

Joseph M. Farley Nuclear Plant - Unit 1  
Inservice Testing Program  
Revision 4

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## 2.1 Request for Relief from ASME Section XI Requirements

### 2.1.1 Test Requirement

Sub-Article IWP-3100 requires that the necessary test parameters of Table IWP-3100-1 be measured at each test and Sub-Article IWP-3400 requires that an inservice test be run on each pump nominally each month during normal plant operation.

#### 2.1.1.1 Basis for Relief

The intent of imposing the pump testing program is to provide assurance of an increased level of plant safety obtained by verifying that the pumps are capable of performing their safety function. A monthly test provides such assurance; however, monthly testing also requires additional run times and unusual operation of the equipment necessary to drive the pump and to align the system for the test. A penalty for increased usage and run time is increased equipment degradation and possibly failure. An optimized testing program would provide assurance of pump operability and have the least impact on the normal degradation of equipment expected over its service lifetime. Operating experience has indicated that pumps will not degrade over a single 30-day period. In addition, extensive investigation has been conducted within the ASME Section XI Subgroup for inservice testing of pumps and valves concerning the optimization of the test frequency. The investigation has resulted in an approved edition of the code (1980 Edition) which requires a pump test frequency of nominally once every 3 months.

#### 2.1.1.2 Alternate Testing

The pumps will be tested and the required parameters measured nominally once every three (3) months. If deviations fall within the "alert range" of Table IWP-3100-2, the frequency of testing shall be increased to monthly until the cause of the deviation is determined and corrected and either the existing reference values reverified or a new set established per IWP-3111.

In addition, the pumps will be operated nominally once every month to maintain the lubrication of the pump bearings and to prevent other undesirable occurrences. The test will require the pumps to be run in either their test or normal operating configuration for at least five (5) minutes and a single hydraulic parameter to be measured to detect any gross degradation of the pumps or the system in which they operate. In cases of multiple pump operation within a system or train of a system, a system or train parameter will be measured and used to verify that the pumps are operating sufficiently to satisfy system requirements. The parameters to be measured monthly are indicated in Table P-1. Any pumps whose measured parameters indicates unsatisfactory performance will be retested within 48 hours and parameters measured in accordance with the quarterly test interval indicated in Table P-1. Any further corrective action will result from the quarterly test parameters.

### 2.1.2 Test Requirement

Sub-Article IWP-4200 requires direct pressure measurement.

### 2.1.8.2 Alternate Testing

A test parameter of flow ( $Q$ ) will be measured for each train (two (2) pumps operating in each train). The swing pump will be operated with either of the pumps in the train to which it is aligned and flow will be measured for the train. The pumps will be operationally acceptable if the test flow meets or exceeds a quantity equivalent to the cold shutdown requirements for that system train ( $Q > 15,200$  GPM). Inability to meet this criteria will result in corrective action as provided in paragraph 2.1.1.2. The flow parameter will be measured, compared, and analyzed in accordance with the Code nominally once every 3 months.

### 2.1.9 Test Requirement

Sub-Article IWP-3100 requires that each measured test quantity be compared to the reference value of the same quantity and any deviation determined shall be compared to the limits given in Table IWP-3100-2.

#### 2.1.9.1 Basis for Relief

A test in accordance with the code requires that variable resistance systems be varied until either the measured differential pressure or the measured flowrate equals a reference valve. The flow device used is not designed for the accuracy limitations of the code.

### 2.1.2 Alternate Testing

The pump will be tested at least once per 31 days by verifying that the pump develops a differential pressure of at least 93% for the applicable flowrate as determined from the manufacturer's pump performance curve.

### 2.1.10 Test Requirement

Sub-Article IWP-3100 requires that each measured test quantity be compared to the reference value of the same quantity and any deviation determined shall be compared to the limits given in Table IWP-3100-2.

#### 2.1.10.1 Basis for Relief

Since discharge pressure instrumentation is provided for each train, single pump tests are required in order to satisfy the test requirement for  $\Delta P$ . Starting and stopping of individual pumps and aligning the system into a test configuration for testing on a monthly basis defeats the intent and purpose of quarterly testing provided in paragraph 2.1.1.

#### 2.1.10.2 Alternate Testing

A test parameter of discharge pressure ( $P_o$ ) will be measured for each train with two (2) pumps operating and providing normal pond supply. All pumps will be operated with another pump in that particular train. The pumps will be operationally acceptable if the test discharge pressure ( $P_o$ ) meets or exceeds a quantity corresponding to a  $\Delta P$  for the system at minimum river level with two (2) pump flow. Inability to meet this criteria will result in corrective

action as provided in paragraph 2.1.1.2. This alternate test will not be conducted coincidentally with the quarterly requirements of Table P-1 and paragraph 2.1.1.2.

### 2.1.11 Test Requirement

Sub-Article IWP-3100 requires that each measured test quantity be compared to the reference value of the same quantity and any deviation determined shall be compared to the limits given in Table IWP-3100-2.

#### 2.1.11.1 Basis for Relief

In order to satisfy the test requirement for  $\Delta P$ , each pump must be aligned to a fixed resistance recirculation flow path. In the event the system is providing reactor coolant flow or is aligned to do so, each of the pumps must be realigned for the test while the other pump is realigned to satisfy reactor coolant flow requirements. The test configuration also requires the train to be isolated from the RCS and aligned to the RWST. This test configuration jeopardizes the overpressurization protection requirements outlined in the Technical Specifications.

### 3.0 INSERVICE TESTING OF VALVES

Table V-1 describes the inservice testing for valves subject to the requirements of Subsection IWV of the 1974 Edition of ASME Section XI with addenda through Summer 1975. The table provides the identification of the valves to be tested, valve code classes, test categories, type, size, test requirements, function, and any alternate testing necessary. Table V-2 provides a legend which describes the alpha coding used in Table V-1. Relief from the testing requirements of Section XI is requested where full compliance with the requirements of the code is not practical. In such cases Table V-1 refers to a specific relief request number for the appropriate valves. The relief request provides specific information which identifies the applicable code requirements, justification for the relief request, and the testing to be used as an alternate. The design of Farley Nuclear Plant does not include any valves which would be classified as ASME Section XI Category D valves. Listed below are the ASME Section XI Category E valves. System operating procedures require recording of the position of these valves before and after valve operation in the plant record and verification that each valve is locked or sealed.

#### ASME SECTION XI CATEGORY E VALVES

Valve(s)	P&ID/Sheet	Function
Q1E11V002A&B	D-175041	RHR pump discharge
Q1E11V043A&B	D-175038/2	RHR discharge header cross-connection
Q1E13V001A&B	D-175038/3	Containment spray header manual isolations
Q1E13V010A&B	D-175038/3	Spray pump recirculation isolations
Q1E13V019A&B	D-175038/3	Additive supply to eductor checks
Q1E13V024	D-175038/3	Spray additive tank outlet
Q1E21V061A,B&C	D-175038/1	BIT to cold leg injection throttle valves
Q1E21V071A,B&C	D-175038/1	Hot leg injection throttle valves
Q1E21V075A,B&C	D-175038/1	Hot leg injection throttle valves
Q1E21V080A,B&C	D-175038/1	Cold leg injection throttle valves
Q1E21V123A,B&C	D-175039/2	Charging pump discharge
Q1E21V182A,B&C	D-175039/2	Charging pump suction
Q1N12V002A&B	D-175033/2	Steam to turbine-driven aux. feedwater pump
Q1N12V005A&B	D-175033/2	Steam to turbine-driven aux. feedwater pump
Q1N12V006A&B	D-175033/2	Steam to turbine-driven aux. feedwater pump
Q1N23V001A-H,J&K	D-175007	Aux. feedwater to steam generators
Q1N23V004A&B	D-175007	Aux. feedwater pump suction
Q1N23V005	D-175007	Aux. feedwater pump suction
Q1N23V008	D-175007	Turbine-driven AFW pump recirculation isolation
Q1N23V009A&B	D-175007	Motor-driven AFW pump recirculation isolation
Q1N23V010	D-175007	Turbine-driven AFW pump minimum flow line
Q1N23V015A-E	D-175007	Service water to AFW pump suction
Q1N23V016A&B	D-175007	Service water AFW pump suction
Q1N23V017A-F	D-175007	Aux. feedwater to steam generators
Q1N23V019A&B	D-175007	Motor-driven AFW pump minimum flow line
Q1N23V501	D-170117/2	Aux. feedwater pump suction
Q1N23V502	D-170117/2	Aux. feedwater pump suction
N1N23V002	D-175007	Turbine-driven AFW pump minimum flow line
N1N23V006	D-175007	Motor-driven AFW pump minimum flow line
N1N23V008	D-175007	Motor-driven AFW pump minimum flow line

Table V-1 Valve Test Program

System Name: Reactor Coolant System

Revision Number: 4

System Number: Q1B13

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
VO26A	1-8090A	2	D-175037/2	F-2	A	1/8	N	M	C	Q	NT	3.1.29	--	--	Pressurizer Press. Trans. to Dead Weight Press. Gen.	
VO26B	1-8090B	2	D-175037/2	F-2	A	1/8	N	M	C	Q	NT	3.1.29	--	--	Pressurizer Press. Trans. to Dead Weight Press. Gen.	
VO31A	1-8010A	1	D-175037/2	D-5	C	6	PR	SA	C	SRV	--	NO	--	--	Pressurizer Safety Valve	
VO31B	1-8010B	1	D-175037/2	D-4	C	6	PR	SA	C	SRV	--	NO	--	--	Pressurizer Safety Valve	
VO31C	1-8010C	1	D-175037/2	D-3	C	6	PR	SA	C	SRV	--	NO	--	--	Pressurizer Safety Valve	
VO37	1-8047	2	D-175037/2	B-10	A	1	D	AO	O	Q*	--	NO	--	--	Nitrogen to RCS Pressurizer Relief Tank	
VO38	1-8046	2	D-175037/2	B-10	AC	3	CK	SA	O	CV	NT	3.1.3	--	--	Reactor Make-up Water to Pressurizer Relief Tank	

Table V-1 Valve Test Program

System Name: Reactor Coolant System

Revision Number: 4

System Number: QIB13

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates	Section XI Valve Category		Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V039	1-8033	2	D-175037/2	B-11	A	1	D	AO	0	Q*	--	NO	--	Nitrogen to RCS Pressurizer		
										MT	--	NO	10	Relief Tank		
										LT	--	NO	--			
V040	1-8028	2	D-175037/2	B-11	A	3	D	AO	C	Q*	--	NO	--	RMW to RCS Pressurizer Relief		
										MT	--	NO	10	Tank		
										LT	--	NO	--			
V054	1-8092	2	D-175037/2	C-6	AC	2	CK	SA	0	CV	NT	3.1.3	--	Charging Pump Relief Valve		
										LT	--	NO	--	Discharge to RCS Pressurizer		
														Relief Tank		

Table V-1 Valve Test Program

System Name: Containment Isolation System

Revision Number: 4

System Number: Q1E14

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V001	None	2	D-175010/2	A-2	AC	1	CK	SA	0	CV	NT	3.1.3	--	CTMT Air Sample		4
										LT	--	NO	--			
V002	1-MOV3660	2	D-175010/2	B-2	A	1	GL	MO	0	Q*	CS	3.1.27	--	CTMT Air Sample		
												3.1.32				
												3.1.33				
										MT	--	NO	15			
										LT	--	NO	--			
V003	1-MOV3318A	2	D-175010/2	C-2	A	1	GL	MO	0	Q*	CS	3.1.28	--	CTMT Diff. Pressure Iso. Valve		4
												3.1.32				
												3.1.33				
										MT	--	NO	15			
										LT	--	NO	--			

Table V-1 Valve Test Program

System Name: Containment Isolation System

Revision Number: 4

System Number: 01E14

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements		Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other																
V004	1-MOV3318B	2	D-175010/2	C-2	A	1	GL	MO	0	Q*	CS	3.1.28	--	CTMT Diff. Pressure Iso. Valve			
HV3657	None	2	D-175010/2	A-4	A	1	GL	AO	0	Q*	CS	3.1.27	--	CTMT Air Sample			

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other														
V004A	1-8801A	2	D-175038/1	C-5	B	3	GA	MO	C	Q*	--	NO	--	Boron Injection Tank Discharge	
										MT	--	NO	10		
V004B	1-8801B	2	D-175038/1	D-5	B	3	GA	MO	C	Q*	--	NO	--	Boron Injection Tank Discharge	
										MT	--	NO	10		
V006A	1-8940A	2	D-175038/1	C-8	C	1	CK	SA	O	CV	--	NO	--	Boron Injection Recirculation Pump Discharge	
V006B	1-8940B	2	D-175038/1	D-8	C	1	CK	SA	O	CV	--	NO	--	Boron Injection Recirculation Pump Discharge	
V015	1-8942	2	D-175038/1	D-8	B	1	GL	AO	O	Q*	CS <small>3.1.38 3.1.32 3.1.33</small>			Boron Injection Recirculation Pump Disc to Boron Injection Tank	
										MT	--	NO	10		
V016A	1-8803A	2	D-175038/1	G-7	B	3	GA	MO	C	Q*	CS <small>3.1.49 3.1.32 3.1.33</small>			HHSI Pumps Discharge to Boron Injection Tank	
										MT	--	NO	10		
V016B	1-8803B	2	D-175038/1	G-7	B	3	GA	MO	C	Q*	CS <small>3.1.49 3.1.32 3.1.33</small>			HHSI Pumps Discharge to Boron Injection Tank	
										MT	--	NO	10		

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements		Relief Requests	Test Alternates	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other			E-10	A						Q*	--	NO	--	--		
V050	1-8961	2	D-175038/2	E-10	A	3/4	GL	AO	C	Q*	--	NO	--	SIS Acc. Test Line to RWST			
V052	1-8861	2	D-175038/2	D-9	AC	1	CK	SA	C	CV	NT	3.1.35	--	SIS Acc. Tanks fill Line			
V056A	1-8945A	2	D-175038/1	C-6	B	1	GL	AO	0	Q*	CS	3.1.38 3.1.32 3.1.33	--	Boron Inj. Tank Recirculation			
V056B	1-8945B	2	D-175038/1	C-7	B	1	GL	AO	0	Q*	CS	3.1.38 3.1.32 3.1.33	--	Boron Inj. Tank Recirculation			
V058	1-8947	2	D-175038/2	A-9	AC	1	CK	SA	0	CV	NT	3.1.3	--	Nitrogen Supply to Accumulator Tanks			

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category		Size (inches)		Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Function	Remarks
TPNS	Other																
V091	1-8860	2	D-175038/2	D-10	A	1	GL	AO	C	Q*	--	NO	--	SIS Acc. Tanks Fill Line			
										MT	--	NO	10				
										LT	--	NO	--				
V115A	1-8368A	2	D-175039/1	G-2	AC	2	CK	SA	O	CV	NT	3.1.3	--	CVCS Seal Inj.-RC Pump			
										LT	--	NO	--				
V115B	1-8368B	2	D-175039/1	G-2	AC	2	CK	SA	O	CV	NT	3.1.3	--	CVCS Seal Inj.-RC Pump			
										LT	--	NO	--				
V115C	1-8368C	2	D-175039/1	G-2	AC	2	CK	SA	O	CV	NT	3.1.3	--	CVCS Seal Inj.-RC Pump			
										LT	--	NO	--				
V119	1-8381	2	D-175039/1	B-11	AC	3	CK	SA	O	CV	NT	3.1.3	--	CVCS Charging Pump Discharge to Reg. HX			
										LT	--	NO	--				
V122A	1-8481A	2	D-175039/2	F-4	C	3	CK	SA	C	CV	--	3.1.42	--	Charging Pump Discharge			

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates			Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other			C	-	A											
V249B	1-8100	2	D-175039/1	C-11	A	3	GA	MO	0	Q*	CS	3.1.18	--	Seal Water from RC Pumps to Seal Water Heat Exchanger			
												3.1.32					
												3.1.33					
												MT	--	NO	10		
												LT	--	NO	--		
V253A	1-8149A	2	D-175039/1	A-6	A	2	GL	AO	C	Q*	CS	3.1.50 3.1.32 3.1.33	--	RC from Reg. Heat Exchanger Shell Side to CVCS Letdown Heat Exchanger			
												MT	--	NO	10		
												LT	--	NO	--		
V253B	1-8149B	2	D-175039/1	A-7	A	2	GL	AO	O	Q*	CS	3.1.50 3.1.32 3.1.33	--	RC from Reg. Heat Exchanger Shell Side to CVCS Letdown Heat Exchanger			
												MT	--	NO	10		
												LT	--	NO	--		

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V253C	1-8149C	2	D-175039/1	A-7	A	2	GL	AO	C	Q*	CS	3.1.50 3.1.32 3.1.33	--	RC from Reg. Heat Exchanger Shell Side to CVCS Letdown Heat Exchanger		
										MT	--	NO	10			
										LT	--	NO	--			
V254	1-8152	2	D-175039/1	A-11	A	3	GL	AO	O	Q*	CS	3.1.19 3.1.32 3.1.33	--	RC from Reg. Heat Exchanger Shell Side to CVCS Letdown Heat Exchanger		
										MT	--	NO	10			
										LT	--	NO	--			
V257	1-8107	2	D-175039/2	E-1	A	3	GA	MO	O	Q*	CS	3.1.19 3.1.32 3.1.33	--	CVCS Charging Pump Discharge to Reg. Heat Exchanger		
										MT	--	NO	10			
										LT	--	NO	--			
V258	1-8108	2	D-175039/2	E-2	A	3	GA	MO	O	Q*	CS	3.1.19 3.1.32 3.1.33	--	CVCS Charging Pump Discharge to Reg. Heat Exchanger		
										MT	--	NO	10			
										LT	--	NO	--			

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V259A	1-8109A	2	D-175039/2	E-4	B	2	GL	MO	0	Q*	CS	3.1.47 3.1.32 3.1.33	--	Charging Pump Bypass Orifice Line		
V259B	1-8109B	2	D-175039/2	F-4	B	2	GL	MO	0	Q*	CS	3.1.47 3.1.32 3.1.33	15	Charging Pump Bypass Orifice Line		
V259C	1-8109C	2	D-175039/2	G-4	B	2	GL	MO	0	Q*	CS	3.1.47 3.1.32 3.1.33	--	Charging Pump Bypass Orifice Line		
V263A	1-8116A	2	D-175039/2	F-6	AC	3/4	PR	SA	C	SRV	--	NO	15	SIS RHR HX to Charging Pumps Suction		
V263B	1-8116B	2	D-175039/2	J-6	AC	3/4	PR	SA	C	SRV	--	NO	--	SIS RHR HX to Charging Pumps Suction		
V264	1-8104	2	D-175039/2	H-8	B	2	GL	MO	C	Q*	RR	3.1.37	--	CVCS BA Filter to Charging Pump Suction		
										MT	--	NO	15			

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V265	1-8106	2	D-175039/2	D-4	B	3	GA	MO	0	Q*	CS	3.1.47 3.1.32 3.1.33	--	Charging Pump Bypass Orifice Disc. to Seal Water Heat Exchanger		
V324A	1-8130A	2	D-175039/2	G-6	B	8	GA	MO	0	Q*	--	NO	15	--	Charging Pump Suction from Residual HX	
V324B	1-8130B	2	D-175039/2	G-6	B	8	GA	MO	0	Q*	--	NO	--	Charging Pump Suction from Residual HX		
V325A	1-8131A	2	D-175039/2	G-6	B	8	GA	MO	0	Q*	--	NO	--	Charging Pump Suction from Residual Heat Exchanger		
V325B	1-8131B	2	D-175039/2	H-6	B	8	GA	MO	0	Q*	--	NO	15	--	Charging Pump Suction from Residual Heat Exchanger	
V326A	1-8132A	2	D-175039/2	F-3	B	4	GA	MO	0	Q*	CS	3.1.48 3.1.32 3.1.33	--	Charging Pump Disc.		
											MT	--	NO	15		

Table V-1 Valve Test Program

System Name: HHSI CVCS System

Revision Number: 4

System Number: Q1E21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	-Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V326B	1-8132B	2	D-175039/2	G-3	B	4	GA	MO	0	Q*	CS	3.1.48 3.1.32 3.1.33	--	Charging Pump Disc.		
V327A	1-8133A	2	D-175039/2	G-3	B	4	GA	MO	0	Q*	CS	3.1.48 3.1.32 3.1.33	--	Charging Pump Disc.		
V327B	1-8133B	2	D-175039/2	H-3	B	4	GA	MO	0	Q*	CS	3.1.48 3.1.32 3.1.33	--	Charging Pump Disc.		
V336A	1-LCV115B	2	D-175039/2	G-7	B	8	GA	MO	C	Q*	CS	3.1.51 3.1.32 3.1.33	--	Charging Pump Suction from Refueling Water Storage Tank		
V336B	1-LCV115D	2	D-175039/2	H-7	B	8	GA	MO	C	Q*	CS	3.1.51 3.1.32 3.1.33	--	Charging Pump Suction from Refueling Water Storage Tank		
											MT	--	NO	15		

Table V-1 Valve Test Program

System Name: Reactor Cavity Post LOCA Dilution System

Revision Number: 4

System Number: Q1E22

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V001A	1-MOV3872A	2	D-175019	D-5	B	2½	GA	MO	C	Q*	--	NO	--	Air from Reactor Cavity Hydrogen Dilution Fan to Reactor Cavity Wall		
V001B	1-MOV3872B	2	D-175019	E-5	B	2½	GA	MO	C	Q*	--	NC	20	Air from Reactor Cavity Hydrogen Dilution Fan to Reactor Cavity Wall		

Table V-1 Valve Test Program

System Name: Liquid Waste Disposal System

Revision Number: 4

System Number: Q1G21

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category		Size (inches)		Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other																	
V082	1-HV7126	2	D-175042/1	C-4	A	3/4	D	AO	0	Q*	--	NO	--	Reactor Coolant Drain Tank Vent to Waste Gas System				
										MT	--	NO	10					
										LT	--	NO	--					
V204	None	2	D-175004/1	G-9	AC	2	CK	SA	0	CV	NT	3.1.3	--	Containment Sump Recirculation				
										LT	--	NO	--					
V291	None	2	D-175004/1	H-8	AC	3/4	CK	SA	0	CV	NT	3.1.3	--	Containment Sump Pump Discharge				
										LT	--	NO	--					
HV3376	None	2	D-175004/1	H-8	A	3	GL	AO	0	Q*	--	NO	--	Containment Sump Pump Discharge				
										MT	--	NO	10					
										LT	--	NO	--					

Table V-1 Valve Test Program

System Name: Spent Fuel Pool Cooling & Clean-Up System

Revision Number: 4

System Number: Q1G31

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V012	None	2	D-175043	B-4	A	2	D	M	C	Q*	NT	3.1.29	--	Spent Fuel Pool Clean-up Loop to Refueling Cavity		
V013	None	2	D-175043	B-3	AC	2	CK	SA	O	CV	NT	3.1.3	--	Spent Fuel Pool Clean-up Loop to Refueling Cavity		

Table V-1 Valve Test Program

System Name: Main Steam System

Revision Number: 4

System Number: Q1N11

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V001A	1-HV3369A	2	D-175033/1	G-7	B	32	RC	AO	0	CSP*	--	3.1.32	--	Steam Generator Discharge to H.P. Turbine (MSIV)		
												3.1.33				
V001B	1-HV3369B	2	D-175033/1	E-8	B	32	RC	AO	0	CSP*	--	3.1.32	--	Steam Generator Discharge to H.P. Turbine (MSIV)		
												3.1.33				
V001C	1-HV3369C	2	D-175033/1	B-8	B	32	RC	AO	0	CSP*	--	3.1.32	--	Steam Generator Discharge to H.P. Turbine (MSIV)		
												3.1.33				
V002A	1-HV3370A	2	D-175033/1	G-8	B	32	RC	AO	0	CSP*	--	3.1.32	--	Steam Generator to H.P. Turbine (MSIV)		
												3.1.33				
												MT	--	NO	5	

System Name: Aux. Steam System

Table V-1 Valve Test Program

Revision Number: 4

System Number: 01N12

(Note: See Table V-2 for Legend of Symbols)

Valve Number	Code Class		P&ID/Sh Number	Function								Remarks	
	TPNS	Other		Test Alternates				Test Requirements					
HV3226	None	3	D-175033/2	C-5	B	3	GL	A0	C	Q*	--	No	Stroke Time Limit (Sec.)
V001A	1-HV3235A	2	D-175035/2	E-8	B	3	GL	A0	C	Q*	--	No	45 Main Steam to Aux. Feedwater Pump Turbine
V001B	1-HV3235B	2	D-175033/2	D-8	B	3	GL	A0	C	Q*	--	No	10 Main Steam to Aux. Feedwater Pump Turbine
V010A	None	3	D-175033/2	E-6	C	4	CK	SA	C	CV	--	3.1.26	Main Steam to Aux. Feedwater Pump Turbine
V010B	None	3	D-175033/2	D-6	C	4	CK	SA	C	CV	--	3.1.26	Main Steam to Aux. Feedwater Pump Turbine

Table V-1 Valve Test Program

System Name: Condensate & Feedwater System

Revision Number: 4

System Number:- Q1N2I/Q1C22

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates	Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other														
V001A	1-MOV3232A	2	D-175073	G-7	BC	14	CK	MO SA	0	CV	CS	3.1.24 3.1.32 3.1.33	--	Main Feedwater to Steam Generator	
V001B	1-MOV3232B	2	D-175073	E-7	BC	14	CK	MO SA	0	CV	CS	3.1.24 3.1.32 3.1.33	NO 30	Main Feedwater to Steam Generator	
V001C	1-MOV3232C	2	D-175073	B-7	BC	14	CK	MO SA	0	CV	CS	3.1.24 3.1.32 3.1.33	NO 30	Main Feedwater to Steam Generator	
FCV478	None	3	D-175073	G-6	B	14	GL	A0	0	Q*	CS	3.1.24 3.1.32 3.1.33	--	Main Feedwater Regulator NO 5	

Table V-1 Valve Test Program

System Name: Condensate & Demin. Water Transfer and Storage

Revision Number: 4

System Number: Q1P11

(Note: See Table V-2 for Legend of Symbols)

Table V-1 Valve Test Program

System Name: Service Water System

Revision Number: 4

System Number: Q1P16

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V010A	1-MOV3019A	2	D-175003/1	A-7	B	12	GA	MO	0	Q*	CS	MT	--	NO	75	Service Water to Containment Coolers
V010B	1-MOV3019B	2	D-175003/1	C-7	B	12	GA	MO	0	Q*	CS	MT	--	NO	75	Service Water to Containment Coolers
V010C	1-MOV3019C	2	D-175003/1	E-7	B	12	GA	MO	0	Q*	CS	MT	--	NO	75	Service Water to Containment Coolers
V010D	1-MOV3019D	2	D-175003/1	F-7	B	12	GA	MO	0	Q*	CS	MT	--	NO	75	Service Water to Containment Coolers
V043A	1-MOV3024A	2	D-175003/1	A-10	B	10	GA	MO	C	Q*	CS	MT	--	NO	65	Service Water Discharge from Containment Coolers
V043B	1-MOV3024B	2	D-175003/1	C-10	B	10	GA	MO	C	Q*	CS	MT	--	NO	65	Service Water Discharge from Containment Coolers

Table V-1 Valve Test Program

System Name: Service Water System

Revision Number: 4

System Number: Q1P16

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category		Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other																
V043C	1-MOV3024C	2	D-175003/1	E-10	B	10	GA	MO	C	Q*	CS	3.1.52 3.1.32 3.1.33	--	Service Water Discharge from Containment Coolers			
V043D	1-MOV3024D	2	D-175003/1	F-10	B	10	GA	MO	C	MT	--	NO	65			Service Water Discharge from Containment Coolers	
V071	1-MOV3135	2	D-175003/2	B-9	A	6	GA	MO	O	Q*	CS	3.1.11 3.1.32 3.1.33	--	Service Water to Reactor Coolant Pump Motor Coolers			
										MT	--	NO	15				
										LT	--	NO	--				

Table V-1 Valve Test Program

System Name: Service Water System

Revision Number: 4

System Number: Q1P16

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V072	1-MOV3134	2	D-175003/2	B-12	A	6	GA	MO	O	Q*	CS	3.1.11	--	Service Water Return from Reactor Coolant Pump Motor Coolers		
												3.1.32				
												3.1.33				
											MT	--	NO	15		
											LT	--	NO	--		
V075	None	2	D-175003/2	B-9	AC	6	CK	SA	O	CV	NT	3.1.3	--	Service Water to Reactor Coolant Pump Motor Coolers		4
											LT	--	NO	--		
V081	1-MOV3131	2	D-175003/2	B-12	A	6	GA	MO	O	Q*	CS	3.1.11	--	Service Water Return from Reactor Coolant Pump Motor Coolers		4
												3.1.32				
												3.1.33				
											MT	--	NO	15		
											LT	--	NO	--		

Table V-1 Valve Test Program

System Name: Service Water System

Revision Number: 4

System Number: Q1P16

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates	Section XI Valve Category		Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V207A	1-MOV3441A	2	D-175003/1	A-9	B	10	GA	MO	0	Q*	CS	3.1.51 3.1.32 3.1.33	--	CTMT Coolers Service Water Discharge		
V207B	1-MOV3441B	2	D-175003/1	C-9	B	10	GA	MO	0	Q*	CS	3.1.52 3.1.32 3.1.33	--	CTMT Coolers Service Water Discharge		
V207C	1-MOV3441C	2	D-175003/1	E-9	B	10	GA	MO	0	Q*	CS	3.1.52 3.1.32 3.1.33	--	CTMT Coolers Service Water Discharge		
V207D	1-MOV3441D	2	D-175003/1	F-9	B	10	GA	MO	0	Q*	CS	3.1.52 3.1.32 3.1.33	--	CTMT Coolers Service Water Discharge		
V514	None	3	D-170119/2	--	B	24	B	MO	0	Q*	CS	3.1.53 3.1.32 3.1.33	--	Service Water Supply to Turbine Building - Train B		
V515	None	3	D-170119/2	--	B	24	B	MO	0	Q*	CS	3.1.53 3.1.32 3.1.33	--	Service Water Supply to Turbine Building - Train A		

Table V-1 Valve Test Program

System Name: Service Water System

Revision Number: 4

System Number: Q1P16

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/ <sup>SN</sup> Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other			B	24											
V516	None	3	D-170119/2	--	B	24	B	MO	0	Q*	CS	3.1.53 3.1.32 3.1.33	--	Service Water Supply to Turbine Building - Train A		
V517	None	3	D-170119/2	--	B	24	B	MO	0	Q*	CS	3.1.53 3.1.32 3.1.33	--	Service Water Supply to Turbine Building - Train B		
V518	None	3	D-170119/3	--	B	12	B	MO	0	Q*	--	NO	--	Service Water Supply to Diesel Building - Train B		
V519	None	3	D-170119/3	--	B	12	B	MO	0	Q*	--	NO	--	Service Water to Diesel Building - Train A		
V538	None	3	D-170119/2	--	B	42	B	MO	C	Q*	--	NO	--	Emergency Service Water Recirculation Line to Pond - Train B		
V539	None	3	D-170119/2	--	B	42	B	MO	C	Q*	--	NO	--	Emergency Service Water Recirculation Line to Pond - Train A		

Table V-1 Valve Test Program

System Name: Service Water System

Revision Number: 4

System Number: Q1P16

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates	Section XI Valve Category		Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other				Size (inches)										
V545	None	3	D-170119/2	--	B	30	B	MO	0	Q*	--	NO	--	Service Water Train B to River	
V546	None	3	D-170119/2	--	B	30	B	MO	0	Q*	--	NO	--	Service Water Train A to River	
V659	None	3	D-170119/3	--	C	6	CK	SA	C	CV	--	3.1.16	--	Unit 1 Service Water Supply to Diesel Gen. 2C	
V660	None	3	D-170119/3	--	C	6	CK	SA	C	CV	--	3.1.16	--	Unit 1 Service Water Supply to Diesel Gen. 1C	
V661	None	3	D-170119/3	--	C	8	CK	SA	C	CV	--	3.1.16	--	Unit 1 Service Water Supply to Diesel Gen. 1-2A	
V536	None	3	D-170119/3	--	B	12	B	MO	0	Q*	--	NO		Service Water from Diesel Bldg. - Train B	
V537	None	3	D-170119/3	--	B	12	B	MO	0	Q*	--	NO	75	Service Water from Diesel Bldg. - Train A	

Table V-1 Valve Test Program

System Name: Component Cooling Water System

Revision Number: 4

System Number: Q1P17

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V082	1-MOV3052	2	D-175002/2	C-1	A	6	GA	MO	0	Q*	CS	3.1.20	--	Component Cooling Water (CCW) to Reactor Coolant Pumps		
												3.1.32				
												3.1.33				
												MT	--	NO	15	
												LT	--	NO	--	
V083	None	2	D-175002/2	C-2	AC	6	CK	SA	0	CV	NT	3.1.3	--	CCW Supply to Reactor Coolant Pumps		4
												LT	--	NO	--	
V097	1-MOV3046	2	D-175002/2	B-6	A	6	GA	MO	0	Q*	CS	3.1.20	--	CCW Return from Reactor Coolant Pump Bearings		
												3.1.32				
												3.1.33				
												MT	--	NO	15	
												LT	--	NO	--	

Table V-1 Valve Test Program

System Name: Component Cooling Water System

Revision Number: 4

System Number: Q1P17

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other			B												
V121B	1-MOV3030B	3	D-175002/1	B-5	B	2	GL	MO	C	Q*	--	NO	--	Demin. Water to Component Cooling Water System		
V159	None	2	D-175002/2	E-2	AC	6	CK	SA	O	CV	NT	3.1.3	--	CCW Supply to Excess Letdown Heat Exchanger	4	
HV3045	None	2	D-175002/2	D-6	A	3	GL	AO	O	Q*	CS	3.1.20	--	CCW Return from Reactor Coolant Pumps Thermal Barrier		
												3.1.32				
												3.1.33				
HV3067	None	2	D-175002/2	E-6	A	6	GL	AO	O	Q*	CS	3.1.46 3.1.32 3.1.33	--	CCW Return from Excess Letdown Heat Exchanger	4	
												MT	--	NO	10	
												LT	--	NO	--	
												MT	--	NO	10	
												LT	--	NO	--	

Table V-1 Valve Test Program

System Name: Component Cooling Water System

Revision Number: 4

System Number: Q1P17

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Function	Remarks
TPNS	Other			E-1	A	6	GL	AO	0	Q*	CS	3.1.46 3.1.32 3.1.33	--	CCW Supply to Excess Letdown Heat Exchanger	
HV3095	None	2	D-175002/2							MT	--	NO	10		
										LT	--	NO	--		
HV3096A	None	3	D-175002/2	G-12	B	8	GL	AO	0	Q*	--	NO	--	CCW Supply to Recycle Sys., Waste Gas Sys., hydrogen Recombiner.	
										MT	--	NO	10		
HV3096B	None	3	D-175002/2	F-7	B	8	GL	AO	0	Q*	--	NO	--	CCW Supply to Recycle Sys., Waste Gas Sys., Hydrogen Recombiner.	
										MT	--	NO	10		
HV3184	None	2	D-175002/2	D-6	A	3	GL	AO	0	Q*	CS	3.1.20	--	CCW Return from Reactor Coolant Pumps Thermal Barrier	
												3.1.32			
												3.1.33			
										MT	--	NO	10		
										LT	--	NO	--		

Table V-1 Valve Test Program

System Name: Component Cooling Water System

Revision Number: 4

System Number: Q1P17

(Note: See Table V-2 for Legend of Symbols)

Table V-1 Valve Test Program

System Name: Instrument Air System

Revision Number: 4

System Number: Q1P19

(Note: See Table V-2 for Legend of Symbols)

Valve Number		Code Class	P&ID/Sh Number	Coordinates		Section XI Valve Category	Size (inches)	Valve Type	Actuator Type	Normal Position	Test Requirements	Test Alternates	Relief Requests	Stroke Time Limit (Sec.)	Function	Remarks
TPNS	Other															
V002	None	2	D-175034/3	D-2	AC	2	CK	SA	O	CV	NT	3.1.3	--	Containment Instrument Air Supply		4
HV3611	None	2	D-175034/2	E-11	A	2	GL	AO	O	Q*	CS	3.1.21	--	Containment Instrument Air Supply		
										LT	--	NO	--			
										MT	--	NO	10			
V004	None	2	D-175034/1	C-10	AC	1/2	CK	SA	C	CV	NT	3.1.29	--	Backup Air Supply to Pressurizer PORVs		4
HV2228	None	2	D-175034/1	C-9	A	3/4	GL	AO	C	Q*	NT	3.1.29	--	Backup Air Supply to Pressurizer PORVs		
										LT	--	NO	--			
										MT	NST	3.1.29	--			
										LT	--	NO	--			

pressure (600 psig). It is assumed for the purpose of the cycling test that the downstream check valves have failed. Venting of the downstream pressure cannot be accomplished under any conditions because of the radiation hazard to plant personnel.

### 3.1.17.2 Alternate Testing

Once every three (3) months the downstream pressure will be measured. If the pressure is less than or equal to 550 psig, then the valve will be full-stroke exercised. If the pressure is greater than 550 psig, the valve will not be exercised that quarter. If the downstream pressure prohibits quarterly testing, the valve will be full stroked at cold shutdowns.

### 3.1.18 Test Requirement

Exercise the valves for operability at least once every three (3) months.

#### 3.1.18.1 Basis for Relief

The operability testing (full stroke) of these valves during normal operation could cause a loss of system function. The failure of these valves in a non-conservative position during a cycling test would cause the loss of the RCP seal water cooling function. The design of the valve will not facilitate a partial-stroke test.

#### 3.1.18.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

### 3.1.19 Test Requirement

Exercise the valves for operability at least once every three (3) months.

#### 3.1.19.1 Basis for Relief

The operability testing (full stroke) of these valves during normal operation could jeopardize the charging function of the CVCS. Failure in a nonconservative position would eliminate the VCT as a source of RCS charging and possibly cause a reactor trip. The design of the valves will not facilitate a partial-stroke test.

#### 3.1.19.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

### 3.1.20 Test Requirement

Exercise the valves for operability at least once every three (3) months.

#### 3.1.20.1 Basis for Relief

The operability testing (full stroke) of these valves during normal operation would jeopardize the RCP cooling function. Cycling of the valves would interrupt the CCW supply to the reactor coolant pumps. Also the failure of the

### 3.1.39 Test Requirement

Exercise check valves for operability at least once every three (3) months.

#### 3.1.39.1 Basis for Relief

Operability testing of these normally closed check valves per I&W-3520 during normal operation or cold shutdown is not practical. During normal operation, exercising these valves with flow would introduce sodium hydroxide into the RWST (ECCS water supply). During cold shutdown, both trains of the system would have to be made inoperable in order to drain the system for bonnet removal and manual exercising of the valve disk. This test is beyond the scope of cold shutdown testing.

#### 3.1.39.2 Alternate Testing

The valve will be verified as operable by removing the bonnet and manually full-stroke exercising the disk at each refueling outage.

### 3.1.40 Test Requirement

Exercise check valves for operability at least once every three (3) months.

#### 3.1.40.1 Basis for Relief

Operability testing of these normally closed check valves per I&W-3520 during power operation or cold shutdown is not practical. During power operation the CTMT is not available. During cold shutdown, valve disassembly or an air test for flow verification requires draining a portion of the system. These tests are beyond the scope of cold-shutdown testing.

#### 3.1.40.2 Alternate Testing

The valves will be verified as operable by removing the bonnet and manually full-stroke exercising the disk at each refueling outage.

### 3.1.41 Test Requirement

Exercise check valves for operability at least once every three (3) months.

#### 3.1.41.1 Basis for Relief

Operability testing of this normally closed check valve per I&W-3520 during normal operation or cold shutdown would require that the boric acid system be made inoperable, thus placing the plant in an unsafe condition.

#### 3.1.41.2 Alternate Testing

The valve will be full-stroke tested at each refueling outage by verifying that the maximum required flowrate passes through the valve.

### 3.1.44.2 Alternate Testing

A partial-stroke test will be accomplished during the quarterly testing of the MDAFW pumps. Acceptance of the pump test will provide assurance that the valve has partially opened. A full-stroke test will be accomplished by providing MDAFW pump design flow to the Steam Generators during cold shutdown. Verification that design flow is reached provides assurance that the valve has opened in order to perform its function.

### 3.1.45 Test Requirements

Exercise valves for operability at least once every three months.

#### 3.1.45.1 Basis for Relief

The Technical Specification requires that these containment purge supply and exhaust valves be closed during modes 1 through 4. Consequently, no exercising of these valves can occur unless the plant is in mode 5 (cold shutdown) or mode 6 (refueling).

#### 3.1.45.2 Alternate Testing

These valves will be full-stroke tested each cold shutdown, if the valves have been opened for purging. If no purging has occurred then the Technical Specifications, which require verification of their closed position once every 31 days, will be met.

### 3.1.46 Test Requirement

Exercise the valves for operability at least once every three (3) months.

#### 3.1.46.1 Basis for Relief

Cycling these valves causes pressure and flow variations in the CCW system which result in the automatic isolation of CCW to reactor coolant pump's thermal barriers and oil coolers. If flow to the RCP's thermal barriers and oil coolers is not quickly re-established the reactor would trip because the RCP's would have to be shutdown to prevent damage to the bearings and/or seals.

#### 3.1.46.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

### 3.1.47 Test Requirement

Exercise the valves for operability at least once every three (3) months.

#### 3.1.47.1 Basis for Relief

The operability testing of these valves during normal operation could cause damage to the charging pumps. If problems occur with the pressurizer level control or FCV-122 normal charging would isolate. This would result in inadequate cooling and subsequent damage to the charging pumps if the mini-flow valve for the pump was closed.

In addition, cycling of the common mini-flow valve (Q1E21V265) causes pressure transients in the reactor coolant pump seal water return line which can affect reactor coolant pump seal performance.

#### 3.1.47.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

#### 3.1.48 Test Requirement

Exercise the valves for operability at least once every three (3) months.

##### 3.1.48.1 Basis for Relief

The operability testing of these valves during normal operation could cause a loss of system function and put the plant in an unsafe condition. If a safety injection were to occur during testing of these valves and a particular charging pump were to fail to start, the ability to inject water into the RCS could be lost.

##### 3.1.48.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

#### 3.1.49 Test Requirement

Exercise the valves for operability at least once every three (3) months.

##### 3.1.49.1 Basis for Relief

The operability testing of these valves during normal operation could put the plant in an unsafe condition. Stroking these valves during power operation will lower the boron concentration of the BIT unless the valves are isolated from the operating charging pump. The charging pumps are isolated by the discharge header isolation valves which could result in the loss of the safety injection function as discussed in Relief Request 3.1.48.

##### 3.1.49.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

#### 3.1.50 Test Requirement

Exercise the valves for the operability at least once every three (3) months.

##### 3.1.50.1 Basis for Relief

Cycling of these valves will cause pressure surges in the letdown line which can cause Letdown Orifice Relief Valve 8117 to lift.

##### 3.1.50.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

### 3.1.51 Test Requirement

Exercise the valves for operability at least once every three (3) months.

#### 3.1.51.1 Basis for Relief

Cycling of these valves causes 2000 ppm borated water to be injected into the RCS from the RWST while the valve is being cycled. This results in small boron transients in the RCS.

#### 3.1.51.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

### 3.1.52 Test Requirement

Exercise the valves for operability at least once every three (3) months.

#### 3.1.52.1 Basis for Relief

Cycling of these valves can cause a pressure surge in the Service Water System which results in service water automatically isolating to the Turbine Bldg. 4

#### 3.1.52.2 Alternate Testing

The valves will be full-stroke tested for operability at each cold shutdown.

### 3.1.53 Test Requirement

Exercise the valves for operability at least once every three (3) months.

#### 3.1.53.1 Basis for Relief

Cycling these valves can result in the automatic isolation of all service water to the turbine building on a high flow signal. With the unit at rated load, this could cause the turbine to trip and/or damage major components of the secondary systems.

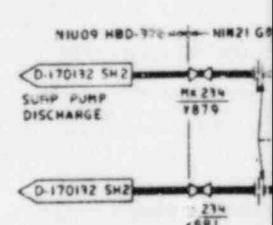
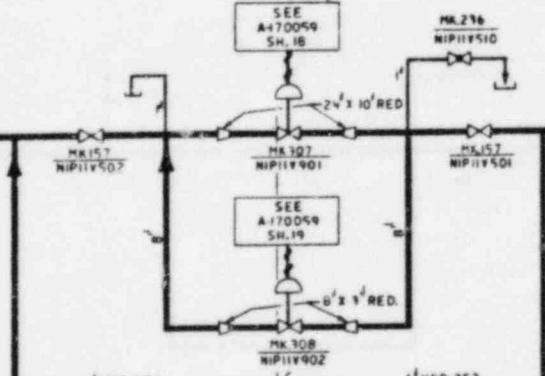
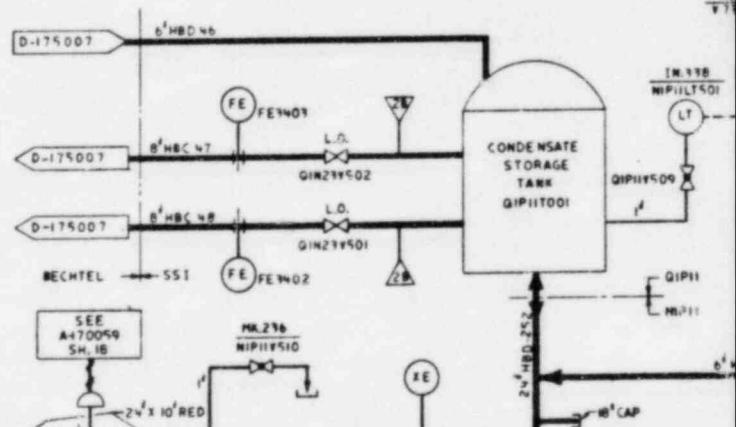
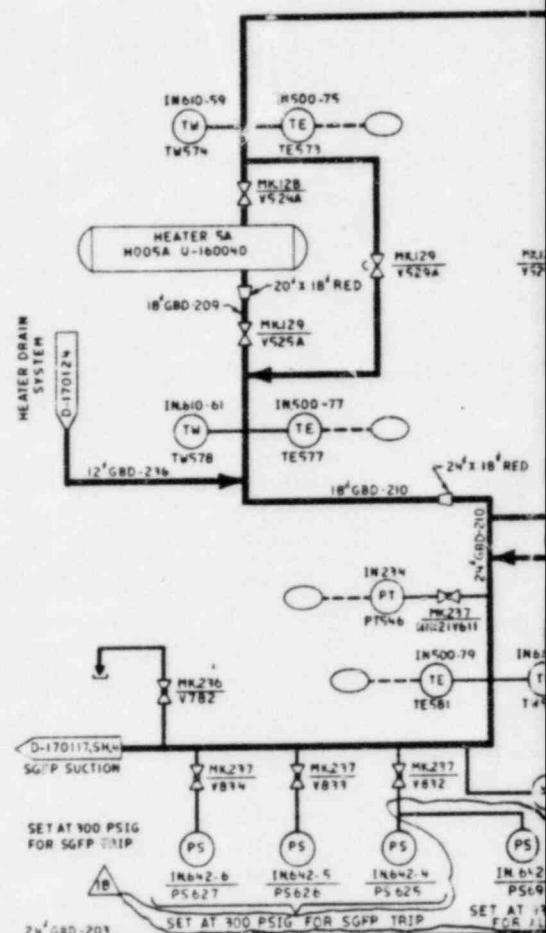
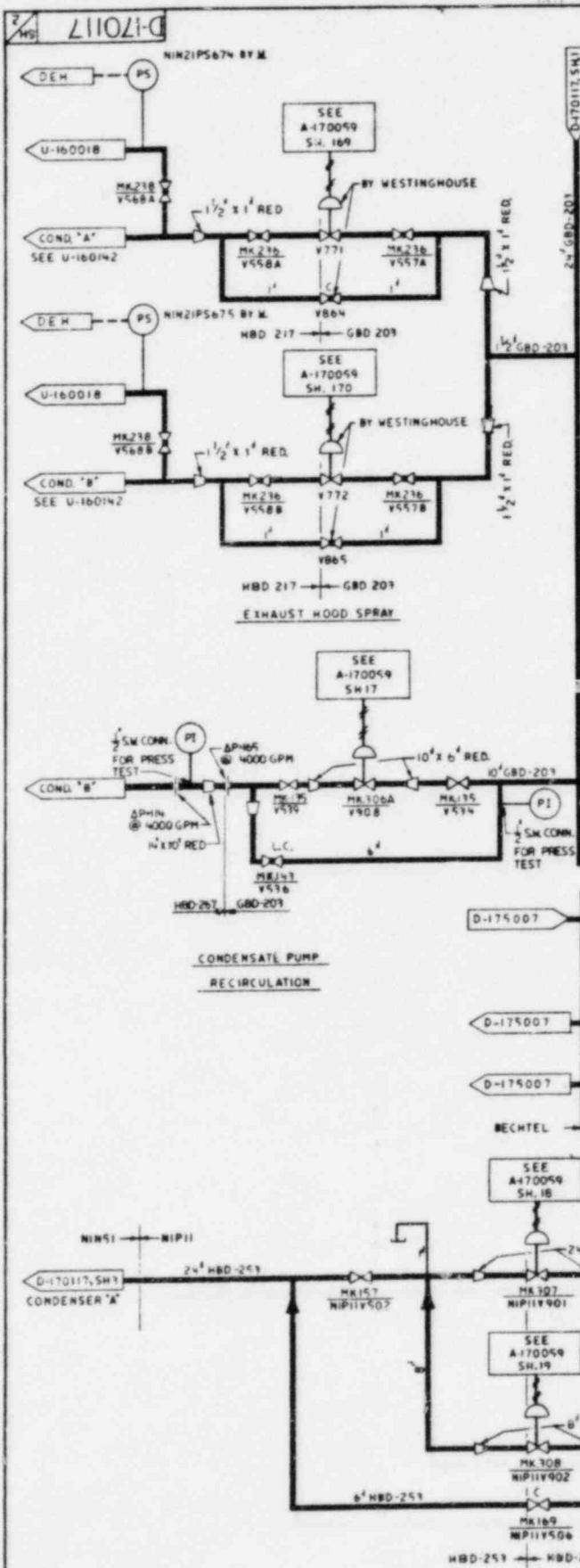
#### 3.1.53.2 Alternate Testing

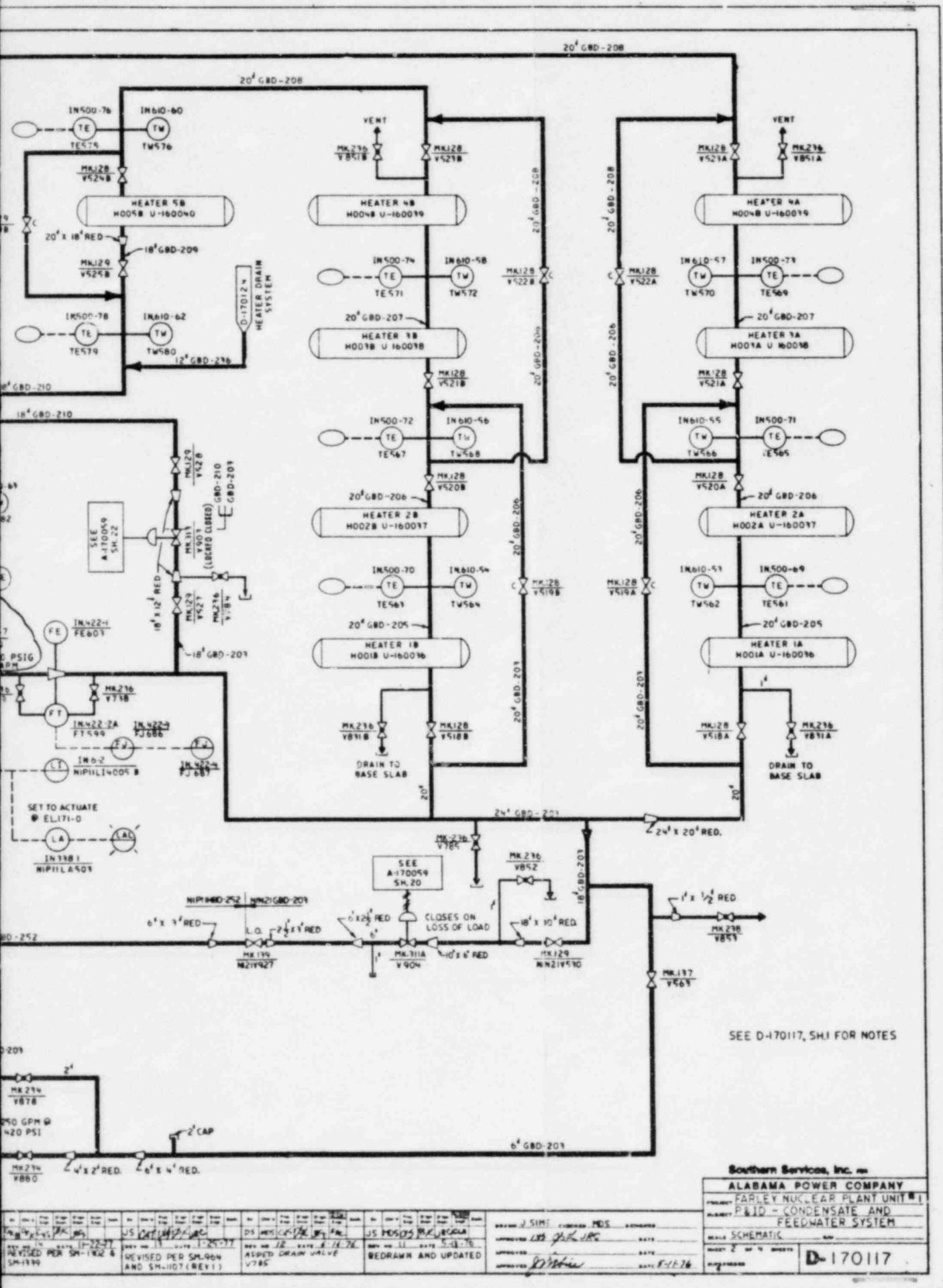
The valves will be full-stroke tested for operability at each cold shutdown.

## P &amp; IDs

<u>Drawing Number/Sheet</u>	<u>Revision</u>
D-170117/2	18
D-170119/2	12
D-170119/3	4
D-170119/7	5
D-175002/1	14
D-175002/2	12
D-175003/1	10
D-175003/2	10
D-175004/1	17
D-175007/1	13
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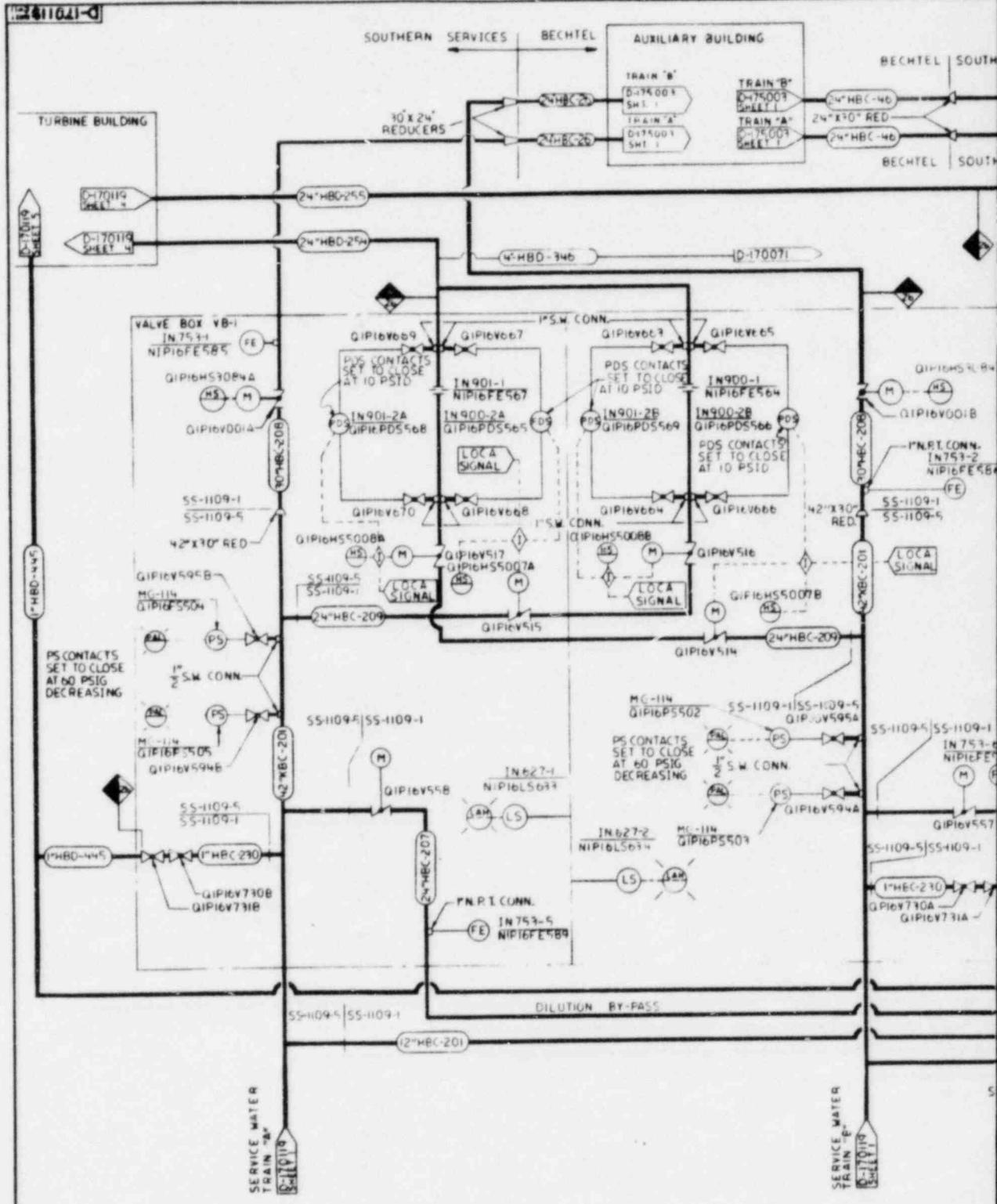
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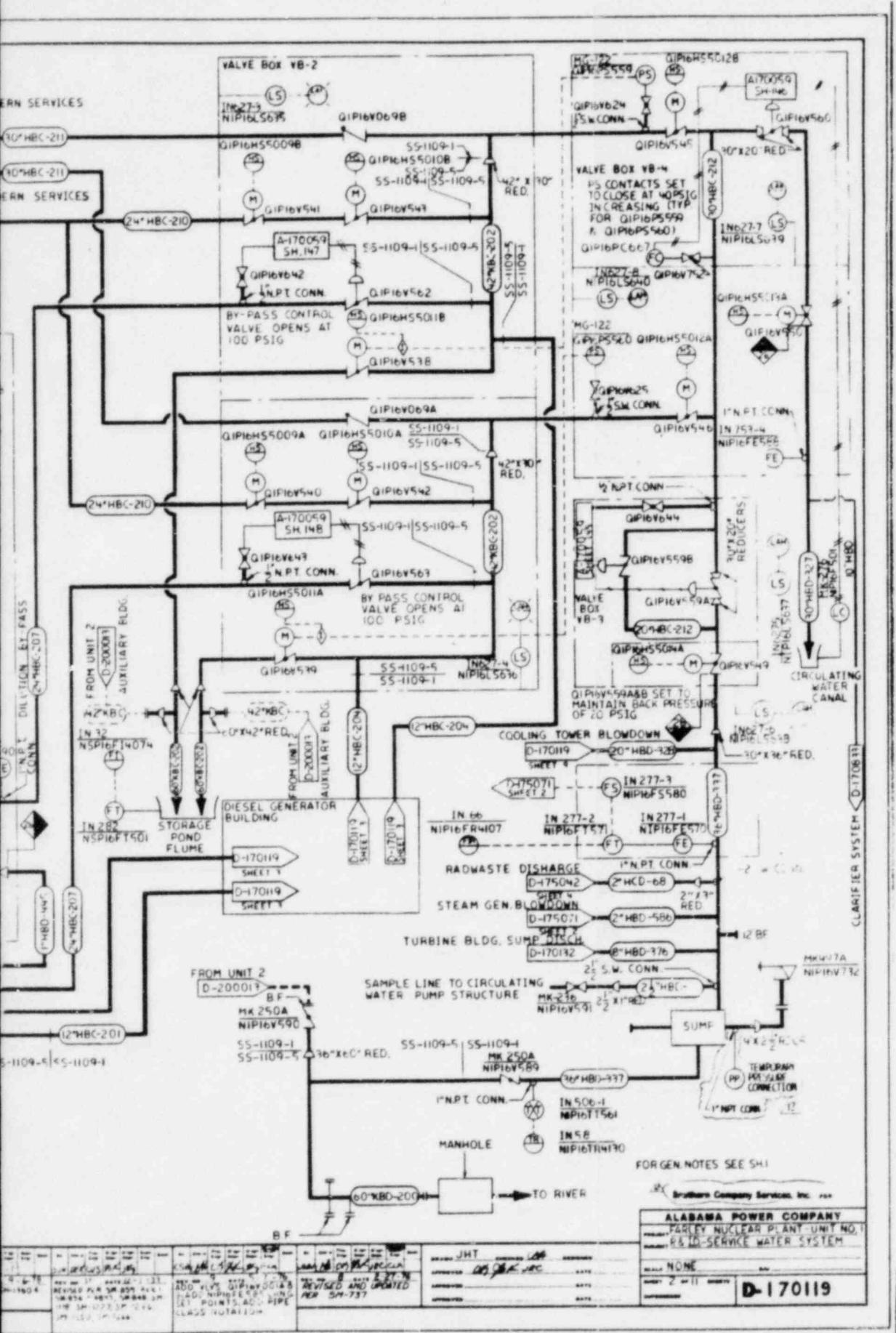


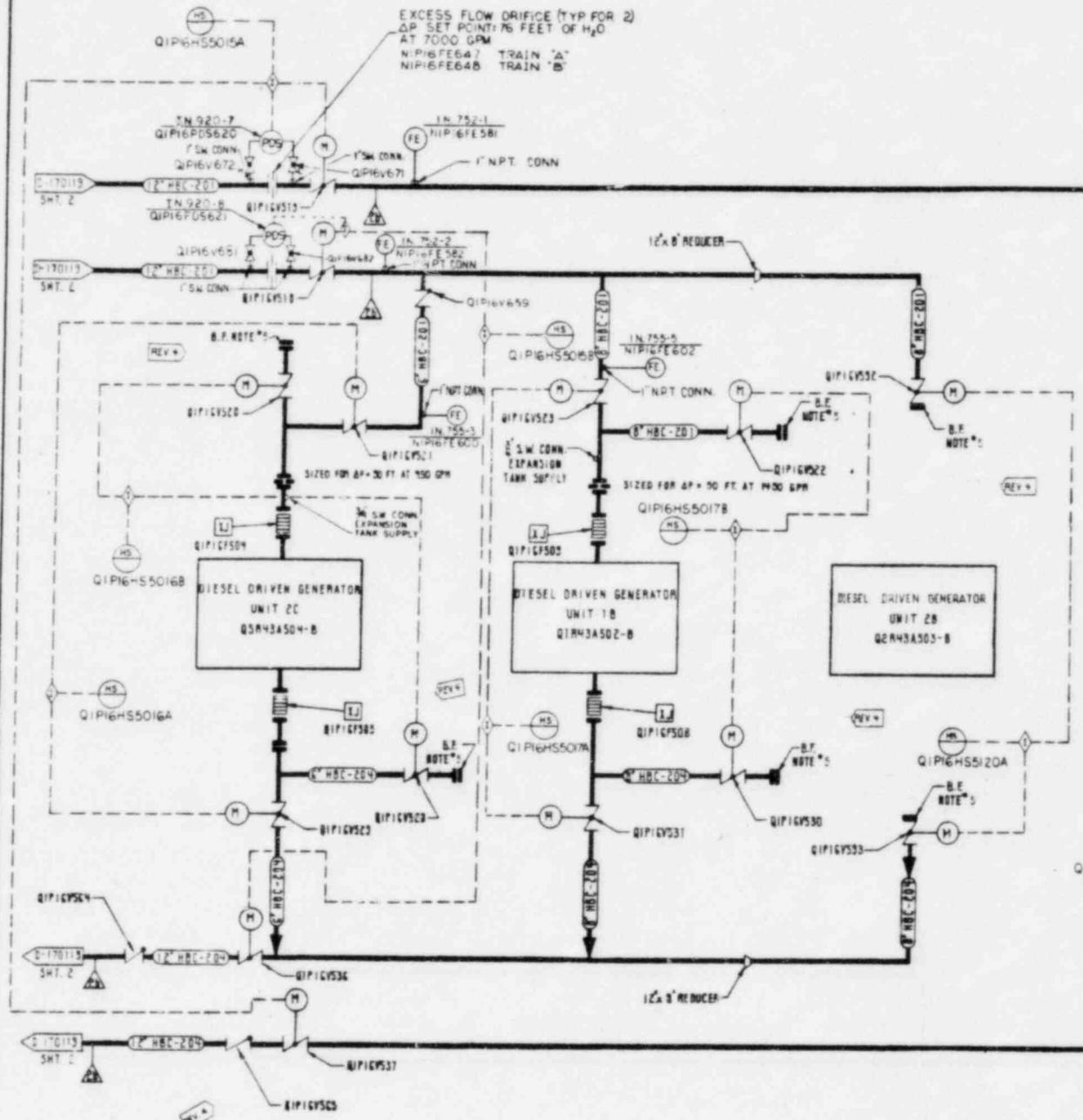
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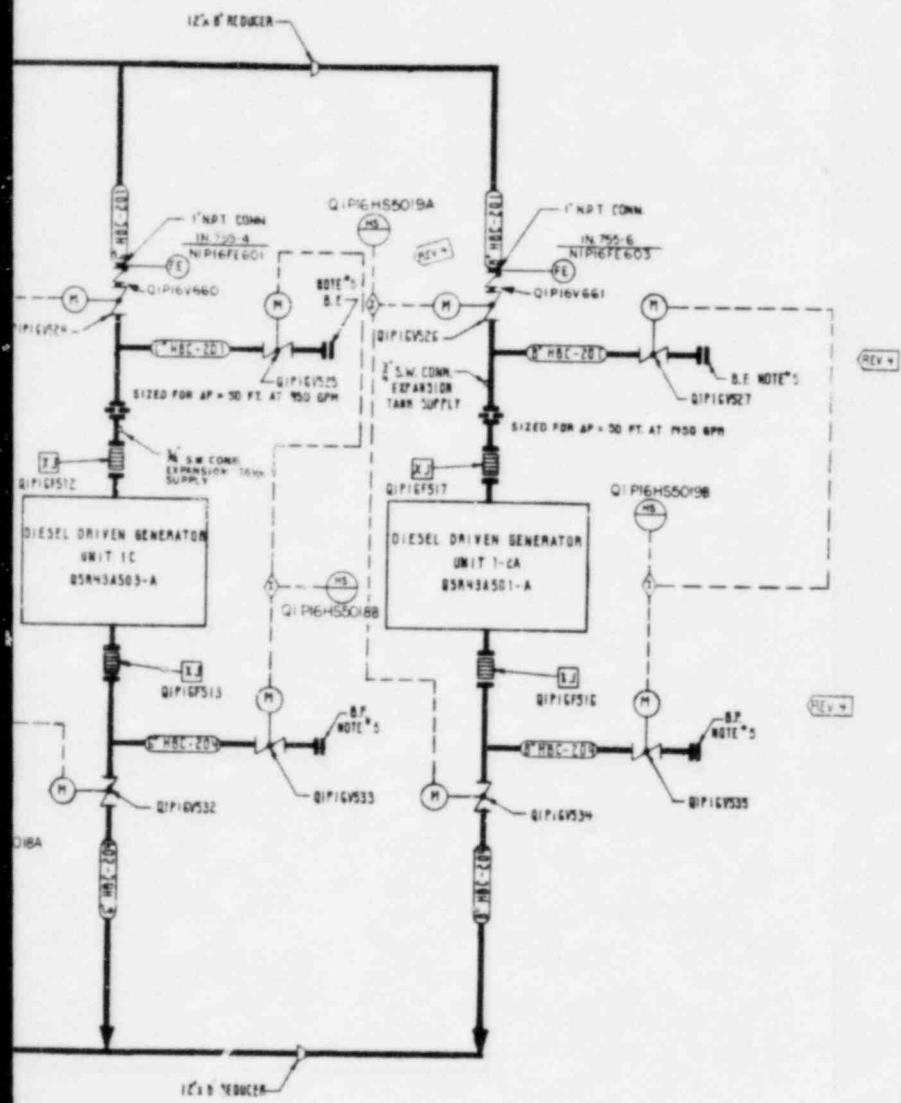
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P&ID - CONDENSATE AND FEEDWATER SYSTEM	
SCALE SCHEMATIC	REV. 1
INSTRUMENTATION	DATE 8-17-76
APPROVED BY	APPROVED BY
D-170117	



REVISERED PER  
SIN-83





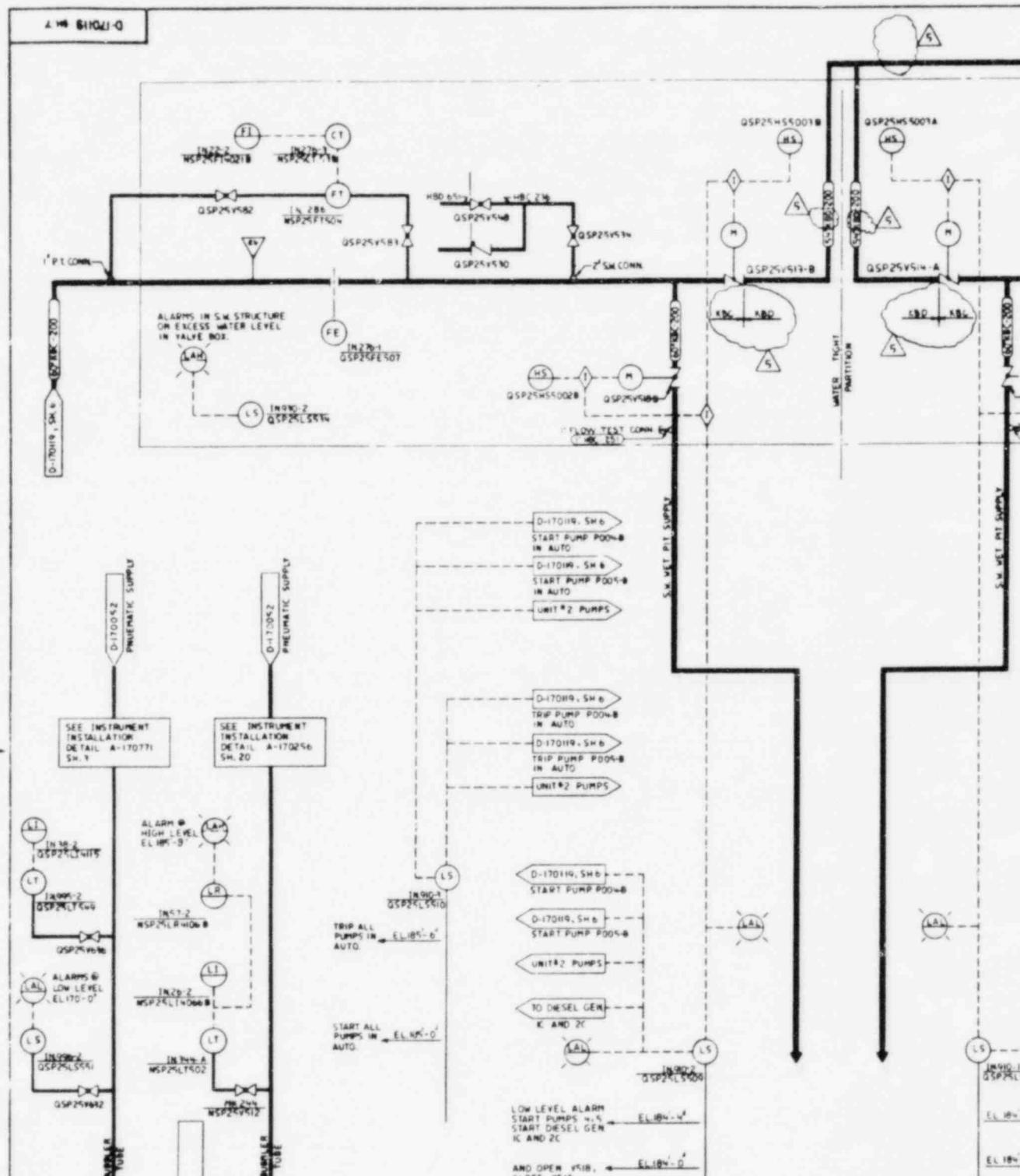


FOR GENERAL NOTES SEE SH. 1

SERVICE WATER SYSTEM  
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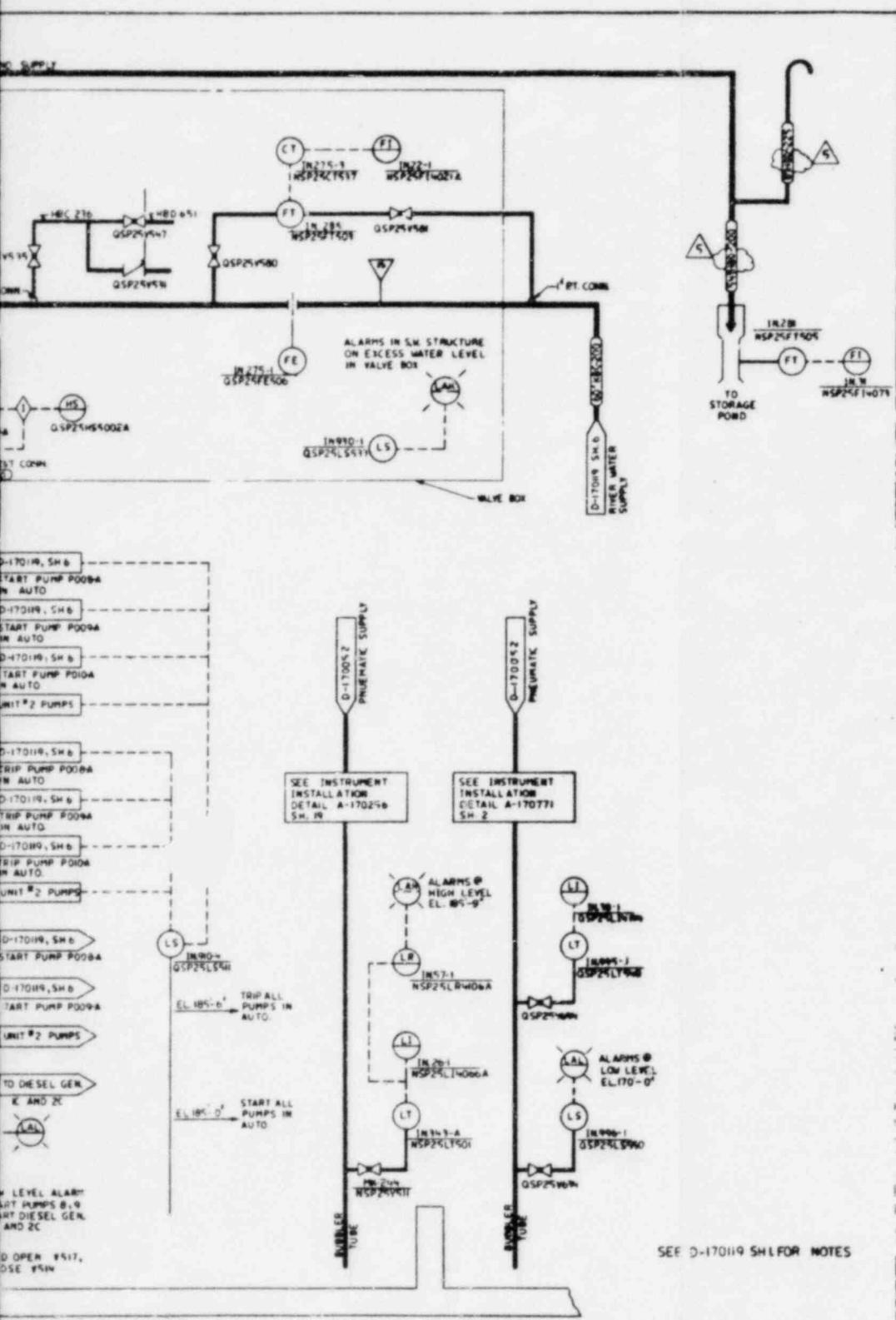
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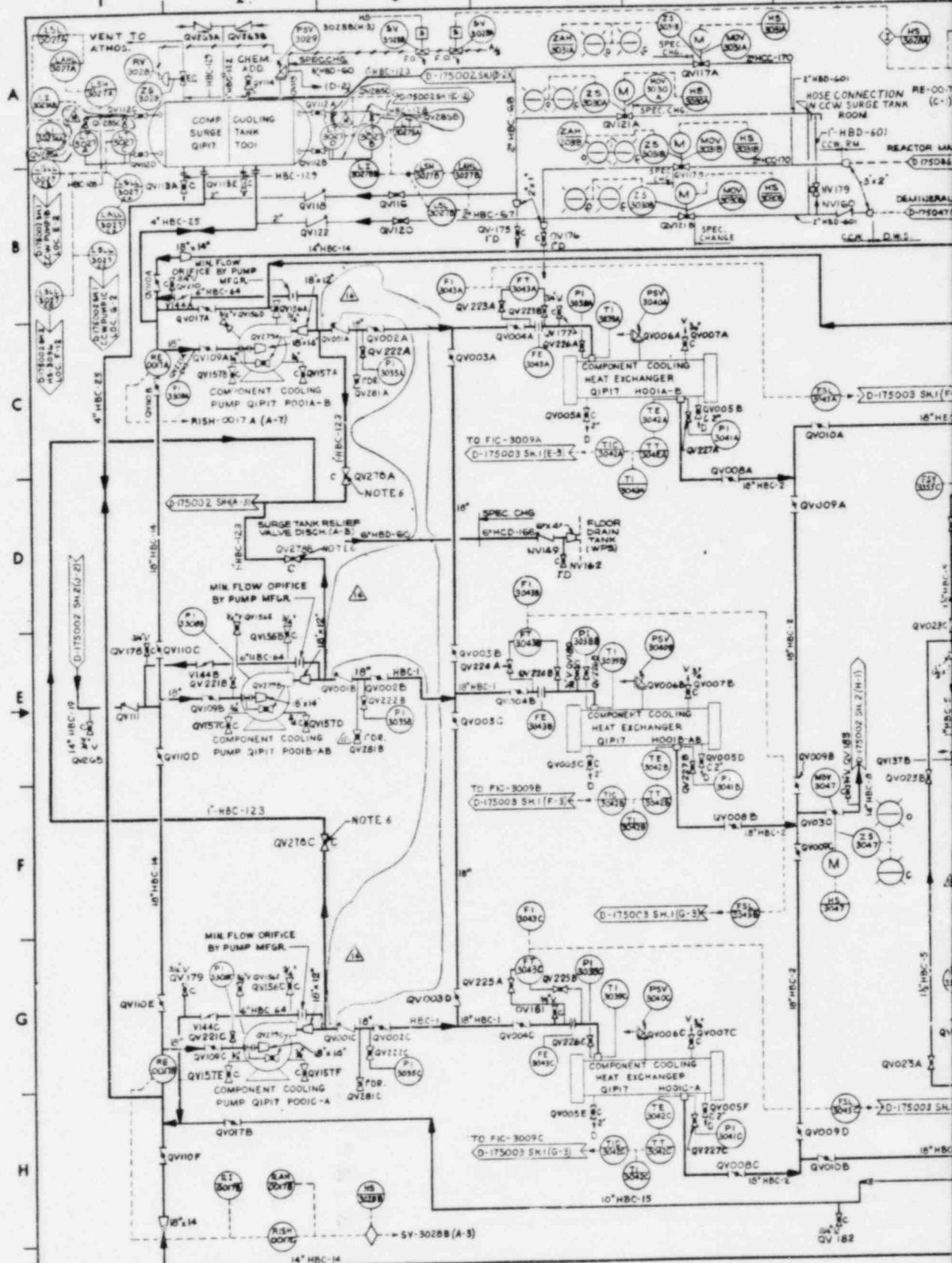
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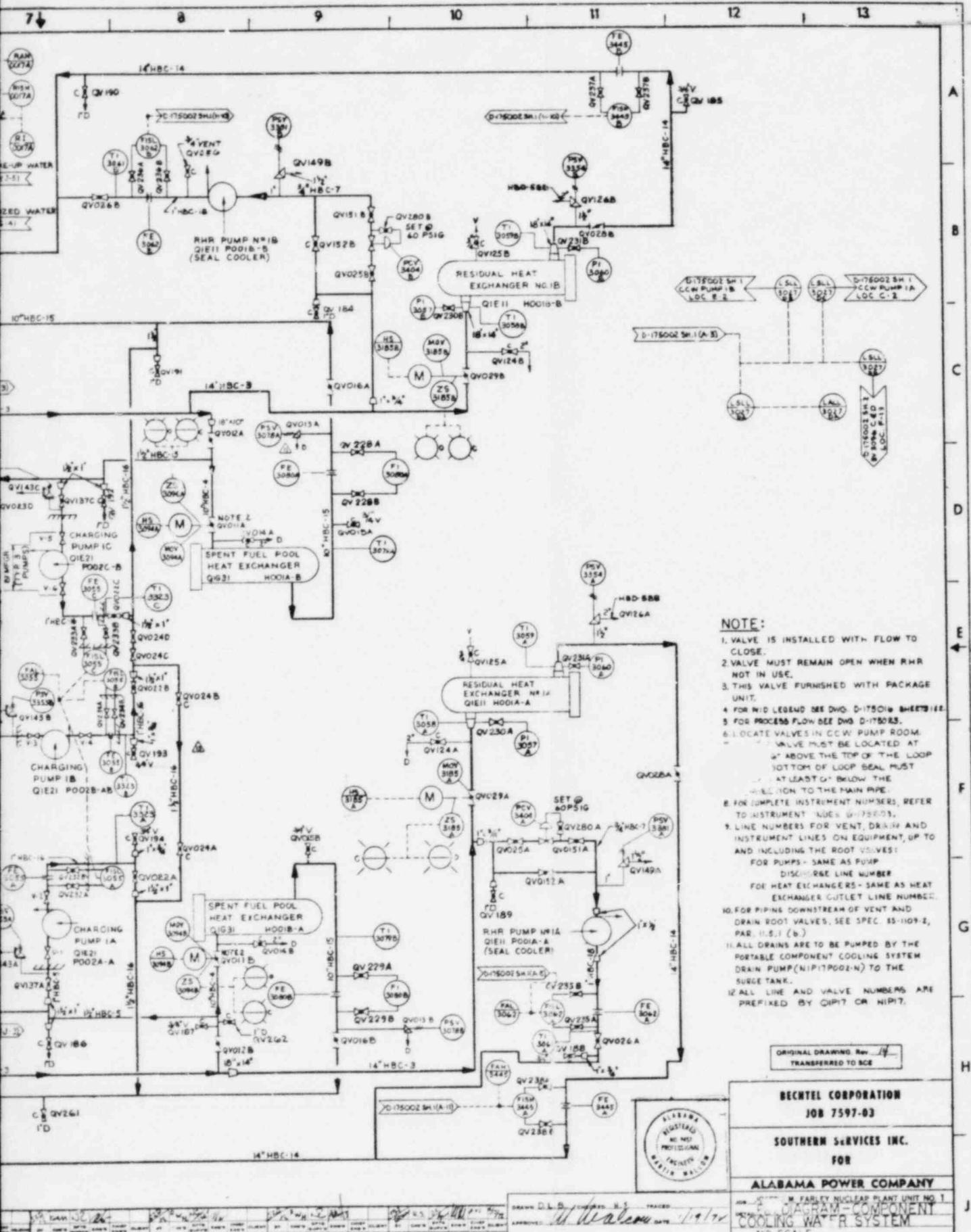


SERVICE WATER NET PIT

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637	REV 638	REV 639	REV 640	REV 641	REV 642	REV 643	REV 644	REV 645	REV 646	REV 647	REV 648	REV 649	REV 650	REV 651	REV 652	REV 653	REV 654	REV 655	REV 656	REV 657	REV 658	REV 659	REV 660	REV 661	REV 662	REV 663	REV 664	REV 665	REV 666	REV 667	REV 668	REV 669	REV 670	REV 671	REV 672	REV 673	REV 674	REV 675	REV 676	REV 677	REV 678	REV 679	REV 680	REV 681	REV 682	REV 683	REV 684	REV 685	REV 686	REV 687	REV 688	REV 689	REV 690	REV 691	REV 692	REV 693	REV 694	REV 695	REV 696	REV 697	REV 698	REV 699	REV 700	REV 701	REV 702	REV 703	REV 704	REV 705	REV 706	REV 707	REV 708	REV 709	REV 710	REV 711	REV 712	REV 713	REV 714	REV 715	REV 716	REV 717	REV 718	REV 719	REV 720	REV 721	REV 722	REV 723	REV 724	REV 725	REV 726	REV 727	REV 728	REV 729	REV 730	REV 731	REV 732	REV 733	REV 734	REV 735	REV 736	REV 737	REV 738	REV 739	REV 740	REV 741	REV 742	REV 743	REV 744	REV 745	REV 746	REV 747	REV 748	REV 749	REV 750	REV 751	REV 752	REV 753	REV 754	REV 755	REV 756	REV 757	REV 758	REV 759	REV 760	REV 761	REV 762	REV 763	REV 764	REV 765	REV 766	REV 767	REV 768	REV 769	REV 770	REV 771	REV 772	REV 773	REV 774	REV 775	REV 776	REV 777	REV 778	REV 779	REV 780	REV 781	REV 782	REV 783	REV 784	REV 785	REV 786	REV 787	REV 788	REV 789	REV 790	REV 791	REV 792	REV 793	REV 794	REV 795	REV 796	REV 797	REV 798	REV 799	REV 800	REV 801	REV 802	REV 803	REV 804	REV 805	REV 806	REV 807	REV 808	REV 809	REV 810	REV 811	REV 812	REV 813	REV 814	REV 815	REV 816	REV 817	REV 818	REV 819	REV 820	REV 821	REV 822	REV 823	REV 824	REV 825	REV 826	REV 827	REV 828	REV 829	REV 830	REV 831	REV 832	REV 833	REV 834	REV 835	REV 836	REV 837	REV 838	REV 839	REV 840	REV 841	REV 842	REV 843	REV 844	REV 845	REV 846	REV 847	REV 848	REV 849	REV 850	REV 851	REV 852	REV 853	REV 854	REV 855	REV 856	REV 857	REV 858	REV 859	REV 860	REV 861	REV 862	REV 863	REV 864	REV 865	REV 866	REV 867	REV 868	REV 869	REV 870	REV 871	REV 872	REV 873	REV 874	REV 875	REV 876	REV 877	REV 878	REV 879	REV 880	REV 881	REV 882	REV 883	REV 884	REV 885	REV 886	REV 887	REV 888	REV 889	REV 890	REV 891	REV 892	REV 893	REV 894	REV 895	REV 896	REV 897	REV 898	REV 899	REV 900	REV 901	REV 902	REV 903	REV 904	REV 905	REV 906	REV 907	REV 908	REV 909	REV 910	REV 911	REV 912	REV 913	REV 914	REV 915	REV 916	REV 917	REV 918	REV 919	REV 920	REV 921	REV 922	REV 923	REV 924	REV 925	REV 926	REV 927	REV 928	REV 929	REV 930	REV 931	REV 932	REV 933	REV 934	REV 935	REV 936	REV 937	REV 938	REV 939	REV 940	REV 941	REV 942	REV 943	REV 944	REV 945	REV 946	REV 947	REV 948	REV 949	REV 950	REV 951	REV 952	REV 953	REV 954	REV 955	REV 956	REV 957	REV 958	REV 959	REV 960	REV 961	REV 962	REV 963	REV 964	REV 965	REV 966	REV 967	REV 968	REV 969	REV 970	REV 971	REV 972	REV 973	REV 974	REV 975	REV 976	REV 977	REV 978	REV 979	REV 980	REV 981	REV 982	REV 983	REV 984	REV 985	REV 986	REV 987	REV 988	REV 989	REV 990	REV 991	REV 992	REV 993	REV 994	REV 995	REV 996	REV 997	REV 998	REV 999	REV 1000



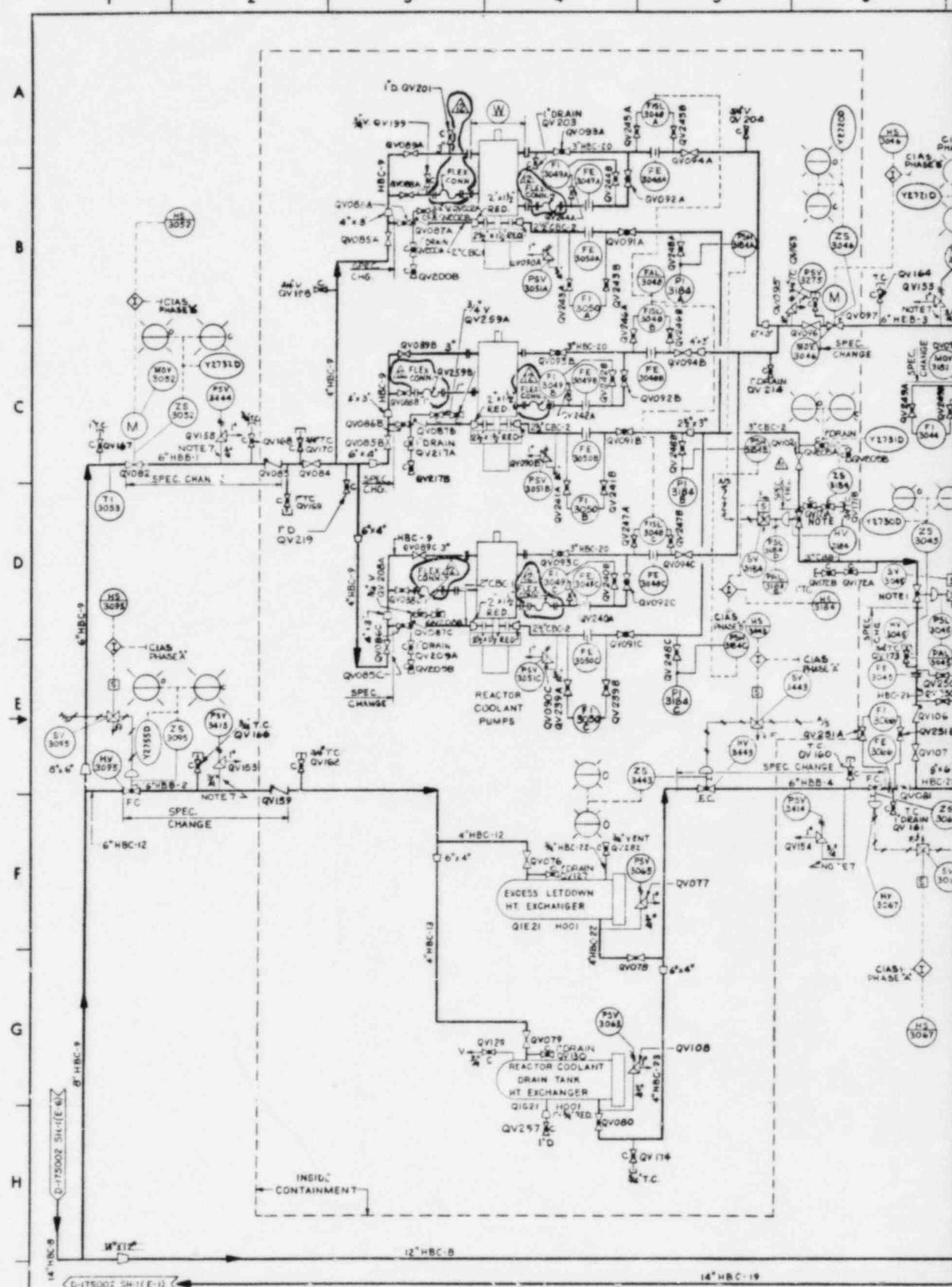




REV. 15	9-27-79	REV. 12	5-24-76	REV. 11	1-26-76	REV. 10	1-19-76	REV. 9	1-19-76	REV. 8	1-19-76
REV. 15 INC. BM-1951 AND ADDED SHEET 1 OF 3.	REV. 12 INC. BM-1951 AND REVISED AS SHOWN.	REV. 11 REV. VALVE (C-1) SPPH DRAINS / ADDED DRAINS QV181A, B, C	REV. 10 REV. 9 REV. 8 REV. 7 REV. 6 REV. 5 REV. 4 REV. 3 REV. 2 REV. 1	REV. 11 REV. 10 REV. 9 REV. 8 REV. 7 REV. 6 REV. 5 REV. 4 REV. 3 REV. 2 REV. 1	REV. 10 REV. 9 REV. 8 REV. 7 REV. 6 REV. 5 REV. 4 REV. 3 REV. 2 REV. 1	REV. 9 REV. 8 REV. 7 REV. 6 REV. 5 REV. 4 REV. 3 REV. 2 REV. 1	REV. 8 REV. 7 REV. 6 REV. 5 REV. 4 REV. 3 REV. 2 REV. 1	REV. 7 REV. 6 REV. 5 REV. 4 REV. 3 REV. 2 REV. 1	REV. 6 REV. 5 REV. 4 REV. 3 REV. 2 REV. 1	REV. 5 REV. 4 REV. 3 REV. 2 REV. 1	REV. 4 REV. 3 REV. 2 REV. 1

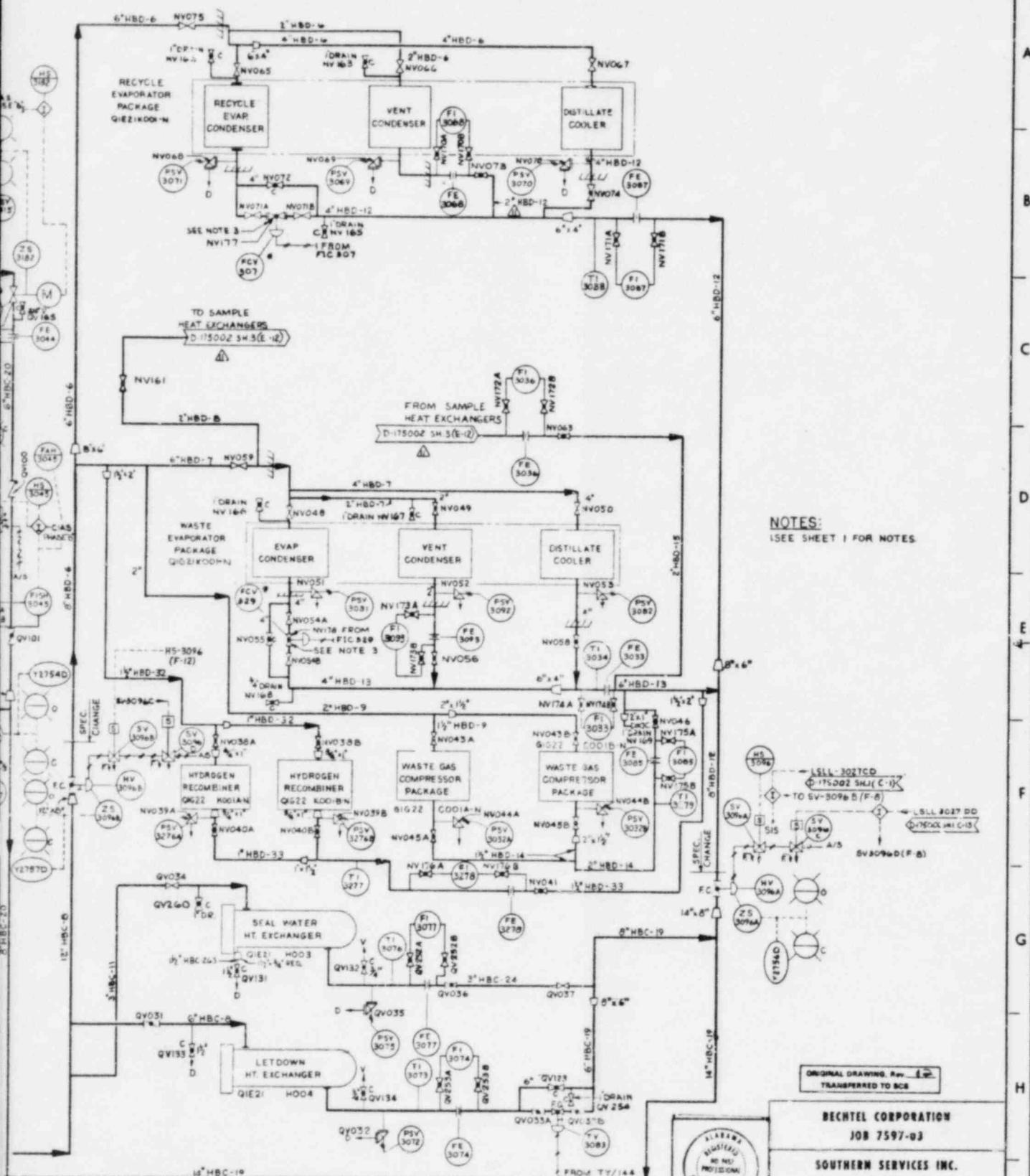
DRAWN D.L.B. CHECKED H.S. TRACED  
*John* *Healeon* DATE 1/19/76

APPROVED *John Healeon* DATE 1/19/76



REV. 10 5-24-76 REV. 3 1-26-76 REV. E 10-24-75 REV. 7 10-30-76 REV. G 5-2-74 REV. S 1-25-76 REV. 4 2-1-76  
 INC. BM-S-1724, 1778 INC. BM-S-1851 ADDED FDRS. FOR CIRCULATING OF SEWERS & DRAINS. REVISED AS CIRCLED.  
 (H-4) (G-6). REMOVED AIR RESERVOIRS SHOWN REVISED AS CIRCLED.

7 8 9 10 11 12 13



ORIGINAL DRAWING, Rev. E  
TRANSFERRED TO SCS

BECHTEL CORPORATION  
JOB 7597-03

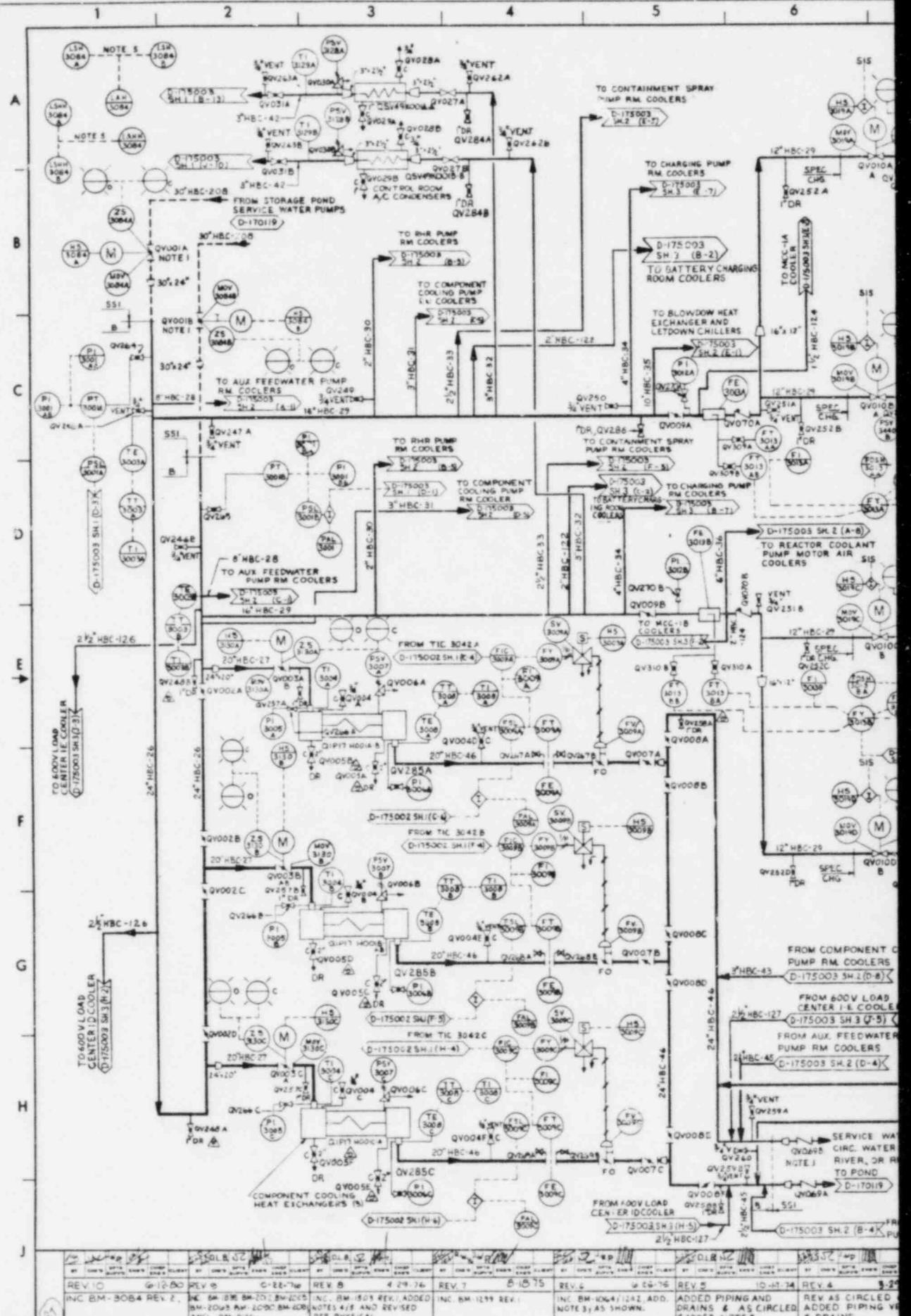
SOUTHERN SERVICES INC.

ALABAMA POWER COMPANY  
JOSEPH M. FALEY NUCLEAR PLANT UNIT NO. 1  
B1 DIAGRAM - COMPONENT  
COOLING WATER SYSTEM  
NO SCALE

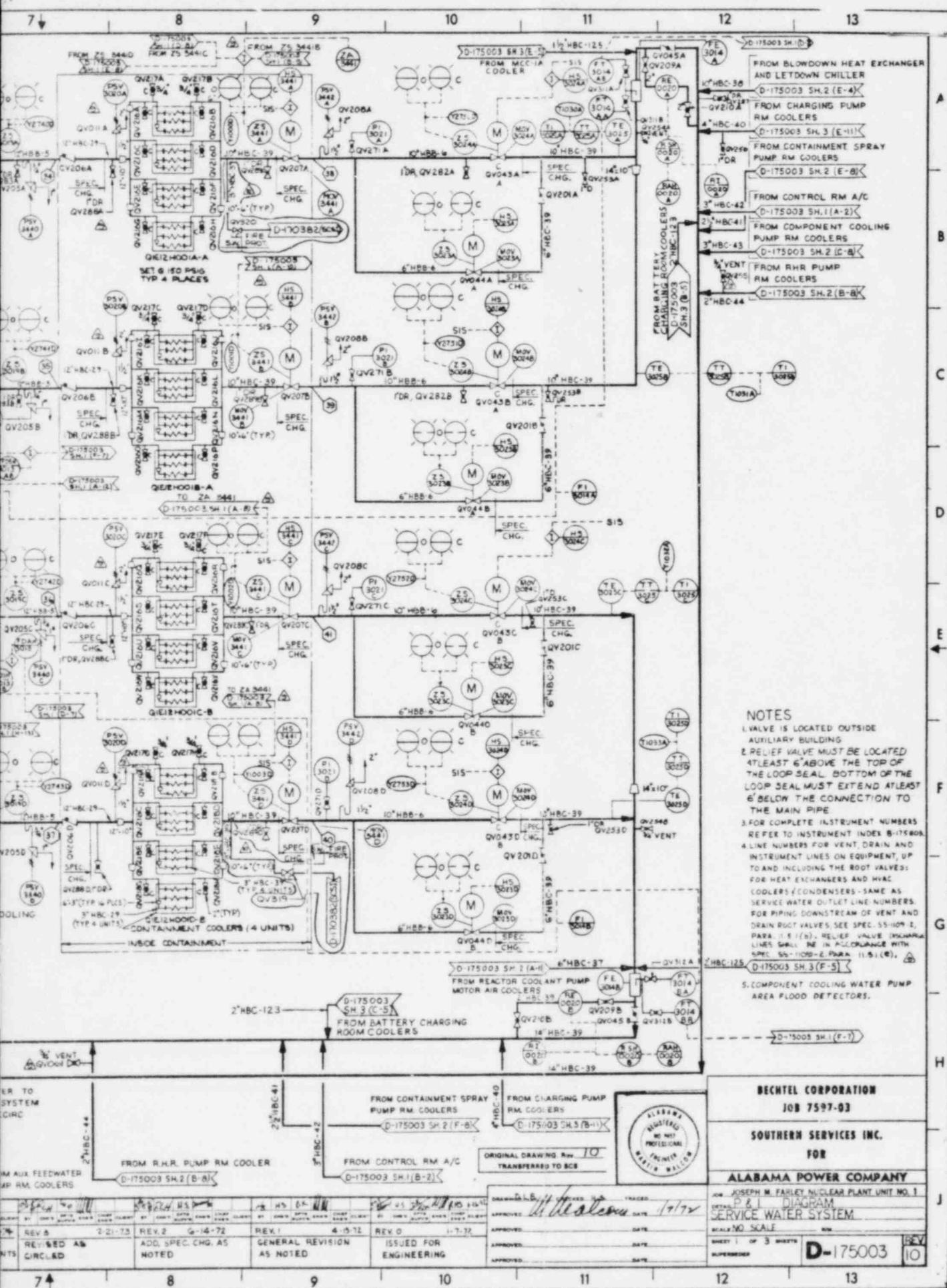
D-175002

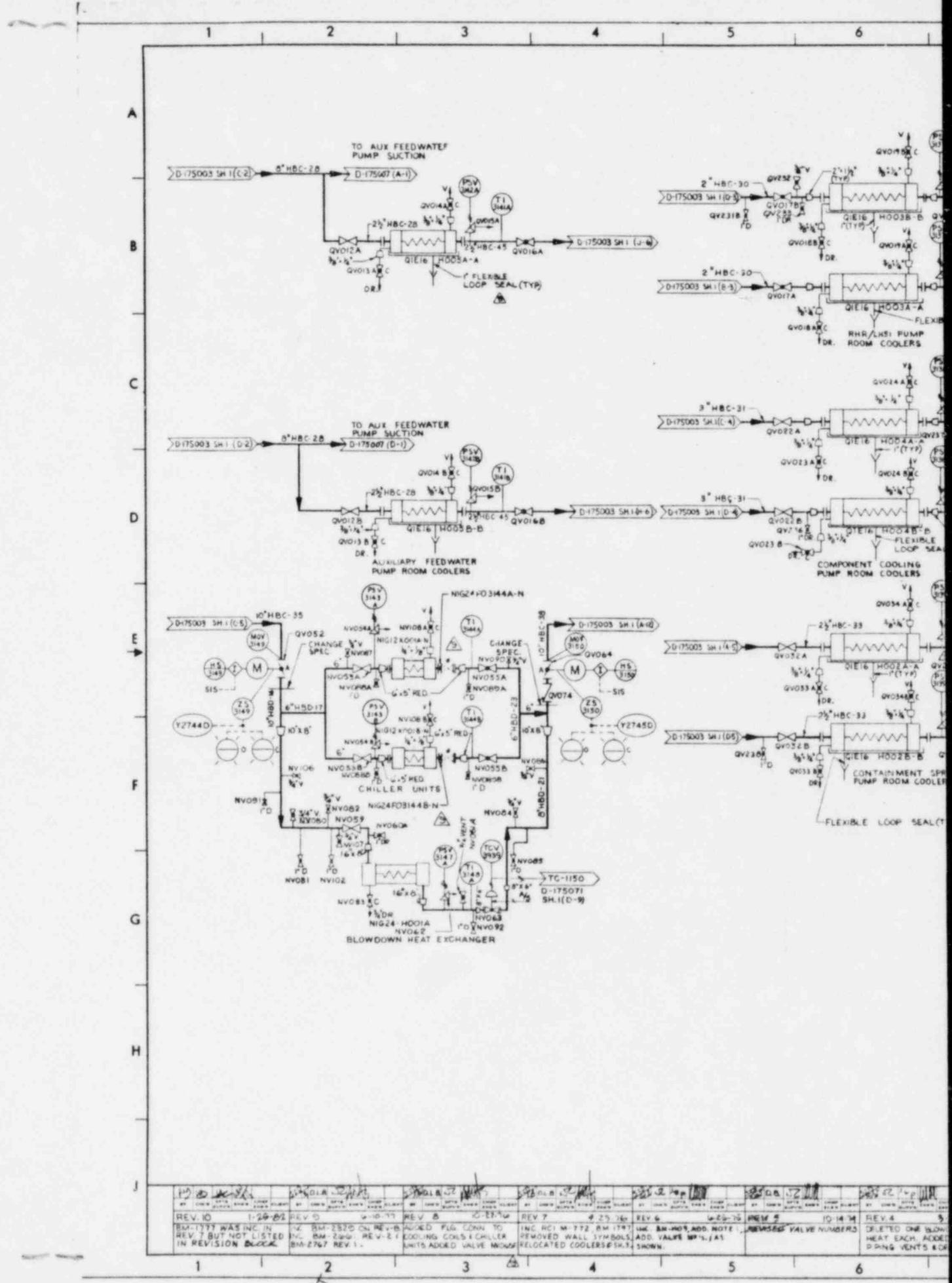
0-75	REV. B 10-17-72	REV. 2 8-9-82	REV. 11 9-28-74	REV. 0 1-13-72	APPROVED: <i>M. Malcolm</i> DATE: 1/19/78
ADDED LINE NO'S ON WDS COMPRESSORS CHANGED VALVE FE-E-10 & B-10	INC. PCN-B-79-482-10	INC. BM-1925 REV. 1 BM-1952 (ADDED SHT. 5)	ISSUED FOR ENGINEERING	APPROVED: _____ DATE: _____	
				APPROVED: _____ DATE: _____	
				APPROVED: _____ DATE: _____	

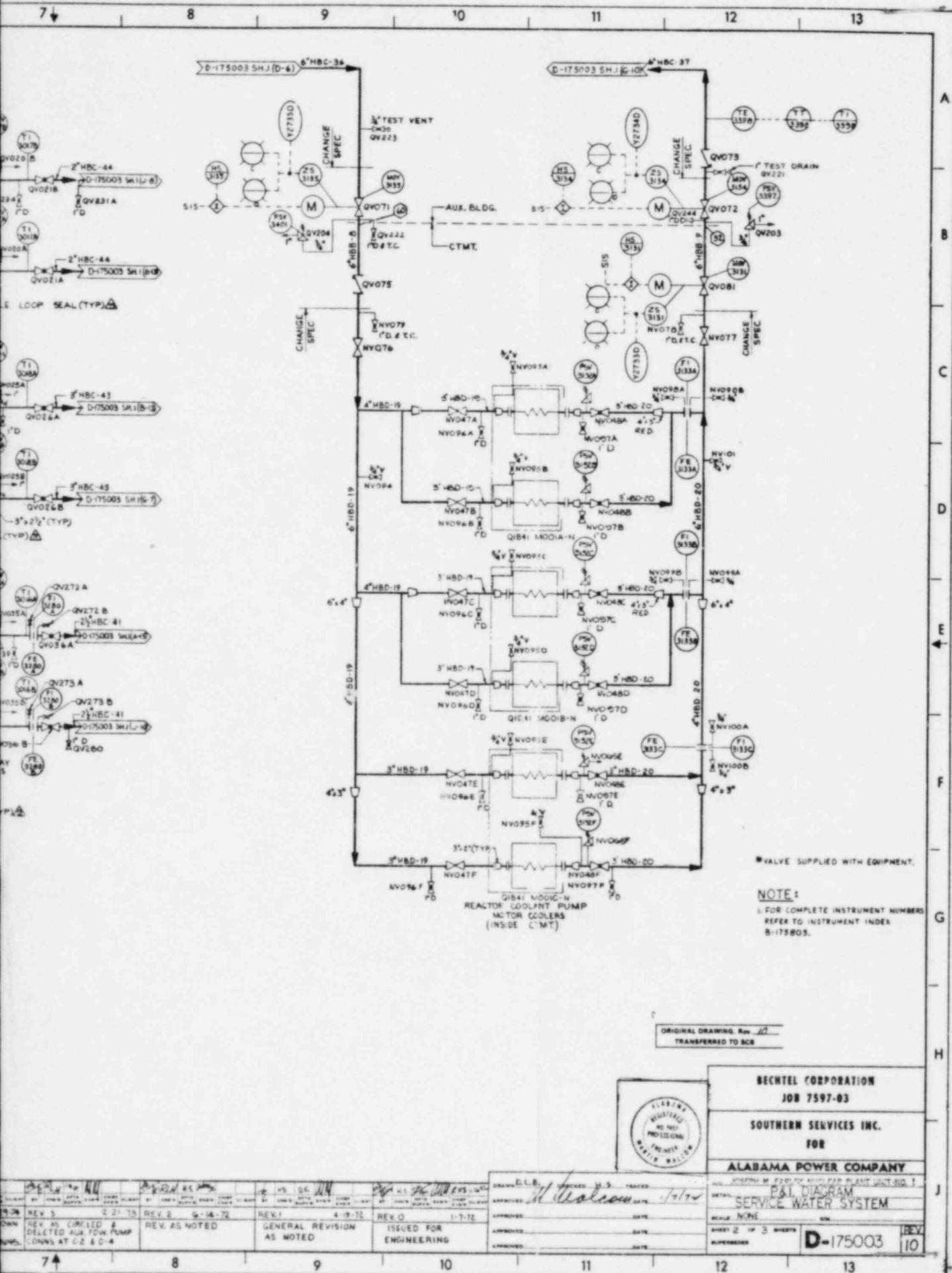
7 8 9 10 11 12 13

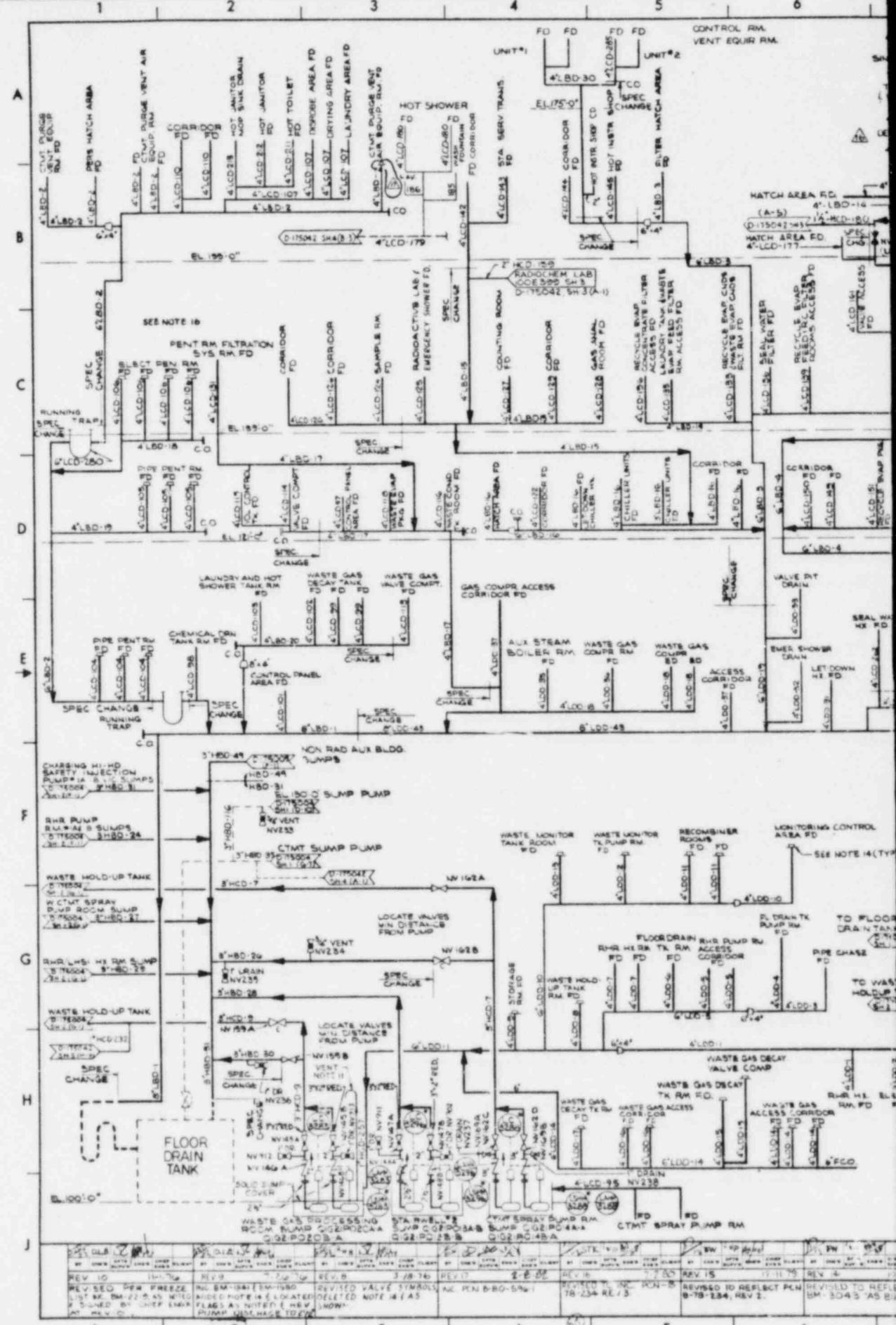


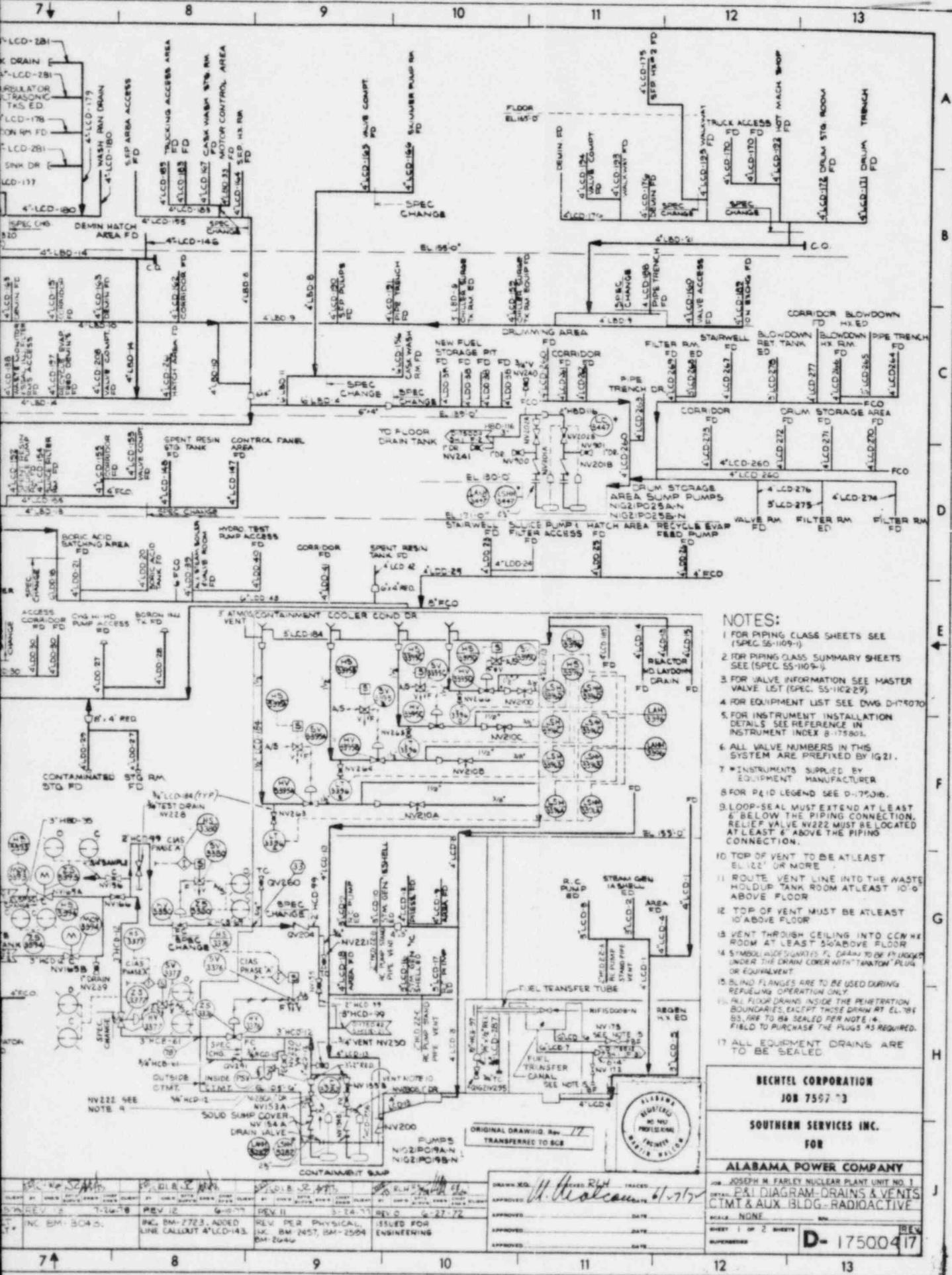
REV 10	G-12-BO	REV B	4-29-76	REV 7	B-1875	REV 6	G-26-76	REV 5	I-0-74	REV 4	3-26
INC BM-3084 REV 2.	REV 5B BM-2028 REV 2 INC.	REV 8	4-29-76	REV 7	B-1875	REV 6	G-26-76	REV 5	I-0-74	REV 4	3-26

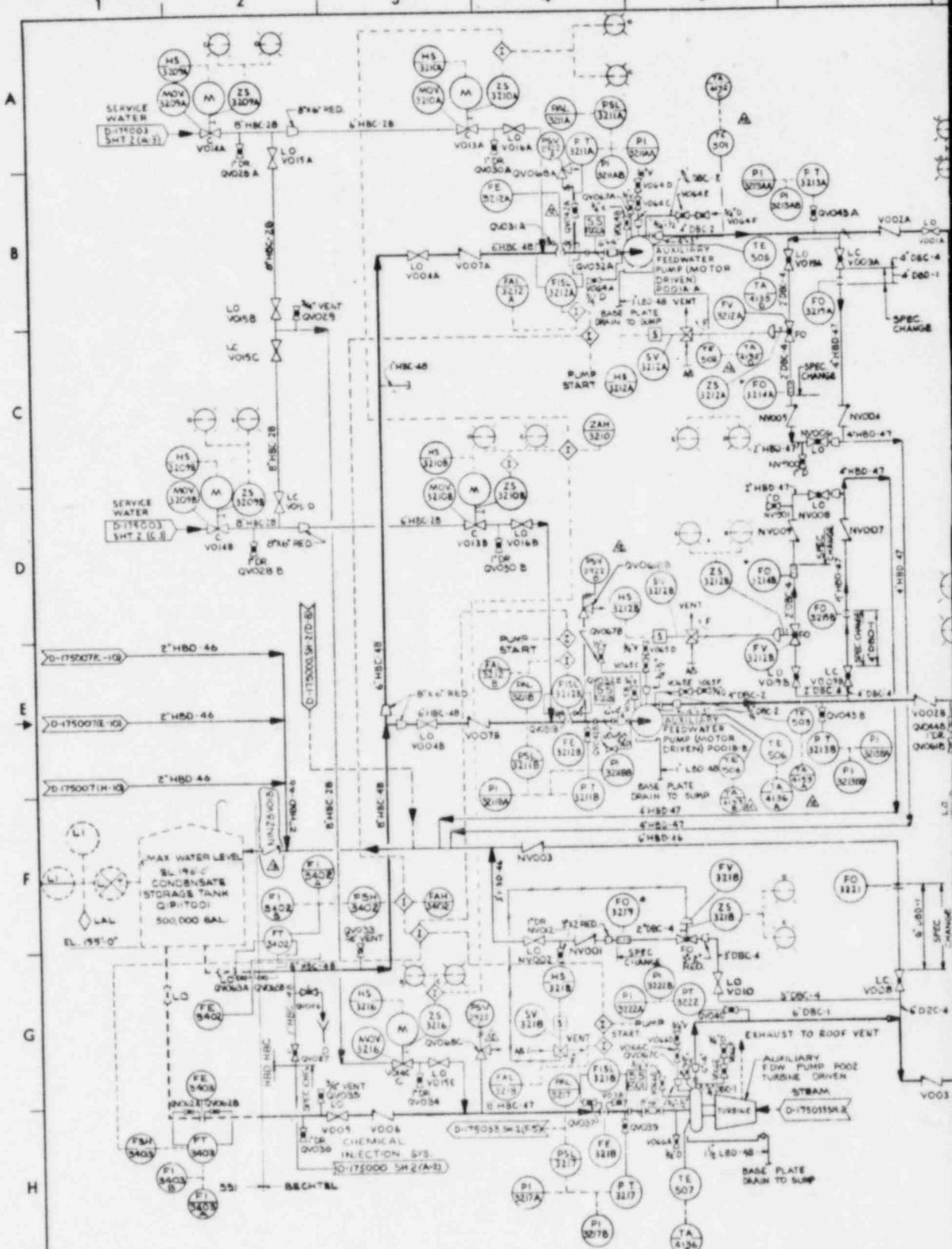




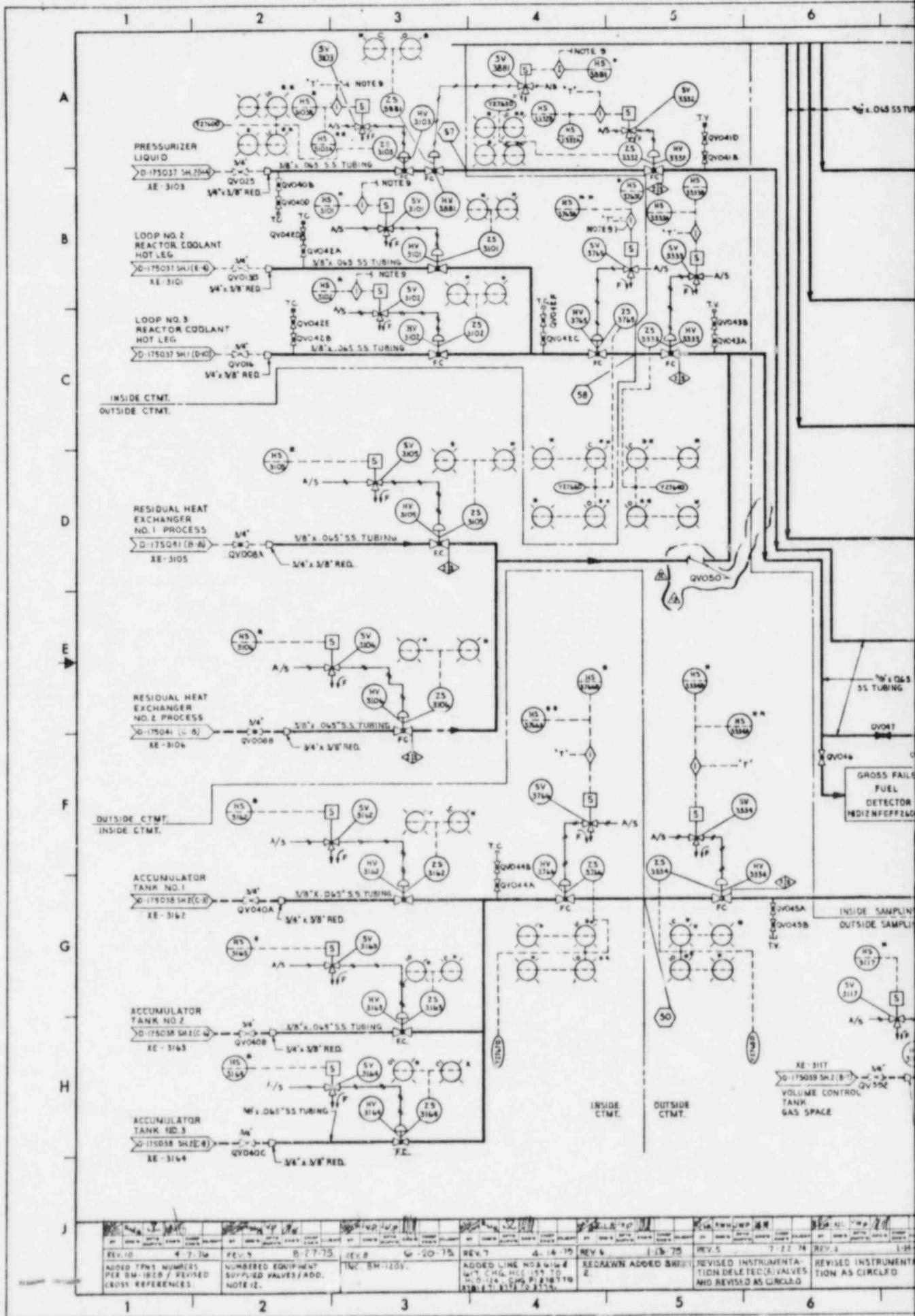




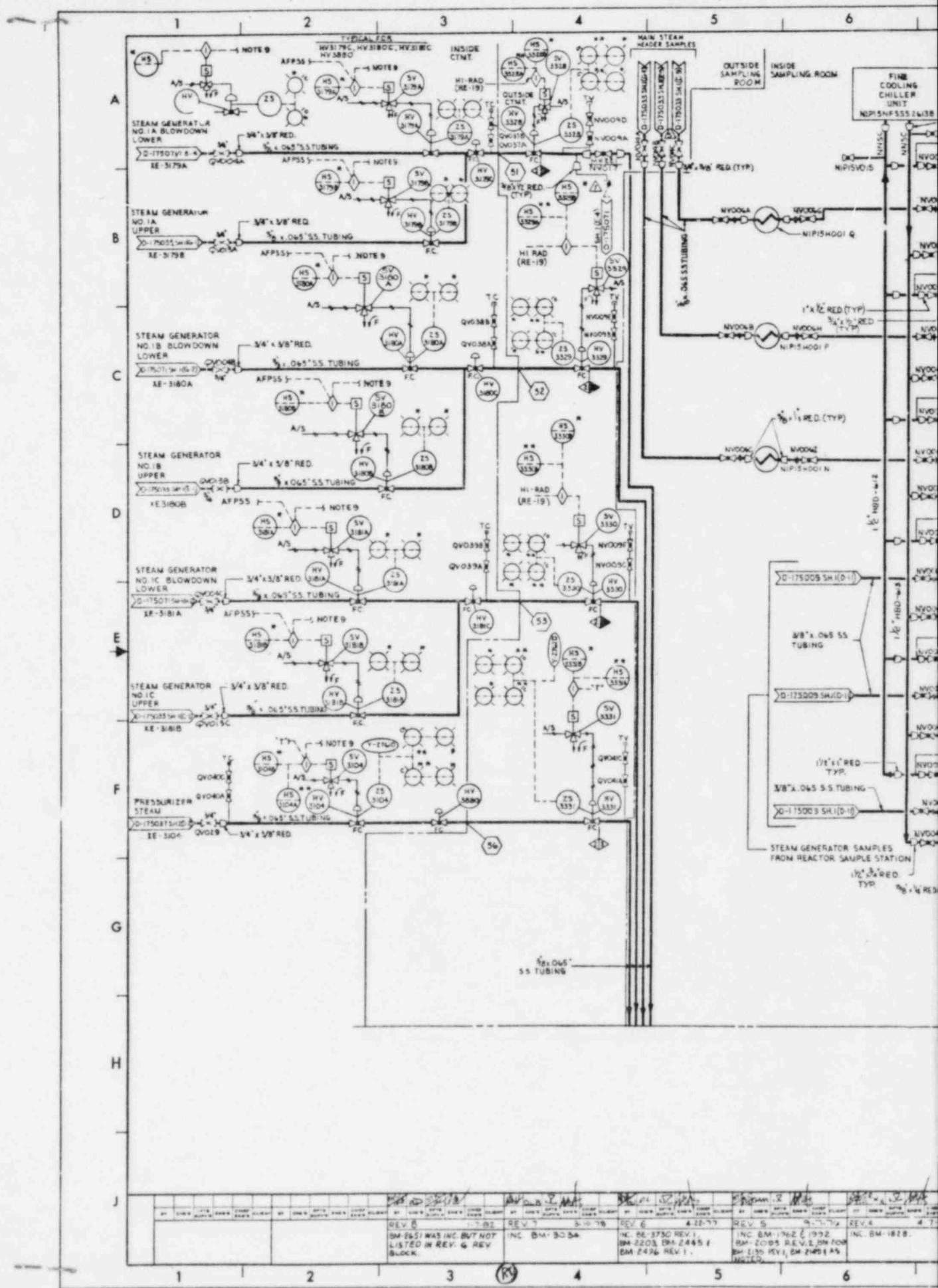


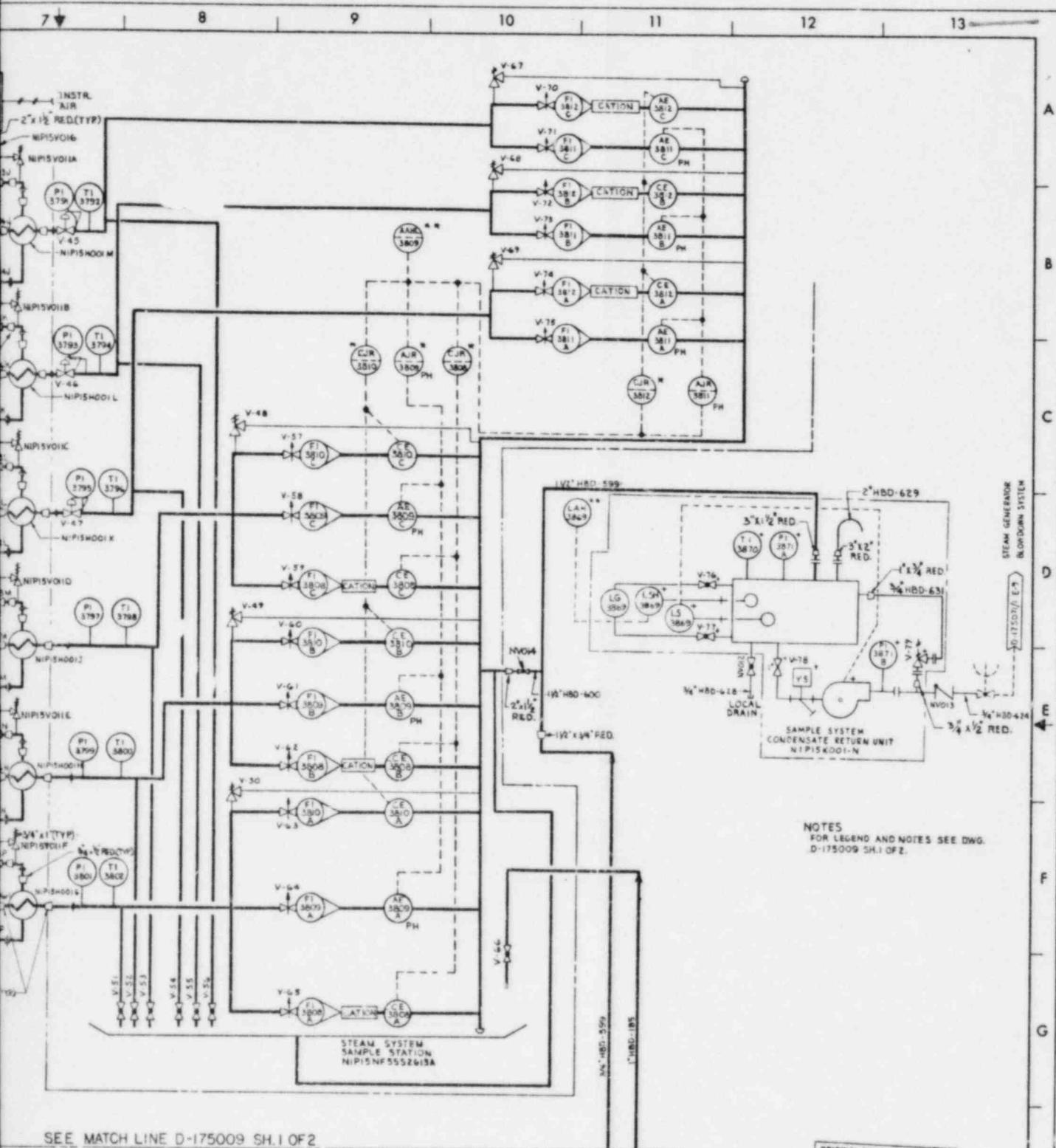












SEE MATCH LINE D-175009 SH.1 OF 2

ORIGINAL DRAWING, Rev. B  
TRANSFERRED TO SCA



BECHTEL CORPORATION  
JOB 7597-03

SOUTHERN SERVICES INC.  
FOR

ALABAMA POWER COMPANY

JOSEPH M. FARLEY NUCLEAR PLANT UNIT NO. 1  
PEI DIAGRAM  
SAMPLING SYSTEM

AL NONE  
REV.  
D-175009 8

REV. B 5-27-75 REV. C 6-20-75  
 REV. D 4-14-75  
 REV. E ISSUED FOR  
 REV. F ENGINEERING

REV. B  
 REV. C  
 REV. D  
 REV. E  
 REV. F

REV. G 1-1-76

REV. H 1-1-76

REV. I 1-1-76

REV. J 1-1-76

REV. K 1-1-76

REV. L 1-1-76

REV. M 1-1-76

REV. N 1-1-76

REV. O 1-1-76

REV. P 1-1-76

REV. Q 1-1-76

REV. R 1-1-76

REV. S 1-1-76

REV. T 1-1-76

REV. U 1-1-76

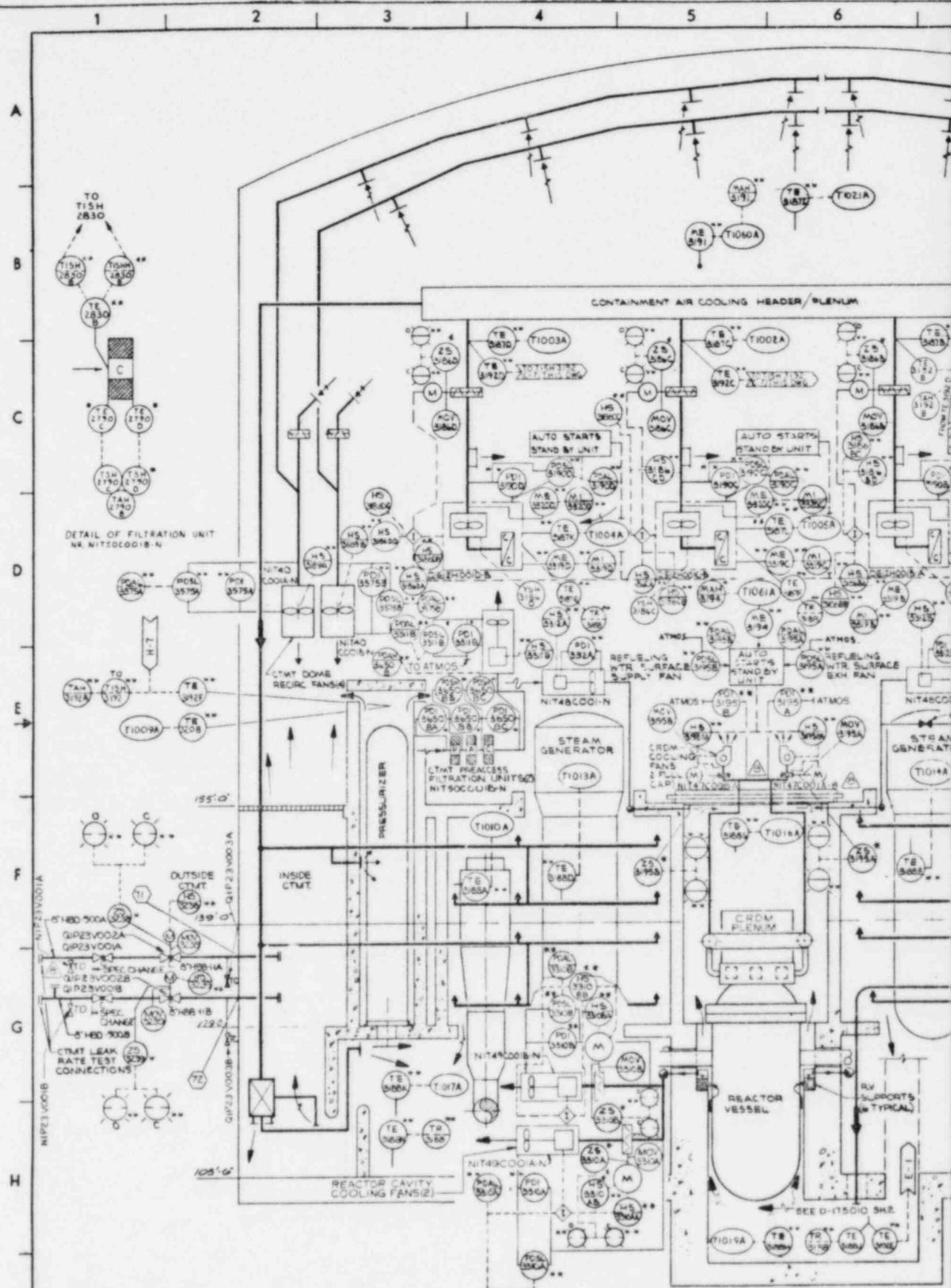
REV. V 1-1-76

REV. W 1-1-76

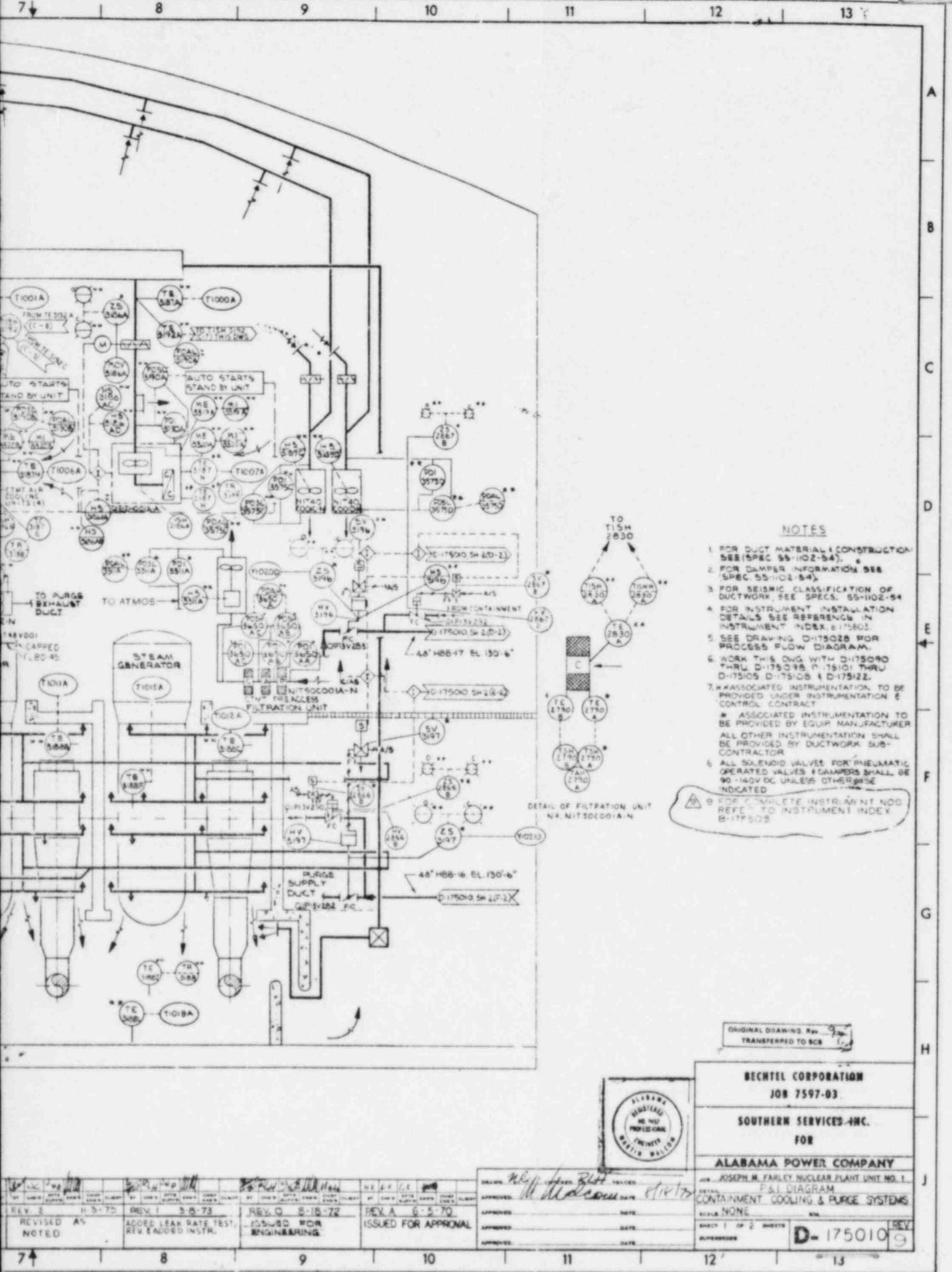
REV. X 1-1-76

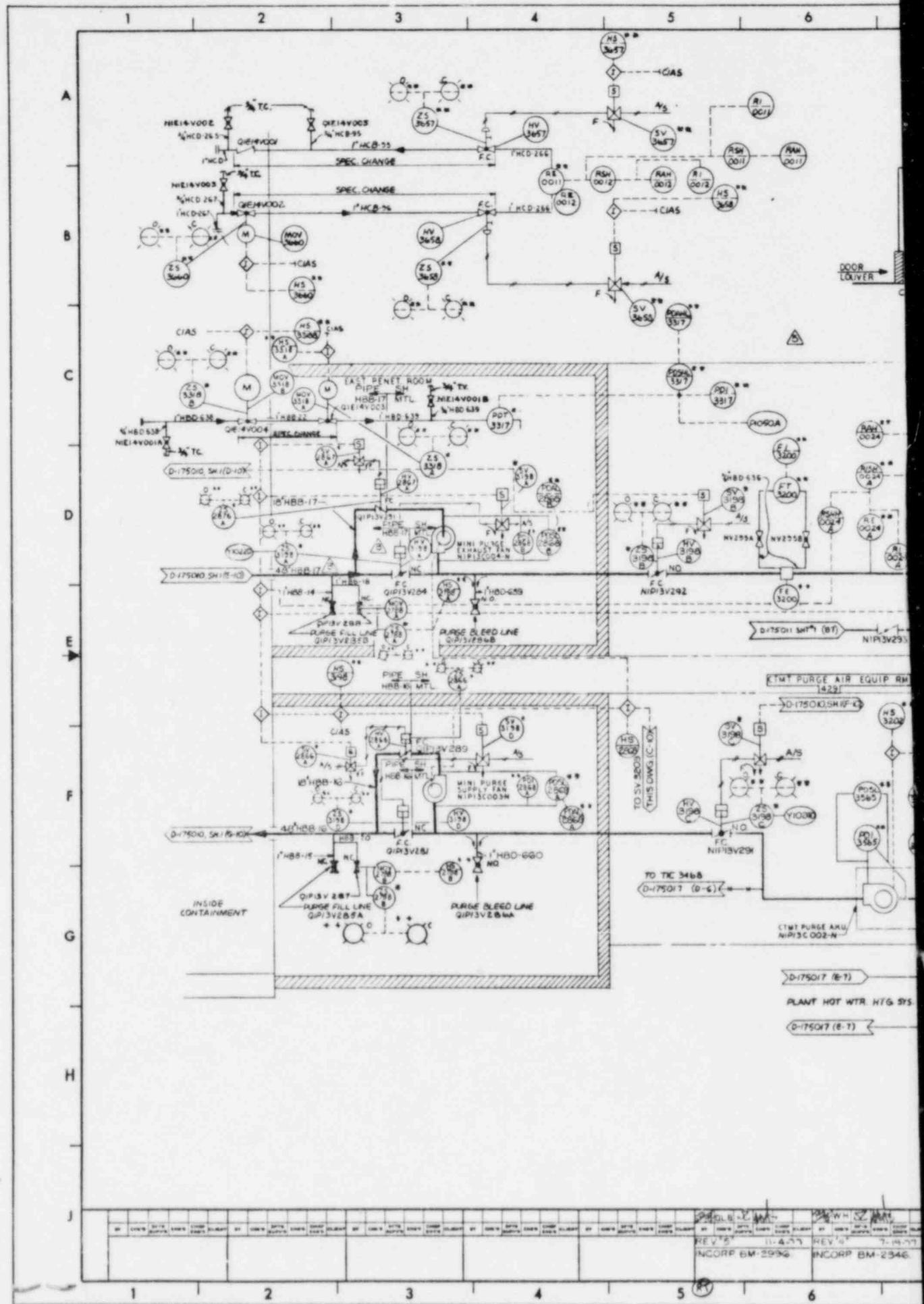
REV. Y 1-1-76

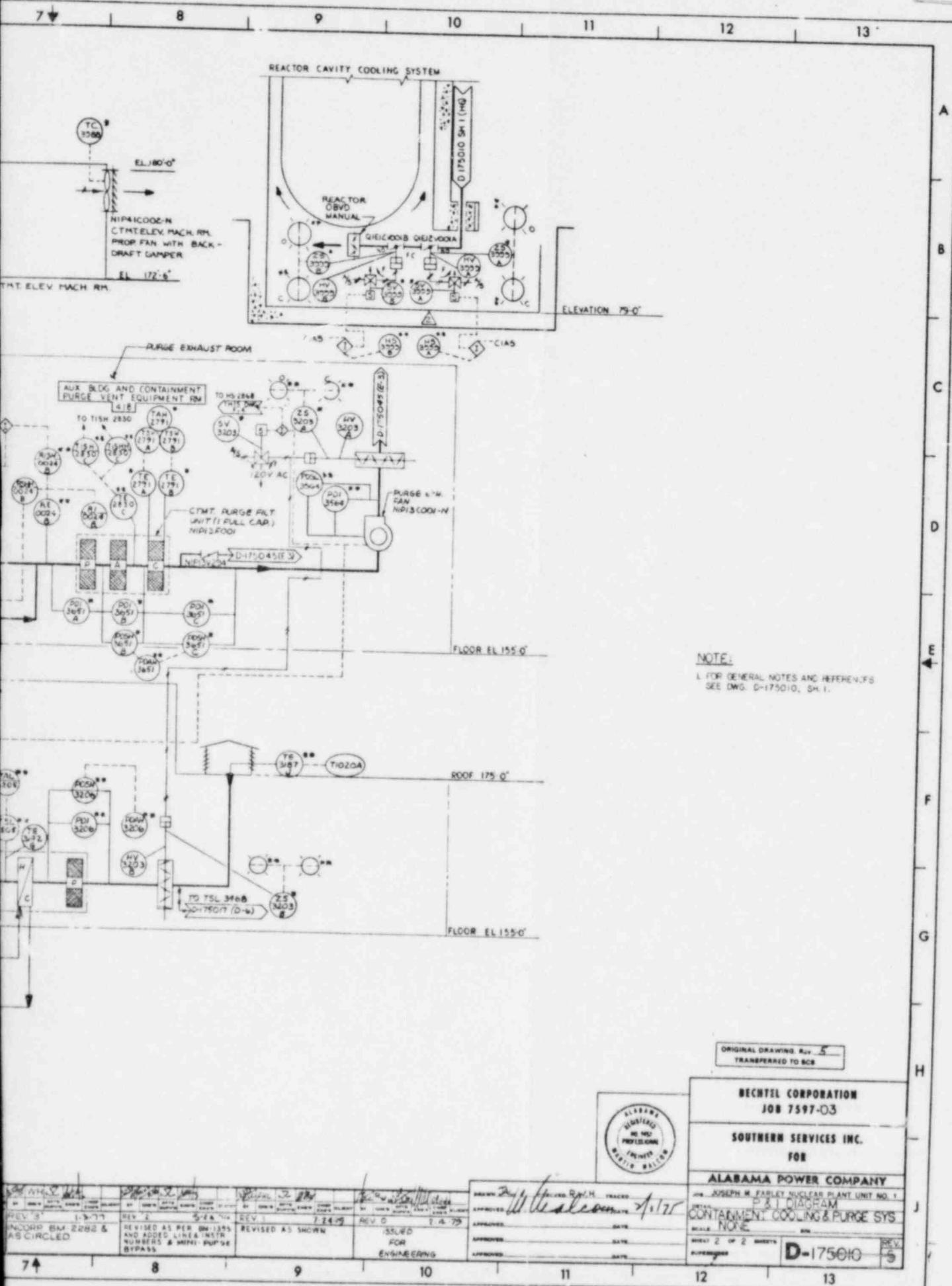
REV. Z 1-1-76

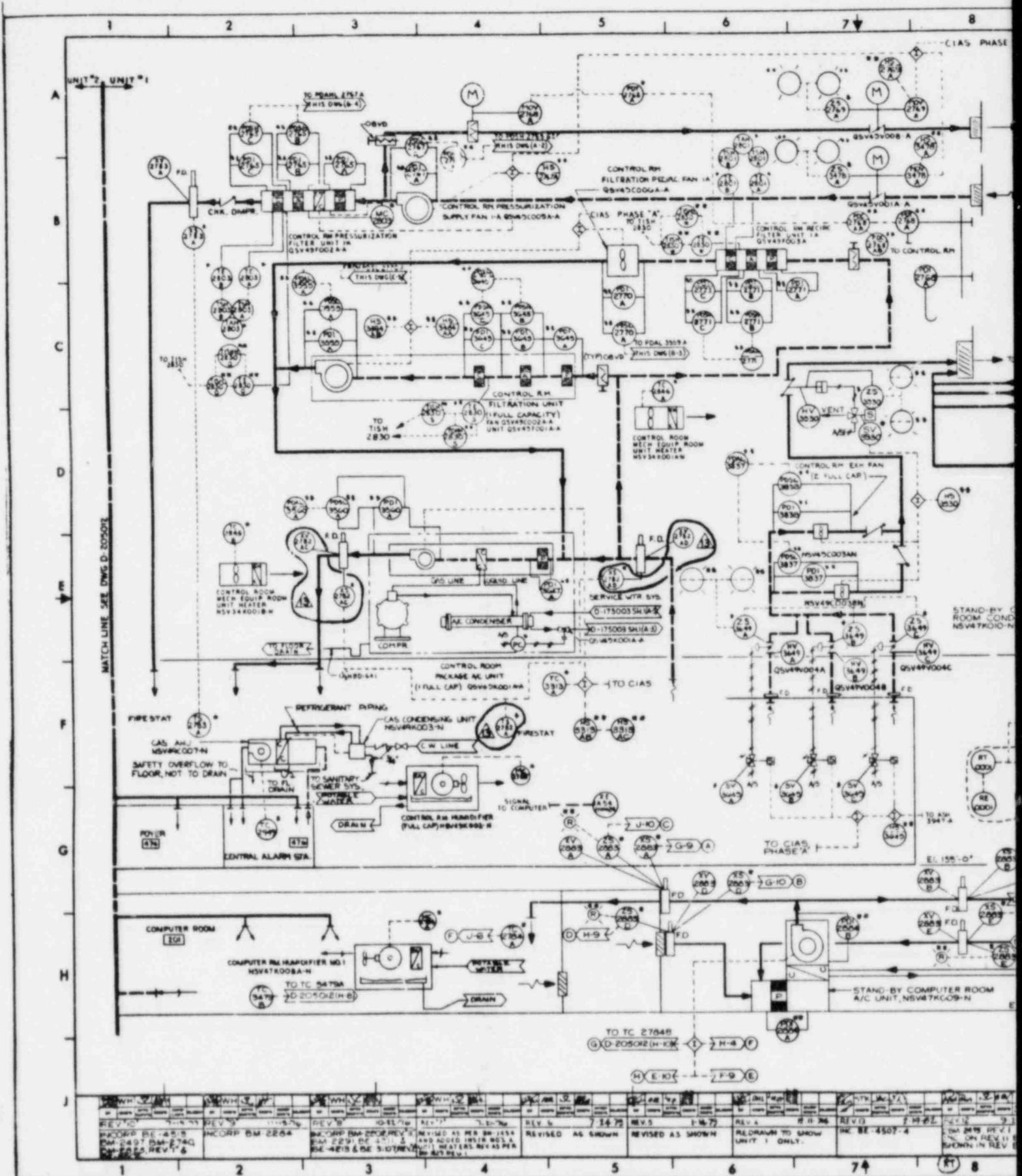


REV. 9 INCP BM-2495	REV. 8 INCP BM-2423 & SE-3590	REV. 7 INCP BM-2548	REV. 6 INCP BM-2123 BM-2262 & SE-3591	REV. 5 REMOVED DAMPERS AS SHOWN ADDED INSTR AS SHOWN FOR MINT- PURPOSE SYSTEM.	REV. 4 AD. DETAILS. NOTE 5/ AS SHOWN.	REV. 3 REvised AS CIRCLEB ADDED SHEET 2
1	2	3	4	5	6	

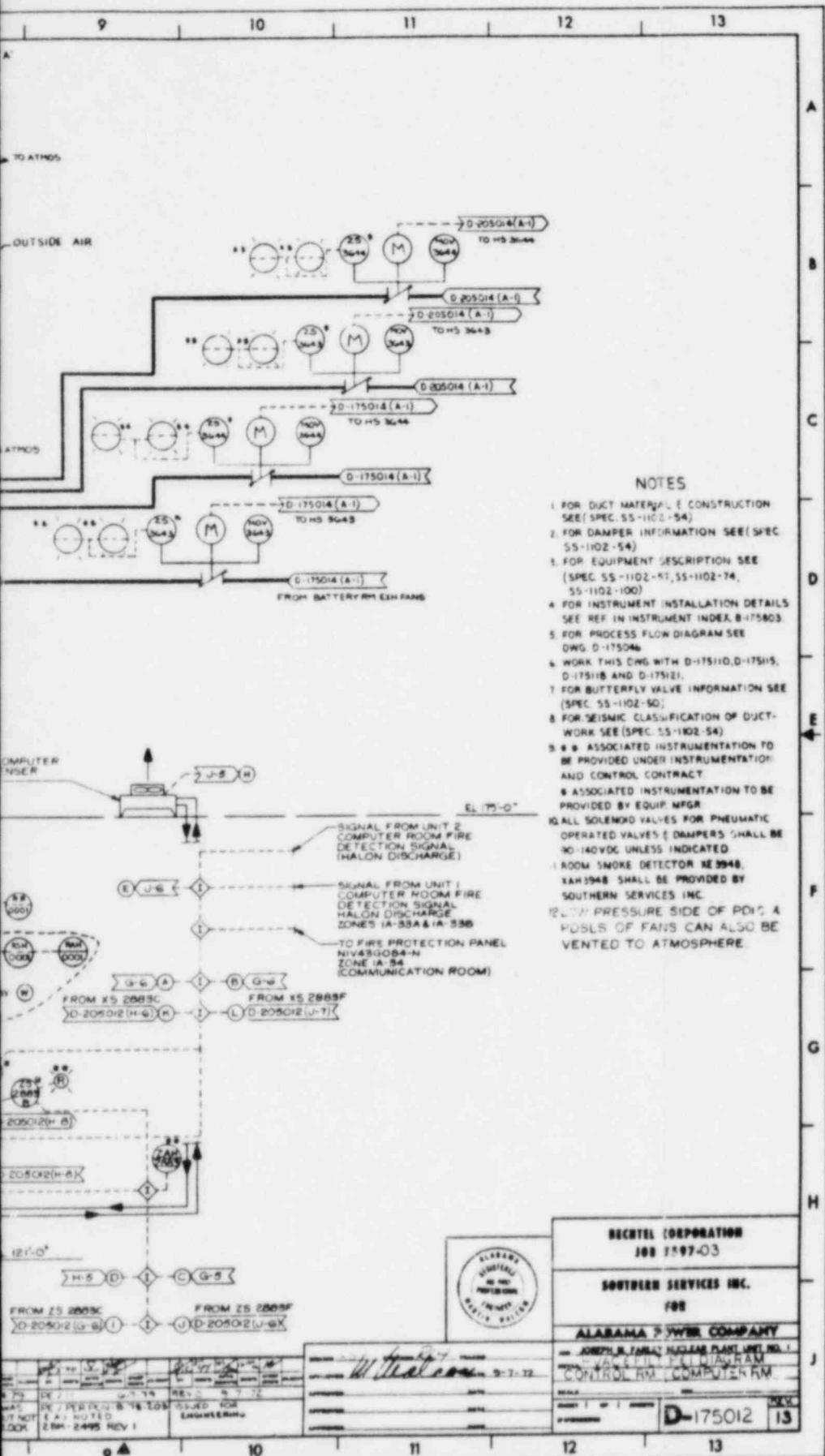


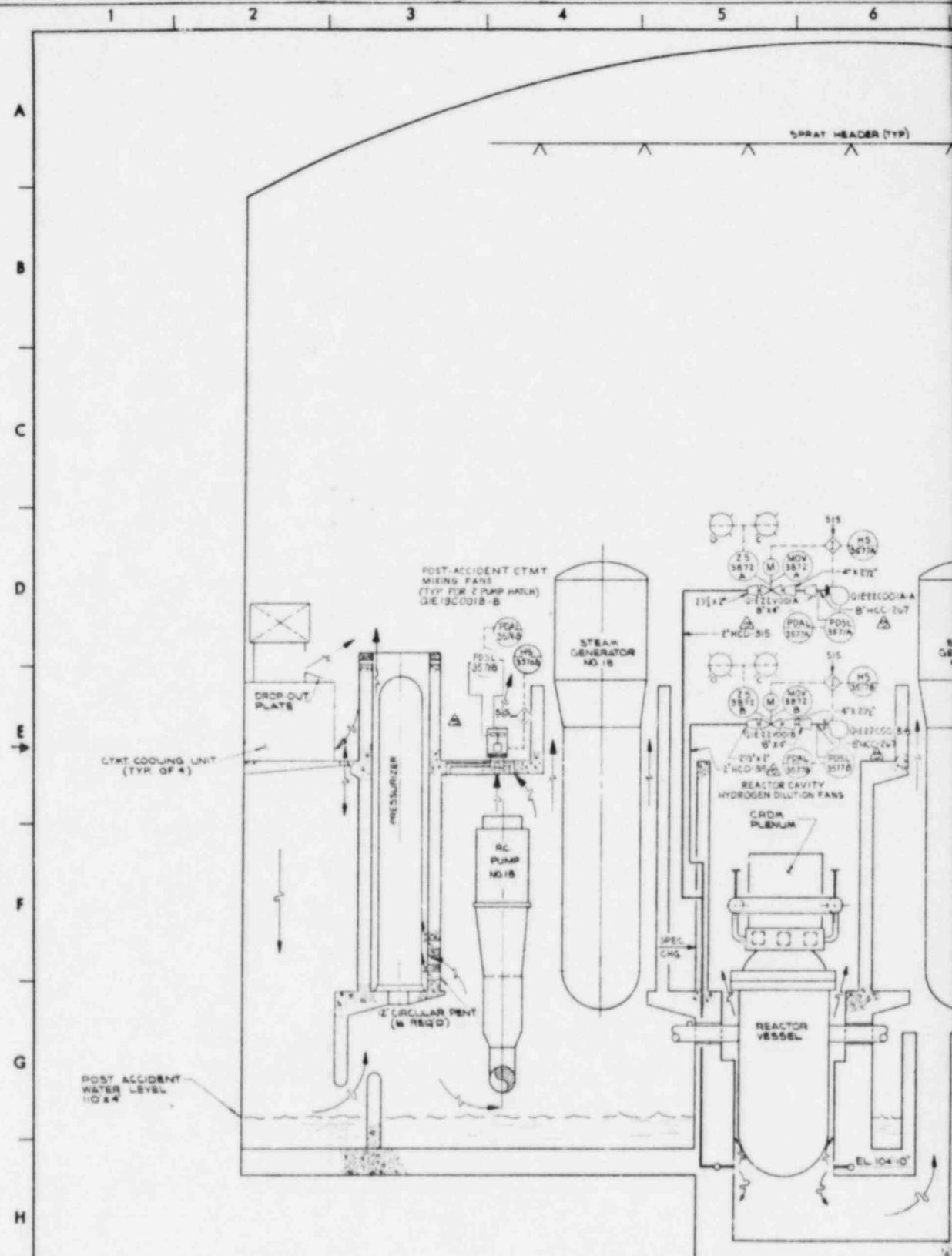




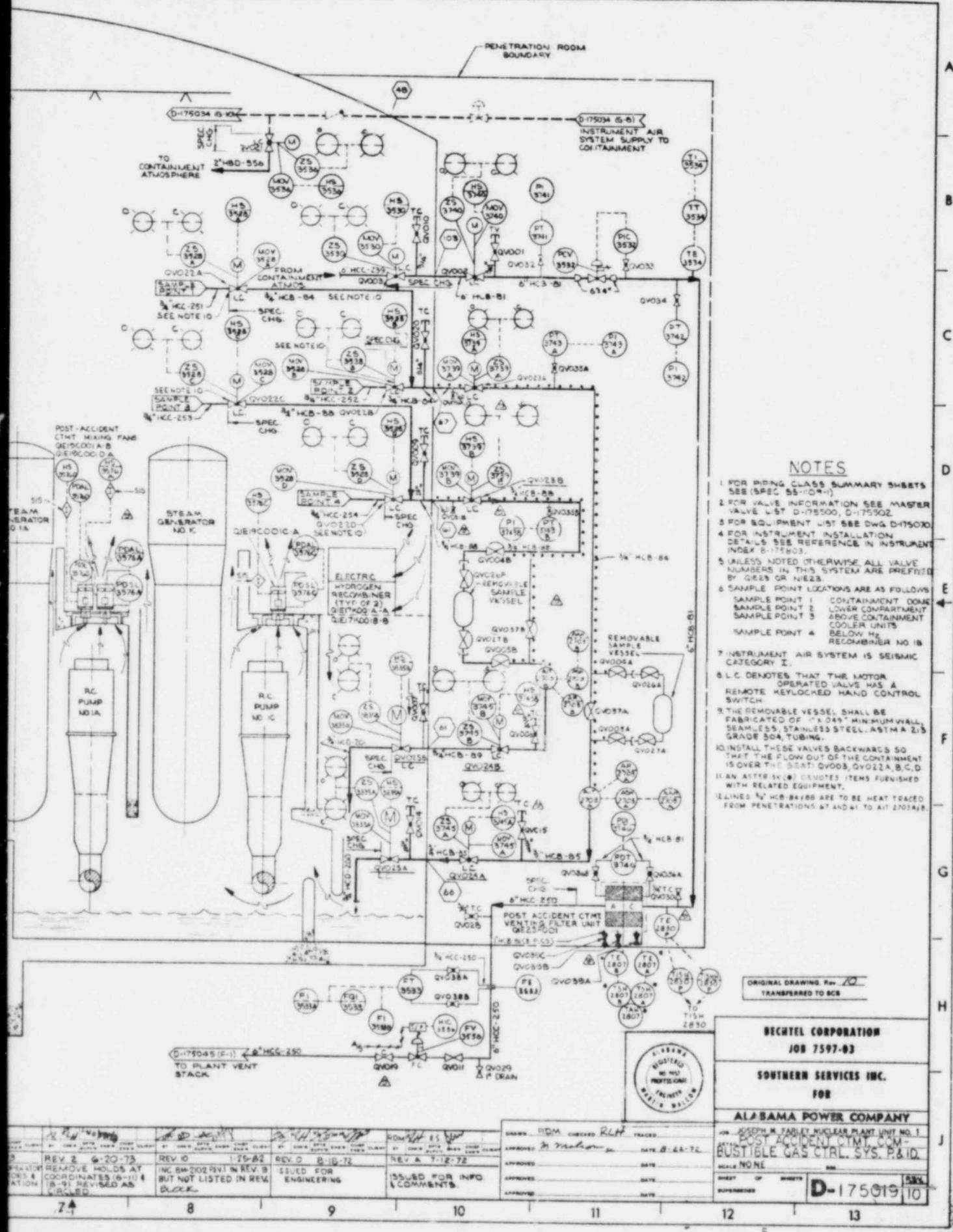


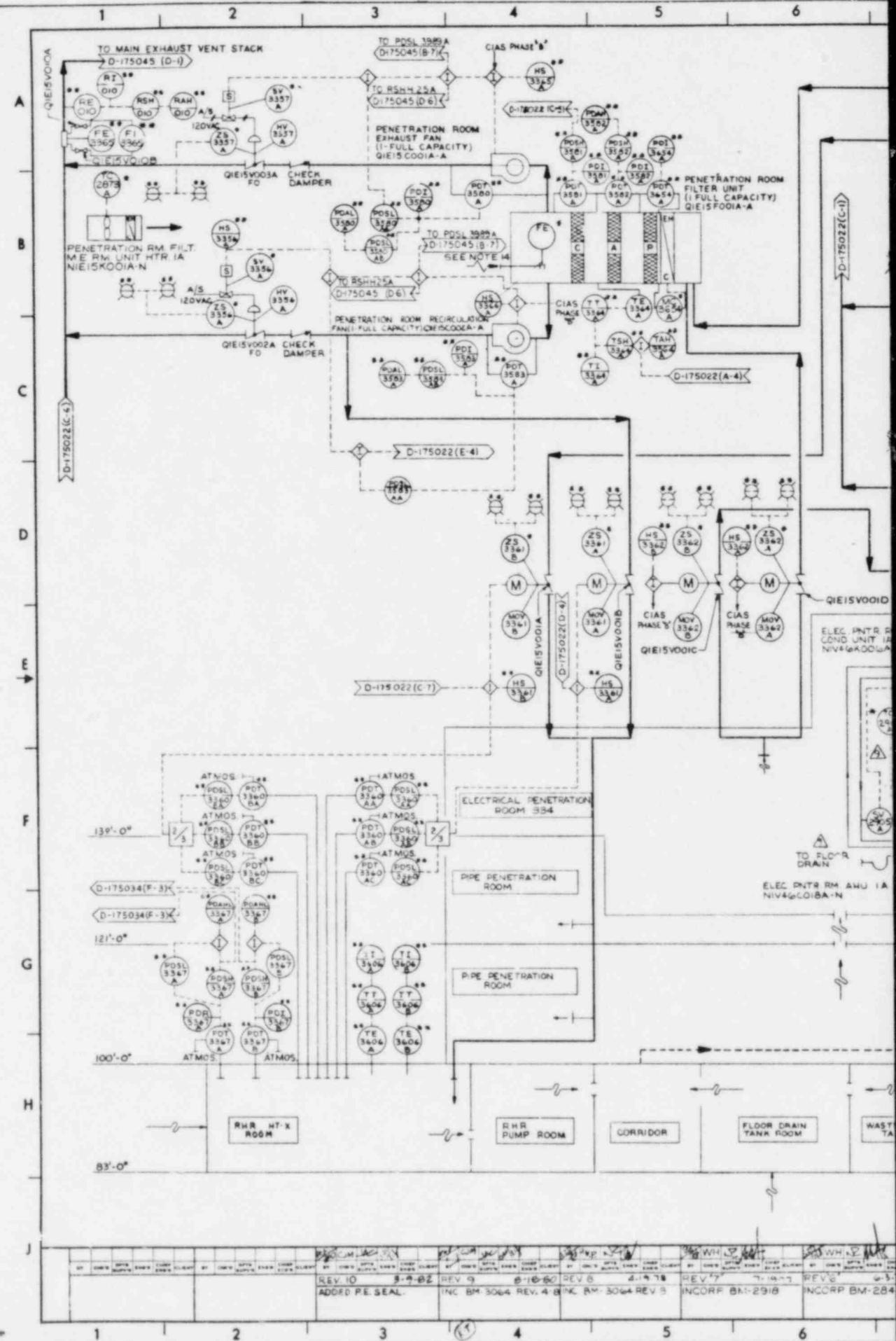
1	2	3	4	5	6	7	8
REV. 3 INCORP BM-4505 DM-2497 BM-2740 DM-2495 REV 1-6	REV. 9 INCORP BM-2654	REV. 9 INCORP BM-2654 REV 1-6 REVISED AS PER SP-1454 BM-2291 BE-4711 & ADDED INSTR. NO. 1A BE-4815 & BE-3107 REV 1-6	REV. 6 REVISED AS SHOWN	REV. 5 REVISED AS SHOWN	REV. 4 REDRAWN TO SHOW UNIT 1 ONLY.	REV. 4 INC. BE-4507-4	REV. 1 SP-1454 REV 1 INC. ON REV 1 SHOWN IN REV 1
1	2	3	4	5	6	7	8

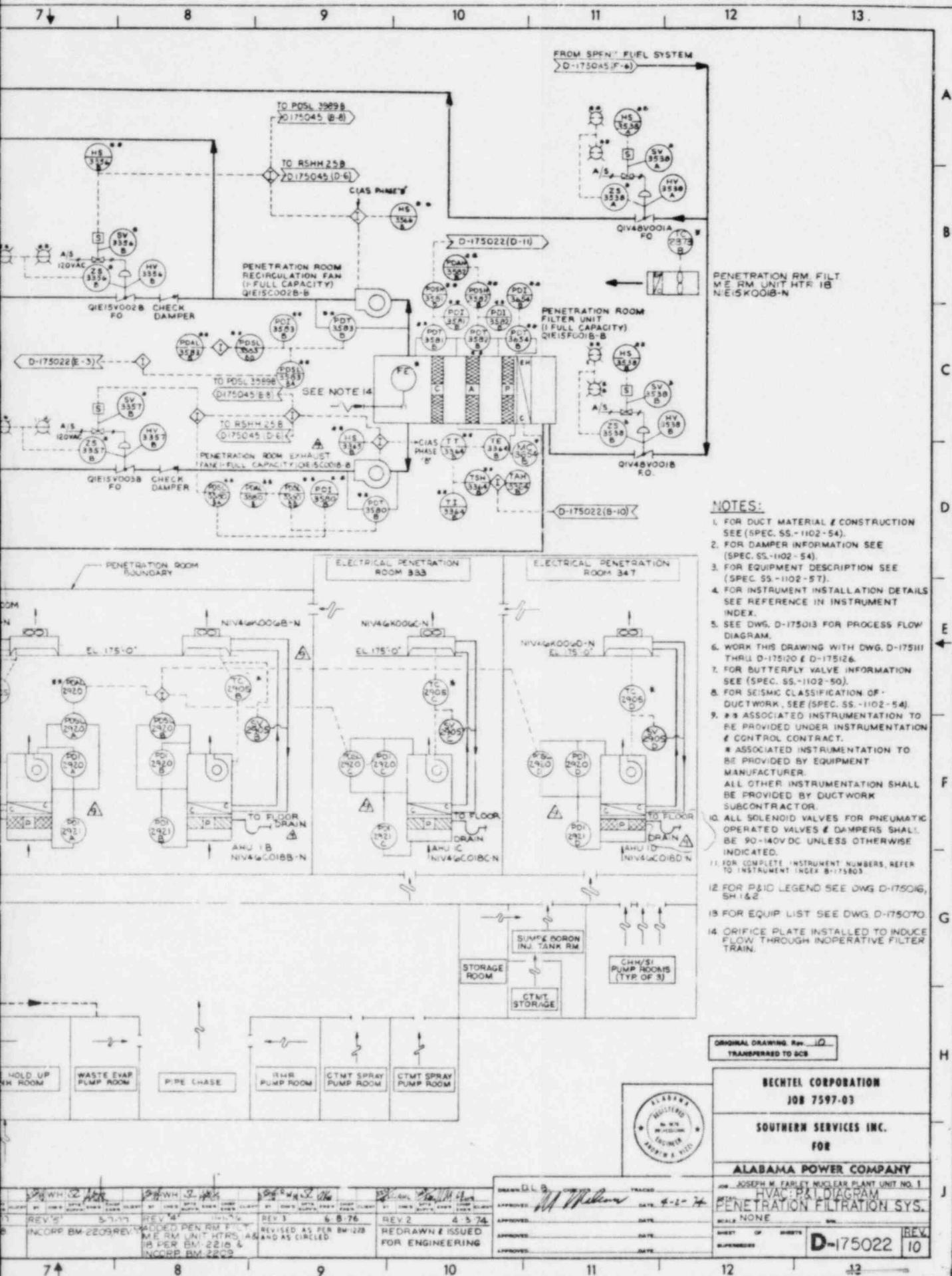




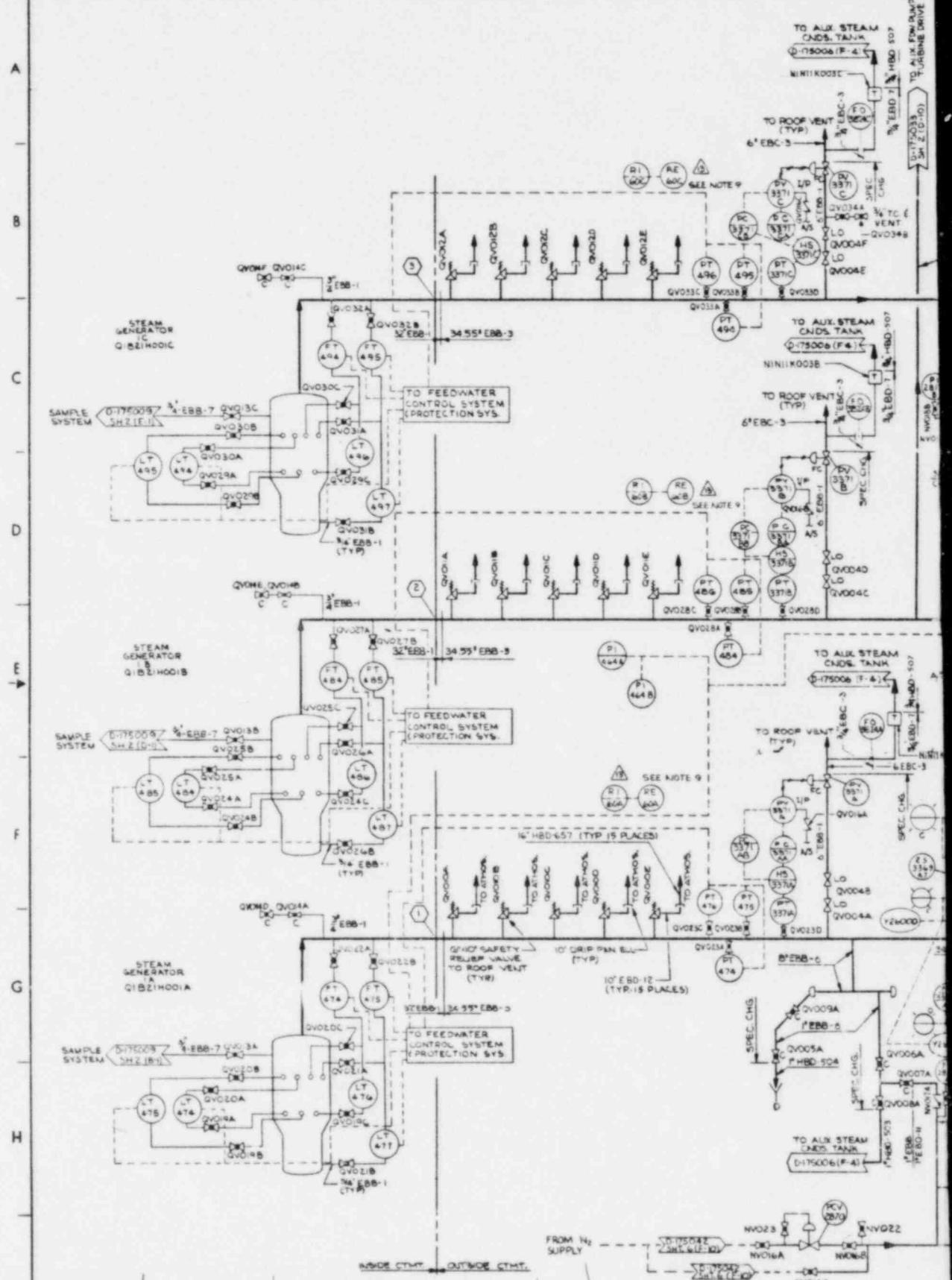
7 8 9 10 11 12 13

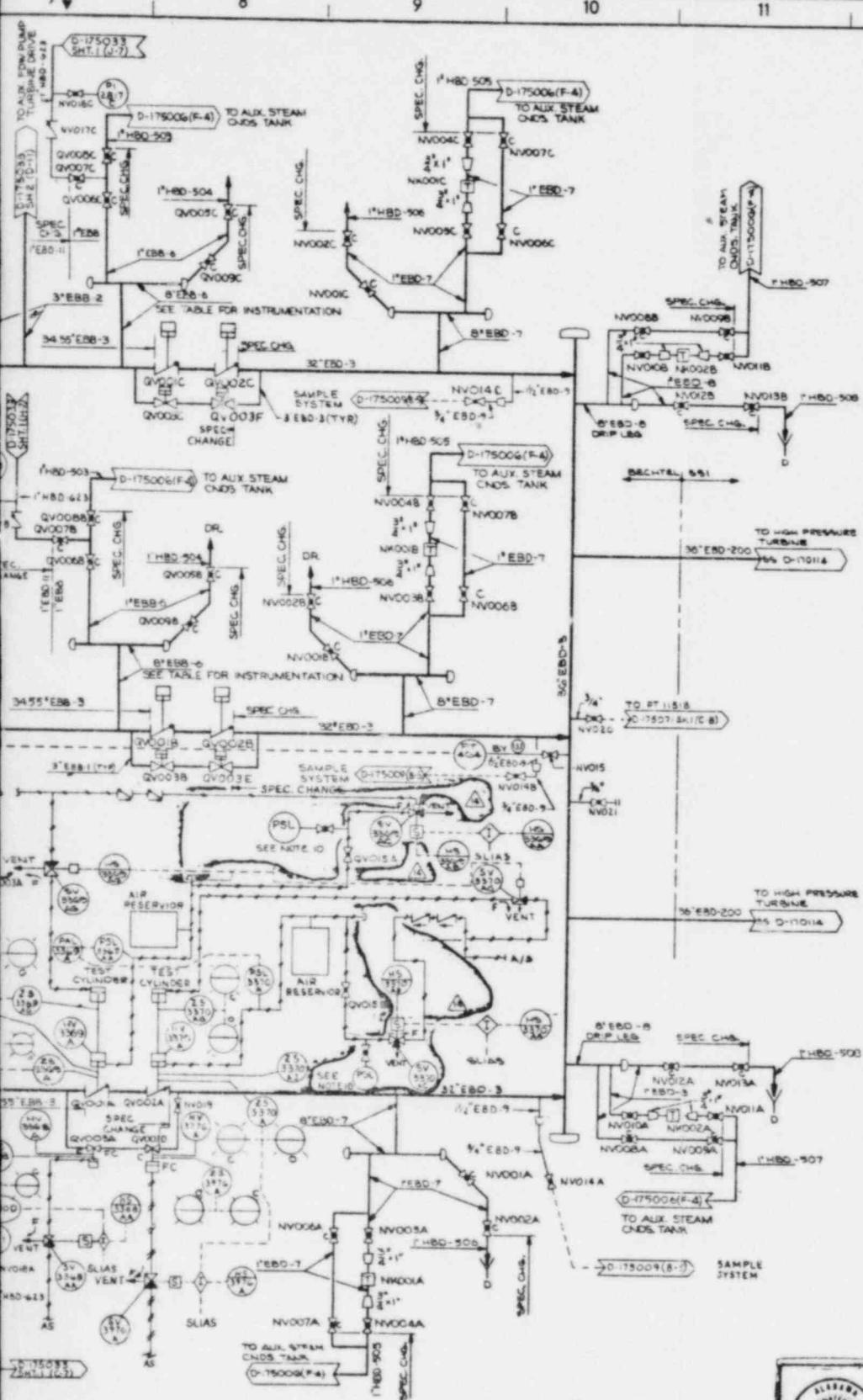






REV'S	5-7-7	REV 4 <sup>a</sup>	REV 3	6-8-76	APPROVED:	DATE:	JOE JOSEPH M. FARLEY NUCLEAR PLANT UNIT NO. 1
INCORP BM-2209 REV 4 <sup>a</sup>			ADDED PEN IN REV 4 <sup>a</sup>			H.V.A.C. & P.D.	
REVISED AS PER BM-128 AS PER BM-2209			REVISED AS PER BM-128 AND AS CIRCLED			PENETRATION FILTRATION SYS.	
INCORP BM-2209			REDRAWN & ISSUED FOR ENGINEERING			SHEET OF PAGES	
						D-175022 BEV. 10	





MAIN STEAM STOP VALVES INSTRUMENTATION		
PV001A42A	PV001B62B	PV001C62C
QV 003A	QV003 B	QV003C
QV003D	QV003 E	QV003F
H5 3368AA	H5 3368BA	H5 3368CA
HV 3368A	HV 3368 B	HV 3368C
SV 3368AA	SV 3368BA	SV 3368CA
Z5 3368A	Z5 3368 B	Z5 3368C
H5 3369AA	H5 3369 BA	H5 3369CA
H5 3369B	H5 3369 BB	H5 3369CB
H5 3369AG	H5 3369 BG	H5 3369CG
HV 3369A	HV 3369 B	HV 3369C
PAL 3369A	PAL 3369 B	PAL 3369C
PSL 3369AA	PSL 3369 BA	PSL 3369CA
SV 3369AC	SV 3369 BC	SV 3369 CC
SV 3369AG	SV 3369 BG	SV 3369 CG
Z5 3369A	Z5 3369 B	Z5 3369C
Z5 3369AG	Z5 3369 BG	Z5 3369CG
Z5 3369AT	Z5 3369 BT	Z5 3369CT
H5 3370AA	H5 3370 BA	H5 3370CA
H5 3370AB	H5 3370 BB	H5 3370CB
HV 3370A	HV 3370 B	HV 3370C
PSL 3370AA	PSL 3370 BA	PSL 3370CA
SV 3370 AC	SV 3370 BC	SV 3370 CC
SV 3370AG	SV 3370 BG	SV 3370 CG
Z5 3370A	Z5 3370 B	Z5 3370C
Z5 3370AG	Z5 3370 BG	Z5 3370CG
Z5 3370AT	Z5 3370 BT	Z5 3370CT
HS 3376A	HS 3376 B	HS 3376C
HV 3376A	HV 3376 B	HV 3376C
SV 3376A	SV 3376 B	SV 3376C
Z5 3376A	Z5 3376 B	Z5 3376C

**NOTES:**

- 1 FOR PIPING CLASS SUMMARY SHEETS SEE (SPEC SS-1109-1)
- 2 FOR VALVE INFORMATION SEE MASTER VALVE LIST DWSS 8-175500, 8-175504, B-175507
- 3 SEE EQUIPMENT LIST SEE DWG D175070.
- 4 FOR INSTRUMENTATION DETAILS SEE REFERENCE IN NTS DWG D175405.
- 5 ALL VALVE EQUIP AND LINE NO'S ON THIS SHEET ARE PREPARED BY GORN, INC.
- 6 WORK THIS P.I. DIAGRAM WITH DWG D175500, D-175501 & D175502.
- 7 DRAINS TO BE DRAINED TO THE AUXILIARY STEAM CONDENSATE TANK OR TO THE MAIN STEAM ROOM DRAIN RETURN UNIT.
- 8 FOR COMPLETE INSTRUMENTATION NUMBERS AND ASSOCIATED CONTROL VALVE NUMBERS REFER TO INSTRUMENT INDEX B-175402.

9 RE-UD A,B AND C MONITOR THE  
STEAM DISCHARGE FROM SAFETY  
VALVES QV010, QV011 AND QV012,  
AND ATMOSPHERIC RELIEF VALVE  
PV-BETI A,B,C.

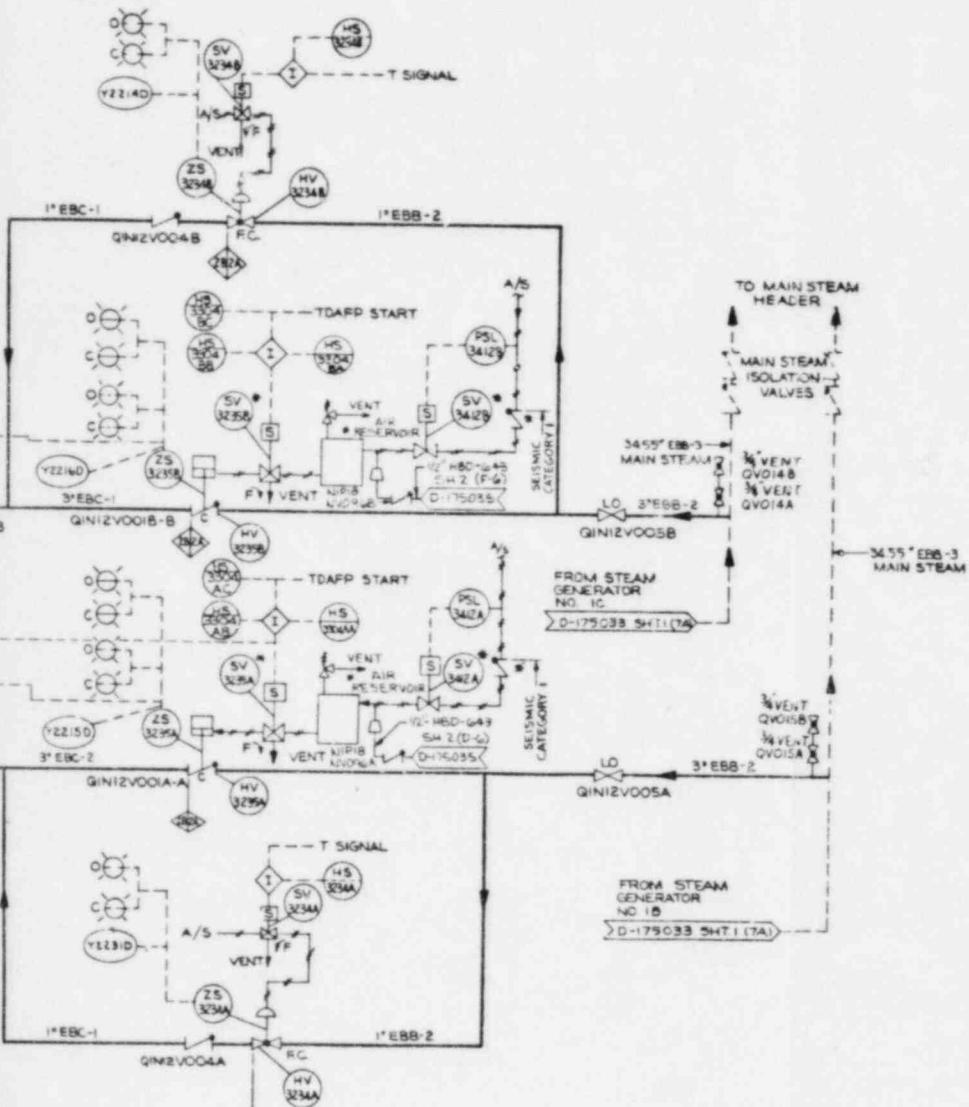
BECHTEL CORPORATION  
JOB 7597-03

SOUTHERN SERVICES INC.  
FOR

**ALABAMA POWER COMPANY**  
JOSEPH M. FARLEY NUCLEAR PLANT UNIT NO. 1  
**P&ID DIAGRAM**  
MAIN STEAM AND  
Auxiliary Steam Systems

REV B	1-11-73	REV 2	1-25-73	E 11	E 8-B	REVO	1-5-73
INC. PCN B-80-770-7	SHOWN	REVISED KEY BLOCKS AS SHOWN	AS SHOWN	NL BM-2711 REV 2.0	ISSUED FOR ENGINEERING	APPROVED	DATE



**NOTE:**

- SEE SHEET 1 FOR GENERAL NOTES.
- \* FURNISHED WITH EQUIPMENT.
- UNLESS OTHERWISE SHOWN, ALL VALVE AND LINE NUMBERS SHOWN ON THIS SHEET ARE PREFIXED BY QIN1Z.
- FOR COMPLETE INSTRUMENT NUMBERS REFER TO INSTRUMENT INDEX B-175805.
- THE FOLLOWING PRESSURE INSTRUMENTS DETECT HIGH ENERGY LINE FAILURES AND ACTIVATE PAH-2850 IN THE MAIN CONTROL ROOM.

INSTRUMENT NO.	TRAIN
QIN1ZPH280A	A
B	A
C	A
D	B
E	B
F	B

6. ○ INDICATES CONNECTION NUMBERS ON THE AUXILIARY FEEDWATER PUMP (SET U-74203).

7. PORTABLE INSTRUMENT MAY BE USED.

& REED MONITORS THE STEAM DISCHARGE FROM THE AUX FEED PUMP TURBINE DRIVE.

ORIGINAL DRAWING Rev. J/A  
TRANSFERRED TO RCS

BECHTEL CORPORATION  
JOB 7597-03

SOUTHERN SERVICES INC.  
FOR

ALABAMA POWER COMPANY

FOR JOSEPH W. FARLEY NUCLEAR PLANT UNIT NO. 1

P-1 DIAGRAM  
MAIN STEAM AND  
AUXILIARY STEAM SYSTEMS

SHEET 2 OF 2 SHEETS

D-175033 REV. II

REV. 2	5-28-74	REV. 2	1-9-74	REV. 1	3-12-73	REV. 0	1-5-73
NO. 1	REV. 2	ADDED 2 CHECK VALVES	REV. 1	3-12-73	REV. 0	1-5-73	
INSTRUMENTATION		QIN1ZVO04A & BLADERS					
		COMPUTER LIQ TAG NO. 5					
		REVISED AS CIRCLED		ISSUED FOR			
				ENGINEERING			

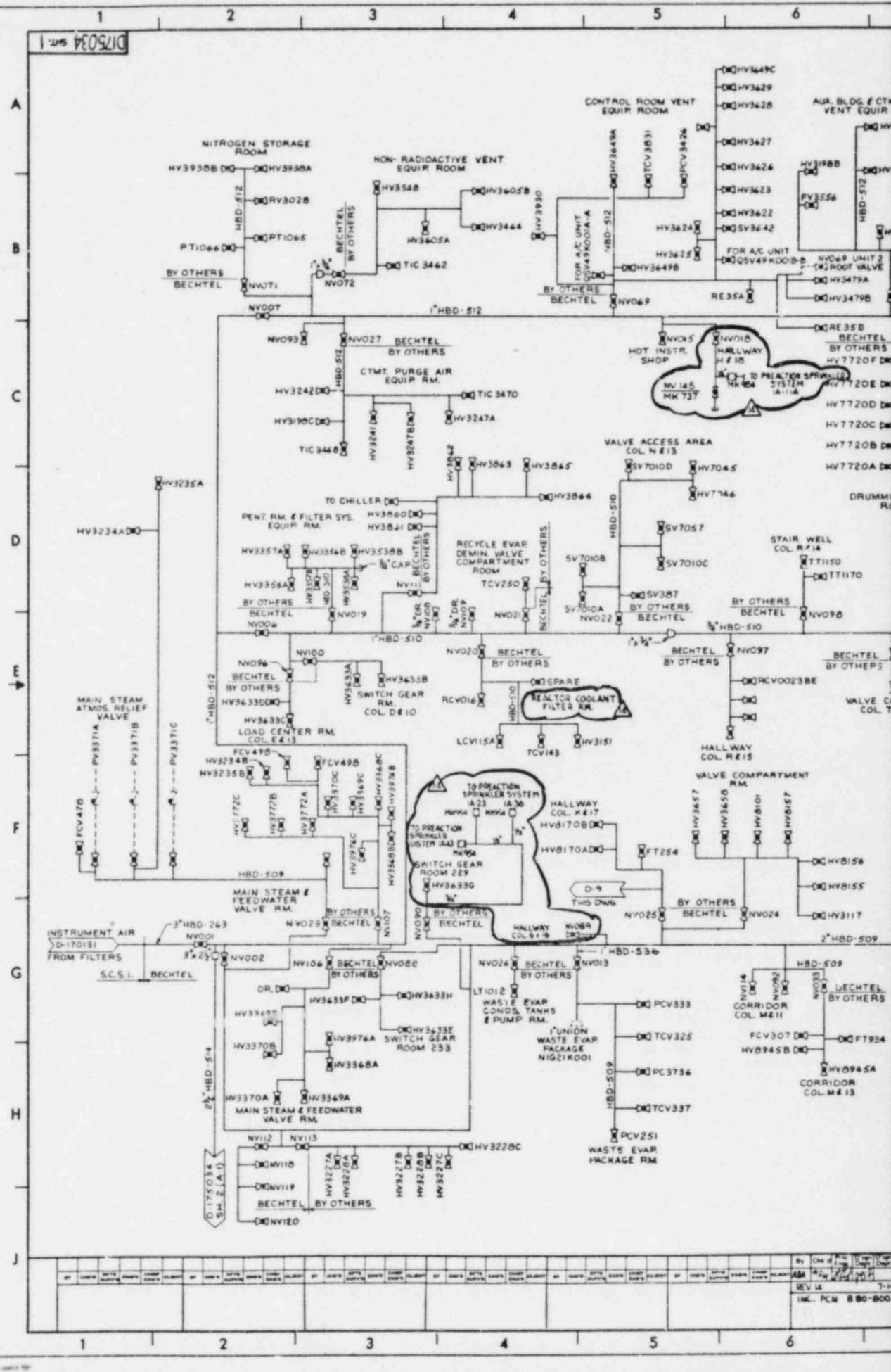


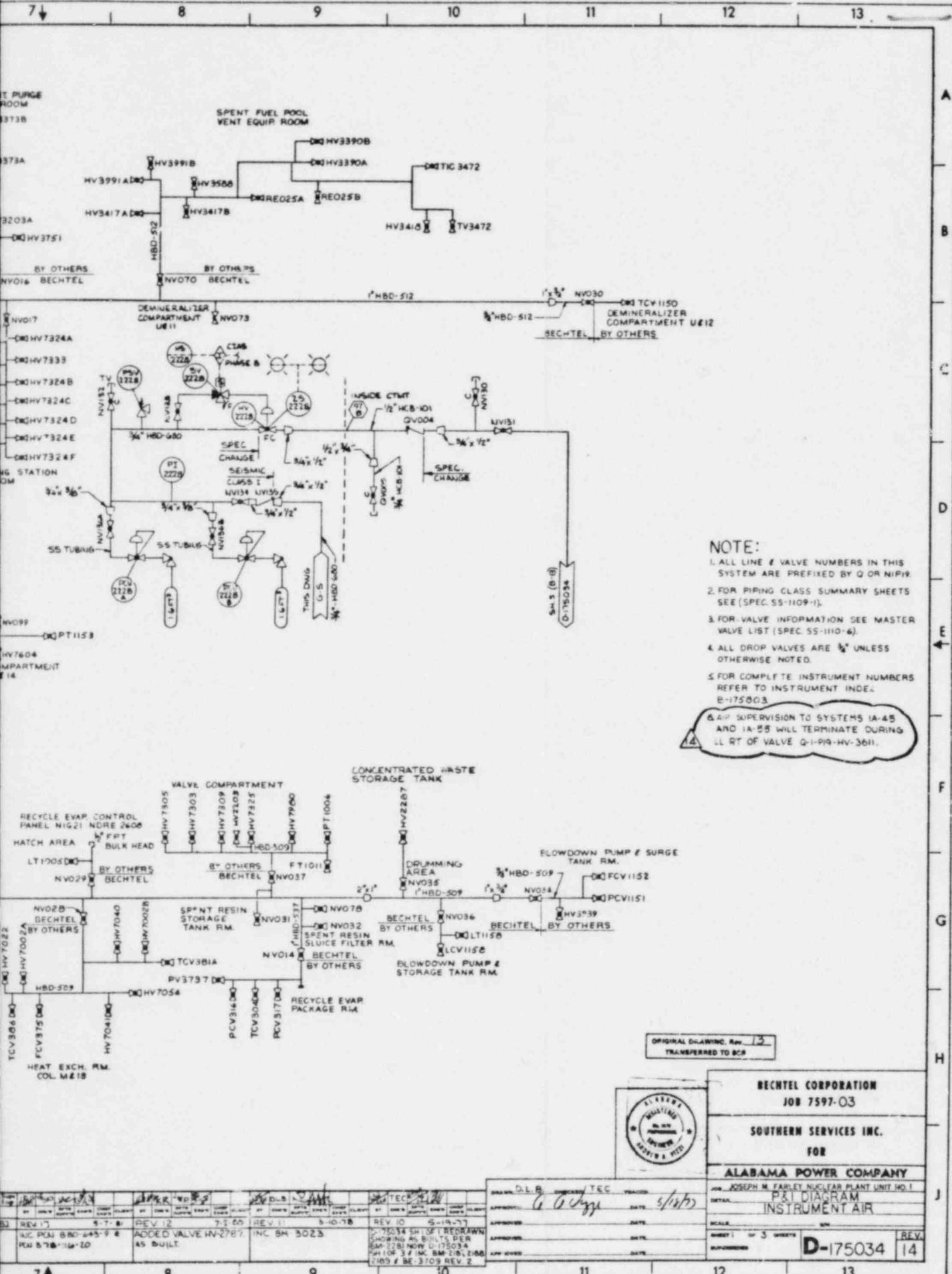
DRAWN BY	APPROVED BY	TRACED BY
J. Male		
DATE 10/1/73		

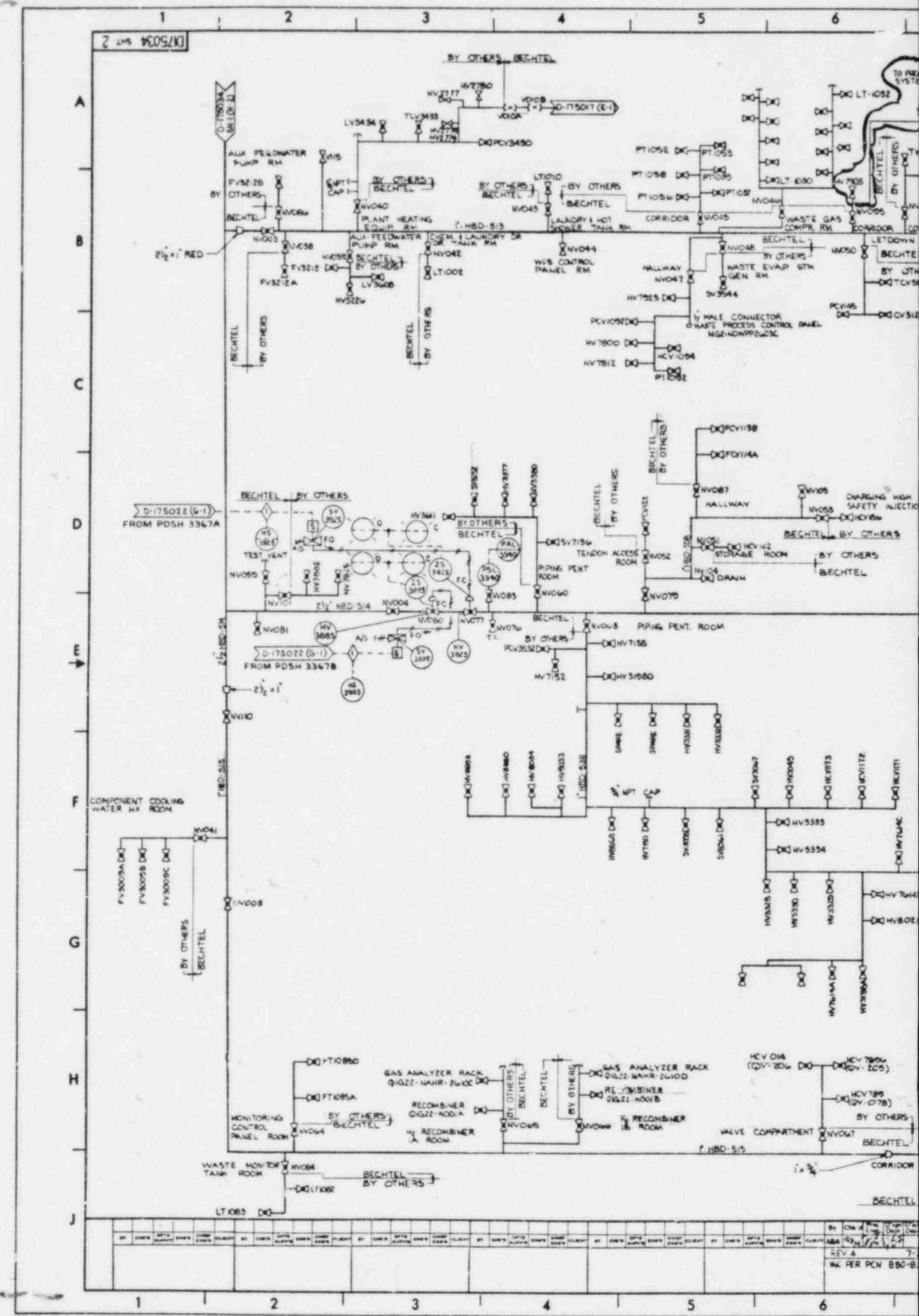
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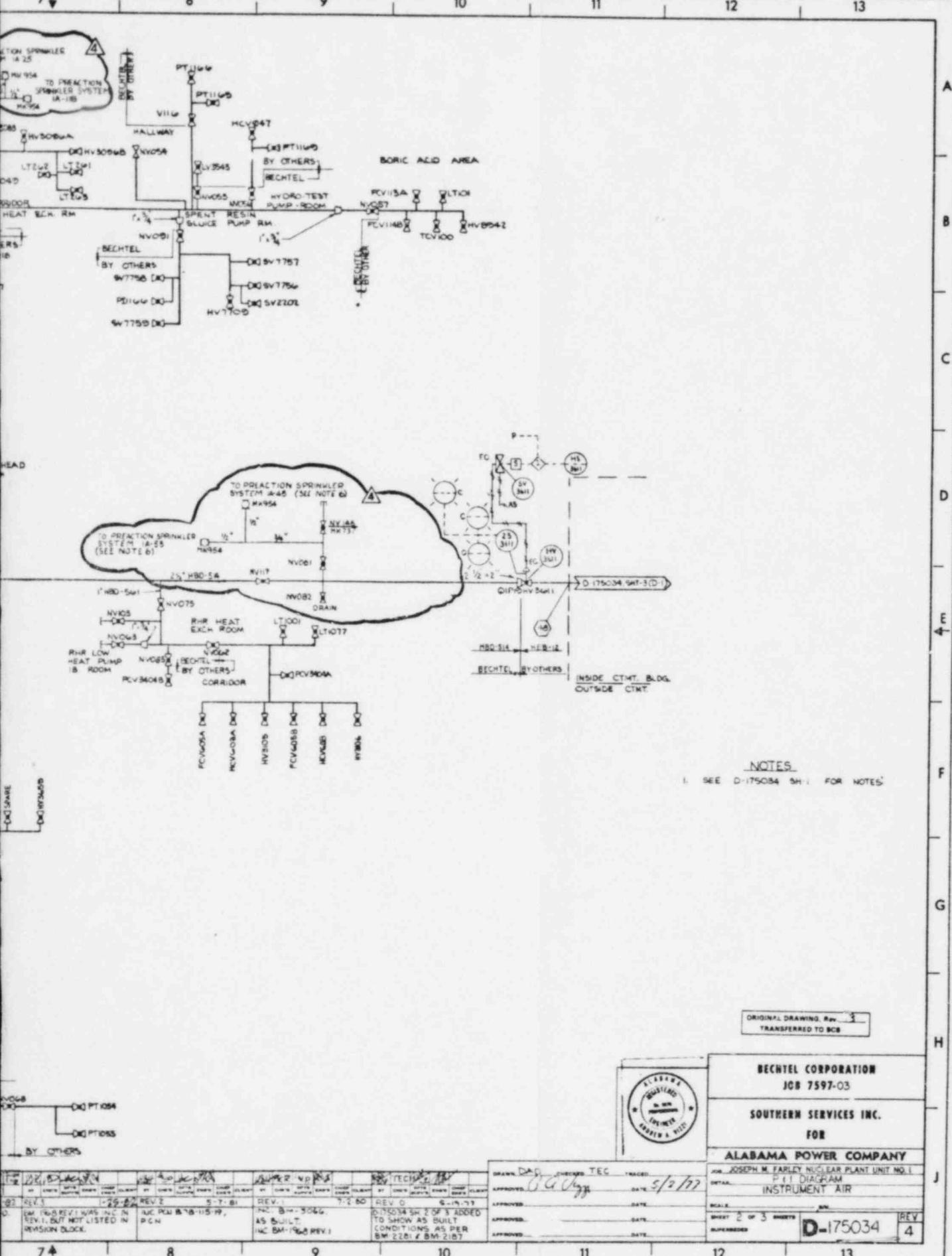
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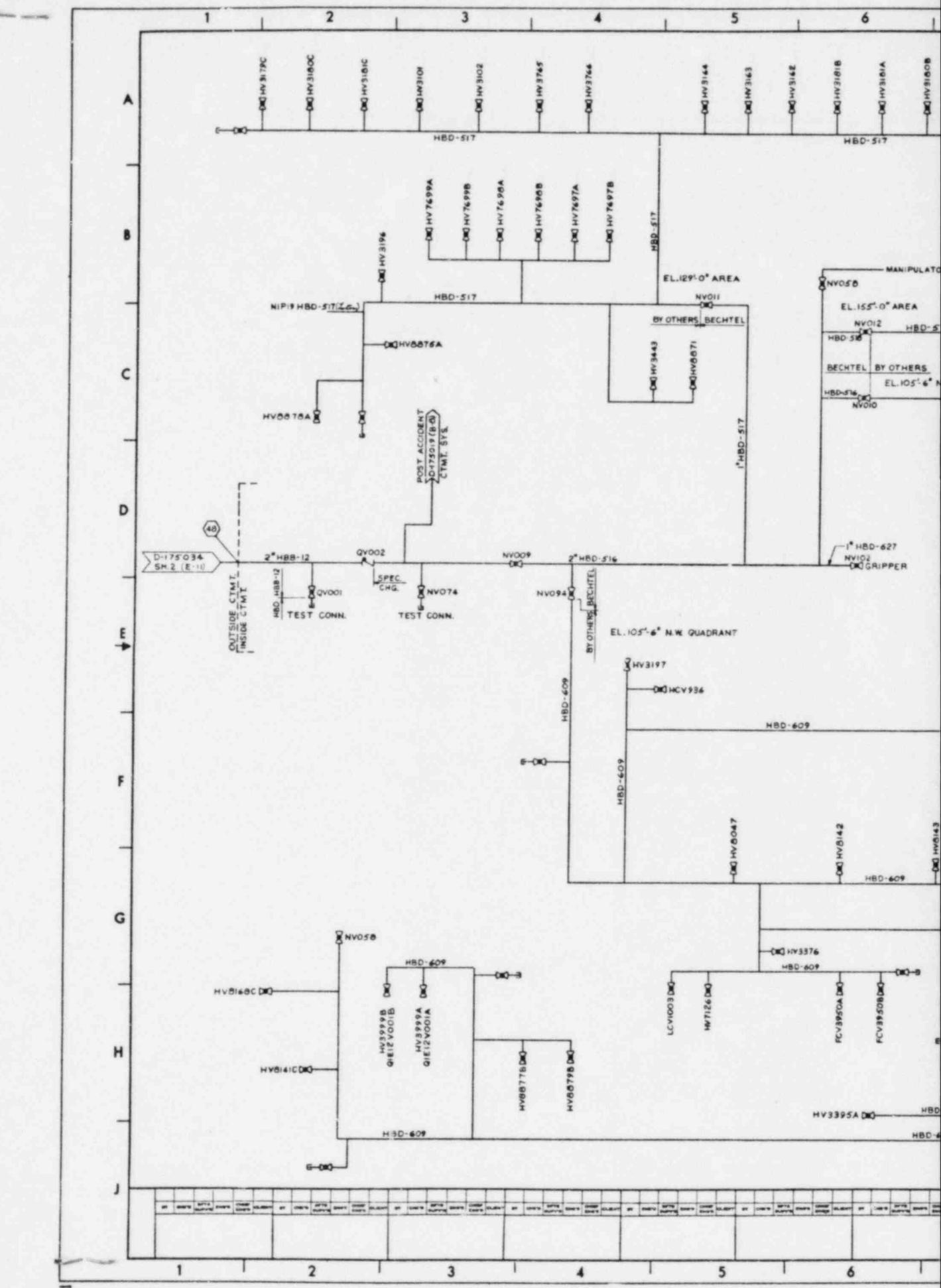
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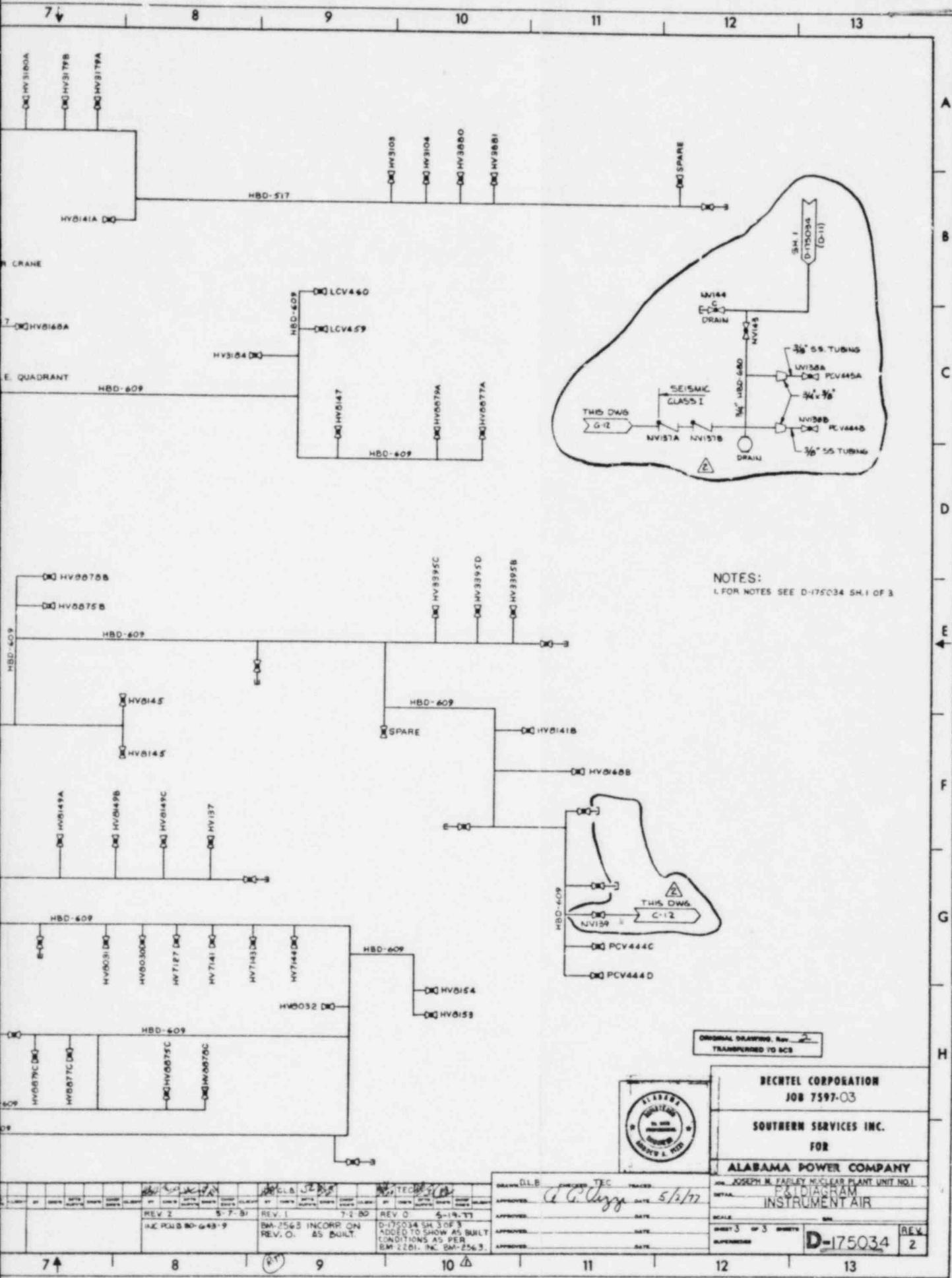


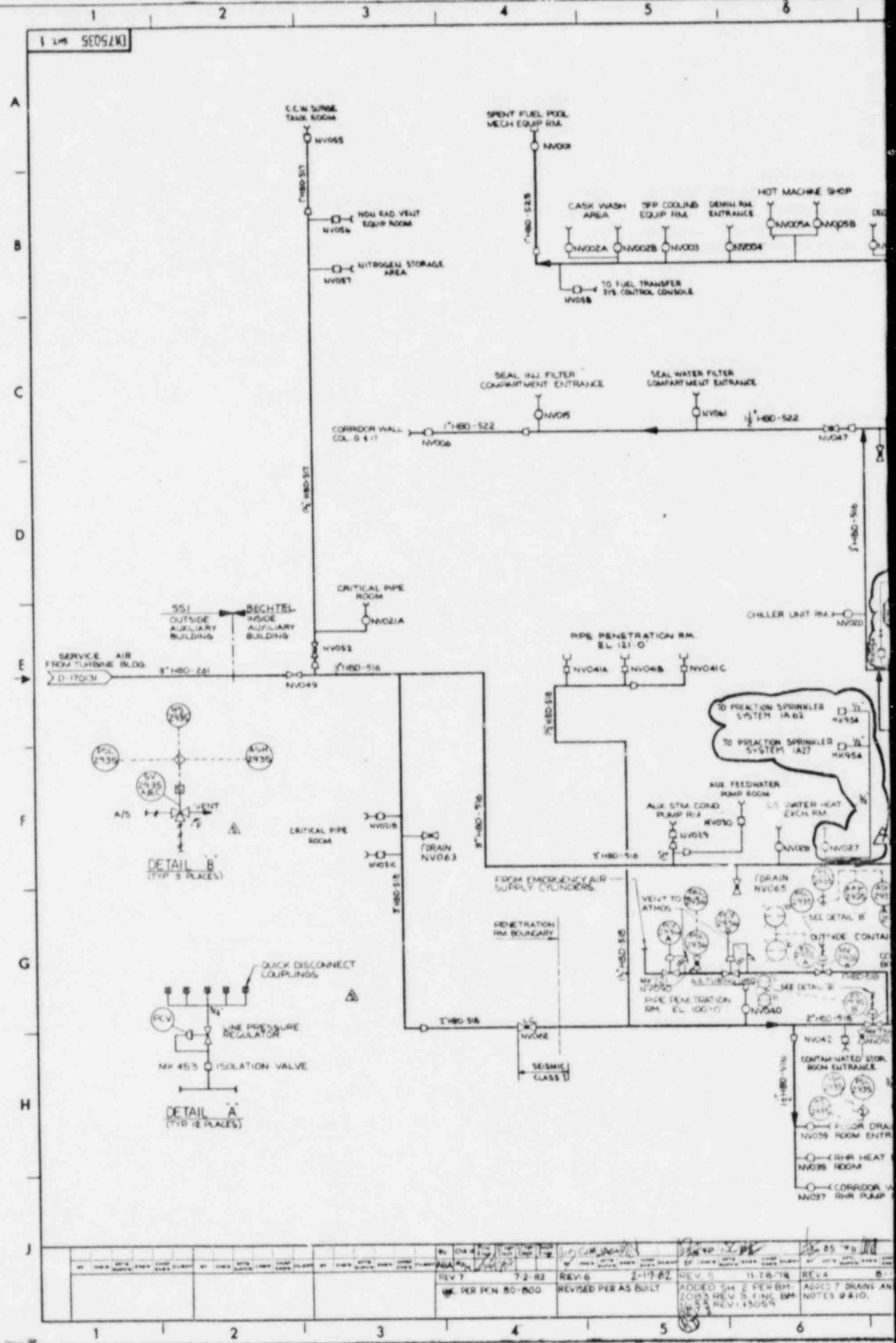












7 | 8 | 9 | 10 | 11 | 12 | 13

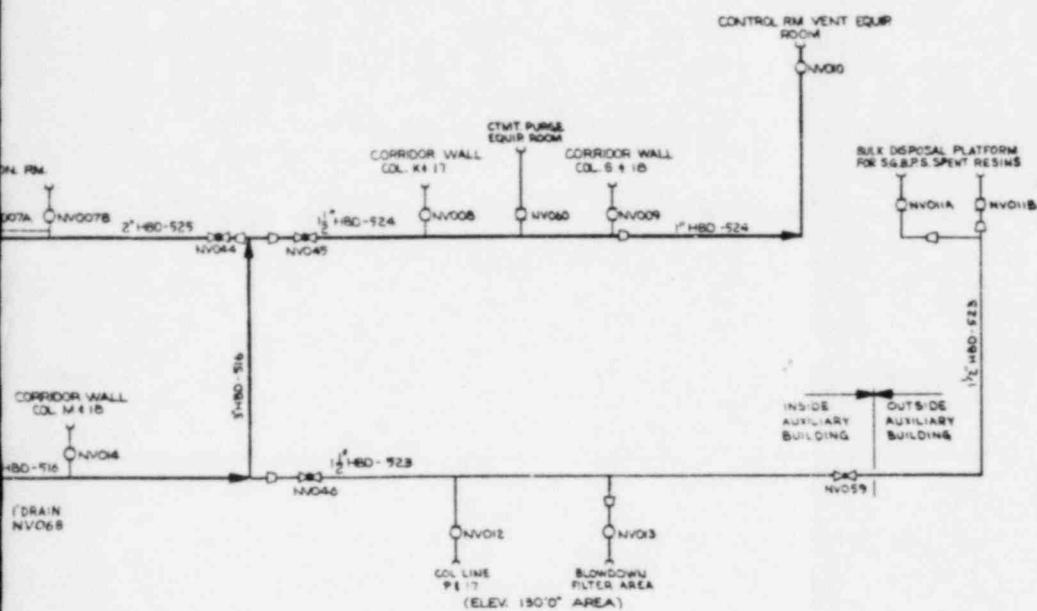
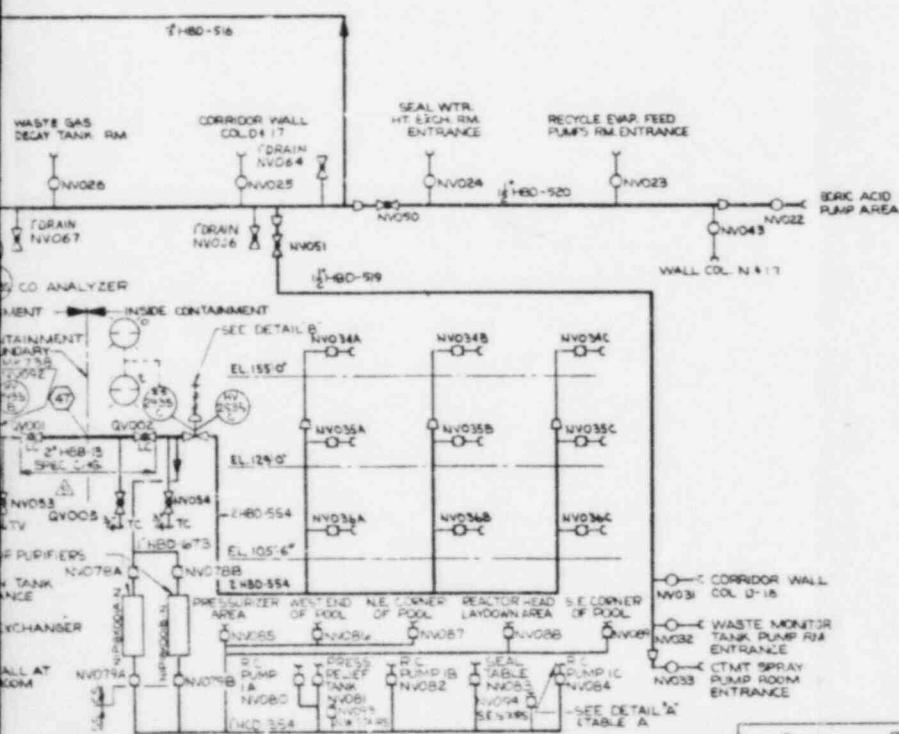


TABLE A

TABLE A	
ISOLATION VLV TPN	LINE REG. TPN
NVVO	PVC 2987
NVVOB1	PVC 2988
NVVOB2	PVC 2989
NVVOB3	PVC 2990
NVVOB4	PVC 2991
NVVOB5	PVC 2992
NVVOB6	PVC 2993
NVVOB7	PVC 2994
NVVOB8	PVC 2995
NVVOB9	PVC 2996
NVVOB10	PVC 2997

**NOTES:**

1. ALL BALL VALVES 1"
  2. ALL HOSE CONN ARE 1" THREAD CONN.
  3. ALL TEST VENTS 1" TEST CONN ARE 1"
  4. FOR VALVE INFORMATION SEE MASTER VALVE LIST (SPEC. SS-102-40-155-110-6).
  5. FOR PIPING CLASS SUMMARY SHEETS SEE (SPEC. SS-109-1).
  6. ALL VALVE LINE NOS. IN THIS SYS. ARE PREFIXED BY Q1 OR NIPIB.
  7. INDIVIDUAL HOSE STATION TAKE-OFFS ARE 1"
  8. SYSTEM IS UNINSULATED
  9. FOR EQUIPMENT LIST SEE DWG. 175070
  10. FOR P.I.D. LEGEND SEE DWG D-175016 SHEET 1&2
  11. CHECK ALL DRAINED FLUIDS FOR OIL. DRAIN OIL FREE FLUIDS TO FLOOR DRAINS. DO NOT DRAIN FLUIDS CONTAINING OILS TO ANY DRAIN SYSTEM IN THE AUXILIARY BUILDING.
  12. VALVE NO. 704 A 3/4" GLOBE VALVE IS TO BE FIELD INSTALLED AS A VENT VALVE IN THE AIR SUPPLY LINE TO THE FUEL BURNER SYSTEM. THIS VALVE IS TO BE PANEL SET DOWN STREAM OF THE SUPPLIED FILTER REGULATOR ASPIRATOR.



ORIGINAL DRAWING Rev. 6  
TRANSFERRED TO ECA



BECHTEL CORPORATION

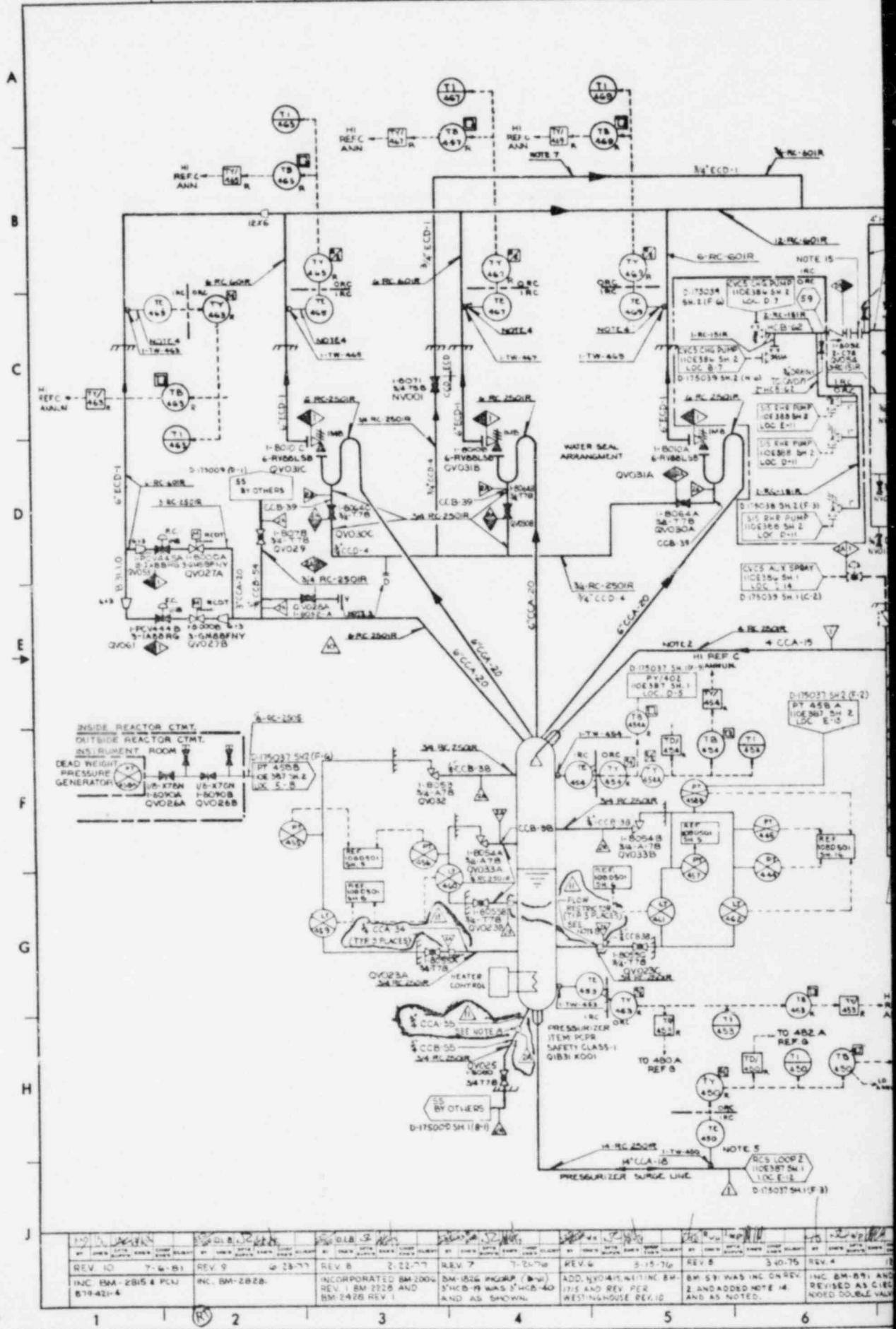
JOB 7547 23

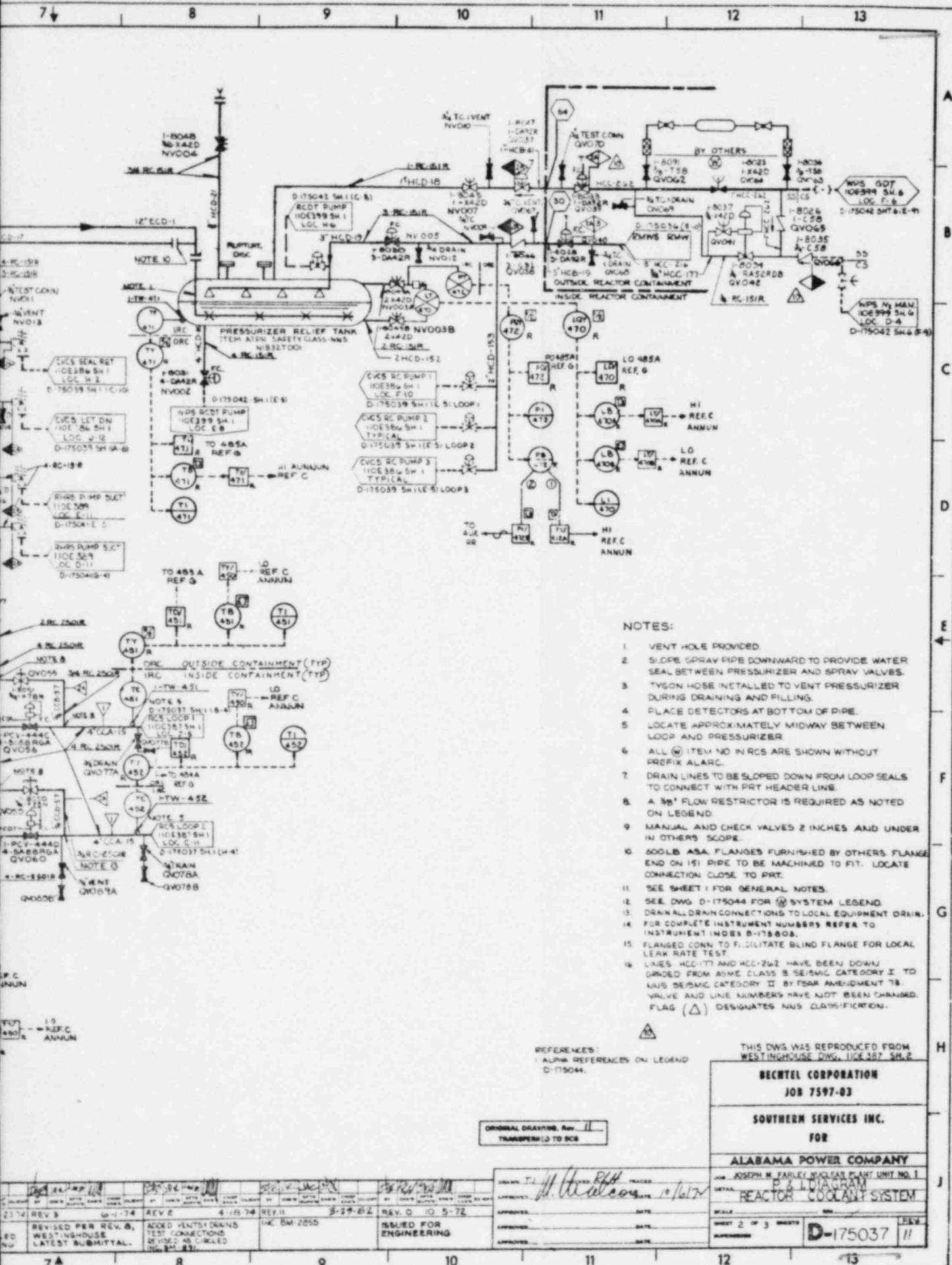
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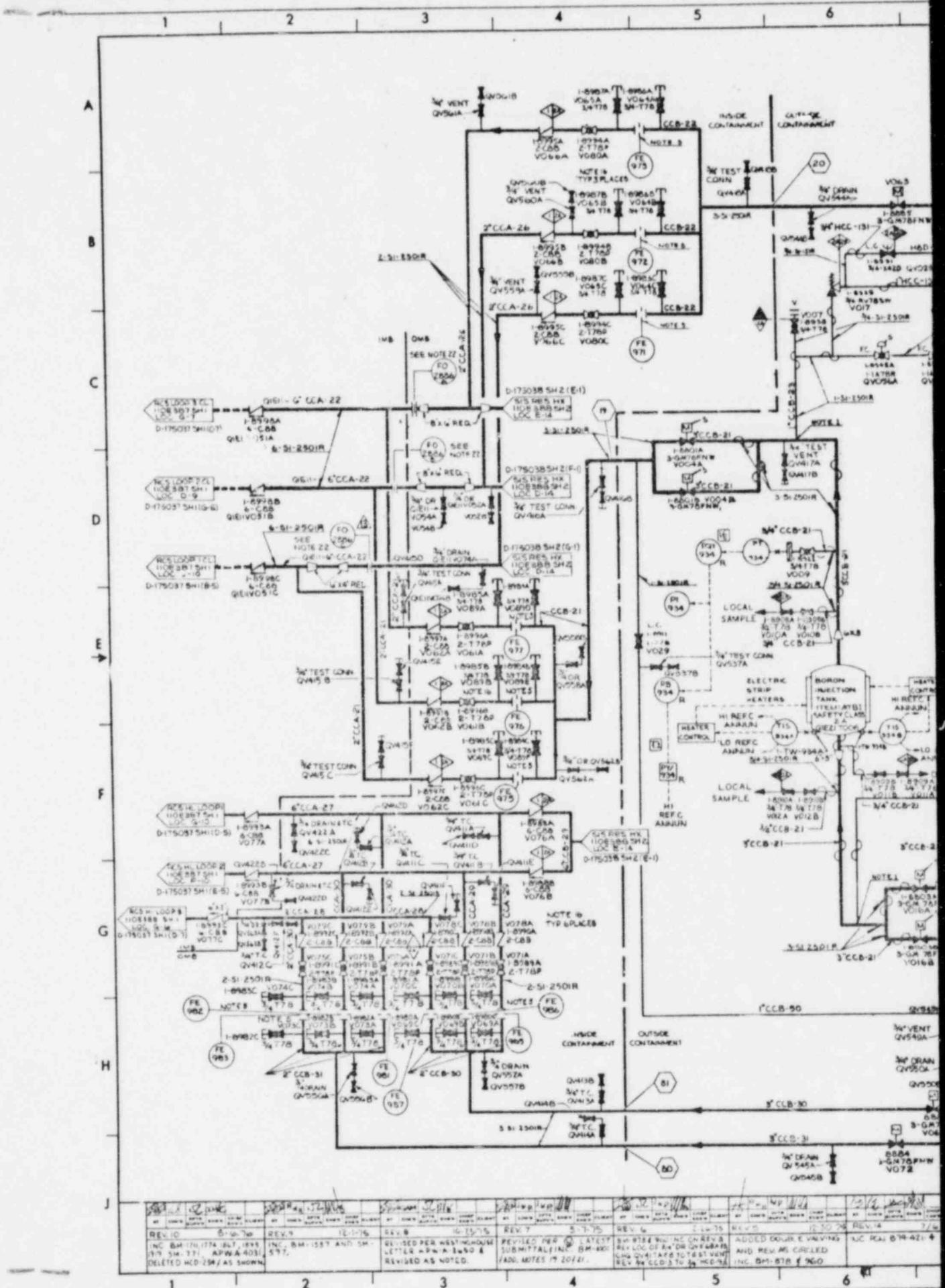
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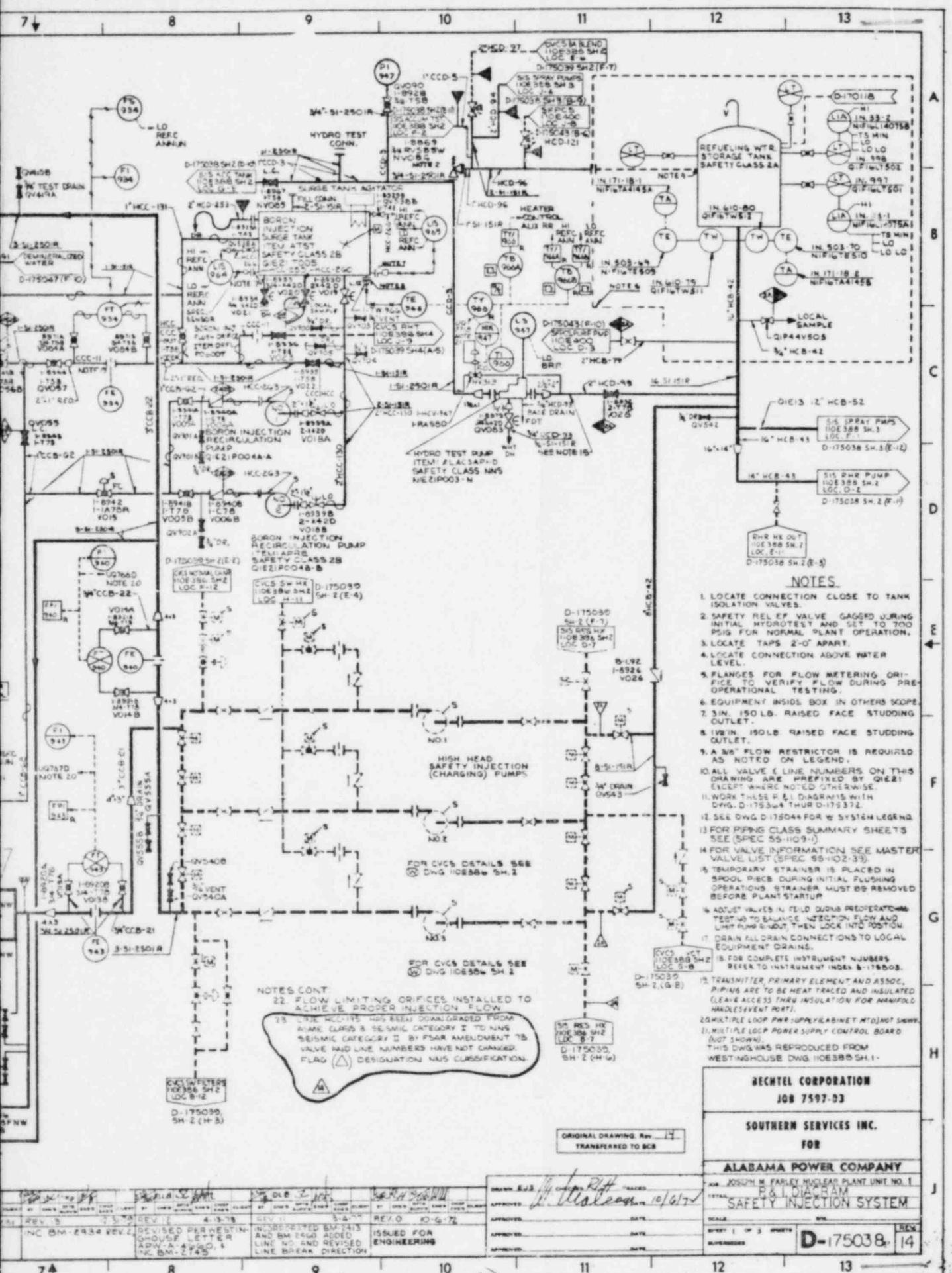
ALABAMA POWER COMPANY

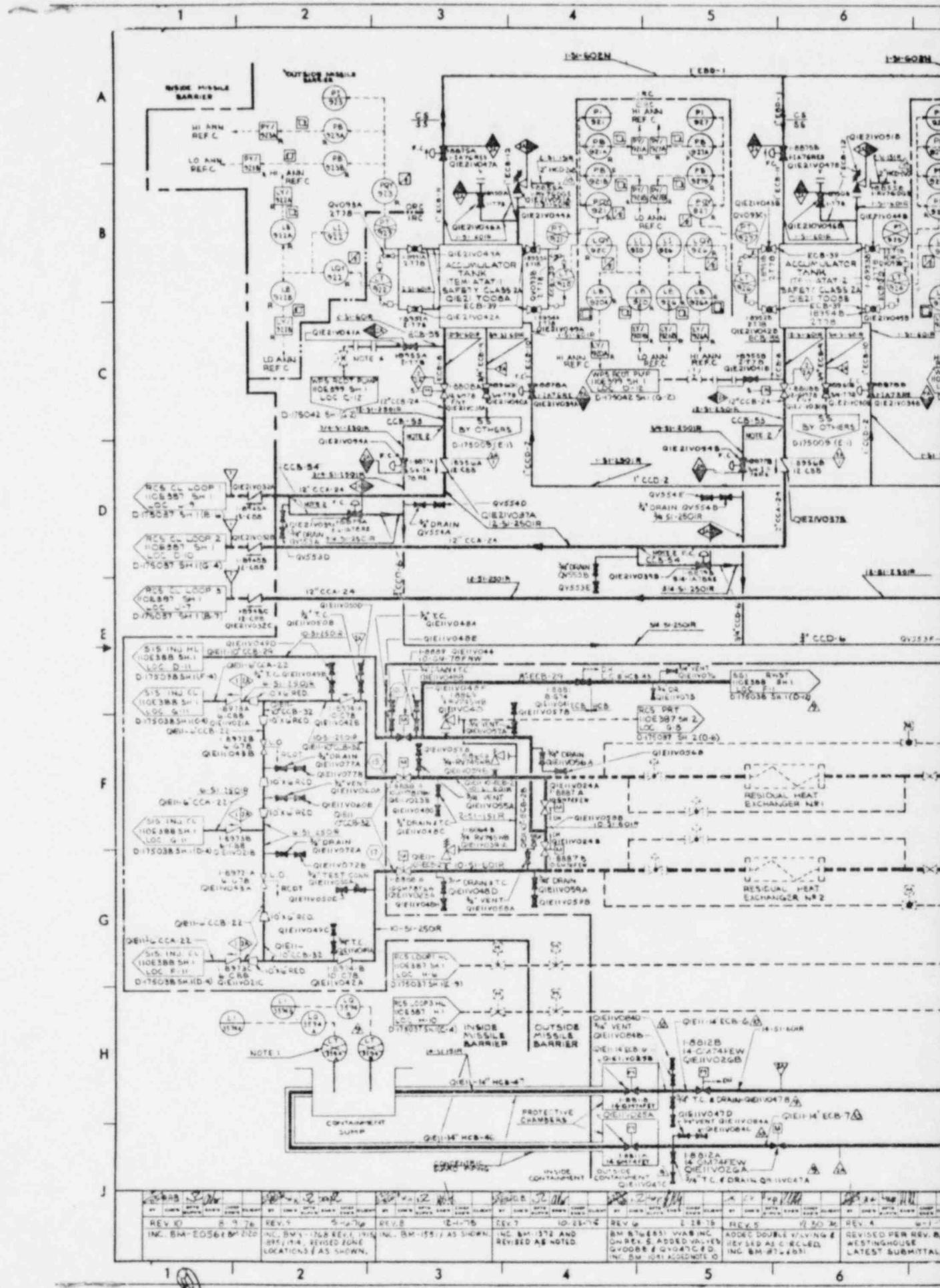
DRAWN BY	W. M. FLETCHER	TRACED	JOB NO. JOSEPH M. FABLEY NUCLEAR PLANT UNIT NO. 1		
APPROVED	<i>W. Fletcher</i>	DATE	DETAIL FIELD ASHAM SERVICE AIR		
APPROVED		DATE	SCALE	REV.	
APPROVED		DATE	SHEET 1 OF 2 SHEETS		
APPROVED		DATE	SUPERVISOR	D-175035	

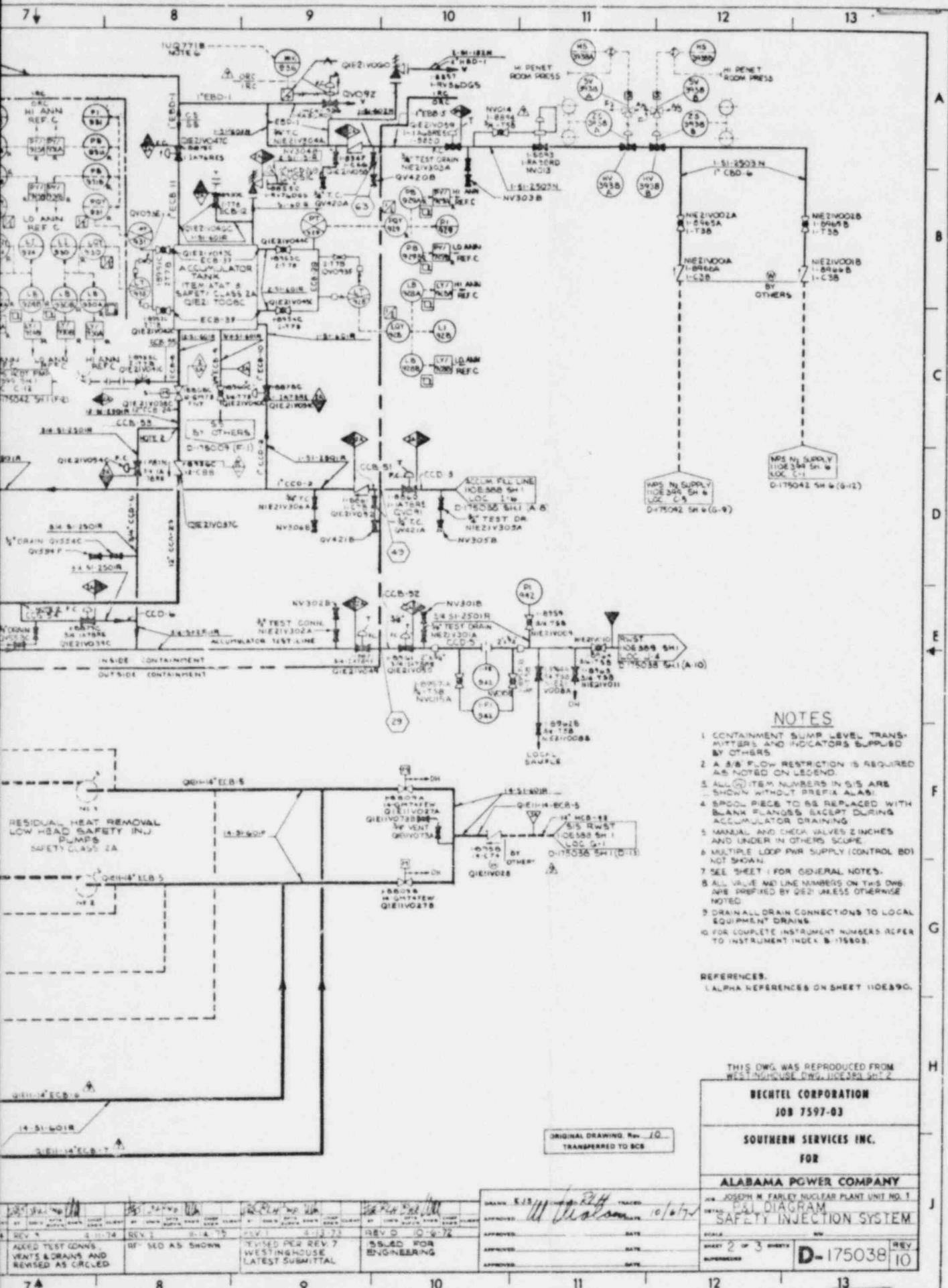












WG WAS REPRODUCED FROM  
HOUSE Dwg. 110c383 Sht 2

BECHTEL CORPORATION

SOUTHERN SERVICES INC.

**ALABAMA POWER COMPANY**

JOSEPH M. FARLEY NUCLEAR PLANT UNIT NO.

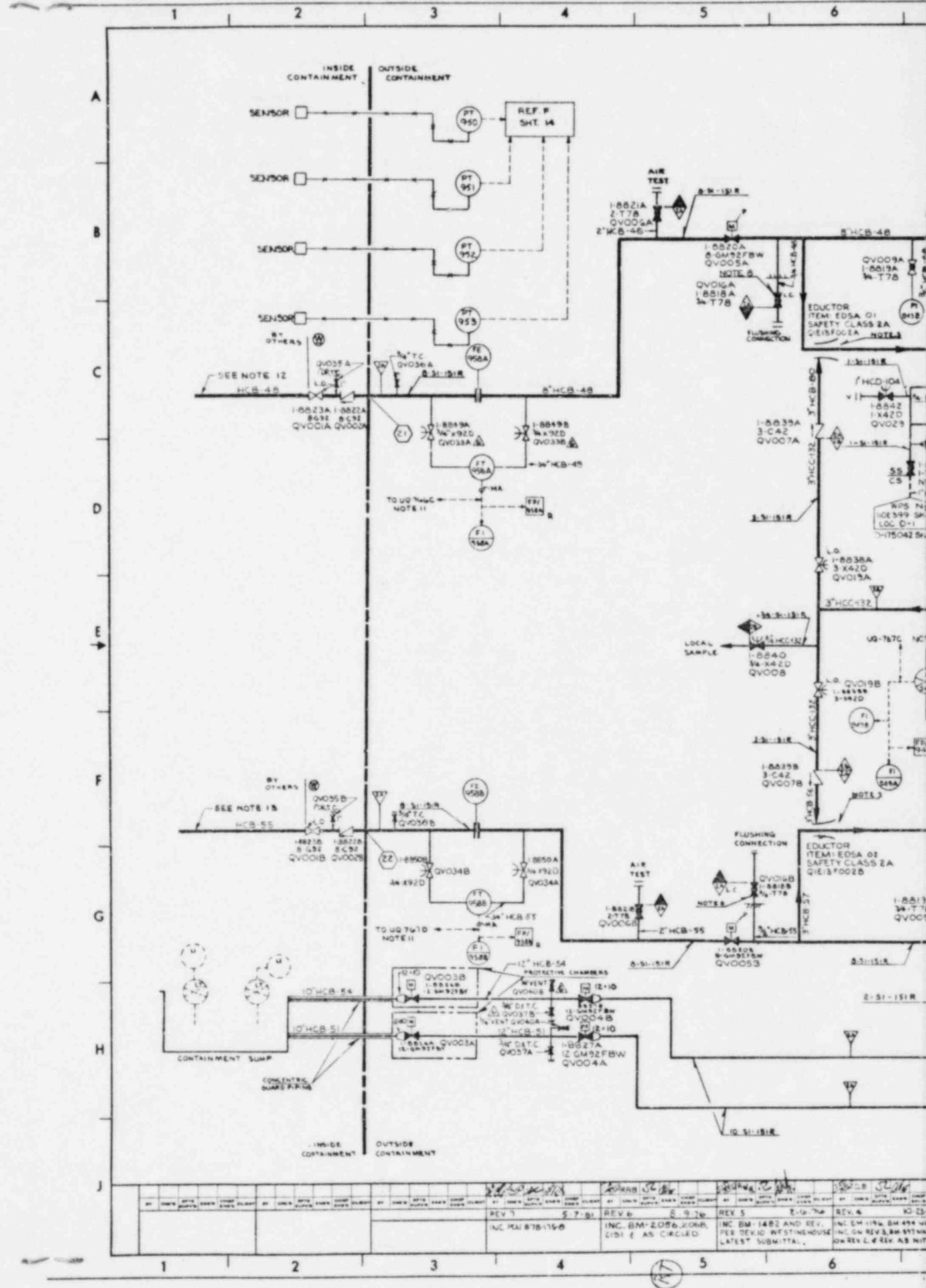
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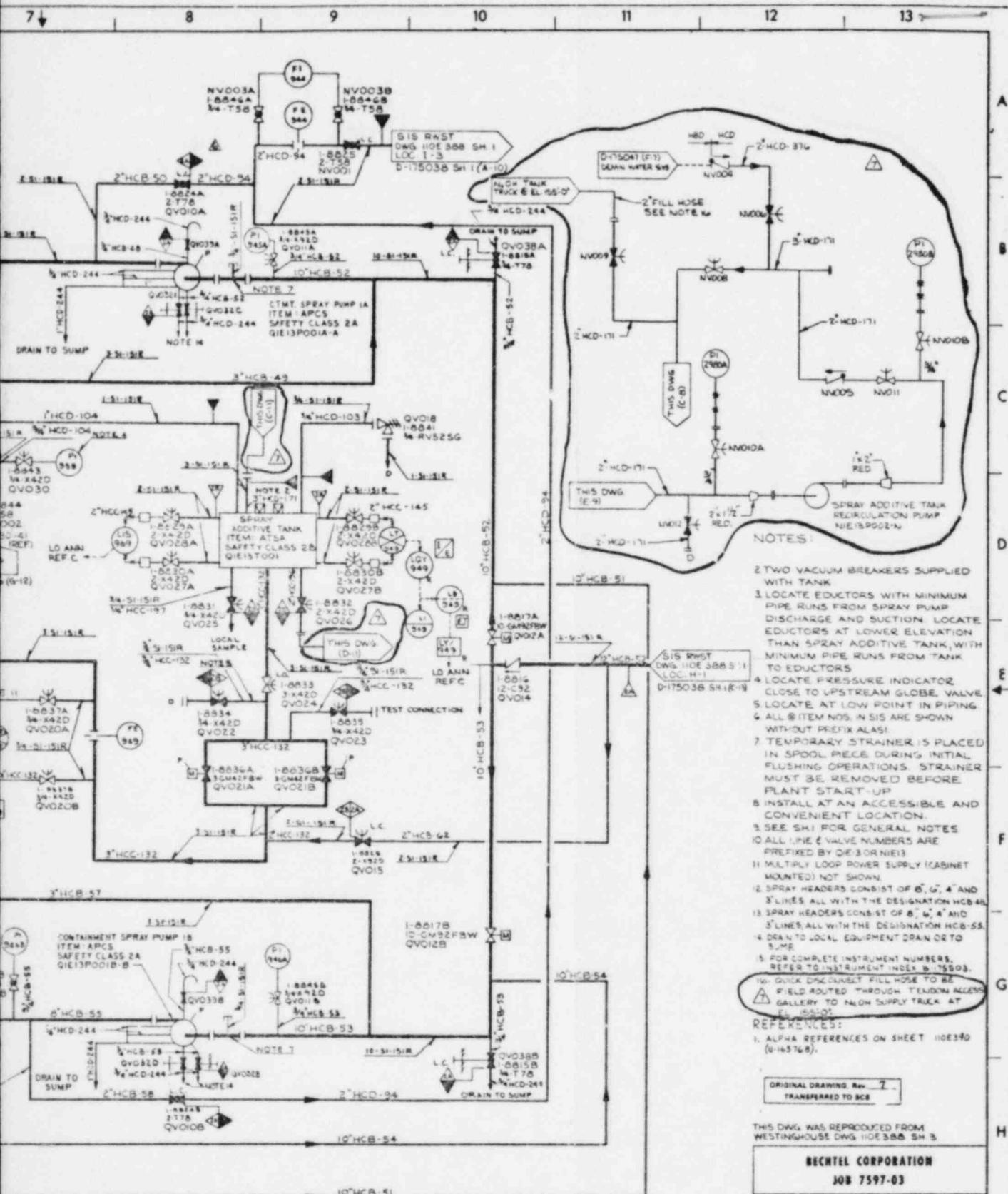
#### **SAFETY INJECTION SYSTEM**

-2-3-  
D 126038

**L-175038** IC

13





BECHTEL CORPORATION

JOB 7597-03

SOUTHERN SERVICES INC.

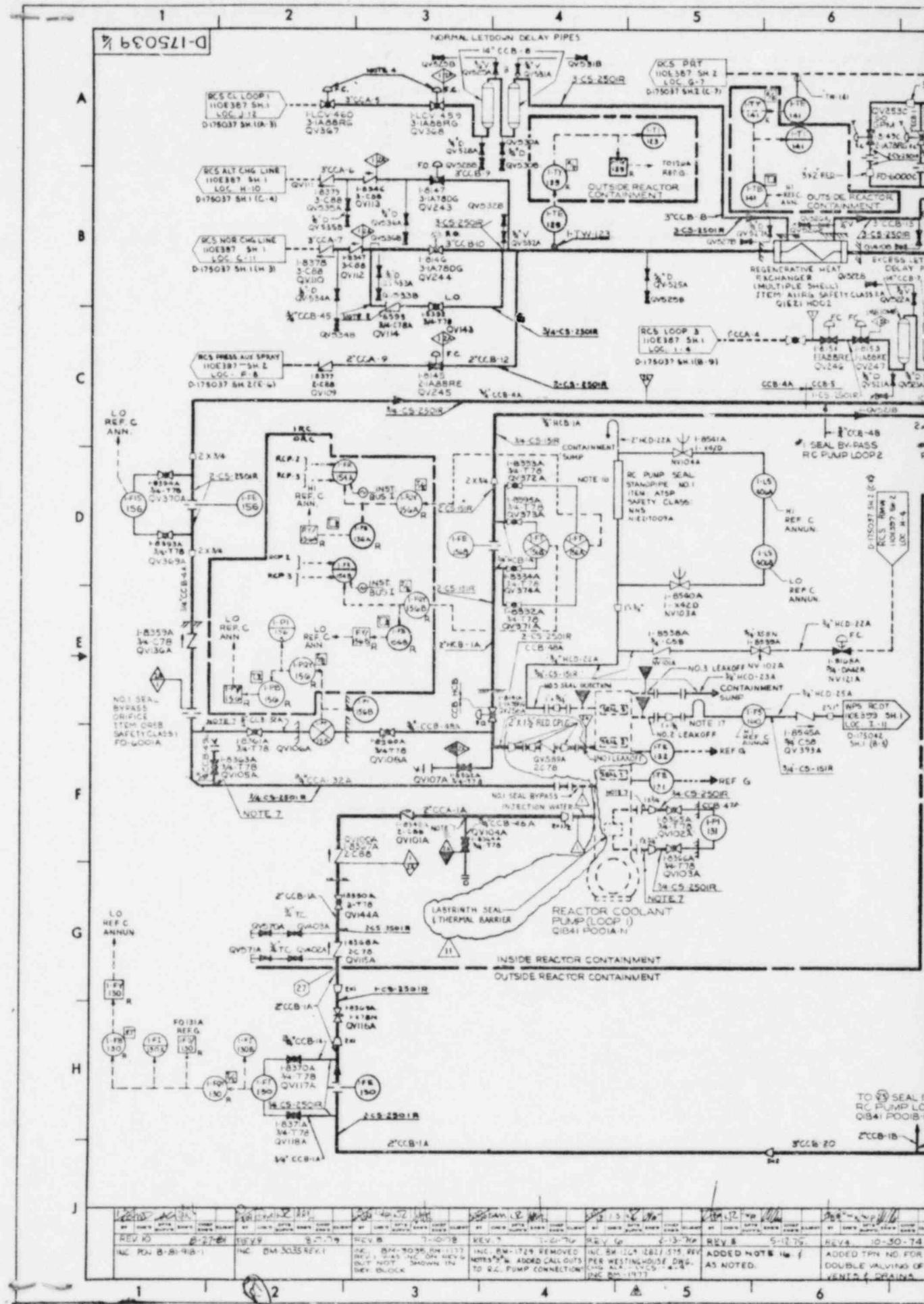
FOR

ALABAMA POWER COMPANY

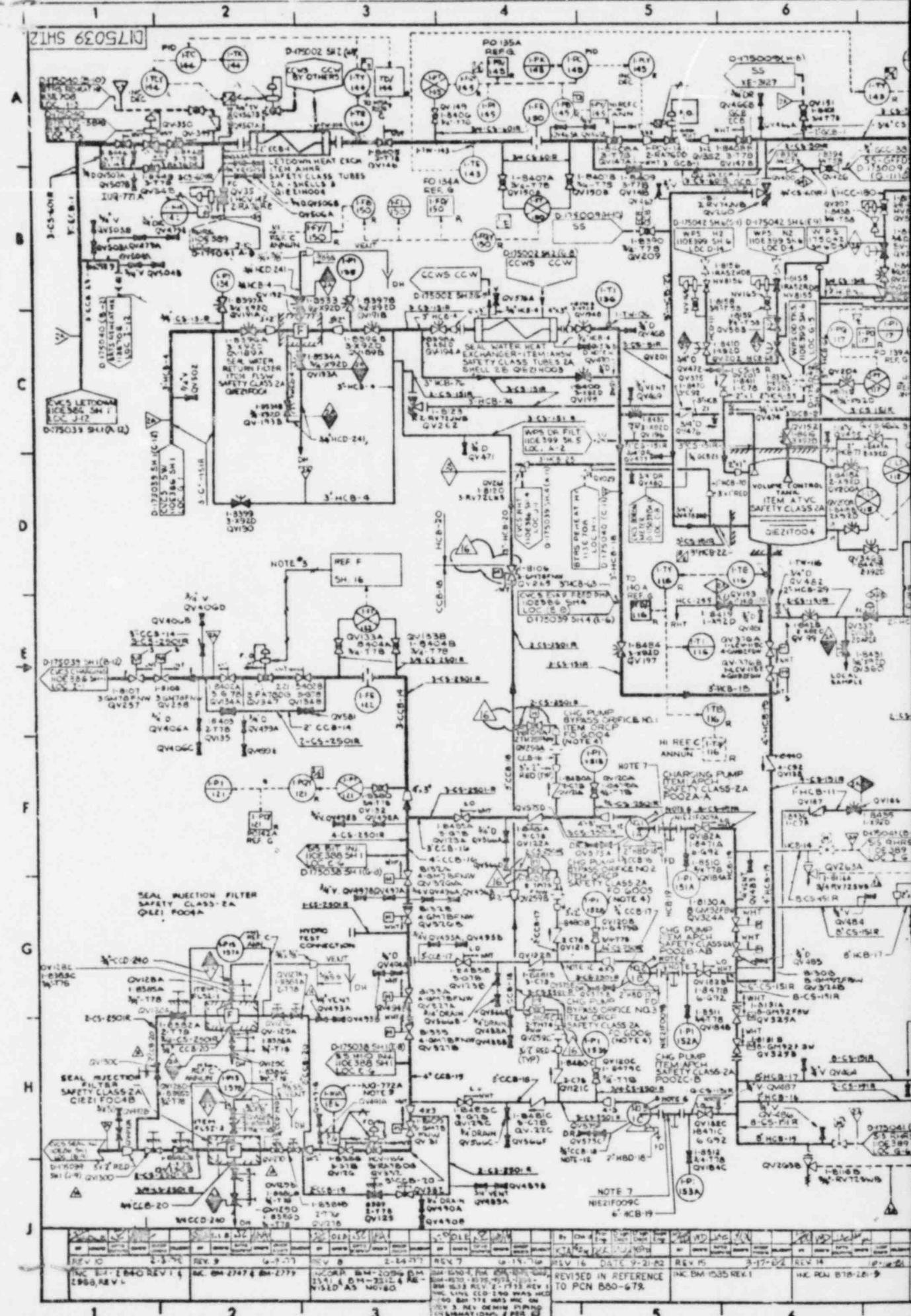
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DETAIL: SAFETY INJECTION SYSTEM  
(CONTAINMENT SPRAY)

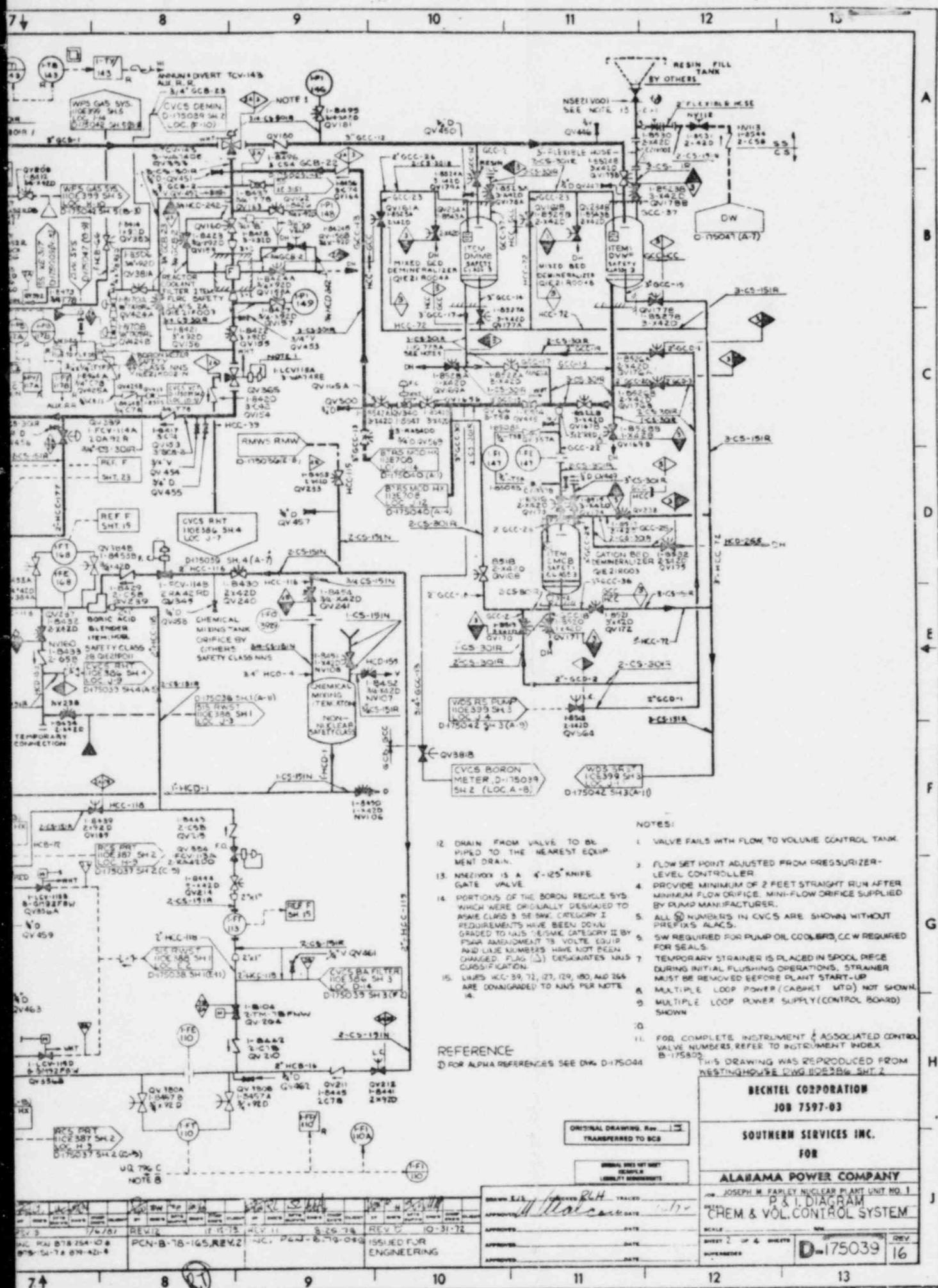
SPRINT 3 OF 3 SHEETS  
SUPERSEDED D-175038 REV 7

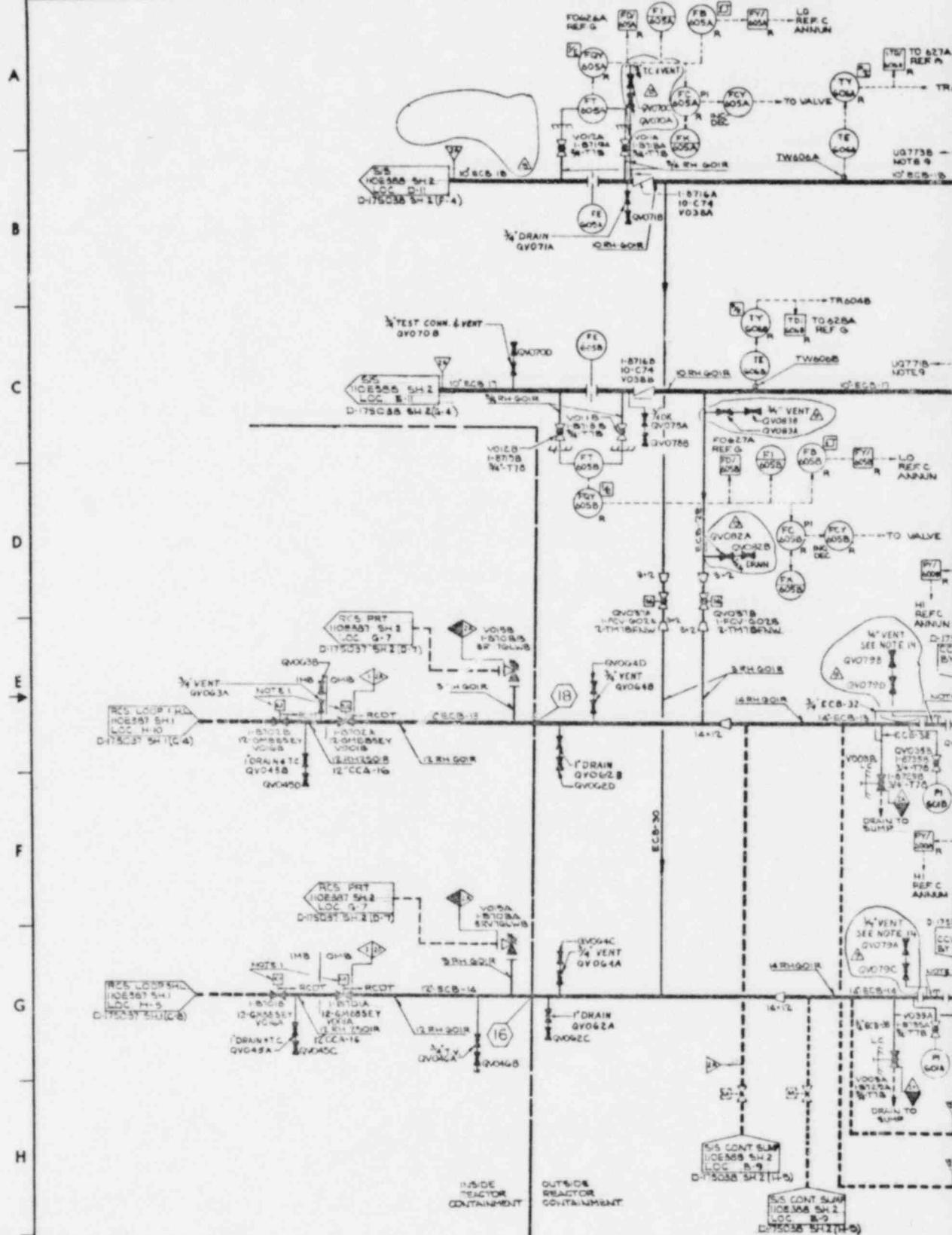
REV. 3	5-5-74	REV. 2	11-11-75	REV. 1	4-19-75	REV. 0	10-6-72
ADDED TEST CONNS. NOTES REVISED AS CIRCLED, INC. BM-494	REVISED AS SHOWN INC. BM-591	REVISED PER REV. 7 WESTINGHOUSE LATEST SUBMITTAL	ISSUED FOR ENGINEERING	APPROVED	APPROVED	APPROVED	APPROVED
7	8	9	10	11	12	13	14



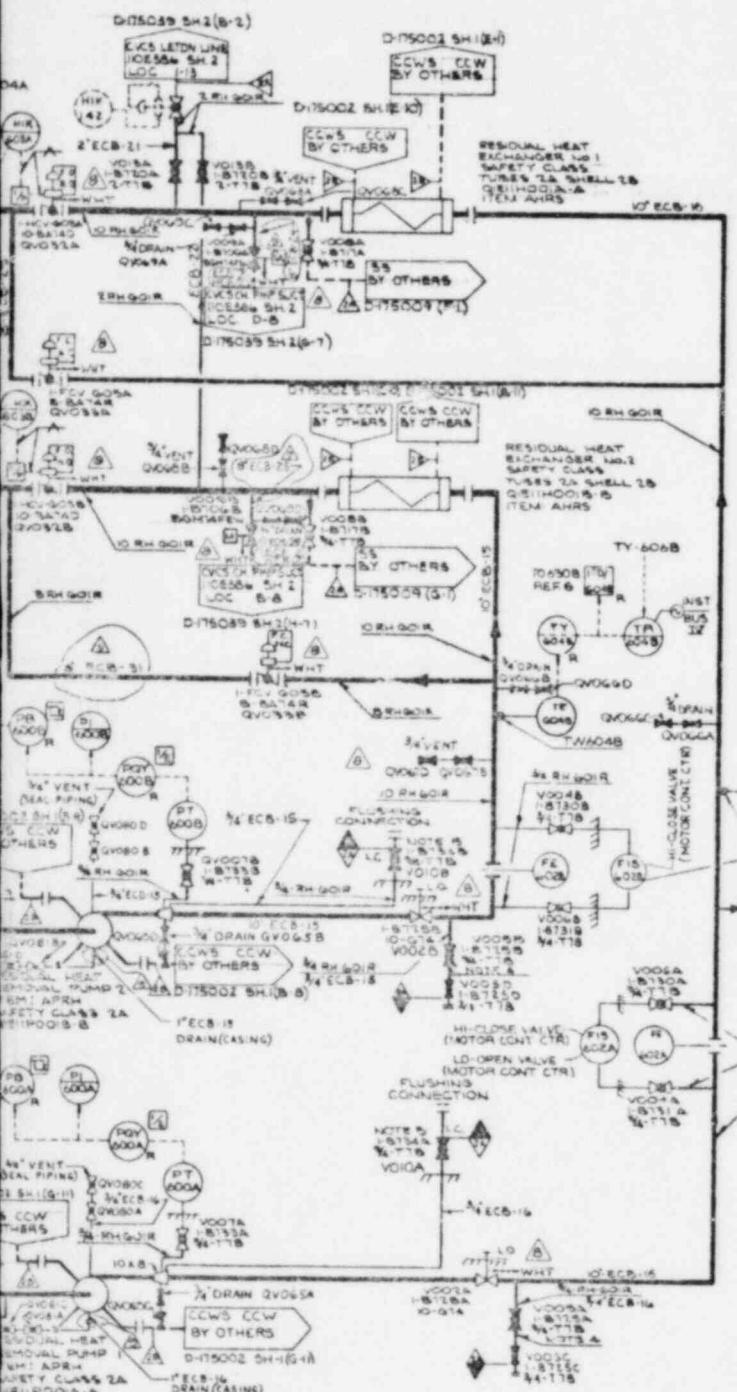








7 ↓ | 8 | 9 | 10 | 11 | 12 | 13 -



**NOTES:**

- 1. VALVE INTERLOCKED WITH REACTOR SYSTEM PRESSURE SIGNAL.
- 4. LOCATE VALVE OUTSIDE OF SHIELD WALL SAPPHIRE. VALVE MUST BEAT A LOWER ELEVATION THAN RHR PIPE TO ALLOW GRAVITY FLOW.
- 5. LOCATE VALVE ABOVE RESIDUAL HEAT REMOVAL PUMP SHIELDING.
- 6. ALL W. ITEM NOS. ARE SHOWN WITHOUT PREFIX ALA.R.C.
- 7. TEMPORARY STRAINER IS PLACED IN SPOOL PIECE DURING INITIAL FLUSHING OPERATION. STRAINER MUST BE REMOVED BEFORE PART START UP.
- 8. MANUAL AND CHECK VALVES 2 INCHES AND UNDER IN OTHERS SCOPE.
- 9. MULTIPLE LOOP POWER SUPPLY (CONTROL BOARD) NOT SHOWN.
- 10. ALL LINE AND VALVE NUMBERS PREFIXED BY QHEII.

#### REFERENCES:

ALPHA REFERENCE ON SHEET NOE-490.

THIS DWG WAS REPRODUCED FROM  
WESTINGHOUSE DWG 110E389

BECHTEL CORPORATION

JOB 7597-03

SOUTHERN SERVICES INC.

FOR

**ALABAMA POWER COMPANY**

JOSEPH M. FARLEY NUCLEAR PLANT UNIT NO. 1  
P&ID DIAGRAM  
RESIDUAL HEAT REMOVAL SYS

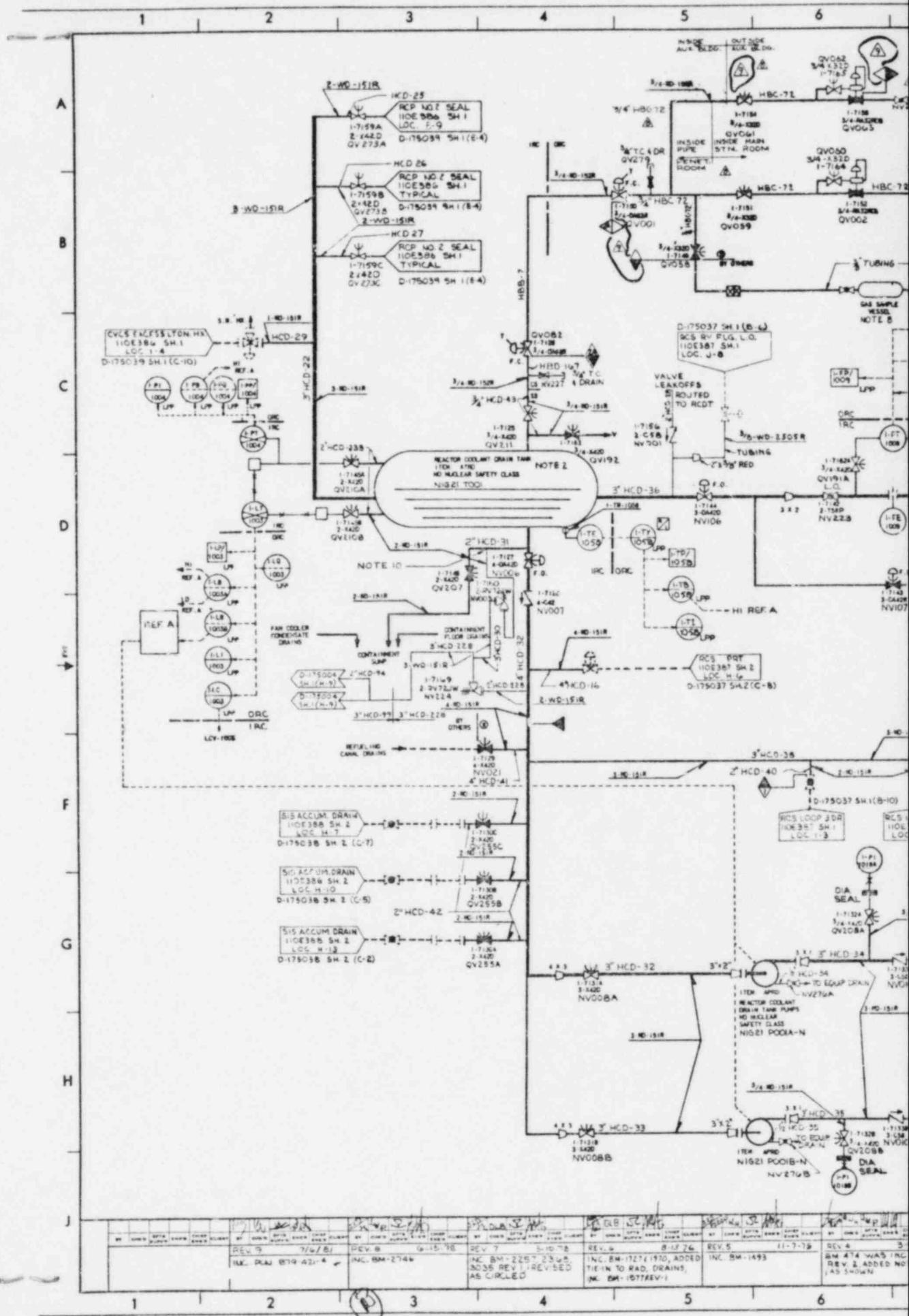
DATE \_\_\_\_\_  
SET UP BY BRUTE'S  
TERMINATES **D-175041** REV 9

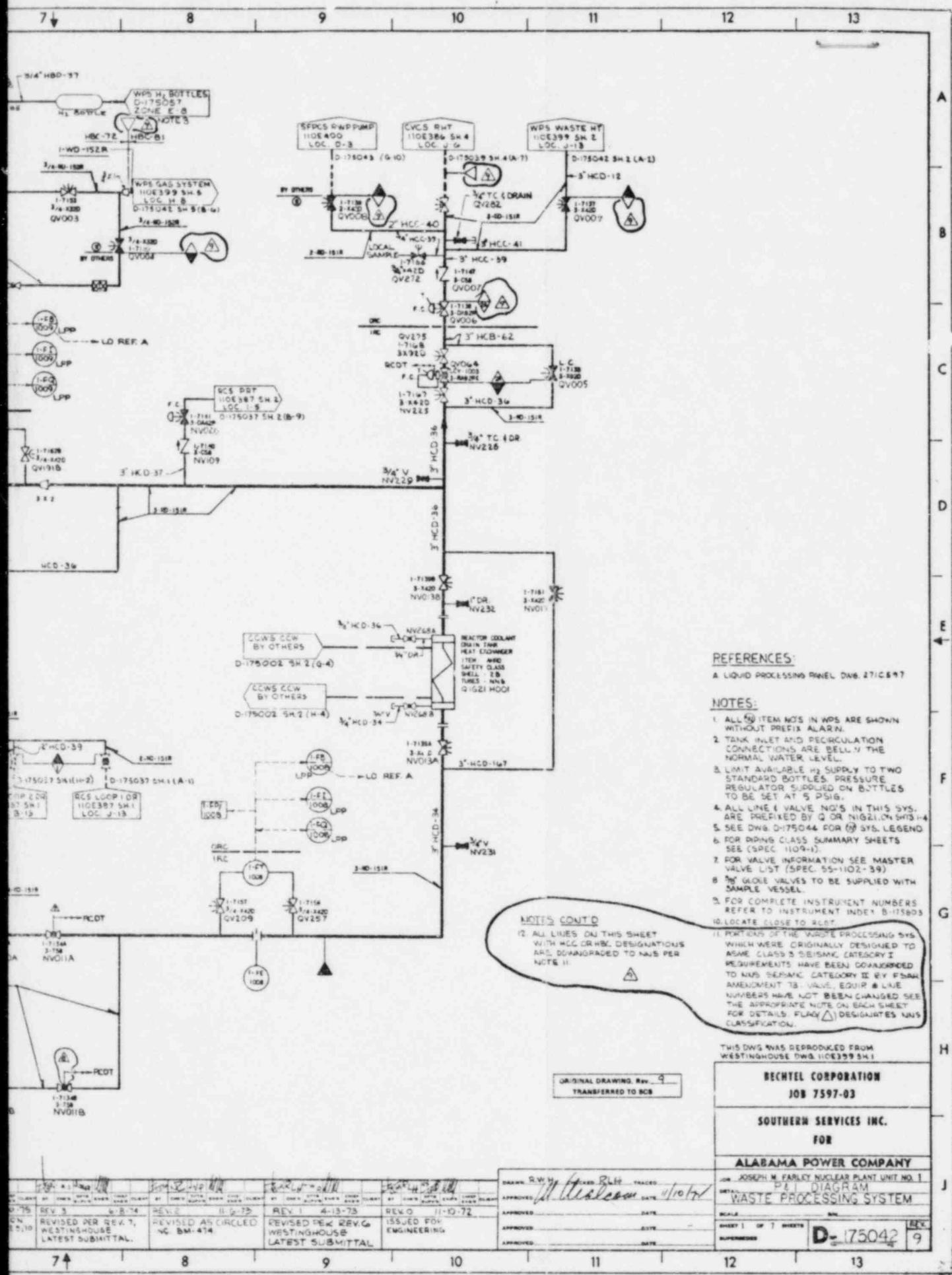
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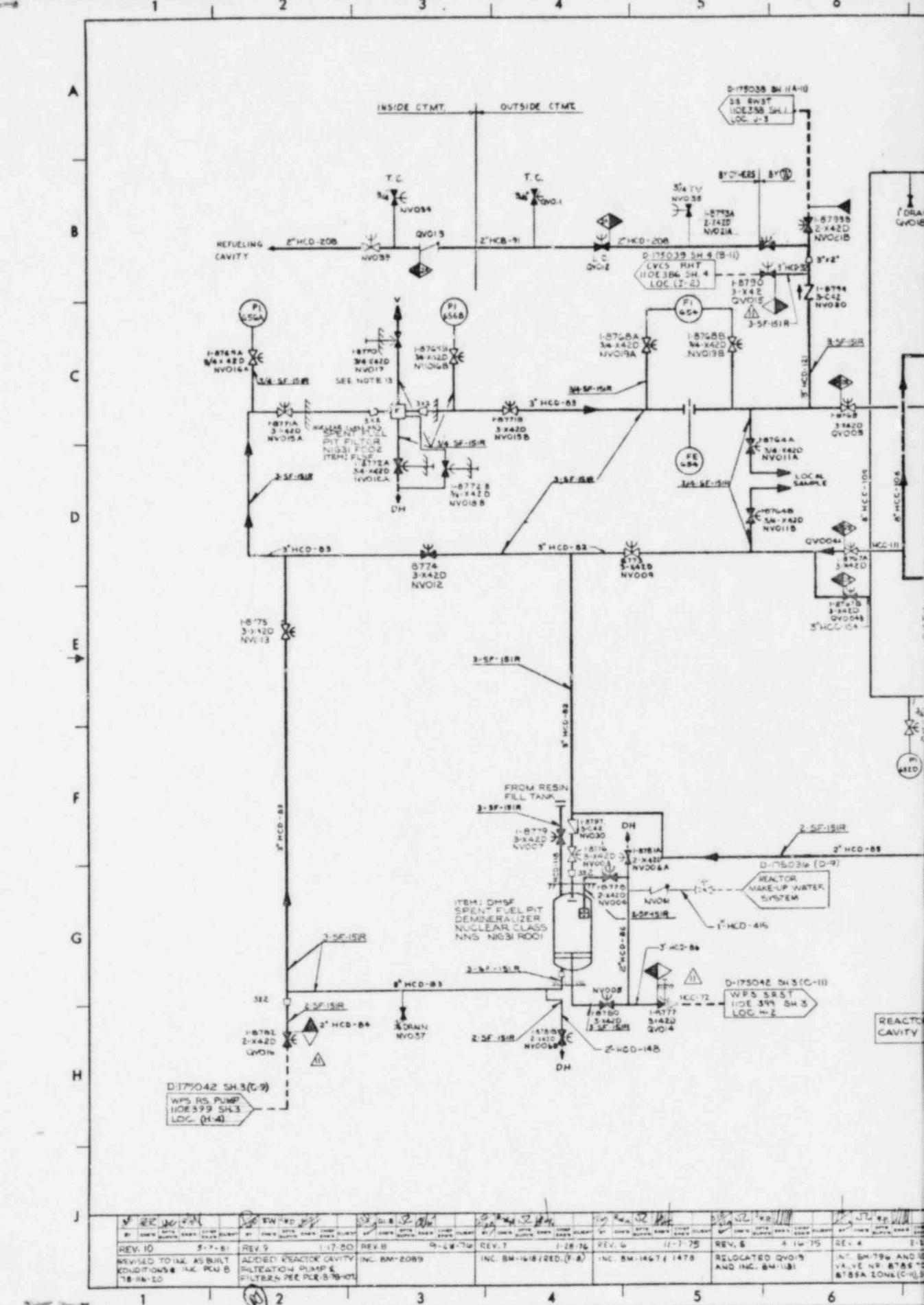
REV. E GT-7-73  
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WESTINGHOUSE  
WATEST SUBMITTAL

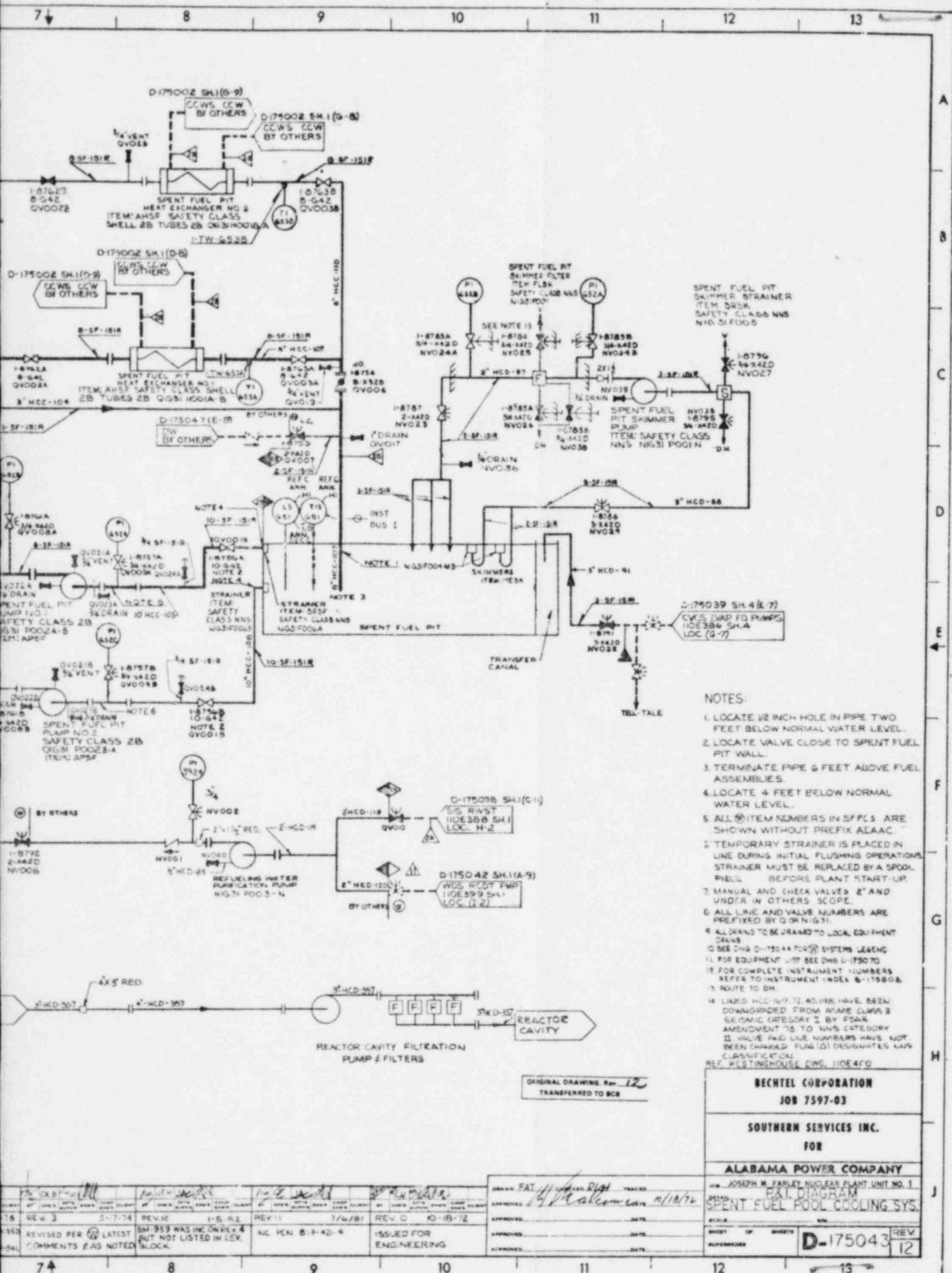
REV. I 2-16-72  
REVISED LINE  
NUMBERS AS CIRCLED

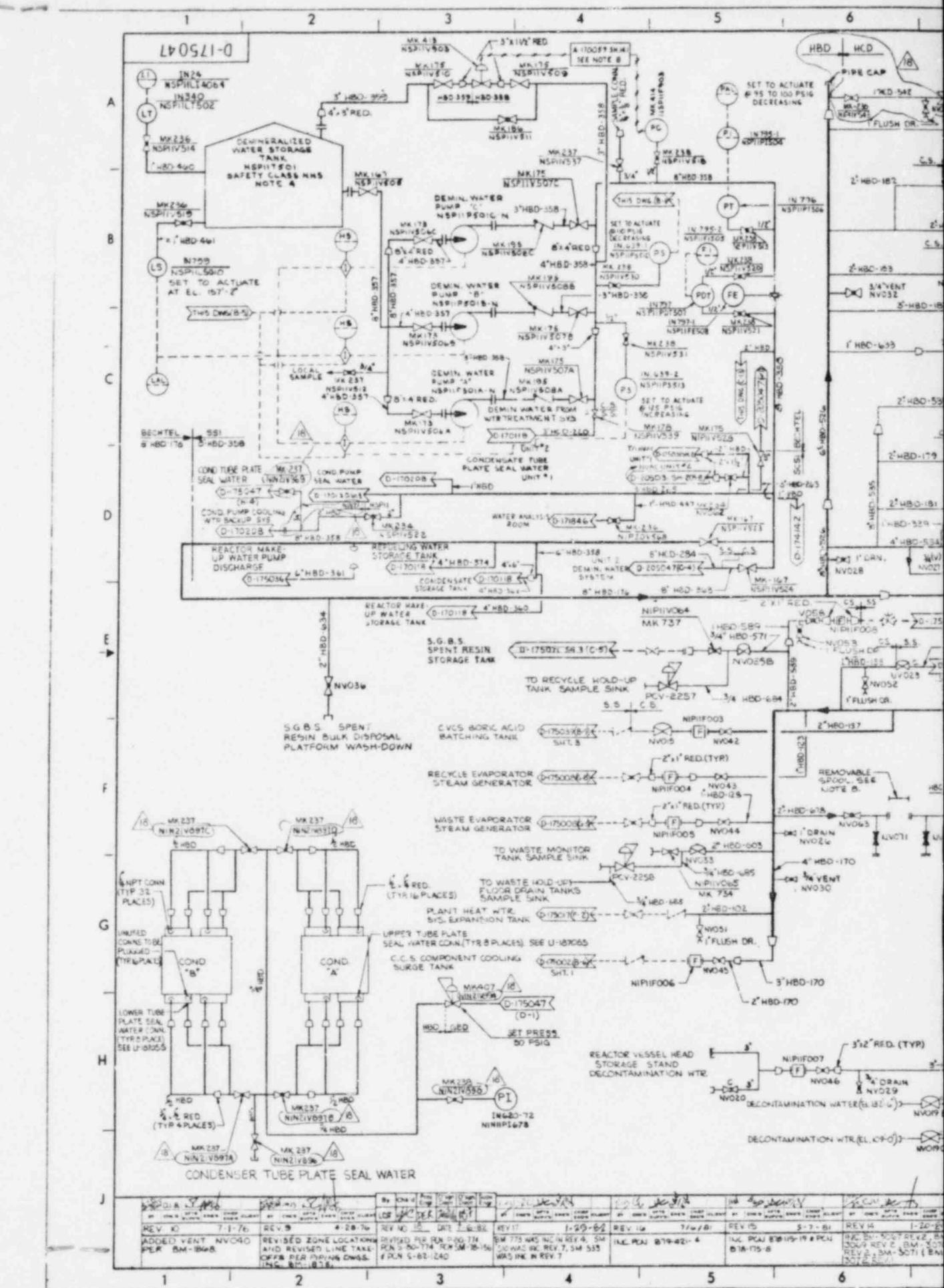
REV. Q 1-2-78  
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ENGINEERING

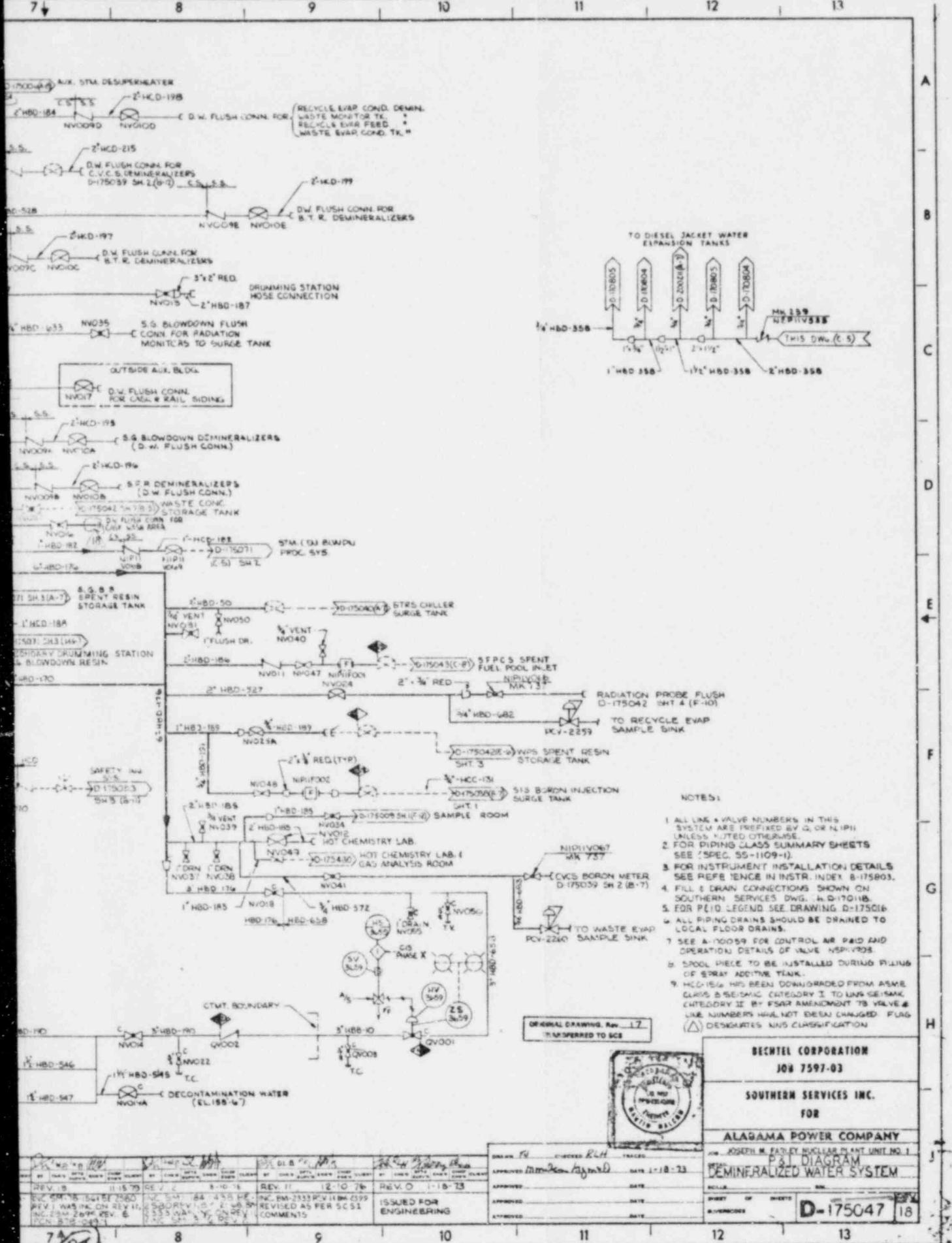












REV. 15	11-15-73	REV. 17	8-10-73	REV. 11	12-10-73	REV. 0	1-15-73
REV. 1 WAS INC. IN REV. 10.				REVISED AS PER SC51			
REV. 1 WAS INC. IN REV. 10.				REVISED AS PER SC51			
ISSUED FOR ENGINEERING COMMENTS							

