Docket No. 30-6160

License No. 37-97219-01

Ampco - Pittsburgh Corporation ATTN: Mr. H. Russell Garrett Quality Control Manager Street Road and Interstate 95 Cornwells Heights, Pennsylvania 19020

Gentlemen:

Subject: Inspection No. 30-6160/83-01

This refers to the routine safety inspection conducted by Messrs. R. Ladun and J. Davis of this office on January 12, 1983, of activities authorized by NRC License No. 37-07219-01 and to the discussions of our findings held by Mr. Ladun with yourself at the conclusion of the inspection.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Based on the results of this inspection, it appears that one of your activities was not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. This violation has been categorized by severity level in accordance with the NRC Enforcement Policy (10 CFR 2, Appendix C) published in the Federal Register Notice (47 FR 9987) dated March 9, 1982. You are required to respond to this letter; and, in preparing your response, you should follow the instructions in Appendix A.

The responses directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and your reply will be placed in the Public Document Room.

Your cooperation with us in this matter is appreciated.

Sincerely,

Original Signed By: John D. Kinneman

Thomas T. Martin, Director Division of Engineering and Technical Programs

Enclosure: Appendix A, Notice of Violation

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cc w/encl:
Public Document Room (PDR)
Nuclear Safety Information Center (NSIC)
Commonwealth of Pennsylvania

bcc w/encl: Region I Docket Room (with concurrences) Senior Operations Officer (w/o encl)

RI:DETP RI:DETP Ladun/dmy Davis 1/25/83

RI:DETP Kinneman

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