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JOHN S. KEMPER
VICE PRESIDENT
ENGINEERING AND RESEARCH

September 24, 1982

Mr. A. Schwencer, Chief
Licensing Branch No. 2
Division of Licensing
U. S. Nuclear Regulatory Commission
Washington, DC 20555

Subject: Limerick Generating Station, Units 1 & 2
Preservice Inspection Plan
ASME Boiler and Pressure Vessel
Code, Section XI
Docket Nos. 50-352 and 50-353

Reference: Letter from J. S. Kemper (PECo) to H. R. Denton
(USNRC) dated May 21, 1982

Enclosure: Limerick Generating Station, Unit 1
Preservice Inspection Program Plan for
Nuclear Piping Systems

Dear Mr. Schwencer:

In accordance with our response to the July 6, 1981 Acceptance Review Letter, Supplemental Request for Additional Information (SRAI) (9) we are providing the following information.

The preservice inspection plan for Limerick is divided into three parts. The first part includes all nondestructive examination items required to be inspected by ASME Section XI; with the exception of the reactor pressure vessel, its internals, and safe ends. The second part of the plan consists of the pump and valve tests as described in articles IWP and IWV of ASME Section XI. The third part includes the nondestructive examination of the reactor pressure vessel, its internals, and safe-ends.

With this letter we are transmitting five (5) copies of the first part of the plan for Unit No. 1. The second part of the plan will be transmitted by December 30, 1982 and the third part will be transmitted by June 30, 1983.

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See Attached*

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Drawings (sets)*

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All of the above mentioned transmittals are for Unit No. 1. The Unit No. 2 plans are essentially identical to the Unit No. 1 plans, differing only in minor physical variations between the units. The Unit No. 2 plans will be provided later.

Sincerely,

John S. Kumpf

cc: See attached service list

cc: Judge Lawrence Brenner (w/o enclosures)
Judge Richard F. Cole (w/o enclosures)
Judge Peter A. Morris (w/o enclosures)
Troy B. Conner, Jr., Esq. (w/o enclosures)
Stephen H. Lewis, Esq. (w/o enclosures)
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Mr. Alan J. Noguee (w/o enclosures)
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Director, Pennsylvania Emergency Management Agency (w/o enclosures)
Mr. Steven P. Hershey (w/o enclosures)
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Mr. W. Wilson Goode (w/o enclosures)
Atomic Safety and Licensing Appeal Board (w/o enclosures)
Atomic Safety and Licensing Board Panel (w/o enclosures)
Docket and Service Section (w/o enclosures)