

DCS  
APR 21 1994

Docket No. 50-245

Mr. John F. Opeka  
Executive Vice President - Nuclear  
Northeast Nuclear Energy Company  
P.O. Box 270  
Hartford, Connecticut 06141-0270

Dear Mr. Opeka:

SUBJECT: INSPECTION REPORT NO. 50-245/94-13

This refers to the safety inspection conducted by Mr. C. Sisco of this office from March 28 through March 31, 1994, at Millstone Station in Waterford, Connecticut. The inspection focused on performance observations of ongoing outage activities in the control room and in the plant. The preliminary findings were discussed with Mr. Haynes and members of your staff.

The inspector concluded that replacement parts were modified for installation without the appropriate design change evaluation and documentation in violation of NRC requirements, as specified in the enclosed Notice of Violation (Notice). In accordance with the NRC enforcement policy, this violation has been categorized as a Severity Level IV violation. You are required to respond to this letter and should follow the instructions specified in the enclosed Notice when preparing your response.

In addition to the violation, the inspector noted examples of poor attention to detail, including clogged room ventilation filters, damaged electrical wiring housings, an incorrect work order, and an inaccurate control room drawing. While these examples did not have any direct, adverse impact on safety and may represent isolated instances in different areas, we encourage you to review these incidents and to ensure that poor attention to detail is not representative of your operational activities.

We appreciate your cooperation.

Sincerely,

*Original Signed By:*

Glenn W. Meyer, Chief  
PWR & BWR Sections, OB  
Division of Reactor Safety

9404290004 940421  
PDR ADDCK 05000245  
G PDR

TEU 11

APR 21 1994

Mr. John F. Opeka

2

Enclosures:

1. Appendix A, Notice of Violation
2. Inspection Report No. 50-245/94-13

cc w/encls:

S. E. Scace, Vice President, Nuclear Operations Services  
D. B. Miller, Senior Vice President, Millstone Station  
J. P. Stetz, Vice President, Haddam Neck Plant  
H. F. Haynes, Nuclear Unit Director  
R. M. Kacich, Director, Nuclear Planning, Licensing, and Budgeting  
J. Solymossy, Director, Nuclear Quality and Assessment Services  
Gerald Garfield, Esquire  
Nicholas Reynolds, Esquire  
K. Abraham, PAO (2)  
Public Document Room (PDR)  
Local Public Document Room (LPDR)  
Nuclear Safety Information Center (NSIC)  
NRC Resident Inspector  
State of Connecticut SLO

bcc w/encls:

Region I Docket Room (with concurrences)  
J. Wiggins, DRS

bcc w/encls (VIA E-MAIL):

J. Stolz, NRR/PD I-4  
V. McCree, OEDO  
J. Andersen, NRR  
M. Shannon, NRR/ILPB

RI:DRS  
Sisco/dmg  
*AKC REC CES*  
04/15/94

RI:DRS  
Meyer *[Signature]*  
04/1/94

RI:DRS (INDEPENDENT REVIEW)  
BURRITT  
*[Signature]*  
04/21/94

OFFICIAL RECORD COPY A:MS19413.INS