

#### UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

March 25, 1994

MEMORANDUM FOR:

Martin J. Virgilio, Acting Director

Division of Systems Safety and Analysis Office of Nuclear Reactor Regulation

FROM:

Conrad E. McCracken, Chief

Plant Systems Branch

Division of Systems Safety and Analysis

SUBJECT:

SUMMARY OF MARCH 16, 1994, MEETING BETWEEN NRC STAFF AND

NUCLEAR ENERGY INSTITUTE REPRESENTATIVES CA INDUSTRY

THERMO-LAG TEST PROGRAM

On March 16, 1994, staff members of the Office of Nuclear Reactor Regulation (NRR) met with representatives of the Nuclear Energy Institute (NEI), formerly Nuclear Management and Resources Council (NUMARC), to discuss Thermo-Lag issues. Enclosure 1 is a list of attendees.

During this meeting, NEI representatives explained that NUMARC had merged with the U. S. Council for Energy Awareness (USCEA), the American Nuclear Energy Council (ANEC) and the Edison Electric Institute (EEI) to form the Nuclear Energy Institute (NEI). Following a brief overview of the meeting agenda, NEI presented the preliminary results of NEI Thermo-Lag Phase 2 test program (Enclosure 2 and 3). The test results led NEI to conclude that most upgrades performed as anticipated, but while the test results for one-hour upgrades appear to meet the NEI acceptance criteria, three-hour upgrades did not. The staff concluded that, based on test results, upgrades of 3-hour barriers did not provide satisfactory results and suggested that alternative solutions may have to be considered. Phase 2 test reports have not yet been submitted to the staff for review.

NEI presented its draft Application Guide to Evaluate Thermo-Lag Fire Barriers. Several handouts were distributed by NEI during the course of the presentation (Enclosures 4, 5, and 6). One of the handouts (Enclosure 7) illustrates the kind of evaluation licensees may generate by following the Application Guide methodology for comparing tested to installed configurations. NEI plans to give guidance on the use of the Application Guide to licensees during an industry workshop scheduled for April 20-21, 1994. NEI emphasized the importance of obtaining feedback from the staff and stated their intention to incorporate staff comments in the Application Guide prior to the workshop. NEI invited the staff to attend the workshop. The staff raised a number of questions and concerns about the Application Guide and agreed to try to have written comments to NEI by April 8, 1994, to support the workshop.

The staff distributed copies of Information Notice 94-22 "Fire Endurance and 003033 × Other 7 Numther + Other Greeting Ampacity Derating Test Results for 3-hour Fire Rated Thermo-Lag 330-1 Fire Barriers", and informed attendees that GL 86-10 Supplement 1 was under Commission review and expected to be issued shortly.

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RETURN TO REGULATORY CENTRAL FILES

During the closing remarks, participants discussed the upcoming June meeting with the Advisory Committee on Reactor Safeguards and the agenda of the NRR/NEI senior management meeting scheduled for April 8, 1994.

#### Original signed by

Conrad E. McCracken, Chief Plant Systems Branch Division of Systems Safety and Analysis

Enclosures: As stated

cc w/out enclosures: J. Colvin, NUMARC

#### DISTRIBUTION W/ENCLOSURES:

Central File SPLB TSI File NRC PDR GMulley, OIG EPawlik, RIII/01

SPLB: DSSA SPLB: DSSA DOudinot SWest 3/25/94 3/15/94 [G:\THERMOLA\ZSMAR16.DO]

#### DISTRIBUTION W/OUT ENCLOSURES:

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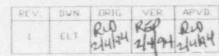
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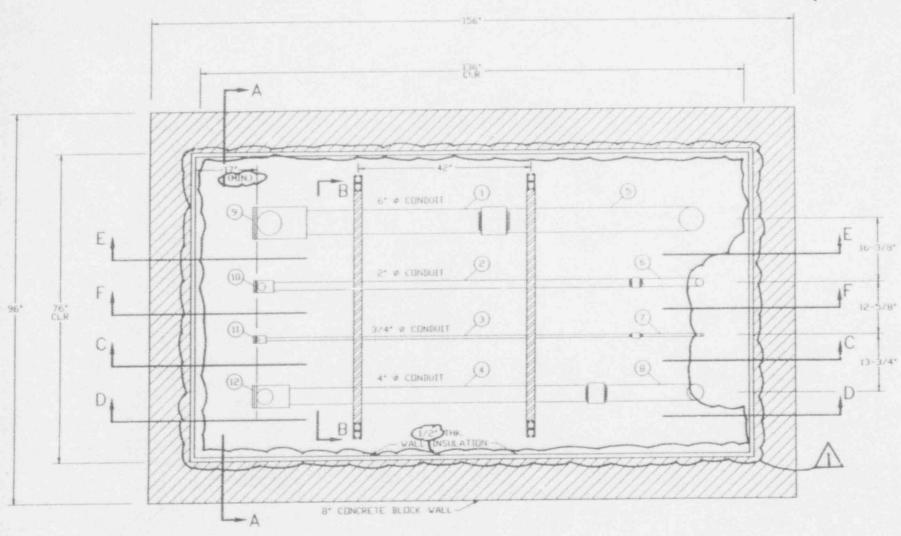
#### ATTENDANCE

Name	Organization	Phone No.
Marsha Gameroni Loren Plisco Morton Fleishman Daniele Oudinot Amarjit Singh Jan MacGregor Patrick Madden Edward Connell Ronaldo Jenkins Steven West Conrad McCracken Alex Marion Biff Bradley Morris Schreim Rick Dible Cal Banning Theresa Sutter Rubin Feldman James J Raleigh	NRR/NRC OEDO OCMKR NRR NRR NRR/SPLB Winston and Strawn NRR/SPLB NRR/SPLB NRR/SPLB NRR/SPLB NRR/SPLB NRR/SPLB NRR/SPLB NUMSRC/NEI NEI NUMARC/NEI VECTRA VECTRA Bechtel TSI Southern Technical Services	301-504-3024 301-504-3024 301-504-1850 301-504-1237 202-371-5798 301-504-2854 301-504-2854 301-504-2858 301-504-2873 202-739-8080 202-739-8083 202-739-8083 202-739-8083 202-739-8083 202-739-8083 301-417-8818 314-349-1233 301-652-2500

## NE THERMO-LAG TEST PROGRAM RESULTS

• TEST 2-1 BASELINE CONDUITS 1 HOUR





#### NOTES

- L DIMENSIONS WITH ASTERISK ( \* ) ARE NONCRITICAL AND PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES.
- 2. ALL DITHER DIMENSIONS HAVE WORKING TOLERANCE OF \*/- 2" UND.
- 3 DENOTES BILL OF MATERIAL ITEM NO. (SEE SH 11)
- 4 REFER TO BWG 0784-00001-B-000 FOR REVISION HISTORY, DESIGN CHANGE STATUS AND USE DESIGNATION
- 5 INSTRUMENTATION REQUIREMENTS THERMOCOUPLES SHALL BE INSTALLED AT 6' INTERVALS ACOND THE BOTTOM EXTERNAL SURFACE OF ALL CONDUITS AND FITTINGS. THERMOCOUPLES SHALL ALSO BE INSTALLED AT 6' INTERVALS ALONG A #8 AVG BARE COPPER CONDUCTOR LOCATED INSIDE EACH CONDUIT ASSEMBLY.

ABB IMPELL CORP. PROJ. NO. 0784-00001

NUMARC PHASE 2 TEST PROGRAM

BMC 0284-00001-D-001 2H 5

TEST 2-1 (CI-A-75a/CI-A-2a/CI-A-4a/CI-A-6a)

FIG. 2 PLAN VIEW -BELDW DECK

#### • TEST 2-1 BASELINE CONDUITS 1 HOUR

- ♦3/4", 2", 4" AND 6" DIAMETER CONDUITS
- \*PRE-BUTTERED JOINTS
- \*RESULTS:
  - » 3/4" EXCEEDED SINGLE MAX. AND AVERAGE TEMPERATURE CRITERION AT 27 MINUTES
  - » 2" EXCEEDED AVERAGE TEMPERATURE CRITERION AT 39 MINUTES
  - » 4" EXCEEDED AVERAGE TEMPERATURE CRITERION AT 48 MINUTES

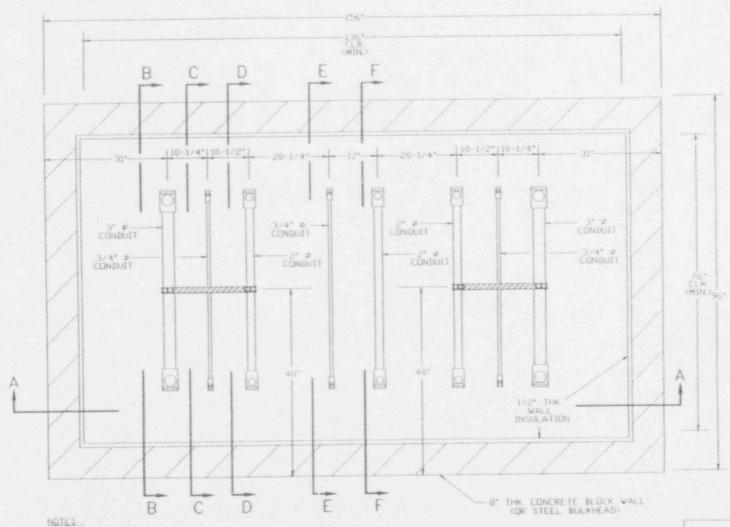
#### • TEST 2-1

- \*Results (Cont.)
  - » 6" EXCEEDED AVERAGE TEMPERATURE CRITERION AT 50 MINUTES
  - » SATISFACTORY BARRIER CONDITION FOLLOWING HOSE STREAM TEST FOR 2", 4" AND 6" CONDUITS
  - » BARRIER OPENING FOLLOWING HOSE STREAM TEST FOR 3/4"

4

• TEST 2-2 BASELINE AND UPGRADE BOX CONFIGURATION AROUND CONDUITS AND OUTDOOR CONDUIT APPLICATIONS- 1 HOUR

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- 2 ALL DIHER DIMENSIONS HAVE WORKING TOLERANCE DE +/- 2" UND
- ) DENDIES BILL OF MATERIAL ITEM NO ISEE SH 134 AND 138
- 4. REFER TO DWG. 0784 00001 D-000 FOR RESISTON HISTORY, DESIGN CHANGE STATUS AND USE DESIGNATION
- 5 INSTRUMENTATION REQUIREMENTS THERMOCJUPLES SHALL BE INSTALLED AT 6' INTERVALS ALONG THE BOTTOM EXTERNAL SURFACE OF ALL CONDUITS AND FITTINGS THERMOCOUPLES SHALL ALSO BE INSTALLED AT 6' INTERVALS ALONG A

ABB IMPELL CORP. PROJ NO 0784-00001

NUMARC PHASE 2 TEST PROGRAM

BWG 0784-00001-D-002 SH 3 REV 0

TEST 2-2 (BI-A-Co/CI-E-75s/ CI-E-2s/BI-B-Cox)

FIG. 3 PLAN VIEW - BELOW DECK

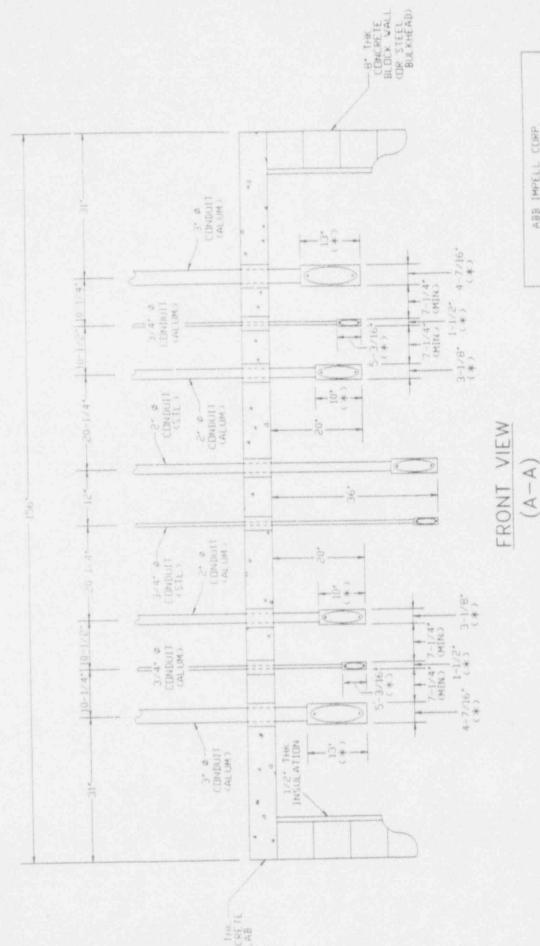


ABB IMPELL CORP.
PROJ. NO. 0784-00001
NUMARC PHASE & TEST PROGRAM
DVG. 0784-00001-D-602 SH
REV.0
TEST &-2
CBI-A-Co/CI-E2
CI-E-25/BI
FIG. 4 - FRONT

NOTES

I DIMENSITATS WITH ASTERISK CAS ARE NONCRITICAL AND PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES.

2 ALL DIRER DIMENSIONS HAVE WORKING TOLERANCE OF +7- 2" UND

O - DENGTES BILL OF MATERIAL ITEM NO (SEE SH. 134 AND 138)

4 REFER TO DWG 0764-00001-0-000 FOR REVISION HISTORY, DESIGN CHANGE STATUS AND USE DESIGNATION.

- TEST 2-2 BASELINE AND UPGRADE BOX CONFIGURATION AROUND CONDUITS AND OUTDOOR CONDUIT APPLICATIONS- 1 HOUR
  - \*3/4", 2" AND 3" DIAMETER CONDUITS IN EACH BOX
  - \*3/4" AND 2" DIAMETER CONDUITS FOR OUTDOOR APPLICATIONS W/ PRE-BUTTERED JOINTS
  - \*BASELINE BOX: PRE-BUTTERED 1/2"
    PANELS
  - ♦ UPGRADE BOX: POST-BUTTERED 1/2"
    PANELS WITH STRESS SKIN AND TROWEL
    GRADE REINFORCED AT JOINTS

- TEST 2-2 (Cont.)
  - **\*BOXES HILTI BOLTED TO CONCRETE SLAB**
  - **♦ RESULTS:** 
    - » ALL CONDUIT TEMPERATURES IN
      BASELINE AND UPGRADE BOX
      APPLICATIONS MAINTAINED
      ACCEPTABLE TEMPERATURES FOR ONE
      HOUR
    - » 3/4" OUTDOOR APPLICATION CONDUIT EXCEEDED AVERAGE TEMPERATURE CRITERION AT 26 MINUTES

#### TEST 2-2

- ◆RESULTS (Cont.)
  - » 2" OUTDOCR APPLICATION CONDUIT EXCEEDED AVERAGE TEMPERATURE CRITERION AT 35 MINUTES
  - » SATISFACTORY BARRIER CONDITION FOLLOWING HOSE STREAM TEST FOR THE UPGRADED BOX AND 2" OUTDOOR CONDUIT BARRIER APPLICATION
  - » 3/4" OUTDOOR APPLICATION CONDUIT EXHIBITED BURN THROUGH AND THE BASELINE BOX HAD OPENINGS AT JOINTS FOLLOWING THE HOSE STREAM TEST

• TEST 2-3 BASELINE CONDUITS 3 HOUR

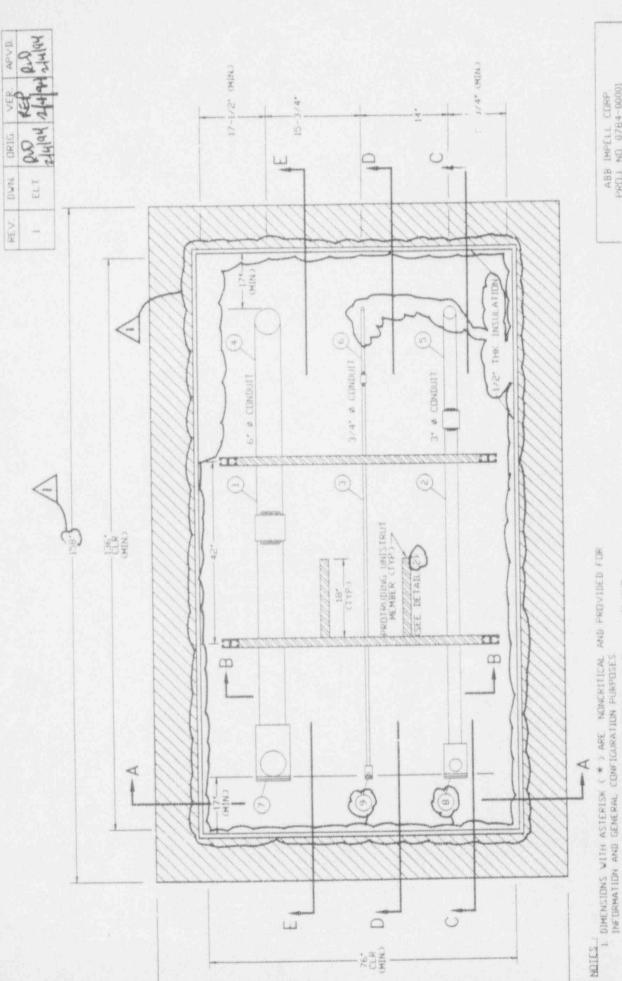


ABB IMPELL CORP
PROJ NO 0784-00001
NUMARC PHASE & TEST PROGRAM
DVG 0784-06091-D-003 SH 2
REV.1
TEST 2-3
CC3-A-750/C3-A-3u/C3-A-5a>
FIG 2 PLAN VIEW -BELDV DECK

STRINGENTATION REQUIREMENTS - FRENCH BIRLES SHALL BE TRAINLED AT CONDUITS AND FITTINGS. FRENCHCOUPLES SHALL ALSO BE INSTALLED AT G. INTERVALS ALDRO A BANG BARE CORPER CONDUCTOR LOCATED INSIDE EACH CONDUIT ASSEMBLY A FIND PORTRAINMENT INFINITE MEMBER DETAIL SEE SHID

4 REFER TO DATE 0784-00001-D-000 FOR REVISION HISTORY DESIGN CHANGE

STATUS AND USE DESIGNATION

2" UND

ALL DTHER DIMENSIONS HAVE WORKING TOLERANCE OF +/-

3 O - DENDTES BILL OF MATERIAL ITEM NO CSEE SH ID

### • TEST 2-3 BASELINE CONDUITS 3 HOUR

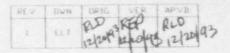
- +3/4", 3" AND 6" DIAMETER CONDUITS
- ◆PRE-BUTTERED JOINTS
- \*RESULTS:
  - » 3/4" EXCEEDED AVERAGE TEMPER-ATURE CRITERION AT 63 MINUTES AND SINGLE MAX. TEMPERATURE CRITERION AT 69 MINUTES
  - » 3" EXCEEDED SINGLE MAX. TEMPER-ATURE CRITERION AT 91 MINUTES AND AVERAGE TEMPERATURE CRITERION AT 99 MINUTES

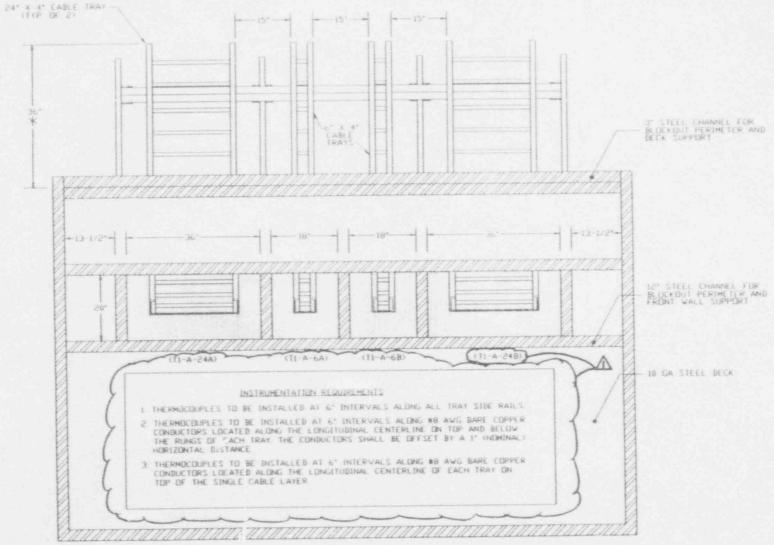
10

- TEST 2-3
  - \*RESULTS (Cont.)
    - » 6" EXCEEDED AVERAGE TEMPERATURE CRITERION AT 102 MINUTES
    - » FOLLOWING THE HOSE STREAM TEST SIGNIFICANT BURN THROUGH WAS NOTED FOR THE 3/4" AND SMALL OPENINGS WERE OBSERVED IN THE BARRIER FOR THE 3" AND 6" CONDUITS

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#### • TEST 2-7 BASELINE CABLE TRAYS 1 HOUR





NOTES

- 1. DIMENSIONS WITH ASTERISK ( \* ) ARE NONCRITICAL AND PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES.
- 2 ALL DIHER DIMENSIONS HAVE WORKING TOLERANCE OF +/- 2" UNB.
- 3 ( ) DENOTES BILL DE MATERIAL ITEM NO. (SEE SH 7).
- 4 REFER TO DWG 0784-00001-0-000 FOR REVISION HISTORY, DESIGN CHANGE STATUS AND USE DESIGNATION
- 5 BLOCKURITS IN FRONT WALL TO BE FILLED WITH DOW LORNING 3-6548 RTV SILICONE FOAM TO 12" BEPTH
- 6. TEST INSTRUMENTATION REQUIREMENTS ARE SPECIFIED ABOVE REFER TO TEST PLAN FOR FURTHER INFORMATION.

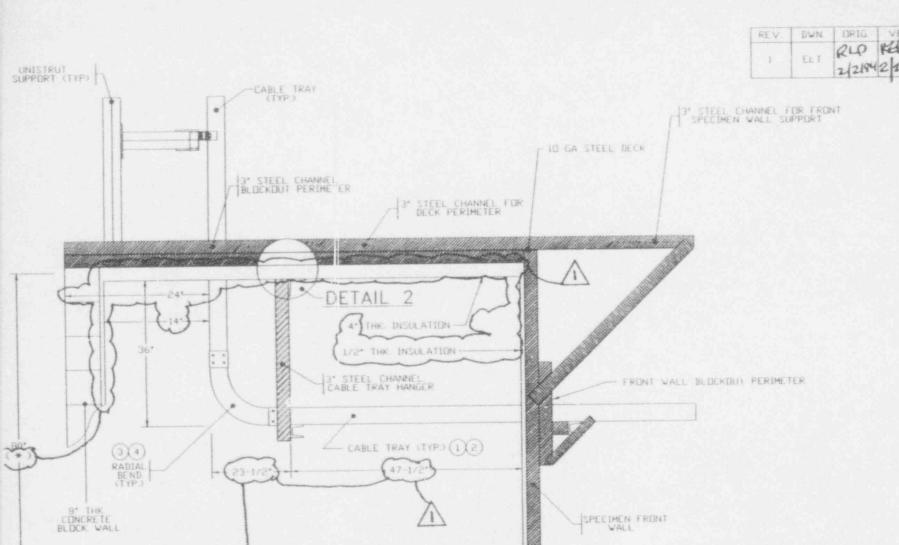
ABB IMPELL CORP. PRGJ NO 0784-06001

NUMARE PHASE 2 TEST PROGRAM

DVG 0784-00001-0-007 SH 2 REV1

TEST 2-7 (TI-A-6A / TI-A-6B) (TI-A-24A / TI-A-24B)

FIG. 2 - FRONT ELEVATION



NUTES

1 DIMENSIONS WITH ASTERISK ( \* ) ARE NONCRITICAL AND PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES.

2 ALL DIHER DIMENSIONS HAVE WORKING TOLERANCE OF +/- 2" UND

3 - DENOTES BILL OF MATERIAL ITEM NO (SEE SH 7)

4 REFER TO DWG 0784-00001-D-000 FOR REVISION HISTORY, DESIGN CHANGE STATUS AND USE DESIGNATION

ABB IMPELL CURP. PROJ. NO. 0784-00001 APVB

NUMARC PHASE 2 TEST PROGRAM

DVG 0784-00001-D-007 SH 3 REV 1

TEST 2-7 (T1-A-6A / T1-A-6B) (T1-A-24A / T1-A-24B)

FIG. 3 TYPICAL ELEVATION VIEW

- TEST 2-7 BASELINE CABLE TRAYS
   1 HOUR
  - \*TWO CABLE TRAYS, BASELINE FOUR PANEL APPLICATION- TRAY A- 24"WIDE x 4" DEEP, TRAY B- 6" WIDE x 4" DEEP
  - ♦ TWO CABLE TRAYS, BASELINE SCORE AND FOLD APPLICATION- TRAY D- 24" WIDE x 4" DEEP, TRAY C- 6" WIDE x 4" DEEP
  - **♦ PRE-BUTTERED JOINTS**
  - \*SINGLE LAYER OF CABLES APPROXIMATELY 15% FILL

#### TEST 2-7 (Cont.)

#### \*RESULTS:

- » TRAY A (24"x 4") FOUR PIECE
  APPLICATION EXCEED SINGLE MAX.
  TEMPERATURE CRITERION ON THE BARE
  # 8 CONDUCTOR BELOW TRAY RUNGS
  AT 21 MINUTES
- » TRAY D (24"x 4") SCORE AND FOLD APPLICATION EXCEEDED SINGLE MAX. TEMPERATURE CRITERION ON THE BARE # 8 CONDUCTOR BELOW TRAY RUNGS AT 23 MINUTES

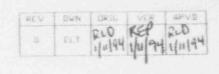
#### TEST 2-7

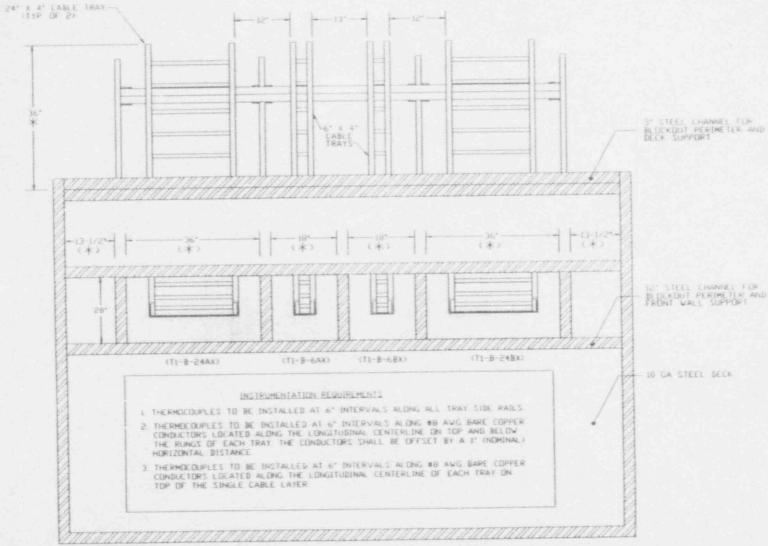
- \*RESULTS (Cont.)
  - » TRAY C (6"x 4") SCORE AND FOLD APPLICATION EXCEEDED AVERAGE AND SINGLE MAX. TEMPERATURE CRITERION ON THE TRAY RAILS AT 48 MINUTES
  - » TRAY B (6"x 4") FOUR PIECE APPLICATION EXCEEDED AVERAGE TEMPERATURE CRITERION ON THE TRAY RAILS AT 48 MINUTES
  - » SATISFACTORY BARRIER CONDITION FOLLOWING HOSE STREAM TEST FOR TRAY B

- TEST 2-7
  - \*RESULTS (Cont.)
    - » BURN THROUGH BARRIER OPENINGS WERE OBSERVED FOLLOWING THE HOSE STREAM TEST FOR TRAYS A, C AND D

#### • TEST 2-8 CABLE TRAYS UPGRADE 1 HOUR

17





- 10 GA STEEL BECK

#### NOTES

- I DIMENSIONS WITH ASTERISK ( \* ) ARE MONERITICAL AND PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES
- 2 ALL OTHER DIMENSIONS HAVE WORKING TOLERANCE OF \*/- 2" UND
- 3 ( ) LENDTES BILL OF MATERIAL ITEM NO. (SEE SH 7)
- 4 REFER TO DWG 0784-00001-D-000 FOR REVISION HISTORY, IN LIGHT CHANGE STATUS AND USE DESIGNATION
- S BLOCKBUTS IN FRONT VALL TO BE FILLED WITH DOW CORNING 1-6548 RTV SILICINE FOAM TO 12" DEPTH
- 6 TEST INSTRUMENTATION REQUIREMENTS ARE SPECIFIED ABOVE REFER TO TEST

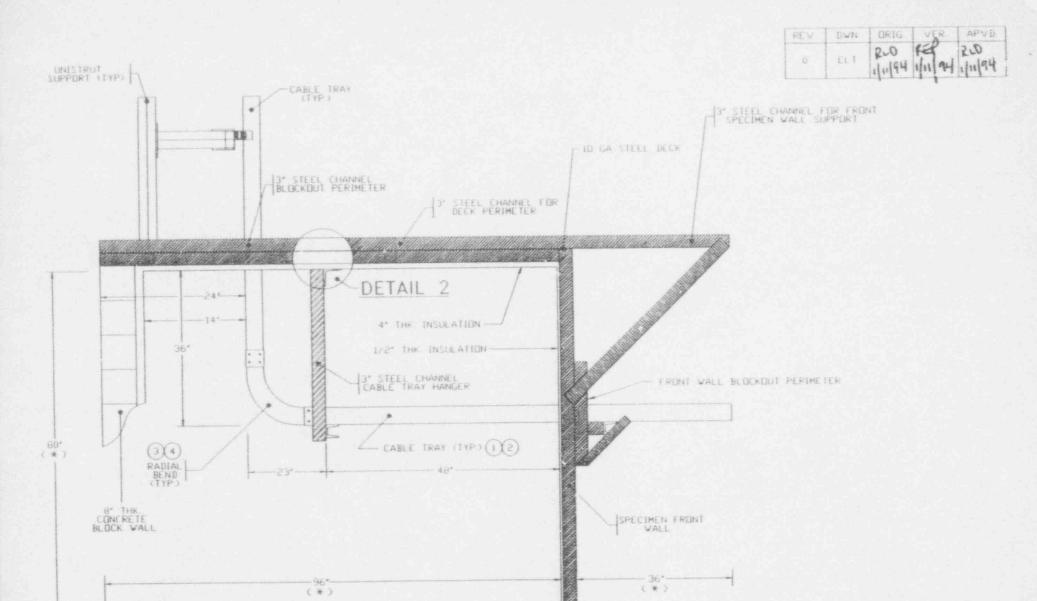
ABB IMPELL CORP. PRDJ NO 0784-00001

NUMARC PHASE 2 TEST PROGRAM

DWG 9784-00801-9-008 SH 2 REVO

(TI-B-6AX / TI-B-6BX) (TI-B-24AX / TI-B-24BX)

FIG. 2 - FRONT FLEVATION



NUTES

I DIMENSIONS WITH ASTERISK ( \* ) ARE NONCRITICAL AND PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES.

2 ALL OTHER DIMENSIONS HAVE WORKING TOLERANCE OF +7- 2" UND.

3 ( ) -DENGTES BILL OF MATERIAL LIEM NO (SEE SH 7)

4 REFER TO DWG 0784-00001-0-000 FOR REVISION HISTORY. BESIGN CHANGE STATUS AND USE DESIGNATION.

ABB IMPELL CORP. PROJ NO 07E4-00001

NUMBER PHASE 2 TEST PROGRAM

DVG 0784-00001-D-008 SH 3 REV.0

TEST 2-8 (TI-B-6AX / TI-B-6BX) (TI-B-24AX / TI-B-24BX)

FIG. 3 TYPICAL ELEVATION VIEW

#### • TEST 2-8 CABLE TRAYS UPGRADE 1 HOUR

- ♦ TWO CABLE TRAYS, UPGRADE FOUR PANEL APPLICATION- TRAY A (24"x 4"), W/ FIRE STOP, TRAY B (6"x 4")
- \*TWO CABLE TRAYS, UPGRADE SCORE AND FOLD APPLICATION- TRAY D (24" x 4"), TRAY C (6" x 4")
- \*POST-BUTTERED BASELINE JOINTS
- ♦ EXTERNAL TROWEL GRADE 330-1 AND STRESS SKIN REINFORCEMENT AT JOINTS
- \*SINGLE LAYER OF CABLES APPROXIMATELY 15% FILL

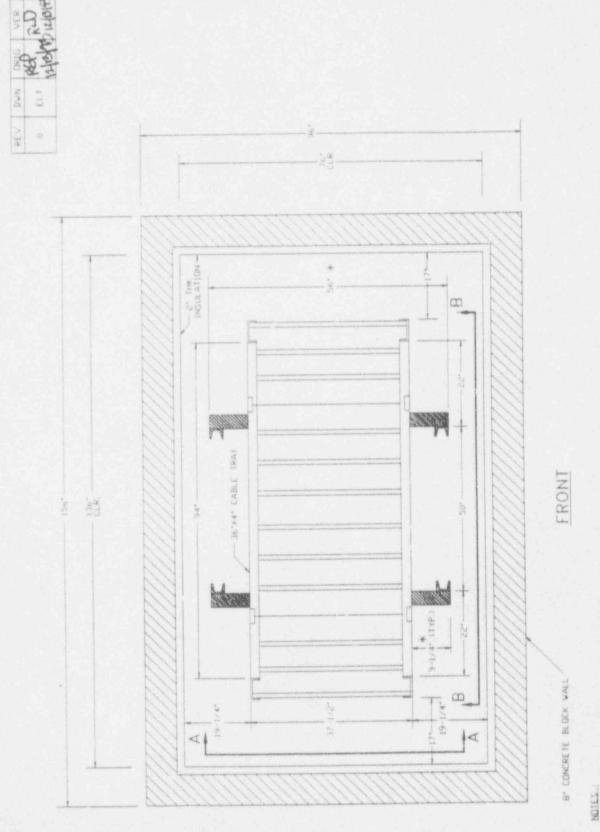
- TEST 2-8 (Cont.)
  - \*RESULTS:
    - » TRAYS B, C AND D EXHIBITED ACCEPTABLE TEMPERATURES THROUGHOUT THE TEST
    - » TRAY A (24"x 4") FOUR PIECE
      APPLICATION EXCEEDED SINGLE MAX.
      TEMPERATURE CRITERION ON THE TRAY
      RAILS ADJACENT TO THE TRAY FIRE
      STOP AT 57 MINUTES. ALL OTHER
      THERMOCOUPLES FOR THIS TRAY
      EXHIBITED TEMPERATURES WELL
      BELOW TEMPERATURE CRITERION

- TEST 2-8
  - \*RESULTS (Cont.)
    - » SATISFACTORY BARRIER CONDITION FOLLOWING HOSE STREAM TEST FOR ALL TRAYS

TEST 2-9 CABLE TRAY UPGRADE 1 HOUR

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NUMBEL PHASE 2 TEST PROURAM DVG 0784-00001-D-009 SH 2 REV.0 488 IMPELL CORP. PROJ. NO. 0784-00901 (TI-A-36X)

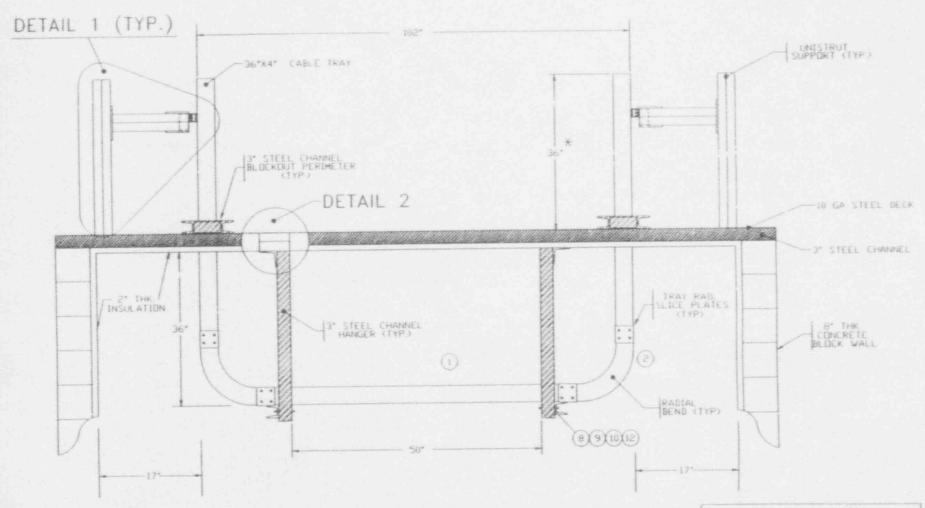
FIG 2 PLAN VIEW -BELDY DECK

1. O-DENDIES BILL OF MATERIAL ITEM MG (SEE SH. 7).
2. X. -DEMOTES NOWERITICAL DIMENSION PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES.

4 SEE DAG 0784-0008-D-006 FOR REVISION HISTORY DESIGN CHANCE STATUS AND USE DESIGNATION 3 ALL DIMER BIMENSIBMS HAVE URBKING TOLERANCE OF \*/- 2" UND

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#### SECTION B-B

#### NOTES

- I ( )-DENOTES BILL OF MATERIAL ITEM NO XSEE SH 7)
- 2 \* DENDTES NONCRITICAL DIMENSION PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES
- 3 ALL DIHER DIMENSIONS HAVE WORKING TOLERANCE OF + '- 2" UND.
- 4 SEE DWG 0784-00001-D-000 FOR REVISION HISTORY, DESIGN CHANGE STATUS AND USE DESIGNATION

#### ABB IMPELL CORP. PROJ NO 6784-00001

#### NUMARC PHASE 2 TEST PROGRAM

DWG 0784-00001-D-009 SH 4 REV.0

(TI-A-36X)

FIG 4 ELEVATION VIEW

### TEST 2-9 CABLE TRAY UPGRADE 1 HOUR

- ♦36" WIDE x 4" DEEP FOUR PIECE APPLICATION
- \*BASELINE PRE-BUTTERED
- ♦ EXTERNAL TROWEL GRADE AND STRESS SKIN REINFORCEMENT AT JOINTS
- **\*INTERNAL PRE-BANDING**
- ♦ SINGLE LAYER CABLE FILL (APPROX. 15%)
- \*RESULTS:
  - » ALL TEMPERATURES WERE BELOW TEMPERATURE CRITERION THROUGHOUT THE TEST

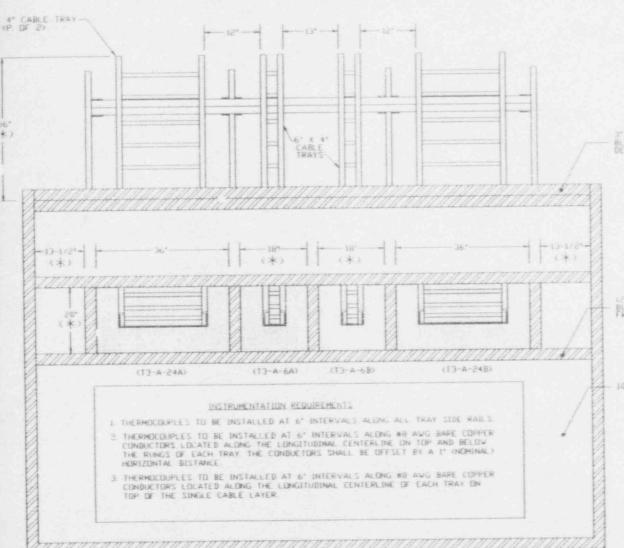
22

- TEST 2-9
  - \*RESULTS (Cont.)
    - » SATISFACTORY BARRIER CONDITION FOLLOWING HOSE STREAM TEST

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• TEST 2-10 BASELINE CABLE TRAYS 3 HOUR

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0 ELT 20 RZ 20 RZ 20 15184

3" STEEL CHANNEL FOR BLUCKOUT PERIMETER AND DECK SUPPORT

LE' STEEL CHANNEL FUR BLOCKOUT PERIMETER AND FRONT WALL SUPPORT

4 10 GA STEEL BECK

#### NOTES

- 1. DIMENSIONS WITH ASTERISK ( ) ARE NONCRITICAL AND PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES.
- 2 ALL OTHER DIMENSIONS HAVE WORKING TOLERANCE OF +/- 2' UND.
- 3 ( ) -DENOTES BILL OF MATERIAL ITEM NO (SEE SH B).
- 4 REFER TO DVG. 0784-00001-0-000 FOR REVISION HISTORY, DESIGN CHANGE STATUS AND USE DESIGNATION
- 5. BEDEROUTS IN FRONT WALL TO BE FILLED WITH BOW CORNING 3-6548 RTV SILICONE FORM TO 12" DEPTH
- 6. TEST INSTRUMENTATION REQUIREMENTS ARE SPECIFIED ABOVE REFER TO TEST PLAN FOR FURTHER INFORMATION.

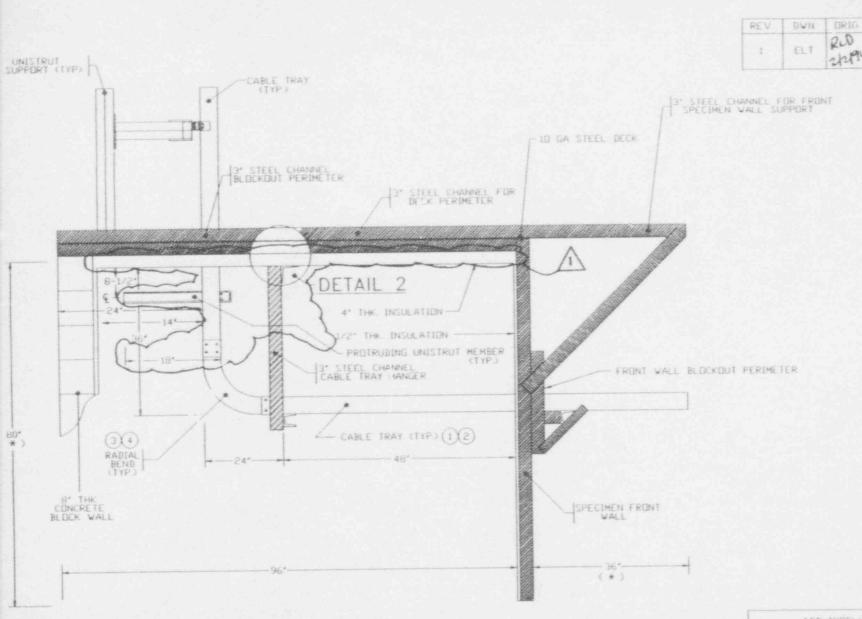
ABB IMPELL CORP. PROJ NO 0784-00001

NUMARC PHASE 2 TEST PROGRAM

DVG. 0784-00001-D-010 SH 2 REV 0

(13-A-6A / 13-A-6B) (13-A-24A / 13-A-24B)

FIG. 2 - FRONT ELEVATION



NOTES

I DIMENSIONS WITH ASTERISK ( \* ) ARE NONCRITICAL AND PROVIDED FOR INFORMATION AND GENERAL CONFIGURATION PURPOSES

2 ALL OTHER DIMENSIONS HAVE WORKING TOLERANCE OF 17 2' UND

3 ( ) - DENDTES BILL OF MATERIAL ITEM NO (SEE SH B)

4 REFER TO DWG 9784-00001-B-800 FOR REVISION HISTORY, DESIGN CHANGE STATUS AND USE DESIGNATION

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ABB IMPELL CORP. PROJ NO 0784-00001

NUMARC PHASE 2 TEST PROGRAM

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DWG 9784-00001-B-010 SH 3 REV 1

(T3-A-6A / T3-A-6B) (T3-A-24A / T3-A-24B)

FIG. 3 TYPICAL ELEVATION VIEW

- TEST 2-10 BASELINE CABLE TRAYS 3 HOUR
  - ♦ TWO CABLE TRAYS, BASELINE FOUR PANEL APPLICATION- TRAY A- 24"WIDE x 4" DEEP, TRAY B- 6" WIDE x 4" DEEP
  - ♦ TWO CABLE TRAYS, BASELINE SCORE AND FOLD APPLICATION- TRAY D- 24" WIDE x 4" DEEP, TRAY C- 6" WIDE x 4" DEEP
  - \*PRE-BUTTERED BASELINE JOINTS
  - SINGLE LAYER OF CABLES APPROXIMATELY 15% FILL

25 NEI

## TEST 2-10 (Cont.)

## \*RESULTS:

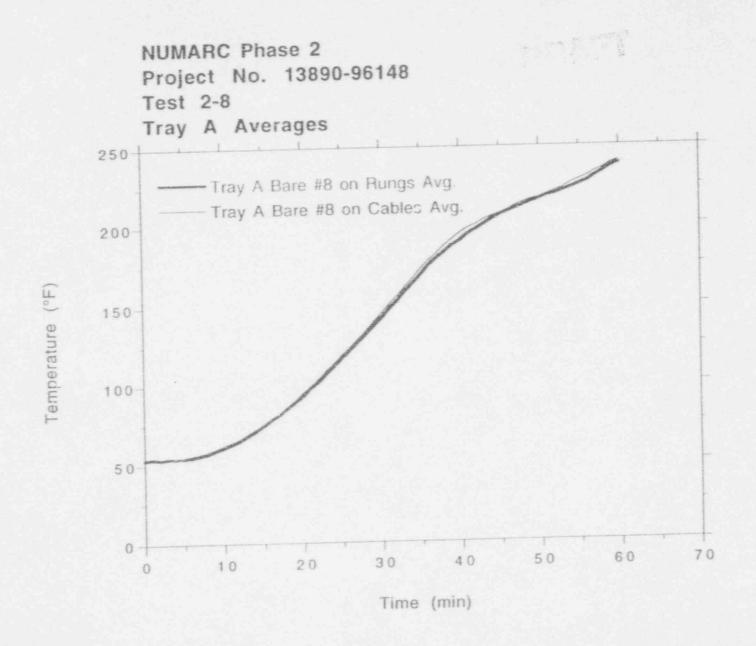
- » TRAY A (24"x 4") FOUR PIECE APPLICATION EXCEED SINGLE MAXIMUM TEMPERATURE CRITERION ON THE TRAY RAILS AT 86 MINUTES
- » TRAY D (24"x 4") SCORE AND FOLD
  APPLICATION EXCEEDED SINGLE
  MAXIMUM TEMPERATURE CRITERION ON
  THE BARE #8 CONDUCTOR BELOW TRAY
  RUNGS AT 85 MINUTES WHEN THE
  BARRIER OPENED

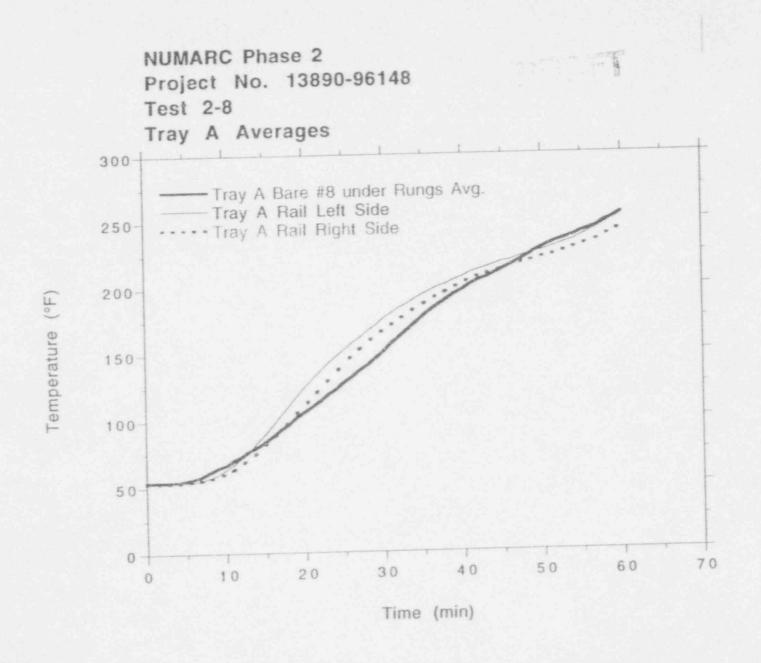
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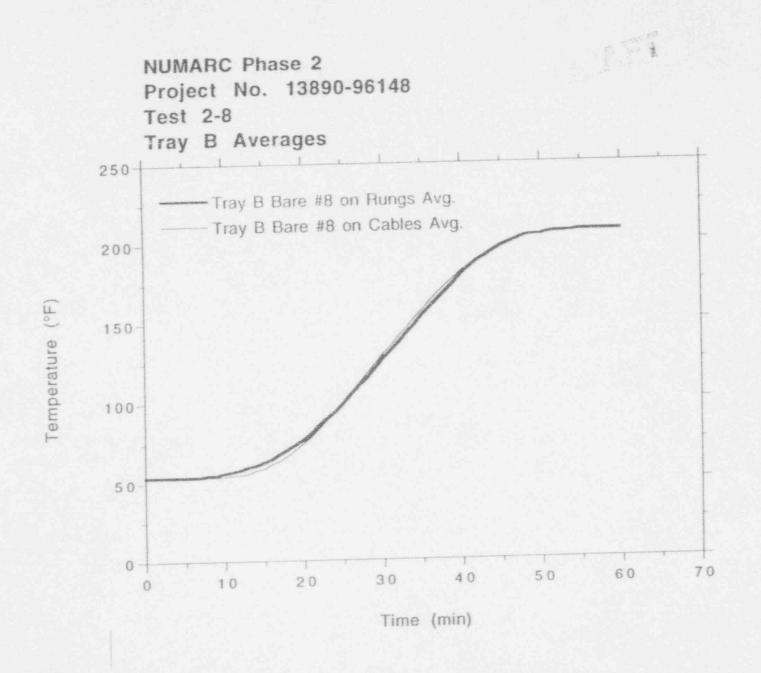
### TEST 2-10

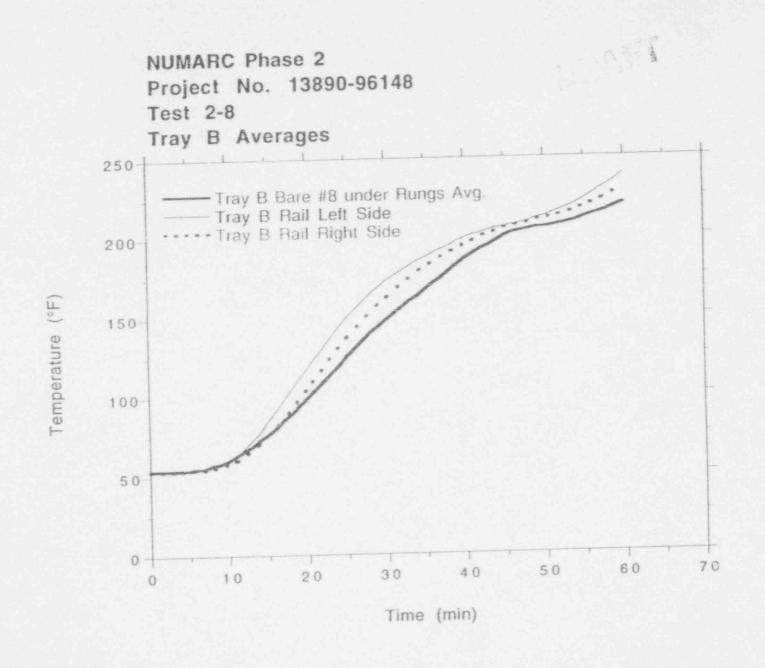
- \*RESULTS CONT.
  - » TRAYS B AND C HAD TEMPERATURES
    BELOW TEMPERATURE CRITERION
    WHEN THE TEST WAS TERMINATED AT 86
    MINUTES
  - » SATISFACTORY BARRIER CONDITION FOLLOWING HOSE STREAM TEST FOR TRAYS B AND C
  - » BARRIER OPENING NOTED FOR TRAY A FOLLOWING THE HOSE STREAM TEST
  - » BARRIER OPENED ON TRAY D AT 85 MINUTES

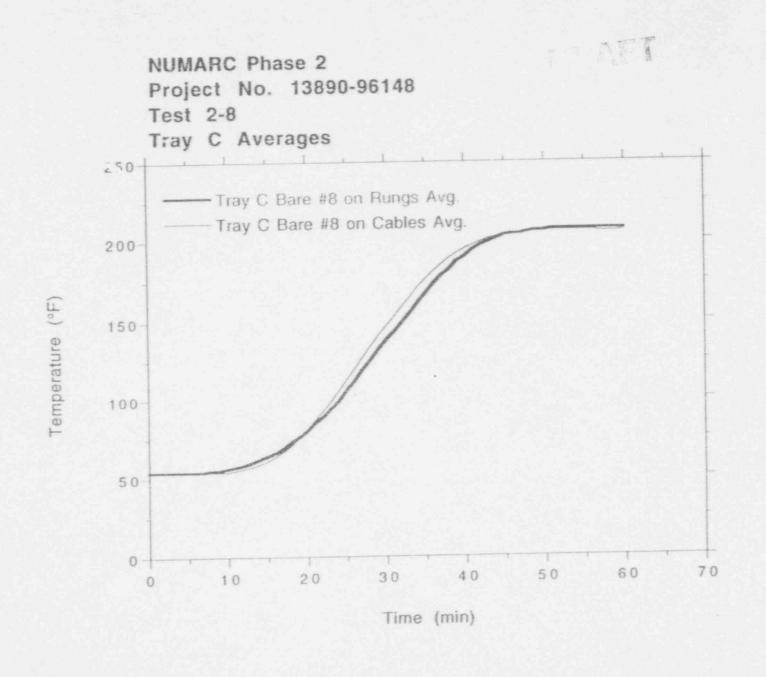
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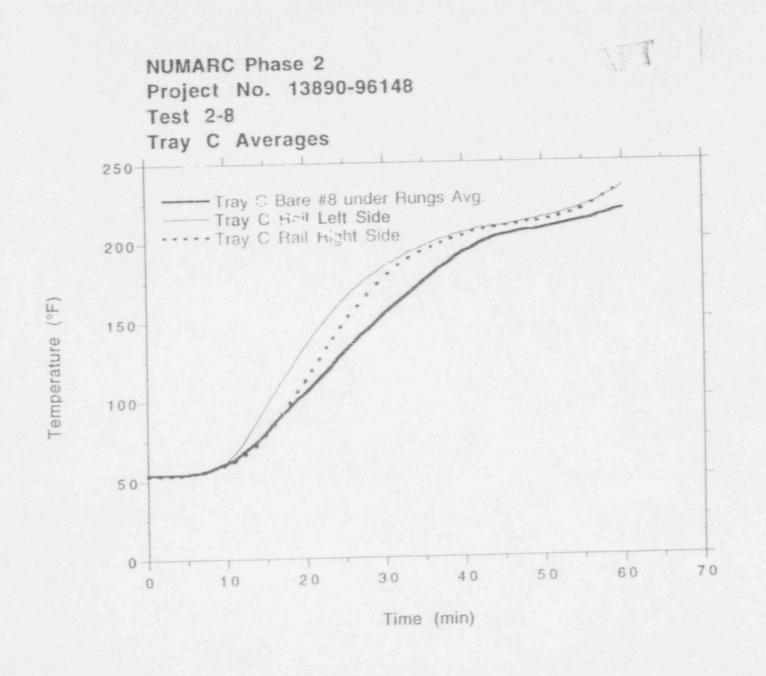


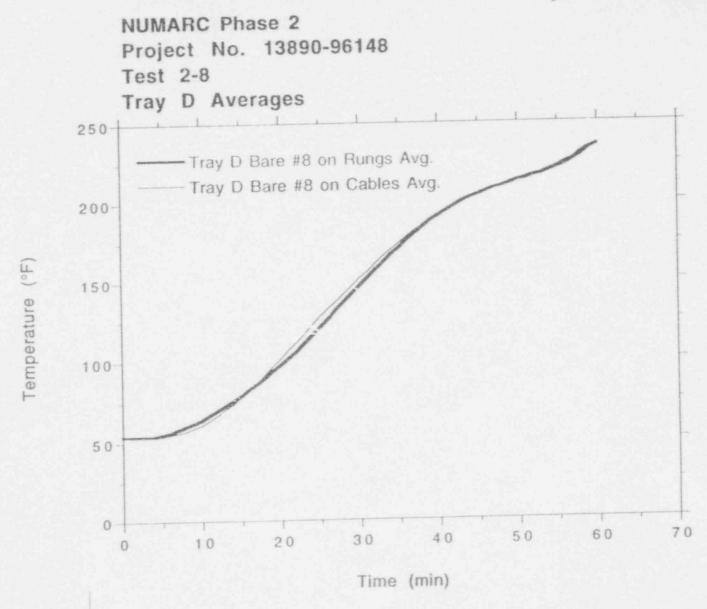


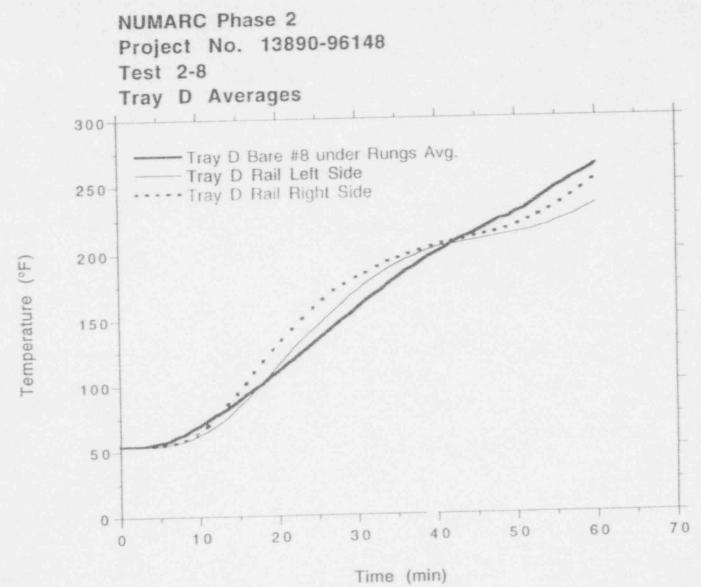




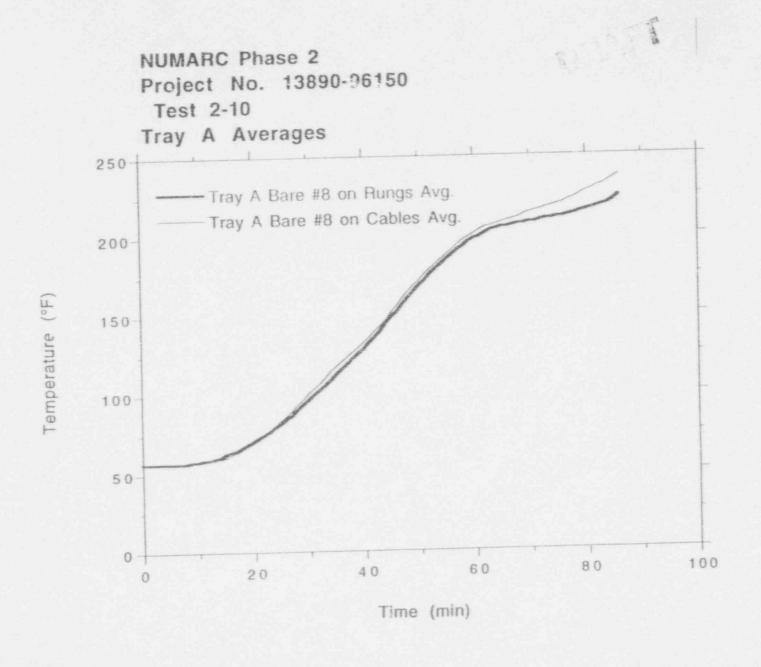


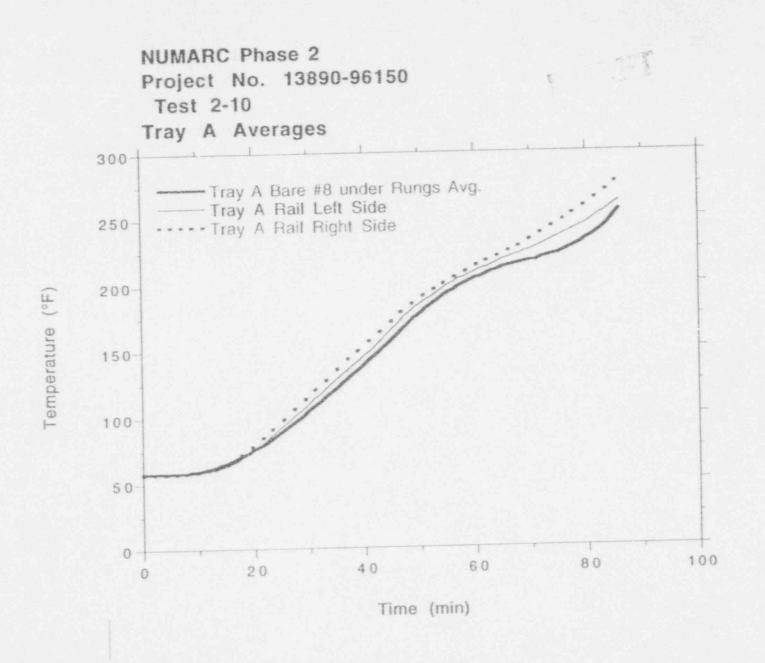


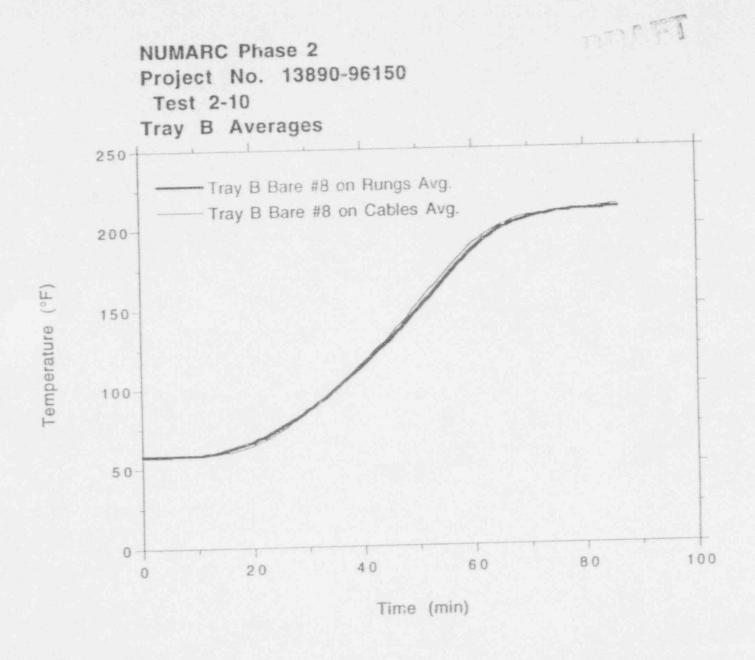




NUMARC Phase 2 Project No. 13890-96150 Test 2-10 Furnace Temperature 2000 E119 Std Furnace Avg 1500-Temperature 1000 500 0 20 100 80 40 60 Time (min)

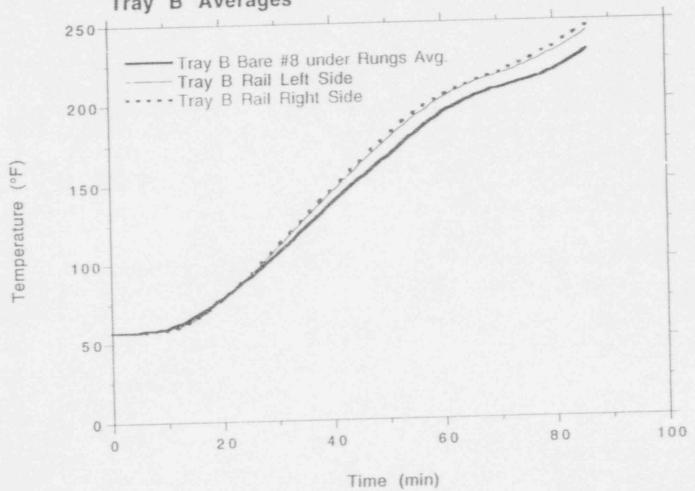


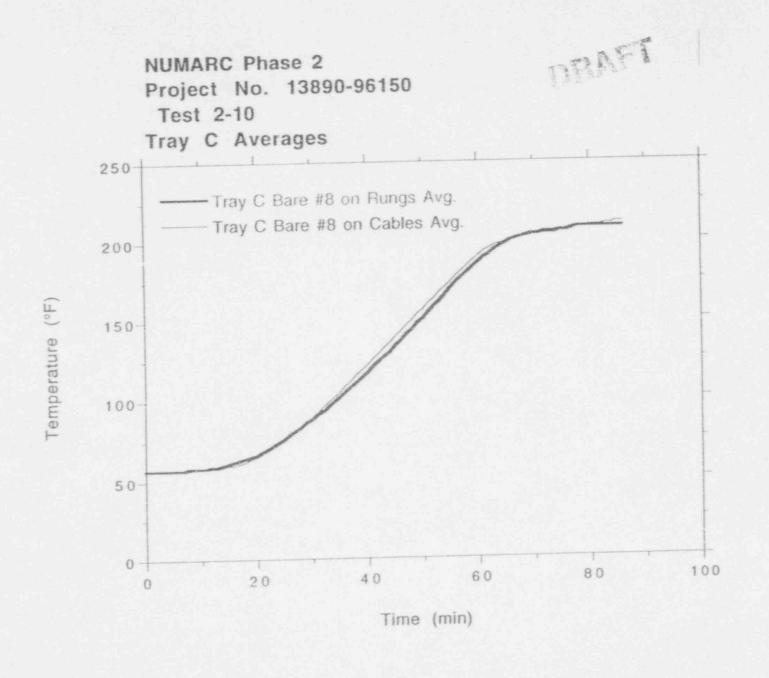


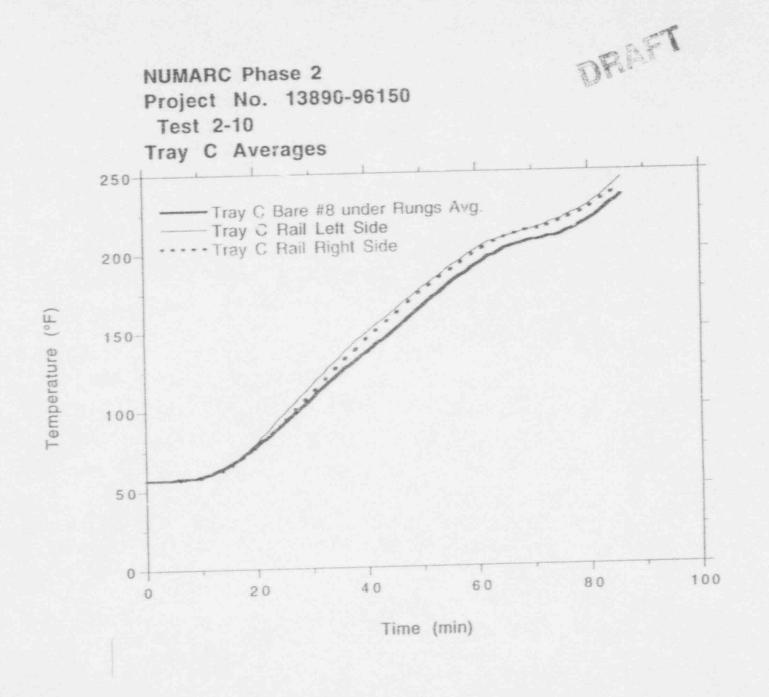


DEST

NUMARC Phase 2
Project No. 13890-96150
Test 2-10
Tray B Averages

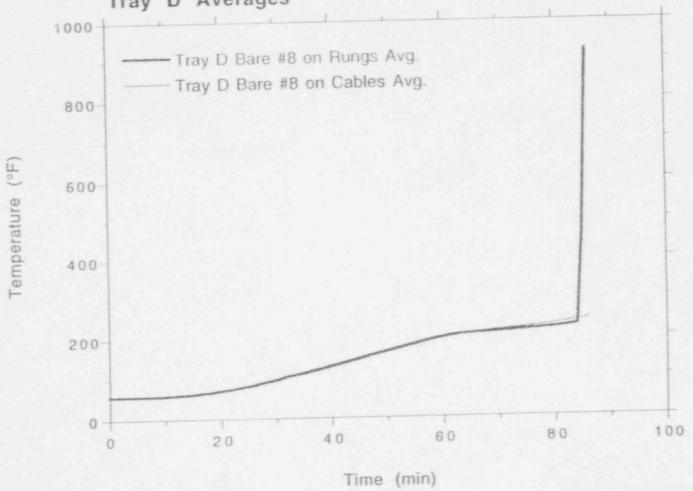


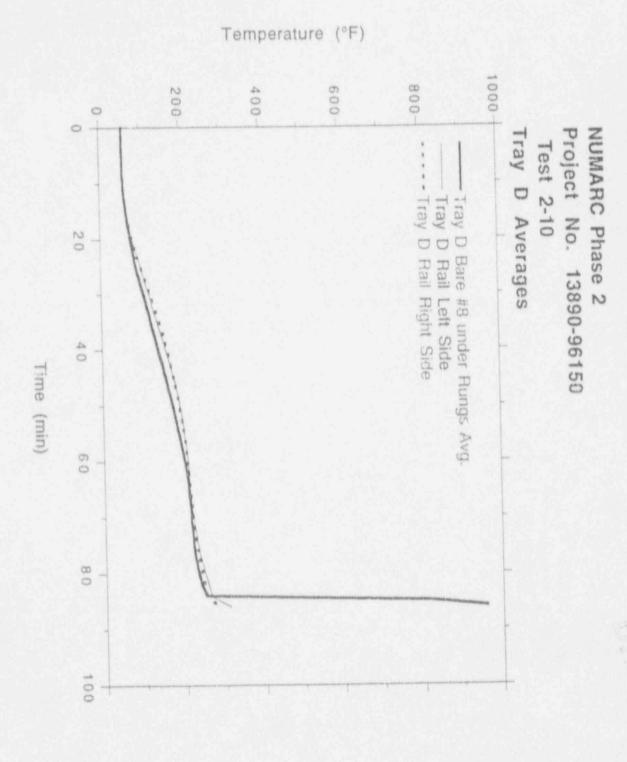




DELLA

NUMARC Phase 2
Project No. 13890-96150
Test 2-10
Tray D Averages





27555 NUMARC Phase 2 Project No. 13890-96141 Test 2-1 Furnace Temperature 2000--E119 Std Furnace Avg 1500-Temperature (°F) 1000 500 0 60 50 40 30 20 10 0 Time (min)

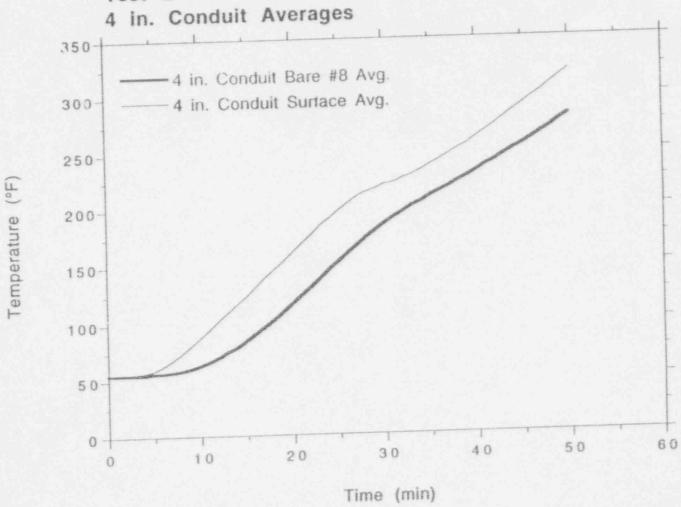
PART NUMARC Phase 2 Project No. 13890-96141 Test 2-1 6 in. Conduit Averages 350 6 in. Conduit Bare #8 Avg. 6 in. Conduit Surface Avg. 300 250 Temperature (°F) 200 150-100-50 0 60 50 40 30 20 10 0 Time (min)

NUMARC Phase 2 Project No. 13890-96141 Test 2-1 2 in. Conduit Averages 400-2 in. Conduit Bare #8 Avg. 350 2 in. Conduit Surface Avg. 300-Temperature (°F) 250 200-150 100 50 0 -60 50 40 30 20 10 0 Time (min)

NUMARC Phase 2 Project No. 13890-96141 Test 2-1 3/4 in. Conduit Averages 700-3/4 in. Conduit Bare #8 Avg. 3/4 in. Conduit Surface Avg. 600 500 Temperature (°F) 400-300-200-100-20 0 60 50 40 30 10 Time (min)

DEALL

NUMARC Phase 2 Project No. 13890-96141 Test 2-1



ENCLOSURE 4

# CONDUITS

Test Number	NUMARC 1-6	NUMARC 2-1	TU Electric Scheme 9-1	NUMARC 2-1	TU Electric Scheme 13-2	NUMARC 1-6
Test Acceptance Basis	Satisfactory conduit temperatures Satisfactory barrier condition	Single point and average conduit temperature requirements exceeded at 27 minutes. Through opening in barrier developed	Indeterminate conduit temperatures (refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	Average conduit temperature requirements exceeded at 39 minutes Satisfactory barrier condition	Satisfactory cable visual inspection Satisfactory cable functionality	Satisfactory conduit temperatures Satisfactory barrier condition
Fire Resistive Barrier Construction	Baseline layer reinforced with towel grade and stress skin at couplings and supports. Additional overlay of 1/4 in preshaped sections with pre-buttered joints. Overlay layer reinforced with Trowel grade and stress skin at all joints and at entire radial bend area.	1/2 in preshaped conduit sections with pre-buttered joints. Separate "mitered" pieces at radial bend areas. Baseline application, no reinforcement of joints or additional overlay or trowel grade for conduit or radial bends.	1/2 in preshaped conduit sections with pre-buttered joints. Additional overlay of 1/4 in. preshaped sections with pre-buttered joints. Overlay layer reinforced with trowel grade buildup and stress skin at entire radial bend area.	1/2 in preshaped conduit sections with pre-buttered joints. Separate "mitered" pieces at radial bend areas. Baseline application, no reinforcement of joints or additional overlay of trowel grade for conduit or radial bends.	1/2 in preshaped conduit sections with pre-buttered joints.  Trowel grade buildup and stainless steel mesh reinforcement over radial band areas only.	1/2 in preshaped conduit sections with post-buttered joints. Baseline joints reinforced with trowel grade buildup and stress skin. Additional trowel grade buildup and stress skin at couplings, supports and over entire radial bend area.
Commodity Tested		3/4 in Aluminum with Radial Bend	3/4 in Steel with Radial Bend	2 in. Aluminum with Radial Bend	2 in Steel with Radial Bend	3 in. Aluminum with Radial Bend

#### 1 HOUR CONDUITS

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
in. Steel with Radial Bend  1/2 in. preshaped conduit sections with post-buttered joints. Baseline joints reinforced with trowel grade buildup and stress skin. Additional trowel grade buildup and stress skin at couplings, supports and over entire radial bend area.		Satisfactory conduit temperatures Satisfactory barrier condition	NUMARC 1-6
3 in Steel with Radial Bend	1/2 in preshaped conduit sections with pre-buttered joints.  Trowel grade buildup and stress skin over entire radial bend area.	Indeterminate conduit temperatures (refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 9-1
3 in. Steel	1/2 in. preshaped conduit sections with pre-buttered joints.	Indeterminate conduit temperatures (refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 10-1 and Scheme 10-2
4 in. Aluminum with Radial Berai	1/2 in preshaped conduit sections with pre-buttered joints.  Separate "mitered" pieces at radial bend areas. Baseline application, no reinforcement of joints or additional overlay or trowel grade for conduit or radial bends.	Average conduit temperature requirements exceeded at 48 minutes Satisfactory barrier condition	NUMARC 2-1
5 in. Aluminum with Radial Bend	1/2 in preshaped conduit sections with post-buttered joints.  Baseline joints reinforced with trowel grade buildup and stress skin. Additional trowel grade buildup and stress skin at couplings, supports and over entire radial bend area.	Satisfactory conduit temperatures Satisfactory barrier condition	NUMARC 1-6

#### 1 HOUR CONDUITS

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
5 in. Steel with Radial Bend	1/2 in preshaped conduit sections with pre-buttered joints.  Trowel grade buildup and stress skin over entire radial bend area.	Indeterminate conduit temperatures (refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 9-1
6 in. Aluminum with Radial Bend	1/2 in preshaped conduit sections with pre-buttered joints.  Separate "mitered" pieces at radial bend areas. Baseline application, no reinforcement of joints or additional overlay or trowel grade for conduit or radial bends.	Average conduit temperature requirements exceeded at 50 minutes Satisfactory barrier condition	NUMARC 2-1

#### 3 HOUR CONDUITS

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
3/4 in Aluminum with Radial Bend  I in preshaped conduit sections with pre-buttered joints.  Separate "mitered" pieces at radial bend areas. Baseline application, no reinforcement of joints or additional overlay or trowel grade for conduit or radial bend.		Average conduit temperature requirement exceeded at 63 minutes Through openings in barrier developed	NUMARC 2-3
3/4 in. Steel with Radial Bend	I in preshaped conduit sections with post-buttered joints.  Additional overlay of 7/8 in preshaped sections with pre- buttered joints. Overlay layer reinforced with trowel grade buildup and stress skin at all joints and at entire radial bend area.	Satisfactory conduit temperatures Satisfactory barrier condition	NUMARC 1-7
3 in. Aluminum with Radial Bend	I in preshaped conduit sections with pre-buttered joints.  Separate "mitered" pieces at radial bend areas. Baseline application, no reinforcement of joints or additional overlay or trowel grade for conduit or radial bend.	Single point conduit temperature requirement exceeded at 91 minutes Through openings in barrier developed	NUMARC 2-3
3 in. Steel with Radial Bend	I in preshaped conduit sections with post-buttered joints.  Trowel grade buildup and stress skin reinforcement at joints and over entire radial bend area.	Single point conduit temperature requirement exceeded at 112 minutes Satisfactory barrier condition	NUMARC 1-7
5 in. Steel with Radial Bend	I in preshaped conduit sections with post-buttered joints.  Trowel grade buildup and stress skin reinforcement at joints and over entire radial bend area.	Average conduit temperature requirement exceeded at 113 minutes Satisfactory barrier condition	NUMARC 1-7
6 in. Aluminum with Radial Bend	I in preshaped conduit sections with pre-buttered joints.  Separate "mitered" pieces at radial bend areas. Baseline application, no reinforcement of joints or additional overlay or trowel grade for conduit or radial bend.	Average conduit temperature requirement exceeded at 102 minutes Through openings in barrier developed	NUMARC 2-3

#### 1 HOUR BOXED COMMODITIES (OTHER THAN CABLE TRAYS)

3/4 in. Aluminum LBD Condulet (Long Leg Vertical)	1/2 in. V-rib panels with post-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Satisfactory surface temperatures Satisfactory barrier condition	NUMARC 1-6
3/4 in. Aluminum LBD Condulet (Long Leg Vertical)	1/2 in. V-rib panels with pre-buttered joints. Baseline application, no reinforcement or additional trowel grade at joints or conduit interfaces.	Later	NUMARC 2-1
3/4 in Steel LBD Condulet (Long Leg Vertical)	1/2 in. flat panels with pre-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and interfaces.	Indeterminate surface temperatures (Refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 9-1
2 in Aluminum LBD Condulet (Long Leg Vertical)	1/2 in. V-rib panels with pre-buttered joints. Baseline application, no reinforcement or additional trowel grade at joints or conduit interfaces.	Later	NUMARC 2-1
3 in Aluminum LBD Condulet (Long Leg Horizontal)	1/2 in. V-rib panels with post-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Satisfactory surface temperatures Satisfactory barrier condition	NUMARC 1-6
3 in Steel LBD Condulet (Long Leg Vertical)	1/2 in. V-rib panels with post-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Satisfactory surface temperatures Satisfactory barrier condition	NUMARC 1-6
3 ta Steel LBD ( ndulet (Long Leg Vertical)	1/2 in. flat panels with pre-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Indeterminate surface temperatures (Refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 9-1, Scheme 10-1 and Scheme 10-2

#### I HOUR BOXED COMMODITIES (OTHER THAN CABLE TRAYS)

3 in. Steel LBD Condulet (Long Leg Horizontal)	1/2 in. flat panels with pre-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Indeterminate surface temperatures (refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 10-1 and Scheme 10-2
4 in. Aluminum LBD Condulet (Long Leg Vertical)	1/2 in. V-rib panels with pre-buttered joints. Baseline application, no reinforcement or additional trowel grade at joints or conduit interfaces.	Later	NUMARC 2-1
5 in Aluminum LBD Condulet (Long Leg Vertical)	1/2 in. V-rib panels with post-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Satisfactory surface temperatures Satisfactory barrier condition	NUMARC 1-6
5 in Steel LBD Condulet (Long Leg Vertical)	1/2 in flat panels with pre-buttered joints. Panel scored to conform to LBD curvature; scores filled with trowel grade. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Indeterminate surface temperatures (Refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 9-1
6 in. Aluminum LBD Condulet (Long Leg Vertical)	1/2 in. V-rib panels with pre-buttered joints. One panel scored to accommodate curvature of fitting. Baseline application, no reinforcement or additional trowel grade material at joints or conduit interfaces.	Later	NUMARC 2-1
18 in. x 12 in. x 6 in.  Steel Junction Box (12 in. Side Vertical) and 18 in. x 12 in. x 6 in.  Steel Junction Box (6 in. Side Vertical)		Indeterminate surface temperatures (Refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 10-2

#### 1 HOUR BOXED COMMODITIES (OTHER THAN CABLE TRAYS)

18 in. x 12 in. x 6 in. Steel Junction Box (12 in. Side Vertical) and 18 in. x 12 in. x 6 in. Steel Junction Box (6 in. side vertical)	1/2 in flat panels with pre-buttered joints. Additional overlay of 1/2 in. V-rib panels with pre-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces (outer layer only).	Indeterminate surface temperatures (Refer to Appendix B, Note 1) Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 10-1
24 in. x 12 in. x 8 in. Aluminum Junction Box (12 in. Side Vertical)	1/2 in. V-rib panels with post-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Satisfactory surface temperatures Satisfactory barrier condition	NUMARC 1-6
3/4 in., 2 in. and 3 in. Aluminum Conduits with LBD Condulets inside 46 in. (long) x 26 in. (wide) x 22 in. (deep) five-sided enclosure	1/2 in. V-rib panels (2) with "score and fold" method used to construct sides and bottom of bex. Panels flared out onto underside of concrete test slab, pre-buttered with trowel grade material and secured with 1/4 in. x 2-1/4 in. anchor bolts at 12 in. intervals. Butt joint between panels pre-buttered. Scored panel areas filled with trowel grade material. Ends of box used separate panel pieces with pre-buttered joints. End panels also flared out onto underside of test slab, pre-buttered with trowel grade material and secured with anchor bolts at 12 in. intervals. Stainless steel banding used around entire enclosure. Baseline application with no upgrades applied to reinforce joints and seams.	Satisfactory conduit temperatures Through opening in barrier developed Informational thermocouples on unexposed panel surfaces reached 407°F average temperature and 430°F single point maximum temperature.	NUMARC 2-2

### 1 HOUR BOXED COMMODITIES (OTHER THAN CABLE TRAYS)

1/2 in. V-rib panels (2) with "score and fold" method used to construct sides and bottom of box. Panels flared out onto underside of concrete test slab, pre-buttered with trowel grade material and secure of the 1/4 in. x 2-1/4 in. anchor bolts at 12 in. intervals. Butt joint between panels post-buttered. Scored panel areas filled with trowel grade material. Ends of box used separate panel pieces with post-buttered joints. End panels also flared out onto underside of test slab, pre-buttered with trowel grade material and secured with anchor bolts at 12 in. intervals. Stainless steel banding used around entire enclosure. All joints between panels and seams in scored areas reinforced with additional trowel grade buildup and stress skin secured with staples and tie wires.	Satisfactory conduit temperatures Satisfactory barrier condition Informational thermocouples on unexposed panel surfaces reached 362°F average temperature and 377°F single point maximum temperature.	NUMARC 2-2
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### 3 HOUR BOXED COMMODITIES (OTHER THAN CABLE TRAYS)

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
3/4 in Aluminum LBD Condulet (Long Leg Vertical)	I in V-rib panels with pre-buttered joints. Baseline application, no reinforcement or additional trowel grade at joints or conduit interfaces.	Later	NUMARC 2-3
3/4 in. Steel LBD Condulet (Long Leg Vertical)	I in V-rib panels with post-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces. Additional overlay of 5/8 in V-rib panels with pre-buttered joints. Outer panel layer joints stitched with tie wire and reinforced with trowel grade and stress skin. Trowel grade buildup and stress skin reinforcement at conduit interfaces.	Satisfactory surface temperatures Satisfactory barrier condition	NUMARC 1-7
3 in Aluminum LBD Condulet (Long Leg Vertical)	I in V-rib panels with pre-buttered joints. Baseline application, no reinforcement or additional trowel grade at joints or conduit interfaces.	Later	NUMARC 2-3
3 in. Steel LBD (Long Leg Horizontal)	I in. V-rib panels, post-buttered. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.  Additional overlay of 5/8 in. V-rib panels with pre-buttered joints. Outer panel layer joints stitched with tie wire and reinforced with trowel grade and stress skin. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Satisfactory surface temperatures Satisfactory barrier condition	NUMARC 1-7
5 in Steel LBD (Long Leg Vertical)	I in. V-rib panels with post-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces. Additional overlay of 5/8 in. V-rib panels with pre-buttered joints. Outer panel layer joints stitched with tie wire and reinforced with trowel grade and stress skin. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Single point surface temperature requirement exceeded at 151 minutes Satisfactory barrier condition	NUMARC 1-7

#### 3 HOUR BOXED COMMODITIES (OTHER THAN CABLE TRAYS)

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
6 in. Aluminum LBD Condulet (Long Leg Vertical)	I in. V-rib panels with pre-buttered joints. One panel scored to accommodate curvature of fitting. Baseline application, no reinforcement or additional trowel grade at joints or conduit interfaces.	Later	NUMARC 2-3
22 in. x 12 in. x 9 in. Steel Junction Box (12 in. side vertical)	1 in. V-rib panels with post-buttered joints. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces. Additional overlay of 5/8 in. V-rib panels with pre-buttered joints. Outer panel layer joints stitched with tie wire and reinforced with trowel grade and stress skin. Trowel grade buildup and stress skin reinforcement at joints and conduit interfaces.	Satisfactory surface temperatures Satisfactory barrier condition	NUMARC 1-7

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
6 in. x 4 in. Aluminum Ladder Back with Radial Bend (4 piece design)	1/2 in. V-rib panels with pre-buttered joints, V-ribs parallel to tray rails on top and bottom of tray. Separate mitered panel pieces on inside and outside face of radial bend. Baseline application with no upgrades applied.	Satisfactory raceway temperatures at 48 minutes when test was terminated Satisfactory barrier condition	NUMARC 2-7
6 in. x 4 in. Aluminum Ladder Back with Radial Bend (Score & Fold)	1/2 in. V-rib panels with pre-buttered joints. Score and fold single panel for bottom and sides on horizontal and vertical tray segments with separate top panel. V-ribs parallel to tray rails. Separate mitered panel pieces on inside and outside face of radial bend. Baseline application with no upgrades applied.	Single point raceway temperature requirements exceeded at 48 minutes Through opening in barrier developed	NUMARC 2-7
6 in. x 4 in. Aluminum Ladder Back with Radial Bend (4 piece design)	1/2 in. V-rib panels with post-buttered joints, V-ribs parallel to tray rails on top and bottom of tray. Separate mitered panel pieces on inside and outside face of radial bend. Baseline barrier reinforced with external trowel grade and stress skin fastened with staples and tie-wires.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 2-8
6 in. x 4 in. Aluminum Ladder Back with Radial Bend (Score & Fold)	1/2 in. V-rib panels with post-buttered joints. Score and fold single panel for bottom and sides on horizontal and vertical tray segments with separate top panel. V-ribs parallel to tray rails. Separate mitered panel pieces on inside and outside face of radial bend. Baseline barrier reinforced with external trowel grade and stress skin fastened with staples and tie-wires.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 2-8
12 in. x 4 in. Steel Ladder Back with Radial Bends (4 piece design)	1/2 in. V-rib panels with pre-buttered joints. V-ribs perpendicular to tray rails on top and bottom of tray. Scored panels on inside and outside face of radial bends, scores filled with trowel grade. Longitudinal joints at side panels reinforced with trowel grade buildup and stress skin. Butt joints between panels stitched at various locations.	Satisfactory raceway temperatures Satisfactory varrier condition	TU Electric Scheme 13-1

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
12 in. x 4 in. Steel Ladder Back with Radial Bends (4 piece design)	1/2 in. V-rib panels with pre-buttered joints. V-ribs perpendicular to tray rails on top and bottom of tray. Scored panels on inside and outside face of radial bends; scores filled with trowel grade. Baseline application with no upgrades applied.	Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 13-2
24" x 4" Aluminum Ladder Back with Radial Bend (4 piece design)	1/2 in. V-rib panels with pre-buttered joints, V-ribs parallel to tray rails on top and bottom of tray. Separate mitered panel pieces on inside and outside face of radial bend. Baseline application with no upgrades applied.	Single point raceway temperature requirements exceeded at 29 minutes.  Through openings in barrier developed prior to ending the test at 48 minutes	
24" x 4" Aluminum Ladder Back with Radial Bend (Score & Fold)	1/2 in. V-rib panels with pre-buttered joints. Score and fold single panel for bottom and sides on horizontal and vertical tray segments with separate top panel. V-ribs parallel to tray rails. Separate mitered panel pieces on inside and outside face of radial bend. Baseline application with no upgrades applied.	Single point raceway temperature requirements exceeded at 29 minutes.  Through openings in barrier developed prior to ending the test at 48 minutes	
24 in. x 4 in. Aluminum Ladder Back with Radial Bend and Fire Stop (4 piece design)	1/2 in. V-rib panels with post-buttered joints, V-ribs parallel to tray rails on top and bottom of tray. Separate mitered panel pieces on inside and outside face of radial bend. Thermo-Lag fire stop in horizontal tray segment to close envelope.  Longitudinal joints at side panels and butt joints between panels reinforced with trowel grade and stress skin.	Satisfactory raceway temperatures (Single point temperature requirements exceeded on one tray rail near fire stop at 57 min.) Satisfactory cable visual inspection Satisfactory barrier condition	NUMARC 2-8
24 in. x 4 in. Aluminum Ladder Back with Radial Face Bend (Score & Fold)	1/2 in. V-rib panels with post-buttered joints. Score and fold single panel for bottom and sides on horizontal and vertical tray segments with separate top panel. V-ribs parallel to tray rails. Separate mitered panel pieces on inside and outside face of radial bend. Longitudinal score and fold seams at side panels and butt joints between panels reinforced with trowel grade and stress skin.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 2-8

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
24 in x 4 in Steel Ladder Back with Radial Bend (4 piece design)	Internal banding installed on cable tray. 1/2 in. V-rib panels with pre-buttered joints, V-ribs perpendicular to tray rails on top and bottom of tray. Scored panels on inside and outside face of radial bend, scores filled with trowel grade.  Longitudinal joints at side panels reinforced with trowel grade and stress skin.	Satisfactory raceway temperatures Satisfactory barrier condition	TU Electric Scheme 11-5
24 in. x 4 in. Steel Ladder Back with Radial Bend (4 piece design)	Internal banding installed on cable tray. 1/2 in. V-rib panels with pre-buttered joints, V-ribs perpendicular to tray rails on top and bottom of tray. Scored panels on inside and outside face of radial bend, scores filled with trowel grade. 1 in. wide ceramic banding installed around tray envelope at 24 in. intervals.	Satisfactory cable visual inspection Satisfactory barrier condition Satisfactory cable functionality	TU Electric Scheme 11-5
24 in x 4 in Steel Ladder Back with Radial Bend, 90° Square Fitting and Tee Section (4 piece design)	Internal banding installed on cable tray. 1/2 in. V-rib panels with pre-buttered joints, V-ribs perpendicular to tray rails on top and bottom of tray. Scored panels on inside and outside face of radial bend, scores filled with trowel grade.  Longitudinal joints at side panels reinforced with trowel grade and stress skin. Butt joints between panels stitched at various locations and reinforced with stress skin.	Satisfactory raceway temperatures Satisfactory barrier condition	TU Electric Scheme 12-2
30 in. x 4 in. Steel Ladder Back with Radial Bends (4 piece design)	Internal banding installed on cable tray. 1/2 in. V-rib panels with pre-buttered joints, V-ribs perpendicular to tray rails on top and bottom of tray. Scored panels on inside and outside face of radial bends, scores filled with trowel grade.  Longitudinal joints at side panels reinforced with trowel grade and stress skin. Butt joints between panels stitched at various locations and reinforced with stress skin.	Satisfactory raceway temperatures Satisfactory barrier condition	TU Electric Scheme 12-1

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
30 in x 4 in. Steel Ladder Back with Radial Bend, 90° Square Fitting and Tee Section (4 piece design)	Internal banding installed on cable tray. 1/2 in. V-rib panels with pre-buttered joints, V-ribs perpendicular to tray rails on top and bottom of tray. Scored panels on inside and outside face of radial bends; scores filled with trowel grade.  Longitudinal joints at side panels reinforced with trowel grade and stress skin. Butt joints between panels reinforced with trowel grade and stress skin.	Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 14-1
36 in x 4 in Steel Ladder Back with Radial Bends (4 piece design)	1/2 in. V-rib panels with post-buttered joints, V-ribs parallel to tray rails on top and bottom of tray. Scored panels on inside and outside face of one radial bend, scores filled with trowel grade. Separate mitered panel pieces on inside and entside face of other radial bend. Longitudinal joints at side panels and butt joints between panels reinforced with trowel grade and stress skin.	Single point temperature requirements exceeded at 54 minutes for conductor on top of cable layer Through opening in barrier developed	NUMARC 1-1
36 in. x 4 in. Aluminum Ladder Back with Radial Bends (4 piece design)	Internal banding installed on cable tray 1/2 in. V-rib panels with pre-buttered joints; V-ribs parallel to tray rails on top and bottom of tray. Scored panels on inside and outside face of one radial bend; scores filled with trowel grade. Separate mitered panel pieces on inside and outside face of other radial bend. Longitudinal joints at side panels and butt joints between panels reinforced with trowel grade and stress skin.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 2-9
36 in. x 4 in. Steel Ladder Back with Radial Bends (4 piece design)	Internal banding installed on cable tray. 1/2 in. V-rib panels with pre-buttered joints, V-ribs perpendicular to tray rails on top and bottom of tray. Scored panels on inside and outside face of radial bends, scores filled with trowel grade. Longitudinal joints at side panels reinforced with trowel grade and stress skin. Butt joints between panels reinforced with trowel grade and stress skin.	Satisfactory raceway temperatures Satisfactory barrier condition	TU Electric Scheme 15-1

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
6 in. x 4 in. Aluminum Ladder Back with Radial Bend (4 piece design)	I in V-rib panels with pre-buttered joints, V-ribs parallel to tray rails on top and bottom of tray. Separate mitered panel pieces on inside and outside face of radial bend. Baseline application with no upgrades applied.	Satisfactory raceway temperatures at 86 minutes when test was terminated Satisfactory barrier condition	NUMARC 2-10
6 in. x 4 in. Aluminum Ladder Back with Radial Bend (Score & Fold)	I in. V-rib panels with pre-buttered joints. Score and fold single panel for bottom and sides on horizontal and vertical tray segments with separate top panel. V-ribs parallel to tray rails. Separate mitered panel pieces on inside and outside face of radial bend. Baseline application with no upgrades applied	Satisfactory raceway temperatures at 86 minutes when test was terminated Satisfactory barrier condition	NUMARC 2-10
24 in. x 4 in. Aluminum Ladder Back with Radial Bends and Tee Section (4 piece design)	1/2 in. v-rib panels with post-buttered joints. V-ribs parallel to tray rails on top and bottom of tray and on inside and outside panels above radial bends. V-ribs perpendicular on inside and outside of radial bends. Panels on inside and outside of left radial bend and tee section radius were scored. Inside and outside panels on right radial bend were mitered. Additional overlay of 5/8 in. V-rib panels with V-ribs perpendicular to tray rails. Joints were pre-buttered. Butt joints were stitched and reinforced with trowel grade and stress skin. Longitudinal joints reinforced with stitches, trowel grade and stress skin.	Single point raceway temperature requirement exceeded at 172 minutes  Hose stream dislodged panel creating through opening	NUMARC 1-5
24 in x 4 in Steel Ladder Back with Radial Bends (4 piece design)	1/2 in v-rib panels with post-buttered joints. V-ribs parallel to tray rails on top and bottom of tray and on inside and outside panels above radial bends. V-ribs perpendicular on inside and outside of radial bends. Panels on inside and outside of right radial bend were scored. Inside and outside panels on left radial bend were mitered. Additional overlay of 5/8 in. V-rib panels with V-ribs perpendicular to tray rails. Joints were prebuttered. Butt joints were stitched and reinforced with trowel grade and stress skin. Longitudinal joints reinforced with stitches, trowel grade and stress skin.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 1-4

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
24 in. x 4 in. Aluminum Ladder Back with Radial Bend (4 piece design)	I in V-rib panels with pre-buttered joints, V-ribs parallel to tray rails on top and bottom of tray. Separate mitered panel pieces on inside and outside face of radial bend. Baseline application with no upgrades applied	Single point raceway temperature requirements exceeded at 86 minutes	NUMARC 2-10
24 in. x 4 in. Aluminum Ladder Back with Radial Bend (Score & Fold)	I in V-rib panels with pre-buttered joints. Score and fold single panel for bottom and sides on horizontal and vertical tray segments with separate top panel. V-ribs parallel to tray rails. Separate mitered panel pieces on inside and outside face of radial bend. Baseline application with no upgrades applied.	Single point raceway temperature requirements exceeded at 85 minutes when barrier opened Through openings in barrier developed	NUMARC 2-10
36 in x 4 in Steel Ladder Back with Radial Bends (4 piece design)	1/2 in. v-rib panels with post-buttered joints. V-ribs parallel to tray rails on top and bottom of tray and on inside and outside panels above radial bends. V-ribs perpendicular on inside and outside of radial bends. Panels on inside and outside of left radial bend were scored. Inside and outside panels on right radial bend were mitered. Additional overlay of 5/8 in. V-rib panels with V-ribs perpendicular to tray rails. Joints were prebuttered. Butt joints were stitched and reinforced with trowel grade and stress skin. Longitudinal joints reinforced with stitches, trowel grade and stress skin.	Single point raceway temperature requirement exceeded at 167 minutes Through opening in barrier developed	NUMARC 1-3

#### 1 HOUR AIR DROPS

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
Two 750K( M Power Cables in Exposed 36 in x 4 in Steel Ladder Back Tray	Two layers 330-660 Flexi-Blanket on each cable, seams on second layer pre-buttered with 330-660 trowel grade.  Note: Protected cables laid in horizontal cable tray. Tray was exposed (no Thermo-Lag applied).	Satisfactory cable visual inspection Satisfactory barrier condition Satisfactory cable functionality	TU Electric Scheme 15-2
Cable Bundie (3 cables) exiting 1-1/2 in vertical conduit stub; extering fire stop in end of horizontal cable tray	Two layers 330-660 Flexi-Blanket, seams on second layer pre- buttered with 330-660 trowel grade. Flexi-Blanket reinforced at conduit stub interface with staples.	Satisfactory cable temperatures Satisfactory barrier condition	TU Electric Scheme 11-2
Cable bundle (4 cables) exiting 2 in vertical conduit stub, entering horizontal cable tray	Two layers 330-660 Flexi-Blanket, seams on second layer pre- buttered with 330-660 trowel grade. Flexi-Blanket reinforced at conduit stub interface with staples and at tray interface with stainless steel mesh and trowel grade.	Single point temperature exceeded on cable at 59 minutes Satisfactory barrier condition Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 11-2
Single nonessential cable protruding from vertical cable tray replicating thermal short	Two layers 330-660 Flexi-Blanket, overlap on second layer pre- buttered with 330-660 trowel grade. Flexi-Blanket reinforced at tray interface with stainless steel mesh and trowel grade.	Satisfactory raceway temperatures Satisfactory barrier condition	TU Electric Scheme 11-2
Cable bundle (1 cable) exiting 1 in vertical conduit stub, entering fire stop in end of horizontal cable tray	Three layers 330-660 Flexi-Blanket, seams on all layers pre- buttered with 330-660 trowel grade. Flexi-Blanket reinforced at conduit stub with staples.	Satisfactory cable temperatures Satisfactory barrier condition	TU Electric Scheme 11-1

#### I HOUR AIR DROPS

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
Cable bundle (5 cables) exiting 2 in vertical conduit stub; entering fire stop in end of horizontal cable tray	Three layers 330-660 Flexi-Blanket, seams on all layers pre- buttered with 330-660 trowel grade. Flexi-Blanket reinforced at conduit stub with staples.	Satisfactory cable temperatures Satisfactory barrier condition	TU Electric Scheme 11-1
Cable bundle (10 cables) exiting 3 in vertical conduit stub, entering fire stop in end of horizontal cable tray	Two layers 330-660 Flexi-Blanket, seams on both layers pre- buttered with 330-660 trowel grade. Flexi-Blanket reinforced at conduit stub with staples.	Satisfactory cable temperatures Satisfactory barrier condition	TU Electric Scheme 11-1
Cable bundle (14 cables) exiting 5 in vertical conduit stub; entering horizontal cable tray	Two layers 330-660 Flexi-Blanket, seams on both layers pre- buttered with 330-660 trowel grade. Flexi-Blanket reinforced at conduit stub with staples and at tray interface with additional 1/2 in flat panel, 330-660 Flexi-Blanket and trowel grade.	Satisfactory cable temperatures Satisfactory barrier condition	TU Electric Scheme 11-1
Single nonessential cable protruding from vertical cable tray replicating thermal short	Two layers 330-660 Flexi-Blanket, seams on all layers pre- buttered with 330-660 trowel grade. Flexi-Blanket reinforced at tray interface with additional 1/2 in. flat panel, 330-660 Flexi-Blanket and trowel grade.	Satisfactory raceway cable temperatures Satisfactory barrier condition	TU Electric Scheme 11-1
Single nonessential cable protruding from 5 in (essential) cable drop replicating thermal short	Two layers 330-660 Flexi-Blanket, seams on all layers pre- buttered with 330-660 trowel grade.	Satisfactory essential cable temperatures Satisfactory barrier condition	TU Electric Scheme 11-1

#### I HOUR AIR DROPS

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
24 air drop cables from two 24 in. x 4 in. steel ladder back horizontal cable trays (stacked) through embedded sleeves	2'-11-1/2" (W) x 1'-7-1/2" (H) x 11-1/2" (D) box design enclosure around air drop cables and embedded sleeves. 1/2 in V-rib panels on top, front and sides of box with pre-buttered joints. V-ribs perpendicular to trays on top panel. V-ribs vertical on front and sides. 1/2 in flat panel on bottom with pre-buttered joints. All joints reinforced with trowel grade buildup and stress skin. Panel butt joints at concrete wall interface reinforced using stress skin and 2 in wide flat panel pieces mechanically fastened to wall.	Satisfactory cable temperature Hose stream opened joint between panels causing through opening Satisfactory cable visual inspection Satisfactory cable functionality	TU Electric Scheme 11-4

#### 3 HOUR AIR DROPS

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
The same of the sa	I in preshaped conduit sections with post-buttered joints.  Trowel grade buildup and stress reinforcement at longitudinal and butt seams.	Average conductor temperature requirement exceeded at 104 minutes Satisfactory barrier condition	NUMARC 1 4

#### 1 HOUR SUPPORT/INTERVENING STEEL

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
P1001 Unistrut- Vertical	1/2 in. V-rib panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was 9 in from nearest conduit envelope. Conduit envelopes were baselines.	Later	NUMARC 2-1
P1001 Unistrut - Vertical	1/2 in. V-rib panels with post-buttered joints. Joints between panels reinforced with trowel grade buildup and stress at interface with conduits. Protected distance was 9 in from nearest conduit envelope. Conduit envelopes were upgrades.	Satisfactory conduit temperatures Satisfactory barrier condition	NUMARC 1-6
P1001 Unistrut - Vertical	1/2 in flat panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was 9 in from nearest conduit envelope. Conduit envelopes were baselines for 3 in and 5 in conduits and upgrade for 3/4 in conduit.	Indeterminate conduit temperatures (refer to Appendix B, Note 1) Satisfactory barrier condition	TU Electric Scheme 9-1
3 in Steel Channel (C3 x 4.1) - Vertical	1/2 in. V-rib panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was 9 in from nearest cable tray envelope. Cable tray envelopes were baselines.	Later	NUMARC 2-7
3 in. Steel Channel (C3 x 4.1) - Vertical	1/2 in. V-rib panels with post-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was 9 in. from nearest cable tray envelope. Cable tray envelopes were upgrades.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 2-8
3 in Steel Channel (C3 x 4.1) - Vertical	1/2 in. V-rib panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was 9 in from cable tray envelope. Cable tray envelope was upgrade.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 2-9
3 in Steel Channel (C3 x 4 1) - Vertical	1/2 in flat panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was 9 in from nearest cable tray envelope. Cable tray envelopes were upgrades.	Satisfactory raceway temperatures Satisfactory barrier condition	TU Electric Schemes 11-1, 11-2, 11-4, 11-5 12-1, 12-2, 13-1 14-1, 15-1

#### 1 HOUR SUPPORT/INTERVENING STEEL

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
3 in Tube Steel - Vertical	1/2 in flat panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was 9 in from junction box envelope. Junction box envelopes were upgrades	Satisfactory junction box surface temperatures Satisfactory barrier condition	TU Electric Schemes 10-1, and 10-2

#### 3 HOUR SUPPORT/INTERVENING STEEL

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
P1001 Unistrut - Vertical	I in. V-rib panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was entire length of support members. Conduit envelopes were baselines.	Later	NUMARC 2-3
P1001 Unistrut - Horizontal	I in V-rib panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Unistrut member was attached to protected support steel, not in direct contact with conduit envelopes, i.e., unistrut member was a secondary attachment to raceway barrier. Protected distance was 18 in from nearest conduit envelope. Conduit envelopes were baselines.	Later	NUMARC 2-3
3 in Steel Channel (C3 x 4.1) - Vertical	I in V-rib panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was entire length of support members. Cable tray envelopes were baselines.	Later	NUMARC 2-10
P1001 Unistrut - Horizontal	I in. V-rib panels with pre-buttered joints. No reinforcement or additional trowel grade at joints. Protected distance was 18 in from nearest cable tray envelope. Cable tray envelopes were baselines.	Later	NUMARC 2-10
3 in Steel Channel (C3 x 4.1) - Vertical	1 in. V-rib panels with post-buttered joints. Additional overlay of 5/8 in. V-rib panels with pre-buttered joints and stitched along longitudinal joints. Protected distance was entire length of support members. Cable tray envelope was upgrade.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 1-3
P1001 Unistrut - Horizonta!	1 in. V-rib panels with post-buttered joints. Additional overlay of 5/8 in. V-rib panels with pre-buttered joints and stitched along longitudinal joints. Protected distance was 18 in. from cable tray envelope. Cable tray envelope was upgrade.	Satisfactory raceway temperatures Satisfactory barrier condition	NUMARC 1-3

#### I HOUR CABLE TRAY FIRE STOP

Commodity Tested	Fire Resistive Barrier Construction	Test Acceptance Basis	Test Number
36 in. x 4 in. Steel Ladder Back (Vertical Orientation) with 40% Cable Fill	5 in, deep Thermo-Lag 330-1 (trowel grade) internal fire stop extended across entire inside width of tray. Exposed tray and cabling extended 12 in, beyond fire stop in test furnace. Remainder of cable tray (including portion containing fire stop) covered with 1/2 in. V-rib panels with pre-buttered joints. V-ribs on top and bottom panels oriented perpendicular to tray rails. No reinforcement or additional tray grade applied to joints of tray envelope.	Satisfactory cable temperatures inside tray envelope  Through openings developed in barrier during straight stream hose test, but did not penetrate or dislodge fire stop  Fire stop met acceptance criteria of IEEE 634	TU Electric Scheme 4
24 in. x 4 in. Aluminum Ladder Back (Horizontal Orientation) with Single Cable Layer	4 in (min.) to 5 in (max.) deep fire stop constructed of 1/2 in V-rib panels, pre-buttered together. Fire stop extended across entire inside width of tray. Trowel grade used to fill around edges of panels forming fire stop. Exposed tray and cabling extended 6 in, beyond fire stop in test furnace. Remainder of cable tray (including portion containing fire stop) covered with 1/2 in. V-rib panels with post-buttered joints. V-ribs on top and bottom panels oriented perpendicular to tray rails. All joints of tray envelope reinforced with trowel grade buildup and stress skin. External steel bracket installed around tray envelope at fire stop location to support bottom panel of tray coverage.	Satisfactory raceway temperatures (single point temperature requirements exceeded on one tray rail near fire stop at 57 min.) Satisfactory cable visual inspection Satisfactory barrier condition	NUMARC 2-8

- Provide method for use of test results, comparison to installed configurations
- Submitted in <u>Draft</u> to NRC on 3/4
- · Makes use of all test data
- Addresses acceptance criteria evolution
- Intent: Achieve agreement with NRC on content, provide to industry ASAP

## Approach

- Simplify evaluation process where possible
- Identify need for and type of engineering evaluation if simple application of guide does not provide needed result

## Does <u>not</u> address

- Details of engineering evaluations
- Fire modeling or determination of actual hazards

## · Contents

- Background, purpose, scope
- Definitions
- Acceptance Criteria
- Performance parameter tables
- Methodology
- Tested assemblies tables
- Example applications

## Methodology

- Identify configurations (segments)
- Determine tests to be utilized
- Evaluate performance parameters
- Address result

- · Results of evaluation:
  - PP bounded and upgrade tests satisfactory on temperature and barrier integrity
    - » acceptable for upgrade
  - PP bounded and tests results exceeded threshold temperatures
    - » Engineering evaluation for component operability at elevated temperatures

or

» Evaluation of actual fire hazards versus barrier performance for exemption, deviation basis

- Results of evaluation (Cont):
  - PP not bounded
    - » GL 86-10 engineering evaluation to address <u>aggregate</u> of PP

## APPLICATION GUIDE TECHNICAL POSITIONS FOR TEST RESULTS

## Four Positions Stated:

- Use Of Baseline Time/Temperature Data Independent Of Barrier Inspection Results
- Use Of Cable Tray Test Data Independent Of Bare Copper Conductors **Installed During Tests**
- \* Use of Test Data Based On Total Enclosed Mass Per Ft. (Raceway + Cabling) To Evaluate Similar Installed Barrier Configurations
- Use Of Specific Temperature Profile Data For Utility Cable Functionality **Evaluations**

## Baseline Conduit Barriers

- Test Methodology
  - » Tests Performed Without Cabling
  - » Multiple Conduits of Various Sizes Tested in Common Assemblies
  - » Fire Exposure Continued Until All Conduits Exceeded Temperature Criteria
- Test Results
  - » Small Diameter Conduits Exceeded Acceptance Temperatures First
  - » Barrier Condition Continued to Degrade For Up to 39 Minutes Prior to Hose Stream Application
  - » Barrier Performance Not Influenced By Loss of Material Structural Integrity

## Baseline Conduit Barriers

- \* Test Results (Cont.)
  - » Substantial Barrier Quantities Remaining At Specific Times Temperature Criteria Were Exceeded
  - » 1 Hr. Conduit Barriers ≥2" Dia.: No Openings After 50 Minute Fire Exposure and Hose Stream Test
  - » 3 Hr. Conduit Barriers ≥3" Dia.: Bulk Material Quantities Remained With Isolated Through Openings After 102 Min. Exposure and Hose Stream Test
  - » Bare Conductor Temperatures Inside Conduits Averaged 40° F Lower Than Conduit Surfaces When Temperature Criteria Was Exceeded

## Baseline Conduit Barriers

- Conclusion Baseline Time/Temperature Data Can Be Used To Evaluate Installed Conduit Barrier Configurations Independent of Post Hose Steam Inspection Results
  - » Remaining Thermo-Lag Material When Temperature Criteria Exceeded In Conjunction With Conduits Themselves Provide Sufficient Protection Of Enclosed Cabling From Falling Debris
  - » Hose Stream Test Not Required by Latest ASTM E05.11 Draft Standard

- Test Methodology
  - » Two 24" and Two 6" Wide Trays Tested In Common Assemblies For 1 And 3 Hr. Applications
  - » Temperatures Recorded On Tray Rails And On #8 AWG Conductors Positioned On Rungs, On Top Of Cabling And Below Rungs
  - » 1 Hr. Test Continued Until All Trays Exceeded Temperature Criteria (48 Min.)
  - » 3 Hr. Test Termi ated At 86 Min. When Both 24" Trays Exceeded Temperature Criteria And One Barrier Had Opened

- Test Results
  - » 24" Wide Trays Exceeded Temperature Criteria First
  - » 24" Tray Barriers In 1 Hr. Test Continued To Degrade For Up To 27 Minutes Prior To Hose Stream Application
  - » Test Data From Extensive Instrumentation Demonstrates Barrier Integrity Maintained For Tray Envelopes Until Temperature Criteria Was Exceeded

- \* Test Results (Cont.)
  - » Following Hose Stream Tests 1/4"-3/8" Of Uncharred Material Quantities Remained Across Tray Spans Where Damage To Cabling From Falling Debris Could Credibly Occur
  - » Areas With Little Or No Material Remaining Were At Panel Edges Along Side Rails And At Joints On Undersides Of Tray Barriers

- ◆ Conclusion Baseline Time/Temperature Data Can Be Used To Evaluate Installed Cable Tray Barrier Configurations Independent Of Post Hose Stream Inspection Results
  - » Reasonable Approach Is Use Of Last Satisfactory Time/ Temperature Data Points And Consider Barrier Condition Acceptable At That Time
  - » Hose Stream Test Not Required By Latest ASTM E05.11 Draft Standard

## Cable Tray Test Instrumentation

- TU Electric Testing
  - » Tray Side Rails Instrumented At 12" Intervals
  - » Single Layer Of Cables Installed
  - » Cables Instrumented At 6" Intervals: Power Cable Positioned In Center, Control/Instrument Cables Along Side Rails
  - » Side Rail And Cable Temperatures Demonstrated Satisfactory Barrier Performance

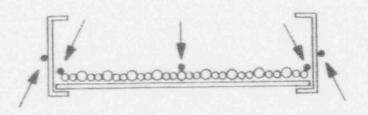
## Cable Tray Test Instrumentation

- NUMARC Phase 1 Testing
  - » Tray Side Rails Instrumented At 6" Intervals
  - » Single Layer Of Cables Installed
  - » Bare Copper Conductors Installed On Tray Rungs And On Top Of Cables - Instrumented At 6" Intervals
  - » Side Rail And Conductor Temperatures Demonstrated Satisfactory Barrier Performance

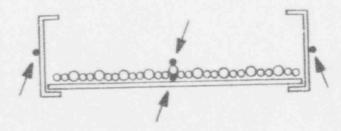
## Cable Tray Test Instrumentation

- NUMARC Phase 2 Testing
  - » Tray Side Rails Instrumented At 6" Intervals
  - » Single Layer Of Cables Installed
  - » Bare Copper Conductors Installed On Tray Rungs, On Top Of Cables And Below Tray Rungs - instrumented At 6" Intervals
  - » Side Rail And Conductor Temperatures Demonstrated Satisfactory Barrier Performance

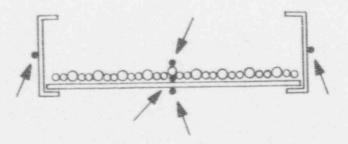
## COMPARISON OF CABLE TRAY TEST INSTRUMENTATION



TU ELECTRIC



NUMARC PHASE 1



NUMARC PHASE 2

## Phase 2 Testing - Bare Copper Conductor Below Tray Rungs

- General
  - » Conductor Below Rungs Provides Early Indication Of Envelope Breach
  - » Side Rail Temperatures Dominant For 3 Hr. Configurations Both 24" And 6" Trays
  - » Side Rail Temperatures Dominant For 1 Hr. Configurations With 6" Trays
  - » Results Less Conclusive For 1 Hr. Configurations With 24"-36" Trays As Early Structural Failure Skewed Temperature Data
  - » However, Trending Indicates Maximum Temperatures Also Occurs On Side Rails For 1 Hr. Configurations With 24"-36" Trays

- Phase 2 Testing Bare Copper Conductor Below Tray Rungs
  - + 3 Hr. Test
    - » Extensive Instrumentation Demonstrated Side Rail Average And Single Maximum Temperatures 11°-57°F Higher Than Conductors Below Rungs
    - » Both 24" And 6" Wide Trays
    - » Temperature Difference Attributed To 1" Thick Panels Which Resisted Pronounced Sag Effects And Prevented Excessive Heat Entry Through Bottom Joints

- Phase 2 Testing Bare Copper Conductor Below Tray Rungs
  - + 1 Hr. Tests
    - » 6" Trays: Extensive Instrumentation Demonstrated Average Side Rail Temperatures 10°-36°F Higher Than Conductors Below Rungs
    - » 6" Trays: Temperature Difference Attributed To Short Panel Spans Which Resisted Pronounced Sag Effects And Prevented Excessive Heat Entry Through Bottom Joints
    - » 24"-36" Trays: Results Less Conclusive As Early Structural Failure Skewed Temperature Data
    - » 24"-36" Trays: Average Temperatures Of Conductors Below Rungs Approximately 10°F Higher Than Side Rails

- Phase 2 Testing Bare Copper Conductor Below Tray Rungs
  - + 1 Hr. Tests (Cont.)
    - » 24"-36" Trays: Temperature Difference Attributed To 1/2" Thick Panels With Wide Spans, Resulting Sag Induced Stresses On Bottom Joints Which Facilitated Heat Entry
    - » 24"-36" Trays: Trending Of Test Results Indicates Maximum Temperatures Still Occur On Side Rails
    - » Test 2-9: Satisfactory Test Of 36" Tray Upgrade Had Maximum Side Rail Temperature 30°F Higher Than Conductor Below Rungs

## Conclusions

- Phase 2 Cable Tray Test Results Demonstrate Use Of Side Rail Temperature Profiles Is Appropriate To Evaluate Similar Installed Configurations
  - » Four Cable Tray Tests Performed With Conductors Below Tray Rungs
  - » Extensive Instrumentation
- Accordingly, Side Rail Temperature Data From TU Electric And NUMARC Phase 1 Testing Can Be Us d To Evaluate Similar Installed Configurations
- General Cable Types, Cable Quantity And Total Enclosed Mass Must
   Still Be Assessed In Performing Evaluations Of Installed Configurations

## Position 3: Use of Test Data Based On Total Enclosed Mass To Evaluate Similar Installed Configurations

## Bounding Position

- Total Enclosed Mass (i.e., Raceway + Cabling) Within Tested Configurations May Be Used To Evaluate Installed Configurations Of Similarly Constructed Raceways And Barriers
  - » If Total Enclosed Mass Per Length (Ibm/ft.) Is Greater Than That Tested, The Installed Configurations Can Be Bounded
  - » Basis: Greater Enclosed Mass And Associated Thermal Capacity Provides Higher Thermal Resistance Of Contents And Results In Lower Internal Temperatures

## Position 3: Use of Test Data Based On Total Enclosed Mass To Evaluate Similar Installed Configurations

## Bounding Position

- \* Restrictions
  - » Raceway And Barrier Configurations Must Be Truly Comparable, e.g., Ladder Back Cable Trays With Low Cable Fills Would Not Bound Expanded Metal Wireways With Higher Cable Fills Even If Enclosed Mass Was Equal
  - » General Cable Types And Applicable Temperature Effects Must Still Be Assessed In Evaluating Installed Configurations

# Position 4: Use of Temperature Profile Data For Utility Cable Functionality Evaluations

- Temperature Profile Data For Performance Of Cable Functionality Evaluations
  - Conduit Barriers
    - » Temperatures Recorded By Thermocouples On #8 AWG Bare Copper Conductors Contained Within Conduit Test Assemblies
  - Cable Tray Barriers
    - » Temperatures Recorded By Thermocouples Installed On Tray Side Rail Surfaces Or On #8 AWG Bare Copper Conductors Located On Or Above Tray Rungs
  - Methodology For Performance Of Cable Functionality Evaluations Is Outside Scope Of Application Guide

Thermo-Lag Fire Barrier System: SC-TL-4|0|

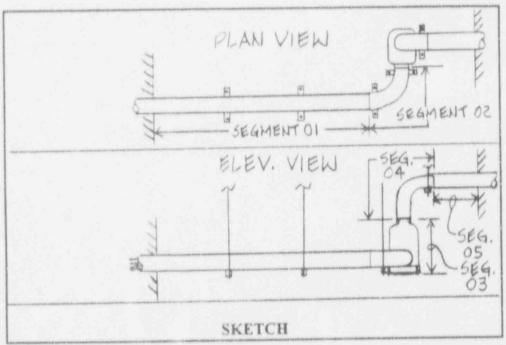
Fire Area Location: SC 101 SAFEGUARDS BUILDING
FIRE AREA SC, ROOM 101, 197 LEVEL

Required Rating: HOUR

Unique Segments: SC-TL-4|0|-SEGMENT 0|-4" \$STEEL CONDUIT
RADIAL BEND (HORR
SC-TL-4|0|-SEGMENT 03-4" \$STEEL CONDUIT
LB

GC-TL-4|0|-SEGMENT 03-4" \$STEEL CONDUIT
RADIAL BEND (VERT.)

SC-TL-4|0|-SEGMENT 03-4" \$STEEL CONDUIT
STRAIGHT RUN



SEE ATTACHED THERMO-LAG INSTALLATION DETAILS

PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101  SEGMENT: 01 \$ 05 4"\$ CONDUCT STRAIGHT RUN  RATING: 1 HOUR				
COMMODITY	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION		
ТУРЕ	CONDUIT STRAIGHT RUN	CONDUIT 4"\$ NUMARC TEST 2-1 CONDUIT 3"\$ TUE SCHEME 9-1	TESTED CONFIGURATIONS SAME FOR ALL PERFORMANCE PARAMETERS		
SIZE	4"4	1" ¢ 3" ¢	4"\$ 16 THE SAME, 3"\$ WOULD BOUND THE INSTALLED CONFIGURATION (TABLE 4-1) SMALLEST CONDUIT REPRESENTS, SM THERMAL CAPACITY, LEAST THERMAL AND LARGEST EXTERNAL SURFAGE	L RESIS	
MATERIAL	STEEL	4" \$ ALUMINUM 1 3" \$ STEEL	THERMAL CAPACITY RATIO,  3"\$ SAME MATERIAL, 4" \$\O ALUMINUM WOULD BOUND  STEEL (TABLE 4-1) LESS THERMAL RESISTANCE	A	
CONTENTS	1 CABLEFILL 3-3/C+6 HOHEK	711 - 1201 - 1201 7 7 70#/IMEL	THERMAL MASS 16,/In. Pt.		
ORIENTATION	HORIZONTAL	HORIZONTAL	SAME - N/A		

PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101  SEGMENT: 01 & 05 4" & CONDUIT STRAIGHT PUN  RATING: 1 HOUR				
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATAON		
MATERIAL TYPE	THERMO-LAG 330-1 PRESHAPED CONDUIT SECTIONS	THERMO-LAG 330-1 PRESHAPED CONDUIT SECTIONS	SAME-N/A		
THICKNESS	0.625"±,125"	4"¢ 0.50"+0.125"-0" 3"φ 0.625"± 0.125"	INSTALLED CONFIGURATION HAS THICKER BARRIER MAT'S THAN 4" & TESTED AND EQUIVALENT THICKNESS TO 3" & TESTED, AND IS THEREFORE BOUNDED		
STIFFENER (V-RIB) LOCATION/ ORIENTATION	N/A	N/A	N/A		
STRESS SKIN LOCATION	INTERNAL	INTERNAL	SAME-N/A		

PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101  SEGMENT: 01 105 4" 4 CONDUIT STRAIGHT PUN					
	RATING: 1HR					
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION			
JOINT TYPE	PRE-BUTTERED BUTT JOINTS	PRE-BUTTERED BUTT JOINTS FOR BOTH TESTED CONFIGURATIONS	SAME-N/A			
FASTENERS	TIE-WIRES B" O.C. TYP. SPACING Z"MAX. SPACING FROM BUTT JOINTS	4"\$-1/2" WIDE STAINLESS STEEL BANDS 12"O,C. MAX. SPACING AND Z" MAX. SPACING FROM BUTT JOINTS  3"\$\phi - 1/2" WIDE STAINLESS STEEL BANDS AND TIE- WIRES 12" MAX. SPACING C,C, AND 2" MAX. SPACING FROM BUTT JOINTS	AND THERMALLY) BANDS WOULD BOUND TIE-WIRES. IN ADDITION 8" TYPICAL SPACING WOULD BE ROUNDED STRUCTURALLY BY 12" MAX. SPACING UTILIZED IN BOTH TESTS, THERMALY			

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PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SK-TL-4101 SEGMENT: 01405 4" CONDUIT STRAIGHT RUN RATING: 1 HR,				
BARRIER	AS BUILT CONFIGURATION	EVALUATION			
UNSUPPORTED SPAN	N/A FOR CONDUITS - HALF ROUNDS CONTINUOUSLY SUPPORTED BY CONDUIT. FOR THERMAL CONSIDERATIONS 31-6"MAX SPACING BETWEEN SUPPORTS	*IIDD/ DTC	AS DISCUSSED UNDER AS- BUILT CONFIG - UNSUPPORTED SPAN STRUCTURAL CONSIDERAL IS INTENDED FOR CABLE TRAY WIDTHS. THERMALLY INSTALLED CONFIG. IS BOUNDED.		
JOINT REINFORCEMENT	N/A	N/A	NO ADDITIONAL JOINT REINFORCEMEN ON STRAIGHT RUN FOR INSTALLED AND TESTED CONFIGURATIONS		
STRUCTURAL AND INTERVENING STEEL PROTECTION	9" PROTECTION ON STEEL FROM BARRIER ENVELOPE	9" PROTECTION ON STEEL FROM BARRIER ENVELOPE	SAME-N/A		

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FIRE RESISTIVE BARRIER: 5C-TL-4101  SEGMENT COMMODITY: 01 \$05 4"\$ CONDUT STRAIGHT RUN  RATING: 1 HR.					
AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION			
N/A	N/A	N/A			
	AS BUILT CONFIGURATION	AS BUILT CONFIGURATION TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION			

Thermo-Lag Fire B	arrier System: 5C-TL-4101
Segment Nos:	SEGMENTS 01405 4" PSTEEL CONDUIT STRAIGHT RUN
Required Rating:	1 HOUR
Additional Evaluation:	AS DISCUSSED IN THE INSTALLED TO TESTED PARAMETER COMPARISON, THE INSTALLED CONFIGURATION IS BOUNDED BY THE TESTED CONFIGURATIONS.  NUMBER THE TESTED CONFIGURATIONS.  HATERIAL, ALUMINUM 4" & CONDUIT AND LESS THERMAL MASS. THE TEMPERATURE CONDUIT FOR AVERAGE TEMPERATURE WAS EXCEPTED AT 48 MINUTES (305°F). AT 50 MINUTES WHEN THE TEST WAS STOFPED THE TEMPERATURE ON THE OUTSIDE OF THE CONDUIT WAS 375°PS.H.  AND 321° FAVERAGE. THE TEMP ON THE INSIDE OF THE CONDUIT WAS STILL BELOW TEMPERATURE CRITERION (336°F S.H. and 281°F AVG.). THE BARRIER CONDITION WAS SATISFACTORY FOLLOWING THE HOSE STREAM TEST.
	THE SCHEME 9-1 HAD EQUIVALENT THE KNESS BARRIER MATERIAL AND STEEL CONDUIT WHICH IS CONSISTANT WITH THE INSTALLDED CONFIG. 9-1 HAD LESS THERMAL MASS DUE TO THE SMALLER 3" & CONDUM (SEE PG. 2) THE TEMPERATURE ON INTERNAL CABLES AT 60 MINUTES WAS 309° F S. H. AND ZOOP F AVERAGE ON THE INSTRUMENTATION CABLE. (WORST CASE) THERMOCOUPLES ON THE OUTSIDE - CONTINUED-

segment Nos:	SEGMENT-01405 4" \$TEEL CONDUIT STRAIGHT RUN
Required Rating:	IHOUR
Additional	- CONTINUED-
Evaluation:	OF CONDUIT HAD INDETERMINATE TEMPERATURES DUE TO ANOMOLIES DISCUSSED IN THE TEST REPORT. THE
	BARRIER CONDITION WAS SATISFACTORY FOLLOWING THE HOSE STREAM TEST.
	BASED ON THE ACCEPTABLE AND LOWER INTERNAL CONDUIT TEMPERATURE PERFORMANCE
	FOR THE SMALLER 3 DIAMETER STEEL CONDUIT AS COMPARED TO THE 4" D ALUMINUM CONDUIT INTERNAL TEMPERATURES
	WHICH WERE ACCEPTABLE AT 50 MINUTES WHEN THE TEST WAS TERMINATED. IT IS CONCLUSIVE THAT THE THICKER BARRIER
	MATERIAL AS INSTALLED OVER STEEL CONDUMS PERFORMS CONSIDERABLY BETTER THERMALLY. IN APPLITION IN BOTH TESTS STRUCTURAL
	THE HOSE STREAM TEST.
	PARAMETER COMPARISON TO TESTED CONFIGURATIONS PROVIDES REASONABLE ASSURANCE THAT
	THE INSTALLED 4" PSTEEL CONDUIT WITH THE .625 1.125 BARRIER THICKINESS AND GREATER THERMAL MASS HAS
	EQUIVALENT FIRE ENDURANCE TO A 1 HR, RATED ASSEMBLY. IN ADDITION, NO INTERNAL CONDUIT TEMPERATURES FOR EITHER TESTED CONFIG. EXCEEDED THE 475°F LOCA

## THE TEST 9-1 3" & STEEL CONDUIT CABLE FILL

QUANT.	TYPE	SIZE	LH. LIN/FT.	TOTAL LIT
23	W-020 W-023 W-047 W-048 W-063 W-071	3/c#6 3/c#6 3/c#12 5/c#12 45HD, TWS	.410 .295 .292 .215 5T. PR268 .195	.410 .295 .292 .215 .536 .585
				2.331

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REV	84	DATE	CHECKED	DATE	ASEA BROWN BOVERS AND LARGE BEACH AND LARGE BE		127

PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101  SEGMENT: OZ & OA 4"CONDUIT RAVIAL BEND  RATING: 1 HOUR				
COMMODITY	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION		
TYPE	CONDUIT RADIAL BENDS SEGMENT-02 HORIZ. SEGMENT-04 HORIZ/VIA	3" & NUMARC TEST 1-6	SAME TESTS UTILIZED FOR ALL PARAMETER COMPARISONS. EXCEPT TUE 9-1 UTILIZED ONLY ON PG! 15		
SIZE	4"\$	3"\$ - TEST 1-6 (NUMSIK) 4"\$ - TEST 2-1 (NUMSIK)	LACKERALIZATION FOR SAME		
MATERIAL	STEEL	3" \$ - STEEL 4" \$ - ALUMANIM	STEEL (TABLE 4-1)		
CONTENTS	4" \$ STEEL CONDUIT  CABLE WT. = 1.01#/lm.ft  STEEL CONDUIT=10.79#/lm.ft  TOWL = 11.80#/lm.ft	(NOCABLE) CONDUIT=3.40#/IMFH 3" \$ STEEL CONDUIT (G) (NOCABLE) CONDUIT=7.58#/IMA	CONFIG. AILSILU		
ORIENTATION	SEG. 02 - HORIE. VEIT.	4"L- HORIZ./VERT. 3" \$- HORIZ./VERT.	RADIAL BENDS IN TESTED CONFIG. HAD PORTIONS IN BOTH VERT. & HORIZ. ORIENTATION AND THERE- FORE BLIND INSTALLED		

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PERFORMANCE	FIRE RESISTIVE BARRIER: X-11-4101	11-4101	
	RATING: 1 HOUR		
BARRER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION
MATERIAL TYPE	THER MO-LAG 330-1 PRESHAPED CONDUIT SECTIONS	THERMO-LAG 330-1 PRESHAPED CONDUIT SECTIONS	SAME - N/A
THICKNESS	0.625"± 0,125"	4" \$\phi\$ TESTED CONDUIT BAY 0.50" \$\phi\$ 0.125" - 0"   MATEERING INS LESSTH AND THEREFORE BOUNDS   3" \$\phi\$ AND THEREFORE BOUNDS   5" \$\phi\$ SASELINE 0.50\$\phi\$.125" - 0"   THICKER THAN INSTALLED UPGRODE - 320-1.5\$\pi im Cont.   THICKER THAN INSTALLED	4" & TESTED CONDUIT BANKTER MATEERING IKS LESS THICKNESS AND THEREFORE BOUNDS INSTALLED SIGHTESTED CONDUIT BARRIER THICKNES HITH UPSKNOF IS SUCHTLY THICKER THAN INSTALLED
STIFFENER (V-RIB) LOCATION/ ORIENTATION	N/A	₩/N	NA
STRESS SKIN LOCATION	MITERNAL	4"4 - INTERNAL - BASELINE  2" \$\phi - INTERNAL - BASELINE  EXTERIAL - UPGARDE  \$\text{(Brt. \( \text{fron-4} \) \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	A" & TESTED - SAME -N/A S" & TESTED - SHOULD PERFORM DETTER STRUCTURALLY DURING HOSE STREAM BOTH UPGNUMED AND NOIN - UPGNADED CONOUN RAPING BENUS NAVE TO REALURGS STALLOTTING

PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101  SEGMENTS: OZ + 04  RATING: 1 HOUR				
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION		
JOINT TYPE	PRE-BUTTERED BUTT JOINS -MITERED PIECES W/BUTT JOINTS ON RADIAL BEND	BUTT JUINTS - MITERED	DEPTH WITH 1/8" to 1/4" UNCHARRED THERMOLAGE REMAINING IN AREAS OF		
FASTENERS	TE-WIRES  I OF 2 MAX. THE WIRES  PER MITERED SECTION  AS REQUIRED FOR  TIGHT FIT.	4"\$ \$3"\$ - SAME SPACING ON BASELINE ONLY WITH 1/2 WIDE BANDS.	STRUCTURALLY TESTED CONFIGURATIONS BOUND INSTALLED THERMALLY BANDS WOUL INHIBIT T.L. EXPANSION AND ACTIVATION AND THEREFORE WOULD BOUN INSTALLED		

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PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-410  SEGMENTS: 02 404  RATING:			
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION	
UNSUPPORTED SPAN	N/A-FOR CONDUITS	N/A FOR CONDUITS	N/A	
JOINT REINFORCEMENT	None	4"\$-NONE  3"\$-UPGRADE WITH  EXTERNAL TROWEL GRADE  330-1 AND STRESS SKIN	BOUND INSTACLED	
STRUCTURAL AND INTERVENING STEEL PROTECTION	SEE SEG. 1\$5	SEE SEG 145	SEE SEG 145	

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PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC SEGMENTS: 02404	- TL-4101		
	RATING:			
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION	
BOX ENCLOSURE PERFORMANCE	N/A	N/A	N/A	

Thermo-Lag Fire B	arrier System: SC-TL-4101
Segment Nos:	02 \$ 04
Required Rating:	1 HR,
Additional Evaluation:	THERMALLY THE INSTALLED CONFIGURATION FOR RADIAL BENDS WITH THICKER  0.625" ± 0.125" BASELINE MATERIAL HOULD PERFORM CONSISTANT WITH THE TESTED CONFIGURATION IN ASSEMBLY 1-60 WHICH HAD ACCEPTABLE TEMPER- ATURES FOR THE ONE HR, FIRE DURATION AND THE SCHEME 9-1 FOR STRAIGHT RUN CONDUIT (SEE SEGMENTS 1.45 PARAMETER COMPARISONS) IN BOTH CASES, TEMPER- ATURES WERE ACCEPTABLE FOR 3" \$ CONDUITS WHICH WOULD PERFORM WORSE THERMALY (PER TABLE 4-1). IN ADDITION, NUMARC TEST 2-1 WITH NON-UPGRADED THINNER MATERIAL HAD ACCEPTABLE INTERNAL CONDUIT TEMPERATURES AT THE RADIAL BEND WHEN THE TEST WAS TERMINATED AT 50 MINUTES. IN CONCLUSION WHEN COMPARING T.C. DATA, PRE SHAPED HALF ROUNDS ON RADIAL BEND PERFORM THERMALLY EQUIVALENT OR BETTER THAN STRAIGHT RUN APPLICATIONS. STRUCTURALLY, TEST 2-1 BASELINE 4"\$
	ALUMINUM RADIAL BEND HAD SATISFACTORY BAPRIER CONDITION FOLLOWING THE HOSE STREAM TEST WITH APPROXIMATELY A 1" CHAR LAYER AND 1/8" - 1/4" UNCHARRED
	MATERIAL AGAINST THE CONDUIT IN (CONTINUED)

Thermo-Lag Fire Ba	arrier System: <u>5C-TL-</u> 4101	
Segment Nos:	02404	
Required Rating:	1 HR.	
Additional Evaluation:	AREAS ON THE RADIAL BEND, REFERENCED CONDUIT TESTS HAVE SHOWN THAT PRESHAPED HALF ROUND APPLICATIONS ON CONDUITS DO NOT FAIL STRUCTURALLY, ONLY IN CASES OF BURN THISOUGH WHEN MATERIAL IS SPENT DO OPENINGS OCCUR. IN THE CASE OF THIS THICKER MATERIAL THERE IS REASONABLE ASSURANCE THAT THE CINE HOUR NON-LIPGRADED INSTALLED RADIAL BEND HAS FIRE ENDURANCE CAPABILITY EQUIVALENT TO ONE HOUR	

PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: 5C-TL-4101  SEGMENT: 03 4"\$\psi\$ CONDULET BOX  RATING: 1 HR.			
COMMODITY	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION	
ТҮРЕ	4" & CONDUIT LB (CONDULET	NUMARC TEST 1-6 3"\$ CONDULET-STEEL NUMARC TEST 2-1 4"\$ CONDULET- ALLIM.	TESTED CONFIG. SAIME FOR ALL PERFORMANCE PARAMETERS	
SIZE	4 <sup>13</sup>	4"¢ 3"¢	A" & CONDULET IS THE SAME AND 3" & WOULD BOUND INSTALLED CONFIGURATION TABLE 4-1	
MATERIAL	STEEL	4" \$ ALUMINUM 3" \$ STEEL	SEE SEGMENT OF \$05 DISCUSSION	
CONTENTS	SEE SEG. 01\$05	SEE SEG 01405	SEE SEGMENT 01 \$ 05 DISCUSSION	
ORIENTATION	YERTICAL	VERTICAL FOR BOTH 4"\$ AND 3"\$	SAME - N/A	

PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101  SEGMENT: 03 4"& CONDUCET BOX  RATING: 1 HR			
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION	
MATERIAL TYPE	THERMO-LAG 330-1 V-GROOVED PANELS	THERMO-LAG 330-1 Y-GROOVED PANELS	N/A - SAME	
THICKNESS	0.625"± .125"	4"\$ AND 3"\$ 0.50 + 0.125 - 0	THINNER TESTED MATERIAL WOULD BOUND INSTALLED	
STIFFENER (V-RIB) LOCATION/ ORIENTATION	INTERNAL - NOT CRITICAL	INTERNAL - NOT CRITICAL	SAME-NA	
STRESS SKIN LOCATION	INTERNAL	INTERNAL - 4"\$ \$3"\$  EXTERNAL - 3"\$ SEE  JOINT REINFORCEMENT	FOR THIS PARAMETER ONLY INTERNAL STRESS SKIN EVALUATED SAME-N/A	

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PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101  SEGMENT: 03 4" \$\psi \text{CONDULET BOX}  RATING: 1 HR			
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION	
JOINT TYPE	PRE-BUTTERED BUTT TOINT	4"4 - PRE-BUTTERED BUTT TO INT  3"4 - POST-BUTTERED BUTT JOINT BASELINE	FOR BASELINE JOINTS TESTED CONFIGURATIONS BOUND INSTALLED	
FASTENERS	TIE WIRES AND  1/2" WIDE STAINLESS  STEEL BANDS ON BOX	4" \$ CONDULET AND 3" \$ CONDULET - 1/2" WIDE S.S. BANDS	TESTED BOUNDS INSTALLED (SEE TABLE 4-1)	

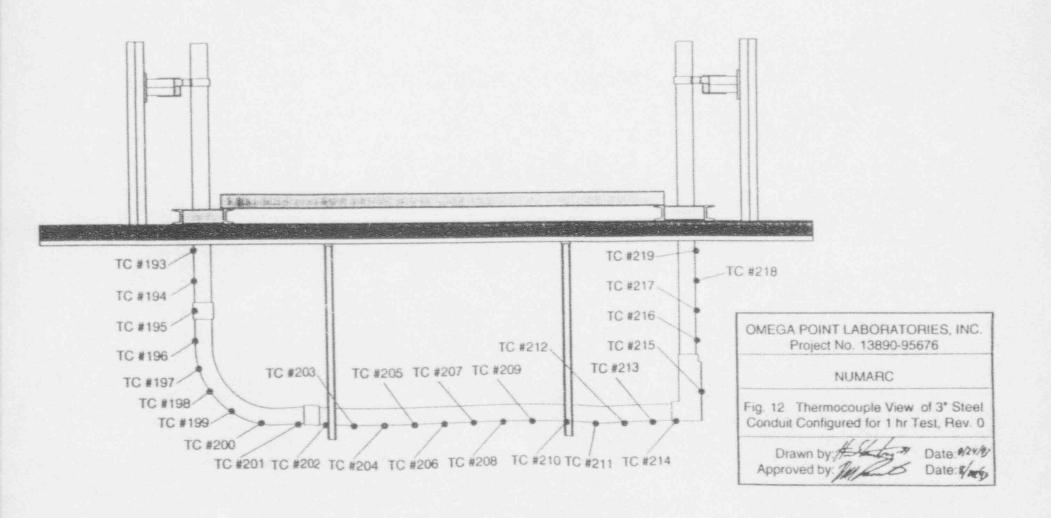
PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101  SEGMENT 03 4" \$\phi\$ CONDULET BOX  RATING: 1HR			
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION	
UNSUPPORTED SPAN	N/A	N/A	N/A	
JOINT REINFORCEMENT	N/A	4" \$\psi CONDUIT - N/A  3" \$\psi CONDUIT -  EXTERNAL TROWEL GRADE  330-1 AND STRESS  SKIN AT SOINIS	3/4"CHAR DEPTH AND 1/8" to 1/4" UNCHARRE MATERIAL REMAINING FOLLOWING HIS, INTERFACE POINTS BETWEEN BOX & CONDUITS INTACT. 3" & CONDULET NUMBER TEST 1-6 WITH EXTERNAL JOINT UPGRADE HAD SATISFACTORY-	
STRUCTURAL AND INTERVENING STEEL PROTECTION	N/A	N/A	MA BARRIER CONDITION FOLLOWING HOSE STREAD AND GO MIN. FIRE DURATION. INSTALLED NOT BOUNDED BY TESTED	

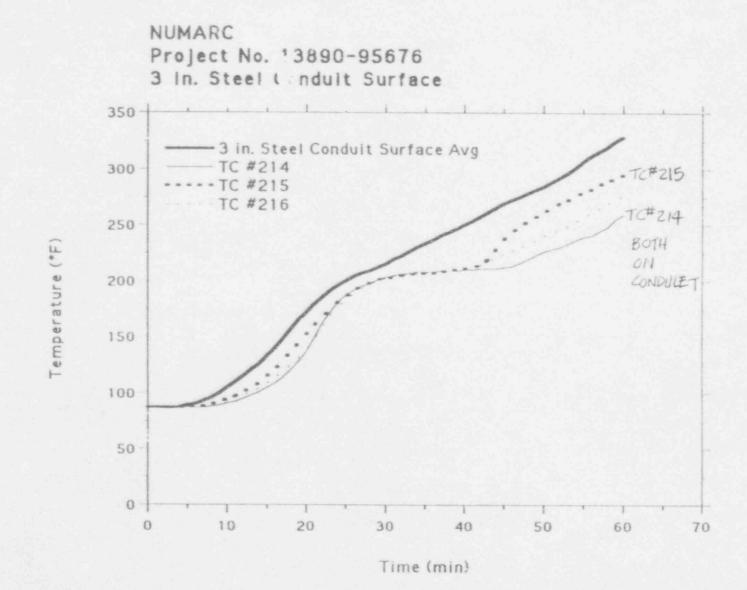
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PERFORMANCE PARAMETERS	FIRE RESISTIVE BARRIER: SC-TL-4101 SEGMENT COMMODITY: 03 4" \$\psi \condulet \ \begin{align*} COM		
BARRIER	AS BUILT CONFIGURATION	TESTED CONFIGURATION(S) UTILIZED FOR EVALUATION	EVALUATION
BOX ENCLOSURE PERFORMANCE	BOX W/ I hr. PANIELS PROTECTING CONDULET (SEE PARAMETER COMPAUSUS		SEG NEXT PAGE

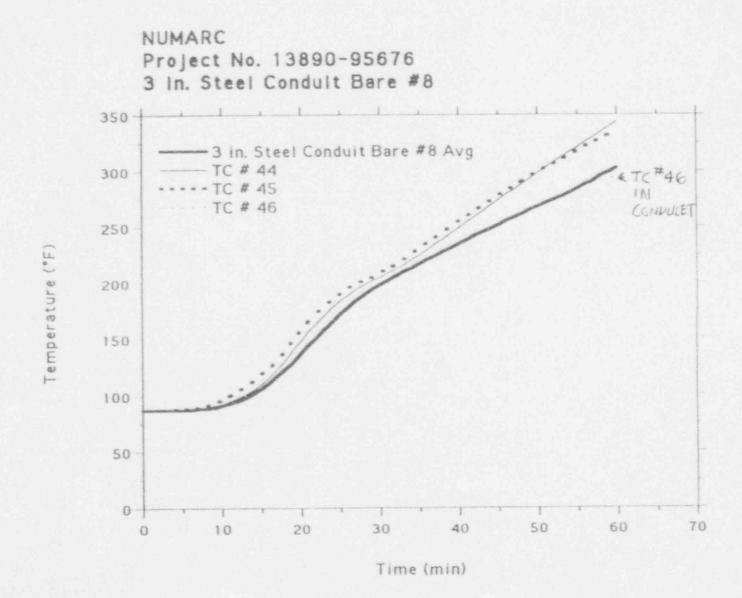
Thermo-Lag Fire B	Jarrier System: SC-TL-4101
Segment Nos:	03 4" \$ CONDULET BOX
	1 40
Required Rating:	T Front
Additional	
Additional Evaluation:	THE INSTALLED CONFIGURATION IS BOUNDED  BY TESTED CONFIGURATIONS EXCEPT FOR  THE UPGRADE OF JOINTS ON TEST 1-(0 (3" &  CONDULET WESTERNAL STRESS SKINGTROWEL GRADE)  THERMALLY, WITH THE INSTALLED THICKER  BARRIER MATERIAL AND INCREASED THERMAL  MASS OF THE CONDULET, THE CONDULET BARRIER  HILL PERFORM BETTER THAN THE CONDUIT  BARRIER. FOR REFERENKED CONDUIT TESTS  TEMPERATURES AT CONDULETS TRACE WELL  RELOW THE AVERAGE FOR THE CONDUIT RUN.  (SEE ATTACHED T.C. CURVES)  STRUCTURALLY AT 50 MINUTES THE  NON-UPGRADED BOX (TEST 2-1) HAD SATISFACTORY  TEMPERATURES AND BARRIER INTEGRITY.  POLICHING THE BOSE STREAM TEST  THERE WAS RESIDUAL NON-CHARRED  MATERIAL (1/8" - 1/4") AND AN APPROXIMATE  3/4" CHAR LAYER. THE UPGRADED BOX  (TEST 1-6) HAD ACCEPTABLE STRUCTURAL AND  THERMAL PERFORMANCE FOR THE FULL THR.
	IN CONCLUSION, SINCE THE JOINTS OF THE IN-
	STALLED CONFIGURATION ARE NOT BOUNDED BY A TESTED CONFIGURATION FOR MORE THAN
	50 MIN, THE BARRIER LANNOT BE EXPLICITLY
	CONSIDERED TO STRUCTURALLY PROVIDE
	THR FIRE ENDURANCE CONTINUED

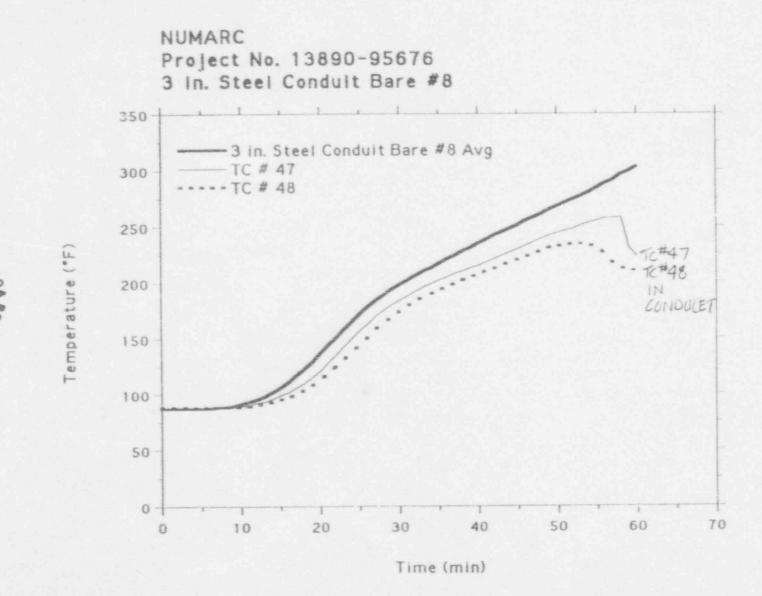
Thermo-Lag Fire B	arrier System: <u>SC-TL</u> -4101
Segment Nos:	03 4" \$ CONDULET BOX
Required Rating:	1 HR.
Additional Evaluation:	CONTINUED
	THEREFORE CITHER OPTIONS SHOULD  BE CONSIDERED. IE - UPGRADE, FURTHER  TESTING, EXEMPTION, PROB. RISK ASSESSMENT,  ETC.
	OPTION 1- BASED ON EASE OF APPLICATION AND INIMAL IMPACT (HEIGHT, AMPACITY, ETC.) THE INSTALLED CONDULET BOX WILL BE UPGRADED CONSISTENT WITH THE UPGRADE UTILIZED IN NUMBER TEST 1-6. THIS
	DESIGN IS THEREFORE BOUNDED BY THE NUMBER I-6 TESTED CONFIGURATION AND IS EQUIVALENT TO A ONE HOUR RATED ASSEMBLY.
4	





WORATORIES





THAOTAROP IN