

March 30, 1994

Docket Nos. 50-266; 50-301

Wisconsin Electric Power Company
ATTN: Mr. Robert E. Link
Vice President - Nuclear Power
231 West Michigan Street - P379
Milwaukee, WI 53201

Dear Mr. Link:

This refers to the inspection conducted by Mr. M. P. Huber and others of this office on February 22 through March 11, 1994. The inspection included a review of activities for your Point Beach Nuclear Plant, Units 1 and 2. At the conclusion of the inspection, the findings were discussed with those members of your staff identified in the enclosed report.

The areas examined during the inspection are identified in the report. These areas consisted primarily of a review of the Point Beach program for motor operated valves (MOV) established in response to Generic Letter (GL) 89-10, "Safety-Related MOV Testing and Surveillance." Within this area, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel. Plant personnel at Point Beach were found to be heavily involved and knowledgeable in the area of MOVs.

While you have made considerable progress with regard to differential pressure testing, several issues need to be resolved prior to completion of your program. The inspection identified problems associated with the torque switch setting calculations and a lack of program procedures and guidance. Additionally, your plans for addressing periodic verification of MOV capability were not yet justified. With these exceptions, your program appears to be nearing completion. Upon notification of completion of your program, NRC will review your actions on issues identified during this inspection.

No violations of NRC requirements were identified during the course of this inspection.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter will be placed in the NRC Public Document Room.

This letter is not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

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We will gladly discuss any questions you have concerning this inspection.

Sincerely,

original signed by

John M. Jacobson, Chief
Materials and Processes Section

Enclosure: Inspection Reports Nos.
50-266/94004(DRS);
50-301/94004(DRS)

cc w/enclosure:
G. J. Maxfield, Plant Manager
OC/LFDCB
Resident Inspector, RIII
Virgil Kanable, Chief
Boiler Section
Cheryl L. Parrino, Chairman
Wisconsin Public Service
Commission
State Liaison Officer
T. Scarbrough, EMEB/NRR
P. K. Eapen, RI
C. Casto, RII
T. Westerman, RIV
W. Ang, RV

bcc: PUBLIC IE- 01

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Pegg
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Jacobson
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Wright
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