

General Offices Selden Street, Berlin Connectiout

P.O.BOX 270 HARTFORD, CONNECTICUT 06414-0270 (203)665-5000

November 2, 1990 MP-90-1167

Re: 10CFR50.73(a)(2)(i)(B)

# U.S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Reference: Facility Operating License No. DPR-65 Docket No. 50-336 Licensee Event Report 90-019-00

Gentlemen:

This letter forwards Licensee Event Report 90-019-00 required to be submitted within thirty (30) days pursuant to 10CFR50.73(a)(2)(i)(B).

Very truly yours,

NORTHEAST NUCLEAR ENERGY COMPANY

arp. Scace Stephen

Director, Millstone Station

SES/SLS:mo

Attachment: LER 90-019-00

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9011130328 PDR ADOCK

CC: T. T. Martin, Region I Administrator
 W. J. Raymond, Senior Resident Inspector, Millstone Unit Nos. 1, 2 and 3
 G. S. Vissing, NRC Project Manager, Millstone Unit No. 2

1622 (at No 50911

U.S. NUCLEAR REGULATORY COMMISSION	ARPRIOVED DIME INC \$150-0104 EXPIRES # /30/92 Estimated burden per response to comply with this information obligation request 50.0 hrs. Forward comments reparding burden estimate to the Reports and Reports Management Branch (p-530). U.S. Nuclear Regulatory Commission: Washington, DC 20555, and to the Paperwork Reduction Project (315+0104). Office of Management and Budget, Washington, DC 20503											
PACIETY NAME (1) Millstone Nuclea: Power Station Unit 2												
Combined Leakage Rate Exceeded												
EVENT DATE (5) LER NUMBER (6) REPORT DATE (7) MONTH DAY YEAR YEAR SUCLENTIAL REVEN MONTH DAY YEAR	DTHER FACILITIES IN FACILITY NAMES											
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OPERATING MODE (R)         THIS REPORT IS BEING SUBMITTED PURSUANT TO THE REQUIRE           000000000000000000000000000000000000	50.73(a)(2)(v)	73,71(b) 73,71(c)										
LEVEL 0 0 0 0 20 405 (a) (1) (ii) 50.36 (b) (2) 20.405 (a) (1) (iii) 50.73 (a) (2) (i) 20.405 (a) (1) (iii) 50.73 (a) (2) (i)	60.73 (a) (2) (vii) 50.73 (a) (2) (viii) (A)	OTHER (Specify in Abstract below and in Text INRC Form 386A)										
20.405(a)(1)((v) 50.73(a)(2)(0) 20.405(a)(1)((v) 50.73(a)(2)(0) LICENSEE CONTACT FOR THIS	50.73(a)(2)(VII)(8) 50.73(a)(2)(X) IS LER (12)											
Stephen L. Stadnick, Engineer, Ext. 4427	AREA 000 2   0   3	TELEPHONE NUMBER										
CAUSE SYSTEM COMPONENT MANUFAC- TOTAL CAUSE SYS	TEM COMPONENT MANUFAC	TD NITIES										
B C B  1 S V F 1 3 5		1										
SUPPLEMENTAL REPORT EXPECTED (14)	EXPECT SUBMISS DATE	IDN 10311911										
<ul> <li>The plant was in mode 6, power level was zero percent, temperation pressure was 0 psig. Type B and C leakage rate testing was being specification Surveillance requirement 4.6.1.2.d. On 10/05/90 a Blowdown piping isolation valve caused the combined leakage rate exceeded. The leakage rate was such that the test volume could testing.</li> <li>The valve was disassembled. Inspection revealed wear in the seat replaced and the test was completed satisfactorily.</li> <li>The root cause of the high leakage is due to wear in the plug and There were no safety implications resulting from this event as the generators.</li> </ul>	ure was 92 degrees Fahr performed in accordance leakage rate test of the 1 limit of specification 3, not be pressurized to acc area and plug. The set seat area of the valve c valves are on the second	enheit and RCS ce with Technical Steam Generator 6.1.2.b to be cident pressure for at and plug were due to steam cutting. dary side of the steam										

NRC Form 366 (6+69)

4 3 AU (48-0)	U.S. NUCLEAR REGULATORY COMMISSION (0-89): LICENSEE EVENT REPORT (LER) TEXT CONTINUATION						APPROVED OMB NC 3150-0104 EXPIRES 4/30/92 Estimated burden per response to comply with this information collection request 50.0 hrs. Forward comments regarding burden estimate to the Records and Reports Management Branch (p=530). U.S. Nuclear Regulatory Commission, Washington, DC 20555, and to the Paperwork Reduction Project (3150-0104). Office of Management and Budget, Washington, DC 20503.																		
FACILI	DOCKET NUMBER (2)						L	LER NUMB				BEF	1.(6)	-	-	PAGE (3)									
Millstone Nuclear Power Station Unit 2			0 6 0 0 0 0 3								Y	EAI	R		N.MBER				NIX	MER			100		
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TEXT (H	If more space is required, use additional NEC Form-	366A \$) (17)																							
1.	Description of E. ent																								
	The plant was in Mode 6, shutdo temperature was 92 degrees Fahre containment penetrations was in p Isolation valves were being leakap attempt was made to pressurize th	wn for ref enheit and progress. e rate test he penetra	l pi On led	lir re 1	ng o ssur 10/0 (Se vol	re 15/ e t	era wa /90 the		ons. O P he liag	PS1 #2 rat	Re IG S m der	act tea atta	or Typ m acl	C pe G hei	B i B i ene d fc ure	ant and rat or t (P	Stor the	bic bic va 56	m aka wd lve PS	(RC lge l lowr line IG)	S) rate P r-u thr	ene p). ru t	sting trati At he	on on	

flange at valve 2-MS-17B. Test pressure could not be attained and the source of the leakage was investigated. Inspection of the vent paths thru 2-MS-348 and 2-MS-415 indicated leakage thru 2-MS-220B. When the vent path valves 2-MS-412 and 2-MS-415 were closed the test pressure was almost immediately achieved and the leakage rate was essentially zero. This indicates the source of the leakage to be 2-MS-220B.

#### 11. Cause of Event

The root cause of the event is due to steam cutting of the valve seating surfaces.

# III. Analysis of Event

This valve is located on the steam generator blowdown piping. The valve is in a piping system on the secondary side of the plant and has the steam generator tubing as the first containment barrier. Since there was no tube rupture event there are no safety implications as a result of this event.

#### IV. Corrective Action

The valve was disassembled and inspected. The inspection revealed a worn seat and plug. These items along with the valve stem and various gaskets were replaced. Since this valve is located on the secondary side of the plant the necessity for Appendix J Leakage testing requirements will be reviewed.

### V. Additional Information

2 inch 600 lb. socket weld Masoneilan Globe Valve. Trim material is 316ss, seat ring is 416ss.

Similar Events: 89-003, 88-006, 56-012, 85-003, 84-005, 82-006, 80-032, 79-034.



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