

November 5, 1990

U. S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, D. C. 20555

Gentlemen:

SUBJECT: REPLY TO NOTICE OF VIOLATION (NRC INPECTION REPORT NO. 47-16310-02/90-01)

1. The reason for the violation:

License condition No. 12 of the amendment No. 1 of license No. 47-16310-02 required a specific individual (James Cremeans) to supervise licensed activities. However on March 31, 1987 Mr. Cremeans retired from active employment. Mr. Cremeans was retained on a consulting basis and continues to serve in that capacity. James Blackburn, the technician working for Mr. Cremeans and with Kay-Ray representives for the past 15 years continued in the same capacity in Mr. Cremeans absence.

2. The corrective steps taken and realts achieved are the following:

Mr. Blackburn received additional training from Kay-Ray in November 1988 and is presently certified.

We have applied for a new license naming Mr. Blackburn as the individual to supervise licensed activities.

3. In order to aviod further violations:

We are planning to send Benjamin Rickard to be trained and certified at the next offering by Kay-Ray. We will at that time ask for the license to be amended to designate Mr. Rickard as an additional person to supervise licensed activities.

4. Full compliance will be achieved when we receive the new 1 se.

Sincere

RICHARD J. SHAW Supt. of Melting and Casting  $P_{1}^{71}$ NIA 25726-2547 FOT  $P_{092285036}$ 

cc: William E. Cline N.R.C Atlanta, Ga 30323

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