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PUBLIC

MAR 17 1994

X-R-I Testing
ATTN: Kirk Thams
General Manager
1961 Thunderbird
Troy, MI 48084

License No. 21-05472-01
Docket No. 030-04837

Dear Mr. Thams:

This refers to the routine safety inspection conducted by Robert P. Hays of this office on February 22, 1994 through March 15, '94, of activities authorized by NRC Byproduct Material License No. 21-05472-01, and to the discussion of our findings with Larry Redhage and you the conclusion of the inspection.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and with the conditions of your license. The inspection consisted of a selective examination of procedures and representative records, observations, independent measurements, and interviews with personnel.

In addition to the above areas, the inspector examined actions described in your letter dated March 15, 1993, regarding violations found during our February 9, 1993 inspection. We have no further questions regarding these matters.

During this inspection, certain of your activities were found to be in violation of NRC requirements, as specified in the enclosed Notice. A written response is required.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter, the enclosure, and your response to this letter will be placed in the NRC Public Document Room.

The response directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

Original Signed by John D. Jones for
John A. Grobe, Chief
Nuclear Materials Inspection
Section 2

Enclosure: Notice
of Violation

bcc w/enclosure:
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