

**QUALITY ASSURANCE PROGRAM APPROVAL  
FOR RADIOACTIVE MATERIAL PACKAGES**

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974, as amended, and Title 10, Code of Federal Regulations, Chapter 1, Part 71, and in reliance on statements and representations heretofore made in Item 5 by the person named in Item 2, the Quality Assurance Program identified in item 5 is hereby approved. This approval is issued to satisfy the requirements of Section 71.101 of 10 CFR Part 71. This approval is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

2. NAME North American Inspection, Inc.			3. EXPIRATION DATE March 31, 1999	
STREET ADDRESS 5260 West Coplay Road			4. DOCKET NUMBER 71-0514	
CITY Whitehall	STATE PA	ZIP CODE 18052		
5. QUALITY ASSURANCE PROGRAM APPLICATION DATE(S) January 31, 1984, and March 24, 1994				

6. CONDITIONS

- Activities authorized by this approval: procurement, maintenance, repair, and use to be executed with regard to transportation packages in special form. All other activities (i.e., design, fabrication, assembly, testing, and modification) shall be satisfied by obtaining certifications from package suppliers that these activities were conducted in accordance with an NRC-approved QA program. It shall remain the responsibility of the licensee-user that all transportation activities meet the requirements of 10 CFR § 71.101.
- Records of instructions, procedures, drawings, and specifications as required by 10 CFR § 71.135 must be retained for three years beyond the date the activity ends, for which the QA Program was developed.
- Audits of each safety related activity shall be conducted at least once per year in accordance with preestablished written procedures or checklists by qualified personnel not having direct responsibility in the areas being audited.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

*John P. Jankovich*  
John P. Jankovich

APR 06 1994

DATE

OFFICE OF INDUSTRIAL AND MEDICAL NUCLEAR SAFETY  
OFFICE OF NUCLEAR MATERIAL SAFETY AND SAFEGUARDS  
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