



BRAND-REX COMPANY

A PART OF ALZONA INC

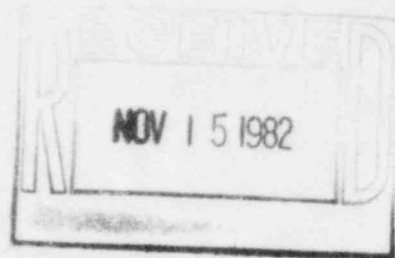
WILLIMANTIC, CONNECTICUT 06226 • 203/423-7771

ELECTRONIC AND INDUSTRIAL CABLE DIVISION

November 10, 1982

U.S. Nuclear Regulatory Commission
Region IV
611 Ryan Plaza Drive, Suite 1000
Arlington, TX 76011

Attention: Mr. Uldis Potapovs
Chief, Vendor Program Branch



Reference: Report No. 99900325/82-01

Gentlemen:

The following is Brand-Rex Company's response to the notice of nonconformance noted during your office inspection of our facility:

NOTICE OF NONCONFORMANCE

Deviation 1 - A review was not performed by the Quality Assurance Manager with respect to material which had been identified as defective by Sacramento Municipal Utility District. This review was not performed as a result of the apparent failure of Brand-Rex Company's personnel to inform the Quality Assurance Manager of the condition.

CORRECTIVE ACTION TAKEN

An investigation of the suspect cable took place with the preliminary test results reported to Mr. John Collins of your office on August 26, 1982. A follow-up letter dated September 15, 1982 contained back-up test data to verify our position.

To prevent this problem from reoccurring, a letter was issued by George Graeber, Vice President and General Manager, to all inside and outside field representatives, engineers and manufacturing personnel reiterating Brand-Rex Company's policy regarding dissemination of information pertaining to defective material.

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PDR GA999 EMVBREX
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BRAND-REX COMPANY DIVISIONS

ABBOTT & CO. ELECTRICAL HARNESSES FOR INDUSTRY - BRAND-REX LTD. (SCOTLAND) WIRE AND CABLE - ELECTRONIC AND INDUSTRIAL CABLE DIVISION: WIRE, CABLE, TUBING AND SLEEVING
GARRY MANUFACTURING COMPANY: ELECTRONIC INTERCONNECTION DEVICES - GENERAL CIRCUITS, MULTI-LAYERED, DOUBLE-SIDED AND FLEXIBLE PRINTED CIRCUITS
NONOTUCK MANUFACTURING COMPANY: UNINSULATED COPPER AND COPPER ALLOY WIRE - PYLE-NATIONAL COMPANY: ELECTRICAL/ELECTRONIC CONNECTORS AND ELECTRICAL CONSTRUCTION MATERIALS
TELECOMMUNICATIONS CABLE DIVISION: WIRE AND CABLE - TRONICS, INC.: TELECOMMUNICATIONS PRODUCTS AND SYSTEMS

NOTICE OF NONCONFORMANCE

Deviation 2 - (A) Records do not exist that would enable the foreman to determine if the brazing operator had been trained and qualified prior to performing the brazing function.

CORRECTIVE ACTION TAKEN

Records for the brazing operator have been updated to conform to Procedure QA-823, Revision 2.

Deviation 2 - (B) The requalification schedule and schedule of qualified operators were not available within the Quality Control area and foreman station.

CORRECTIVE ACTION TAKEN

A requalification schedule has been established and is available within Quality Control and the foreman station. A copy of the operator Certificate of Qualification is also available in these areas.

Deviation 2 - (C) Records do not exist to indicate that operators had completed the established training program.

CORRECTIVE ACTION TAKEN

All reference to training has been deleted from QA 823, Revision 2, October 1982. This procedure is strictly for qualification of Armor/Brazing operators. On-the-job training for new employees in Armor/Brazing is performed within the manufacturing area according to established operating procedures.

Deviation 2 - (D) Records do not exist that indicate that Quality Control examined and tested the qualification braze for bond strength.

CORRECTIVE ACTION TAKEN

The operator in question was requalified on October 26, 1982 and records of this test are available within the Quality Control area.

NOTICE OF NONCONFORMANCE

Deviation 3 - A brazing procedure had not been generated, approved or qualified prior to the performance of brazing repair operations on armor cable.

CORRECTIVE ACTION TAKEN

Operating Instruction No. 086 (Armor/Brazing) has been approved and implemented, effective date October 1982.

In reviewing your audit report, we feel that each area has been addressed. If any questions arise pertaining to the action, feel free to contact the writer.

Very truly yours,

BRAND-REX COMPANY
A Part of Akzona, Inc.



Nathan S. Kitchen
Quality Assurance Engineer

cjs
cc: G. Graeber