

THE CINCINNATI GAS & ELECTRIC COMPANY



CINCINNATI, OHIO 45201

November 2, 1982
QA-2030

E. A. BORGMANN
SENIOR VICE PRESIDENT

U. S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attention: Mr. J. G. Keppler

RE: WM. H. ZIMMER NUCLEAR POWER STATION UNIT I
10CFR50.55 (e) - ITEM M-29 LACK OF WELD
PROCEDURE QUALIFICATION - DOCKET NO. 50-358
CONSTRUCTION PERMIT NO. CPPR-88, W. O. #57300
JOB E-5590, FILE NO. NRC-8, M-29

Gentlemen:

This letter constitutes a supplement to our final report, QA-1683, dated March 30, 1982 concerning the subject condition.

As stated in our previous report, corrective action was being taken to perform a review and rewrite of all Henry J. Kaiser (HJK) welding procedures as well as a requalification of SPPM 3.1.28.

The Zimmer Quality Confirmation Program is continuing to review HJK welding procedures in accordance with CG&E procedure 19-QA-22, Rev. 1.

To date this review has generated several discrepancies requiring additional evaluation or resolution by Quality Engineering and HJK Weld Engineering. These discrepancies have been documented by Quality Engineering on MCAR 82-08 and other correspondence to HJK.

As a result of these reviews, some additional procedures may have to be requalified. A follow-up report will be submitted by February 28, 1983 to document the resolution of corrective action resulting from this evaluation.

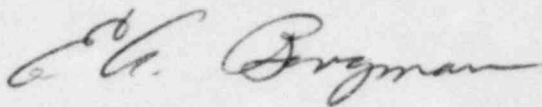
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Mr. J. G. Keppler
Regional Administrator
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We trust the above will be found satisfactory as an interim report under 10CFR50.55(e).

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By 
E. A. BORGMANN
SENIOR VICE PRESIDENT

BLM:plc

cc: NRC Office of Inspection & Enforcement
Washington, D.C. 20555
NRC Senior Resident Inspector
Attn: W. F. Christianson
NRC Zimmer Project Inspector
Region III