50-354

Thomas J. Martin
Vice President
Engineering and Construction

Public Service Electric and Gas Company 80 Park Plaza Newark, N.J. 07101 201/430-8316

October 21, 1982

Mr. Ronald C. Haynes, Administrator U. S. Nuclear Regulatory Commission Office of Inspection and Enforcement Region I 631 Park Avenue King of Prussia, Pennsylvania 19406

Dear Mr. Haynes:

LIMITORQUE VALVE OPERATORS SIGNIFICANT CONSTRUCTION DEFICIENCY HOPE CREEK GENERATING STATION

On June 19, 1981, a verbal report was made to Region I, Office of Inspection and Enforcement representative, Mr. R. Gallo, advising of a significant deficiency concerning limitorque valve operators. On July 17 and November 19, 1981, written reports were submitted to your office. The following information is provided to update the above reports in accordance with the requirements of 10CFR50.55(e).

- 1. Based on the results of a sample inspection of limitorque operators on-site, we conclude that the scope of rework involved is less than originally anticipated. Consequently, inspection and rework as required of the limitorque operators is scheduled to be done during the cable pulling and termination phase of installation.
- Instructions governing this inspection and rework will be included in the cable termination work procedure scheduled for issuance by December 31, 1982.
- 3. Quality Control inspection and verification of rework for safety related limitorque operators will be documented on Inspection Reports provided for this purpose.

10/21/82

4. The NRC Resident Inspector will be informed when the limitorque inspection/rework activities commence.

Very truly yours,

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cc: Office of Inspection and Enforcement
Division of Reactor Construction - Inspection
Washington, D. C.

NRC Resident Inspector - Hope Creek P. O. Box 241 Hancocks Bridge, NJ 08038