

NOTICE OF VIOLATION

X-R-I Testing  
Troy, MI 48084

License No. 21-05472-01  
Docket No. 030-04837

During an NRC inspection conducted on February 22, 1994 through March 15, 1994, violations of NRC requirements were identified. In accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," 10 CFR Part 2, Appendix C the violations are listed below:

1. 10 CFR 34.11(d)(1) requires, in part, that an applicant have an inspection program that requires the observation of the performance of each radiographer and radiographer's assistant during an actual radiographic operation at intervals not to exceed three months.

Condition 23 incorporates the inspection program containing the requirements stated in 10 CFR 34.11(d)(1) as submitted in licensee's letter dated July 15, 1991, into License No. 12-05472-01.

Contrary to the above, as of February 22, 1994, the licensee had not observed the performance of the Assistant Radiation Safety Officer at Troy, Michigan, involved in radiographic operations since February 9, 1993, an interval in excess of three months.

This is a Severity Level IV violation (Supplement VI).

2. 10 CFR 34.20(b)(1) requires that each radiographic exposure device have attached to it by the user, a durable, legible, clearly visible label bearing the (i) Chemical symbol and mass number of the radionuclide in the device; (ii) Activity and date of measurement; (iii) Model number and serial number of the sealed source; (iv) manufacturer of sealed source; and (v) Licensee's name, address, and telephone number.

Contrary to the above, the radiographic exposure devices located at Troy, Michigan did not have attached the licensee's address and telephone number as required.

This is a Severity Level V violation (Supplement IV).

Pursuant to the provisions of 10 CFR 2.201, X-R-I Testing is hereby required to submit a written statement or explanation to the U.S. Nuclear Regulatory Commission, Region III, 801 Warrenville Road, Lisle, Illinois, 60532-4351, within 30 days of the date of the letter transmitting this Notice of Violation (Notice). This reply should be clearly marked as a "Reply to a Notice of Violation" and should include for each violation: (1) the reason for the violation, or, if contested, the basis for disputing the violation, (2) the corrective steps that have been taken and the results achieved, (3) the

corrective steps that will be taken to avoid further violations, and (4) the date when full compliance will be achieved. If an adequate reply is not received within the time specified in this Notice, an order or a demand for information may be issued as to why the license should not be modified, suspended, or revoked, or why such other action as may be proper should not be taken. Where good cause is shown, consideration will be given to extending the response time.

March 17, 1994  
Dated

John A. Grobe for  
John A. Grobe, Chief  
Nuclear Materials Inspection  
Section 2