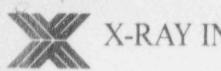
X-R-I



X-RAY INDUSTRIES, INC.

Hays

March 28, 1994

Mr. John A. Grobe Chief Nuclear Regulatory Commission Region III Nuclear Materials Safety Branch 801 Warrenville Road Liste, Illinois 60532-4251

License Number: 21-05472-01 Ref. Docket Number: 030-04837

Dear Mr. Grobe:

The purpose of this letter is to submit XRI Testings corrective action in reference to your letter of March 17, 1994.

Item 1. (Failure to preform management survey on Assistant Radiation Safety Officer)

Due to the lack of field work done by this facility, all gamma work is preformed in-house. However, because the Assistant Radiation Officer is only periodically involved with gamma radiography in-house, rather than on a day to day basis, it is one of those items that fell through the cracks.

Corrective Action: Management Surveys have been preformed on Richard Bourdon and Level III Supervisor Tom Landauer. Even though, only in-house work is preformed, this will be standard operating procedure on a quarterly basis, to ensure XRI Testing maintains compliance. (See Attachment #1.)

Item 2. (Failure of radiographic exposure devices to have Company name, address and phone number labels attached)

Although the exposure devices did in fact fail to show company name, address and phone number on an attached label, it does have the Corporation I.D. Tag. However, this tag does not have phone number on it.

Corrective Action: Identification tags have been acquired and attached to all isotope cameras. Information on tag states Company's Name, Address and Phone Number.

If you have any further questions, please call me.

Thank you,

Larry Redhage

Corporate Quality Systems Manager

& NRC Records Administrator

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X-R-I TESTING DIVISION OF X-RAY INDUSTRIES, INC.

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ATTACHMENT # 1

500 West Fourth St. Lima OH 45804 4197 725 1288

MANAGEMENT SURVEY - FIELD GAMMA RADIOGRAPHY

		MATERIAL PROPERTY AND ADDRESS OF THE PARTY O
JOB NUMBER: 6 5164	DATE: 3-22-94	
CUSTOMER: Wassuls Co.	TIME: 1:00pm	
	WEATHER: Indoors	
LOCATION: XRI TESTING Tron	Mi	
JOB CONTACT: Randy		
RADIOGRAPHER: R Bourdon		/
ASSISTANT RADIOGRAPHER: N/4		
	YES	NO
CONTROLLED AREA BARRICADED (Camma	Cell X	
SIGNS POSTED (Quan. 2) (Condition	good) X	***
FILM BADGE & DOSIMETER ON PERSON	×	
CALIBRATED & OPERABLE SURVEY METER AT SITE,	s/N 142 X	
BACKUP SURVEY METER AT SITE	s/N 264 X	
TRUCK SURVEY (prior to movement to job site) COMPLETED K/A	AND STREET, ST
OPERATING & PROCEDURE MANUAL IN POSSESSION	×	
EQUIPMENT IN USE:		
CAMERA MODEL # Tech 005 660 S/N	3264 COLLIMATOR USED YE	5
BYPRODUCT MATERIAL In 192 S/N		
PERIMETER RADIATION DOSE READINGS AT CONTRO	10	2 MR/HR.
OTHER COMMENTS:		
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SURVEY MADE BY:	ACICNOWLEDGED BY	·)
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(313) 300-8484 (010) 399-4300 (419) 222 1288

500 West Fourth St.

MANAGEMENT SURVEY - FIELD GAMMA RADIOGRAPHY

	And the design of the second s
JOB NUMBER: 6 5167	DATE: 3-23-94
CUSTOMER: Delvan STeel Casting	TIME: 3:00pm
	WEATHER: Indoors
LOCATION: XRI TESTING Tro	
JOB CONTACT: Bob STEIMER	
RADIOGRAPHER: Thondauer	
ASSISTANT RADIOGRAPHER:	
CONTROLLED AREA BARRICADED (Gama	a Cell) YES NO
SIGNS POSTED (Quan. 2) (Condition_	9000
FILM BADGE & DOSIMETER ON PERSON	
CALIBRATED & OPERABLE SURVEY METER AT SITE	2, S/N 142 ×
BACKUP SURVEY METER AT SITE	s/N 264 X
TRUCK SURVEY (prior to movement to job sit	e) COMPLETED V/A
OPERATING & PROCEDURE MANUAL IN POSSESSION	· ×
EQUIPMENT IN USE:	
CAMERA MODEL & Gamma Ind UT-50 S/N	50-8 COLLIMATOR USET NO
BYPRODUCT MATERIAL CO-60 S/N	OSSOIC CURIE STRENGTH 38 a.
PERIMETER RADIATION DOSE READINGS AT CONTR	ROLLED AREA 10 FT. < 2 MR/HR.
OTHER COMMENTS:	
	The second secon
SURVEY MADE BY:	ACKNOWLEDGED BY:
X1ehren	Letter 97 But