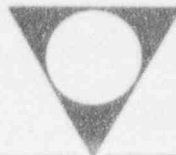


Velan Valve Corporation

Ave "C"
Gripwold Industrial Park
Williston, Vermont 05495

Tel: (802) 863-2562
Telex: 00-954613
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VELAN

Apr 25, '94.

Letter Ref: BN-PART21-001

Document Control Desk
US NRC
Washington, DC 20555

Subject: Quality Alert of 6" Velan Globe Valves

Gentlemen,

The attached transcript is being sent for your information. It has been sent to following Utilities:

Boston Edison Co.:	Pilgrim	293
Consumers Power Co.:	Palisades	252
Entergy Op.:	ANO	313 3608
Florida Power & Light:	St. Lucie	335
	Turkey Point	250,251
Northeast Utilities:	Millstone	249,332,423
Toledo Edison Co.:	Davis Besse	346

We trust this meets with your acceptance. Should additional information be required, please feel free to contact B. Nilsson at 514-748-7743, Ext.241.

Sincerely yours,

Velan Valve Corp.

B. Nilsson
Mgr. Nuclear Div.

9405050347 940425
PDR ADOCK 05000245
S PDR

MEMBER OF VALVE MANUFACTURERS ASSOCIATION (VMA)

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FROM: BERT NILSSON

VELAN VIA FAX

FAX NO: 514-342-2311

PHONE NO.: 514-748-7743, ext 241

No. of Pages: 1

Message No.: BN-P21-001-0000

Page Number : 1

Date : Apr 25, '94

TO : C
FAX NO.: #

ATTENTION:
COPIES TO:

QUALITY ALERT! QUALITY ALERT!

SUBJECT: 6" Globe Valve Stem Antirotation Key.

According to our records there is a possibility that we have supplied 6" Forged Steel Globes where a design change was made to key slot in stem. The change consisted of that groove for key was made deeper in order to increase strength. Unfortunately detail drawing was not corrected accordingly.

Based on information that we have been able to obtain, keys which were supplied with original valves were made to fit the deeper key slot. Therefore valve will function as long as the original modified key is still present.

In the event that key has been replaced, and this replacement key was made in accordance with detail drawing, key may fail when called upon to perform its intended function. If at any time you have installed a new key, we request that verification be made of key and key slot in stem to ensure that a proper fit exist.

Should additional information be required, please do not hesitate to contact us.

B. Nilsson