

68 92 42 B
3

OFFICIAL TRANSCRIPT OF PROCEEDINGS

Agency: U.S. Nuclear Regulatory Commission

Title: Incident Investigation Team

Docket No.

INTERVIEW OF: Dr Richard Calfee

LOCATION: Indiana, Pennsylvania

DATE: Friday, December 4, 1992

PAGES: 1 - 63

ANN RILEY & ASSOCIATES, LTD.

1612 K St. N.W., Suite 300

Washington, D.C. 20006

(202) 293-3950

9403240065 930608
PDR FOIA
BUDNICK92-612 PDR

D/9


ADDENDUM/ERRATA SHEET

Page Line Correction and Reason for Correction

22 4 picture, low - red - on map

25 7 Spelling, low - Cont. Gray

23 14 Ermine it ourselves - word misspelled

26 16 SEN'S

P R O C E E D I N G S

[10:20 a.m.]

1
2
3 MR. SHANBAKY: Dr. Calfee, good morning.

4 THE INTERVIEWEE: Good morning.

5 MR. SHANBAKY: This is December 4th, 1992, and
6 this is a record of an IIT review here of the incident that
7 occurred on November 16, 1992.

8 Dr. Calfee, why don't you state your name and your
9 title?

10 THE INTERVIEWEE: My name is Richard Calfee and I
11 am President of Omnitron.

12 MR. SHANBAKY: Since when you have been the
13 President of Omnitron?

14 THE INTERVIEWEE: Since I guess July of 1990.

15 MR. SHANBAKY: Can you state your educational
16 experience and background?

17 THE INTERVIEWEE: Sure. I am an engineer by
18 training. I have a Bachelor's and Master's degree in
19 Electrical Engineering from the University of Texas at
20 Arlington and a Ph.D. In Bioengineering from the University
21 of Michigan.

22 Before I got my Ph.D. I worked in the
23 aerospace industry designing missile guidance and control
24 systems and after that I -- after the Ph.D. I worked on the
25 faculty at the University of Texas Medical School at Houston

1 for a couple of years.

2 I then went to Intermedics, which is a
3 manufacturer of Pacemakers and heart valves and
4 defibrilators and stuff like that. I was an officer of
5 Intermedics from approximately 1980 to 1990 where I was in
6 charge of Research and Development and Engineering for the
7 Pacemaker Division.

8 MR. SHANBAKY: What is your knowledge about the
9 incident, HDR incident here at this facility?

10 THE INTERVIEWEE: Well, it's all second-hand,
11 obviously. I think it was on December the 1st that we got a
12 call that, you know, something may have occurred and we sent
13 a team, actually put them on the road to come up here -- Dr.
14 Liprie, who is our Radiation Safety Officer, and Tony
15 Bradshaw -- before they even had really confirmed that a
16 source had broken off. They arrived I guess about the same
17 time that that information was, that it had been recovered
18 from the dump.

19 MR. SHANBAKY: What is your assessment of actually
20 what happened?

21 THE INTERVIEWEE: Well, what I believe happened,
22 and obviously the engineers need to go over, you know, all
23 the detailed printouts from the error logs and all that sort
24 of thing that we have taken and given you a copy of, is that
25 something occurred during the treatment of the patient,

1 probably on the treatment of the fifth catheter, that caused
2 the source to separate and that fact, according to the
3 statements I have read, the warning from the radiation
4 monitor and all, was not heeded and therefore the source
5 went home with the patient.

6 MR. SHANBAKY: When you say the source separated,
7 can you describe the source assembly in terms of this is a
8 source connected to --

9 THE INTERVIEWEE: No, it's a nickel titanium wire
10 with a cavity in the end of it where the source is located
11 that is then sealed shut on the end, so it is in a sealed
12 cavity. It's a sealed source and it appears as though
13 something caused that to fracture.

14 MR. SHANBAKY: Okay, so something caused a
15 fracture where?

16 THE INTERVIEWEE: Apparently proximal to where the
17 source is located, and, you know, what we want to do is
18 obviously analyze the components, the remainder of the
19 active wire, the tip, to try to determine the answer to your
20 question, exactly where did it break and why -- is there
21 evidence of physical damage, you know.

22 MR. SHANBAKY: Speaking of all that, to do this,
23 do you need to take the machine to your facility?

24 THE INTERVIEWEE: No. We need to take the wire.

25 MR. SHANBAKY: You need to take the wire?

1 THE INTERVIEWEE: That's correct.

2 MR. SHANBAKY: Okay.

3 THE INTERVIEWEE: Not the machine.

4 MR. SHANBAKY: All right, not the machine.

5 There was a question about how the machine could
6 recognize the length of the wire out or the length of the
7 wire in. I'd appreciate it if you'd give me some better
8 understanding of this.

9 THE INTERVIEWEE: Well, what we believe happened
10 from the record and it needs to be examined from the
11 engineers back at the factory is that something applied
12 force to the wire in the fifth catheter and was to the
13 extent that I guess caused the fracture and was preventing
14 the wire from being retracted and therefore an emergency
15 retract occurred, all right?

16 MR. SHANBAKY: What is an emergency retract?

17 THE INTERVIEWEE: We have a secondary system for
18 pulling the wire back if the primary system is having
19 difficult. It pulls harder.

20 THE INTERVIEWEE: A separate system like motors
21 and gears?

22 THE INTERVIEWEE: It's just more force, okay, to
23 pull the wire back.

24 MR. SHANBAKY: It's just applied by the same motor
25 or another one?

1 THE INTERVIEWEE: A different motor, independent
2 motor.

3 MR. SHANBAKY: Okay, and what makes that motor
4 kick in?

5 THE INTERVIEWEE: The fact that the primary drive
6 was detecting this constriction and having trouble pulling
7 the wire back was what would make the secondary motor kick
8 in, if it kicked in. That's speculation at this point.

9 MR. SHANBAKY: Yes, that's what I don't know if it
10 is already determined that the secondary motor kicked in or
11 not. I heard that it might have kicked in.

12 THE INTERVIEWEE: Right. We need to look at the
13 error logs and have our engineering people see if they can
14 determine whether that happened or not.

15 MR. SHANBAKY: Can they determine this from
16 looking at the error messages on the machine?

17 THE INTERVIEWEE: I hope so, yes. I believe they
18 can.

19 MR. SHANBAKY: They got the error messages since
20 February yesterday from -- they got the printout.

21 THE INTERVIEWEE: Yes.

22 MR. SHANBAKY: They are still examining this?

23 THE INTERVIEWEE: Yes, our engineer should be in
24 today at the office who is responsible for that code.

25 MR. SHANBAKY: Okay.

1 THE INTERVIEWEE: Okay.

2 MR. SHANBAKY: All right, and getting back to so
3 this is the actually the withdrawal of the source mechanism
4 if the source gets sticky or obstructed you get this second
5 motor and it will pull it back -- getting back to my
6 question about how the machine recognized the length of the
7 source drive cable going out and coming in --

8 THE INTERVIEWEE: Yes.

9 MR. SHANBAKY: -- how this is done, what kind of
10 sensors you have.

11 THE INTERVIEWEE: Normally it, you know, measures,
12 it has a switch that measures a zero point if you will as
13 the wires going out, all right? The wire is tracked out by
14 the encoders a given distance, okay? It's retracted and
15 measures the length coming back in and compares those two.

16 MR. SHANBAKY: Okay. This encoder is a mechanical
17 or we're talking about the mechanical device here like a
18 wheel which would turn and be translated into length?

19 THE INTERVIEWEE: That's correct.

20 MR. SHANBAKY: Or actual sensor at the cable
21 itself?

22 THE INTERVIEWEE: The encoder has a wheel which is
23 driven by the wire --

24 MR. SHANBAKY: Okay.

25 THE INTERVIEWEE: -- and it rotates and it is

1 translated into length, all right, and there's also a home,
2 what we call a home sensor, a position switch.

3 MR. SHANBAKY: Right.

4 THE INTERVIEWEE: That's tripped by the end of the
5 wire going in and coming out.

6 MR. SHANBAKY: And is these two -- there is a
7 logic here between these two systems or subsystems and which
8 one of them actually gives how many millimeters the cable is
9 out or in?

10 THE INTERVIEWEE: Well, the work together to do
11 that.

12 MR. SHANBAKY: It works together?

13 THE INTERVIEWEE: It is my understanding. My
14 understanding is that you trip the position switch. You
15 start counting the distance out from there, okay, then in
16 returning the wire you start counting it coming back until
17 that switch trips again.

18 MR. SHANBAKY: Okay.

19 THE INTERVIEWEE: That is my understanding.

20 MR. SHANBAKY: You think the engineer is looking
21 at the error data today?

22 THE INTERVIEWEE: I do.

23 MR. SHANBAKY: You believe that he will be able to
24 tell us whether the DC motor kicked in or not?

25 THE INTERVIEWEE: I hope that he will. I don't

1 know. There's like I think it is 16 messages recorded.

2 MR. SHANBAKY: Yes.

3 THE INTERVIEWEE: Okay? In the after-loader
4 memory, okay, and there were some, error messages that were
5 generated by the physicist in doing his testing. The reason
6 I can't really give you a precise answer is looking at those
7 codes, which are numbers and hexadecimal numbers, I don't
8 know.

9 MR. SHANBAKY: Okay.

10 THE INTERVIEWEE: Okay? And I don't know if all
11 16, if errors were generated by the physicist doing the
12 testing afterwards ran over those 16 or not.

13 MR. SHANBAKY: Okay. Can you just go over your
14 quality assurance program, quality control measures in
15 testing equipment and supplying equipment and all of this
16 process?

17 THE INTERVIEWEE: It's -- we have a Quality
18 Control Department. We inspect components coming in. We
19 have signed documents, specifications for all our
20 components. We have device history records on the wires and
21 on the after-loaders and on the catheters and such.

22 We, you know, do testing according to written
23 protocols, you know, the GMP type of operation.

24 MR. SHANBAKY: So you do your own testing in
25 accordance with QC procedures?

1 THE INTERVIEWEE: That's correct.

2 MR. SHANBAKY: You use like industry standards?
3 What do you use in your acceptance criteria?

4 THE INTERVIEWEE: The documents that we have that
5 specify the part.

6 MR. SHANBAKY: This is the document you get from
7 the vendor of that part?

8 THE INTERVIEWEE: I don't know component by
9 component whether it is the document from the vendor. All
10 of our custom made parts have our own engineering drawings.

11 MR. SHANBAKY: Okay.

12 THE INTERVIEWEE: Okay, if they are off-the-shelf
13 parts, some of them may use the vendor document.

14 MR. SHANBAKY: Okay. What tests for example that
15 the cable and the source assembly have been subjected to?

16 THE INTERVIEWEE: The wire, as we call it --

17 MR. SHANBAKY: Yes, the wire --

18 THE INTERVIEWEE: -- is subjected to very exacting
19 physical measurements to make sure that it is the proper
20 size, that the cavity in the end is the proper dimensions
21 and all thicknesses are correct, all that sort of thing.

22 MR. SHANBAKY: Do you do any other physical tests
23 like tensile strength or embrittlement tests or any
24 metallurgical tests?

25 THE INTERVIEWEE: I do not know; I do not know

1 whether that's done. I know in the original evaluation of
2 the materials it was done. I really don't know if that's
3 done. I don't believe it's done on a wire by wire basis.

4 MR. SHANBAKY: Or even the sample?

5 THE INTERVIEWEE: What?

6 MR. SHANBAKY: Or even on the sample basis?

7 THE INTERVIEWEE: I do not know. I do not know
8 the answer to your question. I am obviously going to look
9 and see.

10 MR. SHANBAKY: Okay. How big is your Quality
11 Control/Quality Assurance Group?

12 THE INTERVIEWEE: Probably about four, five
13 people. We have -- our whole company is about 30-32 people.

14 MR. SHANBAKY: Okay. About the size of the team
15 that's here to investigate.

16 MR. SHANBAKY: Okay. I understand.

17 MR. LLOYD: Has the NRC ever come in and done an
18 audit on your QA/QC programs and other kinds of things,
19 vendor type inspection?

20 THE INTERVIEWEE: The NRC has been in to -- in
21 this case it's Louisiana, it's an Agreement State --

22 MR. LLOYD: Okay, somebody from Louisiana.

23 THE INTERVIEWEE: Yes, has been to our facility in
24 Louisiana. In Houston we do not manufacture or handle any
25 radioactive elements at all and so they have not been there

1 but they have been to our Louisiana facility.

2 MR. SHANBAKY: Okay.

3 MR. LLOYD: But one question there.

4 MR. SHANBAKY: Sure, go ahead.

5 MR. LLOYD: And get this all clarified. We were
6 talking about this earlier as a team. Is the entire device
7 manufactured and assembled in Texas with the exception of
8 the wire and the source?

9 THE INTERVIEWEE: The final manufacturing is in
10 Texas. Some of the components like the safe and all of that
11 are manufactured in Louisiana.

12 The final assembly of the after-loader is done in
13 Texas.

14 MR. LLOYD: When would the source be installed?

15 THE INTERVIEWEE: At the customer site. It's
16 shipped directly from our facility in Louisiana, for
17 instance, to here. There's one that arrived yesterday.

18 MR. SHANBAKY: Yes, right. The distance of the
19 wire out, I'm still not very clear in my mind. Do you get
20 some understanding a little bit or we need to pursue this
21 further?

22 MR. LLOYD: An additional question I had was when
23 the source is retracted and it shows that it is in the
24 parked position --

25 THE INTERVIEWEE: Yes?

1 MR. LLOYD: Is there any radiation detector that
2 detects the actual source?

3 THE INTERVIEWEE: No, no, there is not.

4 MR. LLOYD: So you rely on basically the encoders
5 that says the cable has been retracted or the wire has been
6 retracted?

7 THE INTERVIEWEE: That's correct, you know, plus
8 the radiation monitor which is required in every run.

9 MR. SHANBAKY: I don't know, I heard this but I am
10 not sure it is true. Somebody said that the -- I believe
11 one of your engineers -- said that when the DC motor kicks
12 in, the decoder uncouples -- you don't actually detect the
13 length of the wire going in or out?

14 THE INTERVIEWEE: That's correct. That's a safety
15 feature.

16 The design of the unit is such that if the normal
17 drive system, okay, along the chain is having trouble
18 retracting a hot wire, which is the most important thing
19 it's supposed to do, all right, then any sources of
20 restriction on that such as the pinch roller and the encoder
21 and the other drive motor and all are released, so that the
22 emergency retract motor has the maximum chance to pull the
23 wire back.

24 MR. SHANBAKY: All right. What are the safety
25 features of the equipment?

1 THE INTERVIEWEE: There's a long list of those.
2 Numerous. Numerous.

3 MR. SHANBAKY: All right.

4 THE INTERVIEWEE: You know, from backup power
5 supplies to backup drive systems to all kinds of error
6 checking on the commands that come from the console computer
7 or the planning system or whatever. It's an extremely long
8 list of safety features that are built into the system.

9 I'll give you an example.

10 MR. SHANBAKY: Okay.

11 THE INTERVIEWEE: If you have a hot wire out,
12 okay, the one thing you always want to do is pull that back.
13 If you have a clinic or hospital power failure, then we have
14 an uninterruptible power supply that can do that and will
15 continue to run the system, okay?

16 If the uninterruptible power supply fails in
17 addition to the hospital power, we have another backup
18 battery, okay, whose only job it is is to pull the hot wire
19 back with the emergency drive and we test that battery under
20 load every time before we send a hot wire out, okay, so
21 that's the kind of redundancy and the bottom line if all
22 that fails is manual crank.

23 MR. SHANBAKY: Can you walk me through what is
24 done with the machine upon installation when you bring it to
25 the customer? What is your procedures?

1 THE INTERVIEWEE: I'm not sure I can walk you
2 through it in detail. Our service and installation people
3 come to the site. They uncrate the machine, unpack it.
4 They, you know, run the conduits. They do testing on the
5 machine. I'm not sure I can tell you in detail everything
6 that's done.

7 MR. SHANBAKY: Do they test any radiation monitors
8 in the area?

9 THE INTERVIEWEE: Do they test the radiation
10 monitors? I do not know for sure.

11 MR. SHANBAKY: How about the instructions to your
12 client, the training of the client? What is involved in
13 that training of the clients?

14 THE INTERVIEWEE: Well, we have usually two sets
15 of training -- usually the physicist and the dosimetrist or
16 whoever comes to Houston for a couple days for training, and
17 then we usually do some onsite training and I do not know
18 where that was done for this site. I've asked them to get
19 together those records for me to see who was trained and
20 when and where.

21 MR. SHANBAKY: So you give two types of training.
22 One is at your facility in Houston, and that is you said two
23 days?

24 THE INTERVIEWEE: Two days typically.

25 MR. SHANBAKY: Two days typically, and this is to

1 the physicist. What is entailed in this training as the
2 topics?

3 THE INTERVIEWEE: It's generally two things. One
4 is how to use the therapy planning system, all right, and
5 secondly is how to operate the after-loader, and certainly
6 the simpler of that is how to load the after-loader because
7 it is all menu-driven.

8 For instance, we have error messages that are full
9 text messages, unlike our competition that has codes and if
10 you have an error you have to look up in the manual what is
11 Code 37, so it's a reasonably simply machine to use.

12 We have the emergency procedures which I know you
13 have seen, presume you have seen, and we do not train, you
14 know, the physicist how to be a physicist. That's what they
15 have certified physicists for.

16 MR. SHANBAKY: Do you provide any safety
17 precautions in the use of the machine?

18 THE INTERVIEWEE: I think so -- in the
19 documentation there are safety precautions.

20 MR. SHANBAKY: During the training?

21 THE INTERVIEWEE: I don't know in detail. Dr. Ann
22 Wright is in charge of our Training Department.

23 MR. SHANBAKY: Can you spell his name, please?

24 THE INTERVIEWEE: Her -- Ann.

25 MR. SHANBAKY: Her name, Ann.

1 THE INTERVIEWEE: Ann Wright, W-r-i-g-h-t.

2 MR. SHANBAKY: Okay.

3 THE INTERVIEWEE: And she is a very well-known
4 physicist. She is the past President of the, immediate past
5 President of the APM and ACPM so she is --

6 MR. SHANBAKY: She is a member of your staff?

7 THE INTERVIEWEE: Yes. She is an executive with
8 our company.

9 MR. SHANBAKY: Okay, all right, and what type of
10 training is given at the facility and what is the length of
11 that training?

12 THE INTERVIEWEE: It's usually --

13 MR. SHANBAKY: At the client facility.

14 THE INTERVIEWEE: At the client's facility?

15 MR. SHANBAKY: Yes.

16 THE INTERVIEWEE: It's really more familiarization
17 with the operation of the after-loader as opposed to the
18 operation of the planning system, all right, and it's not a
19 required part of the training because we have obviously
20 trained the people, you know, at our facility in Houston,
21 so, you know, they do not in all cases get the onsite
22 training, if we train, for instance, their chief physicist
23 in the full operation of the machine.

24 Sometimes they train their own staff, as they have
25 new staff that comes on, they train their regular staff.

1 MR. SHANBAKY: Okay. Do you train your client to
2 troubleshoot in the machine?

3 THE INTERVIEWEE: No, not in general. If there's
4 an error condition or something there are no user
5 serviceable parts in the machine so if the machine is
6 broken, we send someone to fix it.

7 MR. SHANBAKY: What the client is allowed to do in
8 terms of service to the machine?

9 THE INTERVIEWEE: Nothing.

10 MR. SHANBAKY: So I take it you are doing the
11 service to the machine?

12 THE INTERVIEWEE: Yes.

13 MR. LLOYD: Is that something they have to pay for,
14 to get some sort of an extended service agreement?

15 THE INTERVIEWEE: To get, I believe so, extended
16 service agreements after the first year, a warranty, and we
17 do all of that servicing.

18 MR. SHANBAKY: Do all your clients have extended
19 service warranty?

20 THE INTERVIEWEE: Yes, they do.

21 MR. SHANBAKY: Okay. How about this facility
22 here? The Indiana Cancer Center?

23 THE INTERVIEWEE: I do not know if they are under
24 their original warranty or an extended. I can't tell you.

25 MR. SHANBAKY: Okay.

1 THE INTERVIEWEE: But I know that Oncology
2 Services in general has, you know, in all the ones after the
3 end of the first year they purchased the service agreement.
4 There's really not much choice. They really have to do it.

5 MR. SHANBAKY: Okay. Why is that?

6 THE INTERVIEWEE: Because they are not licensed to
7 change the sources and that's part of that, is, you know,
8 exchanging the sources. Our people do that.

9 MR. SHANBAKY: Okay. You answered my question. I
10 was going to ask you who changed the source.

11 THE INTERVIEWEE: We change the source.

12 MR. SHANBAKY: All right. How about the routine
13 maintenance of the equipment. Can you describe what is done
14 routinely and the frequency of this routine maintenance?

15 THE INTERVIEWEE: Well, every 90 days the source
16 gets changes and so we have a service person come in to do
17 that and they do preventative maintenance. They, you know,
18 they clean the drive rollers. They check the switches. They
19 recalibrate the machine. If the physicist wants, they will
20 help them recalibrate the source, okay, while they're there.

21 MR. SHANBAKY: What examinations do they do? Do
22 they do any tests or verification of operability that
23 everything is working as intended?

24 THE INTERVIEWEE: They do. They do a -- for
25 instance, we control the wire to within plus or minus one

1 millimeter.

2 MR. SHANBAKY: Okay.

3 THE INTERVIEWEE: Over the range of zero to 1500
4 millimeters, so they do a calibration check and adjustment
5 if necessary to that system.

6 They often, you know, participate with the
7 physicist. You know, we calibrate the source wires at our
8 facility and supply them with the calibration. If they
9 choose to do their own calibration, then they often do that,
10 the physicist with our technician running the wire out for
11 them and that sort of thing, to do that calibration.

12 Sometimes they do it on their own without our
13 technician involved, so --

14 MR. LLOYD: Who actually makes the source wire?

15 THE INTERVIEWEE: We do.

16 MR. LLOYD: You actually do?

17 THE INTERVIEWEE: Yes.

18 MR. SHANBAKY: How about the tests of any safety
19 feature on the machine? What systems, subsystems are tested
20 and how often?

21 THE INTERVIEWEE: I'm not sure I can answer that
22 question in detail. I don't know, you know, what all is on
23 the checklist that they do at preventative maintenance time.

24 I know at, you know, final manufacturing tests
25 tests everything.

1 MR. SHANBAKY: Is this checklist, doctor, included
2 in the Omnitron documents? I see some of them floating here,
3 like an owner manual or something, the frequency of those
4 tests and --

5 THE INTERVIEWEE: I don't know. I do not know.

6 MR. SHANBAKY: Okay, because I was trying to save
7 you sending us everything if --

8 THE INTERVIEWEE: Right.

9 MR. SHANBAKY: -- if it's here we can --

10 THE INTERVIEWEE: We have, you know, a new product
11 that is added on to our system called a Physics QA Package
12 that allows the facility to produce checklists, you know,
13 daily checklists, periodic checklists, source exchange day
14 checklists. That has, you know, a whole list of things to
15 check and, you know, various sites do different tests on
16 their own at this point in time but I can't answer the
17 specific question of what our service technician checks
18 every time.

19 MR. SHANBAKY: Does he have written procedures?

20 THE INTERVIEWEE: Yes.

21 MR. SHANBAKY: In addition to the checklist, now I
22 am talking about detailed procedures, how to perform the
23 function rather than did you do it.

24 THE INTERVIEWEE: I don't know. I don't know for
25 each and every function where there is a written procedure

1 of how to do that. I do not know

2 MR. SHANBAKY: Some may have written procedures.
3 Some functions may not have written procedures that --

4 THE INTERVIEWEE: I do not know. I know our
5 service personnel are trained in how to do all of these
6 functions, okay. I do not know if they have a written
7 procedure that goes with them.

8 MR. SHANBAKY: So I don't know, I'm trying to
9 still understand this. You don't know if -- who would know
10 whether you have written procedures or not?

11 THE INTERVIEWEE: I'll go back and see if -- on
12 the checklist?

13 MR. SHANBAKY: Yes, in addition to the checklist.

14 THE INTERVIEWEE: If there is a written procedure
15 for each --

16 MR. SHANBAKY: Right.

17 THE INTERVIEWEE: -- item on the checklist.

18 MR. SHANBAKY: Right.

19 THE INTERVIEWEE: I don't know. I will check
20 when I get back.

21 MR. SHANBAKY: All right.

22 MR. LLOYD: Would Ann Wright know the answers to
23 those kind of questions?

24 THE INTERVIEWEE: She might, although she has
25 training in physics. She doesn't have the service

1 department.

2 MR. SHANBAKY: Since we are at procedures, I would
3 also like to understand what is your methods for generating
4 these procedures using ASME standards and ANSIs, how the
5 procedures are generated, how they are reviewed, approved,
6 if this is what you want or the top head of the engineering
7 group wants, you know -- help. I would like to understand
8 this process of generating procedures and approving the
9 procedures.

10 THE INTERVIEWEE: Okay. Your specific question is
11 for periodic maintenance what is done?

12 MR. SHANBAKY: Right.

13 THE INTERVIEWEE: Okay.

14 MR. SHANBAKY: And I understand that whatever is
15 required on the checklist, you do on the checklist, we need
16 to get a copy of the checklist.

17 THE INTERVIEWEE: Right.

18 MR. SHANBAKY: And then the "how to," the
19 procedure, the detailed procedures that connect or
20 disconnect this lead with this lead.

21 THE INTERVIEWEE: Most of the stuff is really
22 simple --

23 MR. SHANBAKY: If it is very simple processes, you
24 don't need the detailed procedure to tell you how to turn it
25 on --

1 THE INTERVIEWEE: Exactly -- how are they
2 determined. Okay.

3 MR. SHANBAKY: Okay. All right, and the training
4 of the service representatives, your service representative.
5 What training does he get?

6 THE INTERVIEWEE: Okay. Okay?

7 MR. SHANBAKY: Now getting to another area now, is
8 the emergency procedures that you give to the clients.

9 THE INTERVIEWEE: Okay.

10 MR. SHANBAKY: What is entailed in these emergency
11 procedures?

12 THE INTERVIEWEE: It's, you know, it's a pretty
13 simple sheet. Have you seen it?

14 MR. SHANBAKY: I have seen the sheet. I have seen
15 like one page --

16 THE INTERVIEWEE: Right.

17 MR. SHANBAKY: -- with like bullets on that page.

18 THE INTERVIEWEE: Yes.

19 MR. SHANBAKY: It is --

20 THE INTERVIEWEE: It basically, you know, says if
21 you have any emergency with the source being out, what to
22 do, you know, step one, two, three, and so it's a pretty
23 simple set of criteria.

24 MR. SHANBAKY: Okay, it said what to do but I
25 don't know if it said how to do it.

1 THE INTERVIEWEE: Well, it's things like, you
2 know, remove the catheters from the patient. It depends on
3 where they are as to how you do that. You know, pull the
4 machine away from the patient. Take the patient out of the
5 room and survey them, you know. That sort of thing.

6 MR. SHANBAKY: Okay, but do you have any other set
7 of instructions or procedures which will go with this
8 emergency, this one page?

9 THE INTERVIEWEE: I don't believe so, no.

10 MR. SHANBAKY: In terms of radiological safety
11 precautions, use a tweezer, use a remote tool, minimize
12 strain near that area of the machine or --

13 THE INTERVIEWEE: I don't believe so.

14 MR. SHANBAKY: Or surveys, radiological surveys,
15 anything of this nature?

16 THE INTERVIEWEE: No, I think it says to leave the
17 room and lock the door and call the appropriate personnel,
18 you know, who are certified and trained in this operation.

19 MR. LLOYD: Do you require that one page of
20 bullets or emergency procedures to be posted in the room or
21 on the machine?

22 THE INTERVIEWEE: I think almost everyone's
23 license requires that, okay? It's your requirements to the
24 licensee as opposed to ours.

25 MR. LLOYD: In your opinion, do you think the

1 facility followed those emergency procedures?

2 THE INTERVIEWEE: Well, they did not detect, they
3 did not -- as my understanding applies, they did not
4 recognize that their emergency radiator monitor flashing,
5 indicating that they had a problem, so, no, they did not
6 recognize that they had an emergency and therefore they did
7 not follow them.

8 MR. SHANBAKY: You mean that they did not
9 recognize the alarm or they did not recognize the emergency?

10 THE INTERVIEWEE: They did not recognize that a
11 problem had occurred is my understanding.

12 MR. SHANBAKY: So getting to this, what is your
13 views now about this client's proficiency and understanding
14 the use of this unit?

15 THE INTERVIEWEE: That is a real difficult
16 question for me to answer. You know, I know that they have
17 good people here and it's my judgment that they have good
18 people here. I obviously believe that the physician and the
19 technician should have heeded their radiation monitor. I
20 mean that's obvious. I cannot explain why they did not.

21 MR. SHANBAKY: Is there anything else on like the
22 CRT that will tell them that they've got a problem with the
23 source out -- in addition to the radiation, the radiation
24 monitor is separate from the machine.

25 THE INTERVIEWEE: If -- if it had broken and not

1 been, and this is speculation on my part, okay, until we get
2 through the engineering analysis, if the length check had
3 detected a change in the length of the wire, then there
4 would have been a message to that effect on the CRT for them
5 to check further, okay?

6 Since that apparently did not happen, we believe
7 because an emergency retract with the secondary system took
8 place, then on the screen during the emergency retract would
9 have been a message that said, you know, DC motor making
10 emergency retract, okay, in a red box.

11 MR. SHANBAKY: In the red box?

12 THE INTERVIEWEE: Yes.

13 MR. SHANBAKY: And what understanding of the
14 technician, the technologist that is operating the machine
15 is of this DC motor is on, whatever the message is, what did
16 they give, were ving any instruction what this means?

17 THE INTERVIEWEE: I do not know and I think a --
18 you know, I do not know if they noticed that message. You
19 know, if an emergency retract occurred, which I believe is
20 the case, and if they noticed that message, okay, during the
21 emergency retract, then I do not know if they would have
22 interpreted that properly.

23 You know, I think that we probably want to change
24 that message, okay, to remind them under those conditions to
25 be sure and check the radiation monitor. That's my opinion.

1 I think that that message, it should endure and be stronger.

2 MR. SHANBAKY: Does the message appear
3 automatically or does he have to go to the keyboard and type
4 requesting error --

5 THE INTERVIEWEE: No, it appears automatically.

6 MR. SHANBAKY: -- condition? It appears
7 automatically, and after how many insertions and retractions
8 does this appear, "failure," because what I understand the
9 insert the wire, the dummy wire, to see if everything is
10 clear --

11 THE INTERVIEWEE: Yes.

12 MR. SHANBAKY: -- after the dummy wire goes all
13 the way in and all the way out, establish that the catheter
14 is clear, the actual source is driven in --

15 THE INTERVIEWEE: Right.

16 MR. SHANBAKY: After how many trials of the dummy
17 wire that message would appear?

18 THE INTERVIEWEE: I don't think I understand that
19 question.

20 MR. SHANBAKY: Does it have to involve the source
21 itself, the source does not appear with dummy wire --

22 THE INTERVIEWEE: That's correct.

23 MR. SHANBAKY: Like if the dummy wire gets into an
24 obstruction --

25 THE INTERVIEWEE: Right -- that's its job is to

1 find if there is any obstructions. That's the purpose of the
2 dummy wire.

3 MR. SHANBAKY: Suppose the dummy wire finds an
4 obstruction. It will not insert, I take it?

5 THE INTERVIEWEE: Yes.

6 MR. SHANBAKY: And it is attracted to the machine?

7 THE INTERVIEWEE: Yes.

8 MR. SHANBAKY: And can the technologist insert the
9 wire with the source after that?

10 THE INTERVIEWEE: No. It has to have a successful
11 dummy run for the active wire to go out.

12 MR. SHANBAKY: So if this is the situation, I am
13 trying now to understand how there was a successful dummy
14 run because by definition there was a successful run --

15 THE INTERVIEWEE: There was.

16 MR. SHANBAKY: And then the source was not
17 successful. It went there and something happened.

18 THE INTERVIEWEE: Well, possible, you know, the
19 patient flexed their muscle, okay -- this is a flexible
20 catheter and this is speculation --

21 MR. SHANBAKY: Okay.

22 THE INTERVIEWEE: As the active wire went out,
23 okay, and, you know, bent that catheter, for lack of a
24 better word, and caused somehow -- I mean we need to look at
25 this wire and figure out what happened --

1 MR. SHANBAKY: Right.

2 THE INTERVIEWEE: -- for the wire to break and the
3 constriction to be detected and an emergency retract to
4 occur.

5 MR. SHANBAKY: So the dummy wire insertion says
6 you have multiple catheters--

7 THE INTERVIEWEE: Yes,

8 MR. SHANBAKY: -- like four or five. The dummy
9 wire is inserted actually in each wire and then followed by
10 the active wire, not testing all the catheters and then the
11 active wire?

12 THE INTERVIEWEE: It can be either way. It's
13 selectable by the user.

14 MR. SHANBAKY: Oh, so there is a situation where
15 the dummy wire would be used on all the catheters --

16 THE INTERVIEWEE: Yes.

17 MR. SHANBAKY: -- and later on during the
18 treatment you can start with the active wire on all the
19 catheters?

20 THE INTERVIEWEE: That's correct.

21 MR. SHANBAKY: Is there any way that somebody can
22 defeat the dummy wire insertion and just use the active wire
23 directly?

24 THE INTERVIEWEE: The only way that could be done
25 is in what we call a physics mode, all right, where the

1 physicist uses that, for instance, to run an active wire out
2 to do a calibration, all right?

3 MR. SHANBAKY: Yes.

4 THE INTERVIEWEE: It's not to be used on patients
5 and it has a separate password that only the physicist is
6 supposed to know to be able to get into that mode and that
7 was not involved in this situation at all. The dummy wire
8 checks were done.

9 MR. LLOYD: So if I understand you, for the
10 patient that we had here there were five catheters?

11 THE INTERVIEWEE: Yes.

12 MR. LLOYD: For each time that you inserted a
13 source in one of those, you have to have a dummy source
14 going first --

15 THE INTERVIEWEE: Yes.

16 MR. LLOYD: -- and then get a successful run and
17 then you could put the source in?

18 THE INTERVIEWEE: That's correct.

19 MR. LLOYD: There would be no condition where he
20 would run the dummy into all five sources and then back up
21 and then run --

22 THE INTERVIEWEE: That's correct. It could have
23 been done either way. We can look at the record and tell
24 how it was programmed here.

25 MR. SHANBAKY: He can operate in two modes, either

1 sequentially or each wire?

2 THE INTERVIEWEE: I'm not sure that's significant
3 though, which way they did it, okay.

4 MR. SHANBAKY: Just because of the time lapsed
5 between -- if you insert the wire and you take it out and
6 you put another wire, the likelihood and the time for things
7 to change, the configuration to change, is maybe less than a
8 few minutes --

9 THE INTERVIEWEE: Possibly but I mean a muscle can
10 squeeze it -- I mean it's a --

11 MR. SHANBAKY: Yes.

12 THE INTERVIEWEE: I really don't think that's
13 significant, whether they did all five dummy checks in the
14 beginning --

15 MR. LLOYD: Or one at a time.

16 THE INTERVIEWEE: Or one at a time.

17 MR. SHANBAKY: Because the duration of time this
18 is done is -- how long is the time for this test?

19 THE INTERVIEWEE: It's maybe, you know, four
20 seconds out, four seconds back, okay? Then, you know,
21 switch to the active, you know, four seconds -- it's like 12
22 seconds maybe in between.

23 Even if you did the dummy check right before you
24 sent the active wire out, and I don't know which was the
25 case here, I don't remember.

1 MR. SHANBAKY: We can ask the technologist as to
2 the --

3 THE INTERVIEWEE: Do you have the printout from
4 the patient? We can look and see.

5 MR. SHANBAKY: No, our engineer has that. We'll
6 look at that.

7 THE INTERVIEWEE: Okay.

8 MR. SHANBAKY: What specific maintenance is done
9 on this machine? Any non-routine maintenance? We talked
10 about your routine.

11 THE INTERVIEWEE: I don't know whether there was
12 any non-routine maintenance done or not.

13 MR. SHANBAKY: Okay. We did not get the frequency
14 of maintenance. What is the frequency of maintenance?

15 THE INTERVIEWEE: Every 90 days.

16 MR. SHANBAKY: Every 90 days.

17 MR. LLOYD: So the same time the source is
18 changed?

19 THE INTERVIEWEE: That's correct. That's correct.

20 MR. SHANBAKY: All right, just to put it on the
21 record.

22 MR. SHANBAKY: This looks like an intelligent
23 machine.

24 THE INTERVIEWEE: Yes.

25 MR. SHANBAKY: It has some memory. What things we

1 can retrieve from this machine back to and for November
2 16th?

3 THE INTERVIEWEE: Well, we have already printed
4 out the error logs, okay, for your engineers. There's, I'm
5 sure there's patient treatment records in there that can be
6 printed out.

7 I don't see how personally, you know, the
8 maintenance of the machine or exactly what checks were done
9 relates to why the wire broke, okay, which is the main thing
10 that we are certainly interested in, plus is there any
11 changes that we can make to our software or our messages,
12 okay, that makes the likelihood of a customer, you know,
13 ignoring a warning less likely.

14 MR. LLOYD: What I think the team was interested
15 in as far as the machine portion of it goes is there any way
16 that the machine itself could have kinked the wire or caused
17 some sort of a problem?

18 THE INTERVIEWEE: I can't imagine a way that the
19 machine itself could have done that. I mean the
20 possibilities are that it was a defective wire, that it was
21 abused in some way, or that, and pretty far-fetched, that
22 the patient could get the wire in a configuration where they
23 could squeeze it with their muscle and cause the break.

24 That is why we need to study the wire and see what
25 we can see.

1 MR. LLOYD: Each time you get an error message on
2 the machine, do you have to go back through and clear that
3 error message before you can continue operation or can you
4 ignore those and continue going on and doing what you want
5 to do?

6 THE INTERVIEWEE: There are different classes of
7 error messages. There are -- generally you need to clear an
8 error message either by hitting the escape key or pressing
9 the reset button. There are some classes of error messages
10 that the customer can't clear. They have to call our
11 service department and, you know, we would have to
12 investigate it.

13 MR. LLOYD: Is that eliminated from memory once
14 they've cleared that error message and fixed whatever the
15 problem is?

16 THE INTERVIEWEE: No. It's in the error log.

17 MR. LLOYD: Okay, so every one of those should
18 show up in the log?

19 THE INTERVIEWEE: Yes, there's actually two error
20 logs. There is a console error log, okay, and then there
21 is, you know, a computer in the after-loader, and it
22 obviously it's a, you know, a simpler computer so it
23 remembers only the last sixteen events, so there's two
24 places. That's what I mentioned earlier about there are only
25 sixteen and, you know, we don't know how many are in there

1 and how many were generated afterwards in subsequent testing
2 at all.

3 The error log for the console, you know, probably
4 goes back from the beginning of the history of the machine
5 unless that's been cleared by somebody.

6 MR. SHANBAKY: You said that there are error codes
7 or error statements in this case that can be reset by your
8 clients --

9 THE INTERVIEWEE: Yes.

10 MR. SHANBAKY: And some other, other category
11 which I take were more serious, more important.

12 THE INTERVIEWEE: Right.

13 MR. SHANBAKY: And can only be cleared by your
14 service representative?

15 THE INTERVIEWEE: That is correct.

16 MR. SHANBAKY: This DC drive, DC motor actuation,
17 it will come as a warning and was red and the error message.
18 Is this clearable --

19 THE INTERVIEWEE: Yes.

20 MR. SHANBAKY: -- by the client or by your service
21 representatives?

22 THE INTERVIEWEE: By the client.

23 MR. SHANBAKY: So the client can actually clear a
24 DC motor --

25 THE INTERVIEWEE: Yes.

1 MR. SHANBAKY: -- actuation?

2 THE INTERVIEWEE: That's correct.

3 MR. SHANBAKY: Okay.

4 THE INTERVIEWEE: That just says that the system
5 decided that there was something restricting the path out
6 there, okay, of trying to get the wire back and the
7 difficulty in pulling it back was such that it tripped the
8 threshold and kicked in the emergency retract.

9 If it retracts the wire, fine, then the client can
10 clear that. If it didn't retract the wire fine then that
11 would be a non-clearable error.

12 MR. SHANBAKY: What is the difference between the
13 original motor which operates routinely in terms of power
14 and the DC motor? I am just trying to figure out how much
15 it would be yanking on that wire.

16 THE INTERVIEWEE: It just has to do with the
17 force that is applied to the wire, that's all. They are
18 both friction drive systems.

19 MR. SHANBAKY: Okay.

20 THE INTERVIEWEE: The -- you know, they are
21 independent drive systems so that you have redundancy in
22 that ability if one motor should fail. Let's say the
23 primary drive motor fail, okay, then it would be in a frozen
24 position and the wire would be locked. You couldn't move
25 it, all right? That's why we release those drives, okay,

1 when we pull the emergency wire back.

2 MR. LLOYD: That's where you lose the encoding.

3 THE INTERVIEWEE: That's right. That's exactly
4 right and that's really, see, the encoder is on the wire so
5 let's suppose that the encoder locks up. You want to get
6 that wire back so that is the reason that it was done that
7 way. I think that's a good, logical reason for that type of
8 operation.

9 I do believe though that as a result of this
10 experience we ought to change the message that goes with
11 that.

12 MR. LLOYD: In your qualification testing with
13 your DC motor, have you done any static testing with the
14 wire where it's firmly clamped and you turn the DC motor on
15 to see if you can exceed your tensile strengths? Are there
16 minimal conditions on your wire?

17 THE INTERVIEWEE: Yes. It does not pull that
18 hard.

19 MR. SHANBAKY: Oh, that's what I was getting at.

20 THE INTERVIEWEE: You know, what it would do under
21 those circumstances, it would, after a period of time it
22 would give you the message that says it was not able to pull
23 the wire back, you know, call Omnitron. That's an
24 unresetable error.

25 MR. SHANBAKY: What it takes to cut that wire, to

1 break it?

2 THE INTERVIEWEE: Force?

3 MR. SHANBAKY: In terms of --

4 THE INTERVIEWEE: I don't know, 100 pounds, 200
5 pounds, whatever that is. Someone else asked that question.
6 It's not something we ever -- it's very strong wire. I
7 would wager that you can't break it.

8 MR. SHANBAKY: Okay. I think what the concern is,
9 is that maybe the wire is strong but there is a cavity at
10 the tip and we don't know how the strength of that. I think
11 we will learn from actually the cut, you know, the cut
12 whether it occurred at the cavity or at the wire.

13 THE INTERVIEWEE: Right.

14 MR. SHANBAKY: I am not sure.

15 THE INTERVIEWEE: I think it occurred at the back
16 of the cavity, just from what we looked at in there a while
17 ago.

18 MR. SHANBAKY: Meaning that there is a possibility
19 that there was a cavity there rather than in the solid wire
20 itself?

21 THE INTERVIEWEE: Yes. That's what it looks like
22 but that's -- we have to analyze it --

23 MR. SHANBAKY: Right, absolutely.

24 THE INTERVIEWEE: -- to make sure that's correct.

25 MR. SHANBAKY: Absolutely.

1 MR. SHANBAKY: Do you have any other questions?

2 MR. LLOYD: Have we covered everything that we had
3 on our list?

4 MR. SHANBAKY: No, not yet. We were getting to
5 the software and how it generated out, is verified.

6 MR. LLOYD: Back on the machine maybe just for a
7 couple minutes and that is -- have you had any other
8 problems with any of other, what are there, 20 other units
9 out?

10 THE INTERVIEWEE: There's 25 units out with active
11 wires.

12 MR. LLOYD: No similar problems have been
13 identified at any of them?

14 THE INTERVIEWEE: Absolutely not.

15 MR. SHANBAKY: What is the most common failure of
16 the machine?

17 THE INTERVIEWEE: Well, the most common error
18 message has --

19 MR. LLOYD: Error message.

20 THE INTERVIEWEE: -- has to do with the technician
21 not getting the catheter fully inserted into the connector,
22 and it has to be all the way in or the machine detects a
23 problem when it tries to run a dummy wire out. That's the
24 most common error message.

25 In terms of failures of hardware, it's probably

1 been a PC failure. There's a 386 computer that constitutes
2 the console and, you know, where that type of failure will
3 occur.

4 MR. SHANBAKY: How about DC motor actuation error
5 messages? You know what the frequency of this? Is this
6 something common?

7 THE INTERVIEWEE: I don't believe it is common. I
8 am not sure I can tell you the exact frequency but I don't
9 think that's a common occurrence.

10 MR. LLOYD: Do you have a new model beyond the
11 2000 that you are currently developing now?

12 THE INTERVIEWEE: We have one in development but
13 it is not released or ready for release.

14 MR. LLOYD: What sort of safety features may it
15 have in addition to the 2000 model? Anything beyond or is
16 this just a --

17 THE INTERVIEWEE: I'm not sure I can really answer
18 the question.

19 MR. SHANBAKY: Any radiation detection
20 capabilities built in?

21 THE INTERVIEWEE: No, it doesn't have that yet but
22 in terms of having a redundant radiation monitor? It
23 doesn't have that. That's something we have talked about
24 the last couple of days, whether you should do that or not,
25 but of course these are usually or often in the room with an

1 accelerator --

2 MR. SHANBAKY: You realize redundant means that it
3 would be another area radiation monitor -- that's redundant
4 because that's outside the machine. What I am asking about
5 here, something built in.

6 THE INTERVIEWEE: I understand. I am saying you
7 could built a prime alert into an after-loader.

8 MR. SHANBAKY: Inside the unit?

9 THE INTERVIEWEE: Or on the outside, wherever.

10 MR. SHANBAKY: Okay.

11 THE INTERVIEWEE: If a source is out, it's going
12 to find it. The complications that you would worry about is
13 that after-loader sitting in the room, is it supposed to,
14 you know, start ringing bells when the accelerator turns on?
15 You know, I mean it's -- is that an area that there should
16 be redundancy, more than one radiation monitor?

17 MR. LLOYD: Do you require the people that you
18 sell the devices to to have anything?

19 THE INTERVIEWEE: Radiation monitor?

20 MR. LLOYD: Radiation monitors.

21 THE INTERVIEWEE: Yes.

22 MR. LLOYD: The number, the types of radiation
23 monitors, the numbers of radiation monitors, the procedures
24 that they might follow, you know, in addition to your
25 packaged machine?

1 THE INTERVIEWEE: Generally I think the license
2 requires that they have radiation monitors, your license to
3 the licensee, all right? If they don't have one at a site,
4 we supply it at no extra charge so we make sure there is
5 always a radiation monitor at each site irrespective of, you
6 know, any other requirement.

7 Now we do not test that for them. That is part of
8 their QC responsibility is to make sure their radiation
9 monitor is working.

10 MR. SHANBAKY: Yesterday we got some information
11 about the error messages. What other data dump we can get
12 from the memory of this machine?

13 THE INTERVIEWEE: None that I know of that would
14 be useful. You know, we printed out both the, actually
15 printed out the console error log, the afterloader error
16 log, and then there's a more basic afterloader error log
17 that we went in diagnostic mode and printed that out also.
18 That was supplied to your engineers.

19 MR. SHANBAKY: To the engineer, okay, so what else
20 other than -- I saw some of them. They are error messages.
21 There is like doses delivered to patients, treatment plans.

22 THE INTERVIEWEE: That doesn't sound like error
23 messages.

24 MR. SHANBAKY: No, what I saw yesterday was error
25 messages. Is there anything else in the machine that we can

1 retrieve in terms of treatment plans --

2 THE INTERVIEWEE: There are records, files in the
3 machine that save the information that is printed out, okay,
4 the record of the treatment.

5 MR. SHANBAKY: For each patient?

6 THE INTERVIEWEE: For each patient.

7 MR. SHANBAKY: Okay.

8 THE INTERVIEWEE: Okay, but you already have the
9 record of the treatment for this patient. You could print
10 it out again but you would get the same information.

11 To get back to, you know, focusing on why did the
12 wire break, that's --

13 MR. SHANBAKY: Right, absolutely. Absolutely, but
14 I want to have some understanding of how this patient
15 treatment data is generated -- does the machine have
16 anything to do with the generation of the machine in terms
17 of, generation of the records in terms of exposure time,
18 insertion time, the source activity or all this data is
19 actually, is calculated data by the physicist and he enters
20 it in the computer?

21 THE INTERVIEWEE: The plan for the treatment of
22 the patient, okay, is generated by the physicist.

23 MR. SHANBAKY: All right.

24 THE INTERVIEWEE: Okay, or the dosimetrist,
25 whatever. The afterloader itself, the only way it alters

1 that plan is by decaying the source so if you treat a
2 patient today and then you treat a patient tomorrow with the
3 same plan, when you treat them tomorrow, the treatment will
4 be a little bit longer because the source is weaker, all
5 right?

6 MR. SHANBAKY: Does the machine say here is the
7 plan; does the physicist enter the centigrade the patient is
8 going to be treated with all the time?

9 THE INTERVIEWEE: Well, they do the plan. Now the
10 afterloader gets time and position.

11 MR. SHANBAKY: Time and position?

12 THE INTERVIEWEE: Well, it gets time, position.
13 You know, there is like patient name and intended dose and
14 all that kind of stuff that's just passed through as text.

15 MR. SHANBAKY: And intended dose?

16 THE INTERVIEWEE: Yes.

17 MR. SHANBAKY: Okay.

18 THE INTERVIEWEE: Okay, but the afterloader
19 doesn't check that. The afterloader does consistency checks
20 on, you know, are the times outside of reasonable ranges,
21 are the positions in sequence, those kinds of consistency
22 checks that the afterloader does on the plan.

23 MR. SHANBAKY: Okay.

24 THE INTERVIEWEE: Okay, but the main thing, the
25 plan that is delivered to the afterloader is go to what

1 positions for how long.

2 MR. SHANBAKY: All right.

3 THE INTERVIEWEE: And the only thing the
4 afterloader does is check that for consistency, okay? In
5 other words you are not treating the same channel twice,
6 you're not trying to back the wire up or anything like that,
7 and then it alters the dwell times to account for the decay
8 of the source.

9 MR. LLOYD: Back to the wire, since we obviously
10 had a failure on the wire and everybody is interested in
11 finding out why the wire did fail and I believe you are
12 going to take a look at that out at San Diego?

13 THE INTERVIEWEE: Well, what we are going to do
14 is, you know, microscopically examine ourselves and then
15 there is a nuclear metallurgist that we know of and have
16 used some in the past down in San Diego who can do sims, who
17 can do grain structure analysis, all the things that
18 metallurgists do.

19 MR. LLOYD: So initially you want to take it to
20 Houston?

21 THE INTERVIEWEE: I believe it would be our desire
22 to take it to Houston and then from there our current plan
23 is to get it in the hands of this metallurgist.

24 MR. SHANBAKY: And we will be talking about this
25 later that's really the stuff that we would like to observe

1 in the future once the testing process starts. We would
2 like to have one of our engineers to observe this.

3 THE INTERVIEWEE: That's fine.

4 MR. LLOYD: Because the NRC also has a contract
5 with I believe it is Southwest Research that has done a
6 bunch of stuff for us.

7 Is there any conflict of interest with having that
8 individual show up and watch whatever tests you are doing in
9 Houston or in San Diego?

10 THE INTERVIEWEE: No. I have no problem with
11 that.

12 MR. SHANBAKY: Okay. We will be talking about
13 this. This is for the future planning from the --

14 THE INTERVIEWEE: ... want to get going.

15 MR. SHANBAKY: Right, right.

16 THE INTERVIEWEE: Okay.

17 MR. SHANBAKY: You are cleared to take the wire
18 now.

19 THE INTERVIEWEE: I don't know. Is that --

20 MR. SHANBAKY: I believe you are.

21 THE INTERVIEWEE: Okay.

22 MR. SHANBAKY: I believe you are and I will
23 confirm this with my team leader immediately after this
24 meeting.

25 Now we are here and I would like to hear from you

1 what is your current plans now. I know that you are going
2 to tell me you want to test the wire now.

3 THE INTERVIEWEE: That's right.

4 MR. SHANBAKY: Okay. What else in terms of the
5 generic implication in terms of other units out there?

6 THE INTERVIEWEE: We have notified all of our
7 customers that this incident has occurred, okay, so that
8 they would be aware of it and have reinforced the
9 recommendation that anyone should obviously routinely
10 monitor a patient after treatment to make sure there is no
11 radioactive source in the patient or in the room or anywhere
12 else except in the safe.

13 I think that we would in addition to the analyzing
14 of the wire, we would review the text, particular on that
15 error message and see if there is not a way that we can
16 improve it.

17 That modification could be installed in our
18 locations in the field but we have contacted the clients,
19 the customers, and we have told them it's happened and we
20 have reinforced the recommendation that patients be
21 monitored.

22 Obviously if that had happened here we wouldn't
23 have the mess we have.

24 MR. SHANBAKY: I understand. So this went out to
25 all your clients?

1 THE INTERVIEWEE: Yes.

2 MR. SHANBAKY: Is it limited to this model or all
3 your other models?

4 THE INTERVIEWEE: This is our only model.

5 MR. SHANBAKY: This is the only model you have?

6 THE INTERVIEWEE: That's correct.

7 MR. SHANBAKY: The 2000 is the only one on the
8 market now?

9 THE INTERVIEWEE: That's correct.

10 MR. SHANBAKY: Okay, and in which form is this
11 guidance, a bulletin or information notice?

12 THE INTERVIEWEE: No, it was a telephone call --

13 MR. SHANBAKY: Telephone call?

14 THE INTERVIEWEE: -- the day after we heard about
15 it.

16 You know, we called and talked to either the
17 physician or the physicist in charge at each of these
18 places.

19 MR. LLOYD: Did you send any document that
20 followed that up?

21 THE INTERVIEWEE: We haven't yet.

22 MR. LLOYD: Not yet?

23 THE INTERVIEWEE: We documented who we talked to,
24 what time, what day.

25 MR. LLOYD: Are there any other vendors that

1 supply similar kinds of cable? Or is this unique to the --

2

3 THE INTERVIEWEE: There are other afterloader
4 companies that have their own cable designs, who have
5 incidentally had similar incidents in the past.

6 MR. SHANBAKY: High dose rate afterloaders?

7 THE INTERVIEWEE: Yes.

8 MR. SHANBAKY: Was the source outside in the
9 machine?

10 THE INTERVIEWEE: Where the source separated from
11 their cable.

12 MR. SHANBAKY: Separated from their cable?

13 THE INTERVIEWEE: Yes. To my knowledge there is
14 not another incidence where the patient, you know, went home
15 with the source in them.

16 MR. SHANBAKY: Okay, all right. Do you have
17 anything else to add in terms of --

18 THE INTERVIEWEE: The one other thing I should
19 mention that we will do will be, you know, file an MDR
20 report with the FDA.

21 MR. SHANBAKY: Okay. When is the report required,
22 by the way, because I am not very familiar with FDA?

23 THE INTERVIEWEE: It's within 15 days after the
24 incident.

25 MR. SHANBAKY: What type of incidents require this

1 report?

2 THE INTERVIEWEE: It's fairly complex, I think,
3 from a regulatory point of view.

4 I think if there is alleged that there was the
5 possibility of a serious injury to anyone, then you file a
6 report but I am not a regulatory person. I know in our
7 Pacemakers, you know, there was some sort of statistical
8 criteria that the FDA worked out with our product insurance
9 department but we have determined that this is an event that
10 we are going to file an MDR report on.

11 MR. SHANBAKY: All right. Do you know of anybody
12 else who can provide us information or help us understanding
13 what happened?

14 THE INTERVIEWEE: Only the analysis that we are
15 going to do, you know, in our engineering department, where
16 we will see if there is any further data we can look at from
17 the error logs, you know, looking at the exact timing of
18 events, you know, when they occurred, and --

19 MR. SHANBAKY: This is coming down the pike?

20 THE INTERVIEWEE: Yes, and obviously the
21 metallurgical analysis of the wire.

22 MR. SHANBAKY: Do you know of anybody that it
23 would be helpful for us to talk to him now?

24 THE INTERVIEWEE: I don't. I mean I think the
25 focus of this needs to be in two areas -- you know, one, why

1 did the wire break; and two, why were the radiation monitors
2 ignored?

3 MR. LLOYD: For the purposes of our report we will
4 need to, from the time that we leave this site, we have a
5 requirement to respond to the EDO, which is our Executive
6 Director for Operations within the NRC to issue a report and
7 then we'll have a Commission briefing at that time.

8 We would like to have obviously the results from,
9 the metallurgical results.

10 THE INTERVIEWEE: So would we.

11 MR. LLOYD: Could you speculate as to how long
12 that might take, assuming you could get the wire within a
13 few days?

14 THE INTERVIEWEE: I would think that it would be
15 within -- you know, depending upon availability of the
16 consultant, the metallurgist, et cetera, I would think that
17 it would be within a week, two weeks. It's certainly within
18 your 45 day window.

19 MR. SHANBAKY: Do you do destructive testing also,
20 in addition to the visual and non-destructive testing?

21 THE INTERVIEWEE: There is type testing, not on an
22 individual wire obviously.

23 MR. SHANBAKY: Like they are going to do any
24 metallurgical tests that it involves actual analysis of the
25 metal or the makeup of the metal?

1 THE INTERVIEWEE: Yes. I don't know what-all
2 testing. You know, obviously we would consult with the
3 metallurgist doing the testing but I can't tell you what-
4 all in detail they would do.

5 MR. SHANBAKY: What I am getting at here is the
6 testing is limited to non-destructive testing, maybe we
7 would be considering also --

8 MR. LLOYD: To look at grain structures and stuff
9 like that, you're going to have to alter the breaks and so
10 on so you can look at this through microscopes and so on.

11 THE INTERVIEWEE: But I think that's, you know,
12 the fact that if you want a metallurgist from Southwestern
13 Research to accompany it and witness it, yes, I'm sure that
14 these guys probably know each other. You know, it's a
15 pretty small field and that would be fine.

16 MR. SHANBAKY: I think that is very important.
17 You need this and we need this as soon as we can.

18 THE INTERVIEWEE: Right.

19 MR. SHANBAKY: Did we talk about this record here
20 that we are going to be, we'll be sending --

21 THE INTERVIEWEE: You told me that.

22 MR. SHANBAKY: You'll get a copy of the record.
23 Okay, you'll make the corrections on the attachment, the
24 errata sheet which will be attached to that.

25 THE INTERVIEWEE: Okay. Do you have a clearer

1 understanding now of -- have I helped you, I hope?

2 MR. SHANBAKY: Absolutely. You were very helpful
3 to us and we really appreciated it.

4 Do you have any further questions?

5 MR. LLOYD: I think that's it.

6 MR. SHANBAKY: Okay. We really appreciated it,
7 Dr. Calfee . Thank you very much.

8 [Whereupon, at 11:27 a.m., the interview
9 recessed.]

10 DR. PAPERIELLO: We will go back on the record
11 now.

12 From my viewpoint, your relationship to the NRC is
13 as a vendor.

14 THE INTERVIEWEE: Okay.

15 DR. PAPERIELLO: Of a device used by a Part 30/40,
16 and I am using the words of Part 21, which is the
17 regulations that deal with vendors. You are not a licensee?

18 THE INTERVIEWEE: That's correct.

19 DR. PAPERIELLO: Most of what we have in our --
20 and a Confirmation of Action Letter is an agreement of
21 mutual agreement of things that need to be done or will be
22 done, not need to be done, but will be done.

23 Most of what is in there, in my view, is already a
24 legally binding requirement under Part 21, because the
25 device failed, and it had a potential consequence in terms

1 of the public health and safety, and, therefore, you are
2 required to report the cause of the failure, and the like,
3 in any event.

4 What we are trying to do is get the mechanism of
5 this, and reach a common understanding on that. I
6 understand that Dr. Shanbaky has discussed most of this with
7 you?

8 THE INTERVIEWEE: Yes.

9 DR. PAPERIELLO: Can we proceed by Dr. Shanbaky
10 reading you the letter that we are proposing to send you,
11 and then we can change it to meet your needs

12 MR. SHANBAKY: Okay.

13 I am going to continue here with the discussion we
14 had just a few minutes ago about the actions that you
15 already did, or you will be doing in the immediate future,
16 next days, maybe weeks.

17 What Dr. Paperiello just said that this
18 Confirmatory Action Letter items we have here, most of them
19 could be regulatory related or Part 21 related items, but
20 the Confirmatory Action Letter in itself does not constitute
21 an order, or any really strong binding document. This is an
22 agreement between us as to your commitment to the NRC, and
23 we are just documenting this so that everybody can keep
24 track of what will be done, and when it will be done.

25 Like what we discussed before, these items on the

1 draft Confirmatory Action Letters will be preceded with a
2 paragraph describing what happened, the stuff which you told
3 me about, the break in the wire and the source leaving the
4 facility here with the patient, and then other results.

5 THE INTERVIEWEE: Which was my understanding.

6 MR. SHANBAKY: Of your understanding, or you are
7 partaking, or will take the following actions.

8 The first item I have here, Dr. Calfee is that the
9 active wire for the HDR, and I am going to identify the HDR
10 with the serial number and everything in the letter, will be
11 tested to determine the probable cause or causes of wire
12 failure.

13 Tests will be completed by -- and I put a blank
14 here because we did not really iron out what is the dates
15 for that.

16 THE INTERVIEWEE: Obviously, it depends on how
17 long the series of tests are. We have reached the
18 consultant this morning, just now, and he is supposed to be
19 faxing his resume over here, I believe.

20 MR. SHANBAKY: Good.

21 THE INTERVIEWEE: I would guess that we should be
22 able to have this data collected within two weeks.

23 DR. PAPERIELLO: Today is the 4th, and two weeks
24 is the 19th.

25 MR. SHANBAKY: I don't have a --

1 DR. PAPERIELLO: Why don't we go off the record a
2 minute.

3 [Discussion held off the record.]

4 MR. SHANBAKY: Getting back here to this sentence
5 in the first item, tests are undated to be completed by
6 December 23rd, 1992?

7 THE INTERVIEWEE: Yes.

8 MR. SHANBAKY: The next item here is, prior to
9 performance of the tests, Omnitron will provide detailed
10 written testing procedures that includes the methods to be
11 used and equipment for each test that will be performed.

12 So before we do that, and hopefully most of these
13 are standard test procedures.

14 THE INTERVIEWEE: Okay.

15 MR. SHANBAKY: The next item, and this would be
16 submitted to Dr. Paperiello.

17 THE INTERVIEWEE: For approval prior to the test?

18 MR. SHANBAKY: It is not for approval, it is for
19 looking at them. If we have any questions, we will
20 definitely get back to you right away, but not necessarily
21 for approval.

22 The next item is, the NRC Staff or any NRC
23 representative will be permitted to observe all tests
24 performed. You will notify the NRC-IIT Team Leader, Dr.
25 Carl Paperiello, of all intended tests a minimum of three

1 days prior to the performance of these tests. All test
2 data, interpretation, and reports will be submitted
3 immediately upon completion to the NRC-IIT Team Leader, Dr.
4 Paperiello.

5 Is there any question about Item 3?

6 THE INTERVIEWEE: No. That sounded clear.

7 MR. SHANBAKY: Item 4, no tests, maintenance,
8 operations, or any modification will be performed on the HDR
9 unit without prior authorization by the NRC-IIT Team Leader.

10 THE INTERVIEWEE: That is this?

11 MR. SHANBAKY: This unit.

12 DR. PAPERIELLO: Just this one, and we will put
13 the serial number of this unit in the top of the letter. It
14 is just specific, this one unit.

15 THE INTERVIEWEE: They have been asking us to
16 partially disassemble it in there, which we have been doing.

17 DR. PAPERIELLO: I don't want the machine returned
18 to service, and I don't want it modified until we know.

19 THE INTERVIEWEE: Okay.

20 DR. PAPERIELLO: If you need to run tests on this
21 machine, if you need to bring this back, let me know, and we
22 will authorize that.

23 MR. SHANBAKY: The only thing is that you will be
24 pulling the wire out of it.

25 THE INTERVIEWEE: It is already out.

1 MR. SHANBAKY: That's good.

2 This items is that Omnitron will issue a written
3 notification/bulletin, whatever you call it in your system,
4 to all of their clients, unit owners, and users of the HDR
5 Omnitron 2000 Model describing the incident, and providing
6 the following safety precautions, the stuff which we talked
7 about during the interview. I need to reiterate this so
8 that I can write it down here.

9 You already did this by telephone?

10 THE INTERVIEWEE: We have already done it by
11 telephone. We called the customers who have active wires.
12 We notified them that an incident had occurred where a
13 source had been separated from a wire, and that we
14 reinforced our recommendation that they monitor patients for
15 radioactivity after any treatment.

16 MR. SHANBAKY: Monitor patients?

17 THE INTERVIEWEE: Right, after treatment

18 MR. SHANBAKY: After the treatment.

19 THE INTERVIEWEE: Maybe a better word would be to
20 survey patients.

21 MR. LLOYD: Do a survey on the patients prior to
22 release?

23 THE INTERVIEWEE: Right, instead of monitor,
24 survey the patients.

25 MR. SHANBAKY: Radiological survey.

1 THE INTERVIEWEE: Right.

2 MR. SHANBAKY: Radiological survey of the patient
3 after treatment and prior to their release. They will not
4 be released without that survey. They will not leave, like
5 what happened here, apparently they left. Is that what you
6 told the users?

7 THE INTERVIEWEE: Yes.

8 MR. SHANBAKY: Anything else, any other safety
9 precautions?

10 THE INTERVIEWEE: I don't believe so.

11 MR. SHANBAKY: Response to alarms, or looking at
12 the CRT for any error messages, or anything of this nature?

13 THE INTERVIEWEE: The bottom line is, is there any
14 radioactivity around outside the safe, and that is the
15 bottom line most conclusive test you can possibly do.

16 DR. PAPERIELLO: I want to show you something
17 else. When we send this thing to you, there will be another
18 section on there that deals with legal boilerplate, and
19 basically what it says, if you read the letter and you say,
20 "Hey, this isn't what I understand," you need to let us know
21 immediately.

22 If you can't -- I think we have fixed the dates,
23 but if you can't make a date, let us know.

24 THE INTERVIEWEE: Right.

25 DR. PAPERIELLO: You see that last one, notify

1 when you have completed the actions, it would be notify me
2 when you have completed the actions, and as I move around, I
3 will provide you with where -- it would be probably best
4 just to send it -- do you have an address of the Commission
5 in D.C.?

6 THE INTERVIEWEE: No. We probably do in our files
7 somewhere. Do you have a card with you?

8 DR. PAPERIELLO: No, I am afraid I don't. Do you
9 have one?

10 MR. LLOYD: You can send that to our branch, which
11 is the IIT Branch.

12 DR. PAPERIELLO: But he needs an address to send
13 it to. It would be better for all the information to go,
14 even though it is to my attention, it should go to you.

15 THE INTERVIEWEE: Why don't you put that in the
16 letter?

17 DR. PAPERIELLO: That's fine. We will fix that
18 and say that is where it should be sent, and put the
19 telephone numbers, and all that.

20 MR. SHANBAKY: I will put to Dr. Carl Paperiello,
21 and then I will put the address.

22 Also, one of the standards in here --

23 Have you finished, Dr. Paperiello?

24 DR. PAPERIELLO: No, I haven't.

25 The other thing is, even though we have a

1 Confirmatory Action Letter out, it is conceivable that the
2 Commission will want to issue an order. If that happens, we
3 will let you know. I can't stop them. People may change
4 their minds.

5 At this point, this will achieve all the actions I
6 think are needed at this point to diagnose the problem.

7 THE INTERVIEWEE: Very good. I don't have any
8 problem with that.

9 DR. PAPERIELLO: Okay.

10 MR. SHANBAKY: This is standard language that will
11 go out. It is in all of our Confirmatory Action Letters.

12 Also, this copy of this bulletin or notice to all
13 your users, unit users would be submitted at the same time
14 to the NRC.

15 DR. PAPERIELLO: We would like a copy of what you
16 are sending out.

17 THE INTERVIEWEE: A copy of the notification?

18 MR. SHANBAKY: Right.

19 Once we get the laboratory who is going to be
20 doing that test, we can take the wire and find the cause of
21 it.

22 THE INTERVIEWEE: Absolutely.

23 DR. PAPERIELLO: So we will release the wire once
24 we know where it is going.

25 THE INTERVIEWEE: It will go to Houston first so

1 that we can just examine it closely under a microscope,
2 which I don't think that would constitute testing, just
3 looking at it.

4 MR. SHANBAKY: By the way, I forgot that we will
5 try to put it in a fax to you today, but it will most likely
6 it will be out tomorrow, so I need a fax number from you?

7 THE INTERVIEWEE: Okay. (713) 666-3531.

8 MR. LLOYD: Put it on your card.

9 THE INTERVIEWEE: Right.

10 DR. PAPERIELLO: Are we done?

11 MP. SHANBAKY: We are done?

12 DR. PAPERIELLO: We will go off the record.

13 [Whereupon, at 1:05 p.m., the interview was
14 concluded.]

15

16

17

18

19

20

21

22

23

24

25

REPORTER'S CERTIFICATE

This is to certify that the attached proceedings before the United States Nuclear Regulatory Commission

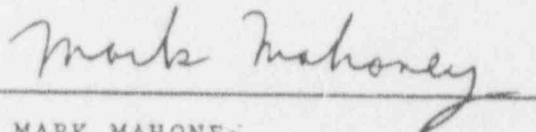
in the matter of: Incident Investigation Team

NAME OF PROCEEDING: Interview of: Dr Richard Calfee

DOCKET NUMBER:

PLACE OF PROCEEDING: Indiana, Penn.

were held as herein appears, and that this is the original transcript thereof for the file of the United States Nuclear Regulatory Commission taken by me and thereafter reduced to typewriting by me or under the direction of the court reporting company, and that the transcript is a true and accurate record of the foregoing proceedings.



MARK MAHONEY
Official Reporter
Ann Riley & Associates, Ltd.