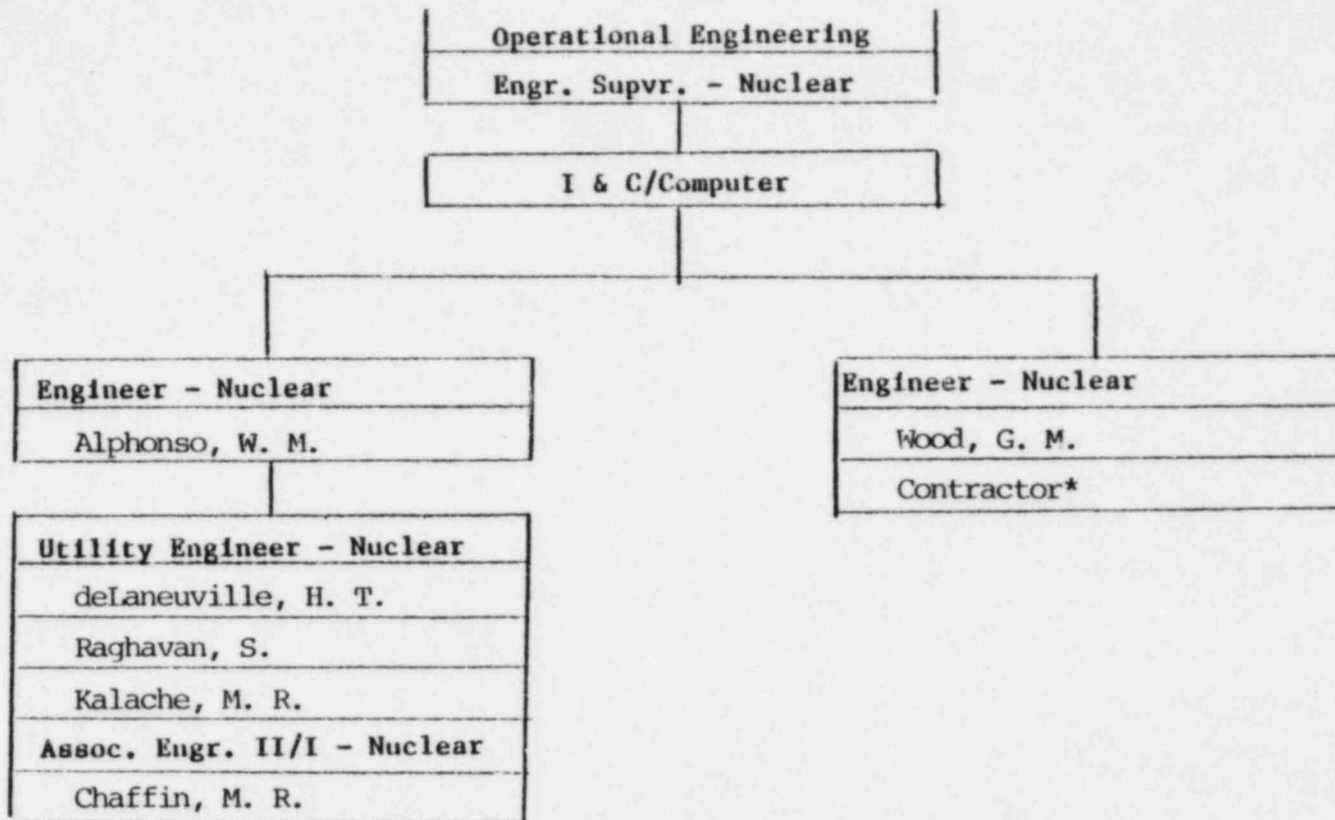
* Contractor personnel with experience in specific areas are used to fill vacancies.



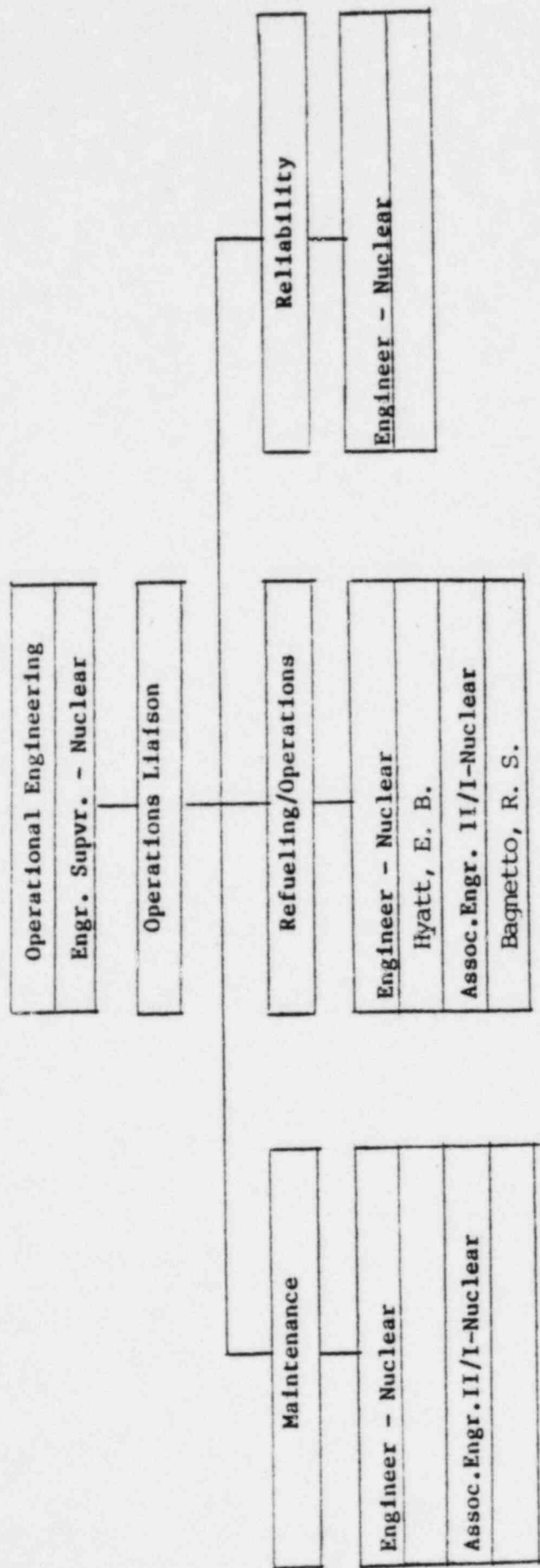


Operational Engineering
Engineering Supervisor-Nuclear





* Contractor personnel with experience in specific areas are used to fill vacancies.



WATERFORD 3
NUCLEAR PROJECT SUPPORT
Project Support Mgr. - Nuclear

Construction Engineering
Engineering Supervisor-Nuclear
Decareaux, C. J.

Mechanical/Civil

Engineer - Nuclear
Gautreau, R. E.
Utility Engineer - Nuclear
Erickson, J. O.
Assoc. Engr. II/I-Nuclear
Dinh, H. D.

Electrical

Engineer - Nuclear
Jackson, P. A., III
Utility Engr. - Nuclear
Assoc. Engr. II/I - Nuclear
Golladay, T.

I&C

Engineer - Nuclear
Pipkins, O. P.
Utility Engr. - Nuclear
Wardlow, T. G., Jr.
Assoc. Engr. II/I-Nuclear
Chu, T.

Support

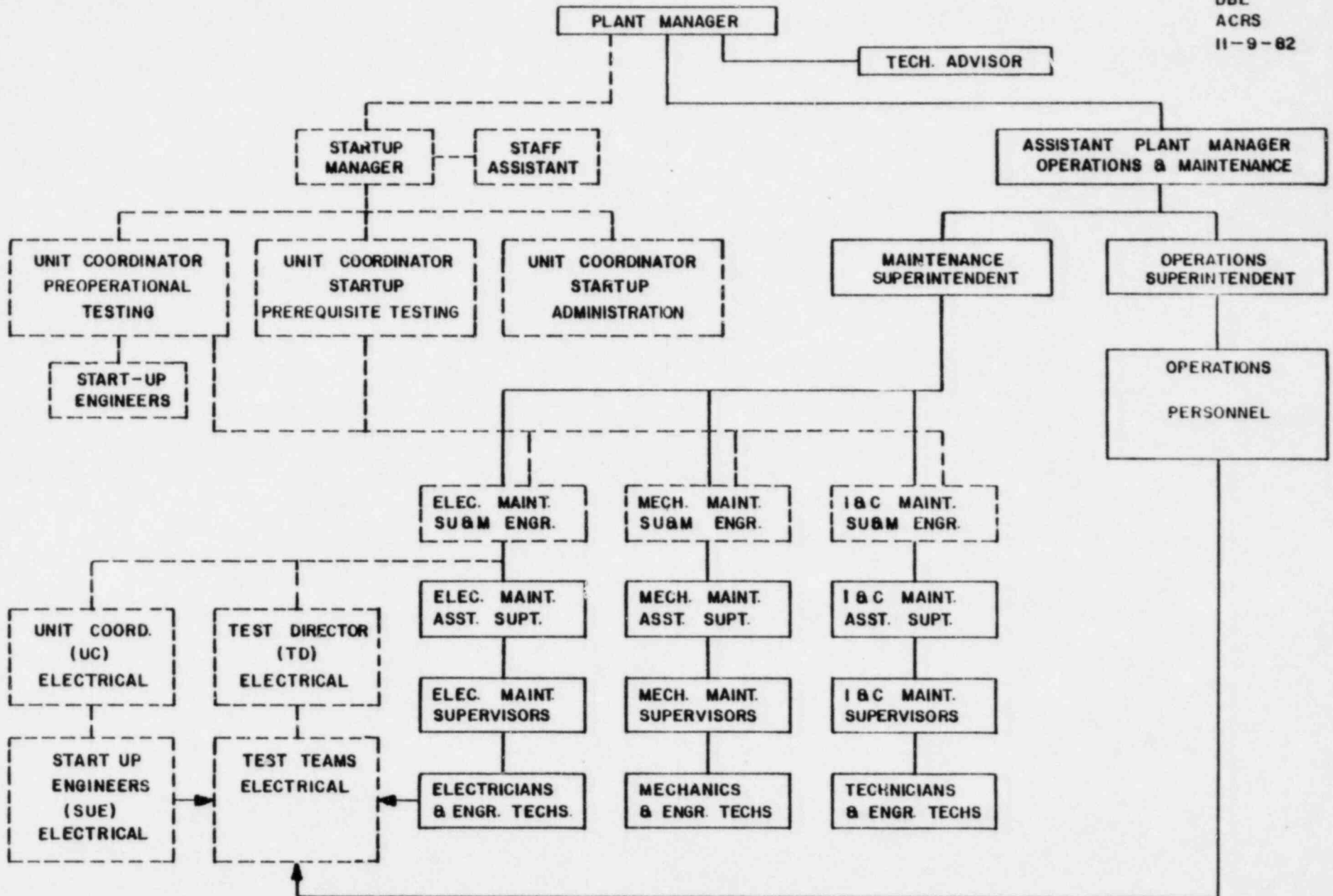
Assoc. Engr. II/I - Nuclear
St. Romain, R. M.
Freeman, D. S.

AGENDA

- STATUS OF STAFFING
 - INTEGRATION OF CONTRACTOR EMPLOYEES IN STARTUP AND TESTING ORGANIZATIONS D.B. LESTER
 - PLANT STAFF INVOLVEMENT D.B. LESTER

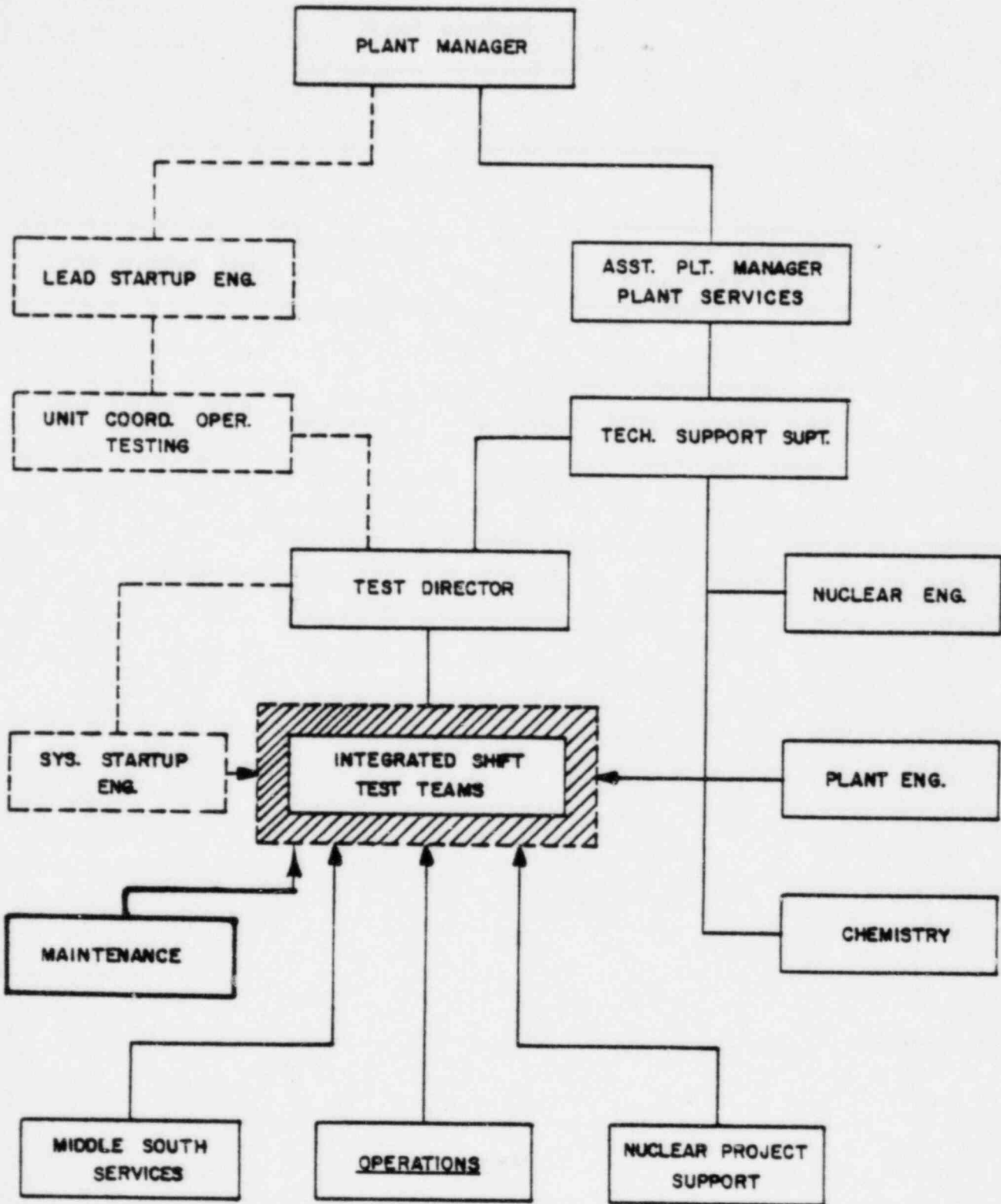
LP&L PREREQUISITE & PREOPERATIONAL TEST ORGANIZATION

DBL
ACRS
11-9-82



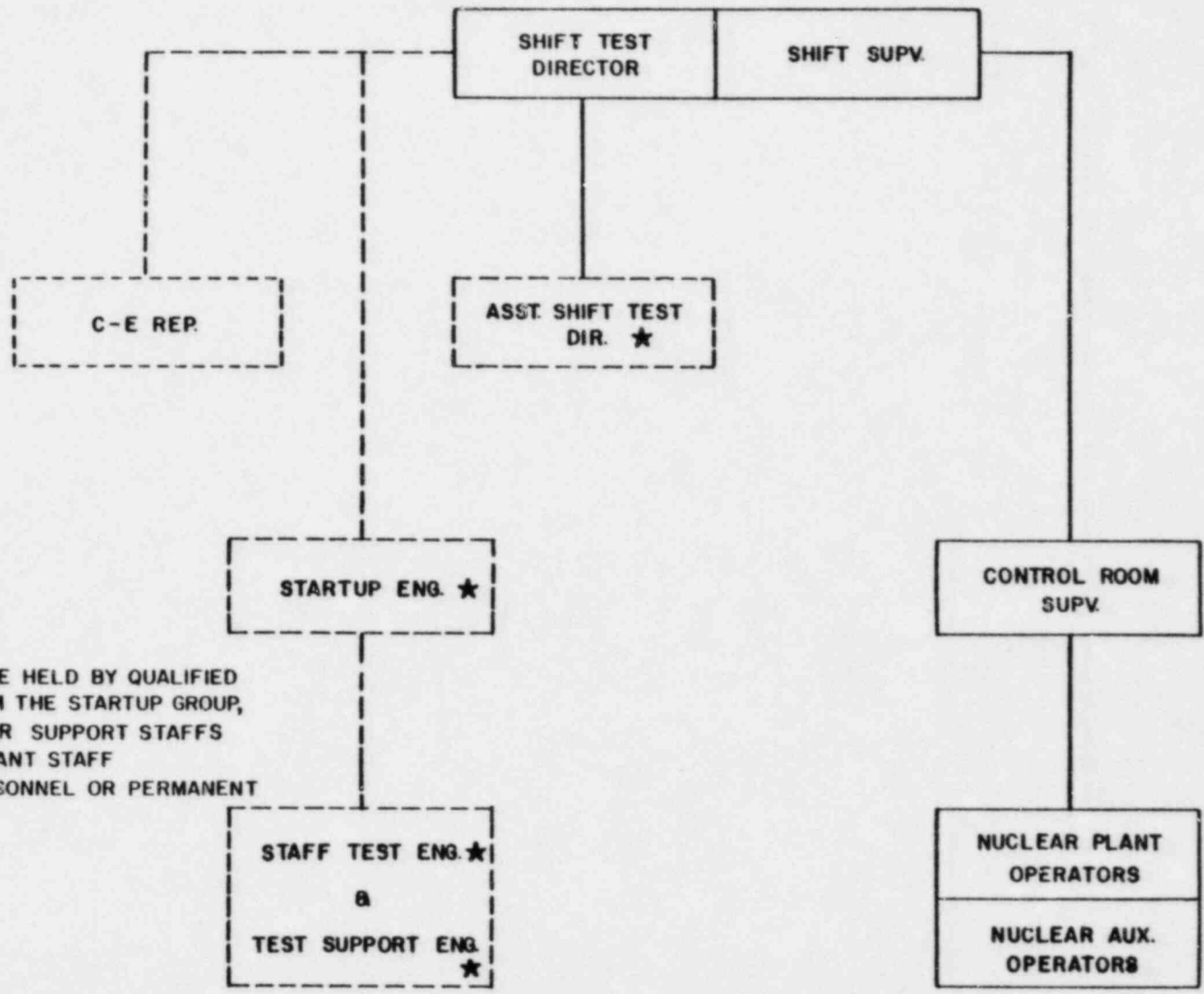
LP&L INTEGRATED TESTING ORGANIZATION

DBL
ACRS
11-9-82



SHIFT TEST TEAM INTEGRATED TESTS

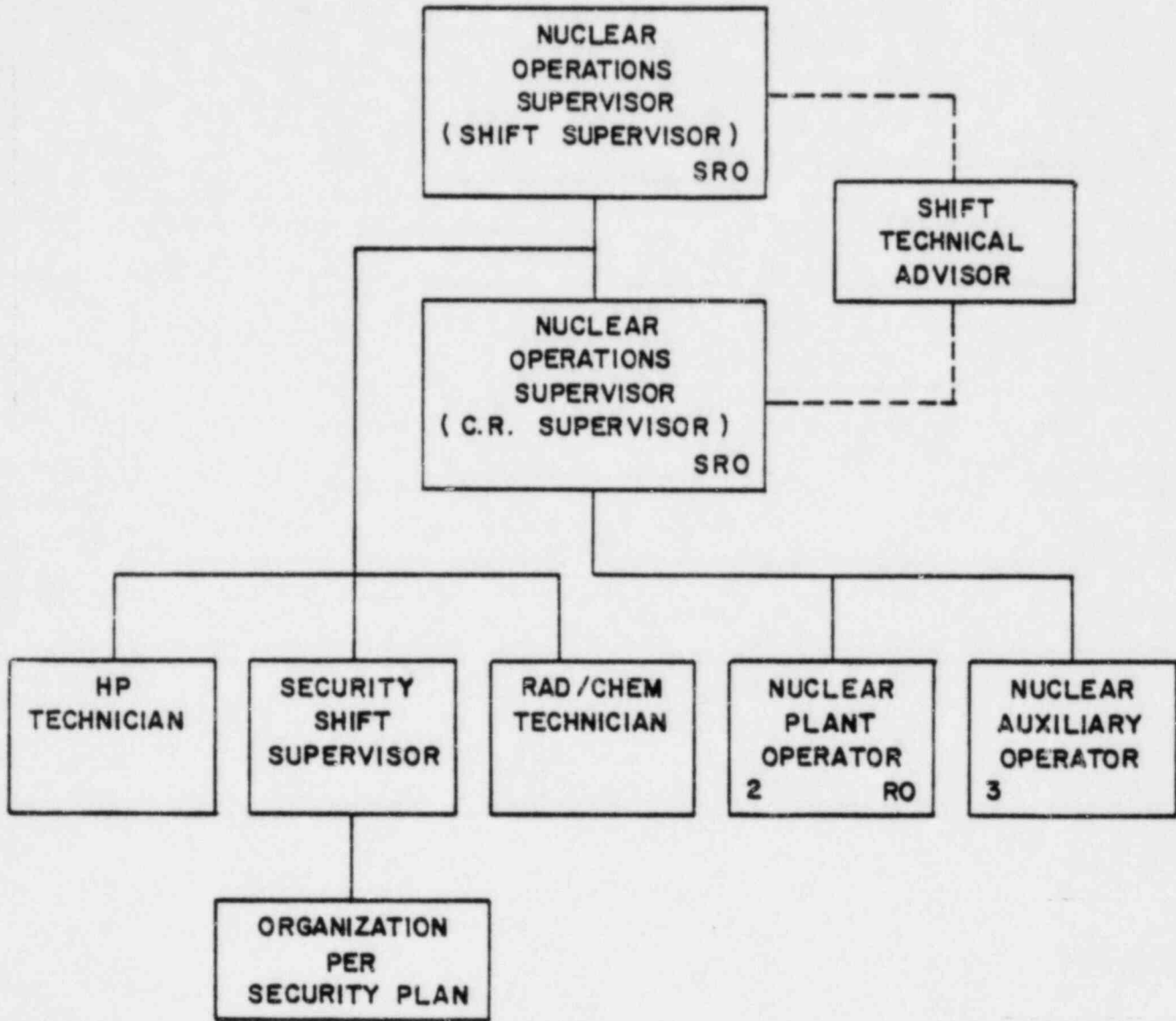
DBL
ACRS
11-9-82



★ POSITIONS TO BE HELD BY QUALIFIED PERSONEL FROM THE STARTUP GROUP, PLANT STAFF OR SUPPORT STAFFS
 — PERMANENT PLANT STAFF
 - - - CONTRACT PERSONNEL OR PERMANENT PLANT STAFF

COMMERCIAL OPERATION SHIFT ORGANIZATION

DBL
ACRS
11-9-82



LEGEND:
SRO - SENIOR REACTOR OPERATOR
RO - REACTOR OPERATOR

ON-GOING LF&L STAFF PARTICIPATION

- OPERATIONS
- MAINTENANCE
- QUALITY CONTROL
- CHEMISTRY
- PLANT ENGINEERING
- SECURITY
- OTHERS

PRE-CORE HOT FUNCTIONAL TESTING PARTICIPATION PLAN

● PLAN

- TEST DIRECTOR - PLAN COORDINATOR
- BASED ON HFT SCHEDULE
- DIRECT PLANT MANAGEMENT PLAN
- EACH GROUP/DEPARTMENT PLAN

● PERSONNEL PARTICIPATION

- MAXIMUM PARTICIPATION BY LP&L PERSONNEL
- INTEGRATED TEAM APPROACH
- IMPLEMENT & VERIFY DEPARTMENT PROGRAMS & PROCEDURES
- PLANNED TRAINING & QUALIFICATION SIGN-OFFS
- PLANNED OBSERVATIONS

● COMMUNICATIONS

- 24 HOUR/DAY CONTINUITY - ALL LEVELS
- PRE-TEST BRIEFINGS
- PRE-SHIFT BRIEFINGS
- PLAN-OF-THE-DAY MEETINGS
- DEPARTMENT BRIEFINGS

● EQUIPMENT CHECKOUT

- SPECIAL PLANT TOOLS
- DEPARTMENT EQUIPMENT
- DEPARTMENT TOOLS/AIDS
- PLANNING & SCHEDULING TOOLS/METHODS

CONTRACT SERVICES

- CONSTRUCTION CONTRACT - EBASCO
- GENERAL SERVICES AGREEMENTS
 - COMBUSTION ENGINEERING
 - WESTINGHOUSE
- CONSULTING AGREEMENTS (11)
 - QUADREX
 - EDS - NUCLEAR
 - EXXON NUCLEAR
 - GENERAL PHYSICS
 - UNITED ENERGY SERVICES
 - TERA
 - NUCLEAR ENERGY SERVICES
- PERSONNEL CONTRACTS
 - 46 CONTRACTS
- MAINTENANCE CONTRACT
 - REQUEST FOR BIDS TO BE ISSUED
IN NOVEMBER 1982

PROJECTED CONTRACT ASSISTANCE

	<u>PRESENT*</u>	<u>THROUGH FUEL LOAD</u>	<u>THROUGH COM. OPER.</u>
<u>PLANT STAFF</u>			
OPERATIONS	14	14	4
MECHANICAL MAINT.	134	18	10
ELECTRICAL MAINT.	152	32	5
I&C MAINT.	101	42	11
STARTUP	172	103	52
QUALITY CONTROL	10	6	4
HEALTH PHYSICS	3	0	0
TECHNICAL SUPPORT	<u>94</u>	<u>94</u>	<u>41</u>
SUBTOTAL	680	309	127
 <u>NUCLEAR OPERATIONS DEPARTMENT</u>			
MANAGEMENT	3	3	1
TRAINING	36	36	18
NPSG	15	12	7
ADMIN. SERVICES	<u>150</u>	<u>150</u>	<u>75</u>
SUBTOTAL	204	201	101
 <u>QUALITY ASSURANCE</u>	 2	 24	 0
 TOTAL	 <u>886</u>	 <u>534</u>	 <u>228</u>

* AS OF 11/1/82

AGENDA

- OPERATOR TRAINING PROGRAM
 - PROGRESS IN MEETING TRAINING PROGRAM OBJECTIVES Z.A. SABRI
 - STATUS OF TRAINING PERSONNEL VS. SCHEDULED NEEDS Z.A. SABRI
 - FEEDBACK OF INDUSTRY EXPERIENCE TO TRAINING PROGRAM Z.A. SABRI
 - DESCRIPTION OF SIMULATOR TRAINING
 - ONSITE SIMULATOR INSTALLATION SCHEDULE Z.A. SABRI
 - ACCIDENTS AND ABNORMAL OCCURRENCES INCLUDED IN SIMULATOR TRAINING Z.A. SABRI
 - HOW ARE INDUSTRY RELATED EVENTS FACTORED INTO THE SIMULATOR TRAINING (FUTURE) Z.A. SABRI
 - WILL THERE BE AN SPDS WITH THE ONSITE SIMULATOR Z.A. SABRI

11/9/82

OBJECTIVES OF OPERATOR TRAINING PROGRAM

- ENSURE THAT SUFFICIENT AND ADEQUATELY TRAINED OPERATORS EXIST ON A CONTINUOUS BASIS TO MEET LP&L STAFFING NEEDS
 - 47 COLD LICENSE CANDIDATES (38 OPERATORS)
 - 24 PERSPECTIVE HOT LICENSE CANDIDATES
 - EVALUATIONS OF BOTH TRAINING PROGRAMS BY NRC AND INPO (NAO, RO, SRO)

- EMPHASIZE AREAS MOST CONTRIBUTING TO RISK (SAFETY AND FINANCIAL) TO OPTIMIZE THE UTILIZATION OF TRAINEES' TIME
 - SYNTHESIS OF U.S. PAST OPERATION LER EXPERIENCE

 - FEEDBACK FROM CURRENT SIGNIFICANT NUCLEAR EVENTS (OSRG/INPO)
 - PLANT SPECIFICS APPLICATION
 - INTERFACE WITH SRC/PORC

- MINIMIZE THE PROBABILITY OF OUTAGE AND EQUIPMENT MALFUNCTIONS/DAMAGE DUE TO PERSONNEL ERRORS
 - NPRDS
 - SYNTHESIS OF PAST OPERATION EVENTS
 - PLANT SPECIFICS APPLICATIONS

- EMPHASIZE INTERFACES WITH OTHER PLANT AND NPSG PERSONNEL
 - H.P., M&T, CHEM., ETC.

- MEET REGULATORY/INPO REQUIREMENTS
 - COMPLETED ELEMENTS OF REQUIRED LICENSED OPERATOR TRAINING PROGRAM
 - INPO GUIDELINES - ACCREDITATION
 - INSTRUCTOR CERTIFICATION

OBJECTIVES OF OPERATOR TRAINING PROGRAM (CONT'D)

- CLOSELY EVALUATE TRAINEES' PROGRESS TO ASSURE THAT AREAS THAT NEED MORE EMPHASIS ARE ADDRESSED FOR INDIVIDUAL CANDIDATES AND THE TOTAL LICENSEE CANDIDATE GROUP
 - ORAL AND WRITTEN EXAMS BY LP&L
 - ORAL AND WRITTEN BY OUTSIDE CONSULTANTS

- COMPLETE STAFFING OF CENTRALIZED TRAINING ORGANIZATION WITH QUALIFIED PERSONNEL

STATUS OF OPERATOR TRAINING

ZAS-ACRS
11/9/82

- ACADEMIC SECTIONS ESSENTIALLY COMPLETED
- RECENT EVALUATION OF PROGRAM
 - HOLMAN PROGRESS EVALUATION OF AUGUST, 1982
 - "THE EXAMINATIONS WERE GRADED VERY CONSERVATIVELY"
 - "WE HAVE PRESENTED YOU WITH THE WORSE CASE RESULTS"
 - "EXAMINATIONS WERE CONDUCTED AT THE SRO LEVEL"
 - "CONFIDENCE THAT THEY (OPERATORS) CAN OBTAIN REQUISITE LEVEL OF KNOWLEDGE FOR NRC LICENSES IN THE TIME REMAINING"
 - "THIS IS A VERY CAPABLE GROUP"
 - NINE (9) INDIVIDUALS PASSED ON THE RO LEVEL
 - NO ONE PASSED ON THE SRO LEVEL
 - NRC AUDIT WEEK OF OCTOBER 4, 1982
 - WEAKNESSES IDENTIFIED
 - PHYSICAL PLANT
 - PROCEDURES
 - LP&L INVOLVEMENT
 - MANAGEMENT TRAINING
- CORRECTIVE ACTIONS
 - QUALIFICATION CARDS
 - QUALIFICATION CARD TRAINING CONTROL AND TRACKING MATRIX
 - ADDITIONAL CONTACT TIME IN PLANT SCHEDULED
 - RIGID SUPERVISION
 - IMPROVED COMMUNICATIONS WITH OPERATORS
 - MONTHLY HOLMAN EVALUATION
 - PLANT STAFF INVOLVEMENT IN STARTUP OPERATIONS
 - DEDICATED TRAINING FOR S.A. ALLEMAN AND G.R. PEELER
- NRC EXAM APRIL, 1983

COLD LICENSE TRAINING PROGRAM

ZAS-ACRS
11/9/82

TITLE	DESCRIPTION	HOURS (APPROX.)	PROJECTED COMPLETION DATE
RESEARCH REACTOR	REACTOR PHYSICS AND OPS.	120	COMPLETE
OBSERVATION	PLANT OPERATION	400	COMPLETE
ACADEMIC REFRESHER	MATH, PHYSICS	160	COMPLETE
NUS/NUCLEAR ENERGY TECH	NUCLEAR FUNDAMENTALS	240	COMPLETE
ADVANCED THEORY	HEAT TRANSFER, THERMO FLUID MECHANICS, CHEM, ELECT.	200	COMPLETE
BEHAVIORAL SCIENCE	COMMUNICATIONS LEADERSHIP PSYCHOLOGICAL ASSESS- MENT	40	COMPLETE
FIRE BRIGADE	FIRE FIGHTING APPENDIX R	180	COMPLETE
HEALTH PHYSICS	HEALTH PHYSICS GET	40	COMPLETE FOR 50% OF THE CLASS
SIMULATOR	STARTUP TRANSIENTS SHUTDOWN ACCIDENTS OPERATION & ABNORMAL RESPONSE EVENTS	320	COMPLETE
BOP LECTURE SERIES	BOP SYSTEMS, RESPONSE SYSTEM OPERATION AND INTERFACES	240	COMPLETE

COLD LICENSE TRAINING (CONT'D)

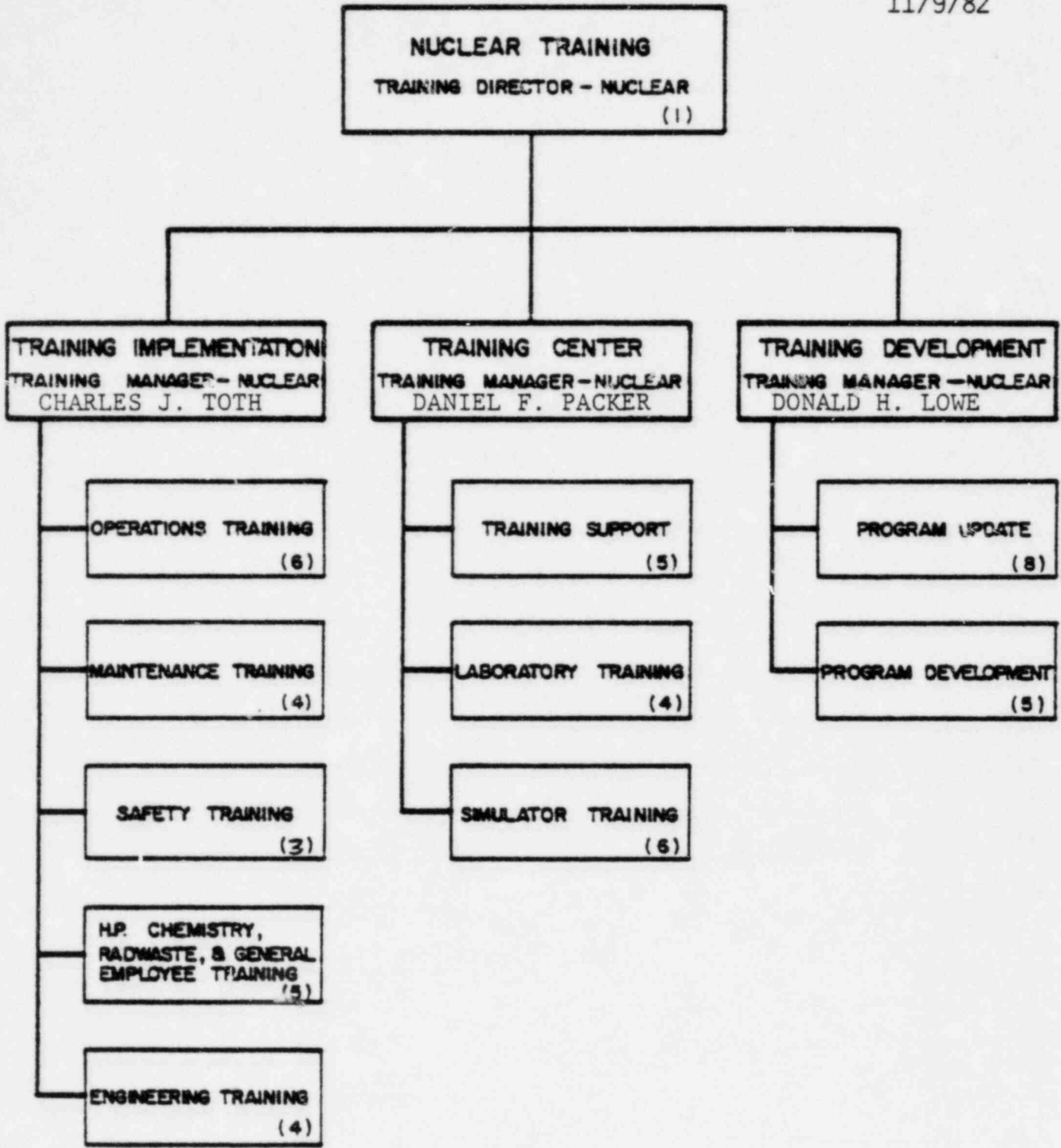
ZAS/ACRS
11/9/82

<u>TITLE</u>	<u>DESCRIPTION</u>	<u>HOURS (APPROX.)</u>	<u>PROJECTED COMPLETION DATE</u>
NSSS LECTURE SERIES	NSSS SYSTEMS, SYSTEM RESPONSE TRANSIENT ANALYSIS	200	COMPLETE
DEH TRAINING	TURBINE CONTROL SYSTEM OPERATION	40	COMPLETE
REACTOR THEORY		120	COMPLETE
TRANSIENT AND ACCIDENT ANALYSES	PLANT AND OPERATING TRANSIENTS	80	NOV. 8 - NOV. 20, 1982 IN PROGRESS
FUEL HANDLING TRAINING	PROCEDURES AND HANDS ON	40	
TECHNICAL SPECIFICATIONS	BASES, LCOs SURVEILLANCE	40	MID JANUARY
COMPACT SIMULATOR	TRANSIENTS & REACTOR THEORY CONCEPTS - PLANT SPECIFIC	-	SEPT. 15 - DEC. 30, 1982
HOT FUNCTIONALS	INTEGRATED PLANT OPERATIONS	200	JAN. 15 - MARCH 1, 1983
SYSTEMS QUALIFICATION CARDS	PROCEDURES, PHYSICAL LOCATIONS, INPLANT WALKTHROUGHS	300-400	IN PROGRESS, TO BE COMPLETED BY HOT FUNCTIONALS

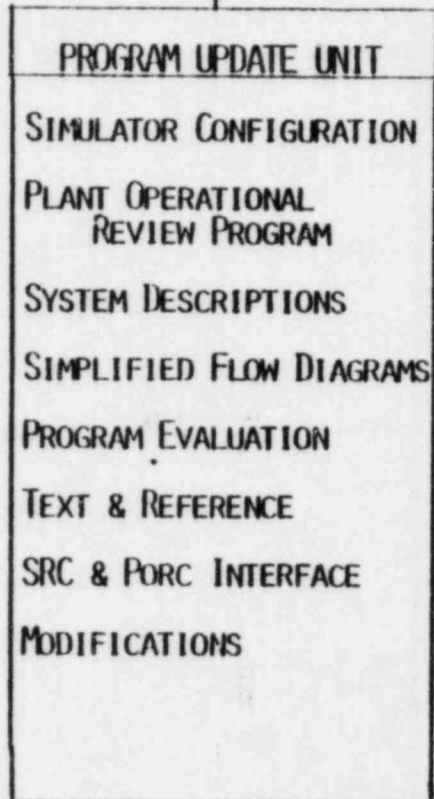
COLD LICENSE TRAINING (CONT'D)

ZAS-ACRS
11/9/82

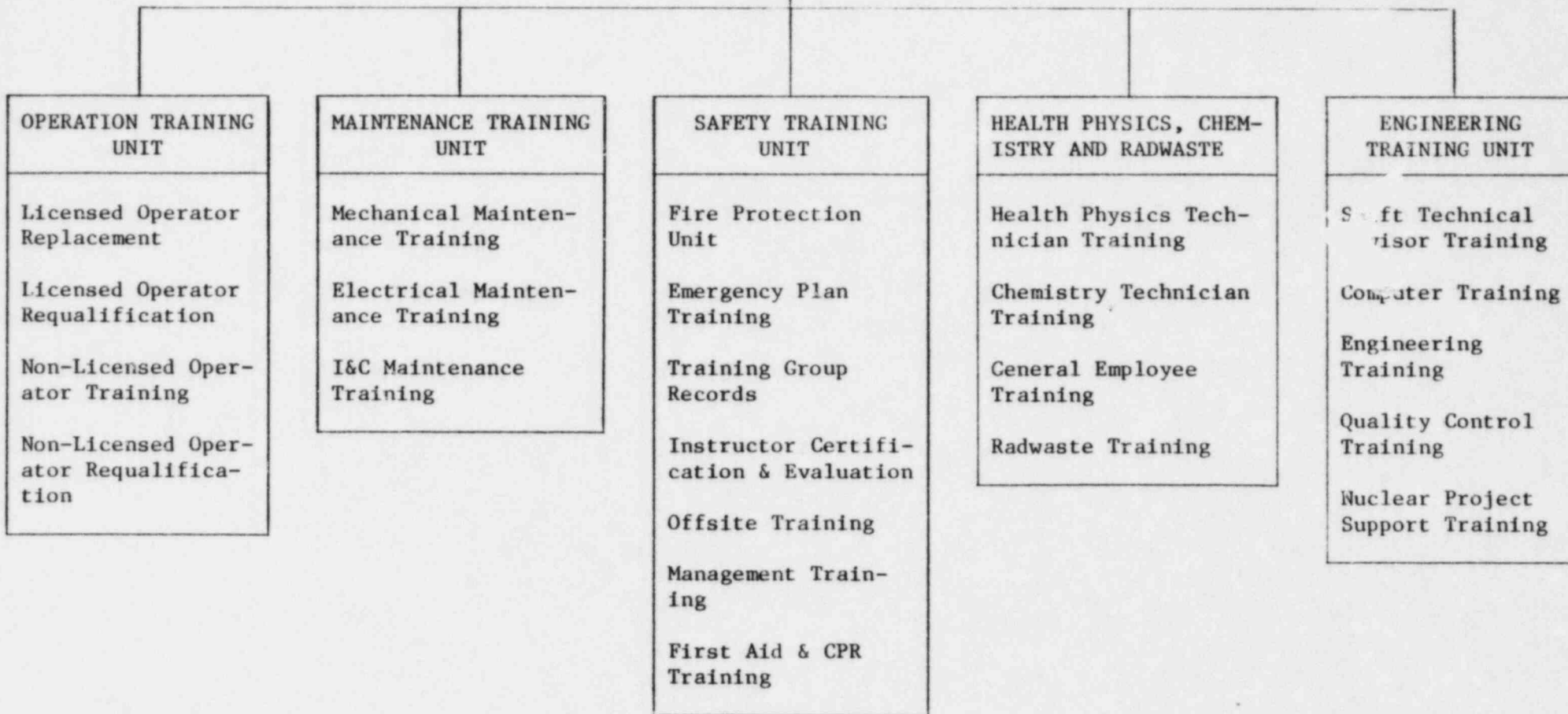
<u>TITLE</u>	<u>DESCRIPTION</u>	<u>HOURS (APPROX.)</u>	<u>PROJECTED COMPLETION DATE</u>
INTENSE REVIEW	FINAL PREPARATION, AUDIT AND REVIEW	200	MARCH 1 - APR. 5, 1983
ORAL AND WRITTEN EXAMS	NRC TYPE TO COVER ALL TRAIN ING UP TO DATE	-	CONTINUOUS



TRAINING DEVELOPMENT MANAGER



TRAINING IMPLEMENTATION
MANAGER - NUCLEAR



**TRAINING CENTER
MANAGER-NUCLEAR**

**TRAINING TECHNICAL SUPPORT
UNIT**

Audio/Visual Equipment
Graphics
Reproduction Library
Administrative Support
Clerical
Computer Assisted Instruc-
tion

**LABORATORY TRAINING
UNIT**

Laboratory Opera-
tion and
Maintenance
Skills Instruction
Procedure Verifica-
tion

**SIMULATOR TRAINING
UNIT**

Operation and
Acquisition
Simulator Mainte-
nance
Simulator Program-
ing
Simulator Instruc-
tion
Procedure Verifi-
cation

SIMULATOR SCHEDULE

- CONTRACT AWARDED BY END OF YEAR

- SIMULATOR READY FOR TRAINING
MID 1985

11/9/82

PRELIMINARY LIST OF SIMULATOR MALFUNCTIONS

● PLANT PROTECTION	15
● REACTOR CORE	3
● REACTOR COOLANT SYSTEM	35
● CONTAINMENT ISOLATIONS	5
● SAFETY INJECTION SYSTEMS AND CONTAINMENT SPRAY SYSTEM	26
● DIESEL GENERATORS	12
● EMERGENCY FEEDWATER SYSTEM	12
● COMPONENT COOLING WATER SYSTEM	14
● MAIN STEAM SUPPLY SYSTEMS	12
● MAIN TURBINE	17
● MAIN GENERATOR	15
● MAIN FEEDWATER SYSTEM	32
● CONDENSATE SYSTEM	8
● CONDENSER AND CIRCULATING WATER SYSTEM	10
● ELECTRICAL DISTRIBUTION SYSTEM	18
● CONTROL RODS	19
● CHEMICAL AND VOLUME CONTROL SYSTEM	24
● NUCLEAR INSTRUMENTATION	15
● PLANT COMPUTER SYSTEM AND CONTROL SYSTEMS	17
● ENVIRONMENTAL MONITORING	15
● FIRE PROTECTION	15

11/9/82

● MISCELLANEOUS

- LOCALIZED INSTRUMENT AIR FAILURE
CAUSING ACTUATION OF SEVERAL
CONTAINMENT ISOLATION VALVES
- LOSS OF INSTRUMENT AIR
- LOSS OF COOLING WATER TO COMPRESSORS
- BORIC ACID HEAT TRACING FAILURE
- LOSS OF SPENT FUEL POOL COOLING PUMPS
- NITROGEN GAS REGULATOR FAILS
- SERVICE AIR COMPRESSOR(S) TRIP

AGENDA

- OPERATOR TRAINING PROGRAM
 - DESCRIPTION OF SIMULATOR TRAINING
 - HOW IS THIS TRAINING SUPPLEMENTED BY WATERFORD 3 SPECIFIC FEATURES C. TOTH
 - HOW ARE INDUSTRY RELATED EVENTS FACTORED INTO THE SIMULATOR TRAINING (CURRENT) C. TOTH
 - HOW IS SPDS INCORPORATED INTO CURRENT SIMULATOR TRAINING C. TOTH

SIMULATOR TRAINING

- EIGHT (8) WEEKS FOR PERSONNEL WITHOUT PREVIOUS
COMMERCIAL OPERATING EXPERIENCE
- THREE (3) WEEKS MINIMUM FOR PERSONNEL WITH PREVIOUS
COMMERCIAL OPERATING EXPERIENCE
- REACTOR STARTUP CERTIFICATION CONDUCTED AT END
OF PROGRAM
- WATERFORD 3 PROCEDURES USED TO MAXIMUM EXTENT
POSSIBLE

ACCIDENTS AND ABNORMAL OCCURRENCES
IN SIMULATOR TRAINING

- MAIN STEAM LINE BREAK
 - INSIDE REACTOR BUILDING
 - OUTSIDE REACTOR BUILDING
- LOSS OF COOLANT ACCIDENTS
 - LARGE BREAK
 - SMALL BREAK (TMI)
- STEAM GENERATOR TUBE LEAKS
- LOSS OF MAIN FEEDWATER
- LOSS OF COMPONENT COOLING TO REACTOR BUILDING
- REACTIVITY ADDITIONS
 - POSITIVE (CONTROL ROD EJECTION, INADVERTENT DILUTION)
 - NEGATIVE (INADVERTENT BORATION, ROD DROPS)
- NATURAL CIRCULATION
- STATION BLACKOUT
- ATWS

WATERFORD 3 SPECIFIC FEATURES IN ADDITION
TO SIMULATOR TRAINING

- OPERATING CHARACTERISTIC DIFFERENCES EMPHASIZED DURING REACTOR THEORY COURSE
- PLANT RESPONSE DIFFERENCES EMPHASIZED DURING TRANSIENT AND ACCIDENT ANALYSIS COURSE
- CONTROL ROOM INDICATION AND CONTROL DIFFERENCES IDENTIFIED DURING QUALIFICATION GUIDE COMPLETION AND THREE-PHASE ORAL EXAM PROGRAM
- COMPACT SIMULATOR TRAINING AND PROCEDURE WALKDOWNS ON CONTROL ROOM HALF-SCALE MODEL

THE COMPACT SIMULATOR PERFORMS
MALFUNCTIONS/EVOLUTIONS USING PLANT
SPECIFIC DATA

- STEAM BREAK ACCIDENT (0-100%)
- LOSS OF FEEDWATER TO STEAM GENERATOR DRYOUT
- STEAM GENERATOR TUBE RUPTURE (VARIABLE)
- NATURAL CIRCULATION COOLDOWN
- LOSS OF COOLANT ACCIDENT (MINOR VIA CVCS)
- LOAD REJECTION
 - MAJOR AND MINOR EQUIPMENT MALFUNCTIONS
 - NORMAL STARTUPS, SHUTDOWNS AND MANEUVERING
 - VARIOUS STAGES OF CORE LIFE

11/9/82

FEEDBACK OF INDUSTRY EXPERIENCE

- OPERATIONAL ASSESSMENT AND INFORMATION DISSEMINATION PROGRAM
 - LER EVALUATIONS
 - SER/SOER EVALUATION
 - RECOMMENDS TRAINING SPECIFICS

- LER EVALUATION PROJECT
 - EVALUATION OF INDUSTRY EXPERIENCE
 - DATA BANK OF LER'S
 - EVALUATION OF W-3 SYSTEMS
 - SUMMARY OF EXPERIENCE
 - PRIORITIZATION OF TRAINING
 - TRAINING EMPHASIS
 - SPECIFIC PACKAGE FOR ENGINEERING, MAINTENANCE AND OPERATORS

SPDS IN CURRENT SIMULATOR TRAINING

- SPDS AT A CONCEPTUAL STAGE DURING SUMULATOR TRAINING
- SAFETY PARAMETER INSTALLED INSTRUMENTATION EMPHASIZED DURING EMERGENCY PROCEDURE UTILIZATION
- SAME SAFETY PARAMETERS EMPHASIZED DURING COMPACT SIMULATOR TRAINING
- WILL INSTRUCT ALL LICENSED OPERATORS IN ACTUAL SPDS OPERATOR DURING EARLY PART OF REQUALIFICATION CYCLE

AGENDA

• STATUS OF CONTROL ROOM HUMAN
FACTORS UPGRADE (SECY 82-111)

• EMERGENCY OPERATING PROCEDURES-
STATUS OF DEVELOPMENT, INCORPORATION
WITH TRAINING AND SIMULATOR PROGRAM,
PARTICIPATION WITH OWNER'S GROUP,
CE INPUT

G.R. PEELER

EMERGENCY OPERATING PROCEDURES

- EVENT BASED
- EARLY CE INPUT DURING DEVELOPMENT VIA WORKSHOPS
- NRC SELECTED PROCEDURES WALKED THROUGH ON PALO VERDE SIMULATOR AND WATERFORD 3 CONTROL ROOM WITH NRC PROCEDURES AND TEST REVIEW BRANCH
- NRC ACCEPTANCE BASED ON WALKTHROUGHS
 - COMMENTS RECEIVED ARE INCORPORATED IN PROCEDURES
 - PROCEDURES TRANSMITTED TO PROCEDURES AND TEST REVIEW BRANCH FOR FINAL ACCEPTANCE
- CE REVIEW
 - NSSS REVIEW COMPLETED
 - COMPARE WITH ACCIDENT AND TRANSIENT ANALYSIS FOR PROPER TIMING
- HUMAN FACTORS REVIEW (WESTINGHOUSE)
 - FUNCTION AND TASK ANALYSIS
 - WALKTHROUGH ON WATERFORD CONTROL BOARD RESULTS BY JANUARY 16, 1983
- CE OWNERS GROUP PARTICIPATION
 - MEMBER OF OPERATIONS SUBCOMMITTEE
 - DEVELOP GENERIC GUIDELINES (CEN-152)
 - FUNCTION BASED
 - JOINT NRC/OPERATIONS SUBCOMMITTEE IN SEPTEMBER
 - NRC ACCEPTANCE OF CONCEPT LETTER MID NOVEMBER
 - SER ISSUED MID JANUARY, 1983

AGENDA

● STATUS OF CONTROL ROOM HUMAN
FACTORS UPGRADE (SECY 82-111)

- DETAILED CONTROL ROOM DESIGN REVIEW- D. LOWE
RESULTS OF REVIEW, MODIFICATIONS MADE
TO ORIGINAL CONTROL ROOM DESIGN
- TECHNICAL SUPPORT CENTER AND EMERGENCY
OPERATING FACILITY
- HOW ARE THESE FACILITIES INCLUDED D. LOWE
IN PRESENT TRAINING PROGRAM

WATERFORD 3 CONTROL ROOM
HUMAN FACTORS UPGRADE

- DECISION TO BUILD AN ADVANCED PLANT MONITORING COMPUTER (1975)
- PLANT OPERATIONS REVIEW PROGRAM (PORP) INITIATED (1975)
- CONTROL ROOM DESIGN REVIEW INITIATED (NOVEMBER 1980)
 - REVIEW / EVALUATION
 - LOUISIANA POWER & LIGHT
 - EBASCO
 - LOCKHEED MISSILE AND SPACE CORPORATION
 - SYSTEM OPERABILITY ASSURANCE PROGRAM (SOAR)
- FORMULATED LP&L APPROACH TO CONTROL ROOM DESIGN REVIEW (DECEMBER 1980)
- HALF-SCALE MOCKUP (LMSC) (LATE 1981)
 - ENHANCEMENT DESIGN STARTED
 - LP&L HED REPORT ISSUED
- HUMAN ENGINEERING DEFICIENCY COMMITTEE FORMED (APR. 1982)
 - ENHANCEMENT DRAWING REVIEWS BEGAN
- HUMAN FACTORS ENGINEERING BRANCH REVIEW
- MAIN CONTROL ROOM ENHANCEMENTS BEGAN (AUGUST 1982)
 - COMPLETION SCHEDULE (DECEMBER 16, 1982)

CONTROL ROOM DESIGN REVIEW

- NRC WATERFORD 3 CONTROL ROOM AUDIT
MAY 10-13, 1982

- LP&L RESPONSE TO NRC AUDIT
 - REPORT DELIVERED OCTOBER 22, 1982
 - REPORT REVIEW MEETING NOVEMBER 4, 1982

- AUDIT FINDINGS
 - CONTROLS
 - VISUAL DISPLAYS
 - CONTROL-DISPLAY INTEGRATION
 - ENHANCEMENTS
 - HIERARCHIAL LABELING
 - LOCATION AIDS
 - PANEL LAYOUT AND FUNCTIONAL GROUPING

CONTROL ROOM DESIGN REVIEW
AUDIT REVIEW MEETING
NOVEMBER 4, 1982

- EACH HED WAS REVIEWED:
 - IMPLEMENTATION SCHEDULE
 - REVISED RESPONSE

- AGREED TO REPORT ON CONTINUING EVALUATIONS:
 - LIGHTING
 - COMMUNICATIONS
 - SCALES AND BANDING
 - EOP VALIDATION
 - COLOR CODING
 - HABITABILITY
 - ENHANCEMENTS OF FIRE PANEL AND
REMOTE SHUTDOWN PANEL

STATUS OF PROGRAM NOVEMBER, 1982

- NRC AUDIT FINDINGS ACTION
 - ACTION COMPLETE 30
 - COMPLETE BY HOT FUNCTIONAL 58
 - COMPLETE BY FUEL LOAD 93
 - CONCURRED NO ACTION 40
 - FIRST REFUELING 4

- MAJOR CATEGORIES OF MODIFICATIONS
 - FUNCTIONAL GROUPING OF INSTRUMENTS
 - ENHANCEMENTS OF CONTROL BOARD
 - STANDARDIZATION OF TERMS AND ABBREVIATIONS
 - COLOR CODING
 - COORDINATION OF VENDOR DISPLAYS

CONTINUING HUMAN FACTORS PROGRAMS

- ENHANCEMENT MANUAL (DECEMBER, 1982)
 - GLOSSARY OF TERMS AND ABBREVIATIONS
 - COLOR CODE STANDARD
 - MATERIALS AND APPLICATION STANDARD
 - ENHANCEMENT CONTROL PROCEDURE

- CONTROL ROOM HABITABILITY STUDY (DECEMBER 1982)
 - LP&L, CONTRACTOR TEAM EVALUATE:
 - WORK SPACE LIVABILITY
 - STORAGES
 - OPERATORS REFERENCE

- EMERGENCY PROCEDURES VALIDATION (PRELIMINARY NOV. 1982)
 - COMBUSTION ENGINEERING (FINAL REPORT FEB. 1983)
 - PLANT RESPONSE AND TIMING
 - WESTINGHOUSE
 - FUNCTION AND TASK ANALYSIS
 - WALK-THROUGH

- EPRI MAINTAINABILITY STUDY (JANUARY 1984)

- WATERFORD 3 ALARM RESPONSE MANUAL (DECEMBER 1982)

- WATERFORD SIMULATOR AND MOCK-UPS

- PERMANENT HED COMMITTEE (PROCEDURE DECEMBER 1982)

- GENERAL EMPLOYEE TRAINING - COURSE 1
 - REQUIRED FOR ALL WHO ENTER PROTECTED AREA
 - PRESENTLY 290 OF 330 ESSENTIAL PERSONNEL TRAINED
 - COURSE CONTENT
 - BASIC PURPOSE OF THE EMERGENCY PLAN
 - EMERGENCY CLASSIFICATIONS, FACILITIES, ORGANIZATION, AND RESPONSE ACTIONS

- TECHNICAL SUPPORT CENTER
 - REQUIRED: ESSENTIAL PERSONNEL COURSE
 - PRESENTLY 31 OF 35 TRAINED
 - COURSE CONTENT
 - REVIEW OF EMERGENCY RESPONSE ORGANIZATION
 - TSC LAYOUT, EQUIPMENT, AND ACTIVATION
 - TSC NOTIFICATIONS, COMMUNICATIONS, AND EMERGENCY RECORDS
 - RADIOLOGICAL DOSE ASSESSMENT COURSE
 - INSTRUCTIONS FOR STAs
 - 16 TSC STAFF MEMBERS TRAINED

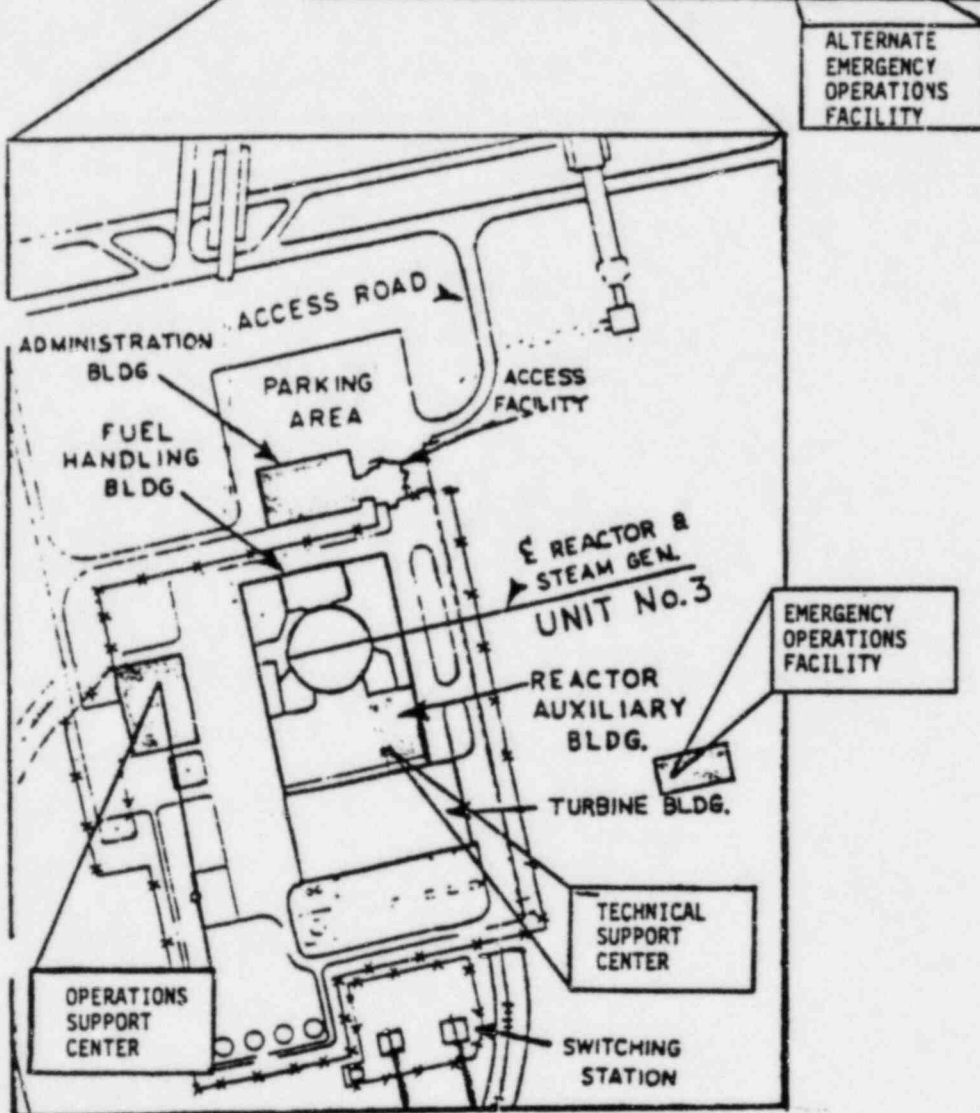
- EMERGENCY OFF-SITE FACILITY
 - REQUIRED: ESSENTIAL PERSONNEL COURSE
 - PRESENTLY 24 OF 25 TRAINED
 - COURSE CONTENT
 - COMMUNICATIONS, LOGS, AND STATUS BOARD UPDATE
 - ACTIVATION AND OPERATION
 - RADIOLOGICAL DOSE ASSESSMENT COURSE
 - INSTRUCTIONS FOR DOSE PROJECTION GROUP ONLY
 - 6 EOF STAFF MEMBERS TRAINED

- DRILLS AND EXERCISES
 - TO DATE, 7 DRILLS TOTALING 1640 HRS. OF LP&L PARTICIPATION

AGENDA

● STATUS OF CONTROL ROOM HUMAN
FACTORS UPGRADE (SECY 82-111)

- TECHNICAL SUPPORT CENTER AND EMERGENCY OPERATING FACILITY F.J. DRUMMOND
 - DESCRIPTION AND SCHEDULE FOR COMPLETION F.J. DRUMMOND
- SPDS F.J. DRUMMOND
 - DESCRIPTION AND SCHEDULE FOR COMPLETION F.J. DRUMMOND
 - HOW ARE PARAMETERS SELECTED F.J. DRUMMOND



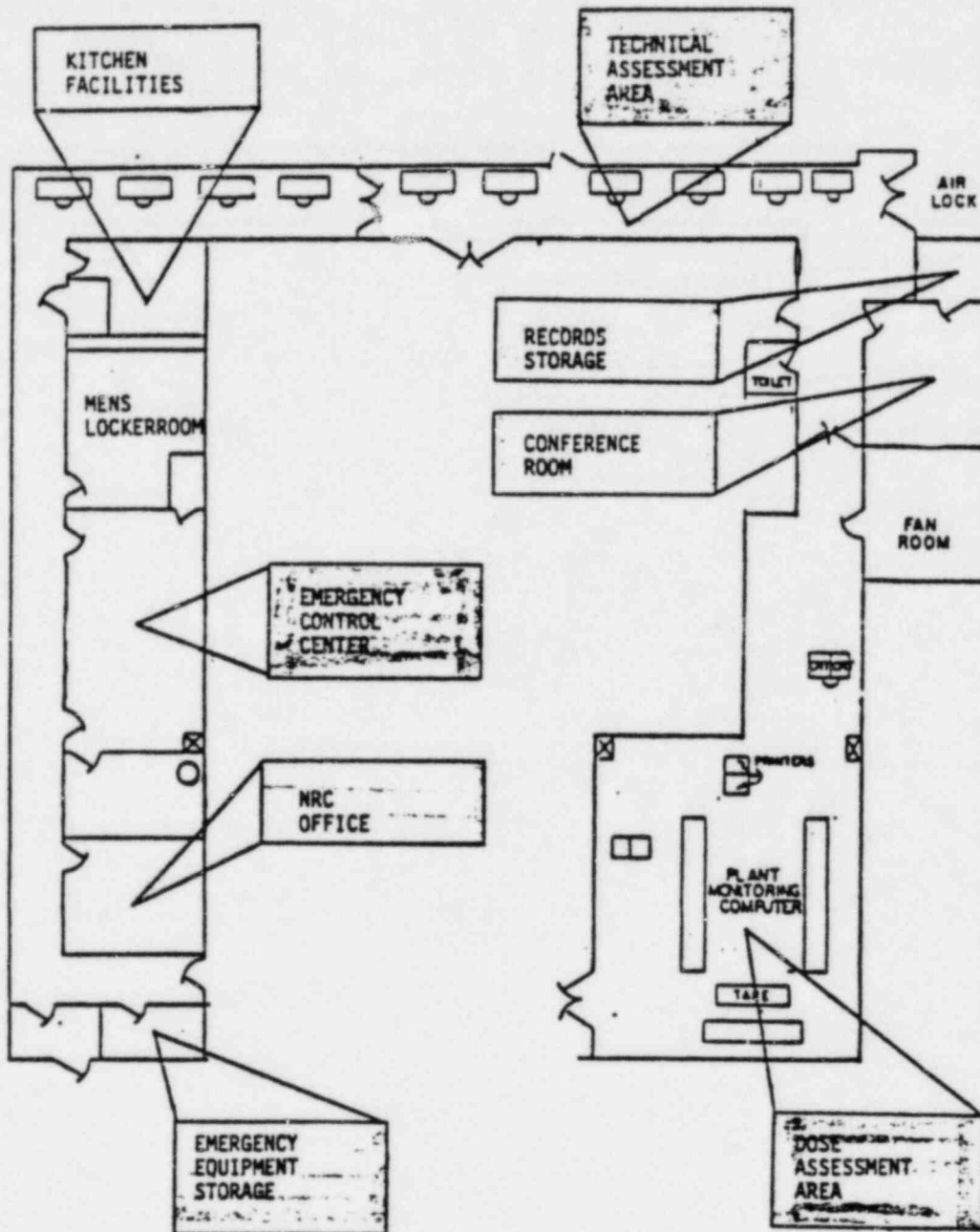
LP&L EMERGENCY RESPONSE
FACILITIES LOCATIONS

11/9/82

TECHNICAL SUPPORT CENTER

- LOCATED IN CLOSE PROXIMITY TO THE CONTROL ROOM.
- PROVIDES PLANT MANAGEMENT AND TECHNICAL SUPPORT TO THE REACTOR OPERATING PERSONNEL IN THE CONTROL ROOM.
- TECHNICAL DATA DISPLAYS AND PLANT RECORD LOCATED IN THE TSC.
- PRIMARY COMMUNICATIONS CENTER FOR THE PLANT.
- A SENIOR OFFICIAL, DESIGNATED BY LP&L, WILL USE THE RESOURCES OF THE TSC TO ASSIST THE CONTROL ROOM OPERATORS BY HANDLING THE ADMINISTRATIVE ITEMS, TECHNICAL EVALUATIONS AND CONTACT WITH OFF-SITE ACTIVITIES, RELIEVING THE CONTROL ROOM OF THESE FUNCTIONS.

TECHNICAL SUPPORT CENTER LAYOUT



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EMERGENCY OPERATIONS FACILITY

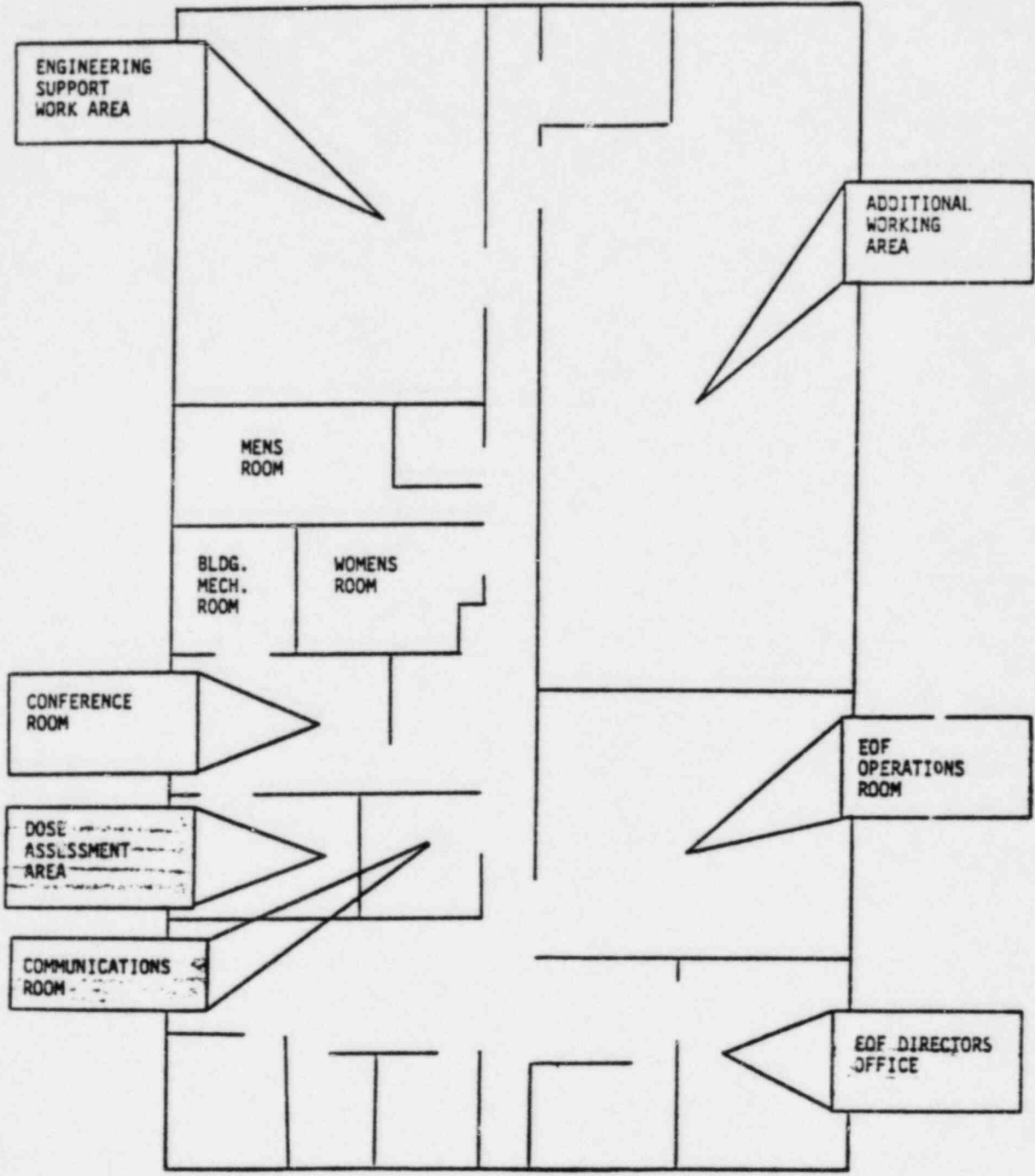
- NEAR SITE SUPPORT FACILITY.
- PROVIDES FOR THE MANAGEMENT OF OVERALL LP&L EMERGENCY RESPONSE (INCLUDING COORDINATION WITH FEDERAL, STATE AND LOCAL ORGANIZATIONS).
- TECHNICAL DATA DISPLAYS AND PLANT RECORDS LOCATED IN THE EOF.
- COORDINATION OF RADIOLOGICAL AND ENVIRONMENTAL ASSESSMENTS, AND DETERMINATION OF RECOMMENDED PUBLIC PROTECTIVE ACTIONS.
- A SENIOR LP&L OFFICIAL IN THE EOF WILL ORGANIZE AND MANAGE LP&L OFFSITE RESOURCES TO SUPPORT THE TSC AND CONTROL ROOM.

BACKUP EMERGENCY OPERATIONS FACILITY

- GRETNA, LOUISIANA
APPROXIMATELY 18 MILES FROM THE SITE

FJD-ACRS
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EMERGENCY OPERATIONS FACILITY LAYOUT



SAFETY PARAMETER DISPLAY SYSTEM

- TWO COMPUTER DRIVEN CRT'S AND OPERATORS CONSOLE
- DRIVEN BY REDUNDANT COMPUTER SYSTEM
- AYDIN COLOR GRAPHIC VIDEO DISPLAYS
- CENTRALLY LOCATED IN CONTROL ROOM
- OPERATOR COMMANDS DESIGNED FOR EASE OF OPERATIONS
- VARIABLE DISPLAY FORMATS (BAR GRAPHS, ONE LINE DIAGRAMS, ETC.)
- DEDICATED STATION IN CONTROL ROOM, TSC, AND EOF
- PROVIDES INFORMATION ON IMPORTANT PLANT FUNCTIONS
 - REACTIVITY CONTROLS
 - REACTOR CORE COOLING AND HEAT REMOVAL
 - REACTOR COOLANT SYSTEM INTEGRITY
 - PRIMARY INVENTORY
 - SECONDARY INVENTORY
 - RADIOACTIVITY CONTROL
 - CONTAINMENT INTEGRITY

SAFETY PARAMETER DISPLAY SYSTEM

- DOCUMENTS USED TO SELECT PARAMETERS
 - SECY-82-111
 - NUREG-0696
 - NUREG-0814
 - NUREG-0835
 - NUREG/CR-1440
 - REG. GUIDE - 1.97 REV. 2
 - NSAC-8
 - NSAC-10
 - EMERGENCY OPERATING PROCEDURES
 - CONCEPTUAL SPDS REPORT FOR LP&L (DRAPER)
 - PARAMETER LIST FOR QSPDS

- SELECTION PROCESS TO BE COMPLETED AFTER REGIONAL MEETING ON SECY-82-111

EMERGENCY RESPONSE FACILITIES

● HARDWARE:

● CONTROL ROOM

- 1 HERCO CONSOLE
- 2-13 INCH CRT'S (SPDS)

● TSC

- 1 HERCO CONSOLE (SPDS)
- 2-19 INCH CRT'S (SPDS)
- 1 LOGGER (SPDS)
- 1 VIDEO COPIER

● EOF

- 1 HERCO CONSOLE (SPDS)
- 2-19 INCH CRT'S (SPDS)
- 1 LOGGER (SPDS)

EMERGENCY RESPONSE FACILITIES

● SOFTWARE:

- SAFETY PARAMETER DISPLAY SYSTEM
- COLOR GRAPHICS SYSTEM
- REPORT GENERATION SYSTEM
- HISTORICAL DATA COLLECTION AND RETRIEVAL SYSTEM

QSPDS FEATURES

- THE QSPDS SYSTEM CONTAINS TWO SEPARATE SETS OF HARDWARE AND INPUTS. THE TWO SYSTEMS ARE NOT BACKUPS FOR EACH OTHER.
 - SYSTEM A CONTAINS INPUTS FOR:
 - REACTIVITY
 - PRIMARY SYSTEM INTEGRITY
 - PRIMARY AND SECONDARY FLOW/MASS BALANCES
 - SYSTEM B CONTAINS INPUTS FOR:
 - CONTAINMENT INTEGRITY
 - PLANT RADIATION LEVELS
- BOTH SYSTEMS A AND B CONTAIN INFORMATION REQUIRED FOR INADEQUATE CORE COOLING DETECTION. THIS IS THE ONLY REDUNDANT FEATURE OF THE QSPDS.
- EACH SYSTEM UTILIZES A PLASMA DISPLAY (64 CHARACTERS/LINE - 32 LINES) FOR DISPLAYING PARAMETERS
- EACH SYSTEM ALSO HAS A FIBER OPTIC DATA LINK TO THE PLANT MONITORING COMPUTER (19.2K BAUD TRANSMISSION RATE)

DISPLAY DIRECTORY

100 DISPLAY DIRECTORY

200 CORE

210 SATURATION MARGIN

220 REACTOR VESSEL LEVEL

221 HJTC TEMPERATURES

230 CORE EXIT THERMOCOUPLES

231 CORE MAP

300 REACTOR COOLANT SYSTEM - PAGE 1

400 REACTOR COOLANT SYSTEM - PAGE 2

410 PRIMARY SYSTEM INTEGRITY

420 SECONDARY HEAT REMOVAL

500 DIAGNOSTICS

CORE 200

RCS1 300

RCS2 400

DISPLAY DIRECTORY

- 100 DISPLAY DIRECTORY
- 200 CORE
 - 210 SATURATION MARGIN
 - 220 REACTOR VESSEL LEVEL
 - 221 HJTC TEMPERATURES
 - 230 CORE EXIT THERMOCOUPLES
 - 231 CORE MAP
- 300 CONTAINMENT
 - 310 CONTAINMENT ISOLATION
- 400 RADIATION EMISSION
- 500 DIAGNOSTICS

CORE 200

CNMT 300

RAD 400

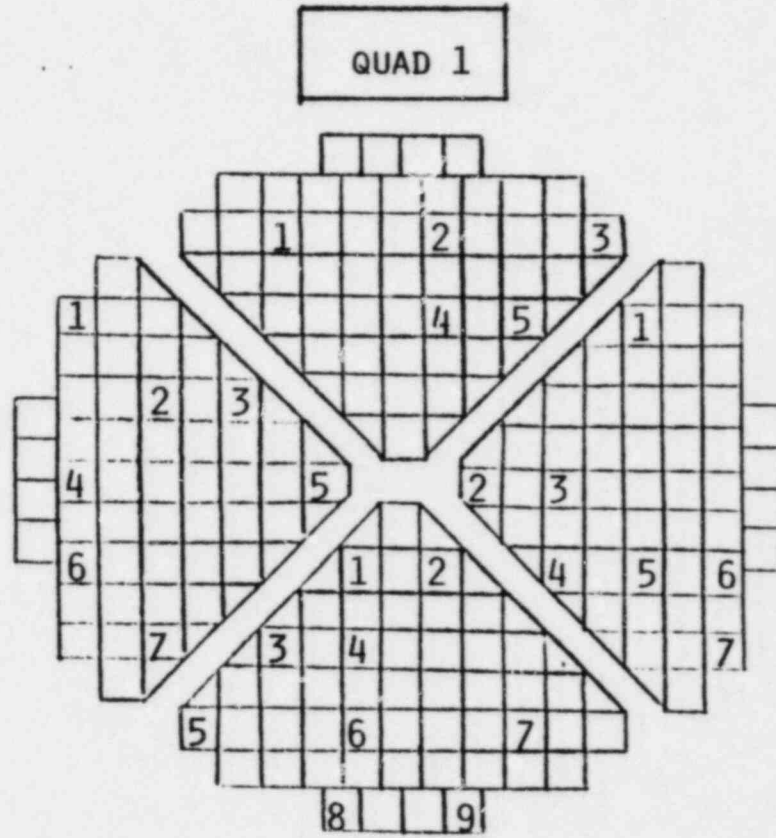
CORE MAP

QUADRANT 1

	CET	TEMP
1	W6	±0000
2	W13	±0000
3	W18	±0000
4	T13	±0000
5	T16	±0000

QUADRANT 2

	CET	TEMP
1	T18	±0000
2	L13	±0000
3	L16	±0000
4	G16	±0000
5	G18	±0000
6	G20	±0000
7	E20	±0000



QUAD 4
SG 1

QUAD 2
SG 2

QUADRANT 4

	CET	TEMP
1	T2	±0000
2	R4	±0000
3	R6	±0000
4	L2	±0000
5	L9	±0000
6	G2	±0000
7	E4	±0000

QUADRANT 3

	CET	TEMP
1	G9	±0000
2	G13	±0000
3	E6	±0000
4	E9	±0000
5	C4	±0000
6	C9	±0000
7	C16	±0000
8	A8	±0000
9	A14	±0000

QUAD 3

CORE 200

RCS1 300

RCS2 400

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ONSITE SIMULATOR SPDS

- THE SPDS FUNCTIONS WILL BE IMPLEMENTED IN THE WSES-3 SIMULATOR IN THE EXACT CONFIGURATION AS IN THE REAL PLANT.

- THE QUALIFIED SAFETY PARAMETER DISPLAY SYSTEM (QSPDS) WILL BE IMPLEMENTED IN THE SIMULATOR. THE QSPDS FUNCTIONAL PROGRAMS WILL BE MODELED BY THE SIMULATOR VENDOR, WITH THE SAME PLASMA DISPLAYS AND CONTROL CONSOLES PROVIDED FOR THE SIMULATOR AS IN THE ACTUAL PLANT CONTROL ROOM.

- THE EXACT REPLICATION OF THE SPDS PROGRAMS WILL BE ACHIEVED.