



Institute of
Nuclear Power
Operations

1820 Water Place
Atlanta, Georgia 30339
Telephone 404 953-3600

July 9, 1981

Mr. William J. Dircks
Executive Director
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Dear Bill:

This letter will confirm the telephone conversations of July 6, 1981, and July 8, 1981, between Bob Haueter of our staff and Jack Heltemes of your AEOD staff.

There is increasing concern within the nuclear utility industry that NPRDS, which is a valuable safety and reliability tool, is not being fully utilized in supporting operational excellence. There is also a recognition that data reporting to NPRDS needs improvement.

Accordingly, the industry has requested INPO to take over management and funding of NPRDS. At the July 8, 1981, INPO Board Meeting, this concept was concurred in by the Board of Directors to become effective January 1, 1982. It is planned that partial funding through the current EEI and APPA methods continue through 1982 to allow for a smooth transition. It was decided, however, to not request further funding from the NRC beyond 1981.

INPO is committed to becoming an active user of NPRDS data and to enhancing reporting and usage by the industry through our analysis program and through our plant evaluation activities.

INPO is also committed to providing to all segments of the nuclear power industry, including the NRC, a user-oriented information system on the performance of safety-related components and systems in nuclear power plants.

We plan to establish an advisory committee on NPRDS which will include the same organizations currently represented on the ANS. 58-20 Subcommittee, which includes the NRC. For the near term, we would expect to ask the current ANS. 58-20 Subcommittee members to fulfill that role.

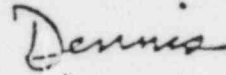
Data and reports from the NPRDS data base will continue to be made available to the NRC and we would recommend that coordination between NRC and INPO be accomplished under the Memorandum of Agreement and the planned periodic meetings with AEOD. We will be prepared to discuss this matter further at our next scheduled meeting here at INPO on July 21, 1981.

8210050181 820628
PDR FOIA
UDELL82-261 PDR

Enclosure 2

The meaningful use of plant event data to enhance overall safety and reliability of the nuclear power plants is a goal we all share. It is our hope that you will assist us in making NPRDS into the important tool that it was designed to be and is capable of becoming.

Sincerely,

A handwritten signature in cursive script, appearing to read "Dennis".

E. P. Wilkinson
President

adw

The Honorable George H. W. Bush
President of the Senate
Washington, D. C. 20510

Dear Mr. President:

Enclosed for your information are copies of an Advance Notice of Proposed Rulemaking to be published in the Federal Register.

This advance notice of proposed rulemaking is being issued to inform the public of and to seek comments concerning the Commission's intention to:

- (1) defer rulemaking that would establish the Integrated Operational Experience Reporting System (IOERS);
- (2) develop for Commission review and approval a proposed rule to modify and codify the existing Licensee Event Report (LER) reporting requirements and to assure consistency with 10 CFR 50.72 which covers the immediate reporting of significant events;
- (3) endorse the Institute for Nuclear Power Operations (INPO) plan to assume responsibility for the management, funding, and technical direction of the Nuclear Plant Reliability Data System (NPRDS); and
- (4) encourage INPO to assure that the NPRDS receives, processes, and disseminates the reliability data needed by industry and the NRC to support probabilistic risk and reliability assessment programs.

Enclosed also is a copy of the public announcement to be released by the Commission on this matter in the next few days.

Sincerely,

Munzio J. Palladino
Chairman

Enclosures:
As stated

Enclosure 3

The Honorable Thomas P. O'Neill, Jr.
Speaker of the United States
House of Representatives
Washington, D. C. 20515

Dear Mr. Speaker:

Enclosed for your information are copies of an Advance Notice of Proposed Rulemaking to be published in the Federal Register.

This advance notice of proposed rulemaking is being issued to inform the public of and to seek comments concerning the Commission's intention to:

- (1) defer rulemaking that would establish the Integrated Operational Experience Reporting System (IOERS);
- (2) develop for Commission review and approval a proposed rule to modify and codify the existing Licensee Event Report (LER) reporting requirements and to assure consistency with 10 CFR 50.72 which covers the immediate reporting of significant events;
- (3) endorse the Institute for Nuclear Power Operations (INPO) plan to assume responsibility for the management, funding, and technical direction of the Nuclear Plant Reliability Data System (NPRDS); and
- (4) encourage INPO to assure that the NPRDS receives, processes, and disseminates the reliability data needed by industry and the NRC to support probabilistic risk and reliability assessment programs.

Enclosed also is a copy of the public announcement to be released by the Commission on this matter in the next few days.

Sincerely,

Nunzio J. Palladino
Chairman

Enclosures:
As stated

Enclosure 3

NRC DECIDES TO DEFER DEVELOPMENT
OF THE INTEGRATED OPERATIONAL EXPERIENCE REPORTING SYSTEMS

(TEXT TO BE PROVIDED)



JUL 14 1981

MEMORANDUM FOR: Carlyle Michelson, Director
Office for Analysis and Evaluation
of Operational Data

FROM: Matthew Chiramal
Office for Analysis and Evaluation of
Operational Data

SUBJECT: TRIP REPORT TO NORTH ANNA-2 - FAILURE OF B PHASE
MAIN TRANSFORMER AND SUBSEQUENT FIRE IN THE TRANSFORMER
AREA

On July 9, 1981, I joined NRR staff members on a visit to North Anna-2 to view the extent of damage caused by the failure of B phase main transformer and subsequent fire. The failure of the transformer had occurred on July 3, 1981, while Unit 2 was at 17% power and Unit 1 was at full load (see enclosed memorandum from L. Engle to T. Novak for details of the event).

A fault in the transformer 500 KV bushing inside the transformer casing is suspected to be the cause of the failure (the manufacturer, Westinghouse, is investigating the failure). The short circuit in the transformer caused ruptures in the casing and the spilled oil (~9000 gallons) in the B phase transformer bay and the adjacent spare transformer bay caught on fire.

Observations

1. The 3 single phase transformers are located in a common bay separated from each other by concrete walls. The spare transformer bay is also part of the common bay. The spilled oil spread mainly in the B phase transformer bay and the spare transformer bay.
2. The B phase transformer suffered extensive damage. The casing was ruptured in several places and the shell was distorted. Most of the bushings, lightning arrestors, and auxiliaries were damaged.
3. The fire damage in the B phase transformer bay was not as severe as in the spare bay. This apparently is due to the fire protection sprinkler system actuation in the transformer bay.

PDR XA
650727 0306

4. No damage was apparent in the A and C phase transformer sections (again apparently due to the sprinkler systems there).
5. Severe fire damage was seen in the spare transformer bay (which was empty at the time of the event). The spare transformer bay is not fitted with a fire protection system.
6. The fire in the spare bay caused severe damage to the turbine building wall and to overhead aluminium buses of the C Reserve Station Service Transformer (RSST-C). The cables associated with these buses, that were mounted on vertical cable trays on the turbine building wall, were also burnt. (RSST-C provides part of offsite power from the 34.5 KV switchyard to the onsite distribution system - see enclosed single line diagram).

Conclusions

1. Transformer casings apparently are not designed to withstand severe electrical short circuits inside the transformer. Such short circuits can split the transformer casing and cause spillage of transformer fluid in the vicinity of the unit.
2. Fire protection deluge systems can effectively reduce damages due to oil fires.
3. At North Anna 1 and 2, the three reserve station transformers (RSST-A, B, and C) are located adjacent to each other away from the main and station service transformers. However, these transformers are not protected by deluge systems. An oil fire in the area could conceivably damage all three transformers and thus affect offsite power availability to both North Anna units.
4. Several operating nuclear plants have liquid filled transformers located inside the plant building (load center transformers for safety-related and nonsafety-related buses). These plants are not designed to contain or protect against ruptures of these transformers and consequent spillage and fires.
5. In view of the number of transformer failures at operating reactors, we should review the surveillance and preventive maintenance programs being practiced by the utilities to see how failures can be reduced and thus reduce challenges to the onsite power distribution systems.

6. In implementing GDC IV requirements regarding physical and electrical separation of the preferred power source connections to the plant onsite distribution system, effects of transformer oil fires should be considered.

|s|

Matthew Chiramal
Office for Analysis and Evaluation
of Operational Data

Enclosures:
As Stated

cc w/enclosures:
TKovak
RMattson
GLai, as
EJordan
LEngle
VBenaroya
RFerguson
JOlshinski

Distribution:
Central File
AEOD Reading File
✓ AEOD Chron. File
MChiramal, AEOD

AEOD Inc							
MChiramal:qt							
7/12/81							

UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

JUL 06 1981

MEMORANDUM FOR: Thomas M. Novak, Assistant Director for
Operating Reactors, DL

THRU: Robert A. Clark, Chief *Robert A. Clark*
Operating Reactors Branch #3, DL *50-339*

FROM: Leon B. Engle, Project Manager
Operating Reactors Branch #3, DL

SUBJECT: UPDATE ON TRANSFORMER FIRE AT NORTH ANNA POWER STATION,
JULY 3, 1981

At 7:22 AM, Friday (July 3, 1981) a fire in the main-phase B transformer which was carrying power from Unit No. 2 initiated an automatic shutdown of Unit 2.

The cause of the fire was an electrical fault in the B transformer. The fire ruptured the transformer and spread to cooling oil (~69,000 gal. rated capacity) which spilled through the rupture. Heat from the oil-fire caused nitrogen bottles serving the transformer to explode.

The loss of load (B transformer) initiated a turbine-reactor trip, at approximately 7:22 AM for Unit 2. As a precautionary measure, plant operators tripped two Reactor Coolant Pumps (Unit-2) to reduce hotel-load on Unit 2.

At about 7:40 AM, the fire melted open bus bars that receive power from the reserve C transformer. These open bus bars were physically located over B transformer in their connection from C transformer to the turbine building. These bus bars supply emergency power to both Units and the melting of the bus bars caused reserve transformer C to relay out and the initiation of diesel generator power.

Because of the already occurred reactor trip at Unit 2 and cutoff of the two reactor coolant pumps, a low-low TAV signal was locked in on the ESFAS. At the time reserve C transformer relayed out, a spurious high steam flow signal registered on the ESFAS logic which when combined with the already present low-low TAV signal initiated Safety Injection. Safety Injection was terminated within 2 minutes by operator action.

Prior to initiation of these events, Unit No. 2 was at about 8% power and Unit No. 1 at 100% power. Unit No. 1 was reduced to 30% power as a precautionary measure and placed in a 72-hour Limiting-Condition-Of-Operation regarding two independent off site power sources. Unit No. 1 was later (about 3:00 PM) removed from the LCO and began increasing power for 100%.

PDR

Because this fire held the potential for degradation of station safety levels, the station emergency director declared a station alert in accordance with VEPCO's Corporate Emergency Response Plan. State and Federal agencies were notified by the station emergency director in accordance with the Emergency Response Plan. VEPCO's emergency response managers monitored the alert from VEPCO's emergency response center in the Richmond headquarters.

The fire was extinguished at about 8:25 AM and the station alert was terminated at about 9:20 AM. The fire was contained on-site by the station fire brigade and was extinguished with the help of fire crews from Louisa County, Spotsylvania County and the town of Mineral.

The event occurred at a fortunate time since the day shift was just arriving to relieve the mid-shift still at stations. The Station Superintendent and Assistant Superintendent were both on site during the event.

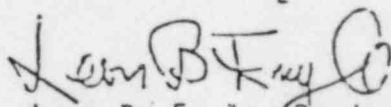
Two NRC inspectors from Surry and another two I&E inspectors (Region 2) arrived on site about noon and 3:00 PM, respectively.

Citizen concern was caused to a great extent by the copious, black smoke rising over the plant site. Numerous calls were received by VEPCO indicating concern.

It is presently estimated Unit No. 2 will be shutdown for three weeks until a spare-modified transformer arrives from the Surry Station.

I&E (Reg. 2) is presently preparing a Preliminary Notification of these events.

Note: The description of this event as described above may change as further information is received.



Leon B. Engle, Project Manager
Operating Reactors Branch #3, DL

cc: H. Denton
J. Carter
D. Eisenhut
R. Purple
G. Lainas
R. Tedesco
S. Hanauer
R. Vollmer
R. Mattson
T. Murley
J. Snizek
J. Olshinski
E. Case
R. Clark



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

JUL 16 1981

AEOD/E117

This is an internal, pre-decisional document not necessarily representing a position of AEOD or NRC.

MEMORANDUM FOR: File

FROM: Harold L. Ornstein
Office for Analysis and Evaluation
of Operational Data

SUBJECT: EVENTS AT TMI-2 DURING PREOPERATIONAL
TESTING (SEPTEMBER 5-12, 1977)

With John Pellet's assistance, I have reviewed the TMI-2 logbook entries of September 5-12, 1977. Unfortunately, the data available is sparse, but nonetheless many important pieces of information can be gleaned from that document.

1. The polisher malfunction resulted in the introduction of resins into the demineralized water system. The polisher system-interfaces with the demineralized water system so that polisher water can be diverted to the demineralized water system, and demineralized water can be directed to the polisher inlet. It is not clear from the log sheets exactly how the alignment or alignments were such that the resins migrated from the polisher to the demineralized water system, but they did.
2. The logbook indicated (9/7/77, 1st shift) that resin (from the polishers) was found in the demineralized water system in the turbine and auxiliary buildings. The resin clogged the pump suction strainers of all the Nuclear Service Closed Cooling Water (NSCCW) pumps. Figure 1 is a simplified piping diagram of the demineralized water system (based upon TMI FSAR figures 9.2-9 and 10.4-1). As shown in Figure 1, some of the important systems and components in the auxiliary and turbine buildings which connect to the demineralized water system are:

Diesel generator jacket cooling water
Borated water storage tank
Boric acid makeup tank
Reactor building normal cooling water
Core flood makeup tank
Nuclear services closed cooling water
Intermediate closed cooling water
Decay heat closed cooling water
Reactor building spray pumps suction header
Makeup pump suction
Seal return coolers
Spent fuel cooling system

PDR

8203180213

A74

It is interesting to note that the demineralized water system also feeds into the "emergency steam generator feed pumps" which are located in the control building area.

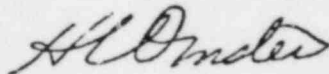
It is not possible to tell from the logbook or the FSAR data which of the aforementioned components have strainers to catch resins in the demineralized water, which actually did have such strainers in place during the event, or which specific components in the auxiliary or turbine buildings were found to contain resins during the event.

3. The logbook did not pinpoint the times that the following events took place:
 - a. Loss of reactor coolant pumps (due to loss of NSCCW which cools the RCP seals and motors).
 - b. Formation of bubble(s) in the hot leg(s) with the resultant loss of natural circulation cooling.
 - c. Loss of makeup (HPI) pumps (due to loss of NSCCW which cools the makeup pump motors).

It is conceivable that, under other circumstances, these events (a, b, and c) could occur concurrently, thereby losing all convective "core cooling" and eventually uncovering the core. The time it took to establish nuclear service river water cooling to the makeup pumps (and thereby reestablish makeup pump flow) during the subject event is not known; however, if the reactor was fueled and at power at the time of the event, the time required to reestablish makeup pump flow (initiate feed and bleed) would be crucial. It is estimated that for a B&W 205 FA plant, failure to do so within about 30 minutes of event initiation would result in core uncover.

In conclusion, the subject logbook entries can be envisioned to be similar to that of a fair maiden in a bikini - very revealing - very interesting - but still keeping important parts under wraps, possibly never to be known.

In addition to the obvious recommendations about looking into systems interactions, polishers, demineralized water systems, etc., in retrospect it might be worthwhile to pursue installation of a "reactimeter" in all plants prior to startup testing so that important operational data (potential precursors) may not be lost.



Harold L. Ornstein
Office for Analysis and Evaluation
of Operational Data

Enclosures:

1. Figure 1 - Simplified Piping
Diagram - Demineralized Water System
2. TMI-2 Logsheets (September 9-12, 1977)
3. J. Pellet's Overview of TMI-2 Logsheets
(September 5-12, 1977)

cc w/enclosures:

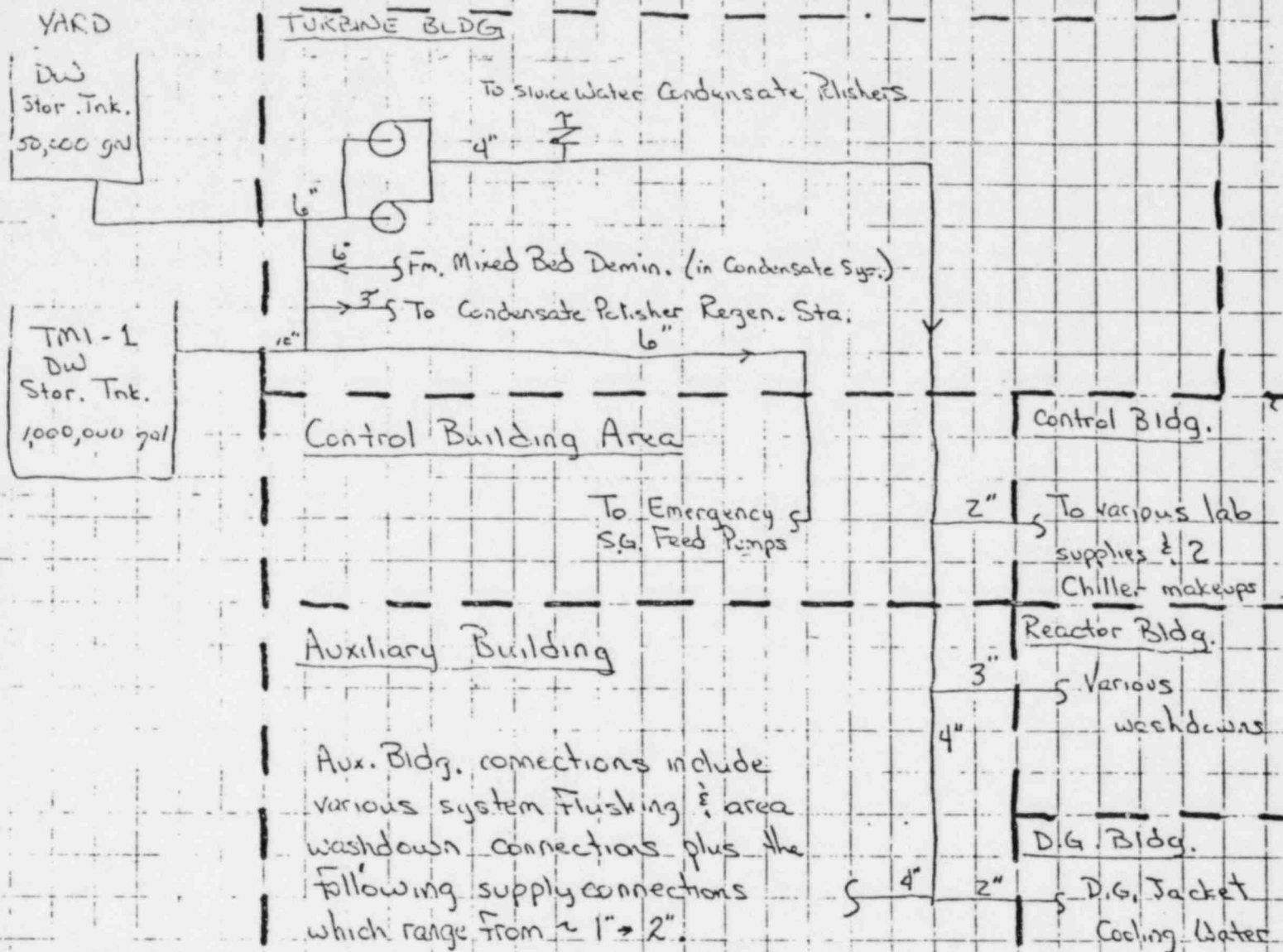
C. Michelson
J. Heltemes
T. Rehm
J. Pellet

FIGURE 1

ENCLOSURE 1 S.P. 7/16/81

Simplified Piping Diagram for the Demineralized Water System

From FSAR Fig 9.2-9.10.4-1



Borated Water Storage Tank

Boric Acid M.U. Tank

RB Normal Cooling Water

Core Flood M.U. Tank

Nuclear Services Closed Cooling Water

Intermediate Closed Cooling Water

Decay Heat Closed Cooling Water

These are as above but have a normally removed spool piece

RB Spray Pumps Suction Header

M.U. Pump Suction

Seal Return Coolers

Spent Fuel Cooling System

Note that piping which does not directly relate to polishers or loads have been deleted. Much of the DW system in the turbine bldg. is essentially part of the condensate polishing system

ENCLOSURE 2

TMI 2 Logsheet (9/9-12/77)

It appears brister pump low suction pressure was caused by high ΔP acrossed condenser jackets. CO-P-18 did not trip. Jacket by-pass was opened and CO-P-2A and FW-P-1A were restarted. Jacket outlet valves were checked wide open and hot-well level control was put in manual. Closed jacket by-pass (CO-V-12) and brister pump suction pressure dropped. Hot-well level was put back in manual control. Problem will be further investigated on next shift. Relieved by André Dominguez.

Craig W. Mullin 9-5-77

Relieved Craig W. Mullin, RCS at 532F, 2155 PSIG pressure level at 2.15". RC-P-1A/2A/10DB running with MU-P-2A ^{10P}IC supplying seals. Restored Condensate system to normal with CO-P-18/2A & FW-P-1A running. FW-V-16R is in auto. & CO-V-35A is failed open. VA-P-10/11 maintaining 27" vacuum. Valve stem leaks off of RC-V-12 were passing steam into A.D.-ring thru the line that should be connected to RC-V-122. Also check valve W.O.-V-122 was leaking at service tank. Installed temporary plug in line from RC-V-122 & stopped check valve leaks by tightening bonnet. Replaced seal injection filters but ΔP still indicates 21.5 PSIG. Ran FF-P-1 after packing on outboard ^{of pump} bearing. Mass impacted. at 2200 RPM packing gland temp. read 161F. Flow thru packing gland was checked when packing was

inspected and it was good. P.H. Wright to mail
 job tomorrow. ^{FW}EF-V16B is manually shut since it
 was passing ~2000 RPM after it was "shut" from Control
 Room. Conducted Class "C" briefing for TP-600-13.
 Relieved by Jon Green (GPO)

Relieved Andre Dominguez. RCS at 532
 PER 655 °F. PER level 220", FWP-1A
 running. Attempted to run EF-P-1 again
 but packing gland reached 168 °F in
 five minutes. Requested UESC to replace
 packing in outboard bearing. #4 Pelican
 back on line. Tumbling on tank. Air operator
 noticed water coming from overflow line flange
 on "C" bleed tank. Investigated and found
 tank full even though level instrumentation
 indicated 4 ft. Found that reference leg
 had filled with water (due to high level) and
 caused false indication. Obtained kit from
 "B" bleed tank. Recv'ing "C" bleed tank
 for lab analysis. Briefed C. Adams for
 TP-600-13. - spray flow test. Bringing RCS
 pressure to 440 for TP-600-13. Sampled
 from "A" seal return cooler to "B" cooler as
 required in TP-600-4. Relieved by Craig McHallen
 9-5-77
 Sept. 6, 1977

3RD
 SHIFT
 9-5

TP-600-13

TP-600-4

1ST SHIFT

2-6

Relieved for Greene and Carl Gatto. RCS at 1400
 psig and 532°F. Pressurizer level at 220".
 VA-P-10/1C maintaining 27" vacuum. CO-P-10/2A
 running with FW-P-1A. CO-V-35A is failed open.
 and FW-V-1CA is maintaining 1000 gpm. Started
 VA-P-1A and bled VA-P-1B to instrumentation.
 TP 600/25 could be calibrated on VA-P-1B. Conducted class
 C briefing for TP 600/13. Conducted class C
 briefing for TP 600/13 and revised PR 5090, due
 to additional heater input for 170 gpm. exceeded
 total pressurizer heater output. (D-15). Conducted
 class C briefing for TP 600/11 and cycled all
 CRD's in groups 1-8. Tagged-out regeneration
 th, on polishes ~~case~~ so induction system
 can be fixed. Tank has been drained and
 resin is in storage tank from #1 polisher.
 Increased RCS to 2155 psig. Relieved by
 Andre Dominguez. ~~Craig McMillan~~ 9-6-77
 Relieved Craig McMillan. RCS at 532°F, 2170 PSIG,
 Pressurizer level at 230", all 4 RC-P's running
 with H0-P-1C supplying seals. Seal injection filters
 should be changed when ΔP as read on disc
 gauges across the filter's reads $20 + 25 = 40$ PSI
 Due to clean filters showing 20 PSI ΔP. Placed a
 clean filter in SF-F-1A. Manually closed
 AH-E-11C's section damper to stop bypass flow
 from windmilling it. Set RR-V7C to put max

2ND SHIFT

2-6

flow thru after 4 running fans. Tested one HS relief PR
niche - It did not meet its acceptance criteria. Valve to
be retested. Conducted a class "G" briefing for TP
Relieved by John Ulrich. Andre Dominguez 8-6-77
Reviewed log 9-6-77 following comments:

1. JCU on 8-30 - no WR on CO-P-26 that
wouldn't start. Same date no PR issued
on ~~SP~~ on PC-PV-2. Continuation of PR 5073 for PC-PV-
2. JCU on 9-2-77 EF-P-2A tripped twice
no PR. Problem was identified to T.M. Hawkins
3. CMM - 9-5 entry the trip bells are
not to be used on MDCT.

Ry Toole 9-6-77

Relieved Andre Dominguez. RCS at 2153 gpm
and 532 °F. Pressurizer level at 220" and temperature
at 655 °F. MU-P-RC running supplying RC
pump seals. All 4 RC pumps running. CO-P-18/29
and FW-P-1A running through COV 35A (failed) and
FW-V-16A and feeding OTSG's. VA-P-1A/1C
1B(2-31A) running maintaining 27" vacuum. Secured
VA-P-1B. Conducted a class C briefing for TP
260/3 and 600/2-8 sat. Rich Ordy conducted
a class C briefing for TP 271/4 sat. The oil
pressure switch for VA-P-1B doesn't allow the
pump to start. T.M. Hawkins was notified of the
problem and installed a 100# gage on MU-1-PS
for special test on the block valve per

3RD SHIFT
9-6

TP 260/3
TP 600/2-8

7-15-77. Completed testing tonight of 2
MS relief valves. The testing will continue
tomorrow. DH-LS-7795 was calibrated
in preparation for TP 704/3 (TCN-2). Re-
nant of sections 9.1 and 9.2 for TP 704/3.
These sections will be completed tomorrow
when instrumentation support is available.
MS-4405 repair was completed. Relieved
by Craig McMillin. John C. Ulrich 9-6-77

Sept. 7, 1977

Relieved John Ulrich. ACS at 2155 psi and 532°F
burner hot at 220" and temperature 455°F.
MS-P-1C supplying RCP seals. CO-P-113/2A and
FW-P-1A running thru CO-V-35A (failed open) and
FW-P-10A, VA-P-11A/1B (a-3412) maintaining 27"
vacuum. Completed repair on the repair and closed
top. NS-P-1A/1B tripped on low cooling H₂O.
Flow to motors. Tried to start NS-P-1C, it
tripped within 1 minute. Called section
thru all 3 pumps and found resin
flocked in them. Resin has come from concrete
patches thru demin. H₂O exp. to NS(CW) exp.
then cut, made up valve. Cleaned and reloaded
all 3 section runners 2-4 times and failed
to keep a NS pump running for more than
20 minutes. Started flushing demin. H₂O exp.
and had resin in tail and out buildings.

SHIFT
9-7

Thinking will continue thru next shift. Notified
 TP 600/4 T. Harkins of problem. Completed section 7.1 for
 TP 600/4. Secured MU-P-1C, RO-P-1A/1C and
 all 4 RCP's. Shifted cooling water flow to RA
 pumps to NSCW sup. and started MU-P-1B.
 Established seal injection and return to RCP's.
 When RCP's were tripped RO-P-2B auto. start
 pump did not start. T. Harkins notified of
 problem. Relieved by John Ulrich.

Craig McShellen 9-7-77

DD SHIFT
 9/7

Relieved Craig McShellen. RCS pressure at 2100 psig
 and decreasing. RCS temperature at 390°F and
 decreasing. Pressurizer level at 190" and temperature
 at 645°F. All RC pumps secured. MH-P-1B
 supplying RC pump seals. CO-P-1B/2A and FW-P-1A
 running on cleanup recirc. Though FW-V16A and
 CO-V55A. VA-P-1A/1B (2-31A) maintaining 27" vacuum.
 Started VA-P-1C and stopped VA-P-1B. Cleared
 NSCCW strainers again several times trying to
 flush resin out of pipes. Flushed DW system
 of level control valve on NSCCW. Replaced
 the internals of DW-V173. There was a fire
 at the temporary outhouse behind the
 trailer complex. Some heat tracing caught on fire.
 No one was hurt and damage was minimal.
 Conducted a class C briefing for TP 204/3 at.
 The DH level switches which interfaced with

TP 2
 PR

204/3

2ND SHIFT
9-7

7
DH-V6A/B were recalibrated with proper
lead corrections inserted. RC-V3 and
RC-V108 were closed to work on WDL-V10.
Jack Knox worked on E-F-P-2B breaker
problem with no resolution of problem. Relieved
by Jack Harrison.

Relieved John Ulrich. RCS at ≈ 1400 psig 330°F with
no RCP's running. MU-P-1B running. RCS pressure
and Temp are decreasing. Continuously filling and
draining pressure in attempt to reduce plant pressure.

Secondary plant @ $27''$ vacuum with CO-P-1B/2A &
FW-P-1A running via FW-V16A & CO-V35A. Flushing
of DW & NSCCW system still in progress. Started
VA-P-1B and secured VA-P-1A when was discovered no
water level in reservoir. When VA-P-1A was secured a
water level returned to reservoir. Secured CO-P-2A and
FW-P-1A due to plant cooldown. Conducted class C
briefing for TP 204/3 section 9.4 with S/F safety activity.
Testing of DH-V6A/B except for section 9.4.9 which failed.
DH-V6B could be closed from CR with level indicator in
effect. Secured PR 5092. Level actuation points were not
correct. Resolution and resetting of switches is being work by
Met El inst dept. Relieved by John Ulrich.

2ND SHIFT
9-7

TP 204/3
PR 5092

Jack Harrison 9/7/77
Sept 8, 1977.

Relieved Jack Harrison. RCS at 1100 psig
and temperature at $\approx 290^\circ\text{F}$. Surging pressure.

1ST SHIFT
9-8

so pressurizer level is constantly changing.
 CO-P-1B running through FW-V6A and CO-V5A
 on cleanup recirc. VA-P-1B/1C maintaining 27"
 vacuum. MU-P-1B running and supplying RC pump
 seals and level makeup. Flushing of NSCW
 in progress. Started CO-P-1A and secured
 CO-P-4B due to no ^{packing} seal leakage. MEC wrote
 WR to adjust packing. Obtained data needed
 to reset level switches for DH-V6A/B
 interlocks and instrument department is
 resetting the setpoint to appropriate values.
 Re-established NS flow to the Reactor
 Bldg. Re-established NS flow to MU pumps
 and shut off NR to MU pumps. Tried to
 start MU-P-1A and both MU-P-1A and -B
 tripped on low suction pressure. The problem
 was identified to T.M. Hawkins. Isolated
 MU-P-1A suction pressure switch long enough
 to get MU-P-1A running. Reestablished RC
 pump seal injection. Placed BW-5/T on
 cleanup recirc. using SF-P-2. Operated RC-
 V/55 and -V/37 and started venting the pressurizer
 to the LG Drain Tank. Started venting the main
 generator. Completed recalibration of DH-V6A/B
 interlock level switches. Placed RR-P-1A
 and -1C back into service to RB cooling
 coils. Relieved by Andre Dominguez.

4
John C. Ulrich 9-8-77

Relieved John Ulrich. RS at 200 F & 460 PSIG, pressurizer being restored to normal level. CO-P-11 running. Three FW-V16A & CO-V35A. VA-P-1B/1C maintaining 27" vacuum. MU-P-1A running supplying RC pump seals. Adjusted the pulsing on NS-P-1C and started it satisfactorily. M&E mechanical maintenance started cleaning VA-P-1A. water services. MU-P-1B, NS flow switches are now installed and calibrated. Lined up flow thru FW-P-1B to change level switch in FW-T-1A but could not isolate it from condenser because turbine exhaust valve MS-V45 was leaking. Ran OC-P-1A & 1B for ten minutes to check suction strainers, they read 1" & 3" respectively. MU-P-1A aux gear oil pump was noticed running. Press on speed increaser was 7" but no visible oil level. Let off MO-P-1C and secured MU-P-1A. Pressurizer level unexpectedly increased when venting the pressurizer and decreased pressure from 500 psig to 100 psig. Pressurizer level increased $\approx 150"$ during this evolution. Pressurizer Temp was $\approx 340^\circ\text{F}$. Apparently the reference legs have flooded and there was no steam in pressurizer to fill the reference legs. One reference is going ^{high} filled to verify the correct level. MU-P-1A oil level is going to be restored to normal & Aux oil pump checked.

END SHIFT
9-8

out on next shift. Relieved by Jay Garrison.

Audiof. Dominguez

Relieved Andre Dominguez. RCS at ≈ 340 psig and ≈ 250 indicated. Plant cooling down naturally. No R/P's running. MUPIC running supplying seals.

Preparations being made to place plant on DH. cooldown and drain RCS for R/P seal inspection. Secondary plant at 26" vacuum with VAP-18/1C and CO-P-1A on recirc via CO-V35A & FW-V16B.

BWST taken off steam recirc in preparation for DH removal operations. Pressurizer level transmitter RC-LT3 was backfilled at reference leg. Comparison was made between LT1-LT2 and LT3. All three were reading same. Pressurizer level indication as shown in control room is believed to be correct. Started DH-P-1B

and commenced plant cooldown. Plant temperature at start 160°F. Plant cooled down to 100°F. Whenever RC-V137 was opened to vent pressurizer, level would indicate an increase. Closed DH-V4B and put maximum auxiliary spray flow to pressurizer in attempt to cool down pressurizer. Feed both OTSG's up to 400" in preparation for wet layup. Started RR-P-1A to off and started RR-P-1B for RR. flush being conducted by UEC startup engineers. Discovered oil level in MU-P-1A speed changer was actually high and not low as previously reported. Drained oil down to visible level. Secured seal injection and seal

return on RLP's. Closed MU-V18. Changed IC-F-1B due to high DP. Found IC-V5 closed for no apparent reason. Reopened it & reestablished COM flow. Relieved by John Ulrich
Jack Harrison 9/8/77

Sept. 9, 1977

Relieved Jack Harrison. LCS pressure at 150 psig and decreasing. MU-P-1C running on recycle. DH-P-1B on recycle to the Rx. Vessel. CO-P-1A on recycle through CO-V35A and FW-V16B. Closed RC-V137 and applied nitrogen to the pressurizer. The pressurizer level came down proving that there was a steam bubble in each of the hot legs. Left N₂ on until pressure started to slightly increase and secured N₂. Opened cold leg drains and lined up to the 'A' RC BT and drained RC system until level was not decreasing on pressurizer level recorder and then closed cold leg drains. Previous to draining, the hot legs and the pressurizer were equalized in pressure through the nitrogen system piping. Continued to decrease RCS pressure by venting the hot legs to atmosphere and the pressurizer to the RC drain tank. Stopped VA-P-1B and started VA-P-1A. Secured DH-P-1B and secured RCS cooldown at approx. 160°F. Reached sealing steam to FW-P-1A turbine and

ST SHIFT
9-9

opened MS-V45 to the condenser. Secured
 auxiliary spray line up to the pressurizer. Started
 transfer of RC BT 'A' to RC BT 'C'. Connected
 Tygon tubing to RC-V110 and -V111 for RCS level
 indication when pressure is sufficiently decreased.
 Secured IC system due to the requirement for
 the system cooling on letdown coolers and CRD's.
 Relieved by Andre Dominguez. John C. Ulrich 9-9-77

Relieved John Ulrich. RCS vented with 92" in
 Tygon tube connected to RC-V110 & 111. MU-P-1C
 running on recirc to MU-T-1. CO-P-1A running thru
 CO-V35A & FW-V10B. Started VA-P-1B & secured
 VA-P-1C for reservoir cleaning. Drained the RC
 system to 22" in Tygon tube connected to
 RC-V110 & 111. Conducted a class C briefing for
 TP 204/3 and completed section 9.4.B (DH-V6A/B
 auto open) satisfactorily and cleared D-23. Poured
 the "A" OTSG on recirc and added 3.5 gal. of
 hydrogen at 19:40. Relieved by Jack Garrison

Andre J. Dominguez 9-9-77

Relieved Andre Dominguez. RCS vented and drained.
 Secondary plant at 67" vacuum with CO-P-1A running.
 Secured MU-P-1C when it was discovered Tygon hose
 reading of 139". Opened hot leg vents and pressurizer
 vents to atmosphere. Drained RCS to 16" as indicated
 on Tygon hose at RC-V110 & 111. Conducted class C briefing
 for TP 310/3 satisfactorily and tested ES actuation of

1C-V3, 4, & 5 with noted deficiency and issuance of PR 5093 against not being able to open valves after ES reset using "TEST RESET" switch at pnl 13 when DC power circuit was deenergized. OTSG A on recirc with hydrazine added. Relieved by Craig McMillin Jack Harrison 9/9/77 Sept. 10, 1977

1ST SHIFT
9-10

P-202/3

PR 5094

D-51

Relieved Jack Harrison. RCS vented and drained. Secondary plant at 27" vacuum with CO-P-1A running. Conducted a class "C" briefing for TP 202/3. Tried to start MU-P-1B from 2-1E from C.R. Pump would not start. Notified T. Hawkins of problem. Issued PR 5094 after MU-P-1B(2-2E) tripped on low cooling water flow and MU-P-1C did not start automatically. (D-51). Tried to transfer bus 2A-1E-2 to 2B-1E-2, 2A-1E-2 opened but 2B-1E-2 did not close. Closed tie breakers on 2-3E-2 and 2-4E-2. Notified T. Hawkins of problem. Relieved by André Poiriquet. Craig McMillin 9-10-77

2ND SHIFT
9-10

Relieved Craig McMillin. RCS vented with 14" in legs. Tygon tubes connected to RC-V 110 & 111. CO-P-1A running. Three CO-V35A & FW-V-16B, VA-P-1A & 1C running maintaining 27" vacuum. RC system & Secondary side of OTSG's have N₂ blankets. Added 2 gal. of hydrazine to "A" OTSG making a total of 5.5 gals. added. Conducted a class "C" briefing and satisfactorily

3:01/3 completed sections 9.4.12.1 9.7.12.4 satisfactorily, TP 256/4
NH-V142 has blown apart, this is the 5th regulator
in reactor building. MEC has submitted WR.
FW-V-1A is isolated for suction strainer bowl
repair. Structural steel is being removed from
around RC-P-2B and a clean room is being built
around RC-P-1A seal area. Relieved by Jack Harrison

3RD SHIFT
9-10 Andre Dominguez 9-10-77
Relieved Andre Dominguez. RCS vented and drained
with $\approx 14"$ in Tygon hose (RC-V110, 111) Secondary
plant at 27" vacuum with condensate on recirc
clean-up. Conducted check of auto-start features
of EFW pumps. EF-P-2A was not checked because
2-1E was deenergized. 2-1E is deenergized due to
fault in 2A-1E2 and 2B-1E2 breakers not being
able to be reclosed after surveillance test. EF-P-2B
did not auto start. T. Hawkins notified of problem.

Relieved by Gary McMullin Jack Harrison 9/10/77

Sept. 11, 1977

1ST SHIFT
9-11 Relieved Jack Harrison. RCS vented and drained.
Secondary plant at 27" vacuum with condensate
on recirc clean-up. Tygon tube on RC-V110 & 111
is $\approx 13"$. Conducted class C piping for TP 273/5.
Ran EF-P-2B and verified 3rd pint on head/flow
curve by lining pump up to "B" OTSG. MS-V-207
would not open from C.R. T. Hawkins notified of
problem. Added 3 gal. of hydrazine to "B" OTSG.

stabilizer
regulator
brake
room
built
ion
10-77
ained
lary
recirc
res
ance
te
ing
EF-P-2B
problem.
7/10/77
ained.
mate
111
273/3-
flow
V-207
thid f

15256/4 and put on recirc. ^{to 0600.} Conducted class C briefing for TP 256/4 and satisfactory tested MS-V-3A/B on loss of inst. air. EF-P-1 could not maintain 4250 rpm when discharge valve was open to fill "B" OTSG. Pump was line-up to Aux Steam which was at 160 psi g. T. Hawkins notified of problem. Relieved by Andre Dominguez.

2ND SHIF.
Q-II

TP 235/1

PR 5097

PR 5098

Relieved Craig Mc Mullin 9-11-77
Secondary plant at 27" vacuum with condensate on clean-up recirc. Tygon tube on RC-V110 & III is 14". Conducted Class C briefing for TP 235/1 and completed the TP with the following deficiencies:
D-4 Rx Building Sump, Level Hi - motor in reverse issued PR to resolve
D-5 WOL-P-2A & B did not meet flow capacity. Issued PR to resolve.

3RD SHIF
Q-II

AS-V10 is shut and MS-V207 does not open fully. Construction "I" Start up Instrument shop will repair MS-V207 tomorrow Relieved by Joel Harrison Andre J. Dominguez 9-11-77

Relieved Andre Dominguez. RCS drained for RCS work. Secondary plant at 27" vacuum. Sampled B OTSG. Results 255 ppb PO4. Drained B OTSG to 30". Shifted condensate line up thru Fw-V12A & 12B. Closed Fw-V16B. Found out that flow

yesterday due to tag out of CO-P-2A and closing of its respective suction valve. All condensate flow was going thru FW-V16B. By log review it was ≈ 2100 gpm. (800 gpm via #2 polisher 1300 via #4 polisher). Sampled FW at SS-V7 local sample point (SS-V117). Results 25 ppb PO₄. Resampled 3 hours later Results 120 ppb. FW continuing to clean up & SS-V117 open constantly. Made preparations for TP 160/3 Emerg Rx Bldg Cooling. Met-Ed ran DH-P-1B on recirc of Rx vessel for surveillance leak rate test DH-P-1B is secured. Relieved by Craig McMullen Jack Garrison 9/11/77.

Sept 12, 1977

1ST SHIFT
9-12
Relieved Jack Garrison. RCS drained and vented. Secondary plant at 27" vacuum. Put N₂ on both OTSGs. Found MS-V-293A/B, 294A/B, 295A/B and 296A/B closed. Drained "A" OTSG to 30" due to PO₄. Filled both "A" & "B" OTSG to ≈ 400 " P160/3 after FW came in spec. Conducted class C briefing for TP 160/3. Verified head/flow curves for RR-P-1A/1B/1C. Trained PR for D-3; "A" pump at 3000 gpm did not meet acceptance criteria. Shut up RR-P-1A/1C to Rx Bldg. Fans. Relieved by Ruben Dominguez.

2ND SHIFT
9-12
Craig McMullen 9-12-77
Relieved Craig McMullen. RCS vented & drained. Secondary plant at 27" vacuum. Added 3" of water

to install after bypassing isolations & securing
sending water to Unit 2. Secured steam to 3B

Reviewed log with following comments

1. JCU 9-6 entry valve number #HU-V-405 is
not clean. MU-V405A valve disc had fallen off stem. Now we was put
2. CAM-9-7 entry when RC-P-2B didn't start
a PR should have been issued. OK
3. JCU Fire was under B & R piping trailer
toilet. (9-7-77)

4. JWG - no entry as to what was done on
Vac Pumps.

5. Generally this week we had a major
unusual occurrence and numerous things
were not entered in the log that should
have been for example a. Vacuum Pumps were all
cleaned of resin. b. Did Condensate Pump 1B on
JCU 9-8 entry have resin in it? c. No one
logged the fact that we did a complete flush of
the Demin Water System.

6. There is no reason given for how we got into
problem on Pressurizer Level. A change to cooldown
procedure could be made if we knew what to do.

Rf Toole 9-12-77

For tests, broke maximum at 6000, secured G.S.
and secured 20-2-1A. Isolated CO & FW systems.
23-25 & 25-25 on rise. Added 5 gal. of hydro.

Isolwell and CC-T-113 to the yard drain. Relieved
by Jack Harrison. Andre Dominguez 9-12-77

TP266/4

Relieved Andre Dominguez. RCS drained & RCF
work in progress on seals. Secondary plant
shutdown. Turbine on turning gear. Lined up
EFW system for auto start checks of all
three pumps. EF-P-2A & 2B started satisfactorily
however neither amp meter in control showed any
current. The MS-V207 valve is blowing fuses and
was not ~~checked~~ checked. T. Hawkins notified of
problems. Removed MU-F-4B filter cartridge
in preparation for DP check of cartridge
housing. CO-P-1C was put on recirc for
EFW checks. It is presently secured.

Relieved by Craig McMullen Jack Harrison 9/14/77

Sept. 13, 1977

Relieved Jack Harrison. RCS drained and RCF
work in progress on seals. Secondary plant
shutdown. Turbine on turning gear. Started
CO-P-1C and ran EF-P-1 on recirc. But.
steam pressure was 180 psig and max. rpm
that ~~that~~ ^(max) was obtained was 4700 rpm. T.
Hawkins notified of problem. Secured EF-P-1
and CO-P-1C. Ran MU-P-1B on recirc for
seal injection ^{filter} verification. Opened MU-V
32 and MU-V-275 and established 40 gpm.
AP thru MU-F-4B with filter removed

Overview of TMI-2 Log, September 5 - 12, 1977

1. 9-5-77 shift 1 High differential pressure across condensate polishers causes condensate booster pump trip on low suction pressure so polisher bypass opened and polisher repair started.
2. 9-5-77 shift 3 Polisher back on line, filling demineralized water tank (from condensate system).
3. 9-7-77 shift 1 All Nuclear Service Closed Cooling Water (NSCCW) pumps tripped due to clogged pump suction strainers. Clogging resin came from condensate polishers thru demin. water system. Resin found in demin. water system in turbine and auxiliary buildings. Loss of NSCCW produced a loss of RCP seal and motor cooling. Also loss of cooling to makeup (MU) pump motors occurred and makeup was secured. All RCP's were immediately secured on loss of both seal injection and seal cooling. Nuclear Service River Water cooling to MU pumps was established and MU restored.
4. 9-7-77 shift 2 Isolated normal pressurizer spray line to work on liquid waste system valving (note: spray lost when RCP's secured).
5. 9-7-77 shift 3 RCS on natural circulation with makeup via MU-P-1B. RCS temperature and pressure decreasing. Continuously filling and draining pressurizer to reduce RCS pressure. Secured condensate booster and main feedwater pumps due to plant cooldown (1 CBP on).
6. 9-8-77 shift 1 Pressurizer level constantly surging. Started venting pressurizer to reactor drain tank.
7. 9-8-77 shift 2 RCS at 200°F and 400 psig. Pressurizer level being restored to normal level. Pressurizer level increased 150" while

venting RCS from 500 psig to 460 psig. Pressurizer temperature about 340⁰ F. From the log, "Apparently the reference legs have flashed and there was no steam in the pressurizer to fill the reference legs." (note that at 460 psig $T_{sat} > 450^0F$).

8. 9-8-77 shift 3

RCS at 250⁰F and 340 psig. Pressurizer level transmitter LT-3 backfilled. LT-1, LT-2, and LT-3 all read the same in the control room and are believed to be correct. DHR started with B pump with RCS at 160⁰F and cooled to 100⁰F. Whenever the pressurizer was vented pressurizer level increased. DHR to vessel isolated and maximum auxiliary pressurizer spray established to try to cool the pressurizer. Secured seal injection and return on all RCP's.

9. 9-9-77 shift 1

RCS at 150 psig ($T_{sat} \approx 360^0F$). Closed pressurizer vent and, "...applied nitrogen to the pressurizer. The pressurizer level came down proving that there was a steam bubble in each of the hot legs." Left nitrogen on until pressure started to increase then secured. Opened cold leg drains to Reactor Coolant Bleed Tank and drained RCS until pressurizer level recorder was not decreasing. The hot legs and pressurizer were equalized in pressure thru the nitrogen piping. RCS pressure decrease continued by venting hot legs to atmosphere and pressurizer to Reactor Drain Tank. Secured cooldown with RCS at about 100⁰F. Connected Tygon tubing to RCS to measure RCS level when pressure decreased sufficiently.

10. 9-9-77 shift 2 RCS vented and drained such that level in tubing decreased from 92" to 22".
11. 9-9-77 shift 3 Secured makeup when tubing indicated a level of 139".
Opened hot leg and pressurizer vents to atmosphere and drained RCS to an indicated 16".
12. 9-10-77 shift 2 Inside containment nitrogen regulator (5#) found "blown apart" (NM-V142).
13. 9-12-77 Review "There is no reason given for how we got into a problem on pressurizer level. A change to cooldown procedure could be made if we knew what to do."