



# THE CLEVELAND ELECTRIC ILLUMINATING COMPANY

P.O. BOX 5000 ■ CLEVELAND, OHIO 44101 ■ TELEPHONE (216) 622-9800 ■ ILLUMINATING BLDG ■ 55 PUBLIC SQUARE

*Serving The Best Location in the Nation*

Dalwyn R. Davidson  
VICE PRESIDENT  
SYSTEM ENGINEERING AND CONSTRUCTION

October 29, 1982

Mr. James G. Keppler  
Regional Administrator, Region III  
Office of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
799 Roosevelt Road  
Glen Ellyn, Illinois 60137

RE: Perry Nuclear Power Plant  
Docket Nos. 50-440; 50-441  
NAMCO Limit Switches  
[RDC 26(81)]

Dear Mr. Keppler:

This letter serves as our next Interim Report pursuant to 10CFR50.55(e) concerning NAMCO Controls limit switches. This problem was identified to Mr. Landsman of the NRC Region III Office of Inspection and Enforcement on February 10, 1981, by Mr. W. J. Kacer of The Cleveland Electric Illuminating Company. The first Interim Report was transmitted February 11, 1981, and the second Interim Report was transmitted August 28, 1981.

### Present Status of Corrective Action

Action taken since the last report was submitted August 28, 1981, includes development of a procurement Bill of Material specification, SP793-05-4549-00, and which was issued for NAMCO limit switches. This specification identified specific Quality Assurance requirements to be implemented by NAMCO Controls during the manufacturing cycle of the limit switches. The Quality Assurance Program requirements included specific procedures and documentation to be submitted for review prior to manufacture and at completion.

After review of their pre-manufacturing cycle documents, a fabrication release was issued to NAMCO on April 15, 1982. The entire fabrication and assembly process was witnessed by a Perry Project Inspector. All of the ordered limit switches have been received on Site.

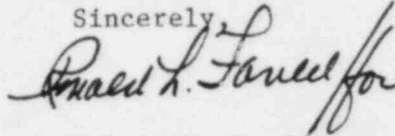
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Currently we are awaiting qualification of the limit switches to IEEE 323-1974 and IEEE 344-1975 by NAMCO Controls. A final report will be submitted to you upon qualification of the limit switches, presently scheduled for September 30, 1983.

Sincerely,



Dalwyn R. Davidson  
Vice President  
System Engineering and Construction

DRD:pab

cc: Mr. M. L. Gildner  
NRC Site Office

Director  
Office of Inspection and Enforcement  
U.S. Nuclear Regulatory Commission  
Washington, D.C. 20555

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