Docket No. 99900334/81-02

Transamerica Delaval, Incorporated Engine and Compressor Division ATTN: Mr. C. Mathews
General Manager
550 85th Avenue
Oakland, CA 94621

Gentlemen:

Thank you for your letter of October 6, 1981, in response to our letter dated September 18, 1981. We apologize for not responding sooner. As a result of our review, we find that additional information is needed, in order that we may consider your request for re-evaluation.

- Regarding Item B During a future inspection, we will review control
 of the swaging tool by the foreman of the department that installs
 the crankshaft oil plugs. Of primary concern during the review, is
 the determination that the tool repeatedly produces an acceptable
 swage that aligns with the groove in the crankshaft. Accordingly,
 no additional written response is required on this item at this
 time.
- Regarding Item C Your response did not address the stated nonconformance, in that it failed to recognize that required records had not been maintained. We, therefore, consider re-evaluation is unwarranted.
- 3. Regarding Item D Your response indicates that Allis-Chalmers letters dated July 23 and August 20, 1976, "document compliance of the motor manufacture to our purchase order." That statement evokes the following questions, at minimum: (1) If your statement is true, why have you requested documentation from the motor manufacturer attesting to qualification of the motors? and (2) if the motor manufacturer supplied qualified motors, why does he refuse to provide you documentation attesting to that fact? Further, your response did not indicate that documentary evidence is now available to assure that the seller of the motors complied with the requirements of the purchase order.

8210050292 821001 PDR GA999 EMVTRANA 99900334 PDR

OFFICE	RIV	763	IG	5	,	
SURNAME	WEFoster/r	SC:RIS	BC: AIB	D: T&ES JEGagliardo	RAC	
DATE	1/8/82	1/// 82	1////82	1/13/82	1/14/82	
	. 11.91.94	4/.//./94		.11:21.02		

NRC FORM 318 (10/80) NRCM 0240

Transamerica Delaval, Inc. Engine and Compressor Division

-2-

As a result of the foregoing, please provide us with a written statement containing, (1) a description of steps that have been or will be taken to correct these items; (2) a description of steps that have been or will be taken to prevent recurrence; and (3) the dates your corrective actions and preventive measures were or will be completed for Items C and D.

If you have information that existed, but was not provided to the inspector during the course of the inspection, we will gladly re-evaluate. Otherwise, please provide the requested information within 25 days from the date of this letter in order that we may complete our review.

Sincerely,

Uldis Potapovs, Chief Vendor Inspection Branch

SURNAME DATE NRC FORM 318 (10-80) NRCM 0240 OFFICIAL RECORD COPY