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p1:03  
USNRC REGION II  
ATLANTA, GEORGIA

September 28, 1982

United States Nuclear Regulatory Commission  
Office of Inspection and Enforcement  
Region II - Suite 3100  
101 Marietta Street  
Atlanta, Georgia 30303

File: X7BG10  
Log: GN-192

Reference: 50-424/82-16  
50-425/82-16

Attention: H. C. Dance

Gentlemen:

The Georgia Power Company wishes to submit the following information concerning the violations discussed in your inspection report 50-424/82-20 and 50-425/82-20.

We concur with the finding identified concerning inadequate visual inspection procedure for piping butt welds. The reason the inspection procedure did not address the transition between different wall thicknesses is that it was inadvertently overlooked during procedure preparations.

Contractor procedure x-18 has been revised to address transition between different wall thicknesses. Where transitions in thickness are involved, the required information is to be included on the welding technique sheet. An investigation has been made to identify any other similar conditions. The items identified in inspection report 82-20 along with similar conditions identified during our investigation have been documented by nonconformance reports.

Full compliance will be achieved by October 15, 1982.

We concur with the finding identified concerning failure to follow procedures for removal of arc strikes. The reason for the violation was failure by personnel to properly follow procedures.

Arc strikes removal records have been initiated per procedure for the identified items. In addition, a nonconformance report has been prepared to document all action taken.

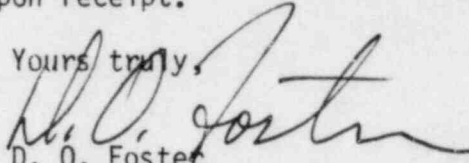
H. C. Dance  
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The procedure is being reviewed with all inspectors to insure inspector familiarity with the procedure. Craft personnel are also being reinstructed in the procedural requirements regarding arc strikes.

Full compliance will be achieved by September 29, 1982.

This response contains no proprietary information and may be placed in the NRC Public Document Room upon receipt.

Yours truly,



D. O. Foster  
Vice President and General Manager

CWH/DOF/mau

xc: U. S. Nuclear Regulatory Commission  
Attn: Victor J. Stello, Jr., Director  
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