



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

OCT 09 1990

Docket No. 99900100/90-01

Dr. Ivan E. Wilkinson, P.E.
Vice President, Engineering
Limitorque Corporation
5114 Woodall Road
Lynchburg, Virginia 24506

SUBJECT: NRC INSPECTION OF LIMITORQUE CORPORATION, LYNCHBURG, VIRGINIA
(INSPECTION REPORT 99900100/90-01)

Dear Dr. Wilkinson:

This letter addresses the inspection of your facility at Lynchburg, Virginia conducted by Mr. Stephen D. Alexander, of this office, on June 12 through 14, 1990, and the discussion of our findings with you and other members of your staff at the conclusion of the inspection.

The inspection was conducted to: (1) review Limitorque's implementation of corrective actions for previously identified nonconformances, (2) review the status of various technical issues, (3) followup on several 10 CFR Part 21 reports, and (4) obtain information to aid in establishing the scope of a planned NRC team inspection in the near future.

During the inspection, it was found that the implementation of your Quality Assurance program failed to meet certain NRC requirements. Specifically, the program lacked appropriate, documented procedures to prescribe an activity affecting quality. This activity consisted of procurement of technical services upon which the dedication of commercial-grade actuator components (motor pinion shaft keys) is based, in part.

Please provide us within 30 days from the date of this letter, a written state-statement containing: (1) a description of the steps that have been or will be taken to correct this item; (2) a description of the steps that have been or will be taken to prevent recurrence; and (3) the dates that your corrective action and preventive measures were or will be completed. We will consider extending the response time if you can show good cause for us to do so.

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Dr. Ivan E. Wilkinson, P.E.

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The response requested by this letter is not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of the letter and the enclosed inspection report will be placed in the NRC's Public Document Room.

Sincerely,

E. William Brach, Chief
Vendor Inspection Branch
Division of Reactor Inspection and Safeguards
Office of Nuclear Reactor Regulation

Enclosures:

1. Appendix A - Notice of Nonconformance
2. Appendix B - Inspection Report 99900100/90-01

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Handwritten notes: 10/4/90 (#1) and 10/12

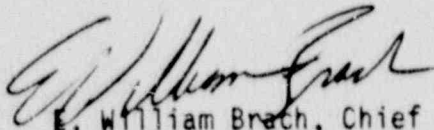
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