FORT CALHOUN STATION PERFORMANCE INDICATORS

SEPTEMBER, 1990



Prepared by:

Production Engineering Division System Engineering

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OMAHA PUBLIC POWER DISTRICT FORT CALHOUN STATION PERFORMANCE INDICATORS

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PREPARED BY: PRODUCTION ENGINEERING DIVISION SYSTEM ENGINEERING

SEPTEMBER 1990

Pursuit of excellence is an attitude ... it involves wisdom and sound judgment ... it is a lifetime, career-long commitment ... it is a way of life...it is doing the job right the first time, every time. It is inner-directed, not the result of external pressure, it is our own self worth-who we are and the pride and satisfaction that comes from being the right kins' of person, not just in doing the right things. James J. O'Connor

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PREFACE

PERFORMANCE INDICATORS REPORT IMPROVEMENTS

One section has been added to the Performance Indicators Report. This section is the Refueling Outage Section. Three indicators have been added which justified the addition of this new section. These are:

- 1) The <u>MWO Overall Status (1991 Refueling Outage) Indicator</u> found on page 89 has been added to the Performance Indicators Report. This indicator shows the total number of MWO's that have been written for completion during the 1991 Refueling Outage and the number of MWO's ready for work (parts for these MWO's are staged, procedures are approved, and paperwork is ready for field use). Also shown are the number of MWO's written after the start of the outage will be labeled as Emergent MWO's. Additional data points will be added to this indicator as information becomes available.
- 2) The <u>Progress of 1991 Outage Modification Planning Indicator</u> found on page 90 has been added. This indicator shows the number of modifications approved for planning (to determine feasibility) for completion during the 1991 Refueling Outage. Additional data points will be added to this indicator as information becomes available.

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. . 3) The <u>Overall Project Status (1991 Refueling Outage) Indicator</u> found on page 91 has been added to the Performance Indicators Report. This indicator shows the status of the projects which affect the scope of the 1991 Refueling Outage. Additional data points will be added to this indicator as information becomes available.

Four indicators have been changed. The <u>Fuel Reliability Indicator</u> is in the Operations Section, the <u>Maintenance Work Order Backlog (Corrective</u> <u>Non-Outage) Indicator</u> is in the Maintenance Section, the <u>Number of Hot</u> <u>Spots Indicator</u> is in the Chemistry and Radiological Protection Section, and the <u>Inventory Accuracy Indicator</u> is in the Material and Outside Services Section.

The <u>Fuel Reliability Indicator</u> found on page 24 has been changed. The Industry Median value has been added to this indicator. This indicator uses a industry normalized letdown purification rate. The fuel reliability factor was also calculated using Fort Calhoun's actual letdown purification rate. These calculations revealed that the use of the plant's actual letdown purification rate would result in an approximate 45% increase in the fuel reliability indicator data.

The <u>Maintenance Work Order Backlog (Corrective Non-Outage)</u> Indicator found on page 42 has been changed. The goal for the number of open corrective non-outage MWO's has been changed to 500 open MWO's. This goal was previously set at 600 open MWO's.

PREFACE

PERFORMANCE INDICATORS REPORT IMPROVEMENTS

The <u>Number of Hot Spots Indicator</u> found on page 56 has been changed. The number of additional hot spots which were identified during the reporting has been added to this indicator. Previously, this indicator showed only the number of hot spots known to exist in the Fort Calhoun Station at the end of the reporting month. This change to this indicator should represent more accurately the involvement of the Station in reducing the number of hot spots.

The <u>Inventory Accuracy Indicator</u> found on page 65 has been changed. The graphical presentation of this indicator has been modified. Previously, this indicator was shown in column graph form, but now it will be presented in line graph form.

One indicator has been added to the Industry Key Parameters Section and the Operations Section.

The <u>Unplanned Safety System Actuations - (NRC Definition) Indicator</u> found on page 21 has been added. This indicator shows the number of NRC definition safety system actuations each month, a twelve month running total of NRC definition safety system actuations, and the critical hours for the Fort Calhoun Station.

The number of NRC definition safety system actuations include the High Pressure Safety Injection System (HPSI), the Low Pressure Safety Injection (LPSI). the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of safety system actuations includes actuations when major equipment is operated and when the logic systems for the safety systems are challenged.

PURPOSE

This program titled "Performance Indicators" is intended to provide selected Fort Calhoun plant performance information to OPPD's personnel responsible for optimizing unit performance. The information is presented in a way that provides ready identification of trends and a means to track progress toward reaching corporate goals. The information can be used for assessing and monitoring Fort Calhoun's plant performance, with emphasis on safety and reliability. Some performance indicators show company goals or industry information. This information can be used for comparison or as a means of promoting pride and motivation.

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In order for the Performance Indicator Program to be effective, the following guidelines were followed while implementing this program:

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Select the data which most effectively monitors Fort Calhoun's performance in key areas.

Present the data in a straight forward graphical format using averaging and smoothing techniques.

Include established corporate goals and industry information for comparison.

Develop formal definitions for each performance parameter. This will ensure consistency in future reports and allow comparison with industry averages where appropriate.

Comments and input are encouraged to ensure that this program is tailored to address the areas which are most meaningful to the people using the report.

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ADVERSE TREND REPORT

The Adverse Trend Report explains the conditions under which certain indicators are showing adverse trends. An indicator that is defined as <u>AN ADVERSE TREND IS ONE IN WHICH THE DATA REPRESENTED FOR THREE</u> <u>CONSECUTIVE MONTHS IS SHOWING A DECLINE IN PERFORMANCE</u> for that particular indicator. Indicators which show an apparent three month decline, but are <u>not</u> considered an adverse trend, will display an explanation which defines the reason why an adverse trend does not exist.

Engineering Assistance Request (EAR) Priority Breakdown - Page 76

The number of open EAR's has increased from 59 at the end of May of 1990 tr ℓ at the end of September of 1990. The major reason for the increase in the number of open EAR's is the result of discrepancies between old procedures and the new procedures which are being upgraded by the Procedure Upgrade Project.

Personnel Turnover Rate - Page 81

The personnel turnover rate for the Nuclear Operations Division (NOD) and the Production Engineering Division (PED) has been increasing. There have been 30 resignations from NOD in the last 12 months and 11 resignations from PED in the last 12 months.

INDICATORS NEEDING INCREASED MANAGEMENT ATTENTION

This section lists the indicators which show inadequacies as compared to the OPPD goal and indicators which show inadequacies as compared to the industry upper quartile. The indicators will be compared to the industry upper quartile as relevant to that indicator.

Forced Outage Rate - Page 18

The forced outage rate for the month of September 1990 was reported as being higher than the Fort Calhoun goal of 2.4%. This rise in the forced outage rate during the month of August was due to seal problems encountered in reactor coolant pump RC-3A. These problems resulted in 172.6 forced outage hours. During the month of September the plant was shutdown due to design basis questions. This forced outage resulted in 105.6 forced outage hours being reported.

Unplanned Safety System Actuations - (INPO Definition) - Page 20

The Fort Calhoun Station has experienced an unplanned safety system actuation during 1990. This unplanned actuation was a start and load of DG-2 due to an inadvertent trip of backup lockout relay 86/28F5. The Fort Calhoun goal for unplanned safety system actuations during 1990 was set at zero actuations.

Gross Heat Rate - Page 22

The monthly gross heat rate for the months of August and September were reported as being above the Fort Calhoun monthly goal. These high monthly gross heat rates were due to two forced shutdowns of the plant which occurred during August and September.

The year to date gross heat rate is currently above the goal of 10,326 BTU/KWH. The gross heat rate values for January and February were high due to the fact that the first stage of the high pressure turbine was removed during the months of January and February. During May startup from the 1990 Refueling Outage caused the gross heat rate to be high. During July, August, and September various derates, and two forced outages caused the gross heat rate values for these months to be higher than the Fort Calhoun goal.

Equivalent Availability Factor - Page 23

The monthly EAF for September was below the goal of 93% due to the forced outage which occurred during September involving design basis questions. The year to date EAF is currently below the year to date goal of 56.4% due to various power fluctuations which occurred during the month of June and due to forced outage hours which occurred during the months of August and September.

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Fuel Reliability Indicator (FRI) - Page 24

The FRI has been above the Fort Calhoun goal of 1.0 nanocuries/gram. The FRI value for September using the actual plant letdown rate was reported as 2.05 nanocuries/gram.

INDICATORS NEEDING INCREASED MANAGEMENT ATTENTION (CONTINUED)

DG Reliability Last 100 Demands - Page 32

The diesel generator start and load reliability of DG-1 is currently below the Fort Calhoun goal of 95%. This is due to the fact that diesel generator DG-1 has experienced 7 start and load failures in its last 100 demands.

DG Reliability Last 20 Demands - Page 33

The start and load reliability of diesel generator DG-1 is below the Fort Calhoun goal of 95% reliability. This low start and load reliability for diesel generator DG-1 is due to two start and load failures which occurred in July 1990. These two failures were caused by high engine coolant temperature problems.

Corrective Maintenance Backlog Greater Than 3 Months Old (Non-Outage) - Page 36

The percentage of open corrective non-outage MWO's older than 3 months old is currently above the industry quartile value of 45.8% due to 230 open MWO's that are older than 3 months old.

Ratio of Preventive to Total Maintenance - Page 37

The ratio of preventive to total maintenance was reported below the Fort Calhoun goal of 60% and below the industry upper quartile value of 57.7%. This ratio decreased due to the high number of hours in which maintenance was involved in corrective maintenance activities associated with the forced outage which occurred in September.

Number of Out-of-Service Control Room Instruments - Page 39

The number of out-of-service control room instruments has been above the Fort Calhoun goal of 7 out-of-service control room instruments and above the industry upper quartile value of 7 out-of-service control room instruments since November of 1989.

Check Valve Failure Rate - Page 46

The Fort Calhoun check valve failure rate is currently above the industry check valve failure rate. The reason for the high check valve failure rate is that the plant is performing maintenance on check valves which have not been tested for failures before. The check valve failure rate is expected to decrease as the check valves are maintained and monitored through the Check Valve Program.

In-Line Chemistry Instruments Out-of-Service - Page 50

The number of instruments out of service at the end of September was above the goal of 6 out-of-service instruments. The current number of chemistry instruments that are out-of-service is 7.

INDICATORS NEEDING INCREASED MANAGEMENT ATTENTION (CONTINUED)

'otal Skin and Clothing Contaminations - Page 53

The total number of skin and clothing contaminations has been above the Fort Calhoun goal of 150 contaminations since the month of April 1990. The total number of skin and clothing contaminations has been above the industry upper quartile value of 129 contaminations since the month of March 1990. The high number of skin and clothing contaminations during the months of March and April 1990 was due to increased activity in the Radiation Controlled Area (RCA) associated with the 1990 Refueling Outage.

Decontaminated Auxiliary Building - Page 54

The square footage of the auxiliary building which is decontaminated is currently below the Fort Calhoun goal of 85% (non-outage). This is due to activities which took place in the auxiliary building associated with the forced outage which occurred during September.

Temporary Modifications (Excluding Scaffolding) - Page 75

The number of temporary modifications which are installed in the plant is currently above the Fort Calhoun goal of 15 temporary modifications. The number of temporary modifications which are installed in the plant has been decreasing and is expected to keep decreasing.

SAFETY ENHANCEMENT PROGRAM (SEP) PERFORMANCE INDICATORS

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SEP	<u>Reference Number 41</u> - Develop and Implement a Preventive Maintenance Schedule
	Ratio of Preventive to Total Maintenance
	Preventive Maintenance Items Overdue
SEP	Reference Number 43 - Implement the Check Valve Test Program
	Check Valve Failure Rate
SEP	Reference Number 44 - Compliance With and Use of Procedures
	Procedural Noncompliance Incidents (Maintenance)
SEP	<u>Reference Number 52</u> - Establish Supervisory Accountability for Workers Radiological Practices
	Radiological Work Practices Program
<u>SEP</u>	Reference Number 54 - Complete Implementation of Radiological Enhancement Program
	Personnel Radiation Exposure (Cumulative)
	Volume of Low-Level Solid Radioactive Waste
	Total Skin and Clothing Contaminations
	Decontaminated Auxiliary Building
SEF	P Reference Number 58 - Revise Physical Security Training and Procedure Program
	Loggable/Reportable Incidents (Security)
	Security Incident Breakdown
	Security System Failures
SE	P Number 60 - Improve Controls Over Surveillance Test Program
	Missed Surveillance Tests Resulting in Event Reports

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SAFETY ENHANCEMENT PROGRAM (SEP) PERFORMANCE INDICATORS (CONTINUED)

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RO License Examination Pass Ratio
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Overdue and Extended Corrective Actica Reports
Corrective Action Reports Current Status
CAD's Level uppers Circlificant CAD's Level uppers
NRC Violations Issued versus LERs Reported



STATION NET GENERATION

This indicator shows the net generation of the Fort Calhoun Station for the reporting month.

During the month of September 1990, a net total of 272,573.0 MWH was generated by the Fort Calhoun Station. The net generation for the month of August was low due to a forced outage which occurred during the month. This forced outage was due to seal problems on reactor coolant pump RC-3A. The net generation for the month of September was also low due to a forced outage. The forced outage was due to a design basis question on containment cooling capabilities.

The net generation totals for the months of March and April were zero and the net generation total for the month of May was low due to the plant being shutdown for the 1990 Refueling Outage.

Adverse Trend: None



FORCED OUTAGE RATE

The forced outage rate was reported as 3.2% for the month of September 1990. The continuation of the forced outage rate for the Fort Calhoun Station during the month of September was due to a forced outage which occurred due to design basis questions on containment cooling capabilities.

The last forced outage at Fort Calhoun occurred in August of 1990.

The industry upper ten percentile value for the forced outage rate is 0.25%.

The 1990 goal for forced outage rate is 2.4% and is based on seven days of forced outage time. The basis for establishing the 1990 performance goals can be found on page 114.

Adverse Trend: None - Reason for increase is given above.



UNPLANNED AUTOMATIC REACTOR SCRAMS WHILE CRITICAL

There were no unplanned automatic reactor scrams in September. It has been 1,551 days since the last unplanned automatic reactor scram which occurred on July 2, 1986.

The 1990 goal for unplanned automatic reactor scrams while critical has been set at 1.

The industry upper ten percentile value is zero scrams per unit on an annual basis. The Fort Calhoun Station is currently in the upper ten percentile of nuclear plant performance in this area.

Adverse Trend: None



UNPLANNED SAFETY SYSTEM ACTUATIONS - (INPO DEFINITION)

There were no unplanned safety system actuations during the month of September 1990.

The 1990 goal for the number of unplanned safety system actuations is zero. This goal is based on past performance at the Fort Calhoun Station.

The industry upper ten percentile value for the number of unplanned safety system actuations per year is zero.

Adverse Trend: None



UNPLANNED SAFETY SYSTEM ACTUATIONS - (NRC DEFINITION)

The Unplanned Safety System Actuations - (NRC Definition) Indicator has been added to the Performance Indicators Report. This indicator shows the number of safety system actuations (SSA's) which include the High and Low Pressure Safety Injection Systems, the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of SSA's includes actuations when major equipment is operated and when the logic systems for these safety systems are challenged.

The last event of this type occurred in June 1990 when Diesel Generator D-1 was started due to a turbine trip. This trip was a result of a failure to reset the plant output circuit breaker following an attempt to synchronize the main generator.

The majority of SSA's displayed above were related to 1990 Refueling Outage activities and are currently being reviewed under the Safety System Actuation Reduction Program. The goal of this Program is to reduce the number of SSA's at Fort Calhoun.

Adverse Trend: None - Program to reduce the number of SSA's is being implemented.



GROSS HEAT RATE

The gross heat rate for the Fort Calhoun Station was reported as 10,347 BTU/KWH during the month of September. This monthly gross heat rate was above the monthly gross heat rate goal of 10,125 BTU/KWH. The high monthly gross heat rate was due to the shutdown of the plant which occurred due to a forced outage during the month of September.

The year-to-date gross heat rate was reported as 10,409 BTU/KWH. This year-to-date value was higher than the year-to-date gross heat rate goal of 10,294 BTU/KWH. The year-to-date gross heat rate is above the Fort Calhoun goal due to the fact that the first stage of the high pressure turbine was removed prior to the 1990 Refueling Outage. Additionally, the gross heat rate values for the months of May, June, and July 1990, were high due to startup after the 1990 Refueling Outage and various derates. The year-to-date gross heat rate value is expected to decrease as the river water temperature decreases. The above monthly and year-to-date Fort Calhoun goals are the best gross heat rate that can be achieved by the Fort Calhoun Station. Currently the plant is above the year-to-date gross heat rate goal. If the station operates at 100% for the rest of 1990, this goal will be approached but will not be achieved.

The gross heat rate industry upper ten percentile value is 9,935 BTU/KWH.

Adverse Trends: None



EQUIVALENT AVAILABILITY FACTOR

The Equivalent Availability Factor (EAF) Indicator has been changed. This indicator now shows a monthly EAF goal as well as a year-to-date EAF goal. The 12 month average EAF has been deleted and replaced with year-to-date data.

The EAF was reported as 73.1% for the month of August. This EAF was lower than the Fort Calhoun monthly goal of 93% due to a forced outage which occurred during the month of August. This forced outage occurred due to problems encountered with a seal in reactor coolant pump RC-3A.

The year-to-date EAF was reported as 48.8%. This year-to-date value was lower than the year-to-date goal of 51.9%. The low year-to-date EAF was due to various power fluctuations which occurred during the month of June and the forced outage which occurred during the month of August.

The EAF industry upper ten percentile value is 82.5%.

Adverse Trends: None



FUEL RELIABILITY INDICATOR

The Fuel Reliability Indicator has been changed. The industry median value has been added to this indicator.

The FRI was reported as 1.40 nanocuries/gram for the month of September. This INPO indicator uses an industry normalized letdown purification rate. The FRI was also calculated using Fort Calhoun's actual letdown purification rate. These calculations revealed that the use of the plant's actual letdown purification rate would result in an approximate 45% increase in the FRI data. The FRI value using the plant's actual letdown purification rate was reported as 2.05 nanocuries/gram.

The 1990 fuel reliability goal has been set at 1.0 nanocuries/gram.

The fuel reliability indicator industry upper ten bercentile value is 0.04 nanocuries/gram.

Adverse Trend: None



PERSONNEL RADIATION EXPOSURE (CUMULATIVE)

During September 1990, 5.8 man-rem was recorded by TLD's worn by personnel while working at the Fort Calhoun Station.

The monthly cumulative exposure goal for September was 269.3 man-rem while the actual cumulative exposure through September totaled 251.3 man-rem. The exposure cumulated in 1990 has been high due to the increased activity in the Radiation Controlled Area (RCA) associated with the 1990 Refueling Outage.

The personnel radiation exposure industry upper ten percentile is 166 man-rem per unit per year.

Adverse Trend: None

SEP 54



VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE

The above graph shows the amount of low-level radioactive waste shipped off-site for disposal. The table below lists the amount of waste actually shipped off-site for disposal and the amount of low-level radioactive waste which is in temporary storage.

The volume of solid radioactive waste is (cubic feet):

Amount	Shippe	ed in S	eptem	ber -	0.0	
Amount	in Ter	nporary	Stor	age -	983.0	
1990 Cumu	lative	Amount	Ship	ped -	1568.6	
		1	990 G	oal -	5000.0	

The industry upper ten percentile value is 3,072 cubic feet per unit per year. The Fort Calhoun Station was in the upper ten percentile of nuclear plants for this indicator in 1986, 1987 and 1988.

Adverse Trend: None

SEP 54



DISABLING INJURY FREQUENCY RATE (LOST TIME ACCIDENT RATE)

This indicator shows the current monthly disabling injury rate in column form. The 1989 disabling injury frequency rate and the Fort Calhoun Station 5 year average disabling injury frequency rate are also shown. There were zero disabling injuries reported at the Fort Calhoun Station in September. The total number of disabling injuries in 1990 is one.

The 1990 disabling injury frequency rate goal was set at 0.31% and was based on one disabling injury occurring in 1990.

The industry upper ten percentile disabling injury frequency rate is 0%.

The year end disabling injury frequency rates for 1987, 1988, and 1989 were 0.6, 1.6, and 0.4 respectively.

Adverse Trend: None

SEP 26



DAILY THERMAL OUTPUT

The above thermal output graph displays the daily operating power level, the 1500 thermal megawatt average technical specification limit, and the 1495 thermal megawatt Fort Calhoun goal. The cross hatched area represents the difference between the maximum allowable operation and the actual plant operation.

The percent power operation of the Fort Calhoun Station during September 1, 1990 through September 3, 1990 was below 30%. The plant was then operated at approximately 100% until September 29, 1990 when the plant was shutdown for a forced outage. This forced outage was due to design basis questions.

It must be noted that normal update oscillations on test point XC105 prevent Operations from continually operating the plant above 1495 thermal megawatts. Because of these oscillations, power is sometimes backed down to decrease the risk of violating the 1500 thermal megawatt technical specification limit.

Adverse Trend: None



EQUIPMENT FORCED OUTAGES PER 1000 CRITICAL HOURS

There were zero equipment forced outage hours reported during the month of September 1990.

The last equipment forced outage occurred in August of 1990 and was due to seal problems on reactor coolant pump RC-3A

Adverse Trend: None



OPERATIONS AND MAINTENANCE BUDGET

The Operations and Maintenance Budget Indicator shows the budget year to date as well as the actual expenditures for operations and maintenance for the Fort Calhoun Station.

The budget year-to-date for Operations was 61.2 million dollars for September while the actual cumulative expenditures through September totaled 53.3 million dollars.

The budget year-to-date for Maintenance was 20.8 million dollars for September while the actual cumulative expenditures through September totaled 15.1 million dollars.

Although Operations and Maintenance are currently 13.6 million dollars under budget, a cost variances study from January through August 1990, predicts that Operations and Maintenance will be approximately 8.7 million dollars under budget at year end 1990.

Adverse Trends: None



DOCUMENT REVIEW

This indicator shows the number of biennial reviews completed during the reporting month, the number of biennial reviews scheduled for the reporting month, and the number of biennial reviews that are overdue. These document reviews are performed in-house and include Special Procedures, the Site Security Plan, Maintenance Procedures, Preventive Maintenance Procedures, and the Operating Manual.

During September there were 36 document reviews completed while 35 document reviews were scheduled. At the end of September, there were 41 document reviews overdue. The overdue document reviews at the end of September consisted primarily of maintenance documents.

During the month of September there were 15 new or renamed documents reviewed. These new or renamed documents will need to be reviewed again in 1992.

The high number of documents scheduled for review for the month of June 1990 was due to the high number of document reviews that were completed during the month of June 1988. The reviews that were completed during June 1988 were due to be reviewed in June 1990.

Adverse Trend: None


DG RELIABILITY

Diesel generator D-1 did not have a start and load failure during September 1990. Diesel generator D-1 has a 93 percent reliability factor over the last 100 valid demands.

Diesel generator D-2 did not have a start and load failure during September 1990. Diesel generator D-2 has a 95 percent reliability factor over the last 100 valid demands.

At the present time, the Fort Calhoun Station is exploring the possibilities of a program for improving the reliability of the Emergency Diesel Generators.

The Fort Calhoun goal for the diesel generator reliability is 95%. D-2 currently meets this goal over the last 100 demands on the unit.



DG RELIABILITY LAST 20 DEMANDS

Diesel generator D-1 did not have a start and load failure during September 1990. Diesel generator D-1 has a 90 percent reliability factor over the last 20 valid demands.

Diesel generator D-2 did not have a start and load failure during September 1990. Diesel generator D-2 has a 95 percent reliability factor over the last 20 valid demands.

At the present time, the Fort Calhoun Station is exploring the possibilities of a program for improving the reliability of the Emergency Diesel Generators.

The Fort Calhoun goal for the diesel generator reliability for the last 20 demands is set at 95%. Diesel D-2 presently meets this goal.



AGE OF OUTSTANDING MAINTENANCE WORK ORDERS (CORRECTIVE NON-OUTAGE)

This indicator shows the age of corrective non-outage maintenance work orders (MWO's) remaining open at the end of the reporting month.



MAINTENANCE WORK ORDER BREAKDOWN (CORRECTIVE NON-OUTAGE)

This indicator shows the total number of corrective non-outage MWO's remaining open at the end of the reporting month, along with a breakdown by several key categories.



CORRECTIVE MAINTENANCE BACKLOG GREATER THAN 3 MONTHS OLD (NON-OUTAGE)

This indicator snows the percentage of open corrective non-outage maintenance work orders that are greater than three months old at the end of the reporting month.

The percentage of open corrective non-outage maintenance work orders that are greater than three months old at the end of September was reported as 56.7%

The industry upper quartile value for corrective maintenance backlog greater than 3 months old is 45.8%.



RATIO OF PREVENTIVE TO TOTAL MAINTENANCE (NON-OUTAGE)

The ratio of preventive to total maintenance indicator shows the ratio of completed non-outage preventive maintenance to total completed non-outage maintenance.

The ratio of preventive to total maintenance at the Fort Calhoun Station decreased to 54.9% in September. The low ratios in August and September were due to the increased involvement of maintenance in corrective maintenance activities associated with the two forced outages which occurred in August and September.

The Fort Calhoun goal is to have a ratio of preventive to total maintenance greater than 60%.

The industry upper quartile value for the ratio of preventive to total maintenance is 57.7%.

Adverse Trend: None - Reason for trend is given above.

SEP 41



PREVENTIVE MAINTENANCE ITEMS OVERDUE

The purpose of this indicator is to monitor progress in the administration and execution of preventive maintenance programs. A small percentage of preventive maintenance items overdue indicates a station commitment to the preventive maintenance program and an ability to plan, schedule, and perform preventive maintenance tasks as programs require.

During September 1990, 917 PM items were completed. A total of 2 PM items were not completed within the allowable grace period.

The Fort Calhoun goal is to have less than 1.2% preventive maintenance items overdue. The industry upper quartile for preventive maintenance items overdue is 1.2%. The Fort Calhoun Station is currently performing in the industry upper quartile for this indicator.

Adverse Trend: None

SEP 41



NUMBER OF OUT-OF-SERVICE CONTROL ROOM INSTRUMENTS

This indicator shows the number of out-of-service control room instruments, the industry upper quartile for this indicator, and the Fort Calhoun goal.

There was a total of 23 out-of-service control room instruments at the end of August.

The Fort Calhoun goal is to have less than 7 out-of-service control room instruments. The industry upper quartile value for the number of out-of-service control room instruments is 7.



MAINTENANCE OVERTIME

The Maintenance Overtime Indicator monitors the ability to perform the desired maintenance activities with the allotted resources. Excessive overtime indicates insufficient resource allocation and can lead to errors due to fatigue.

The percent of overtime hours with respect to normal hours was reported as 8.3% during the month of September 1990. The 12 month average percentage of overtime hours with respect to normal hours was reported as 17.1%.

The high percentage of overtime hours reported for the months of February 1990 through May 1990 was due to increased maintenance support associated with the 1990 Refueling Outage. The high percentage of overtime hours reported for August and September 1990 was due to maintenance activities associated with the 2 forced outages during these months.

The Fort Calhoun goal for the percent of maintenance overtime hours worked has been set at 25% for non-outage months and 50% for outage months.



PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE)

This indicator shows the number of identified Maintenance Incidents Reports (IR's) that are related to the use of procedures, the number of closed IR's that are related to the use of procedures (includes IR's that were caused by procedural noncompliance), and the number of closed IR's that were caused by procedural noncompliance.

It should be noted that the second and chird columns will lag behind the first column until the IR's are closed. This reporting method is due to the process in which IR's receive category codes. IR's receive their category codes when they are closed.

Adverse Trend: None

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SEP 15 & 44



MAINTENANCE WORK ORDER BACKLOG (CORRECTIVE NON-OUTAGE MAINTENANCE)

The Maintenance Work Order Backlog (Corrective Non-Outage Maintenance) Indicator has been changed The goal for this indicator has been changed from 600 open corrective non-outage MWO's to 500 open corrective non-outage MWO's.

This indicator shows the number of corrective non-outage maintenance work orders that are open at the end of the reporting month.

At the end of September 1990, there were 406 corrective non-outage maintenance work orders remaining open.

The goal for this indicator is to have less than 500 corrective non-outage maintenance work orders remaining open.

Adverse Trend: None

SEP 36



NUMBER OF MISSED SURVEILLANCE TESTS RESULTING IN LICENSEE EVENT REPORTS

This indicator shows the number of missed Surveillance Tests (ST's) that result in Licensee Event Reports (LER's) during the reporting month.

During the month of September 1990, there were no missed ST's that resulted in LER's.

Adverse Trend: None SEP 60 & 61



NUMBER OF NUCLEAR PLANT RELIABILITY DATA SYSTEMS (NPRDS) REPORTABLE FAILURES

This indicator shows the total number of NPRDS component failures and the number of confirmed NPRDS component failures. The total number of NPRDS component failures is based upon the number of failure reports sent to INPO. The number of confirmed NPRDS component failures is based upon the number of failure reports that have been accepted by INPO. The difference of these two figures is the number of failure reports still under review by INPO.

During September 1990, there was a total of zero confirmed NPRDS component failures.



MAINTENANCE EFFECTIVENESS

The Maintenance Effectiveness Indicator was developed following guidelines set forth by the Nuclear Regulatory Commission's Office for Analysis and Evaluation of Operational Data (NRC/AEOD). The NRC/AEOD is currently developing and verifying a maintenance effectiveness indicator using the Nuclear Plant Reliability Data System (NPRDS) component failures.

This indicator shows the number of NPRDS components with more than one failure during the last twelve months and the number of NPRDS components with more than two failures during the last twelve months. The number of NPRDS components with more than two failures in a twelve-month period should indicate the effectiveness of plant maintenance.

During September 1990, there were 6 NPRDS components with more than one failure and 2 NPRDS components with more than two failures. The tag numbers of the 2 NPRDS components with more than two failures in the last twelve months include: CH-1B and CH-1C.



CHECK VALVE FAILURE RATE

This indicator shows the Fort Calhoun check valve failure rate and the industry check valve failure rate.

The data for the industry check valve failure rate is three months behind the Performance Indicators Report reporting month due to the time involved in collecting and processing the data. The industry failure rate is based upon failures that have occurred in the previous 18 month interval.

For June 1990, the Fort Calhoun Station reported a check valve failure rate of 7.38E-6 while the industry reported a failure rate of 2.54E-6. At the end of September, the Fort Calhoun Station reported a check valve failure rate of 4.01E-6. At this present time, the check valve failure rate for Fort Calhoun is higher than the industry check valve failure rate. The reason for the high check valve failure rate is that the plant is performing maintenance on check valves which have not been tested for failures before. As time goes on, the check valve failure rate is expected to decrease due to the fact that the check valves are now being maintained through the Check Valve Program.

Adverse Trend: None

SEP 43



SECONDARY SYSTEM CHEMISTRY

The top graph, <u>Secondary System Chemistry Performance Index (CPI)</u>, is calculated using three parameters. The three parameters used include; cation conductivity in steam generator blowdown, sodium in steam generator blowdown, and condensate pump discharge dissolved oxygen. The CPI was reported as 0.56 for the month of August. The CPI values for June, July, and August are high due to startup after the 1990 Refueling Outage, various fluctuations in power which have occurred, and a forced outage in August. The industry upper quartile value for this indicator was 0.16 for August 1989 through December 1989. The CPI industry value then changed to 0.24 for 1990.

The bottom graph, <u>Hours Chemistry is Outside Gwners Guidelines</u>, tracks the total hours of 13 parameters exceeding guidelines during power operation. The number of hours outside owners group guidelines was reported as 0.1% for the month of August.

The above two chemistry indicators are one month behind the reporting period due to the time needed for data collection and evaluation of the station chemistry data.



PRIMARY SYSTEM CHEMISTRY PERCENT OF HOURS OUT OF LIMIT

The Primary System Chemistry - Percent of Hours Out of Limit indicator tracks the primary system chemistry performance by monitoring six key chemistry parameters.

The Primary System Chemistry Percent of Hours Out of Limit was reported as 0.0% for the month of August.

The high percent of hours out of limit for the primary system during June and July was due to startup after the 1990 Refueling Outage and various power fluctuations which occurred during June and July. 100% equates to all six parameters being out of limit for the month.



AUXILIARY SYSTEM (CCW) CHEMISTRY HOURS OUTSIDE STATION LIMITS

The Auxiliary System Chemistry Hours Outside Station Limits indicator tracks the monthly hours that the Component Cooling Water (CCW) system is outside the station chemistry limit. The above chemistry indicator is one month behind the reporting period due to the time needed for data collection and evaluation of the chemistry data for the station.

The auxiliary system chemistry hours outside station limits was reported as zero for the month of August.

The industry upper quartile value for auxiliary systems chemistry hours outside station limits is 2.6 hours. The Fort Calhoun Station is currently performing in the upper quartile of all nuclear power plants for this indicator.



IN-LINE CHEMISTRY INSTRUMENTS OUT-OF-SERVICE

This indicator shows the total number of in-line chemistry system instruments that are out-of-service at the end of the reporting month. The chemistry systems involved in this indicator include the Secondary System and the Post Accident Sampling System (PASS).

At the end of September there were a total of 7 in-line chemistry instruments that were out-of-service. Four of these instruments were from the Secondary System and three were from PASS.

The Fort Calhoun goal for the number of in-line chemistry system instruments that are out-of-service has been set at 6. Six out-of-service chemistry instruments make up 10% of all the chemistry instruments which are counted for this indicator.



HAZARDOUS WASTE PRODUCED

This indicator shows the total amount of hazardous waste produced by Fort Calhoun each month. This hazardous waste consists of non-halogenated hazardous waste, halogenated hazardous waste, and other hazardous waste produced.

During the month of September, 0.0 kilograms of non-halogenated hazardous waste was produced, 9.9 kilograms of halogenated hazardous waste was produced, and 0.0 kilograms of other hazardous waste was produced.

The large amount of hazardous waste produced during the month of October 1990 was caused by a mercury spill at the sulfuric acid tank located on the east side of the service building.



MAXIMUM INDIVIDUAL RADIATION EXPOSURE

During September 1990, an individual accumulated 550 mRem which was the highest individual exposure for the month.

The maximum individual exposure to date for the third quarter of 1990 has been 794 mRem.

The maximum individual exposure reported to date for 1990 has been 2,090 mRem.

The high maximum individual exposure reported so far for the 1990 year to date value was a contract generator jumper.

The maximum accumulated 1989 individual exposure was 1,165 mRem, received by a Health Physicist.

The OPPD limit for the maximum yearly individual radiation exposure is 4,500 mRem/year.

Adverse Trend: None



TOTAL SKIN AND CLOTHING CONTAMINATIONS

There was a total of 2 skin and clothing contamination reported for the Fort Calhoun Station during September, 1990. There has been a total of 212 skin and clothing contaminations so far in 1990. The high number of skin and clothing contaminations which occurred during the months of March and April 1990 were related to increased activity in the Radiation Controlled Area (RCA) during the 1990 Refueling Outage.

There was a total of 157 skin and clothing contaminations in 1989.

The 1990 goal for skin and clothing is 150 contaminations. This 1990 goal of 150 contaminations includes a Fort Calhoun goal of 23 skin contaminations.

The industry upper quartile value for total skin and clothing contaminations is 129 per unit annually.

Adverse Trend: None

SEP 15 & 54



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DECONTAMINATED AUXILIARY BUILDING

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This graph shows the percentage of the auxiliary building which is decontaminated (clean) based on the total square footage and a Fort Calhoun goal of 85% decontaminated auxiliary building (non-outage months) and a goal of 75% decontaminated auxiliary building (outage months).

As of September 30, 1990, 84.5% of the total square footage of the auxiliary building was decontaminated.

Adverse Trend: None SEP 54

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RADIOLOGICAL WORK PRACTICES PROGRAM

The Radiological Work Practices Program Indicator shows the number of Poor Radiological Work Practices (PRWP's) which were identified during the reporting month.

The number of PRWP's which are identified each month should indirectly provide a means to qualitatively assess supervisor accountability for their workers' radiological performance.

During the month of September 1990, zero PRWP's were identified.



NUMBER OF HOT SPOTS

The Number of Hot Spots Indicator has been changed to include the number of additional hot spots which are identified during the reporting month.

This indicator shows the total number of hot spots which have been identified to exist in the Fort Calhoun Station and have been documented through the use of a hot spot identification sheet. A hot spot is defined as a small localized source of high radiation. A hot spot occurs when the contact dose rate of an item or piece of equipment is at least 5 times the General Area dose rate and the item or piece of equipment's dose rate is equal to or greater than 100 mRem/hour.

At the end of September, 50 hot spots were identified and documented to exist in the Fort Calhoun Station. During the month of September, one additional hot spot was identified to exist in the Fort Calhoun Station.

The Station ALARA committee established a goal to eliminate at least 5 hot spots during 1990. The Fort Calhoun Station has exceeded this goal.



GASEOUS RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT

The gaseous radioactive waste being discharged to the environment is shown for January 1990 through June 1990. A total of 261 curies have been released to the environment from January through June of 1990. The Fort Calhoun Station goal is 360 curies for this indicator.

The high value of gaseous radioactive waste that was released to the environment during the month of February 1990 was due to containment purge associated with the 1990 Refueling Outage.

The gaseous radioactive waste being discharged to the environment is calculated every six months.



LIQUID RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT

The liquid radioactive waste being discharged to the environment is shown for the months of January 1990 through June 1990. The liquid radioactive waste that was discharged to the environment from all sources totaled 55 curies from January through June 1990. The Fort Calhoun Station goal for 1990 is 256 curies.

The bottom graph shows the volume of liquid radioactive waste that has been released from the radioactive waste monitor tanks and steam generators. The volume of liquid radioactive waste discharged to the environment from the radioactive waste monitor tanks and the steam generators totaled 11.6 million gallons from January through June 1990. The liquid radioactive waste that was released to the environment includes liquid released from the steam generators due to the fact that radioisotopes were detected in the steam generator blowdown.

The liquid radioactive waste being discharged to the environment is calculated every six months.



LOGGABLE/REPORTABLE INCIDENTS (SECURITY)

The Loggable/Reportable Incidents (Security) Indicator shows the total number of loggable/reportable incidents concerning Licensee Designated Vehicles (LDV's), security badges, security key control, escorting, access control, and security system failures for the reporting month.

During the month of September 1990, there were 80 loggable/reportable incidents identified. Security system failures accounted for 77 of the loggable/reportable incidents (96%) reported this month. CCTV failures accounted for 57% of the system failures during the month of September 1990. The majority of these failures were due to environmental conditions (sunspots and shadows) which occur on an almost daily basis.

Adverse Trend: None

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SEP 58



SECURITY INCIDENT BREAKDOWN

The Security Incident Breakdown Indicator shows the percentage of incidents concerning the following items for the reporting month. These items include: Licensee Designated Vehicles (LDV's), security badges, security key control, escorting, access control, and security system failures.

Security Items	Number of Incidents	
Licensee Designated Vehicles (LDV's) Security Badges Security Key Control Escorting Access Control Security System Failures	<u>SEP 1930</u> 1 2 0 0 0 77	AUG 1990 1 5 0 1 0 59
Total	80	00
Adverse Trend: None	SEP 58	



The Security System Failures Indicator shows the number of incidents concerning the following items for the reporting month. These items include: alarm system failures, CCTV failures, security computer failures, terminal failures, door equipment failures, and card reader failures.

System Failures	Number of	Incidents
	SEP 90	AUG 90
Alarm Systems	31	22
CCTV	40	23
Computer	2	3
Terminal	1	4
Door Equipment	3	6
Card Reader	0	1
Total	77	59

Adverse Trend: None

SEP 58



AMOUNT OF WORK ON HOLD AWAITING PARTS (NON-OUTAGE)

This procurement indicator displays the amount of open, non-outage, maintenance items that are on hold awaiting parts, to the total amount of open, non-outage, maintenance items, expressed as a percentage.

The percentage of work on hold awaiting parts increased to 3.9% in September.

As of September 30, 1990, there were a total of 939 open, non-outage, maintenance items with 37 of these items on hold awaiting parts.

Adverse Trend: None

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SPARE PARTS INVENTORY VALUE

The spare parts inventory value at the Fort Calhoun Station at the end of September 1990 was reported as \$9,720,256.



SPARE PARTS ISSUED

The value of the spare parts issued during September 1990, totaled \$129,980.



INVENTORY ACCURACY

The Inventory Accuracy Indicator has been changed. The percentage of the inventory accuracy is now shown in line graph form. Previously, this percentage was shown in column graph form.

This indicator shows the accuracy of the actual parts count for the warehouse compared to the counts contained in the MMIS computer system for the reporting month.

During September, 463 different line items were counted in the warehouse. Of the 463 line items counted 10 items needed count adjustments. The inventory accuracy for the month of September was reported as 98%.



STOCKOUT RATE

This indicator shows the percentage of the number of Pick Tickets generated with no parts available during the reporting month.

During the month of September, a total of 852 Pick Tickets were generated. Of the 852 Pick Tickets generated, one Pick Ticket was generated with no parts available.



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WAREHOUSE RECEIPTS

This indicator shows the total number of warehouse receipts, the number of spare parts receipts, the number of standard stores receipts, and the number of direct charge receipts during the reporting month.

During September the warehouse received a total of 575 receipts. Of the 575 receipts received, 157 were spare parts receipts, 95 were standard stores receipts, and 323 were direct charge receipts.

Adverse Trend: None


WAREHOUSE ISSUES

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This indicator shows the total number of warehouse issues, the number of spare parts issues, the number of standard stores issues, and the number direct charge issues for the reporting month.

During September the warehouse completed a total of 1,178 issues. Of the 1,178 issues completed, 235 were spare parts issues, 685 were standard stores issues, and 258 were direct charge issues.

Adverse Trend: None

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WAREHOUSE RETURNS

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The Warehouse Returns Indicator shows the percentage of the total number of warehouse returns, the number of spare parts returns, the number of standard stores returns, and the number of direct charge returns compared to the total number of warehouse issues during the reporting month.

During the month of September there were a total of 1,178 warehouse issues. Of the 1,178 issues, there were 534 total returns. These returns consisted of 45% spare parts returns and 82 standard stores returns.

Adverse Trend: None

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MATERIAL REQUESTS AWAITING APPROVAL

This indicator shows the number of material requests awaiting approval at the end of the reporting month broken down into their age by days.

At the end of September, 16 material requests were awaiting approval.



EXPEDITED PURCHASES

This indicator shows the percentage of expedited purchases compared to the total number of purchase orders generated during the reporting month.

During September, there was a total of 223 purchase orders generated. Of the 223 purchase orders generated, there was one expedited purchase.



INVOICE BREAKDOWN

This indicator shows the number of invoices that are on hold at the end of the reporting month due to shelf life, CQE, and miscellaneous reasons.

At the end of September, 4 invoices were on hold due to shelf life reasons, 84 invoices were on hold due to CQE reasons, and 70 invoices were on hold due to miscellaneous reasons.



MATERIAL REQUEST PLANNING

This indicator shows the percent of material requests (MR's) for issues with their request date the same as their need date compared to the total number of MR's for issues for the reporting month.

During the month of September, a total of 852 MR's were received by the warehouse. Of the 852 total MR's received by the warehouse, 569 MR's were for issues with their request date the same as their need date.



OUTSTANDING MODIFICATIONS

The total number of outstanding modifications decreased by one during the month of September.

CATEGORY	AUG 90	SEP 90
Form FC-1133 Backlog/In Progress	15	12
Mod Requests Being Reviewed	108	141
Design Engr. Backlog/In Progress	113	84
Construction Backlog/In Progress	42	44
Design Engr. Update Backlog/In Progress	60	_56
Total	338	337

As of the end of September 49 additional modification requests have been issued this year and 12 modification requests have been cancelled. The Nuclear Projects Review Committee (NPRC) has completed 110 backlog modification request reviews this year. The Nuclear Projects Committee (NPC) has completed 105 backlog modification request reviews this year. The number of reviews completed is high due to the fact that some of these requests were reviewed more than once.



TEMPORARY MODIFICATIONS (EXCLUDING SCAFFOLDING)

The top graph shows the total number of temporary modifications installed in the Fort Calhoun Station and a Fort Calhoun goal. The number of electrical temporary modifications and the number of mechanical temporary modifications have been deleted from this indicator because the Plant no longer categorizes temporary modifications in this manner.

At the end of September, there was a total of 18 temporary modifications installed in the Fort Calhoun Station. The Fort Calhoun goal for the total number of installed temporary modifications is less than 15 installed temporary modifications.

The bottom graph, <u>Age of Temporary Modifications</u>, displays the age of all temporary modifications by months installed in the plant.

Adverse Trend: None

SEP 62 & 71



ENGINEERING ASSISTANCE REQUEST PRIORITY BREAKDOWN

This indicator shows the number of open and closed Engineering Assistance Requests (EAR's) broken down into priorities at the end of the reporting month. Along with the priority breakdown, the number of EAR's remaining open 30 days past the current schedule are shown for each priority category.

Priority		Open		Closed			Current Schedule				
	Jul	Aug	Sep	Jul	Aug	Sep	Jul	Aug	Sep		
Priority 1	6	6	9	1	4	4	3	4	5		
Priority 2	12	13	19	0	8	9	4	6	5		
Priority 3	30	29	26	0	7	11	11	16	15		
Priority 4	21	35	40	1	8	11	10	12	9		
Total	69	83	94	2	27	35	28	38	34		

Adverse Trend: The number of open EAR's has increased from 59 in May 1990 to 94 in September 1990. The major reason for the increase in the number of open EAR's is the result of discrepancies between old procedures and the new procedures which are being upgraded by the Procedures Upgrade Project.



ENGINEERING CHANGE NOTICE STATUS

The indicator shows the total number of open Engineering Change Notices (ECN's), the number of ECN's opened during the reporting month, and the number of ECN's completed during the reporting month.

At the end of September 1990, there was a total of 87 open ECN's. During the month of September, 19 ECN's were opened, and 29 ECN's were completed.



ENGINEERING CHANGE NOTICE BREAKDOWN

This indicator breaks down the total number of Engineering Change Notices (ECN's) that remain open at the end of the reporting month, the number of ECN's that were opened during the reporting month, the number of ECN's that were completed during the reporting month, and the number of ECN's received by Design Engineering during the reporting month into several categories. These categories include: ECN's requiring a document change to complete, ECN's requiring substitute replacement items to complete, and ECN's requiring facility changes to complete.

	Total Open	Opened	Completed	Received
Document Changes	34	7	14	228
Substitute Replacement	29	5	8	196
Facility Changes	24	7	7	102
Adverse Trend: None				SEP 62



RECORDABLE INJURY CASES FREQUENCY RATE

This indicator shows the monthly recordable injury cases frequency rate in column form. The above graph also includes the 1989 recordable injury cases frequency rate and the Fort Calhoun Station 5 year average recordable injury cases frequency rate.

A recordable injury case is reported if Nuclear Operations Division personnel are injured on the job and require corrective medical treatment. The recordable cases frequency rate is computed on a year-to-date basis. There were zero recordable injury cases reported during the month of September. There has been a total of 5 recordable injury cases so far in 1990.

There were eleven recordable cases reported in 1989, eleven reported in 1988, and eight reported in 1987. The year end recordable injury frequency rates for 1987, 1988, and 1989 were 2.5, 2.6, and 2.2 respectively.

Adverse Trend: None

SEP 15 & 26



NUMBER OF PERSONNEL ERRORS REPORTED IN LER'S

The Number of Personnel Errors Reported in LER's Indicator reports the Licensee Event Reports (LER's) by their event date.

In September 199C, there were 5 LER's reported. Out of the 5 LER's which occurred, there was one LER attributable to personnel error.

There have been 25 LER's reported so far in 1990 and 7 LER's have been attributable to personnel errors.

Adverse Trend: None



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PERSONNEL TURNOVER RATE

The turnover rate for three Nuclear Divisions is shown for the last twelve months.

The personnel turnover rate is plotted against the OPPD corporate turnover rate of 4.0%. This OPPD corporate turnover rate is based on the turnover rate over the last three years.

Adverse Trend: The turnover rates for the NOD and PED have been increasing. The high turnover rate for NOD was due to 30 resignations which have occurred in the last 12 months. The high turnover rate for PED was due to 11 resignations which have occurred in the last 12 months.

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STAFFING LEVEL

The authorized and actual staffing levels are shown for the three Nuclear Divisions.

Adverse Trend: None



SRO LICENSE EXAMINATION PASS RATIO

The SRO License Examination Pass Ratio Indicator shows the number of NRC administered Generic Fundamentals Exams (GFE's), the number of NRC administered Site Specific Exams, the number of NRC administered license regualification exams, and the number of OPPD administered license regualification exams.

No SRO License examinations were administered during September 1990. The table below lists the examination pass ratio for examinations which have been taken during 1990.

	OPPD ADMINISTERED	NRC ADMINISTERED						
	Requal	Generic Fund.	Site Spec.	Requal.				
DATE	% PASS RATIO	% PASS RATIO	% PASS RATIO	% PASS RATIO				
b 1990		100						

Adverse Trend: None

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RO LICENSE EXAMINATION PASS RATIO

The RO License Examination Pass Ratio Indicator shows the number of NRC administered Generic Fundamentals Exams (GFE's), the number of NRC administered Site Specific Exams, the number of NRC administered license regualification exams, and the number of OPPD administered license regualification exams.

No RO License examinations were administered during the month of September 1990. The table below lists the examination pass ratio for examinations which have been taken during 1990.

	OPPD ADMINISTERED	NRC ADMINISTERED						
	Requal	Generic Fund.	Site Spec.	Requal.				
DATE	% PASS RATIO	% PASS RATIO	% PASS RATIO	% PASS RATIO				
eb 1990		100						
lay 1990		•	100					
Ad	worke Trends None			SEP 68				



LICENSE CANDIDATE EXAMS

This indicator shows the number of SRO and RO quizzes and exams taken and passed each month. These internally administered quizzes and exams are used to plot the SRO and RO candidates' monthly progress.

During the month of September 1990, no SRO exams were administered.

During the month of September 1990, no RO exams were administered.



HOTLINES

This indicator shows the number of Hotlines initiated during the reporting month, the number of Hotlines closed during the reporting month, the number of Hotlines that remain open and are less than four weeks old, and the number of Hotlines that remain open and are older than four weeks old.

During the month of September 1990, there were 3 Hotlines initiated, 12 Hotlines closed, 1 Hotline that remained open and was less than four weeks old, and 1 Hotline that remained open and was older than four weeks old.



CLASSROOM (INSTRUCTOR) HOURS

This indicator displays the number of planned classroom hours and the number of actual classroom hours for the Fort Calhoun Station.

This indicator is one month behind the reporting month due to the time to collect and process the needed information.



TOTAL HOURS OF STUDENT TRAINING

This indicator shows the total number of student hours for Operations, Maintenance, Chemistry and Radiation Protection, Technical Support, General Employee Training, and Other training conducted for the Fort Calhoun Station.

This indicator is one month behind the reporting month due to the time needed to collect and evaluate the data.

	Total H	ours
TRAINING	JUL 1990	AUG 1990
Operations	2.742	2,664
Maintenance	3,190	4,660
Chemistry and	580	2,013
Radiation Protection		
Technical Support	1,768	3,293
General Employee Training	3,359	4,983
Other	277	443
Total	11,906	18,056



MWO OVERALL STATUS (1991 REFUELING OUTAGE)

The MWO Overall Status (1991 Refueling Outage) Indicator has been added to the Performance Indicators Report.

This indicator shows the total number of MWO's that have been written over the past reporting periods for completion during the 1991 Refueling Outage and the number of MWO's that are ready for work (the parts for these MWO's are staged, the procedures are approved, and the paperwork is ready for field use). Any MWO's written after the start of the outage will be reflected in the indicator labeled <u>Emergent MWO's</u>. Approximately 3000 maintenance orders were completed during each of the previous two refueling outages.

Additional data points will be added to this indicator as information becomes available.

Adverse Trend: None



PROGRESS OF 1991 OUTAGE MODIFICATION PLANNING

The Progress of 1991 Outage Modification Planning Indicator has been added to the Fort Calhoun Station Performance Indicators Report.

This indicator shows the number of modifications approved for planning (to determine feasibility) for completion during the 1991 Refueling Outage. Additional data points will be added to this indicator as information becomes available.

The current schedule for completion of the modification phases of the 1991 Refueling Outage is as follows.

Outage Scope Freeze OCT	1,	1990
Planning Documents Approved FEB	22,	1991
Final Designs Approved APR	24,	1991
Construction Packages Approved JUN	15,	1991
Schedule Incorporated JUL	26,	1991
Material On Site JUL	26,	1991
Construction Started OCT	21,	1991
Construction Complete NOV	4.	1991
Accepted By SAC NOV	15,	1991

Adverse Trend: None

- Total Outage Projects



OVERALL PROJECT STATUS (199) REFUELING OUTAGE)

The Overall Project Status (1991 Refueling Outage) Indicator has been added to the Performance Indicators Report.

This indicator shows the status of the projects which affect the scope of the 1991 Refueling Outage.

Additional data points will be added to this indicator as information becomes available.

The schedule for t' 1991 Refueling Outage projects is as follows.

All Projects Identified and Outage Scope Frozen OCT 1, 1990 All Projects Scheduled in Detail JUN 28, 1991

Adverse Trend: None



VIOLATIONS PER 1000 INSPECTION HOURS

This indicator displays the number of NRC violations cited in inspection reports per 1000 NRC inspection hours. This indicator was calculated using the number of violations and the number of inspection hours from submitted inspection reports. These inspection reports consisted of reports from the months of January 1990 through August 1990.

This indicator is one month behind the reporting month due to the time involved with collecting and processing the data.

The violations per 1000 inspection hours indicator was reported as 7.6 for the month of August 1990.

There have been a total of 1,972 inspection hours in 1990 which have resulted in 15 violations.

The goal for the number of violations per 1000 inspection hours is less than 8.2.



CUMULATIVE VIOLATIONS AND NCV'S (TWELVE-MONTH RUNNING TOTAL)

The Cumulative Violations and Non-Cited Violations (NCV's) Indicator shows the cumulative number of violations for the last twelve months and the cumulative number of NCV's for the last twelve months.

During the last twelve months, 28 violations have been identified and 14 NCV's have been identified.

Adverse Trend: None

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OUTSTANDING CORRECTIVE ACTION REPORTS

This indicator shows the total number of outstanding Corrective Action Reports (CAR's), the number of outstanding CAR's that are greater than six months old, and the number of outstanding CAR's that are modification related.

As of the end of September 1990, there were 142 outstanding CAR's, 53 CAR's that are greater than six months old, and 11 CAR's that are modification related.



OVERDUE AND EXTENDED CORRECTIVE ACTION REPORTS

This indicator shows the number of overdue CAR's and the number of CAR's which received extensions broken down by organization.

	OVERDUE CA	AR'S	
ORGANIZATION	JUL 90	AUG 90	SEP 90
NOD	0	0	1
PED	0	1	1
Others			0
Total	0	1	2
CAR's	WITH EXTENS	IONS GRANTED)
ORGANIZATION	JUL 90	AUG 90	SED 90
NOD	4	2	3
PED	7	13	5
Others			
Total	11	16	8





CORRECTIVE ACTION REPORTS CURRENT STATUS

This indicator shows the number of CAR's that are older than 6 months and the number of CAR's that are less than 6 months old broken down by organization.

CAR'S G	REATER THAN	5 MONTHS OLD	
ORGANIZATION	JUL 90	AUG 90	SEP 90
NOD	8	0	45
PED	49	48	40
Others			
lotal	60	55	55
CAR's	LESS THAN 6	MONTHS OLD	
ORGANIZATION	JUL 90	AUG 90	SEP 90
NOD	39	45	47
PED	31	35	34
Others	8		
Total	78	93	87

Adverse Trend: None

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		1090				1990						
	OPPD CAR'S	SIGNIFICANT CAR's	NRC VIOLATIONS	LER'S	OP CA	PD R's	SIGN	IFIC/ AR's	ANT	VIOLATIONS	LER'	<u>s</u>
SALP FUNCTIONAL ARCA	<u>Critt 9</u>			,	1	37	(1)	0		1	9	
A. Plant Operations	11	0	8	4		51	(.,					
B. Radiological Controls	30	1	2	1		23	(1)	2		0	0	
C. Maintenance/ Surveillance	140	8	2	10		164	(12)	8	(1)	5	•	
D. Emergency Preparedness	8	0	0	0		6		Û		2	0	
F. Security	26	2	6	10		23		0		4	2	(1)
F. Engineering/ Technical	134	2	1	7		120	(18)	3	(1)	1	11	(4)
G. Safety Assessment/ Quality	68	0	1	0		16	(1)	0		0	0	
Vertification		•	0	1		1		0		0	0	
H. Other	0	0	<u> </u>			200	(22)	12	121	13	26	(5)
Total	417	13	26	31		390	(33)	13	(2)	15		

CAR'S ISSUED VERSUS SIGNIFICANT CAR'S VERSUS NRC VIOLATIONS ISSUED VERSUS LER'S REPORTED

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The above matrix shows the number of Corrective Action Reports (CAR's) issued by the Nuclear Services Division versus the number of Significant CAR's issued by the Nuclear Services Division versus the number of violations issued by the Nuclear Regulatory Commission (NRC) for the Fort Calhoun Station in 1989 and 1970. Included in this table is the number of Licensee Event Reports (LER's) identified by the station each year. The number of NRC violations reported are one month behind the reporting month due to the time involved in collecting and processing the violations.

In September, 1990, there were 33 CAR's issued, 2 Significant CAR's issued, and 5 LER's identified. During August zero NRC violations were issued. Thus no violations were attributable to personnel error. The monthly distribution of CAR's, Significant CAR's, NRC violations, and LER's are shown in parentheses.

SEP 15, 20 & 21

SIGNIFICANT ITEMS OF INTEREST

This section is intended to provide information on events which are significant to the Fort Calhoun Station and will give a "heads-up" look at what is scheduled in the coming months.

- The Procedure Upgrade Project and the Plant have approved and issued 811 safety related procedures. This meets a Safety Enhancement Program (SEP) Item Number 48 milestone commitment.
- The NRC Maintenance Inspection Team follow-up review has been rescheduled until November 1990.
- The 56 day 1991 Refueling Outage is planned to start 9/28/91 and finish 11/22/91.
- The 1990 Emergency Preparedness Graded Exercise is planned for the week of 11/26/90.

FORT CALHOUN PERFORMANCE PARAMETER DEFINITIONS

AGE OF OUTSTANDING MAINTENANCE WORK ORDERS

This indicator tracks the total number of outstanding corrective non-outage Maintenance Work Orders at the Fort Calhoun Station versus their age in months.

AMOUNT OF WORK ON HOLD AWAITING PARTS

This indicator is defined as the percentage of open, non-outage, maintenance work orders that are on hold awaiting parts, to the total number of open, non-outage, maintenance work orders.

AUXILIARY SYSTEMS CHEMISTRY HOURS OUTSIDE STATION LIMITS

The cumulative hours that the Component Cooling Water system is outside the station chemistry limit. The hours are accumulated from the first sample exceeding the limit until additional sampling shows the parameter to be back within limits.

CHECK VALVE FAILURE RATE

The Fort Calhoun check valve failure rate and the industry check valve failure rate (failures per 1 million component hours). The data for the industry failure rate is three months behind the Performance Indicators Report reporting month. This indicator tracks performance for SEP item 43.

CLASSROOM (INSTRUCTOR) HOURS

The number of planned classroom hours and the number of actual classroom hours for the Fort Calhor Station.

CORRECTIVE ACTION REPORT CURRENT STATUS

The number of Corrective Action Reports (CAR's) that are older than 6 months and the number of CAR's that are less than 6 months old broken down by organization for the last 6 months.

CORRECTIVE MAINTENANCE BACKLOG GREATER THAN 3 MONTHS OLD

The percentage of total outstanding corrective maintenance items, not requiring an outage, that are greater than three months old at the end of the period reported.

FORT CALHOUN PERFORMANCE PARAMETER DEFINITIONS (CONTINUED)

CUMULATIVE VIOLATIONS AND NON-CITED VIOLATIONS (TWELVE-MONTH RUNNING TOTAL)

The cumulative number of violations and Non-Cited Violations for the last 12 months.

DAILY THERMAL OUTPUT

The daily core thermal output as measured from computer point XC105 in thermal megawatts.

DIESEL GENERATOR RELIABILITY

A Diesel Generator (DG) unit consists of the engine, generator, combustion air system, cooling water system, fuel supply system, lubricating oil system, starting air system, autostart controls, manual controls, and diesel generator breaker.

Reliability of each DG unit will be reported for two situations, one for the last 20 demands and one for the last 100 demands. Reliability is the ratio of the number of successful runs to the number of demands, for each individual DG unit.

A successful run is defined as a start of a DG unit and the loading of this unit to a minimum of 50% rated load (1250 KW) for a minimum time period of 60 minutes.

A failure is defined as the failure to start, accelerate, and assume the design rated load for the given time period as specified for an emergency or a valid test.

The total number of demands (or valid tests) will be equal to the sum of the failures and the successful runs.

This definition of DG Reliability was taken from the U.S. Nuclear Regulatory Commission "Regulatory Guide 1.108, Revision 1". This is the definition being applied in calculating the diesel generator reliability at the Fort Calhoun Station.

DISABLING INJURY FREQUENCY RATE (LOST TIME ACCIDENT RATE)

This indicator is defined as the number of accidents for all utility personnel permanently assigned to the station, involving days away from work per 200,000 man-hours worked (100 man-years). This does not include contractor personnel. This indicator tracks personnel performance for Safety Enhancement Program (SEP) Item 26.

FORT CALHOUN PERFORMANCE PARAMETER DEFINITIONS (CONTINUED)

DOCUMENT REVIEW (BIENNIAL)

The Document Review Indicator shows the number of documents reviewed during the reporting month, the number of documents scheduled for review during the reporting month, and the number of document reviews that are overdue.

ENGINEERING ASSISTANCE REQUEST (EAR'S) PRIORITY BREAKDOWN

The number of open and closed EAR's broken down into priorities at the end of the reporting month. This indicator tracks performance for SEP item 62.

ENGINEERING CHANGE NOTICE (ECN) BREAKDOWN

The breakdown of the total number of open ECN's, the number of ECN's that were opened during the reporting month, the number of ECN's that were completed during the reporting month, and the number of ECN's received during the reporting month into three categories. These categories include; 1) document changes are required to complete the ECN's, 2) substitute or replacement items are required to complete the ECN's, or 3) facility changes are required to complete the ECN's. This indicator tracks performance for SEP item 62.

ENGINEERING CHANGE NOTICE (ECN) STATUS

The number of ECN's that remain open at the end of the reporting month, the number of ECN's that were opened during the reporting month, and the number of ECN's that are completed during the reporting month. This indicator tracks performance for SEP item 62.

EQUIPMENT FORCED OUTAGES PER 1000 CRITICAL HOURS

Equipment forced outages per 1000 critical hours is the inverse of the mean time between forced outages caused by equipment failures. The mean time is equal to the number of hours the reactor is critical in a period (1000 hours) divided by the number of forced outages caused by equipment failures in that period.

EQUIVALENT AVAILABILITY FACTOR

This indicator is defined as the ratio of gross available generation to gross maximum generation, expressed as a percentage. Available generation is the energy that can be produced if the unit is operated at the maximum power level permitted by equipment and regulatory limitations. Maximum generation is the energy that can be produced by a unit in a given period if operated continuously at maximum capacity.

EXPEDITED PURCHASES

The percentage of expedited purchases which occurred during the reporting month compared to the total number of purchase orders generated.

FORCED OUTAGE RATE

This indicator is defined as the percentage of time that the unit was unavailable due to forced events compared to the time planned for electrical generation. Forced events are failures or other unplanned conditions that require removing the unit from service before the end of the next weekend. Forced events include startup failures and events initiated while the unit is in reserve shutdown (i.e., the unit is available but not in service.

FUEL RELIABILITY INDICATOR

This indicator is defined as the steady-state primary coolant I-131 activity, corrected for the tramp uranium contribution and normalized to a common purification rate.

Tramp uranium is fuel which has been deposited on reactor core internals from previous defective fuel or is present on the surface of fuel elements from the manufacturing process.

Steady state is defined as continuous operations above 85 percent power for at least seven days.

This INPO indicator uses an industry normalized letdown purification rate. The FRI has also been calculated using Fort Calhoun's actual letdown purification rate. These calculations revealed that the use of the plant's actual rate would result in an approximate 45% increase in FRI data.

GASEOUS RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT

This indicator displays the total number of Curies of all gaseous radioactive nuclides released from the Fort Calhoun Station.

GROSS HEAT RATE

Gross heat rate is defined as the ratio of total thermal energy in British Thermal Units (BTU) produced by the reactor to the total gross electrical energy produced by the generator in kilowatt-hours (KWH).

HAZARDOUS WASTE PRODUCED

The total amount (in Kilograms) of non-halogenated hazardous waste, halogenated hazardous waste, and other hazardous waste produced by the Fort Calhoun Station each month.

HOTLINES

The number of Hotlines that are initiated, closed, overdue, and open for a given month. A Hotline is a training document sent out for immediate review. The Hotline should be reviewed and signed within 5 days of receipt of the Hotline.

FORT CALHOUN PERFORMANCE PARAMETER DEFINITIONS (CONTINUED)

HOURS CHEMISTRY IS OUTSIDE OWNERS GROUP GUIDELINES

Total hours for 13 secondary side chemistry parameters exceeding guidelines during power operation. Power operation is defined as greater than 30% power. The 13 parameters tracked are steam generator pH, cation conductivity, boron silica, chloride, sulfate, sodium, feed water pH, dissolved oxygen, hydrazine, iron, copper, and condensate pump discharge dissolved oxygen.

IN-LINE CHEMISTRY INSTRUMENTS OUT-OF-SERVICE

Total number of in-line chemistry instruments that are out-of-service in the Secondary System and the Post Accident Sampling System (PASS).

INVENTORY ACCURACY

The percentage of line items that are counted each month by the warehouse which need count adjustments.

INVOICE BREAKDOWN

The number of invoices that are on hold due to shelf life, CQE, and miscellaneous reasons.

LICE CANDIDATE EXAMS

This indicator shows the number of SRO and/or RO quizzes and exams that are administered and passed each month. The License Candidate Exams Indicator tracks Training performance for Safety Enhancement Program Item Number 68.

LIQUID RADIOACTIVE WASTE BEING DISCHARGED TO THE ENVIRONMENT

This indicator displays the volume of liquid radioactive waste released from the radioactive waste monitor tanks. The curies from all releases from the Fort Calhoun Station to the Missouri River are also shown.

LOGGABLE/REPORTABLE INCIDENTS (SECURITY)

The total rumber of security incidents for the reporting month. This indicator tracks security performance for Safety Enhancement Program Item Number 58.

MAINTENANCE EFFECTIVENESS

The number of Nuclear Plant Reliability Data System (NPRDS) components with more than one failure and the number of NPRDS components with more than two failures during the last twelve months.
MAINTENANCE WORK ORDER BACKLOG

The number of corrective non-outage maintenance work orders that remain open at the end of the reporting month. This indicator was added to the Performance Indicators Report to trend open corrective non-outage maintenance work orders as stated in Safety Enhancement Program (SEP) Item No. 36.

MAINTENANCE WORK ORDER BREAKDOWN

This indicator is a breakdown of corrective non-outage maintenance work orders by several categories that remain open at the end of the reporting month.

MAINTENANCE OVERTIME

The percentage of overtime hours compared to normal hours for maintenance. This includes OPPD personnel as well as contract personnel.

MATERIAL REQUEST PLANNING

The percent of material requests (MR's) for issues with their request date the same as their need date compared to the total number of MR's.

MATERIAL REQUESTS AWAITING APPROVAL

The number of material requests awaiting approval at the end of the reporting month broken down by their age in days.

MAXIMUM INDIVIDUAL RADIATION EXPOSURE

The total maximum amount of Gamma and Neutron (Whole Body) radiation received by an individual person working at the Fort Calhoun Station on a monthly, guarterly, and annual basis.

MWO OVERALL STATUS (1991 REFUELING OUTAGE)

The total number of Maintenance Work Orders (MWO's) that have been written for completion during the 1991 Refueling Outage. MWO's which are written after the start of the Refueling Outage will be labeled Emergent MWO's. This indicator tracks performance for SEP Reference Number 31.

NUMBER OF HOT SPOTS

The number of radiological hot spots which have been identified and documented to exist at the Fort Calhoun Station at the end of the reporting month. A hot spot is a small localized source of radiation. A hot spot occurs when the contact dose rate of an item is at least 5 times the General Area dose rate and the item's dose rate is equal to or greater than 100 mRem/hour.

NUMBER OF NUCLEAR PLANT RELIABILITY DATA SYSTEM (NPRDS) FAILURE REPORTS SUBMITTED

The data plotted is the total number of NPRDS component failures (confirmed and possible) and the number of confirmed NPRDS component failures. The total number of NPRDS component failures are based on the number of failure reports that have been sent to the Institute of Nuclear Operations (INPO).

Confirmed NPRDS component failures are based upon failure reports that have been accepted by INPO. Possible NPRDS component failures are based upon failure reports that are still under review by INPO.

NPRDS is the Nuclear Plant Reliability Data System, and is a utility industry users group program which has been outlined by INPO and implemented at the Fort Calhoun Station.

NUMBER OF OUT-OF-SERVICE CONTROL ROOM INSTRUMENTS

A control room instrument that cannot perform its design function is considered as out-of-service. A control room instrument which has had a Maintenance Work Order (MWO) written for it and has not been repaired by the end of the reporting period is considered out-of-service and will be counted. The duration of the out-of-service condition is not considered.

Computer CRTs are not considered as control room instruments.

NUMBER OF PERSONNEL ERRORS REPORTED IN LER'S

The number of Licensee Event Reports (LERs) attributed to personnel error on the original LER submittal. This indicator trends personnel performance for SEP Item No. 15.

NUMBER OF MISSED SURVEILLANCE TESTS RESULTING IN

The number of Surveillance Tests (ST's) that result in Licensee Event Reports (LER's) during the reporting. This indicator tracks missed ST's for Safety Enhancement Program (SEP) Item Numbers 60 and 61.

OPERATIONS AND MAINTENANCE PUDGET

The year to date budget compared to the actual expenditures for operations and maintenance.

OUTSTANDING CORRECTIVE ACTION REPORTS

This indicator displays the total number of outstanding Corrective Action Reports (CAR's), the number of CAR's that are older than six months and the number of modification related CAR's.

OUTSTANDING MODIFICATIONS

The number of Modification Requests (MR'S) in any state between the issuance of a Modification Number and the completion of the drawing update. Form FC-1133 Backlog/In Progress

The Form FC-1133 has not been plant approved.

Modification Requests Being Reviewed

This category includes:

- 1.) * Modification Requests that are not yet reviewed
- 2.) * Modification Requests being reviewed by the Nuclear Projects Review Committee (NPRC)
- 3.) * Modification Requests being reviewed by the Nuclear Projects Committee (NPC)

* These Modification Requests may be reviewed several times before they are approved for accomplishment or cancelled. Some of these Modification Requests are returned to Engineering for more information, some approved for evaluation, some approved for study, and some approved for planning. Once planning is completed and the scope of the work is clearly defined, these Modification Requests may be approved for accomplishment with a year assigned for construction or they may be cancelled. All of these different phases require review.

Design Engineering Backlog/In Progress

Nuclear Planning has assigned a year in which construction will be completed and design work may be in progress.

Construction Backlog/In Progress

The Construction Package has been issued or construction has begun but the modification has not been accepted by the System Acceptance Committee (SAC).

Design Engineering Update Backlog/In Progress

PED has received the Modification Completion Report but the drawings have not been updated.

OVERALL PROJECT STATUS (1991 REFUELING OUTAGE)

The number of projects which affect the scope of the 1991 Refueling Outage. This indicator tracks performance for SEP Reference Number 31.

OVERDUE AND EXTENDED CORRECTIVE ACTION REPORTS

The number of overdue Corrective Action Reports (CAR's) and the number of CAR's which received extensions broken down by organization for the last 6 months.

PERSONNEL RADIATION EXPOSURE (CUMULATIVE)

Collective radiation exposure is the total external whole-body dose received by all on-site personnel (including contractors and visitors) during a time period, as measured by the thermoluminescent dosimeter (TLD). Collective radiation exposure is reported in units of man-rem. This indicator tracks radiological work performance for Safety Enhancement Program (SEP) Item Number 54.

PERSONNEL TURNOVER RATE

The ratio of the number of turnovers to average employment. A turnover is a vacancy created by voluntary resignation from the company. Retirement, death, termination, transfers within the company, and part-time employees are not considered in turnover.

PREVENTIVE MAINTENANCE ITEMS OVERDUE

This indicator is defined as the percentage of preventive maintenance items in the month that were not completed by the scheduled date plus a grace period equal to 25 percent of the scheduled interval. This indicator tracks preventive maintenance activities for Safety Enhancement Program (SEP) Item Number 41.

PRIMARY SYSTEM CHEMISTRY - PERCENT OF HOURS OUT OF LIMIT

The percent of hours out of limit are for six primary chemistry parameters divided by the total number of hours possible for the month. The key parameters used are: Lithium, Chloride, Hydrogen, Dissolved Oxygen, Fluoride, and Suspended Solids. EPRI limits are used.

PROCEDURAL NONCOMPLIANCE INCIDENTS (MAINTENANCE)

The number of identified incidents concerning maintenance procedural problems, the number of closed IR's related to the use of procedures (includes the number of closed IR's caused by procede of noncompliance), and the number of closed procedural noncompliance IR's. This indicator trends personnel performance for SEP Item Numbers 15 and 41.

PROGRESS OF 1991 OUTAGE MODIFICATION PLANNING

The number of modifications approved for planning (to determine feasibility) for completion during the 1991 Refueling. This indicator tracks performance for SEP Reference Number 31.

RADIOLOGICAL WORK PRACTICES PROGRAM

The number of identified poor radiological work practices (PRWP) for the reporting month. This indicator tracks radiological work performance for Safety Enhancement (SEP) Item Number 52.

RATIO OF PREVENTIVE TO TOTAL MAINTENANCE

The ratio of preventive maintenance (including surveillance testing and calibration procedures) to the sum of non-outage corrective maintenance and preventive maintenance completed over the reporting period. The ratio, expressed as a percentage, is calculated based on man-hours. This indicator tracks preventive maintenance activities for Safety Enhancement Program (SEP) Item Number 41.

RECORDABLE INJURY CASES FREQUENCY RATE (RECORDABLE INJURY RATE)

The number of injuries requiring more than normal first aid per 200,000 manhours worked. This indicator trends personnel performance for SEP Item No. 15 and SEP Item 26.

RO LICENSE EXAMINATION PASS RATIO

The RO license examination pass ratio for NRC administered Generic Fundamentals Exams (GFE's), NRC administered Site Specific Exams, NRC administered license requalification exams, and OPPD administered license requalification exams. This indicator tracks Training performance for Safety Enhancement Program Item Number 68.

SECONDARY SYSTEM CHEMISTRY PERFORMANCE INDEX

The Chemistry Performance Index (CPI) is a calculation based on the concentration of key impurities in the secondary side of the plant. These key impurities are the most likely cause of deterioration of the steam generators. The chemistry parameters are reported only for the period of time greater than 30 percent power.

The following equation is how the CPI is calculated:

 $CPI = ((Ka/0.8) + (Na/20) + (0_2/10)) / 3$

Where the following parameters are monthly averages of;

Ka = average blowdown cation conductivity

- Na = average blowdown sodium concentration
- 0₂ = average condensate pump discharge dissolved oxygen concentration

SECURITY INCIDENTS BREAKDOWN

This indicator shows a percentile breakdown of the types of Security incidents for the reporting month.

The following items are the types of Security incidents represented in this indicator.

Licensee Designated Vehicles (LDV's)

Incidents related to the use of LDV's, e.g. keys left in the vehicle, loss of keys, or failure to return keys.

Security Badges

Incidents involving lost/unattended badges, badges removed from site, or failure to wear badges.

Escorting

Incidents involving escort responsibilities, e.g. improper control or escort of a visitor(s).

Security System Failures

Incidents involving alarm system failures, CCTV failures, security computer failures, terminal failures, door equipment failures, and card reader failures.

Security Key Control

Incidents involving Security key control, e.g. lost Security keys, Security keys removed from site, or failure to return Security keys. This type of incident does not reflect incidents concerning LDV keys.

Access Control

Incidents involving the inspection and control of personnel, packages, and vehicles, e.g. failure to properly search personnel, packages, and vehicles. This item also includes the introduction of contraband or prohibited items into the Protected Area, or the attempted introduction of such items. ° ∦ ∞∭

This indicator tracks security performance for Safety Enhancement Program (SEP) Item Number 58.

SECURITY SYSTEM FAILURES

The number of Security incidents concerning alarm systems failures, CCTV failures, security computer failures, terminal failures, door equipment failures, and card reader failures. This indicator tracks security performance for Safety Enhancement Program (SEP) Item Number 58.

SPARE PARTS INVENTORY VALUE

The dollar value of the spare parts inventory at the end of the reporting period.

SPARE PARTS ISSUED

The dollar value of the spare parts issued for the Fort Calhoun Station during the reporting period.

SRO OPERATOR LICENSE EXAMINATION PASS RATIO

The SRO license examination pass ratio for NRC administered Generic Fundamentals Exams (GFE's), NRC administered Site Specific Exams, NRC administered license requalification exams, and OPPD administered license requalification exams. This indicator tracks Training performance for Safety Enhancement Program Item Number 68.

STAFFING LEVEL

The actual staffing level and the authorized staffing level for the Nuclear Operations Division, the Production Engineering Division, and the Nuclear Services Division.

STATION NET GENERATION

The net generation (sum) produced by the Fort Calhoun Station during the reporting month.

STOCKOUT RATE

The total number of Pick Tickets that were generated during the reporting month and the total number of Pick Tickets that were generated during the reporting month with no parts available.

TEMPORARY MODIFICATIONS

The number of temporary mechanical and electrical configurations to the plant's systems.

Temporary configurations are defined as electrical jumpers, electrical blocks, mechanical jumpers, or mechanical blocks which are installed in the plant operating systems and are not shown on the latest revision of the P&ID, schematic, connection, wiring, or flow diagrams.

TEMPORARY MODIFICATIONS (CONTINUED)

Jumpers and blocks which are installed for Surveillance Tests, Maintenance Procedures, Calibration Procedures, Special Procedures, or Operating Procedures are not considered as temporary modifications unless the jumper or block remains in place after the test or procedure is complete. Jumpers and blocks installed in test or lab instruments are not considered as temporary modifications.

"caffolding is not considered a temporary modification. Jumpers and blocks which are installed and for which EEAR's have been submitted, will be considered as a temporary modifications until final resolution of the EEAR and the jumper or block is removed or is permanently recorded on the drawings.

This indicator tracks temporary modifications for Safety Enhancement Program (SEP) Item Number 62 & 71.

TOTAL HOURS OF STUDENT TRAINING

The total number of student hours of training for Operations, Maintenance, Chemistry and Radiation Protection, Technical Support, General Employee Training, and Other training conducted for the Fort Calhoun Station.

TOTAL SKIN AND CLOTHING CONTAMINATIONS

Reportable skin and clothing contaminations above background levels greater than 5000 dpm/100 cm squared. This indicator trends personnel performance for SEP Item No. 15.

UNPLANNED AUTOMATIC REACTOR SCRAMS WHILE CRITICAL

This indicator is defined as the number of unplained automatic scrams (reactor protection system logic actuations) that occur while the reactor is critical. The indicator is further defined as follows:

- Unplanned means that the scram was not part of a planned test or evolution.
- Scram means the automatic shutdown of the reactor by a rapid insertion of all control rods that is caused by actuation of the reactor protection system. The scram signal may have resulted from exceeding a setpoint or may have been spurious.
- Automatic means that the initial signal that caused actuation of the reactor protection system logic was provided from one of the sensors monitoring plant parameters and conditions, rather than the manual scram switches (or pushbuttons) in the main control room.

UNPLANNED AUTOMATIC REACTOR SCRAMS WHILE CRITICAL (CONTINUED)

Critical means that during the steady-state condition of the reactor prior to the scram, the effective multiplication factor (k_{eff}) was equal to one.

UNPLANNED SAFETY SYSTEM ACTUATIONS - (INPO DEFINITION)

This indicator is defined as the sum of the following safety system actuations:

- the number of unplanned Emergency Core Cooling System (ECCS) actuations that result from reaching an ECCS actuation setpoint or from a spurious/inadvertent ECCS signal
- the number of unplanned emergency AC power system actuations that result from a loss of power to a safeguards bus

An unplanned safety system actuation occurs when an actuation setpoint for a safety system is reached or when a spurious or inadvertent signal is generated (ECCS only), and major equipment in the system is actuated. Unplanned means that the system actuation was not part of a planned test or evolution.

The ECCS actuations to be counted are actuations of the high pressure injection system, the low pressure injection system, or the safety injection tanks.

UNPLANNED SAFETY SYSTEM ACTUATIONS - (NRC DEFINITION)

The number of safety system actuations which include (only) the High Pressure Safety Injection System, the low Pressure Safety Injection System, the Safety Injection Tanks, and the Emergency Diesel Generators. The NRC classification of safety system actuations includes actuations when major equipment is operated and when the logic systems for the above safety systems are challenged.

VIOLATIONS PER 1000 INSPECTION HOURS

This indicator is defined as the number of violations sited in NRC inspection reports for the Fort Calhoun Station per 1000 NRC inspection hours. The violations are reported in the year that the inspection was actually performed and not based on when the inspection report is received. The hours reported for each inspection report are used as the inspection hours.

VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE

This indicator is defined as the volume of low-level solid radioactive waste actually shipped for disposal. This indicator also shows the volume of low-level radioactive waste which is in temporary storage.

Low-level solid radioactive waste consists of dry active waste, sludges, resins, and evaporator bottoms generated as a result of nuclear power plant operation and maintenance.

Dry active waste includes contaminated rags, cleaning materials, disposable protective clothing, plastic containers, and any other material to be disposed of at a low-level radioactive waste disposal site, except resin, sludge, or evaporator bottoms. Low-level refers .o all radioactive waste that is not spent fuel or a hy-product of spent fuel processing.

This indicator tracks radiological work performance for Safety Enhancement Program (SEP) Item Number 54.

WAREHOUSE ISSUES

The total number of warehouse issues, the number of non-CQE stock issues, the number of CQE stock issues, the number of direct charge non-CQE issues, and the number of direct charge CQE issues which occurred during the reporting month.

WAREHOUSE RECEIPTS

The total number of warehouse receipts, the number of non-CQE stock receipts, the number of CQE stock receipts, the number of direct charge non-CQE receipts, and the number of direct charge CQE receipts which occurred during the reporting month.

WAREHO'ISE RETURNS

The percentage of the total number of warehouse returns, the number of spare parts returns, the number of standard stores returns, and the number of direct charge returns compared to the total number of warehouse issues.

BASIS FOR ESTABLISHING 1990 PERFORMANCE INDICATOR GOALS

This section will explain the basis used in establishing the 1990 performance goals.

FORCED OUTAGE RATE AND EQUIVALENT AVAILABILITY FACTOR

The Forced Outage Rate (FOR) and Equivalent Availability Factor (EAF) goals have been established from 1990 to 1992. The following table is a breakdown of the hours allotted for each category over the next three years.

YEAR	GENERATOR ON LINE (HOURS)	FORCED OUTAGE (HOURS)	STARTUP OUTAGE TIME (HOURS)	PLANNED OUTAGE (HOURS)	PERIOD (HOURS)	EAF (%)	FOR (%)
1990(*)	6356	168	172	2064	8760	65.4	2.4
1991(*)	6956	168	172	1464	8760	75.9	2.3
1992	8520	240	0	0	8760	92.9	2.7

(*) Refueling Outage Years

UNPLANNED AUTOMATIC REACTOR SCRAMS WHILE CRITICAL

The 1990 goal for Unplanned Automatic Reactor Scrams While Critical has been set at one. The Fort Calhoun Station has had one unplanned automatic reactor scram in the past four years of operation.

UNPLANNED SAFETY SYSTEM ACTUATIONS

The Unplanned Safety System Actuations goal for 1990 has been established at zero. The Fort Calhoun Station did not have an unplanned safety system actuation for six years.

GROSS HEAT RATE

The 1990 Gross Heat Rate goal for the Fort Calhoun Station has been set at 10,200 BTU/KWH. This heat rate goal is based on 10,435 BTU/KWH for the month of January, 10,450 BTU/KWH for the month of February, 10,325 BTU/KWH for the month of May, 10,225 BTU/KWH for the month of June, 10,325 BTU/KWH for the month of July, 10,250 BTU/KWH for the month of August, 10,125 BTU/KWH for the month of September, 10,050 BTU/KWH for the month of October, 10,000 BTU/KWH for the month of November, and 9,975 BTU/KWH for the month of December.

BASIS FOR ESTABLISHING 1990 PERFORMANCE INDICATOR GOALS

(CONTINUED)

FUEL RELIABILITY INDICATOR

The 1990 Fuel Reliability Indicator (FRI) goal has been set at 1.0 nanocuries/gram. This level allows for approximately one to two fuel pin failures. Although Cycle 11 was completed without any apparent fuel pin failures, there are a number of Advanced Nuclear Fuels Corporation (ANF) assemblies entering into a third or fourth cycle of operation. When a fuel pin has been used for three or four fuel cycles there is an increased probability of fuel failure. The Failed Fuel Action Plan, Standing Order 0-43, allows for approximately four fuel pin failures prior to implementing any increased action levels.

PERSONNEL RADIATION EXPOSURE (CUMULATIVE)

The 1990 Personnel Radiation Exposure (Cumulative) goal is 287 man-rem This goal was based on 234 man-rem of cumulative exposure for the 1990 Refueling Outage and approximately 5.9 man-rem of cumulative exposure for each non-outage month.

VOLUME OF LOW-LEVEL SOLID RADIOACTIVE WASTE

The 1990 Volume of Low-Level Solid Radioactive Waste goal is 5,000 cubic feet. This goal was based on a recommendation made by the Fort Calhoun ALARA Committee and approved by the Division Manager of the Nuclear Production Division.

DISABLING INJURY FREQUENCY RATE

The Disabling Injury Frequency Rate 1990 goal has been set at 0.31. This goal allows for one lost time accident in the Nuclear Production Division during 1990.

FORT CALHOUN STATION OPERATING CYCLES AND REFUELING OUTAGE DATES

EVENT	FROM		<u></u>	PRODUCTION (MWH)	CUMULATIVE (MWH)
Cycle 1	09/26/73		02/01/75	3,299,639	3,299,639
First Refueling	02/01/75	•	05/09/75		
Cycle 2	05/09/75		10/01/76	3,853,322	7,152,961
Second Refueling	10/01/76		12/13/76		
Cycle 3	12/13/76	•	09/30/77	2,805,927	9,958,888
Third Refueling	09/30/77	•	12/09/77		
Cycle 4	12/09/77	•	10/14/78	3,026,832	12,985,720
Fourth Refueling	10/14/78		12/24/78		
Cycle 5	12/24/78	•	01/18/80	3,882,734	16,868,454
Fifth Refueling	01/18/80	•	06/11/80		
Cycle 6	06/11/80		09/18/81	3,899,714	20,768,168
Sixth Refueling	09/18/81	•	12/21/81		
Cycle 7	12/21/81	-	12/06/82	3,561,866	24,330,034
Seventh Refueling	12/06/82	•	04/07/83		
Cycle 8	04/07/83	-	03/03/84	3,406,371	27,736,405
Eighth Refueling	03/03/84	•	07/12/84		
Cycle 9	07/12/84	•	09/28/85	4,741,488	32,477,893
Ninth Refueling	09/28/85	•	01/16/86		
Cycle 10	01/16/86	-	03/07/87	4,356,753	36,834,646
Tenth Refueling	03/07/87	-	06/08/87		
Cycle 11	06/08/87	•	09/27/88	4,936,859	41,771,505
Eleventh Refueling	09/27/88	-	01/31/89		
Cycle 12	01/31/89		02/17/90	3,817,954	45,589,459
Twelfth Refueling	02/17/90		05/29/90		

FORT CALHOUN STATION OPERATING CYCLES AND REFUELING OUTAGE DATES (CONTINUED)

FUENT		PRODUCTION	CUMULATIVE
EVENI	<u>FROM - 10</u>	<u>(mwn)</u>	(<u>mwn</u>)
Cycle 13	05/29/90 - 09/28/91*		
Thirteenth Refueling	09/28/91*- 11/22/91*		
Cycle 14	11/22/91*- 02/12/93*		
Fourteenth Refueling	02/12/93*- 05/06/93*		
Cycle 15	05/06/93*- 09/30/94*		
Fifteenth Refueling	09/30/94*- 11/26/94*		

* - Planned Dates

FORT CALHOUN STATION PRODUCTION AND OPERATION RECORDS

The following seven items are the current production and operation "records" for the Fort Calhoun Station.

1.	1. First Sustained Reaction	August 5, 1973 (5:47 p.m.)
2.	2. First Electricity Supplied to the System	August 25, 1973
3.	3. Commercial Operation (180,000 KWH)	September 26, 1973
4.	4. Achieved Full Power (100%)	May 4, 1974
5.	5. Longest Run (477 days)	June 8, 1987 - Sept. 27,1988
6.	6. Highest Monthly Net Generation (364,468,800 KWH). (October 1987
7.	7. Most Productive Fuel Cycle (4,936,859 MWH)	June 8, 1987 - Sept. 27, 1988 (Cycle 11)

PERFORMANCE INDICATOR DATA SOURCES

PERFORMANCE INDICATOR

Age of Outstanding Maintenance Work Orders Amount of Work On Hold Awaiting Parts Auxiliary Systems Chemistry Hours Outside Station Limits CAR's Current Status CAR's Issued Versus NRC Violations Issued Classroom (Instructor) Hours Corrective Maintenance Backlog > 3 Months Old Cumulative Violations and NCV's Daily Thermal Output Decontaminated Auxiliary Building Diesel Generator Reliability Disabling Injury Frequency Rate Document Review Engineering Assistance Requests Priority Breakdown Engineering Change Notice Breakdown Engineering Change Notice Status Equipment Forced Outages per 1000 Critical Hours Equivalent Availability Factor Expedited Purchases Forced Outage Rate Fuel Reliability Indicator Gaseous Radioactive Waste Discharged to the Environment Gross Heat Rate Patterson/Sayre Hazardous Waste Produced

MANAGER/INDIVIDUAL Patterson/Schmitz Patterson/CHAMPS Franco/Glantz Orr/Gurtis Orr/Gurtis Gasper/Newhouse Patterson/Schmitz Chase/Simmons Holthaus/Gray Patterson/Gundal DG Log Sorenson/Skaggs Patterson/McKay Jaworski/Van Osdel Phelps/Bera Phelps/Bera Holthaus/Gray Dietz/Kulisek Willrett/Fraser Holthaus/Gray Holthaus/Lofshult Franco/Stultz Holthaus/Gray

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PERFORMANCE INDICATOR DATA SOURCE (CONTINUED)

Hotlines	Gasper/Newhouse
In-Line Chemistry Instruments Out-of-Service	Patterson/Renaud
Inventory Accuracy	Willrett/Fussell
Invoice Breakdown	Willrett/Fussell
License Candidate Exams	Gasper/Lazar
Liquid Radioactive Waste Discharged to the Environment	Franco/Stultz
Loggable/Reportable Security Incidents	Sefick/Woerner
Maintenance Effectiveness	Jaworski/Dowdy
Maintenance Work Order Backlog (Corrective Non-Outage)	Patterson/Schnitz
Maintenance Work Order Breakdown	Patterson/Schmitz
Maintenance Overtime	Patterson/Schmitz
Material Request Planning	Willrett/Fussell
Material Requests Awaiting Approval	Willrett/Fraser
Maximum Individual Radiation Exposure	Patterson/Mattice
MWO Overall Status (1991 Refueling Outage)	Patterson/Hyde
Number of Hot Spots	Patterson/Mattice
Number of NPRDS Reportable Failures	Jaworski/Dowdy
Number of Out-of-Service Control Room Instruments	Patterson/Adams
Number of Personnel Errors Reported in LER's	Chase/Simmons
Number of Missed ST's Resulting in LER's	Plant LER's
Operations and Maintenance Budget	Gleason/Parent
Outstanding CAR's	Orr/Gurtis
Outstanding Modifications	Jaworski/Turner

PERFORMANCE INDICATOR DATA SOURCE (CONTINUED)

Overall Project Status (1991 Refueling Outage) Overdue and Extended CAR's Personnel Radiation Exposure (Cumulative) Personnel Turnover Rate Preventive Maintenance Items Overdue Primary System Chemistry - Percent Hours Out of Limits Procedural Noncompliance Incidents (Maintenance) Progress of 1991 Outage Modification Planning Radiological Work Practices Program Ratio of Preventive to Total Maintenance Recordable Injury Cases Frequency Rate RO License Examination Pass Ratio Secondary System Chemistry Security Incident Breakdown Security System Failures Spare Parts Inventory Value Spare Parts Issued SRO License Examination Pass Ratio Staffing Level Stockout Rate Temporary Modifications Total Hours of Student Training Total Skin and Clothing Contaminations Unplanned Automatic Reactor Scrams While Critical

Patterson/Hyde Orr/Gurtis Patterson/Mattice Sorenson/Burke Patterson/Linden Franco/Glantz Patterson/McKay Patterson/Hyde Patterson/Mattice Patterson/Schmitz Sorenson/Skaggs Gasper/Lazar Franco/Stultz Sefick/Woerner Sefick/Woerner Steele/Huliska Steele/Miser Gasper/Lazar Sorenson/Burke Willrett/Fussell Jaworski/Turner Gasper/Newhouse Patterson/Mattice Plant LER's

PERFORMANCE INDICATOR DATA SOURCE (CONTINUED)

Unplanned Safety System Actuations (INPO)	Plant LER's
Unplanned Safety System Actuations (NRC)	Plant LER's
Violations per 1000 Inspection Hours	Chase/Simmons
Volume of Low-level Solid Radioactive Waste	Patterson/Breue
Warehouse Issues	Willrett/Fussel
Warehouse Receipts	Willrett/Fussel
Warehouse Returns	Willrett/Fussel

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REFERENCES

INPO Good Practices OA-102, "Performance Monitoring - Management Information"

IEEE Standard 762, "IEEE Trial Use Standard Definitions for Use in Reporting Generating Unit Reliability, Availability and Productivity"

INPO Report Dated November 1984, "Nuclear Power Plant Operational Data"

U.S. Nuclear Regulatory Commission "Regulatory Guide 1.108