

UNITED STATES NIJCLEAR REGULATORY COMMISSION

REGION !!! 799 ROOSEVELT ROAD GLEN ELLYN, ILLINOIS 60137

SEP R 1902

Docket No. 50-456 Docket No. 50-457

Commonwealth Edison Company ATTN: Mr. W. L. Stiede Assistant Vice President Post Office Box 767 Chicago, IL 60690

Gentlemen:

This confirms the telephone discussion between you and Mr. D. W. Hayes of this office on September 7, 1982, and your letter dated September 1, 1982, regarding the actions you are taking or plan to take relative to the installation and inspection of safety related mechanical equipment.

In regard to your letter we concur in the general concept of your backfit program but have not reviewed or approved the details of the program as stated.

In addition to the four activities outlined in your letter we understand that you will:

1. Develop and implement appropriate plans and procedures to remove and reinstall all the cap screws holding the vertical supports to the steam generators (Units 1 and 2). These instructions shall include requirement for documenting the "as found" condition of the cap screws and Heli Coil inserts such as break away torque, cap screw length, thread condition, traceability and condition, size and number of Heli Coil inserts. Reinstallation documentation shall include: cap screw traceability, length, final torque value and number and size of Heli Coil inserts. Further, the NRC resident inspector shall be notified prior to the start of this activity and provided an opportunity to be present.

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 Investigate and determine the reasons for the Quality Assurance breakdown relative to mechanical equipment erection and assess generic application to other activity areas.

If our understanding of your actions described above is not in accordance with your actual plans and actions being implemented, please contact this office immediately.

Sincerely,

R. L. Spessard, Chief Division of Project and Resident Programs

cc: Louis O. DelGeorge, Director
of Nuclear Licensing
V. I. Schlosser, Project
Manager
R. Cosaro, Project
Superintendent
J. F. Gudac, Station
Superintendent

DMB/Document Control Desk (RIDS) Resident Inspector, RIII Karen Borgstadt, Office of Assistant Attorney General

Hayes/sv 9/8/82 RIII RCK Knop 9/8/82

RIII WMS Schultz 9-8-82

Spessard for