

OCT 19 1982

Docket No. 50-461

Illinois Power Company  
ATTN: Mr. W. C. Gerstner  
Executive Vice President  
500 South 27th Street  
Decatur, IL 62525

Gentlemen:

This letter confirms the discussion on October 6, 1982, between Mr. H. Livermore, Senior Resident Inspector, and members of your staff regarding our concurrence in a limited resumption of the work addressed in our Confirmatory Action Letter to you of September 1, 1982 (Stop Work Action 010). The scope of this resumption of work is limited to the conducting of non-destructive examinations on refueling bellows as described in your plan dated September 24, 1982. Our concurrence is based on the understanding the examinations will commence only after completing changes to your plan to require the following:

1. Incorporation of previously identified radiographic discontinuities into weld maps.
2. Identification of the results of the nondestructive examinations on maps by type of discontinuity (e.g., lack of penetration, lack of fusion, cracks, etc.).
3. Witnessing by Baldwin Associates (BA) Technical Services of weld flat-topping and mapping. BA Technical Services NDE inspectors shall witness and document results of the ultrasonic testing for the first two butt welds on each flange, that is, vertical, top horizontal, and bottom horizontal.

We will gladly discuss any questions you may have concerning this matter.

Original signed by  
James G. Keppler

James G. Keppler  
Regional Administrator

cc:  
DMB/Document Control Desk (RIDS)  
Resident Inspector, RIII  
Karen Borgstadt, Office of  
Assistant Attorney General  
Gary N. Wright, Manager

Nuclear Facility Safety

OFFICE → Jan. Kodner, Attorney for  
SURNAME → Prairie Alliance

RIII  
Jablonski/jk  
10/15/82

RIII  
Hayes  
10/ /82

RIII  
Knop  
10/ /82

RIII  
Spessard  
10/15/82

RIII  
Davis/Keppler  
10/ /82

8210260204 821019  
PDR ADDCK 05000461  
A PDR

OFFICIAL RECORD COPY