DESCRIPTION (45)

NAME OF PREPARER ..

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## LER ATTACHMENT - RO #2-82-115

Facility: BSEP Unit No. 2 Event Date: October 4, 1982

This event occurred as a result of moisture accumulation in the electromagnetic unit of the 1263-2 CAC analyzer. An inspection of the analyzer components revealed an irreparable freon leak in the analyzer air dryer heat exchanger along with malfunctioning of the air dryer blowdown circuitry combined to allow excess sample flow moisture buildup to occur in the electromagnetic unit. The air dryer blowdown circuitry problem was attributed to a shorted power lead within the circuitry.

Due to excessive moisture buildup in electromagnetic unit it could not be adjusted sufficiently and was replaced. In addition, the air dryer unit was replaced along with the shorted power lead in the sir dryer blowdown circuitry. Following removal of the accumulated moisture in the analyzer piping the electromagnetic unit was properly adjusted and the analyzer, Beckman Instruments, Incorporated, Model No. F3M3, was calibrated and returned to service.

As presently designed, the CAC-1259 and 1263 analyzer sample piping configuration on both units permits excess moisture to build up in the piping. This excess moisture then accumulates in the monitor components, and if not removed causes decreased sample flows and resultant problems with components of the analyzers.

Due to a history of similar events involving moisture and instrument drift problems, a plant modification has been developed to replace these type monitors with others of a more reliable design. In addition, the sample piping to these monitors will also be modified to eliminate the sample flow moisture problem.