### Cutler-Hammer

Eaton Corporation Industrial Control Division Atlanta Plant 3001 McCail Drive Doraville, Georgia 30340 (404) 451-2331

September 12, 1990

Director, Office of Nuclear Reactor Regulation U.S. Nuclear Regulatory Commission Washington, DC 20555

#### Gentlemen:

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The following information is provided pursuant to the requirements of 10CFR Part 21. Mr. D. Gaffney of Cleveland Electric Illuminating Company, Perry Nuclear Power Plant brought to our attention a problem of nuisance tripping of the H1112 heater coils used in our C300 overload relays.

The information gathering phase and redesign was completed September 12, 1990.

Our company is not in a position to evaluate whether the above problem would cause a substantial safety hazard within the meaning of 10CFR part 21 regulations, and will rely on the licensee's judgement concerning the need to take corrective action.

### PROBLEM ANALYSIS

A recheck of design of the H1100 series of heater coils determined the following anomalies:

HEATER COIL	PERFORMANCE	RESULT
H1112	Rated very low and out of tolerance.	Severe nuisance tripping
H1113	Rated low, but within tolerance.	Occasional nuisance tripping is possible.
H1114	Rated low, but further within tolerance.	Nuisance tripping not likely.

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#### CORRECTIVE ACTION

The H1112, H1113, and H1114 heater coils have been redesigned to recenter the design to the midpoint of the tolerance. The redesigned heater coils are in production beginning with September of 1990.

We recommend that the utilities replace the old design of H1112 with the redesigned heater coils. The old design and the new design can be identified by measuring the resistance. The ohmic values are:

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HEATER COIL	OLD DESIGN +/-7.5%	NEW DESIGN +/-7.5%
H1112	9.60	7.10
H1113	6.52	5.76
H1114	5.83	4.61

We have searched our records and are notifying by copy of this letter the licensees which have purchased motor control centers which may contain the subject components. Please refer to the carbon copy list.

Order parts from Eaton Corporation/Cutler-Hammer Products, 3001 McCall Drive, Doraville, Georgia 30340, Mr. Donald Lane (Telephone 404-451-2243).

If there are any questions, please call or write me at the address and telephone number listed above.

Sincerely,

EATON CORPORATION

J. A. Murdock

Quality Assurance Manager Power Control Division

cc: R. Fritsch

J. Hastings

D. Lane

W. Statton

D. Wamsley

R. White

L. Young

Indiana Michigan Electric Company 2101 Spy Run Avenue Fort Wayne, IN 46800 Attn: Project Manager D.C.Cook, Units 1&2

Pacific Gas & Electric Company 320 Market Street San Francisco, CA 94106 Attn: Project Manager Diablo Canyon 1&2

Georgia Power Company 270 Peach Tree Street NW Atlanta, GA 30303 Attn: Project Manager Vogtle Project

Georgia Power Company Post Office Box 4545 Atlanta , GA 30302 Attn: Manager Engineering Liaison

Commonwealth Edison Company One First National Plaza P. O. Box 767 Chicago, IL 60690 Attn: Project Manager Dresden Units 1,2 &3

Public Service Electric & Gas Company
P. O. Box 255
Hancocks Bridge, N.J. 08030
Attn: Nuclear Department
Manager - Procurement QA
Mail Code N-14
Hope Creek

Philadelphia Electric Company 211 South Broad Street Philadelphia, PA 19105 Attn: Project Manager Limerick

Consumer Power Company 212 West Michigan Avenue Jackson, MI 49201 Attn: Project Manager Palisades

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Philadelphia Electric Company 211 South Broad Street Philadelphia, PA 19105 Attn: Project Manager Peachbottom, Units 2 &3

Cleveland Electric Illuminating
P. O. Box 97
10 Center Road
Perry, Ohio 44081
Attn: Project Manager
Perry Units 1 &2

Pennsylvania Power & Light Company 901 Hamilton Street Allent(wn, PA 18101 Attn. Project Manager Susquehanna Project

Southern California Edison Company P.O. Box 800 2244 Walnut Grove Avenue Rosemead, CA 91770 Attn: Project Manager San Onofre Units 2 &3

Virginia Electric Power Company 7th and Franklin Street Richmond, VA 23219 Attn: Project Manager Surry 1 & 2

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